

# ASSEMBLY K-SCALE 22I. 12" CON TRASERA 9". Y PANEL J1900 P/N.- X13995369



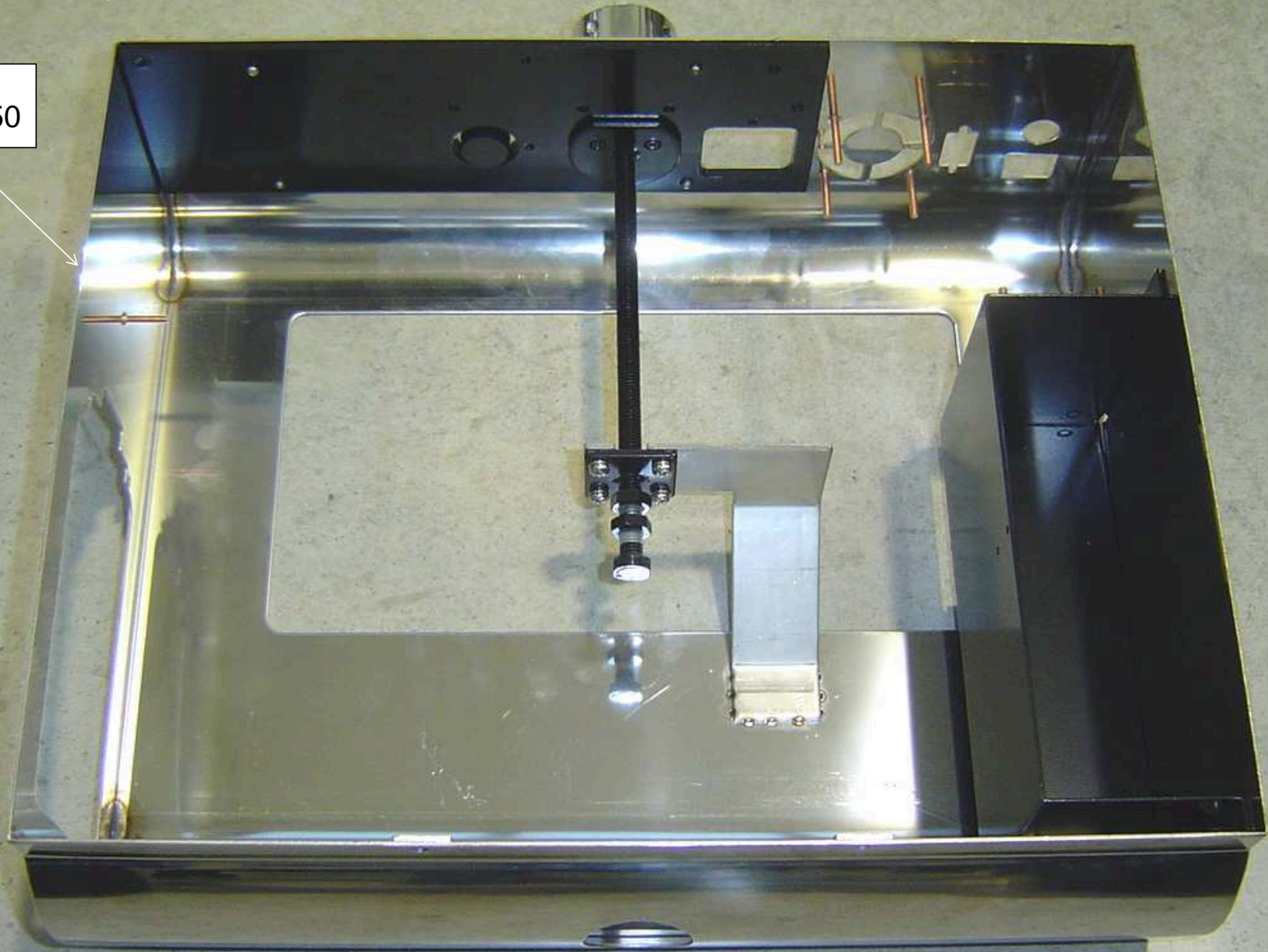
# **GUIDELINE ASSEMBLY K-SCALE 22I. 12". TRASERA 9"**

**P/N.- X13995369**

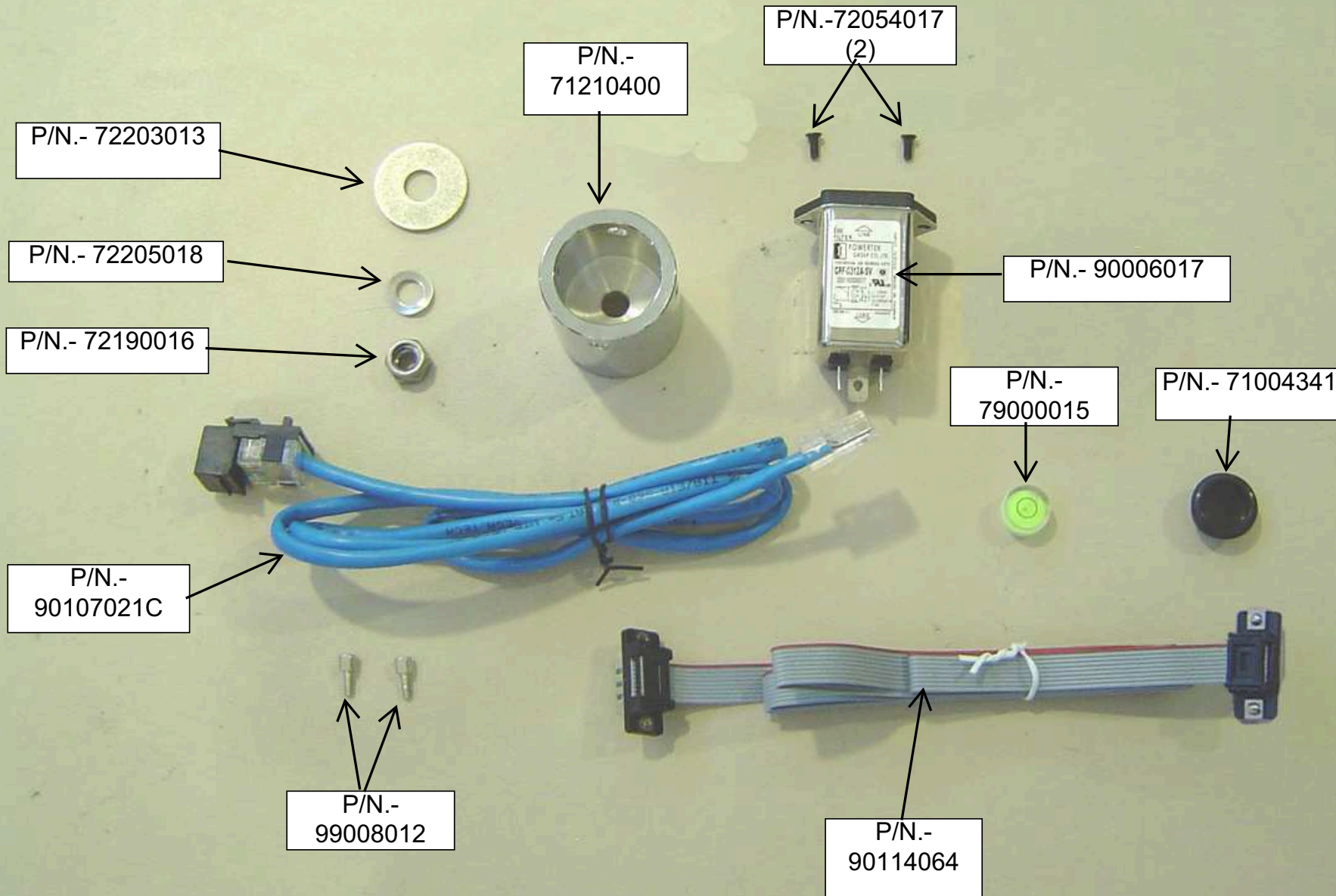
1. ASSEMBLY POWER ENTRY, COMMUNICATION CONNECTORS AND FAN.
2. ASSEMBLY POWER SUPPLY, 12V POWER SUPPLY AND SWITCH BOARD.
3. ASSEMBLY SET DIGITAL HANGING LOAD CELL
4. ASSEMBLY SET CELL AXLE LOAD
5. ASSEMBLY DIGITAL LOAD CELL AND SEAL
6. ASSEMBLY SET PRINTER.
7. ASSEMBLY FRONT COVER
  - 7.1. ASSEMBLY TOUCH SCREEN (LVDS).
  - 7.2. ASSEMBLY MAIN BOARD AND TOUCH SCREEN CONTROL BOARD
  - 7.3. ASSEMBLY HARD DISK AND EXTERNAL USB'S
8. CONNECTING CABLES BETWEEN HOUSING AND FRONT COVER. AFTER ASSEMBLY THEM.
9. ASSEMBLY CELL AXLE LOAD.
10. ASSEMBLY BACK MONITOR (VGA)
11. FINISH

1.- ASSEMBLY POWER ENTRY, COMUNICATION CONNECTORS  
AND FAN (COMPONENTS )

P/N.-  
71510250

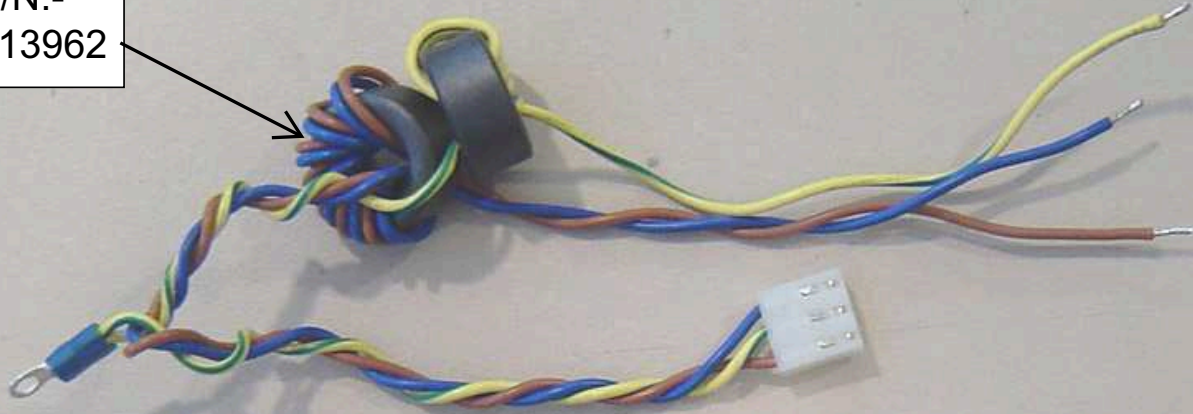


# 1.- ASSEMBLY POWER ENTRY, COMMUNICATION CONNECTORS AND FAN (COMPONENTS )

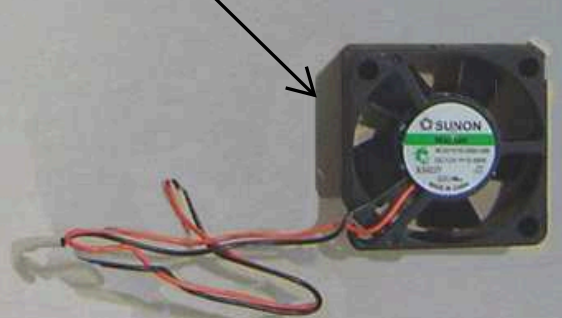


# 1.- ASSEMBLY POWER ENTRY, COMMUNICATION CONNECTORS AND FAN (COMPONENTS )

P/N.-  
90113962



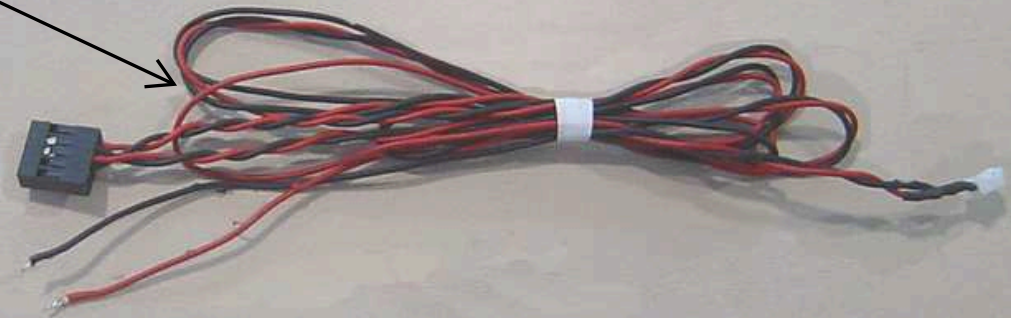
P/N.-  
99008080



P/N.- 79900063  
(3)



P/N.-  
90114065



P/N.-  
99006102



P/N.-  
72190004 (2)



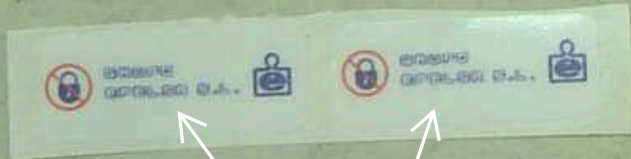
# 1.- ASSEMBLY POWER ENTRY, COMMUNICATION CONNECTORS AND FAN ( COMPONENTS )

P/N.- 70000456

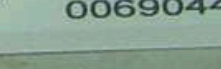
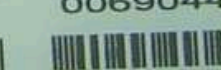
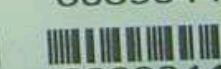
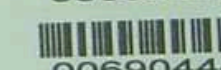
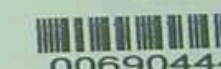
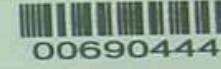
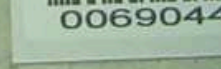
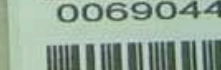
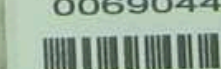
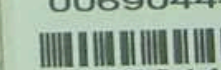
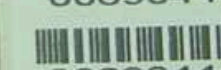
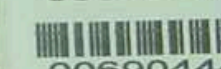
P/N.-  
70000546

P/N.- 70010205

FUSE 3A



P/N.- 70010155 (2)

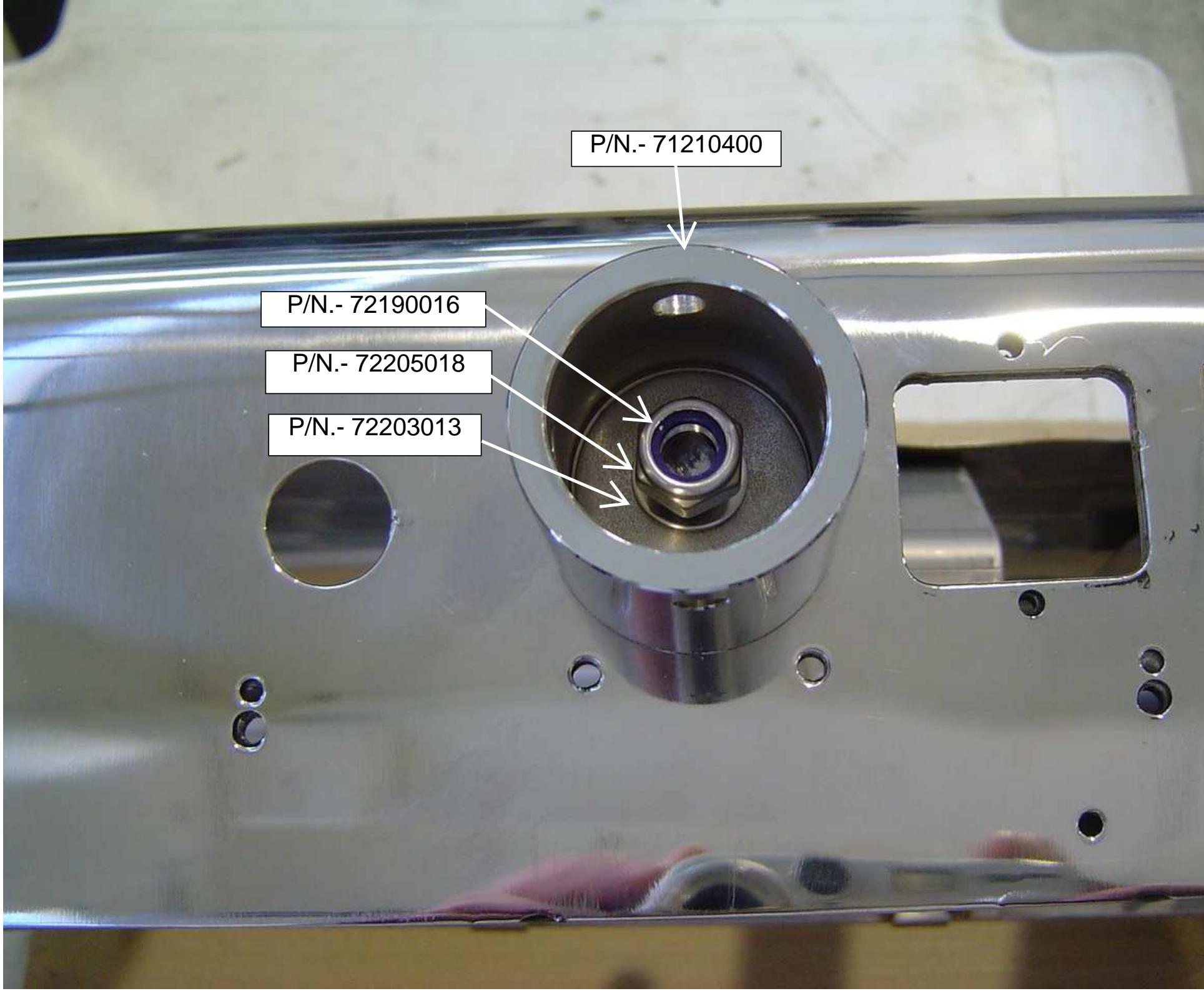


P/N.- 71210400

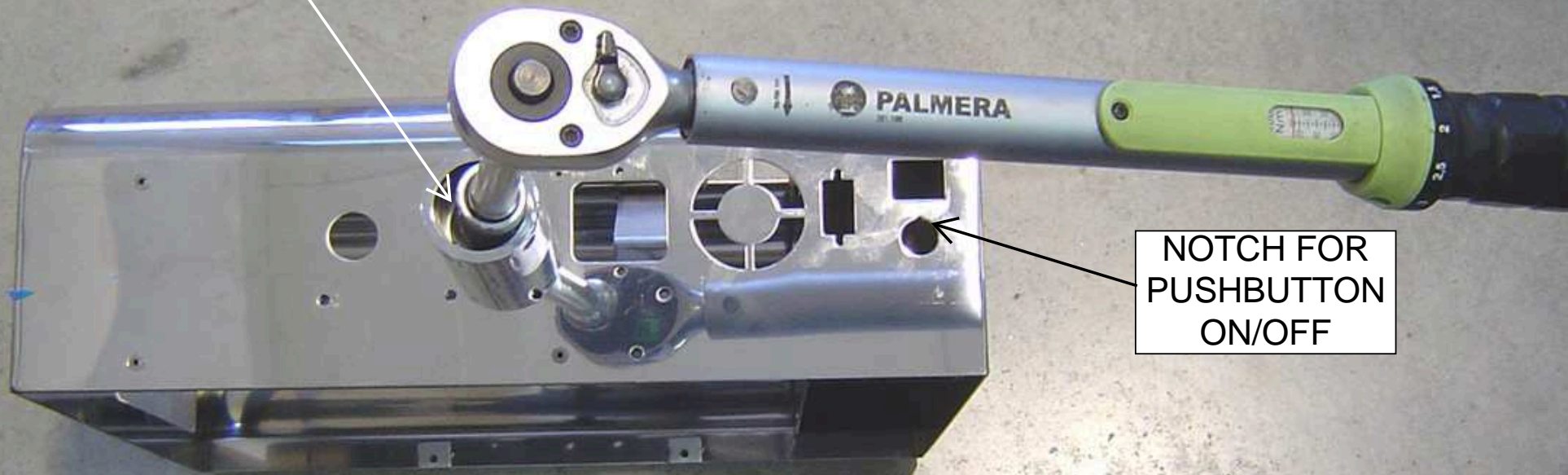
P/N.- 72190016

P/N.- 72205018

P/N.- 72203013



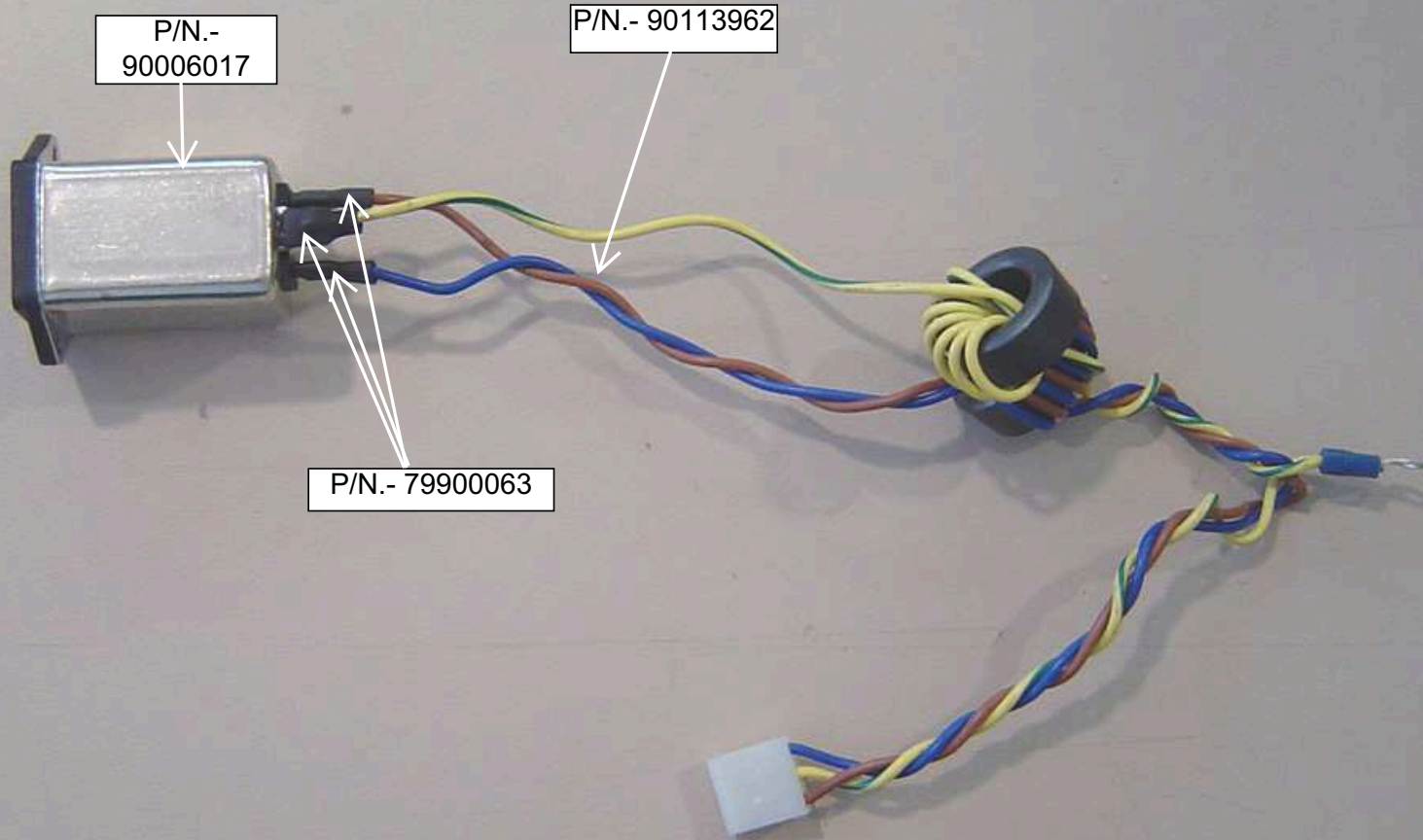
NUT P/N.- 72190016 TIGHTEN  
WITH A REGULATED TOOL  
TO A TIGHTENING TORQUE  
16 Nm



NOTCH FOR  
PUSHBUTTON  
ON/OFF

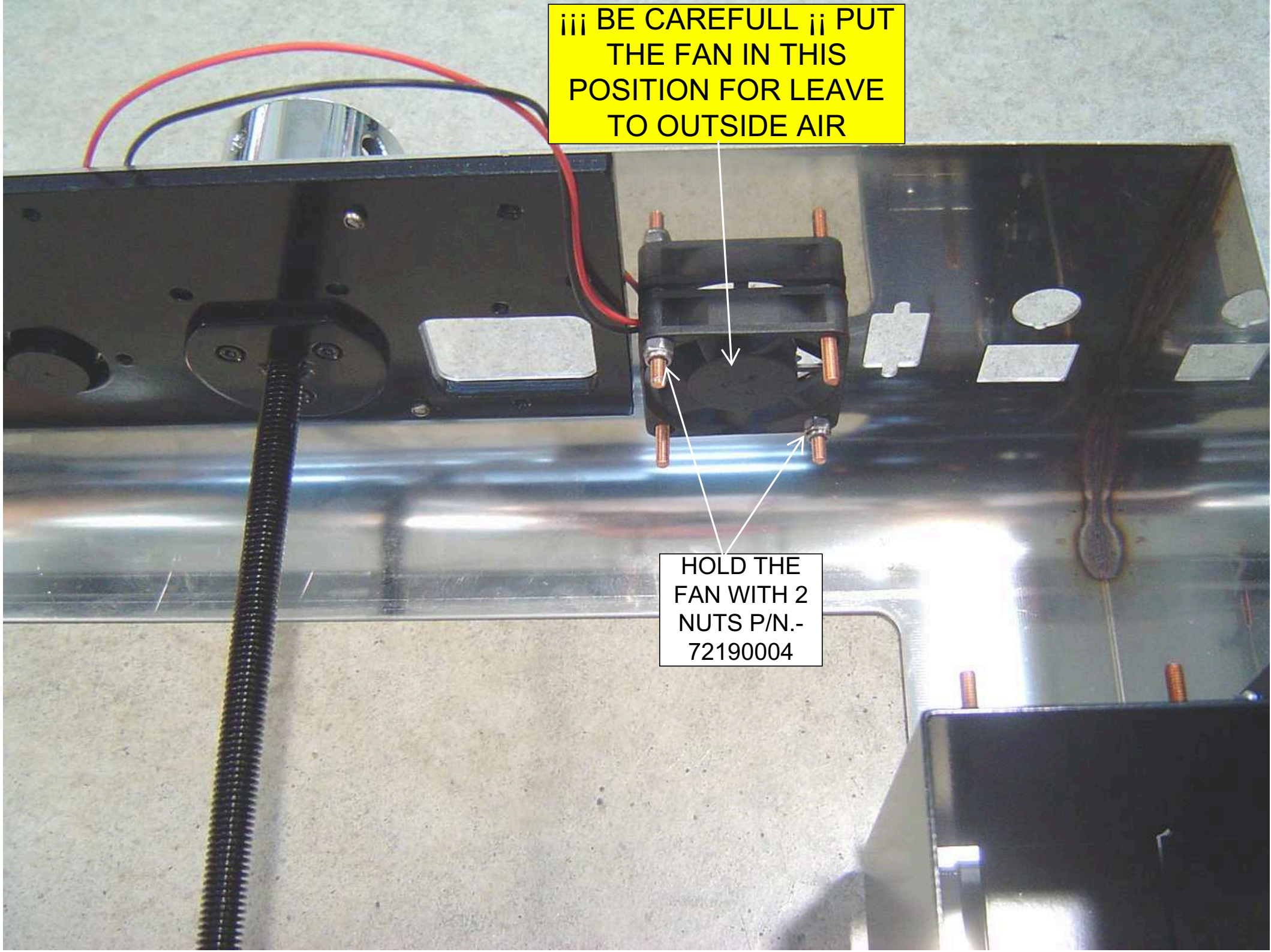


SOLDER CABLE P/N.- 90113962, PUTTING  
SHRINK-WRAPPING P/N.- 79900063, AT  
POWER ENTRY P/N.- 90006017



iii BE CAREFULL ii PUT THE FAN IN THIS POSITION FOR LEAVE TO OUTSIDE AIR

HOLD THE FAN WITH 2 NUTS P/N.- 72190004

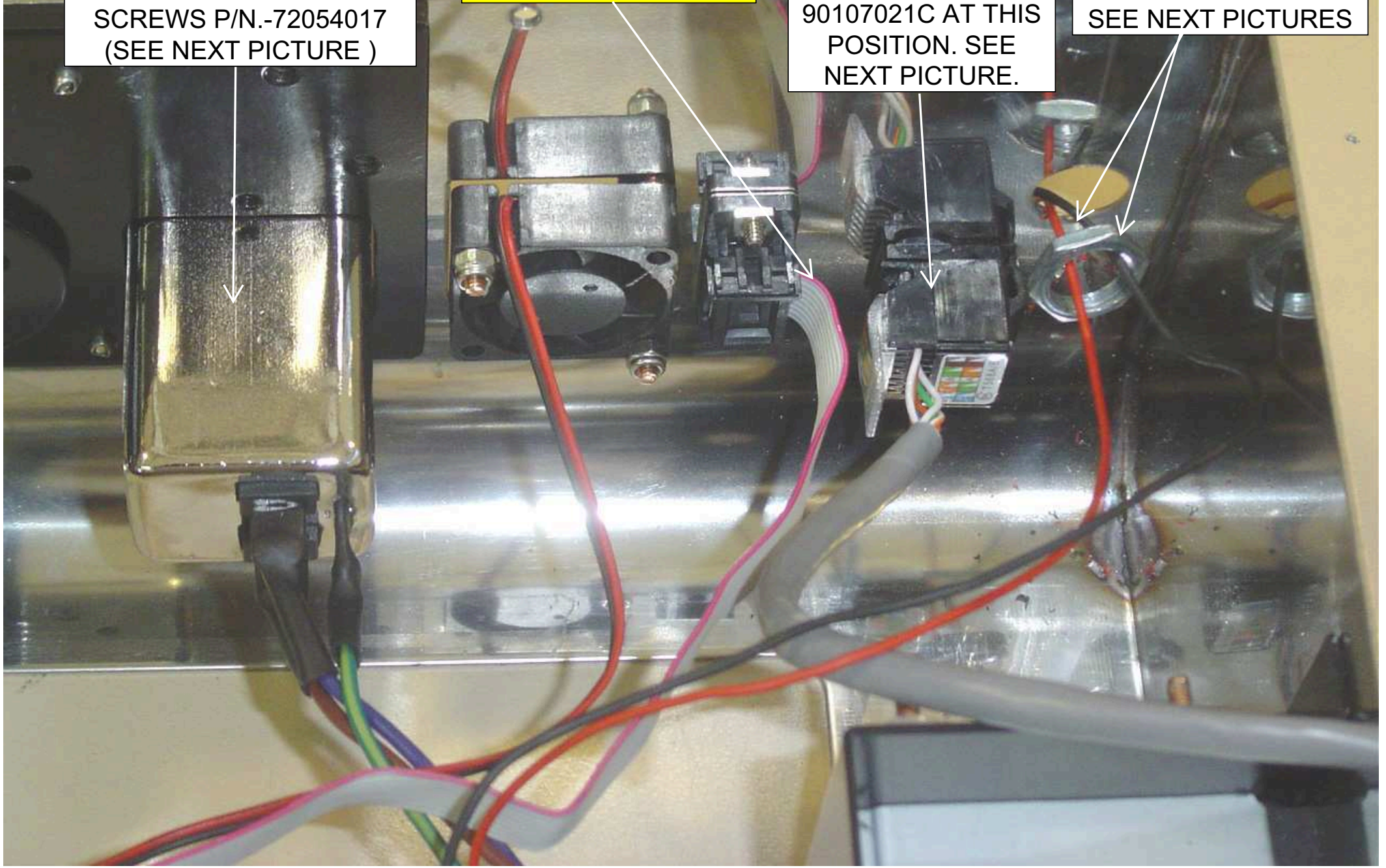


PASS THE CABLE THROUGH THE HOLE AND JOIN THE POWER ENTRY CONNECTOR P/N.- 90006017 ATTACHING WITH SCREWS P/N.-72054017 (SEE NEXT PICTURE )

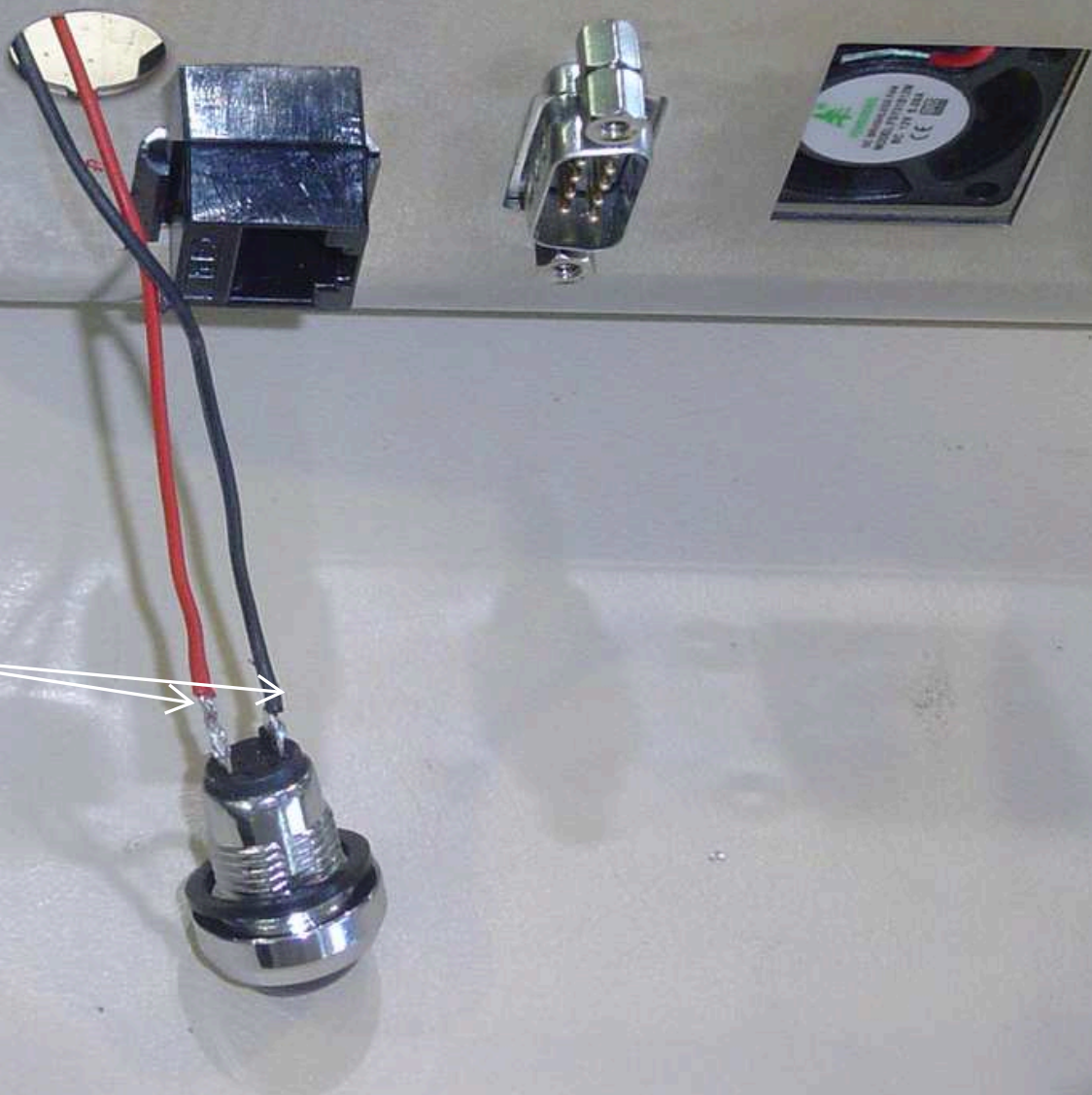
THE CABLE MUST GO TO THIS SIDE, FOR AVOID GO TOWARDS FAN SEE NEXT PICTURE

PASS THE CABLE THROUGH THE HOLE AND ASSEMBLY THE CONNECTOR P/N.- 90107021C AT THIS POSITION. SEE NEXT PICTURE.

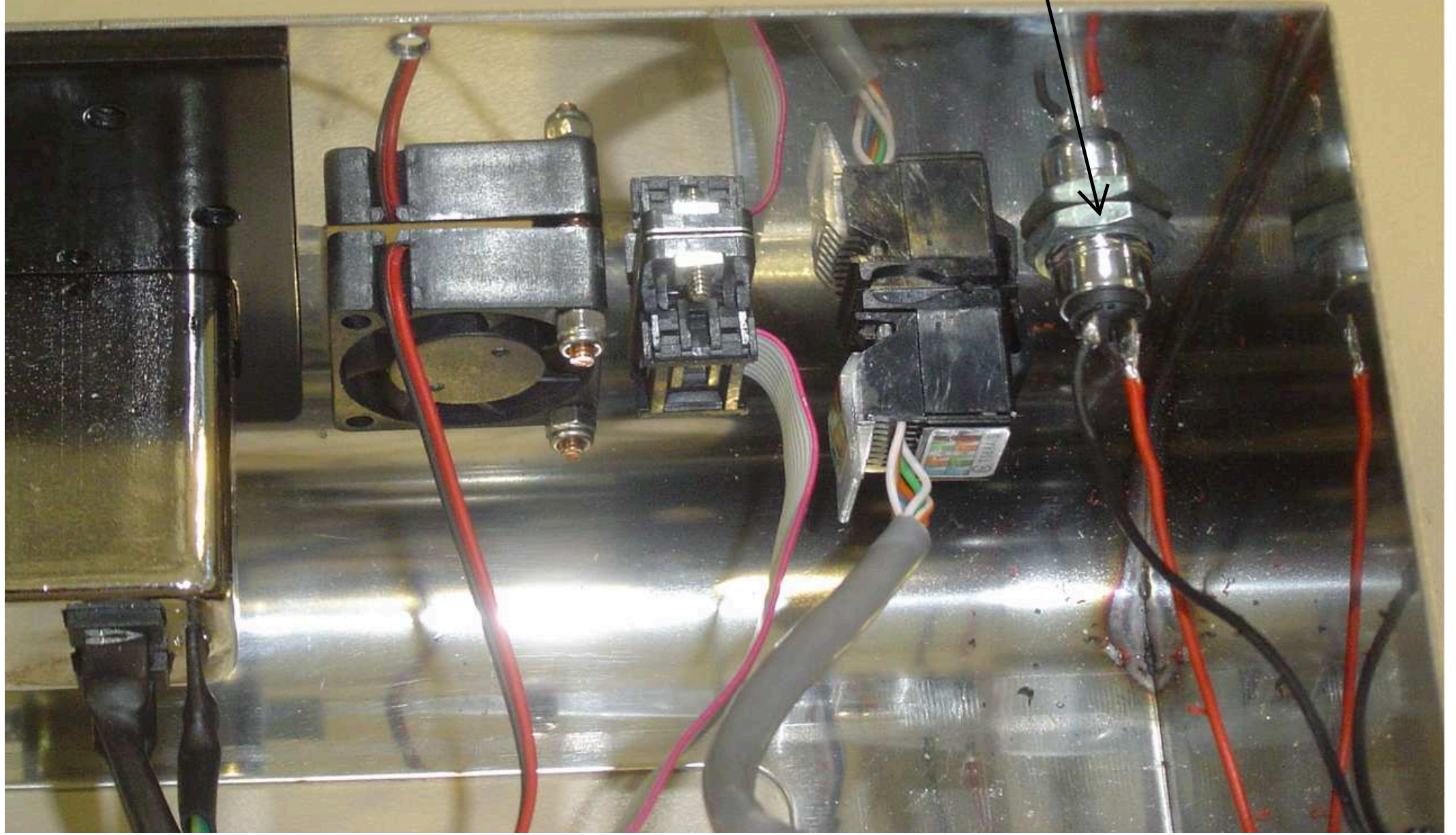
REMOVE THE NUT RETAINING OF PUSH AND PAST THROUGH THE TERMINAL OF CABLE P/N.- 90114065. SEE NEXT PICTURES



CONNECT THE  
CABLES P/N.-  
90114065 TO PUSH



HOLD THE PUSH  
WITH NUT



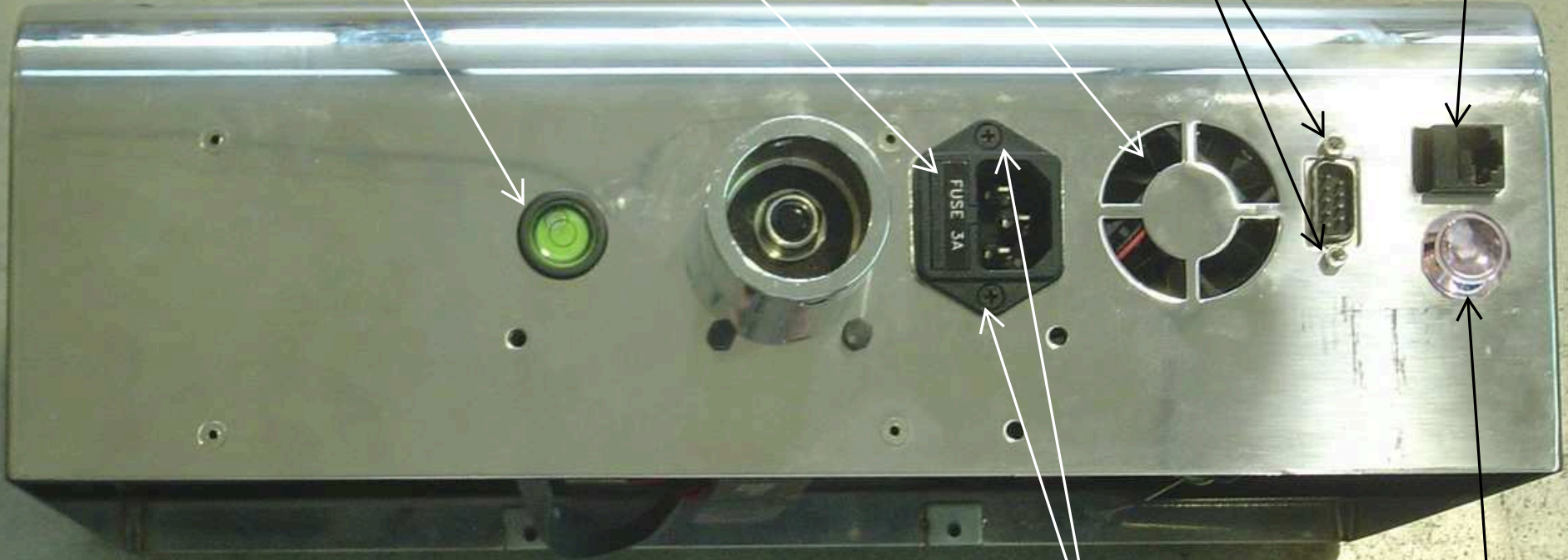
ASSEMBLY LEVEL P/  
N.- 79000015 WITH THE  
SUPPORT P/N.-  
71004341

PASTE THE  
STICK P/N.-  
70010205

FAN P/N.-  
99008080

ASSEMBLY RS232  
CABLE P/N.-  
90114064 FIXING  
WITH RISERS P/N.-  
99008012

ASSEMBLY THE  
CONNECTOR P/N.-  
90107021C AT THIS  
POSITION.



ATTACHING THE POWER  
ENTRY CONNECTOR P/N.-  
90006017 WITH SCREWS  
P/N.-72054017

PUSH ON / OFF

LEVEL

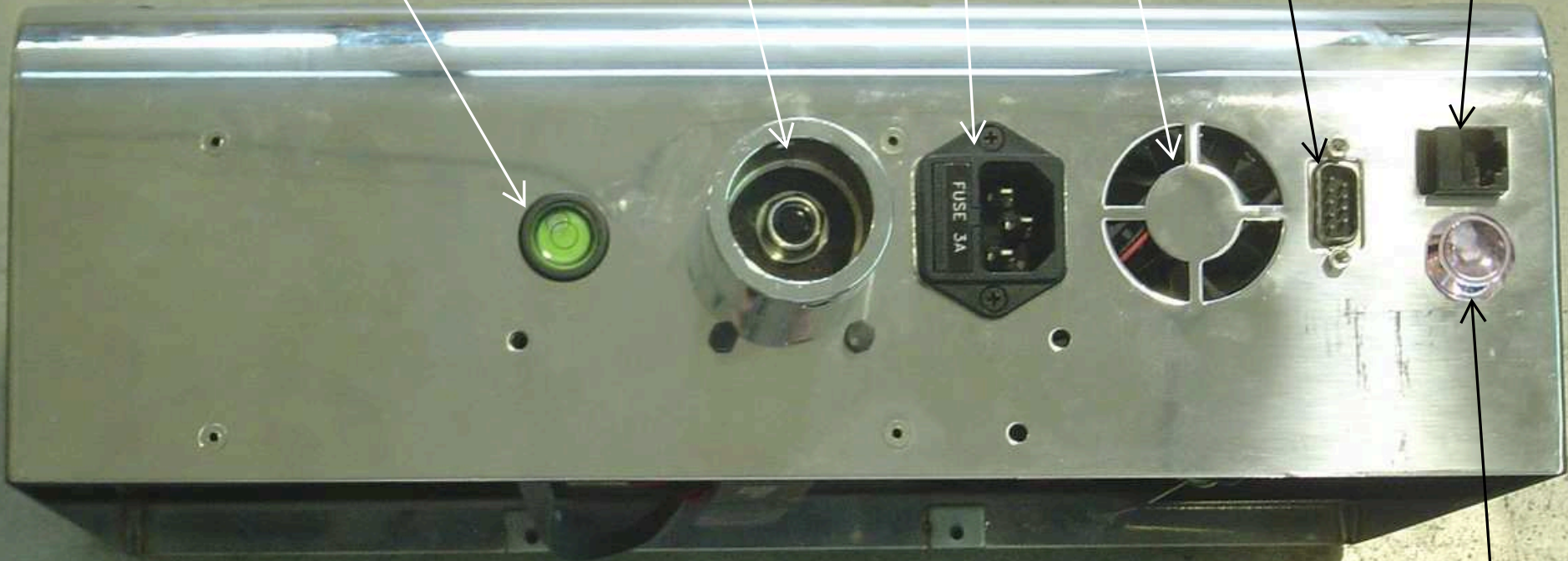
SUPPORT

POWER  
ENTRY

FAN

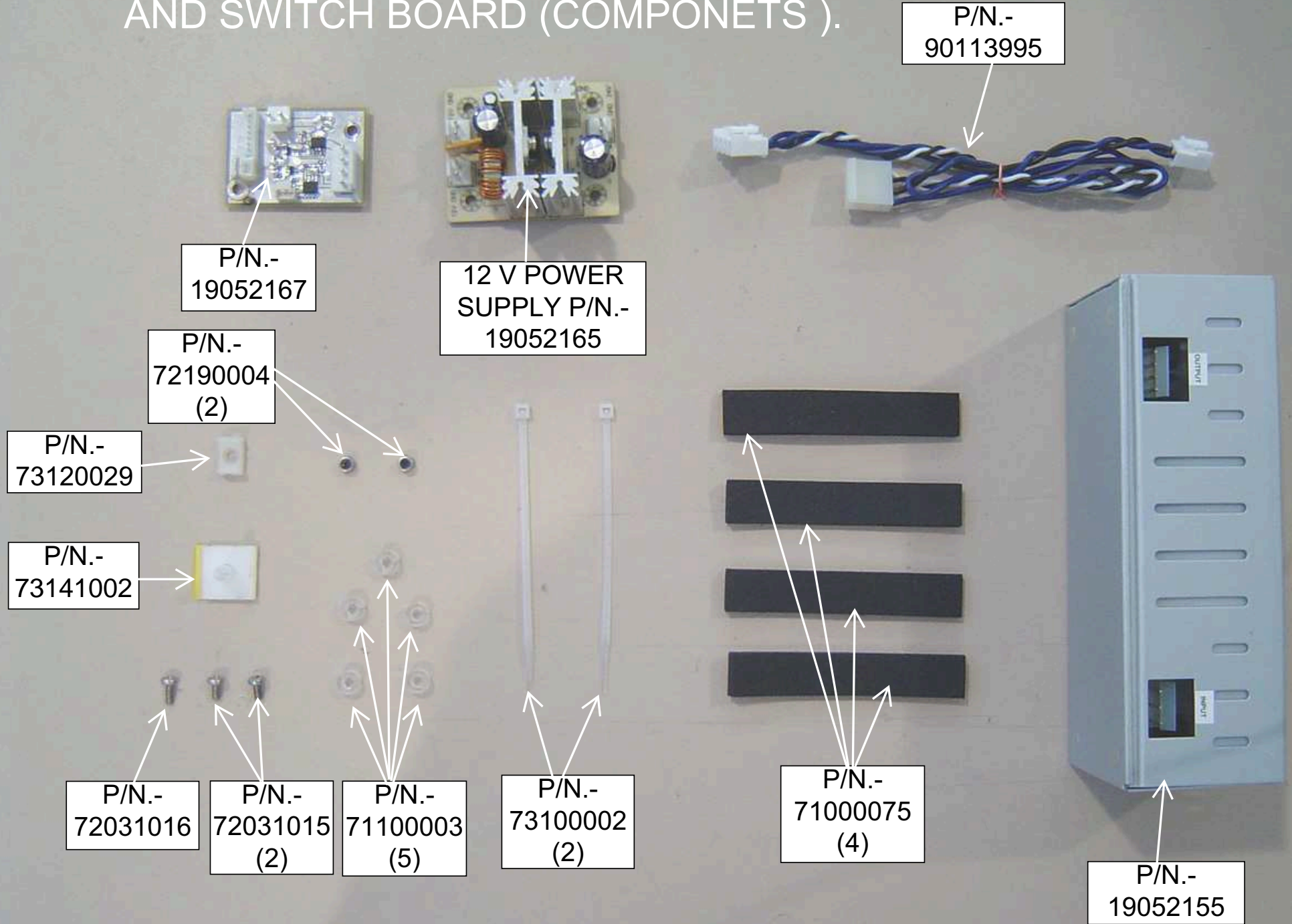
RS  
232

RJ45  
(ETHERNET)



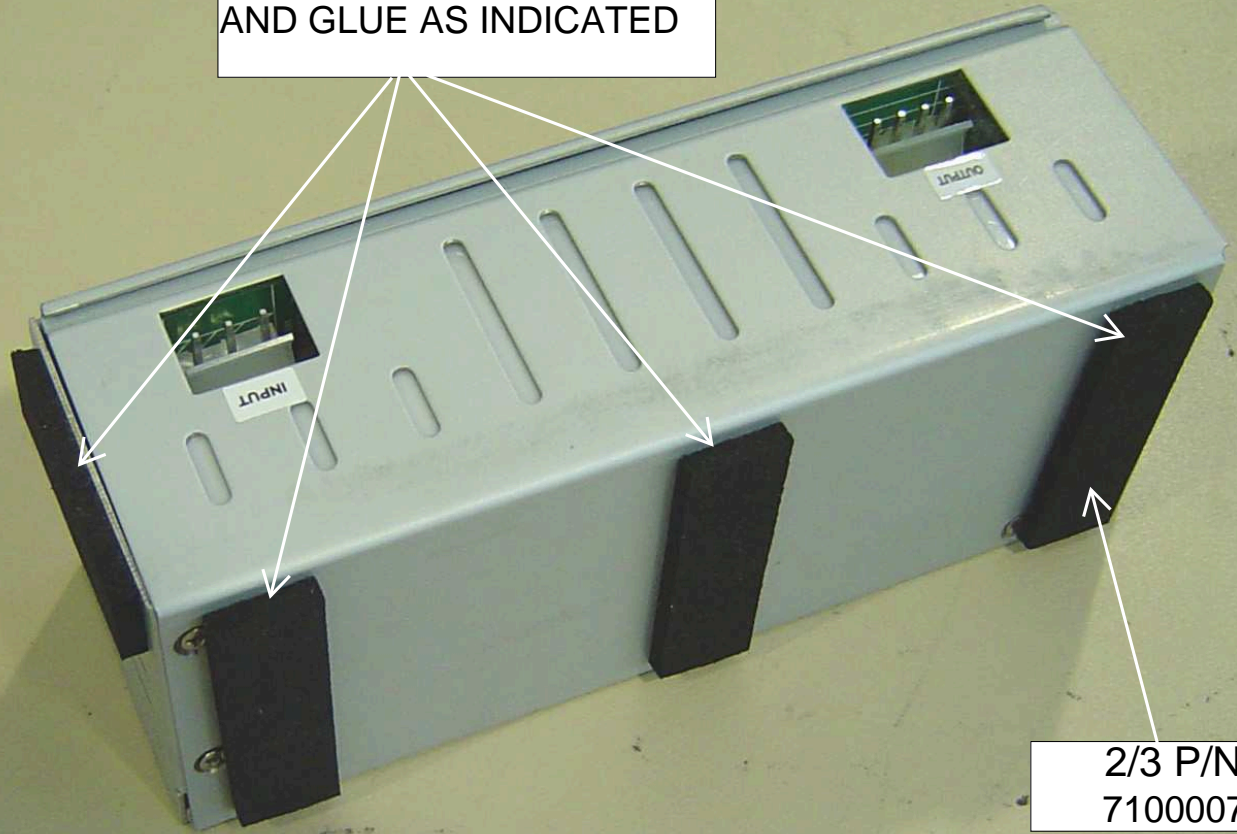
PUSH ON /  
OFF

# 2.- ASSEMBLY POWER SUPPLY, 12V POWER SUPPLY AND SWITCH BOARD (COMPONENTS).





FOUR CUT NEOPRENE STRIPS P/N.- 71000075 AS THE 2 / 3 OF ITS LENGTH AND GLUE AS INDICATED



2/3 P/N.- 71000075

PUT THE POWER SUPPLY IN YOUR LOCATION

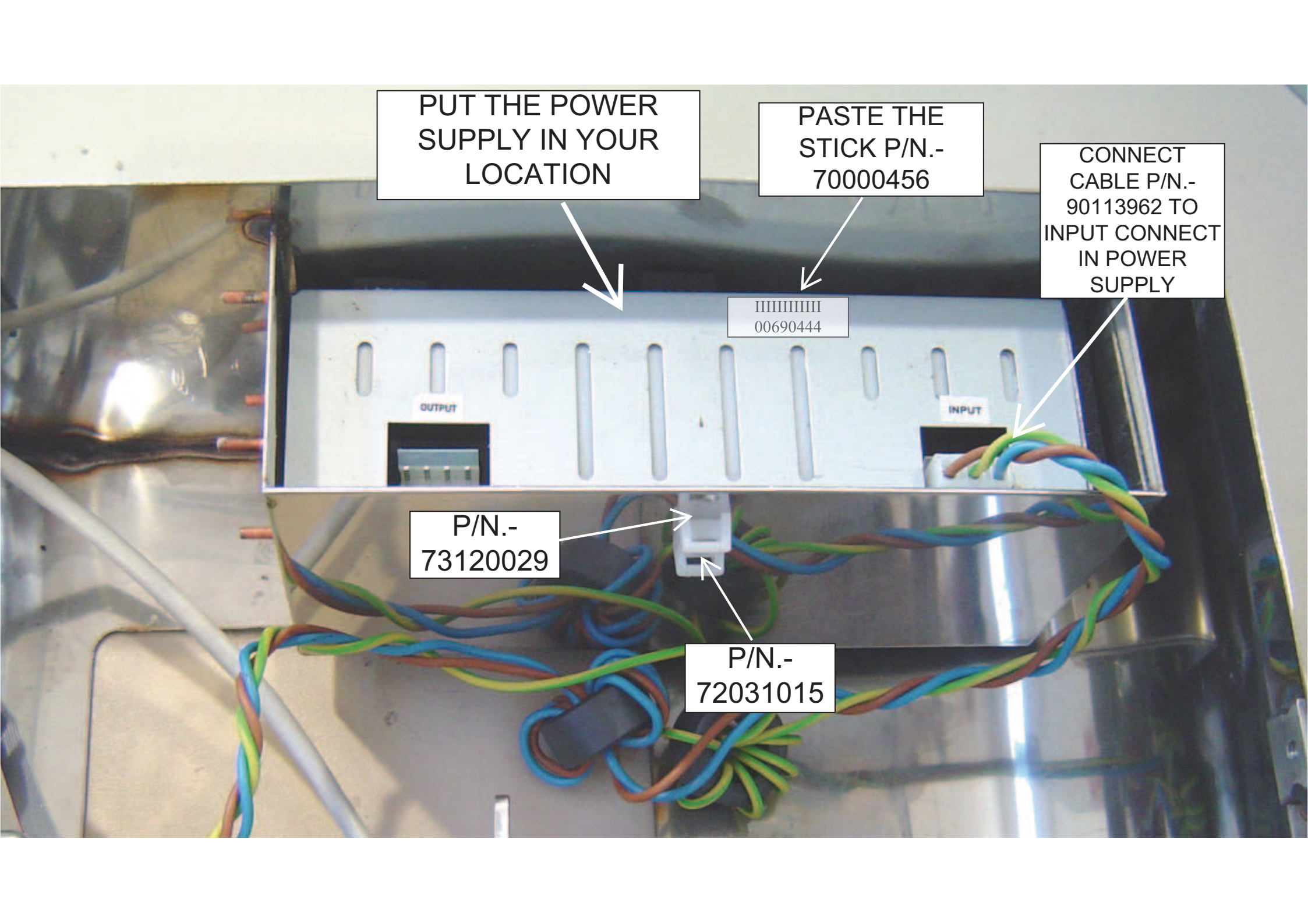
PASTE THE STICK P/N.- 70000456

CONNECT CABLE P/N.- 90113962 TO INPUT CONNECT IN POWER SUPPLY

IIIIIIIIII  
00690444

P/N.-  
73120029

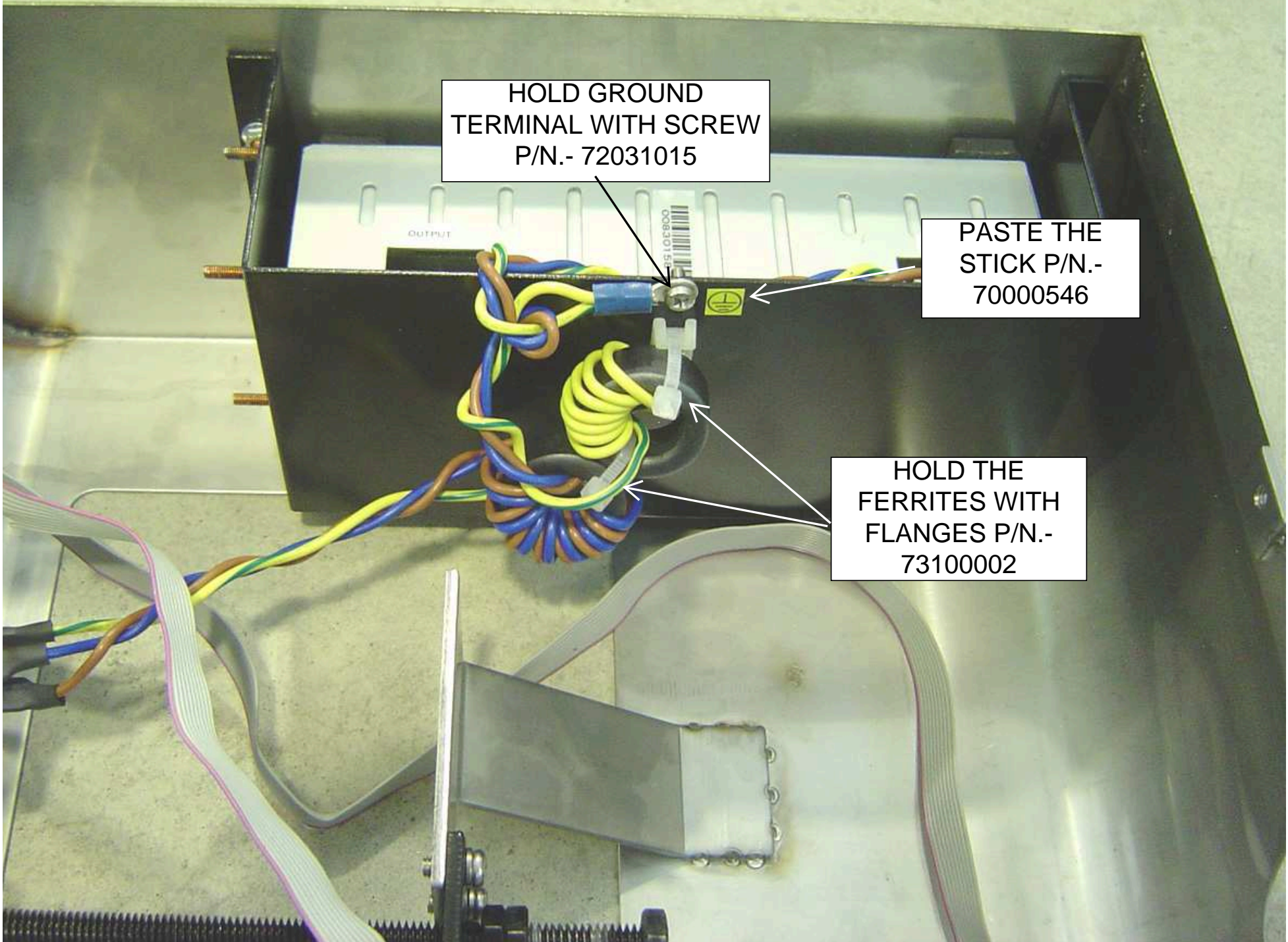
P/N.-  
72031015



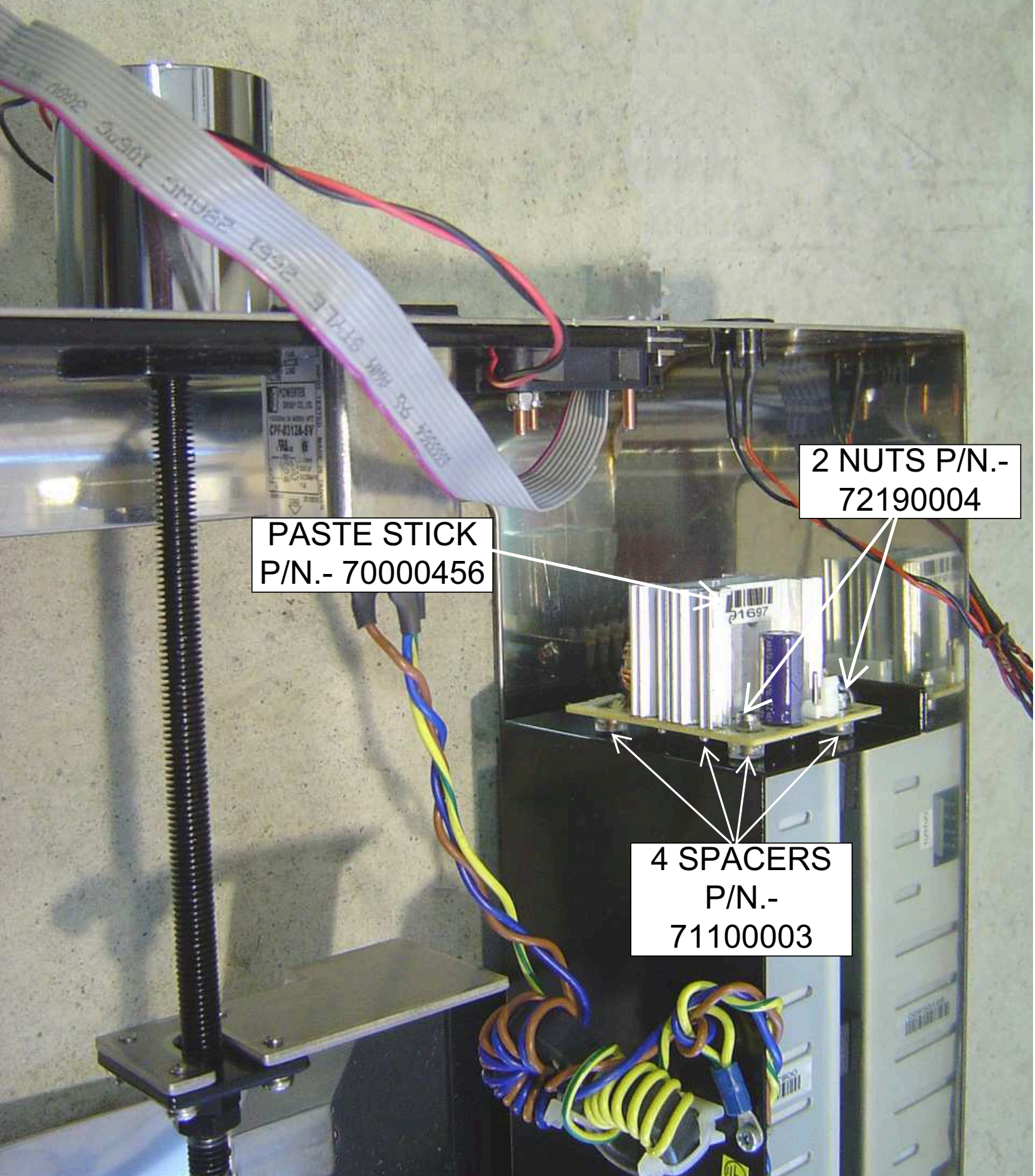
HOLD GROUND  
TERMINAL WITH SCREW  
P/N.- 72031015

PASTE THE  
STICK P/N.-  
70000546

HOLD THE  
FERRITES WITH  
FLANGES P/N.-  
73100002



HOLD THE 12 VOLT POWER SUPPLY  
P/N.- 19052165 WITH 4 SPACERS AND  
4 LOCK NUT



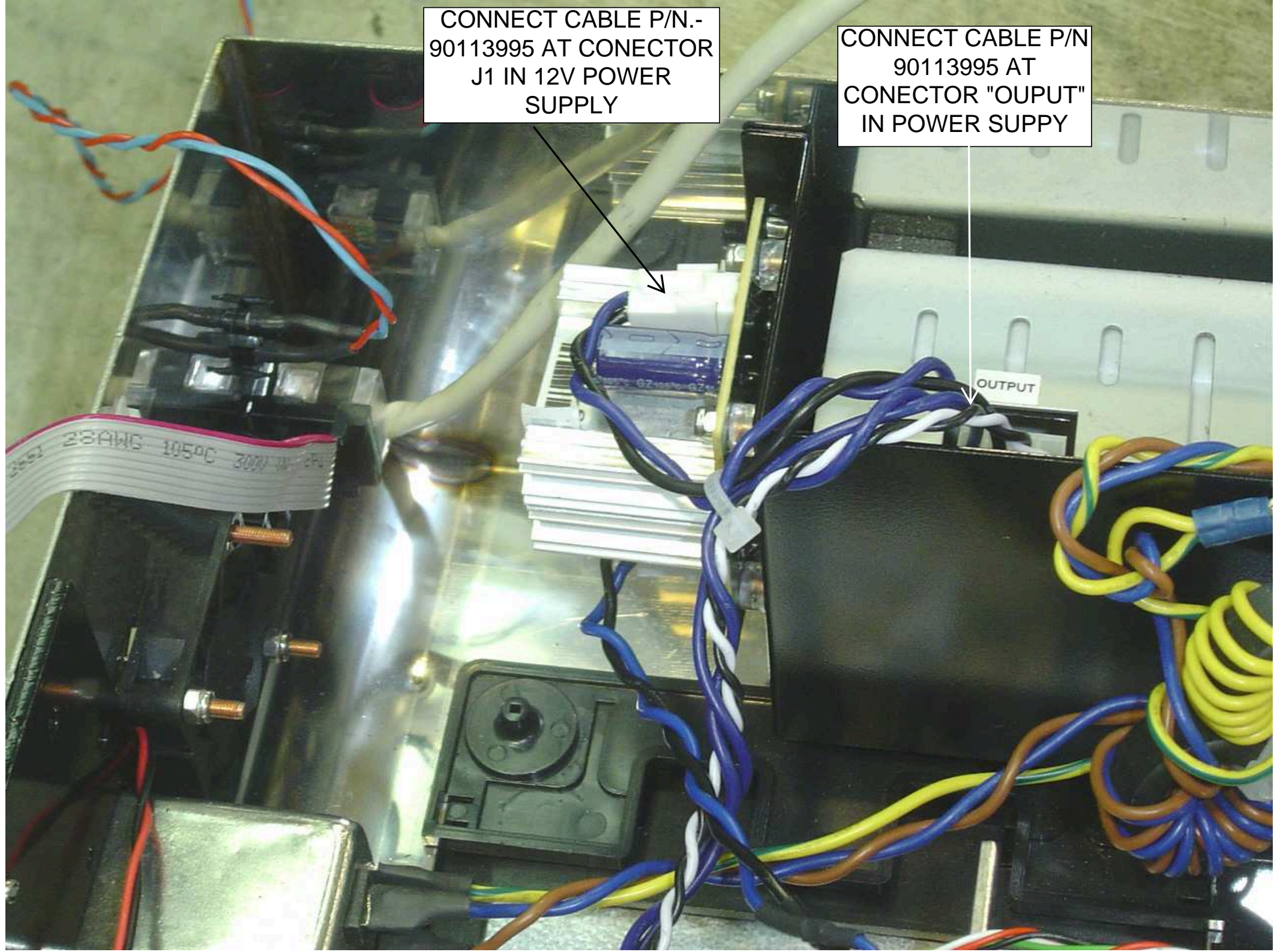
PASTE STICK  
P/N.- 70000456

2 NUTS P/N.-  
72190004

4 SPACERS  
P/N.-  
71100003

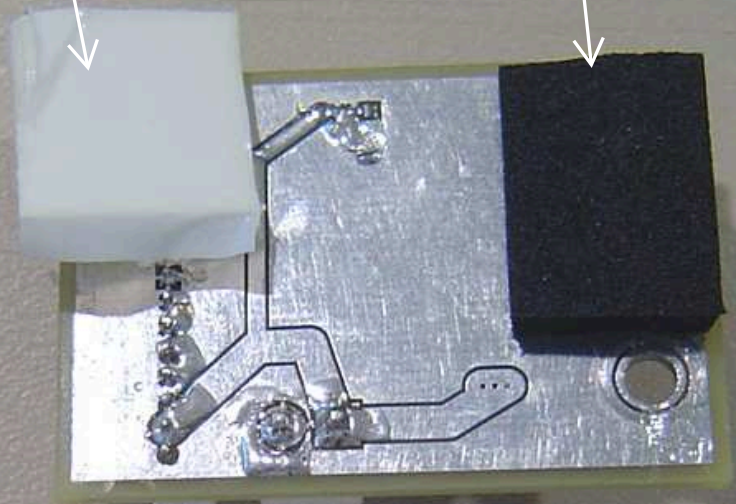
CONNECT CABLE P/N.-  
90113995 AT CONECTOR  
J1 IN 12V POWER  
SUPPLY

CONNECT CABLE P/N  
90113995 AT  
CONECTOR "OUPUT"  
IN POWER SUPPLY



PUT THE PIECE  
P/N.- 73141002

PASTE A PART OF  
PIECE P/N.-  
71000075



HOLD THE SWITCH BOARD  
BENDING THE PIECE P/N.-  
73141002, SPACER P/N.-  
71100003 AND SCREW P/N.-  
72031016

PASTE STICK P/N.-  
70000456

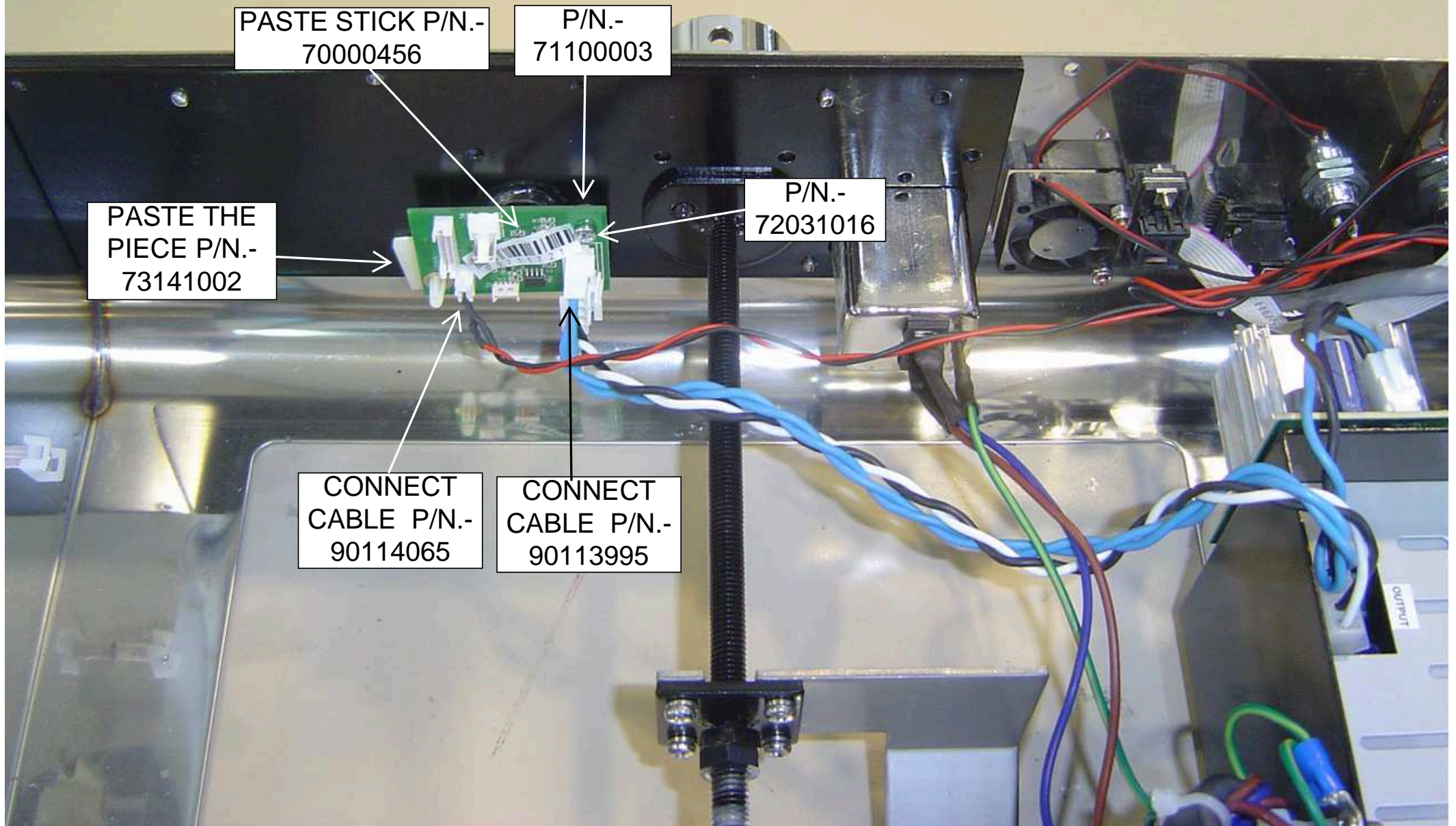
P/N.-  
71100003

PASTE THE  
PIECE P/N.-  
73141002

P/N.-  
72031016

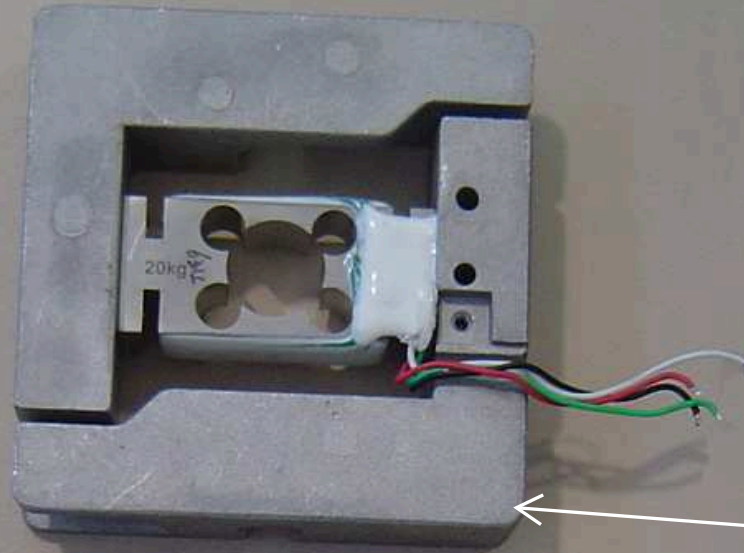
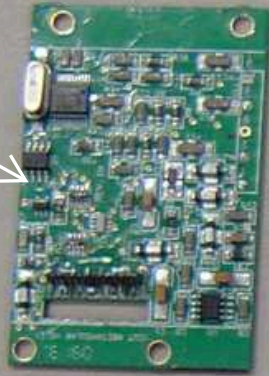
CONNECT  
CABLE P/N.-  
90114065

CONNECT  
CABLE P/N.-  
90113995



### 3. ASSEMBLY SET DIGITAL HANGING LOAD CELL P/N.- 97003240 (COMPONENTS )

P/N.-  
19016800



GRUPO EPELSA S.L.  
03000 BARCELONA (SPAIN)  
Model: BP Emrax 20kg  
Serial No: 51022892011  
Cert No: T02179  
Volumen: 10000 min dead load: 0  
C11

P/N.-  
513324 /  
97003134

P/N.-  
19016900



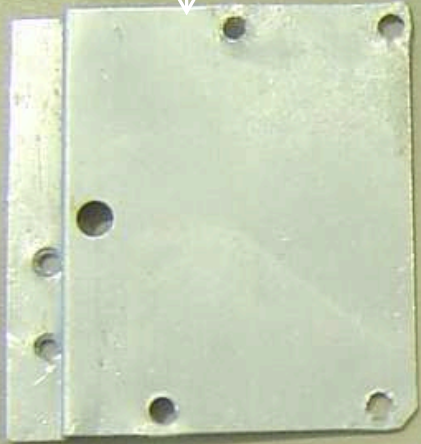
P/N.-  
571004335



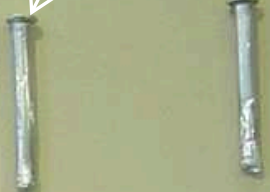


### 3. ASSEMBLY SET DIGITAL HANGING LOAD CELL P/N.- 97003240 (COMPONENTS )

P/N.-  
1050100105



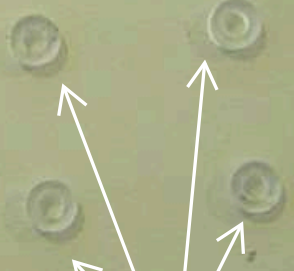
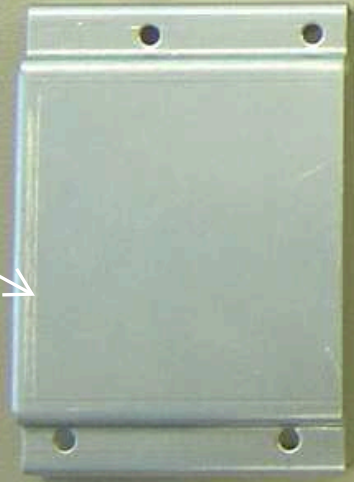
P/N.-  
241302530  
(2)



RIVET P/N.-  
72300013 (3x 16)  
(4)

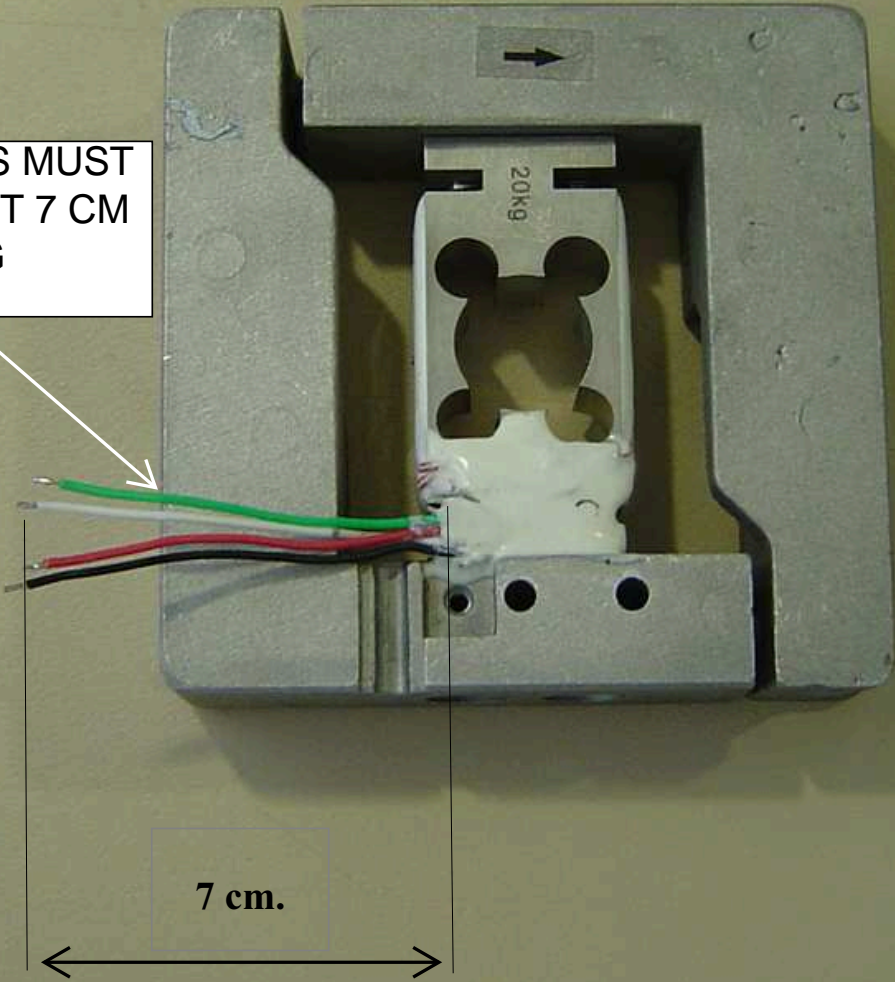


P/N.-  
71002295



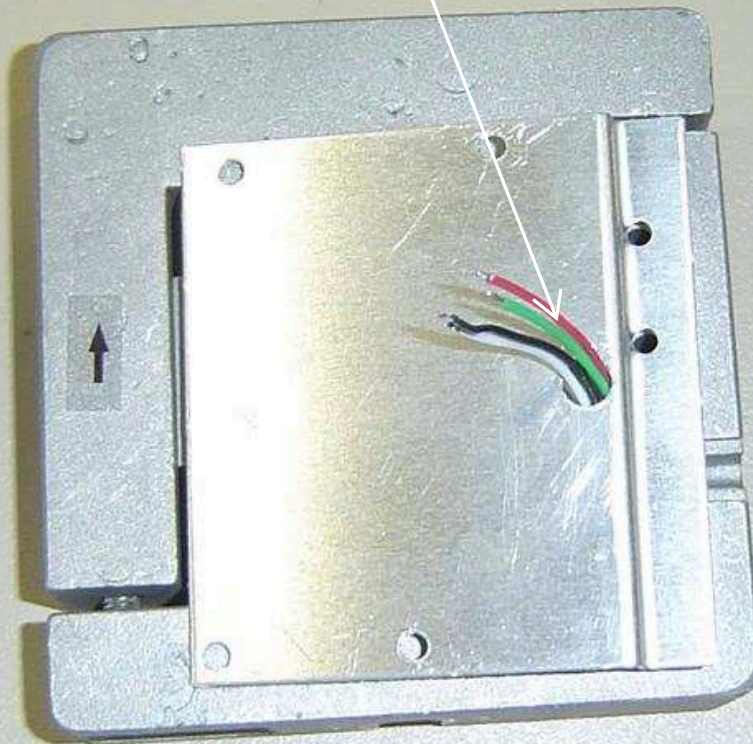
P/N.- 71100003  
(4)

THE CABLES MUST  
HAVE ABOUT 7 CM  
LONG

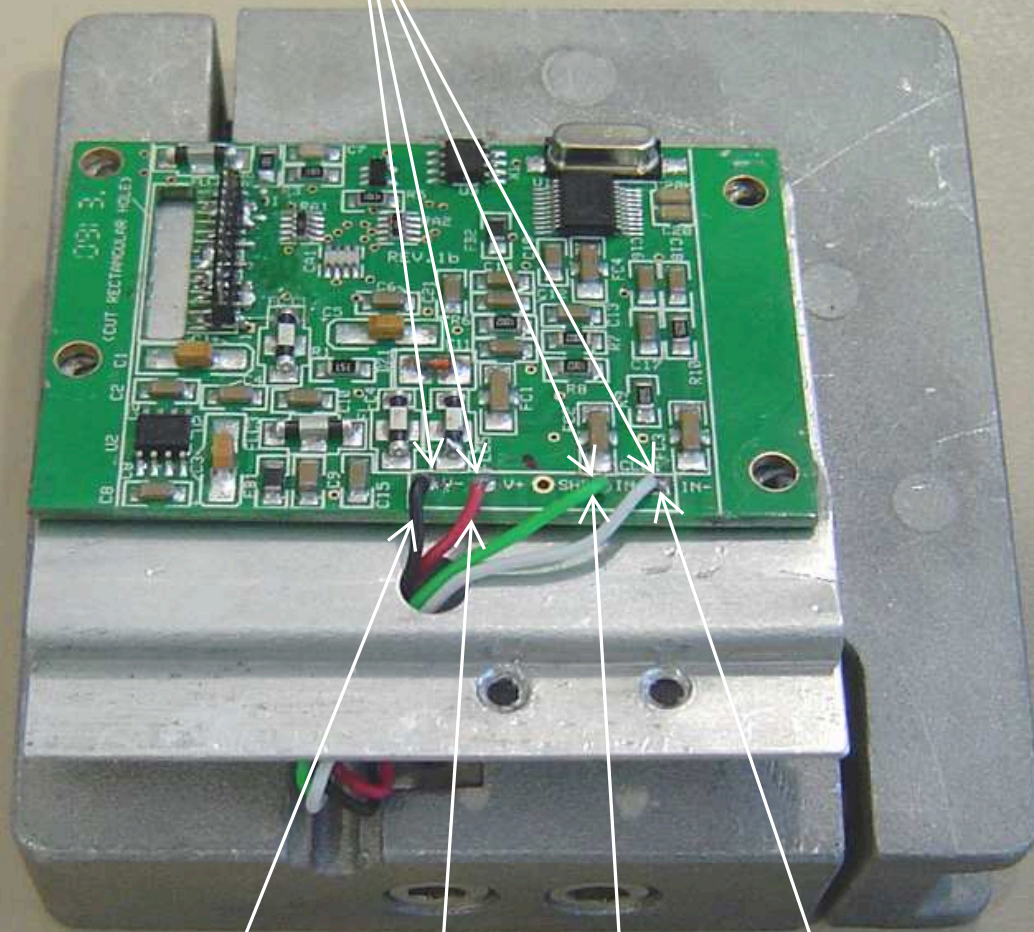


7 cm.

PAST THE CABLES  
THROUGH THE  
HOLE



SOLDER THE  
CABLES



BLACK

RED

GREEN

WHITE

PUT SPACERS P/N.- 71100003 , INSERT PINES OF BOARD 19016800 IN BOARD 19016900. HOLD WITH SCREWS GUIDER AND SOLDER THE PINES

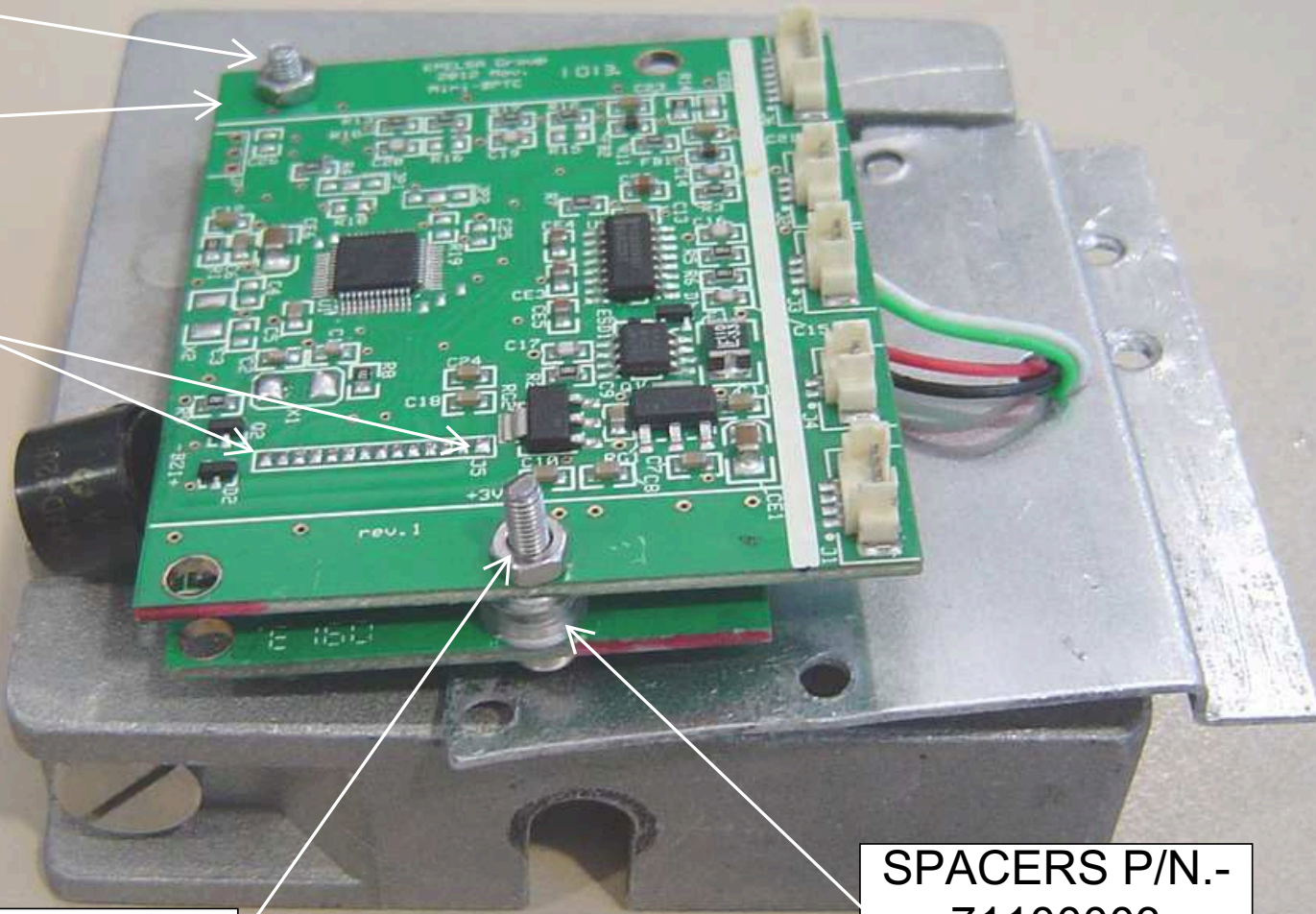
SCREW GUIDE

SPACERS P/N.-  
71100003

SOLDER ALL  
THIS PINES

SCREW GUIDE

SPACERS P/N.-  
71100003



PUT THE SUPPORT, INSULATION, BOARD WITH STRIPPERS, COVER AND HOLD ALL SET WITH RIVETS

FOUR HOLES OF UNION

RIVET P/N.- 72300013

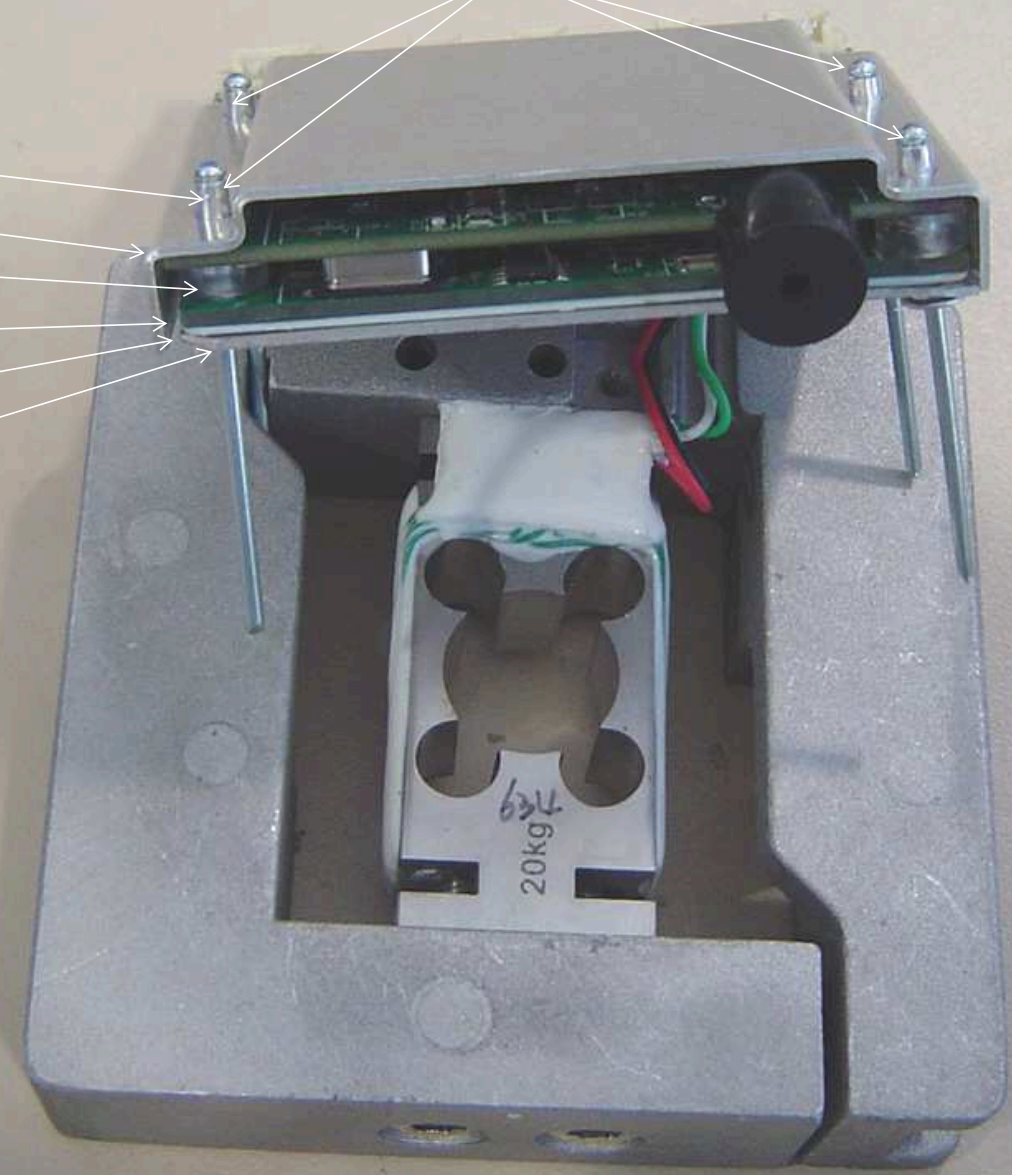
P/N.- 71002295

P/N.- 71100003

P/N.- 19016800

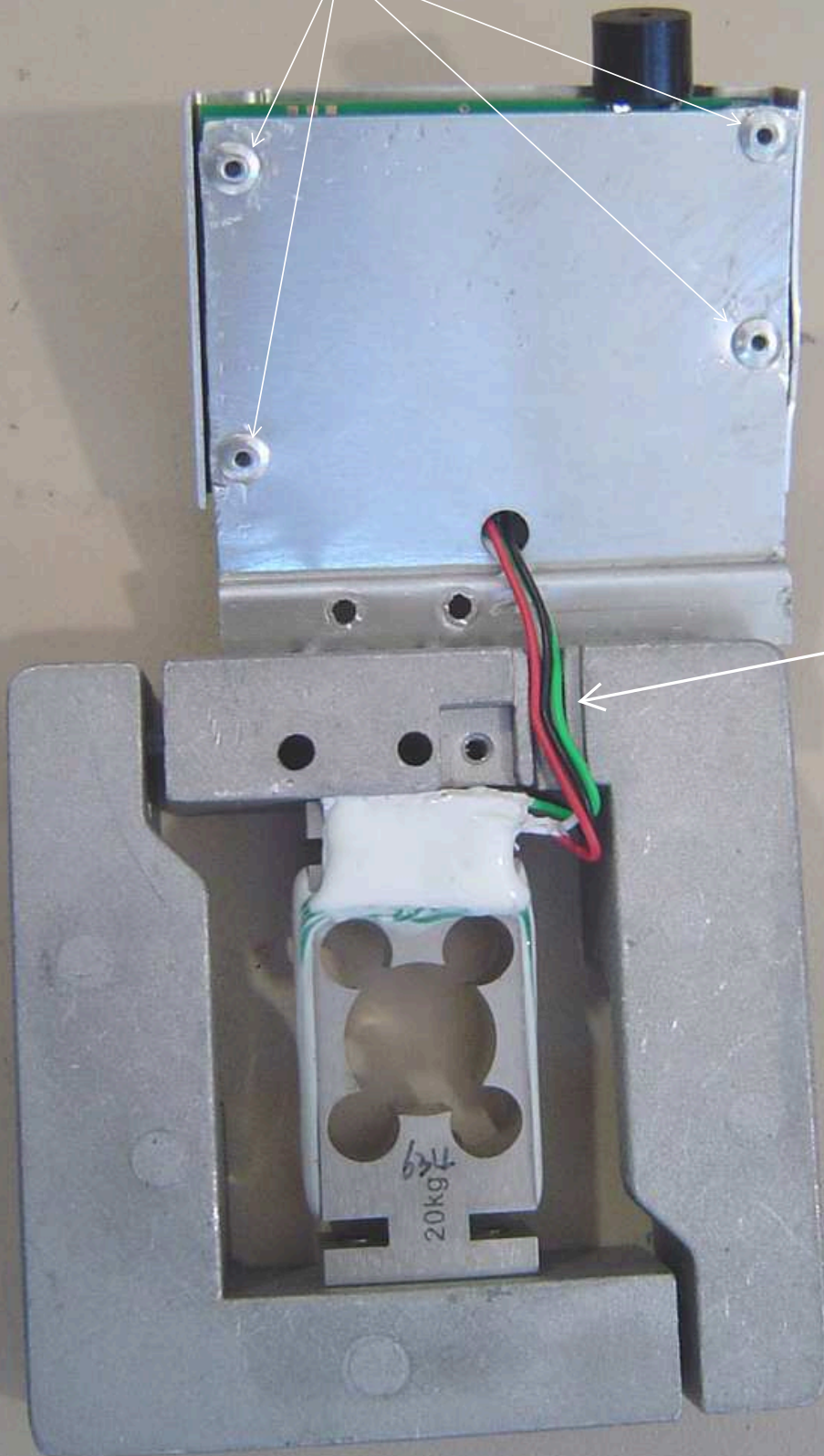
P/N.- 571004335

P/N.- 1050100105

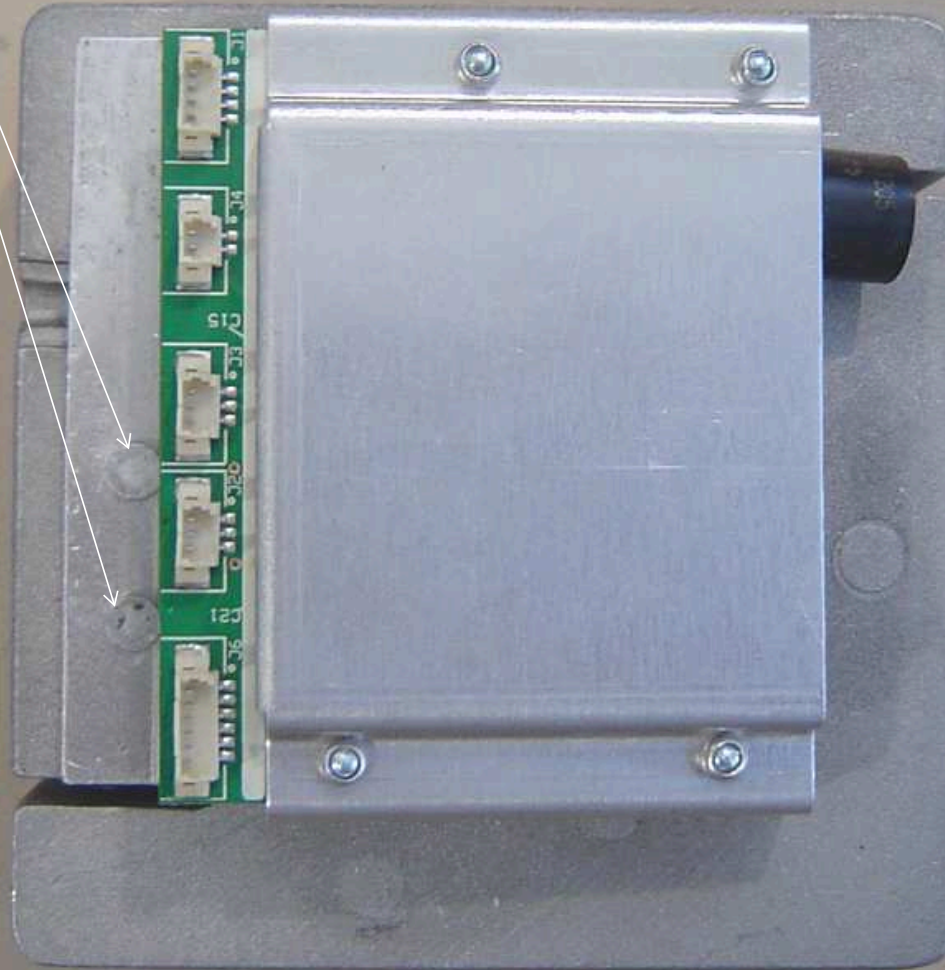


VIEW OF FOUR RIVETS

TO PUT THE CABLES IN THIS WAY

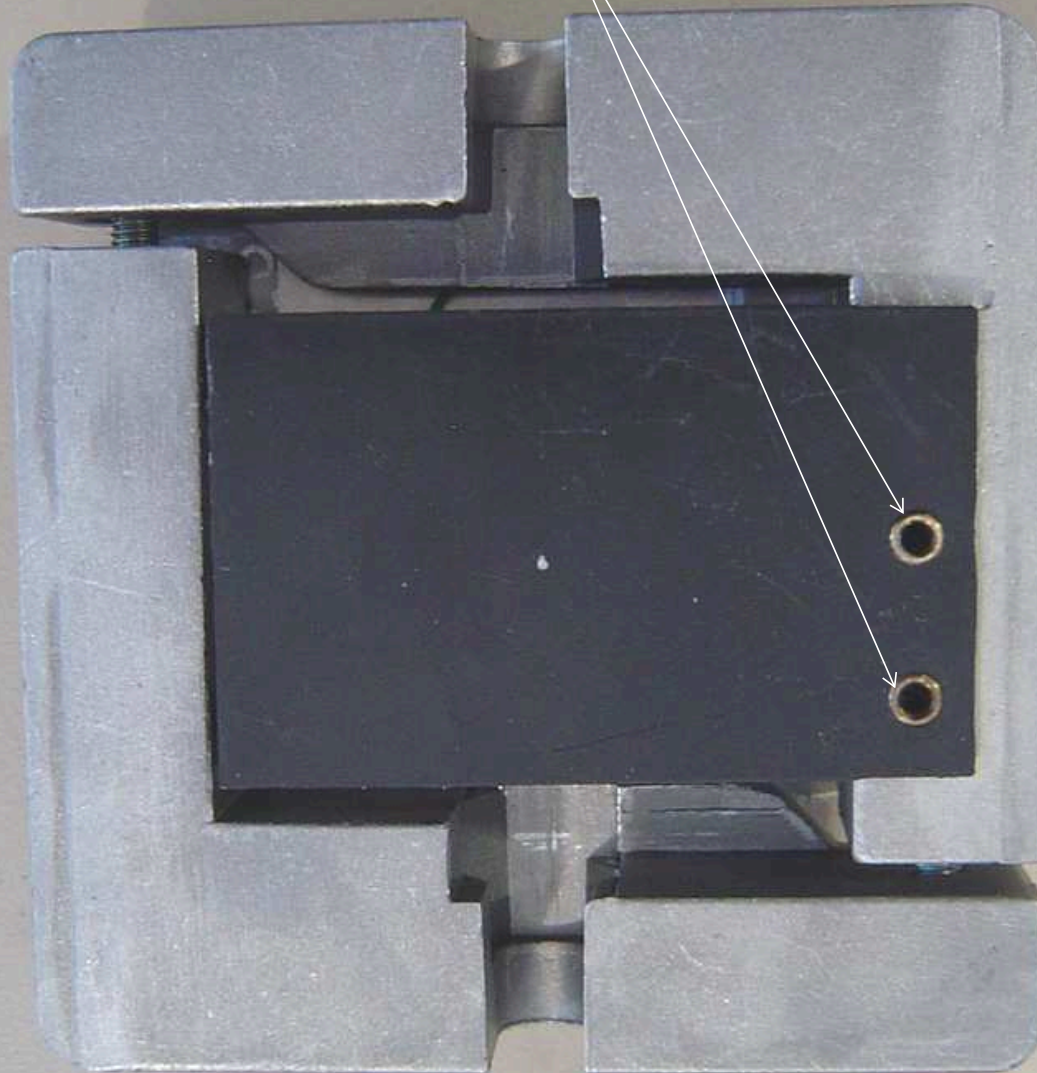


JOIN THE SUPPORT TO THE LOAD  
CELL WITH 2 RIVETS P/N.-  
241302530. THIS RIVETS MUST  
ALSO HOLD THE PLASTIC COVER  
(SEE NEXT PICTURE)





VIEW AS RIVETS P/N.- 241302530  
FASTENING PLASTIC COVER





GRUPO EPELSA, S.L  
08830 BARCELONA (SPAIN)  
Model: BP Emax 20kg  
Serial No. 50015035/2011  
Cert No. TC2799  
Vmin=Max/10000 min dead load=0



C3

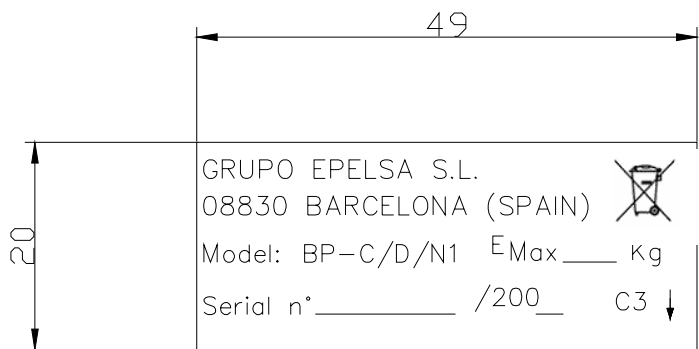


**8° STEP:**

To check that the digital load cell weighs well.  
  
To put the Characteristics plate



**DRAWING FROM:  
CHARACTERISTICS PLATE**



4. ASSEMBLY SET  
CELL AXLE LOAD  
P/N 575100020  
(COMPONENTS )

571210139

573002007

571001314

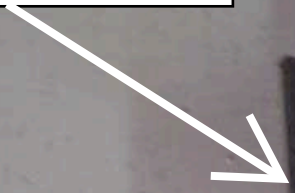
578000007

571001315

511012403



P/N.- 75100020



# 5. ASSEMBLY DIGITAL LOAD CELL AND SEAL (COMPONENTES)

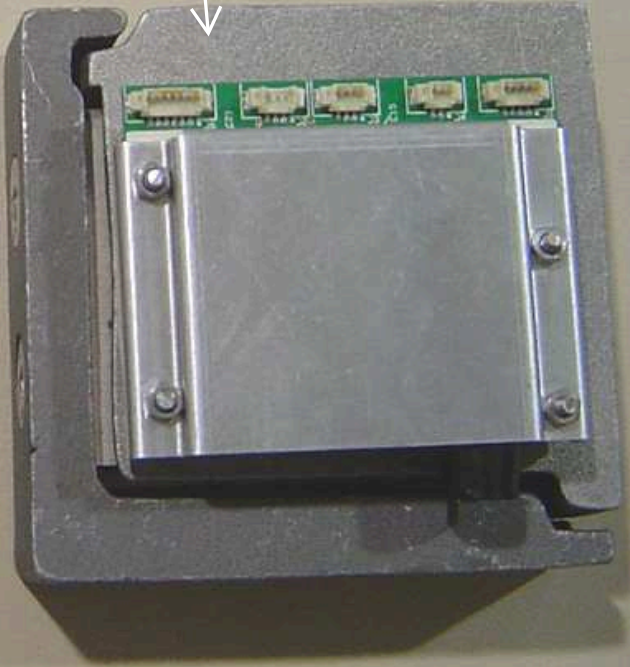
P/N.-  
73100002

P/N.-  
71210483

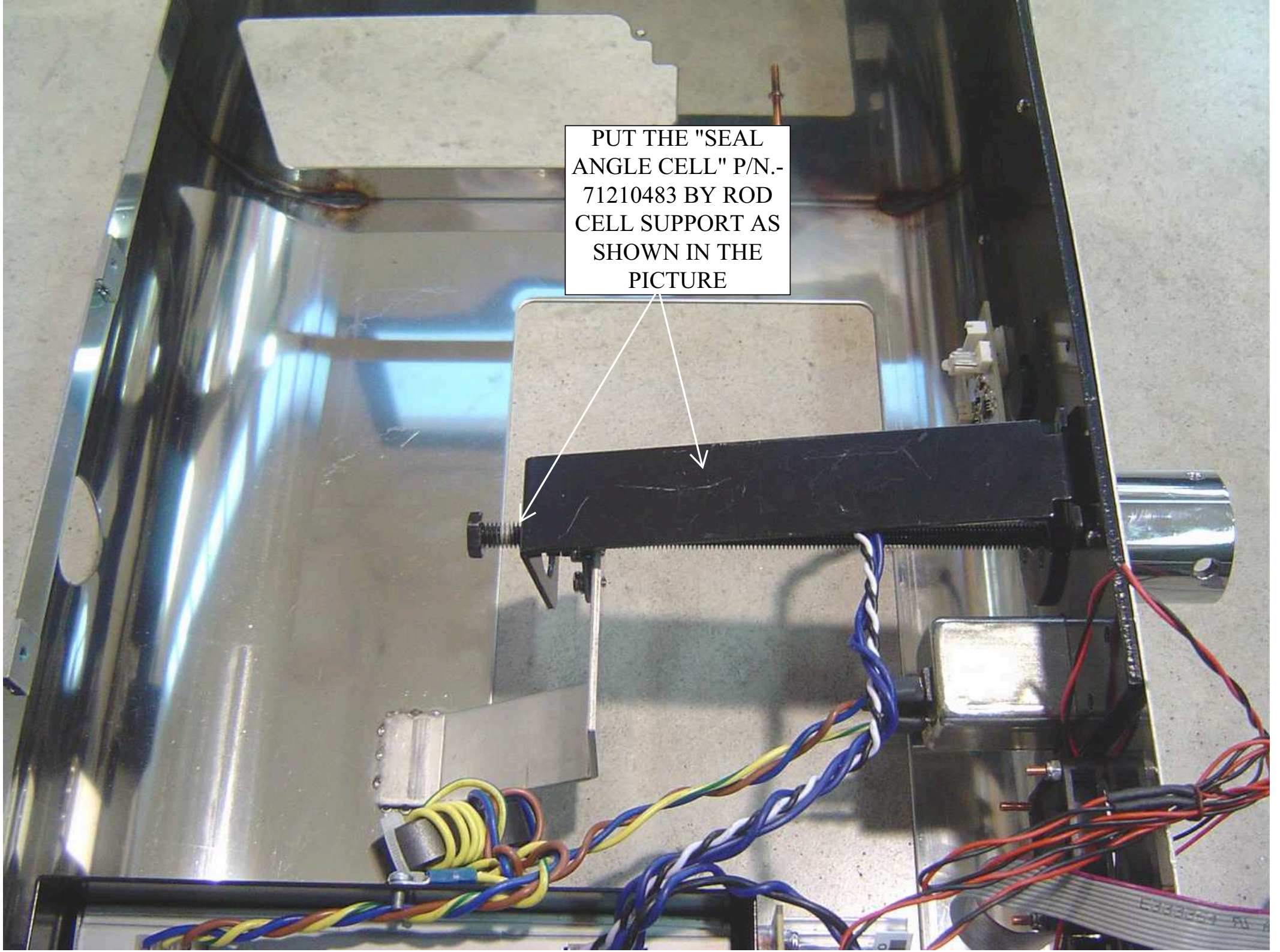
P/N.-  
75100020

P/N.- 72091030  
(2)

P/N.-  
97003240



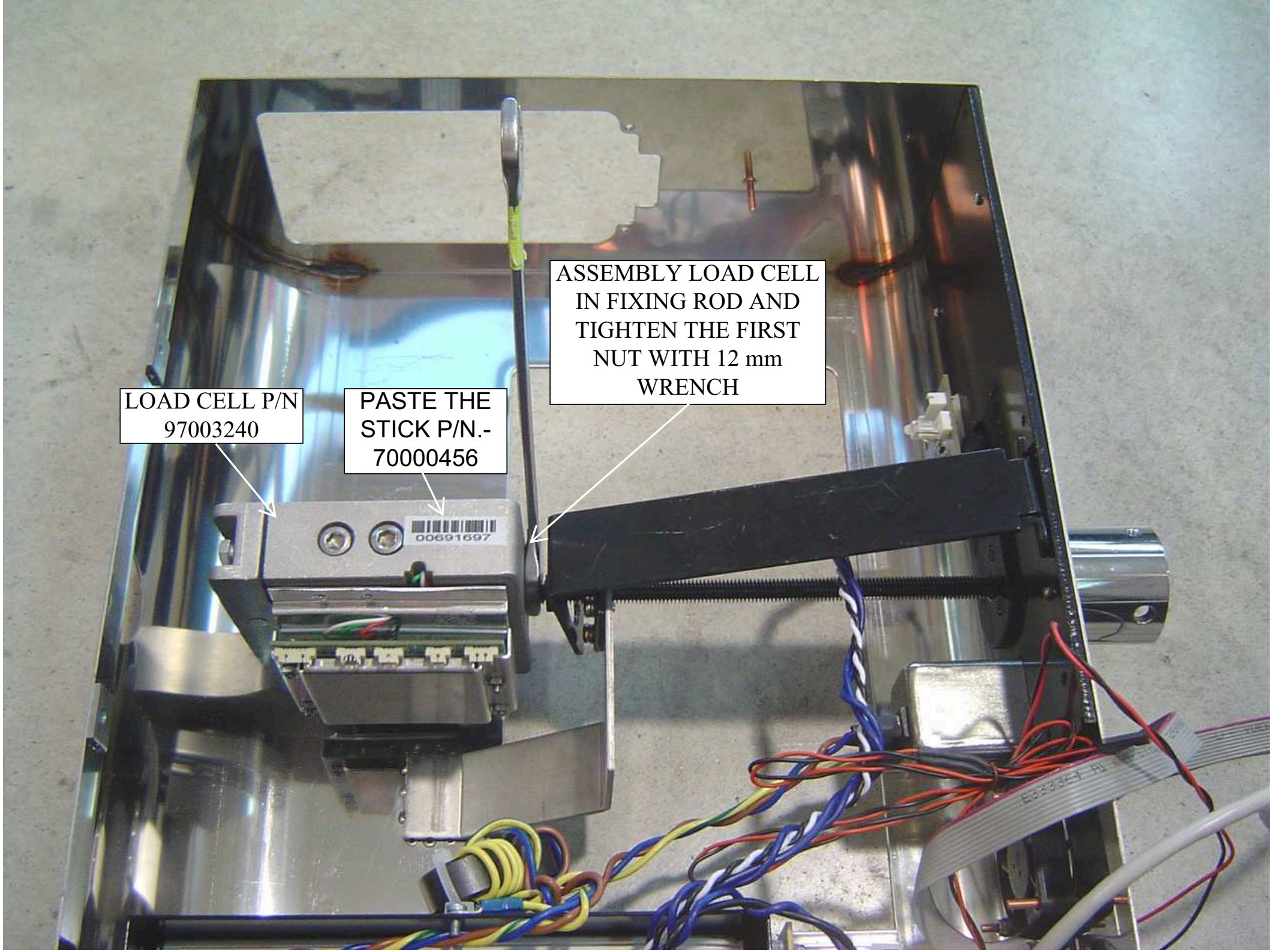
PUT THE "SEAL  
ANGLE CELL" P/N.-  
71210483 BY ROD  
CELL SUPPORT AS  
SHOWN IN THE  
PICTURE



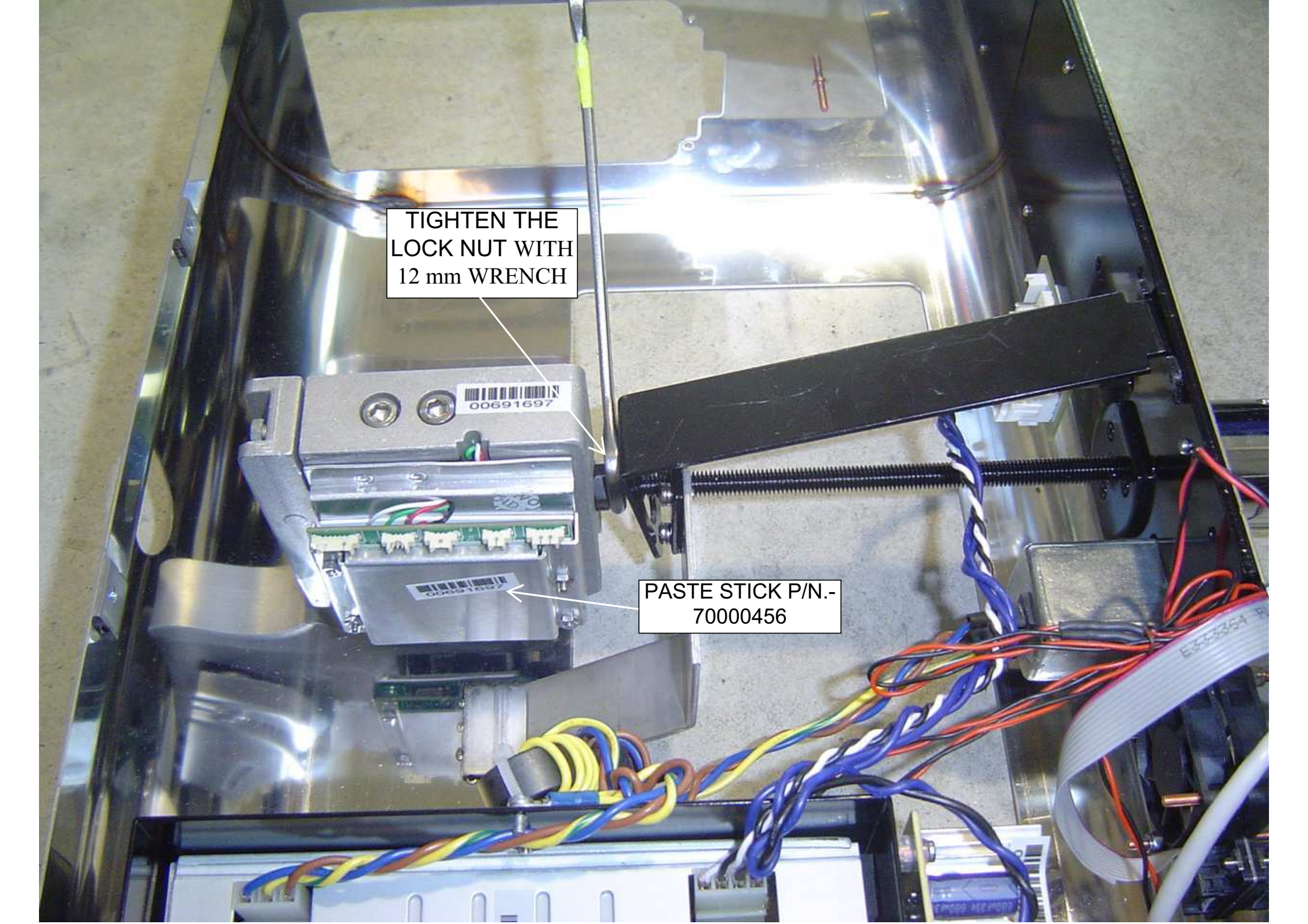
LOAD CELL P/N  
97003240

PASTE THE  
STICK P/N.-  
70000456

ASSEMBLY LOAD CELL  
IN FIXING ROD AND  
TIGHTEN THE FIRST  
NUT WITH 12 mm  
WRENCH



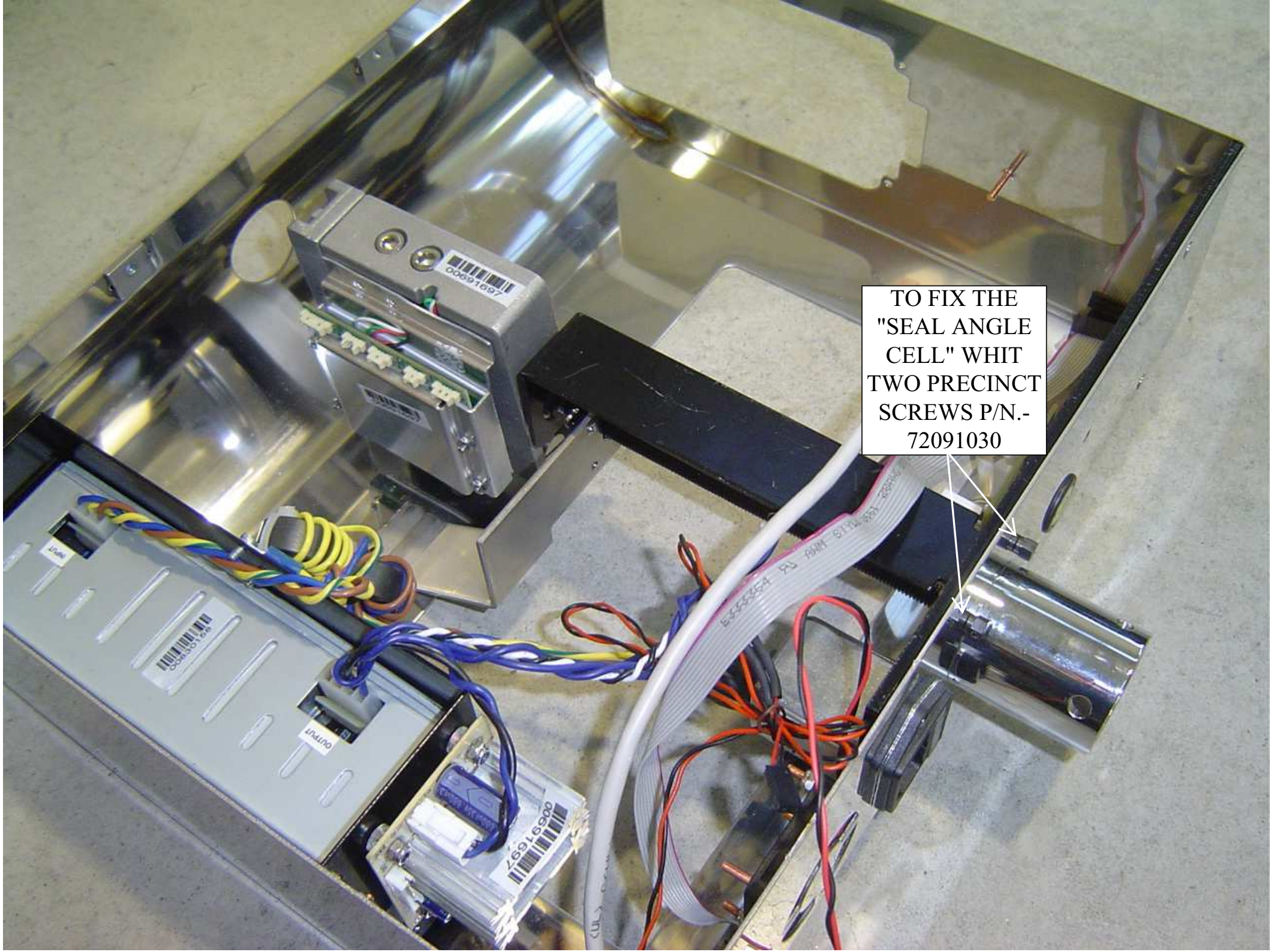




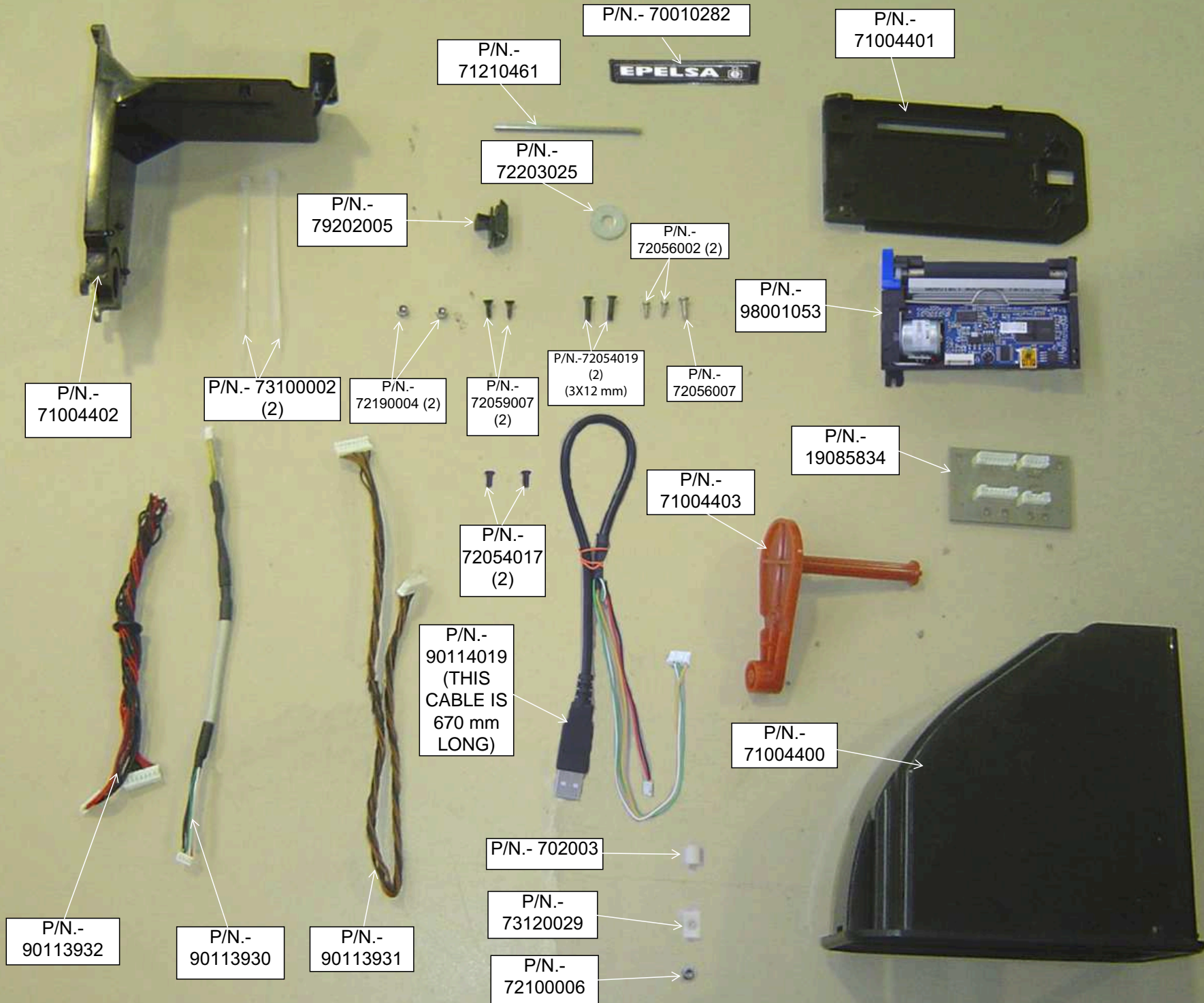
TIGHTEN THE  
LOCK NUT WITH  
12 mm WRENCH

PASTE STICK P/N.-  
70000456

TO FIX THE  
"SEAL ANGLE  
CELL" WHIT  
TWO PRECINCT  
SCREWS P/N.-  
72091030

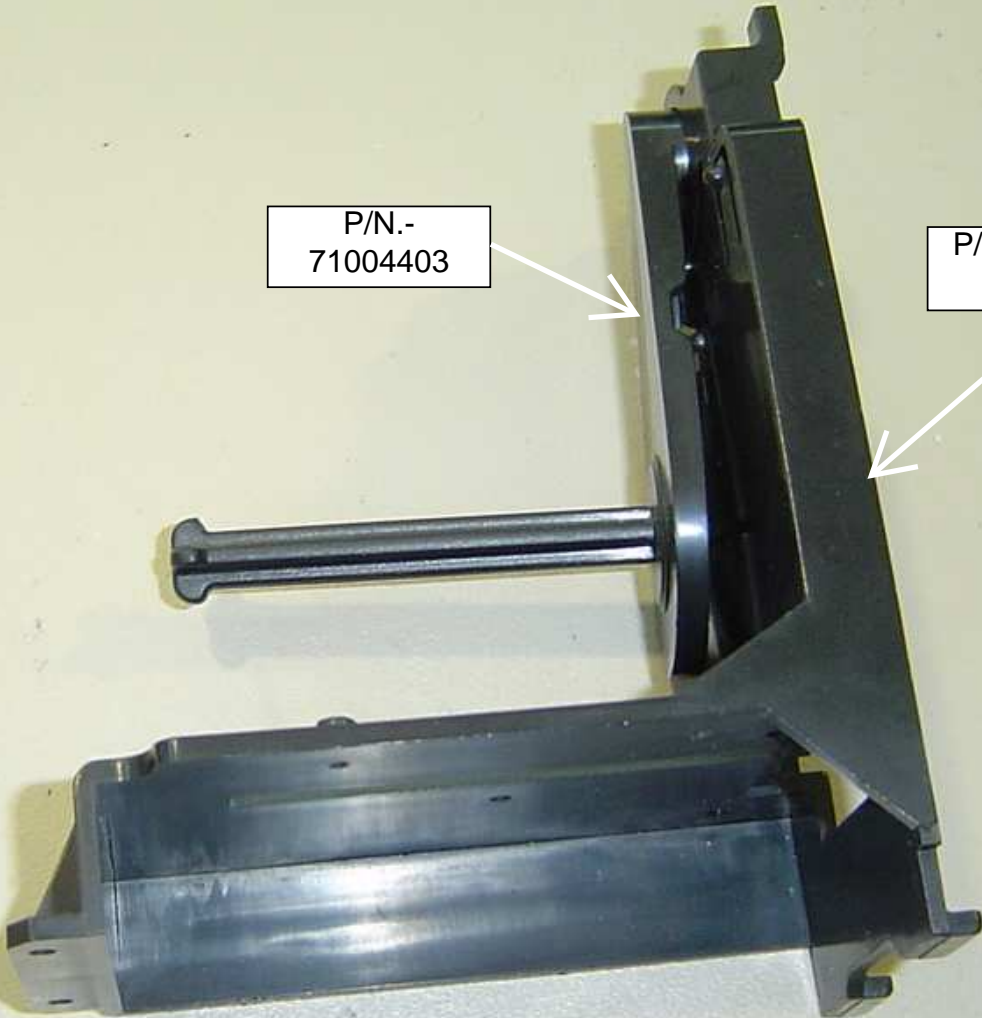


# 6.- ASSEMBLY SET PRINTER (COMPONENTS)



P/N.-  
71004403

P/N.- 71004402



UNITE THE TWO PARTS  
USING THE SCREW AND  
WASHER

P/N.-  
72056007

P/N.- 72203025



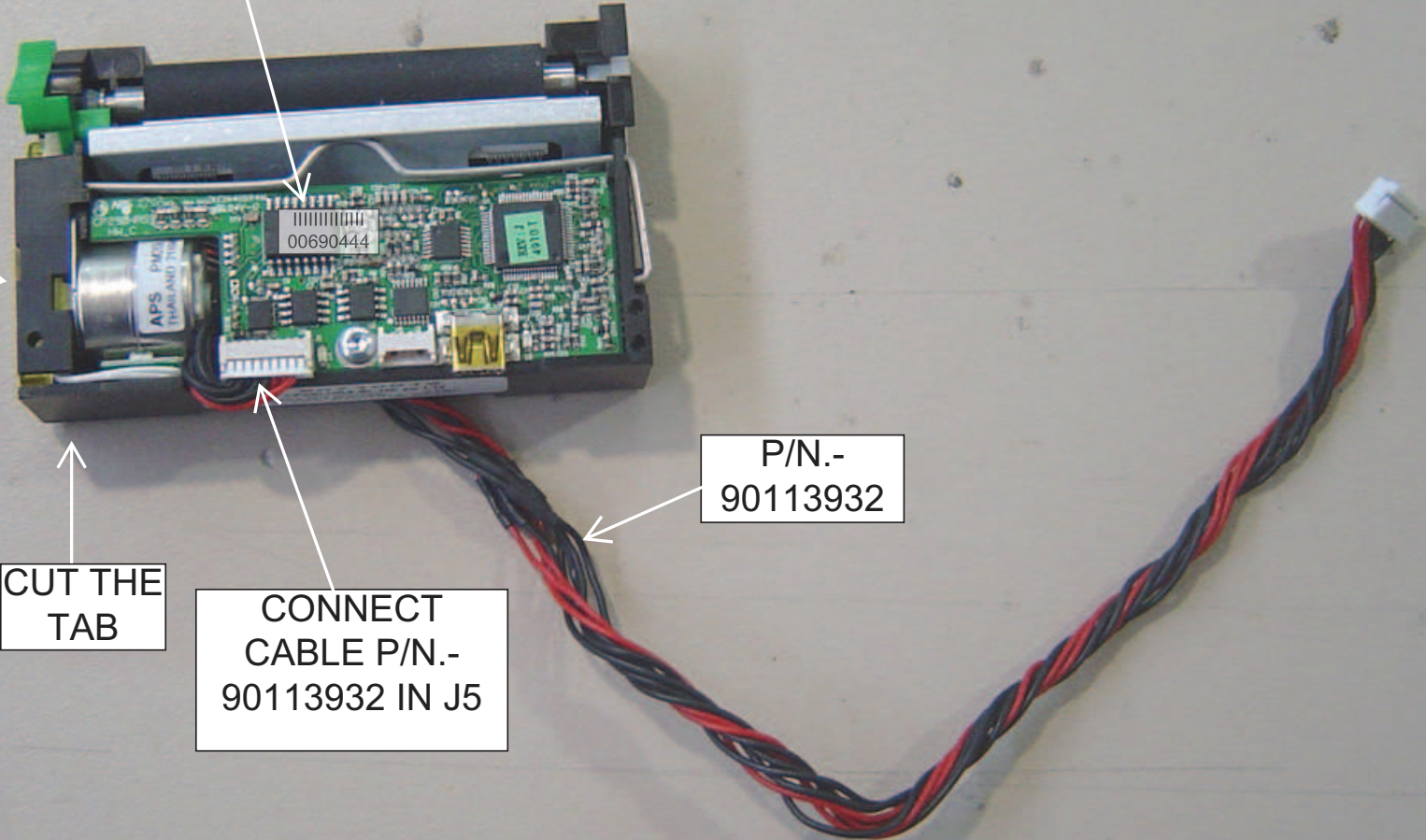
PASTE  
STICK P/N.-  
70000456

P/N.-  
98001053

CUT THE  
TAB

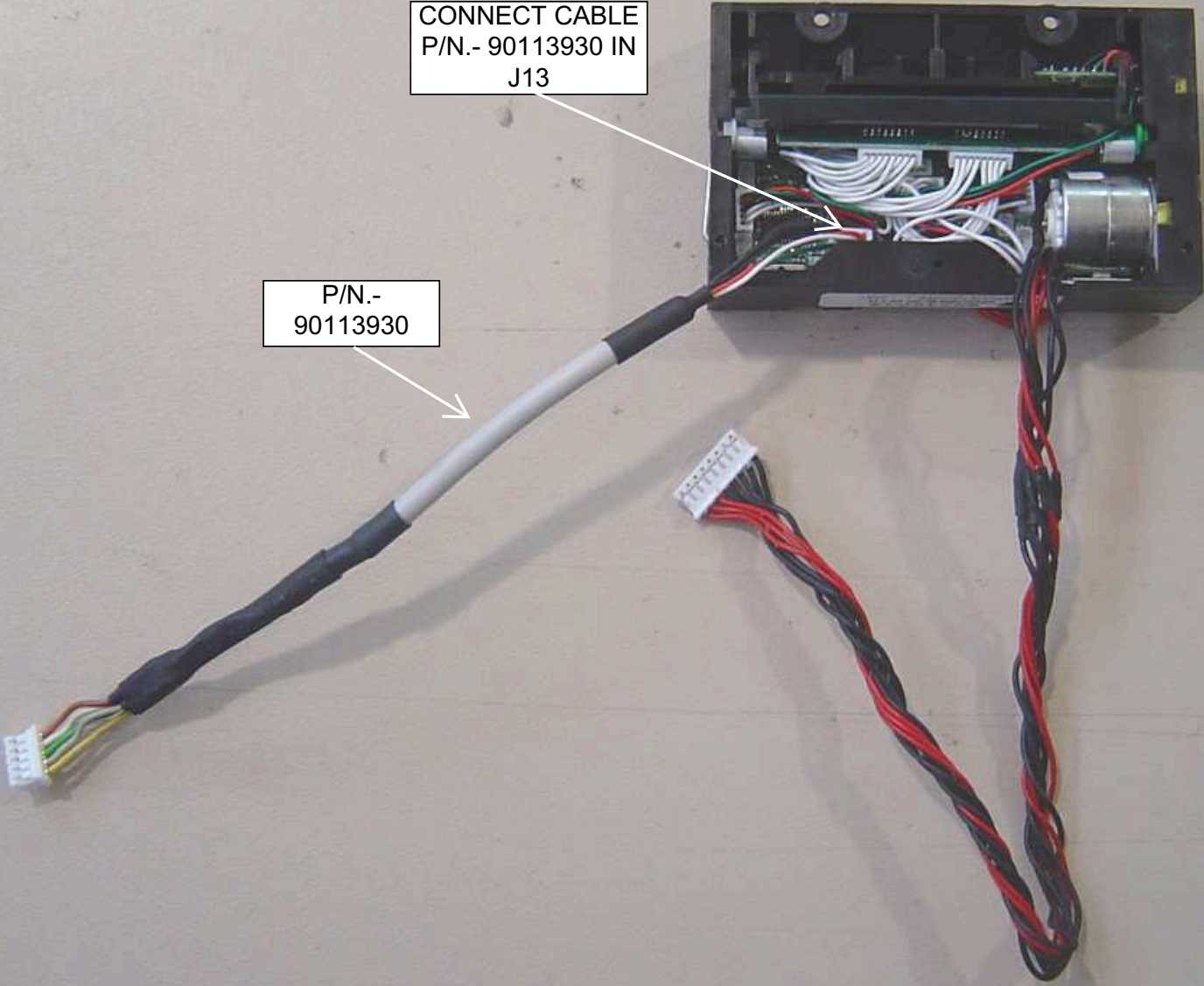
CONNECT  
CABLE P/N.-  
90113932 IN J5

P/N.-  
90113932

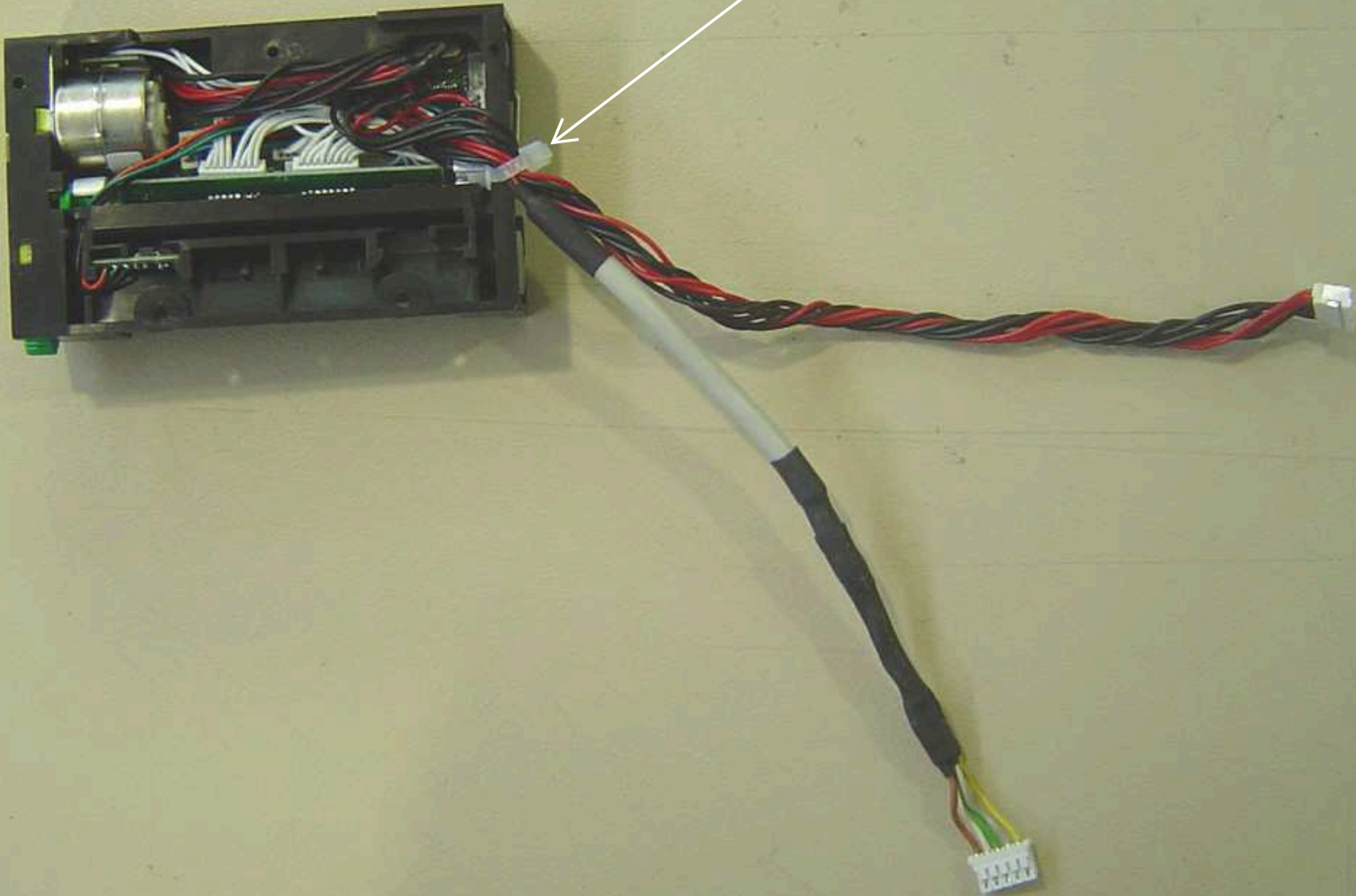


CONNECT CABLE  
P/N.- 90113930 IN  
J13

P/N.-  
90113930



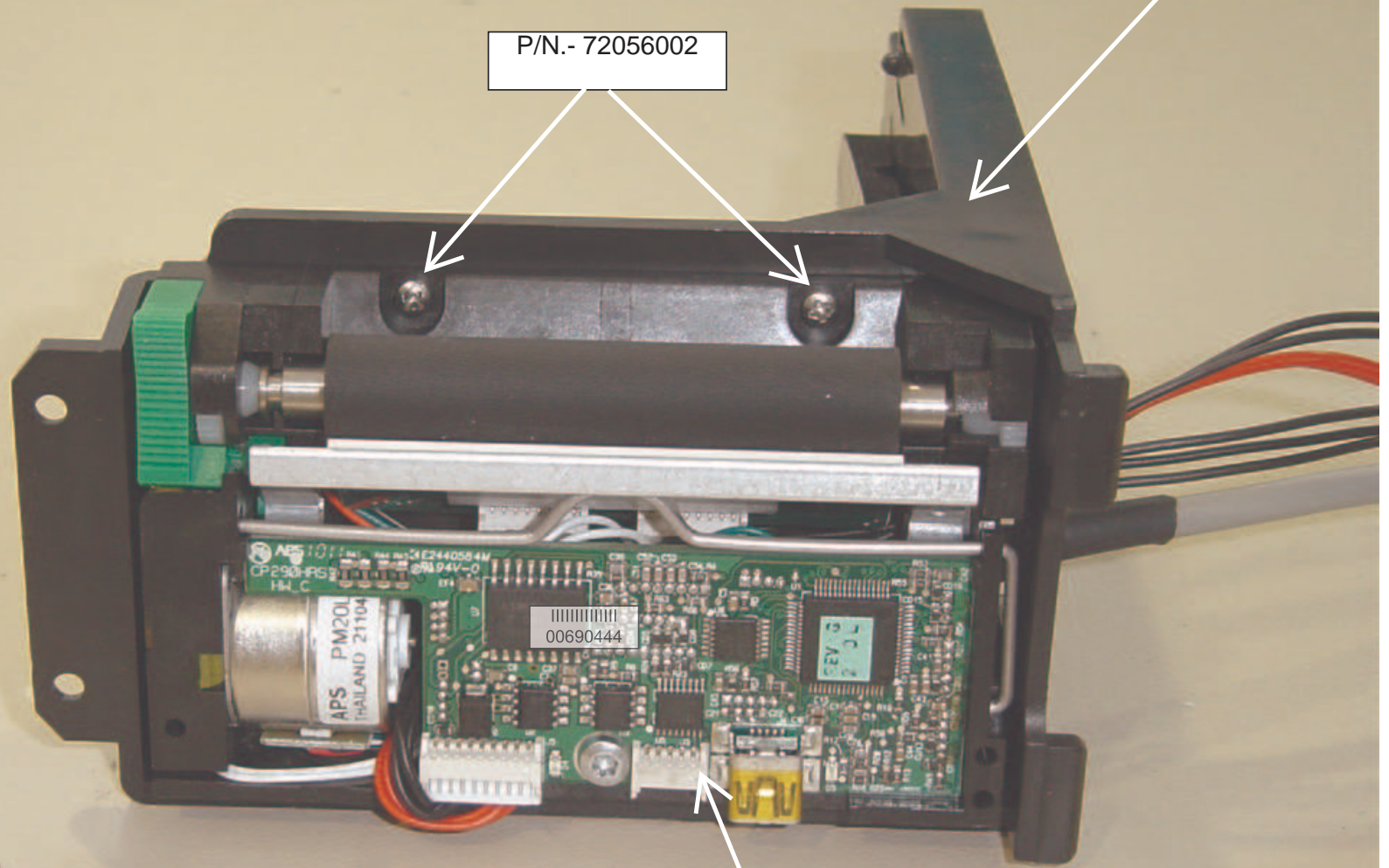
HOLD THE WIRES TO THE PRINTER WITH  
ONE FLANGE P/N.- 73100002





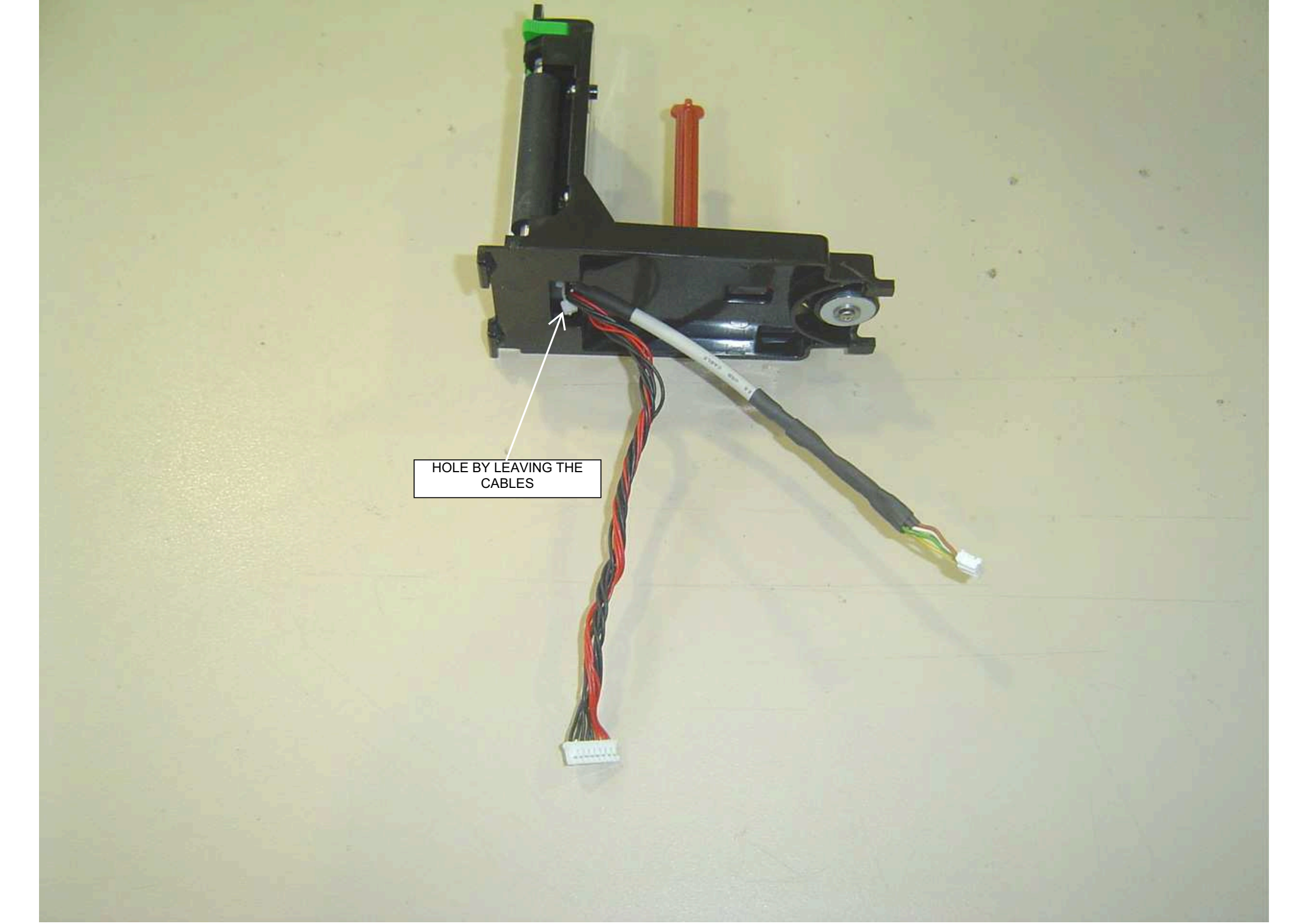
SUPPORT PRINTER

P/N.- 72056002



00690444

SET PRINTER

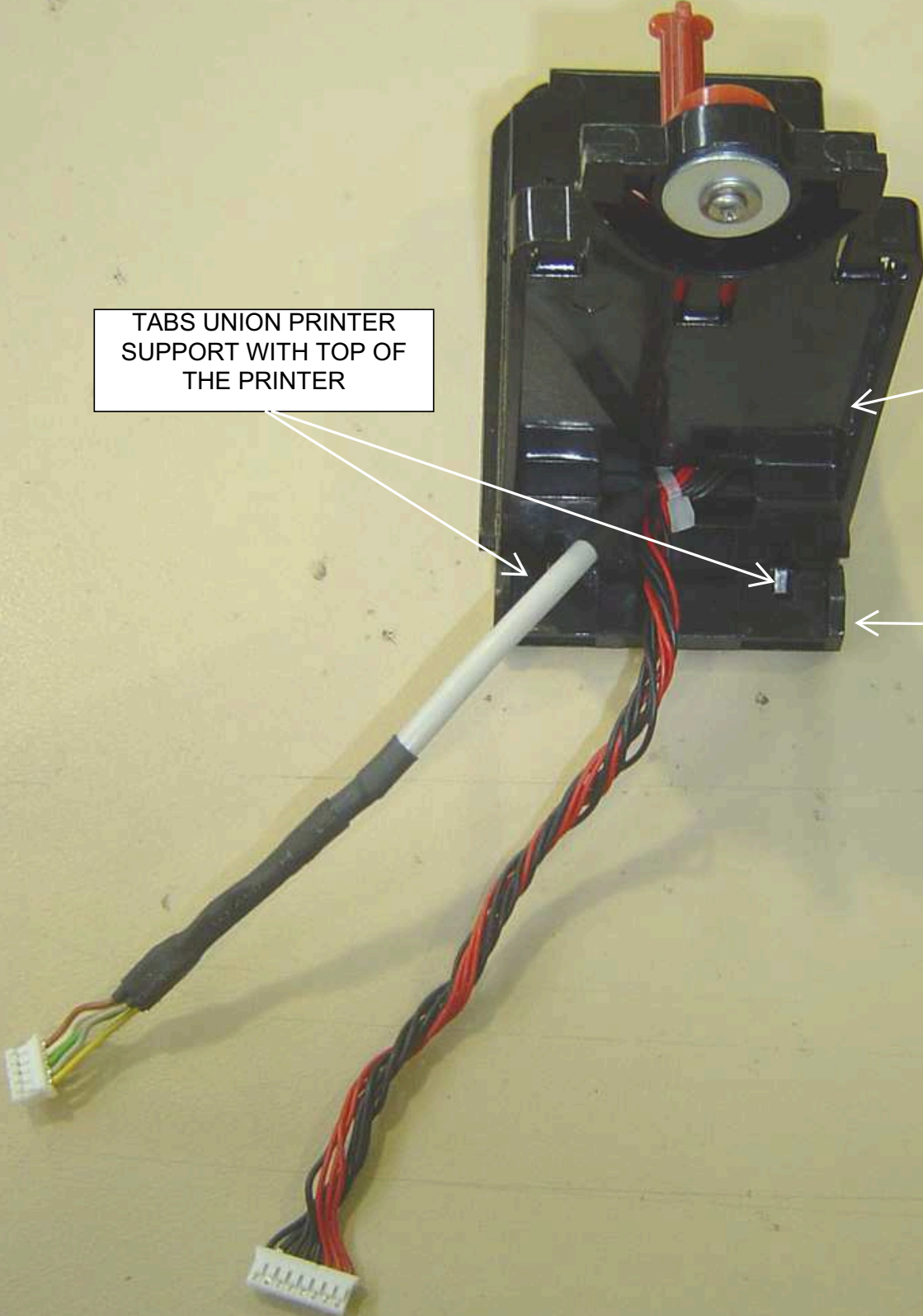


HOLE BY LEAVING THE  
CABLES

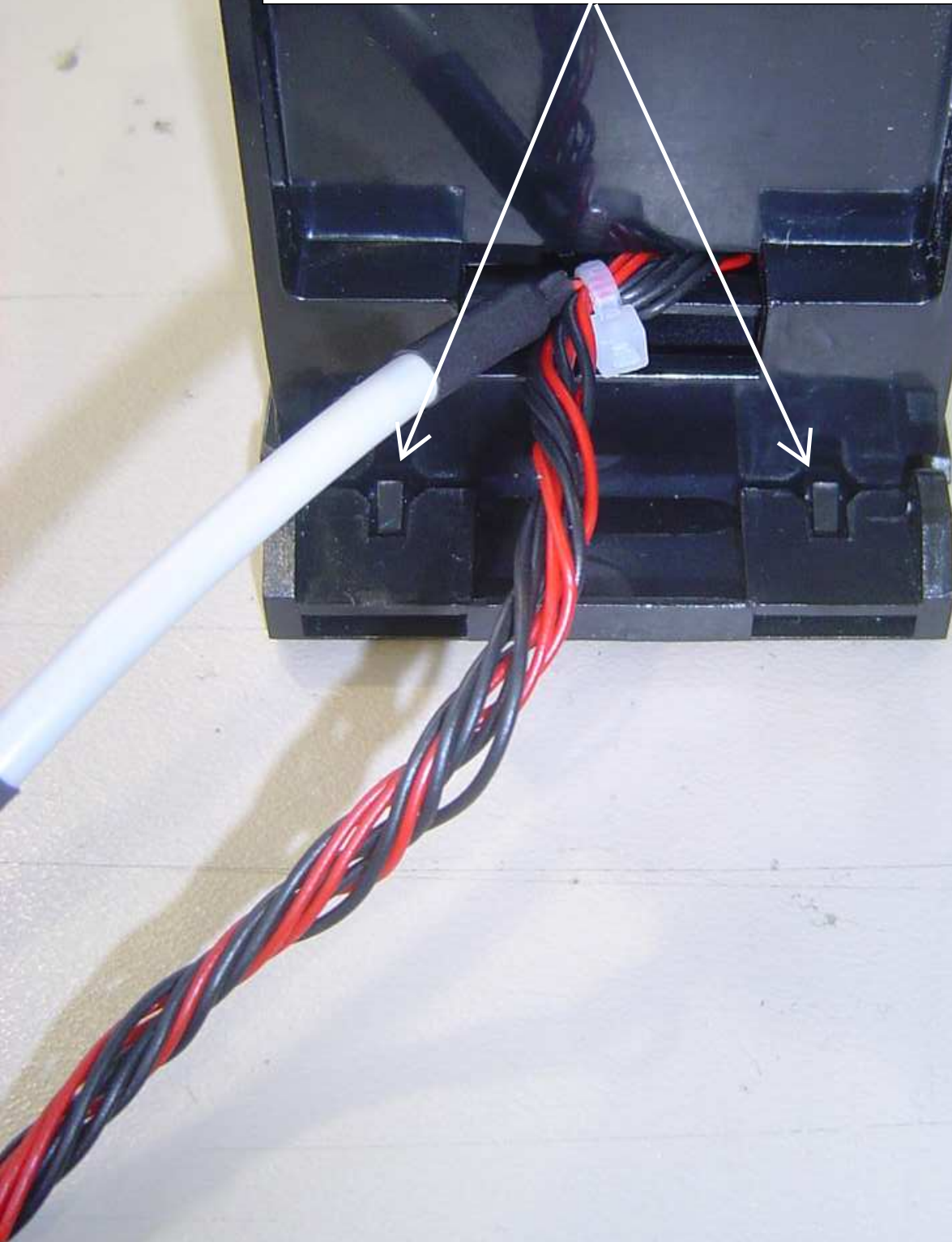
TABS UNION PRINTER  
SUPPORT WITH TOP OF  
THE PRINTER

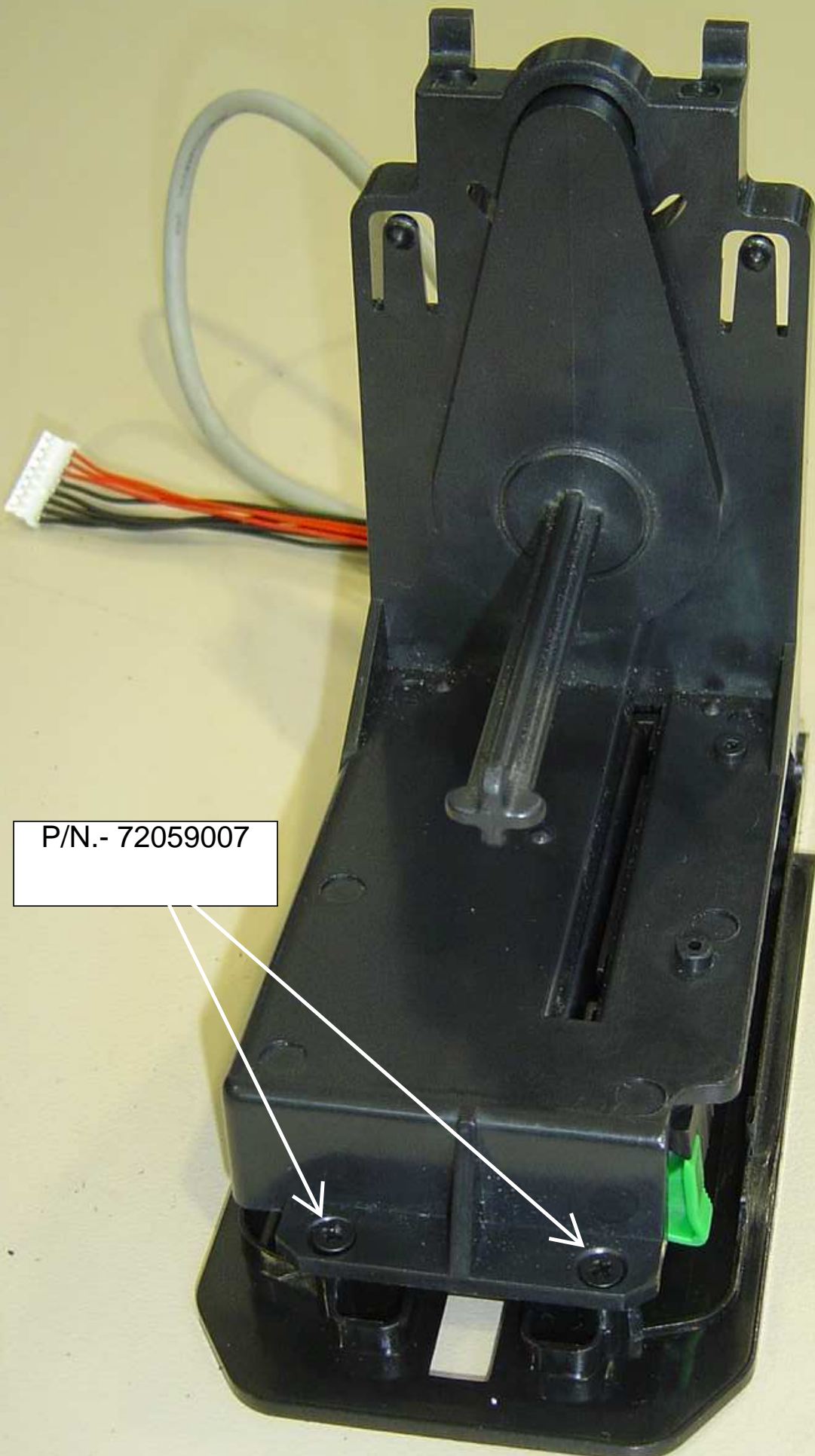
PRINTER  
SUPPORT

P/N.-  
71004401



DETAIL OF INSERTING TABS  
PRINTER STAND AT THE TOP OF  
THE PRINTER



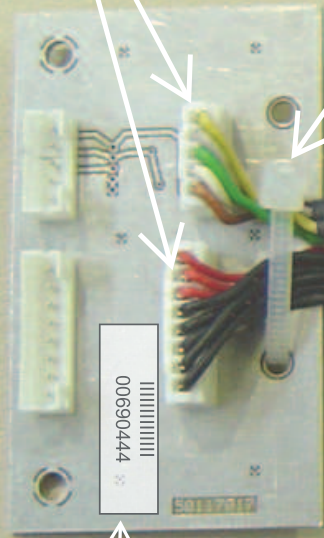


P/N.- 72059007



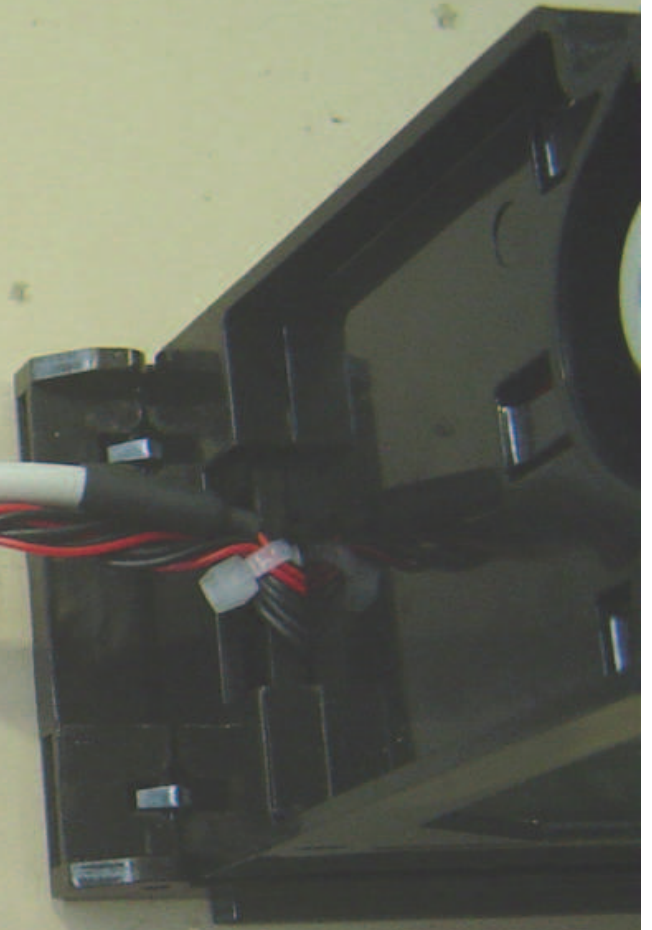
CONNECT  
CABLES TO  
CONNECTORS  
BOARD P/N.-  
19085834

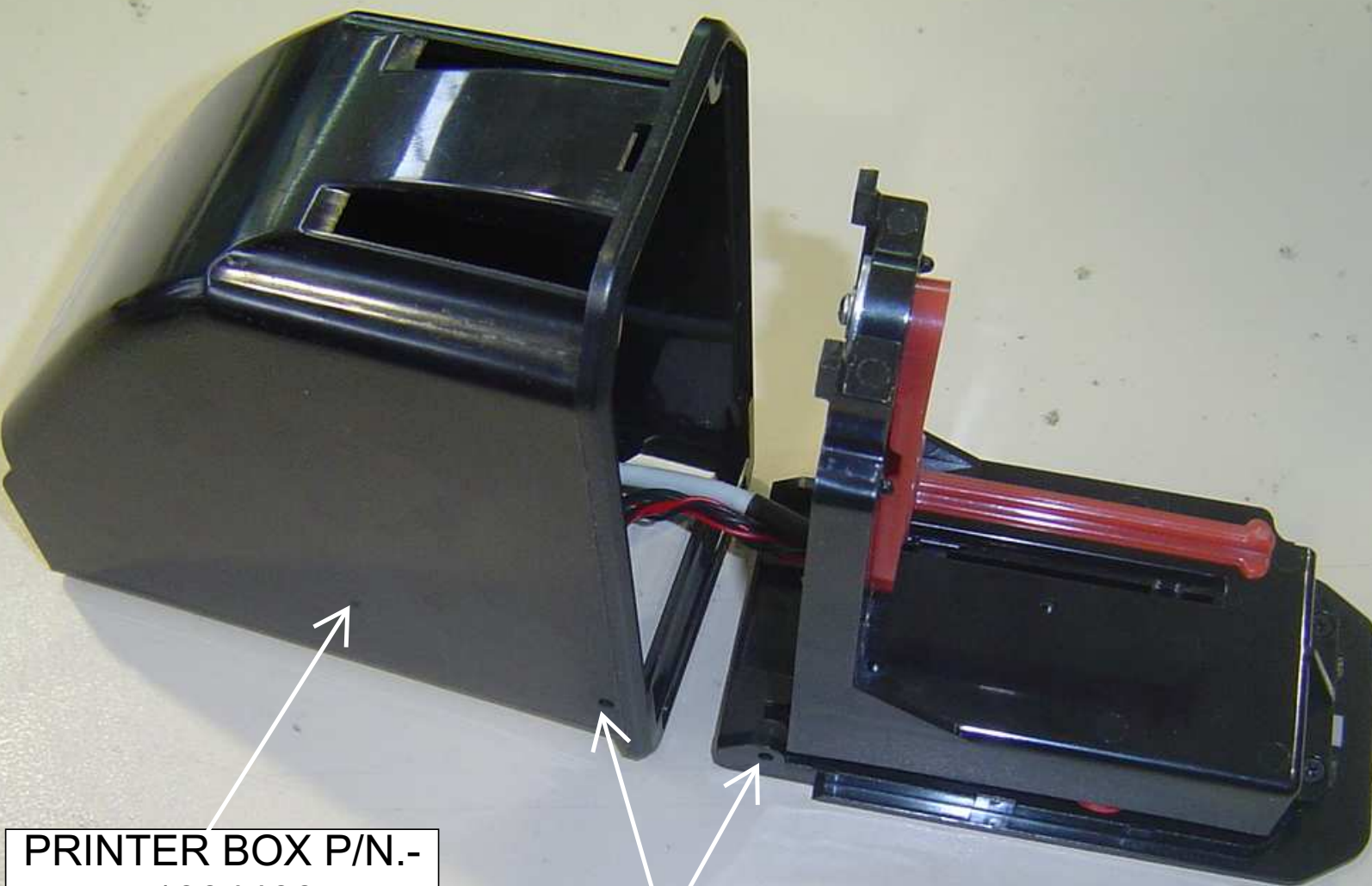
HOLD THE CABLES  
TO THE BOARD  
WITH ONE FLANGE  
P/N.- 73100002



PASTE THE STICK  
P/N.- 70000456

00690444





PRINTER BOX P/N.-  
71004400

HOLE FOR  
THE AXE

JOIN SET PRINTER  
WITH BOX PRINTER  
WITH AXIS P/N .-  
71210461





ASSEMBLY  
LATCH P/N.-  
79202005

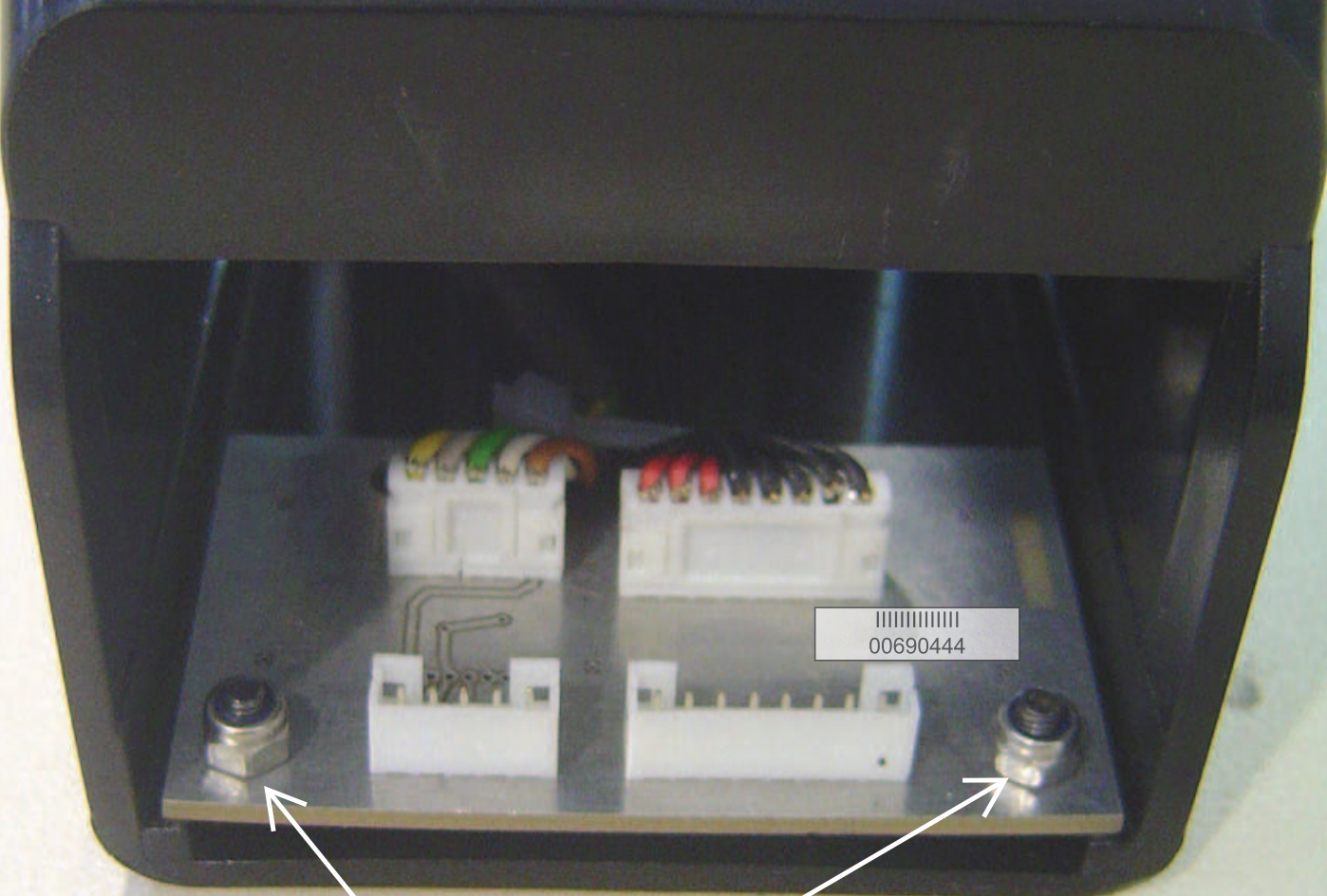
TO PASTE  
STICK P/N.-  
70010282



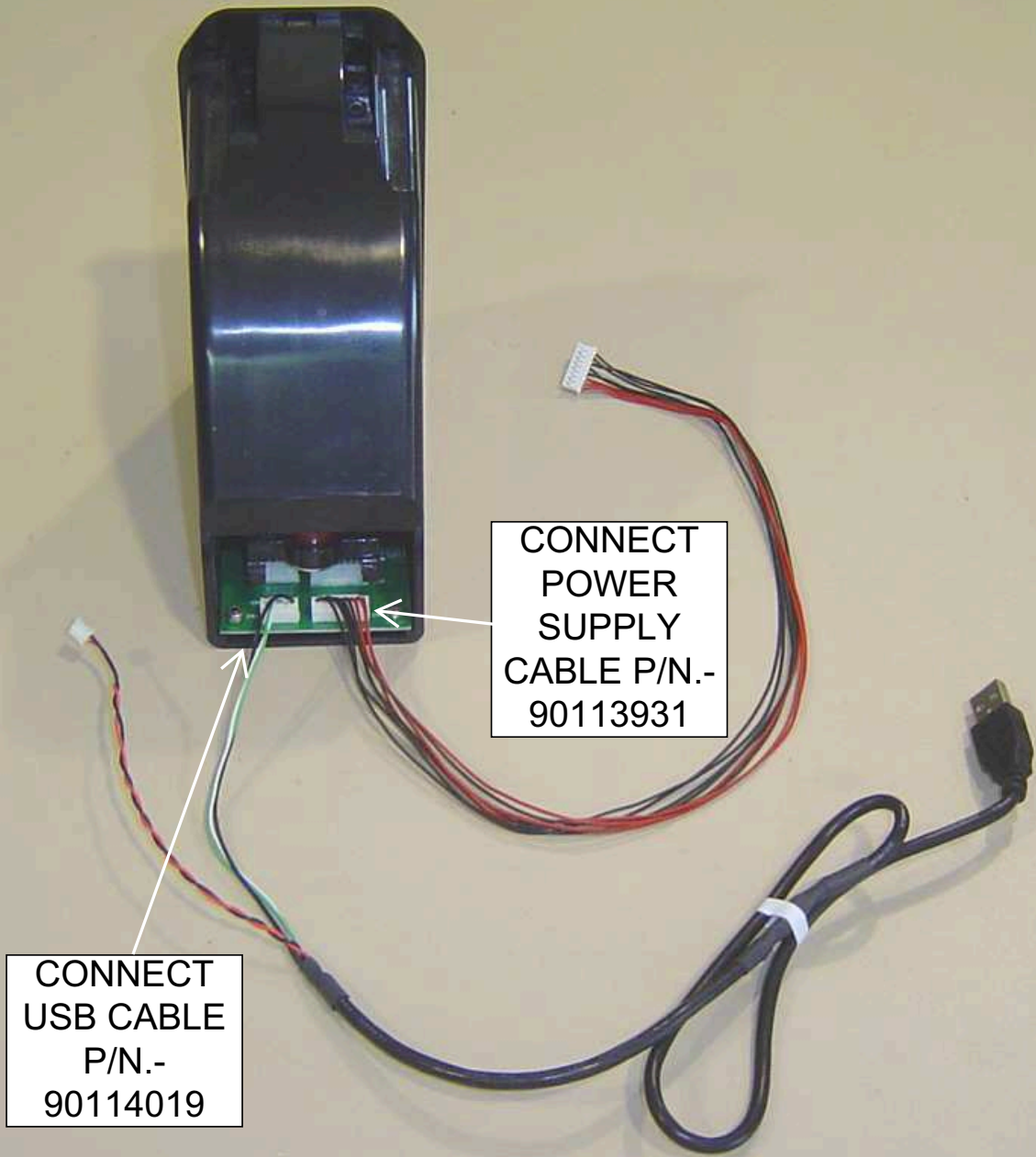


PASTE LABEL  
P/N.-  
70000456

TO HOLD THE CONNECTORS  
BOARD TO THE BOX WITH  
THE SCREWS P/N.-72054018  
AND THE NUTS P/N.-  
72190004



VIEW ASSEMBLY  
CONNECTORS BOARD  
TO BOX PRINTER



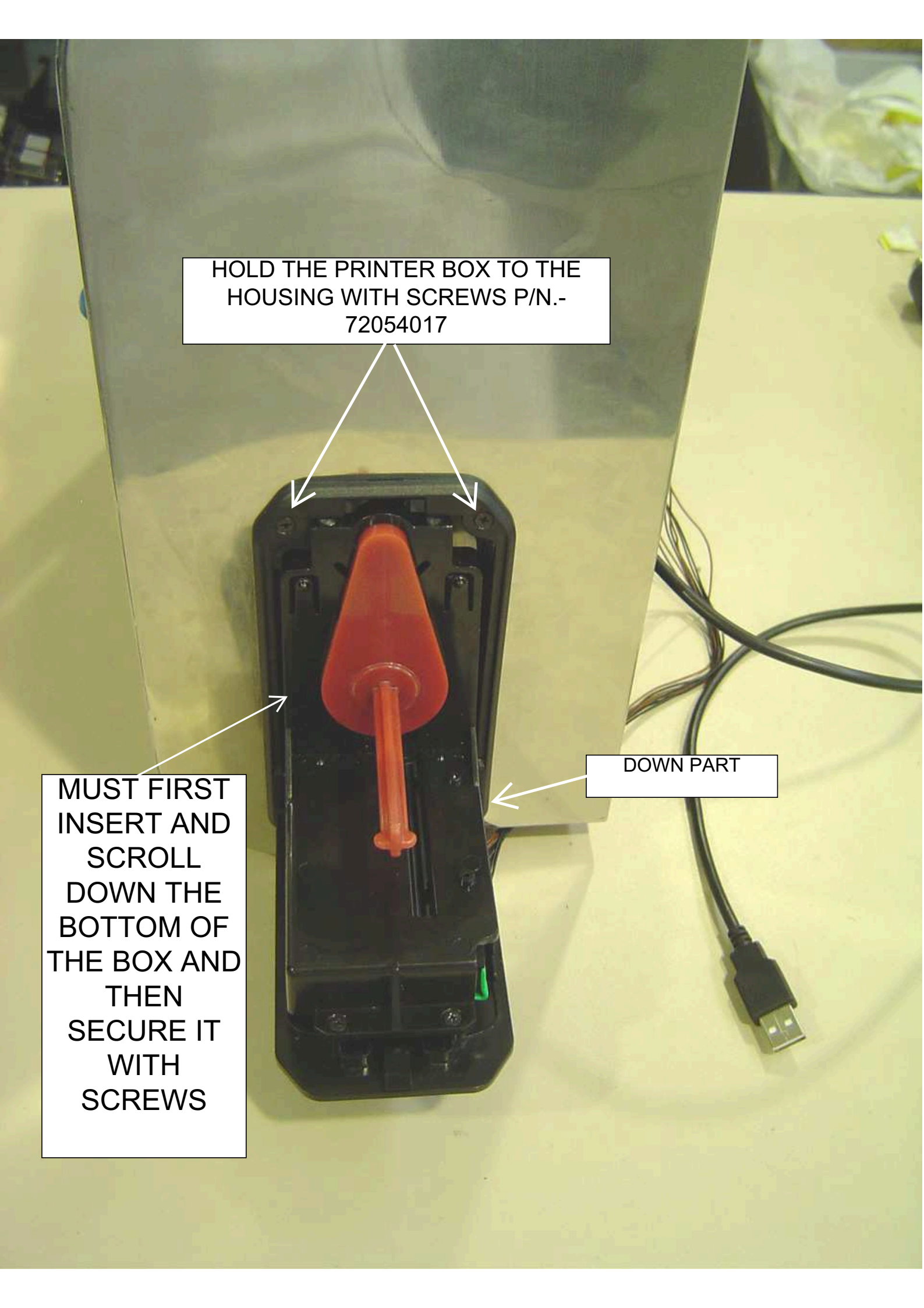
CONNECT  
POWER  
SUPPLY  
CABLE P/N.-  
90113931

CONNECT  
USB CABLE  
P/N.-  
90114019

HOLD THE PRINTER BOX TO THE  
HOUSING WITH SCREWS P/N.-  
72054017

MUST FIRST  
INSERT AND  
SCROLL  
DOWN THE  
BOTTOM OF  
THE BOX AND  
THEN  
SECURE IT  
WITH  
SCREWS

DOWN PART



CONNECT  
CABLE P/N.-  
90113932

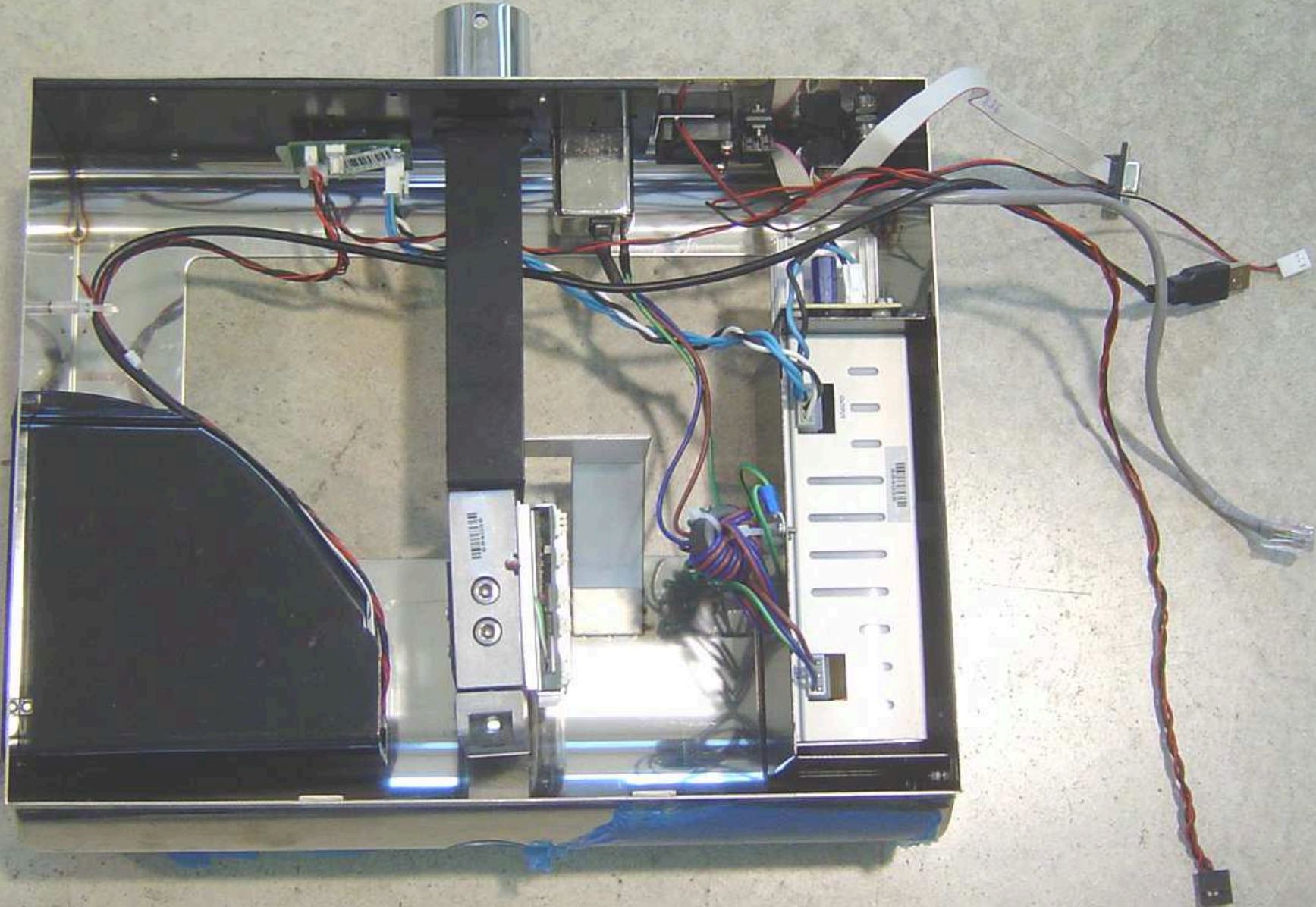
PUT SPACER P/N.-  
702003, SUPPORT  
FLANGES P/N.-  
73120029 AND HOLD  
WITH NUT P/N.-  
72100006

PUT THE CABLES  
BRACES AND HOLD  
WITH A FLANGE P/N.-  
73100002.

ALSO HOLD THE PART 2  
WAYS CABLE OF CABLE  
P/N.- 90114019

864036

# OVERVIEW



# 7.- ASSEMBLY FRONT COVER

## 7.1.- ASSEMBLY TOUCH SCREEN (LVDS). ( COMPONENTS )

P/N.-  
71004496



P/N.-  
19018600



P/N.-  
72054038  
(4)





# 7.1.- ASSEMBLY TOUCH SCREEN (LVDS). ( COMPONENTS )

P/N.-  
71000123



P/N.-  
71000124



P/N.-  
71000125



P/N.-  
71000126

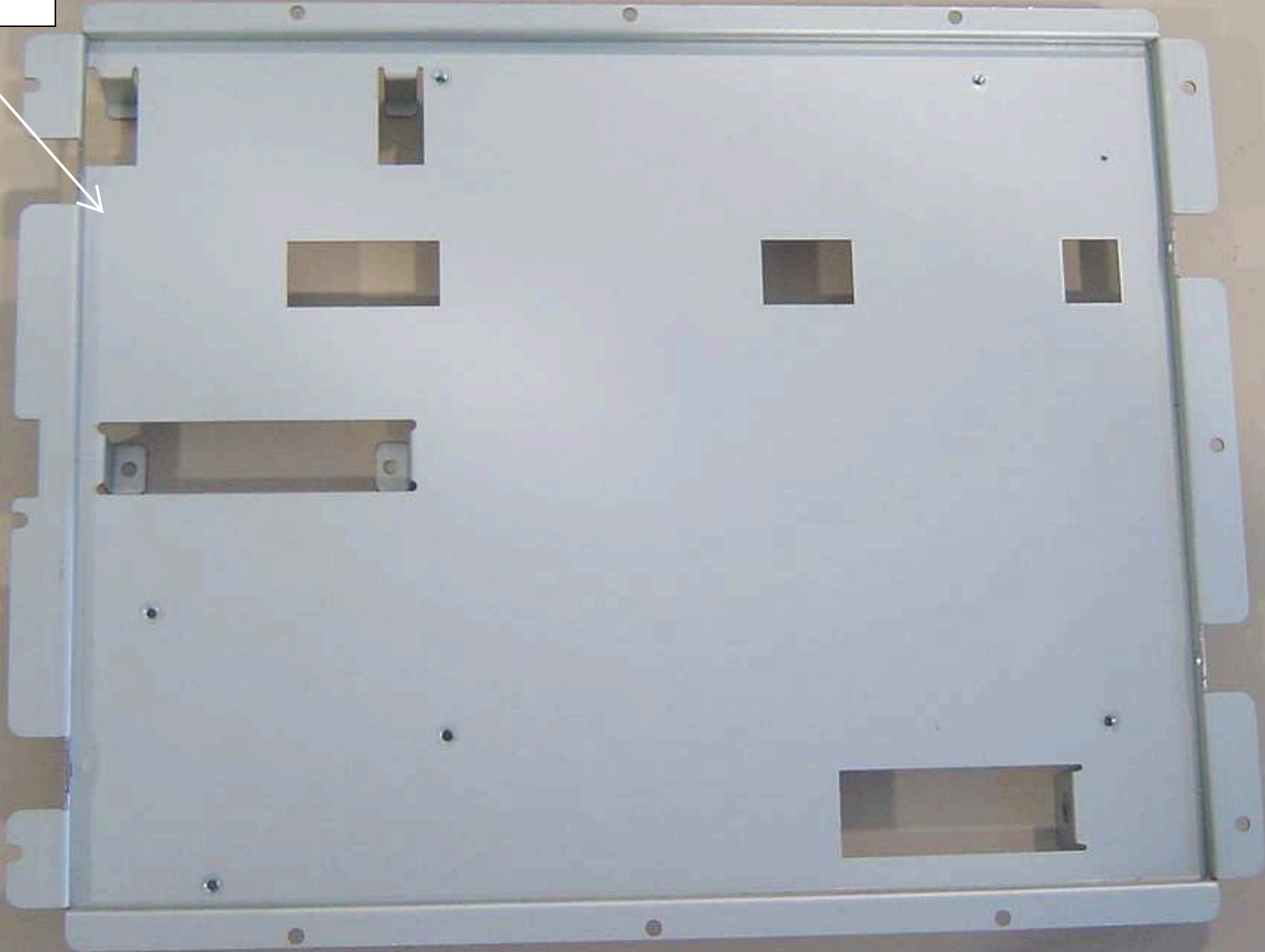


# 7.1.- ASSEMBLY TOUCH SCREEN (LVDS). ( COMPONENTS )

P/N.- 72030002 (4)      P/N.- 73050003 (4)

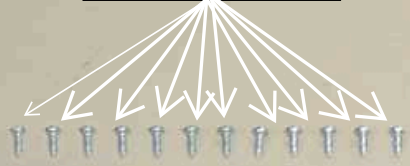


P/N.- 71210539

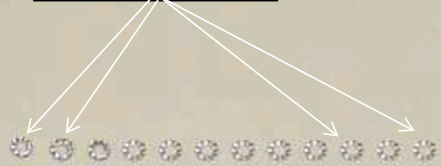


# 7.1.- ASSEMBLY TOUCH SCREEN (LVDS). ( COMPONENTS )

P/N.-  
72056002  
(12)



P/N.-  
73050003  
(12)



P/N.-  
19018500



PASTE THE FOAM P/N.-  
70010123

PASTE THE  
FOAM P/N.-  
70010125

PASTE THE  
FOAM P/N.-  
70010126

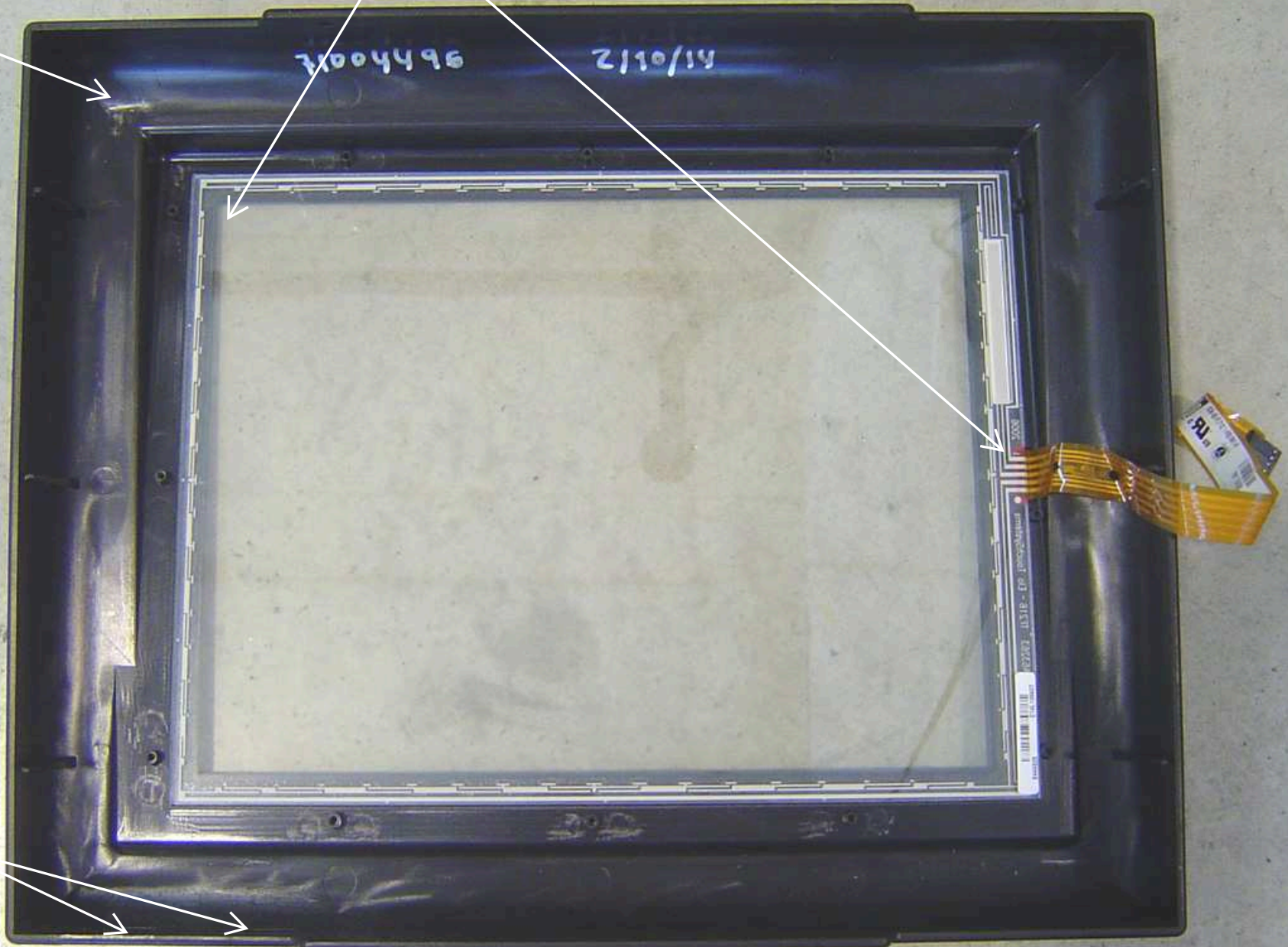
IF NECESSARY,  
STRETCHING THE  
FOAM TO AVOID GAPS  
BETWEEN THEM

PASTE THE FOAM P/N.-  
70010124



ASSEMBLY THE TOUCH SCREEN IN THE FRONT COVER IN THIS POSITION (SEE NEXT PICTURE )

TOP



USB'S HOLES

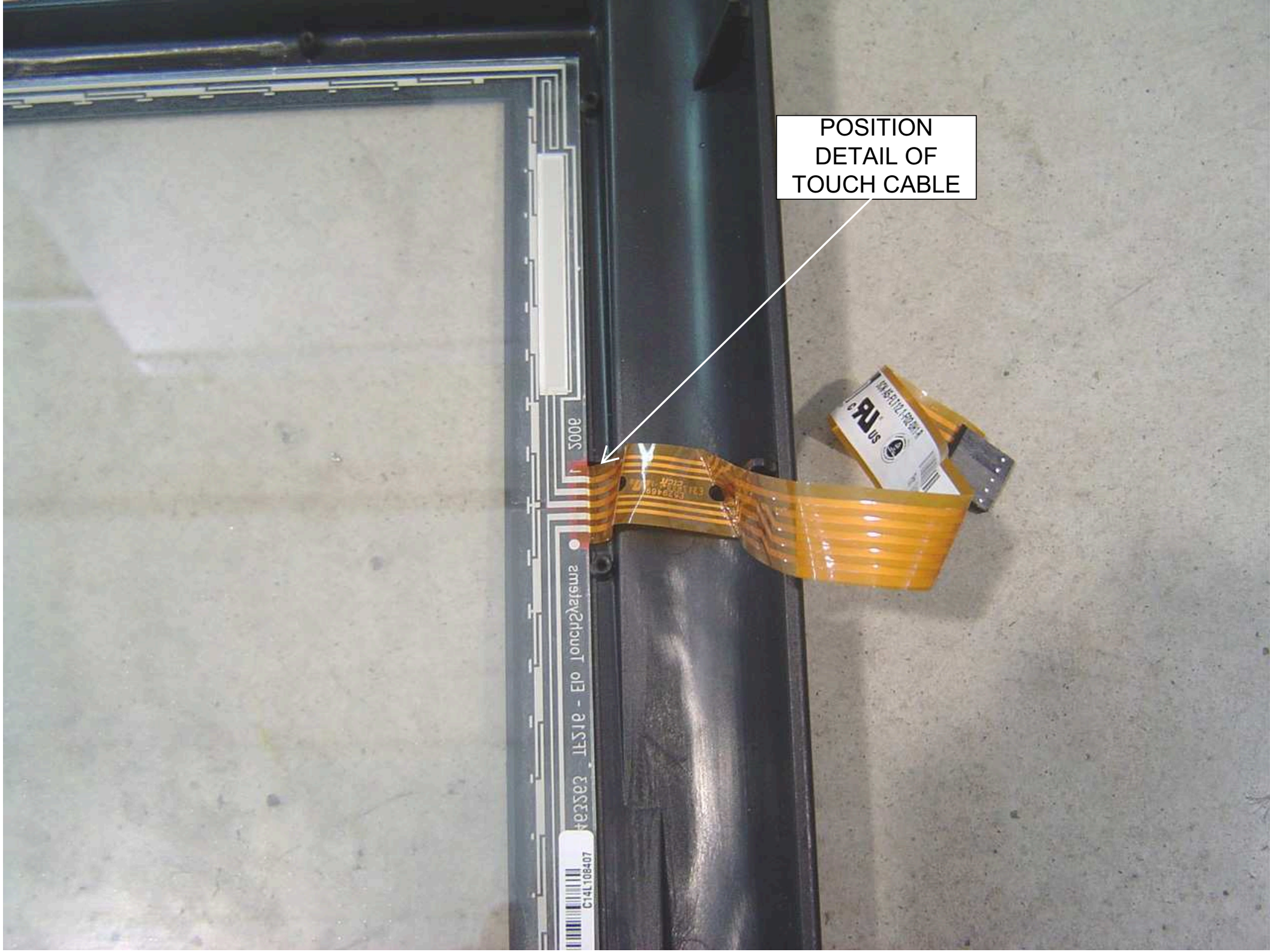
POSITION  
DETAIL OF  
TOUCH CABLE

0741106407

amshay2hauT olo Tonc2hauw

5005

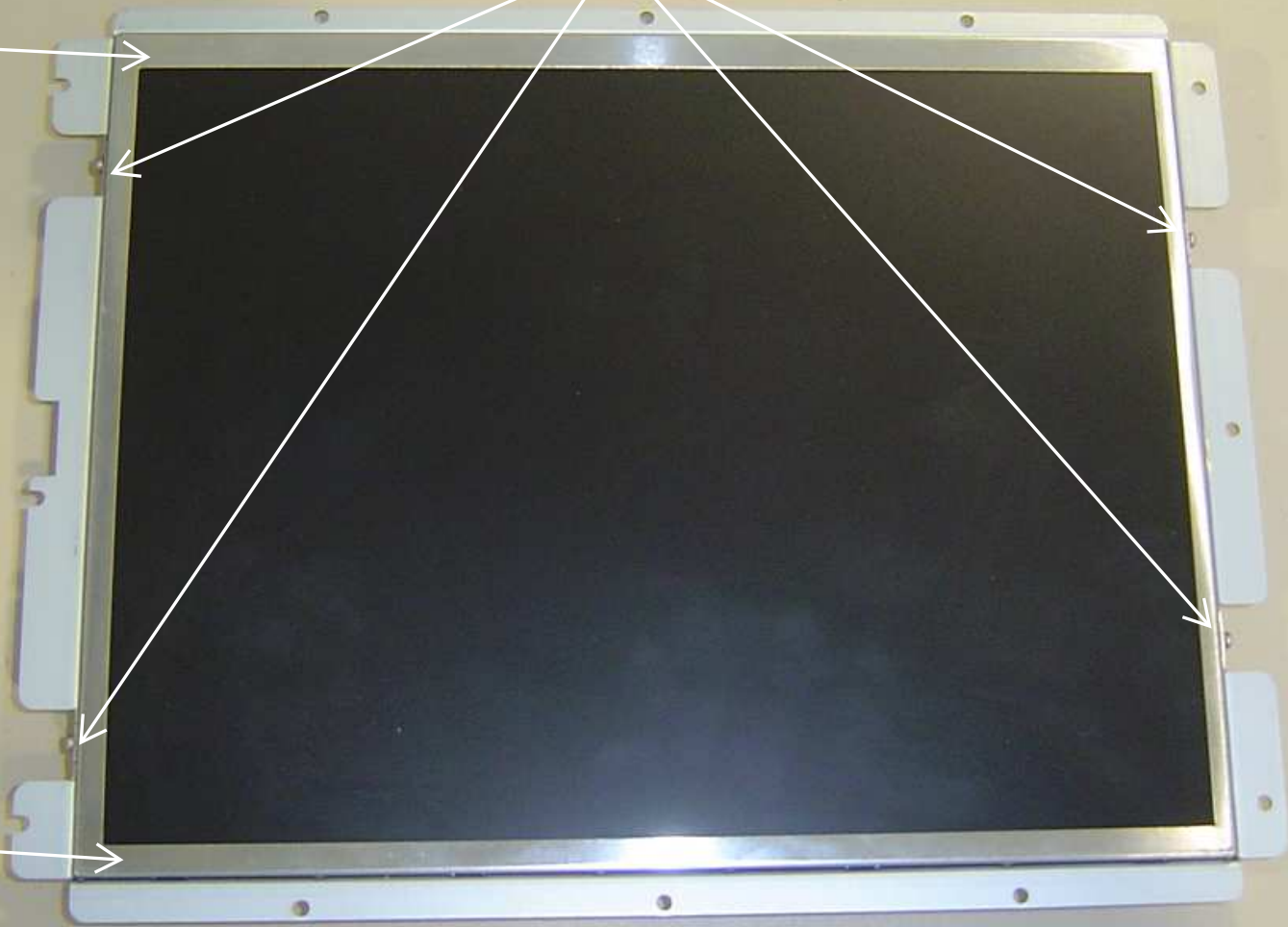
US  
C-RL  
10/15/2011



PUT THE SCREEN IN THE  
SUPPORT IN THIS  
POSITION AND HOLD WITH  
THE WHASER P/N.-  
73050003 AND THE  
SCREWS P/N.- 72030002

WIDE

NARROW





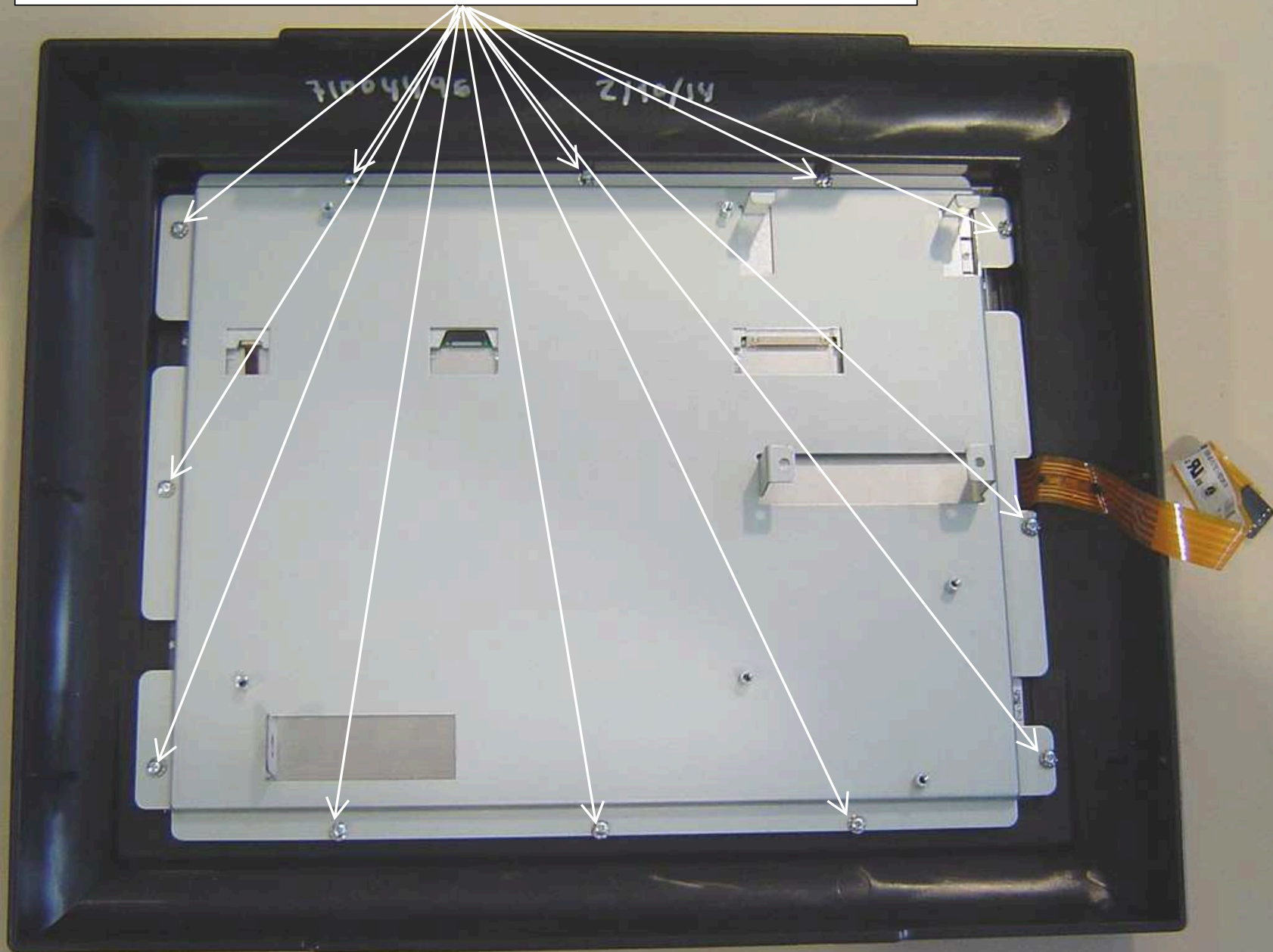
WHASERS P/N.-  
73050003 AND  
SCREWS P/N.-  
72030002





WHASERS P/N.-  
73050003 AND  
SCREWS P/N.-  
72030002

PUT THE SCREEN SET IN FRONT COVER AND HOLD WITH 12 WHASERS P/N.- 73050003 AND 12 SCREWS P/N.- 72056002

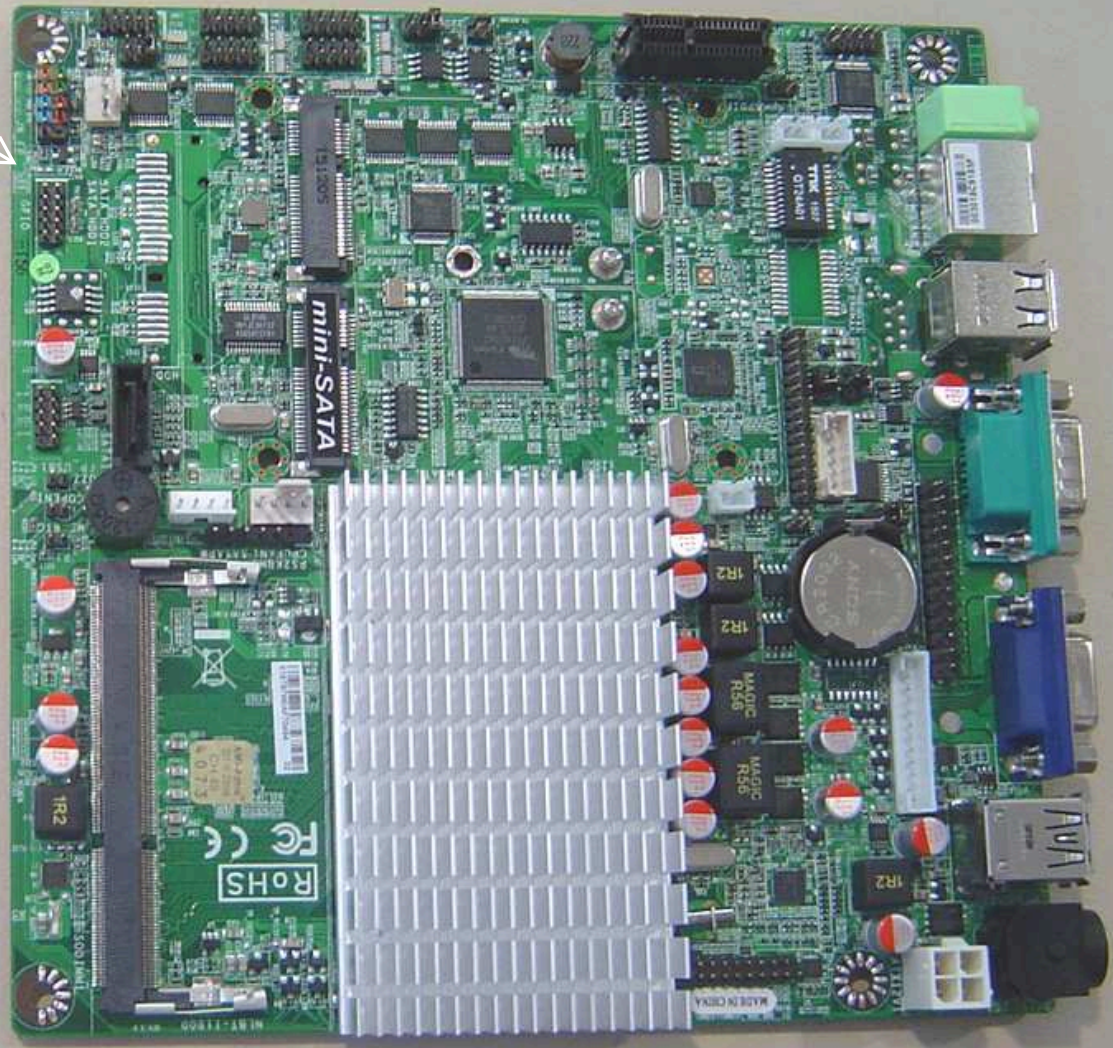


# 7.2.- ASSEMBLY MAIN BOARD AND TOUCH SCREEN CONTROL BOARD (COMPONENTS)

P/N.-  
91008063

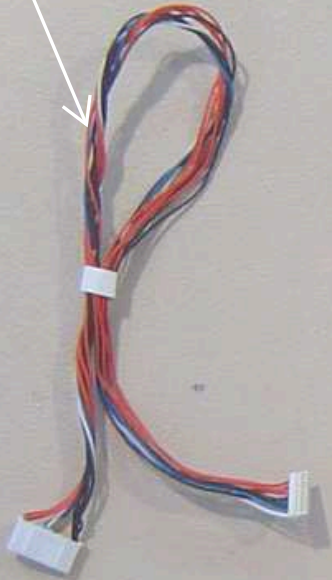


P/N.-  
19016710



# 7.2.- ASSEMBLY MAIN BOARD AND TOUCH SCREEN CONTROL BOARD (COMPONENTS)

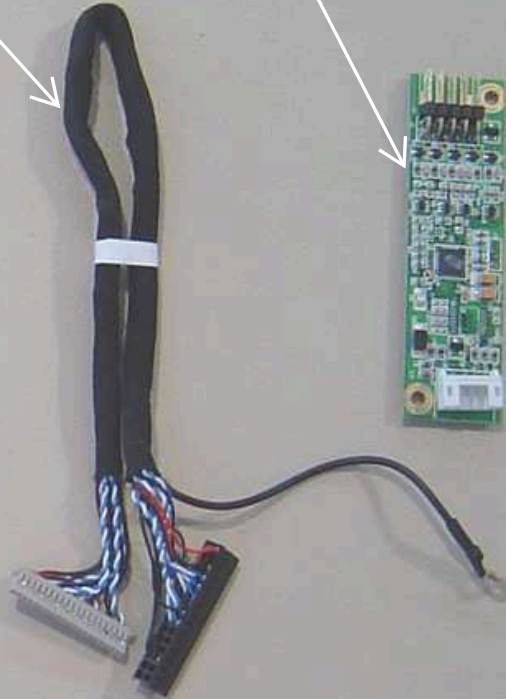
CABLE P/N.-  
90114070



P/N.-  
90114068



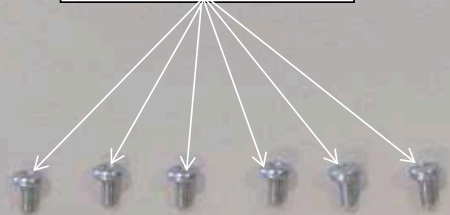
P/N.-  
90114067



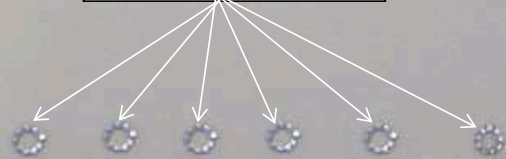
P/N.-  
19087300



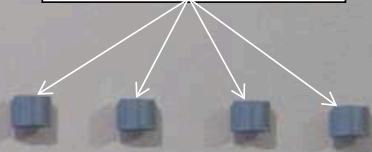
P/N.- 72031015  
(6)

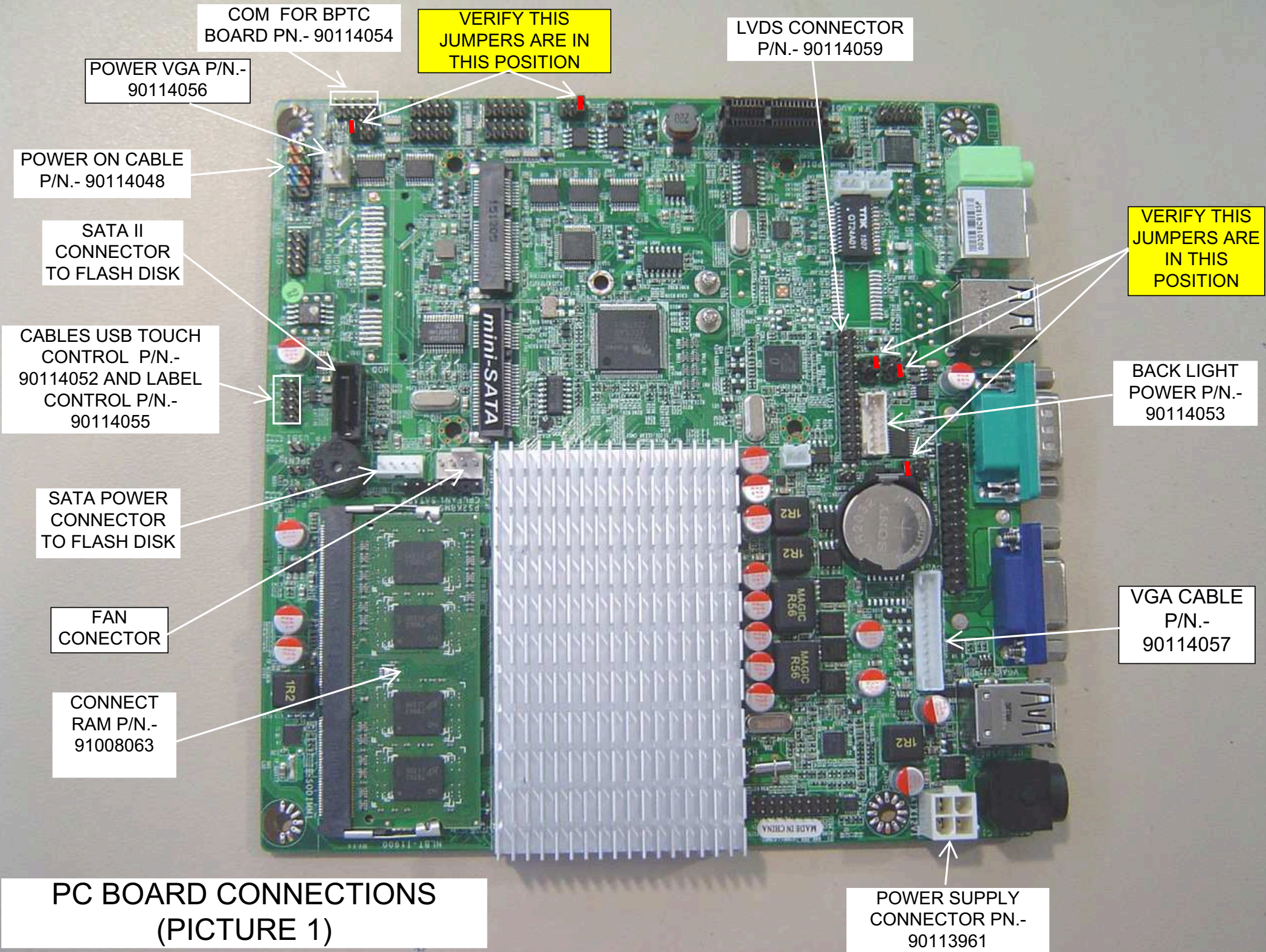


P/N.-73050004  
(6)



P/N.- 71100067  
(4)





COM FOR BPTC BOARD PN.- 90114054

VERIFY THIS JUMPERS ARE IN THIS POSITION

LVDS CONNECTOR P/N.- 90114059

POWER VGA P/N.- 90114056

POWER ON CABLE P/N.- 90114048

SATA II CONNECTOR TO FLASH DISK

VERIFY THIS JUMPERS ARE IN THIS POSITION

CABLES USB TOUCH CONTROL P/N.- 90114052 AND LABEL CONTROL P/N.- 90114055

BACK LIGHT POWER P/N.- 90114053

SATA POWER CONNECTOR TO FLASH DISK

FAN CONECTOR

VGA CABLE P/N.- 90114057

CONNECT RAM P/N.- 91008063

POWER SUPPLY CONNECTOR PN.- 90113961

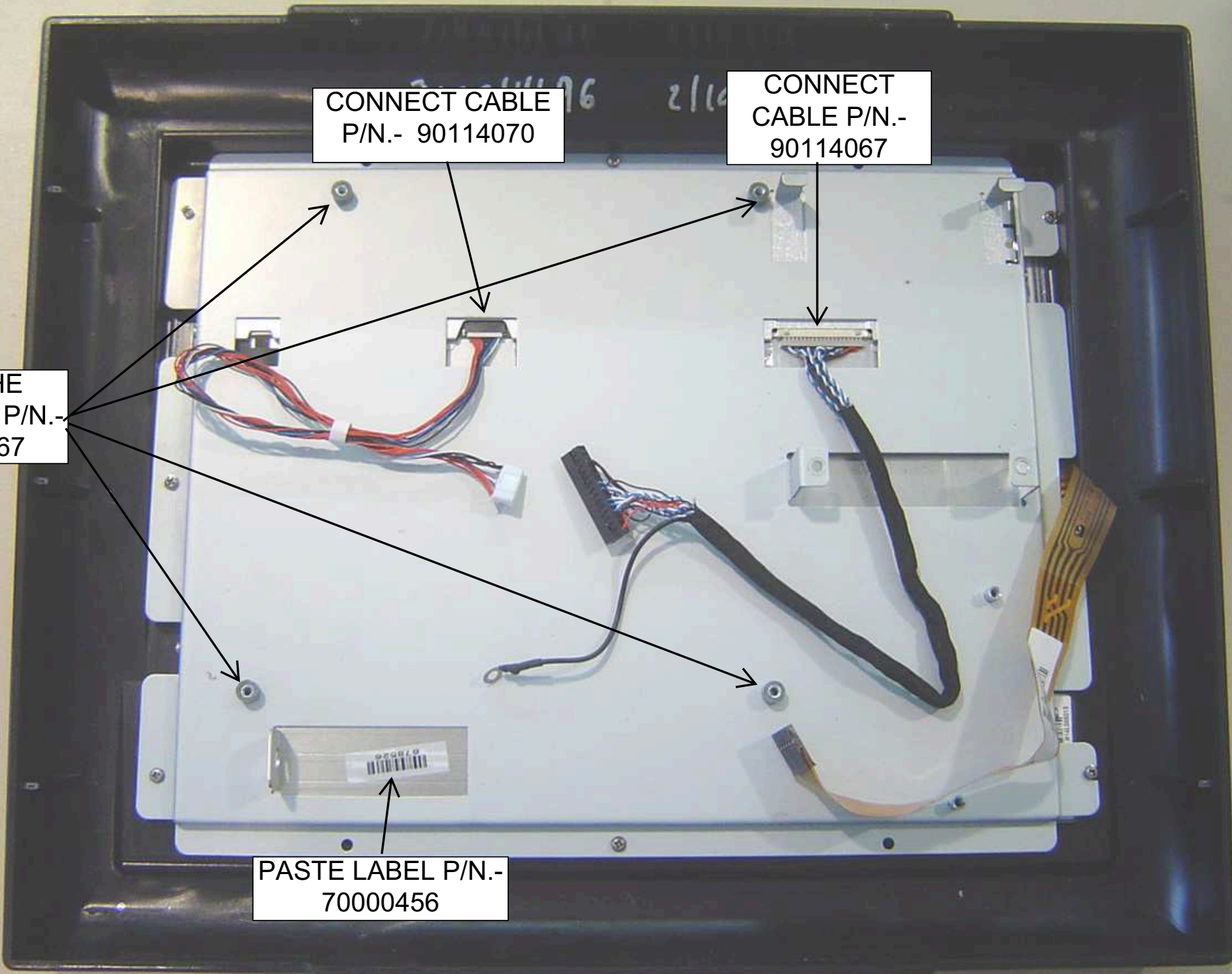
# PC BOARD CONNECTIONS (PICTURE 1)

CONNECT CABLE  
P/N.- 90114070

CONNECT  
CABLE P/N.-  
90114067

PUT THE  
SPACERS P/N.-  
71100067

PASTE LABEL P/N.-  
70000456



HOLD THE BOARD WITH 3 WHASERS P/N.-73050004 AND 3 SCREWS P/N.- 72031015

PASTE LABEL P/N.- 70000456

CONNECT CABLE P/N.- 90114070

CONNECT CABLE P/N.- 90114068 WITH THE PART WITHOUT PIN TOWARDS UP (SEE NEXT PICTURE )

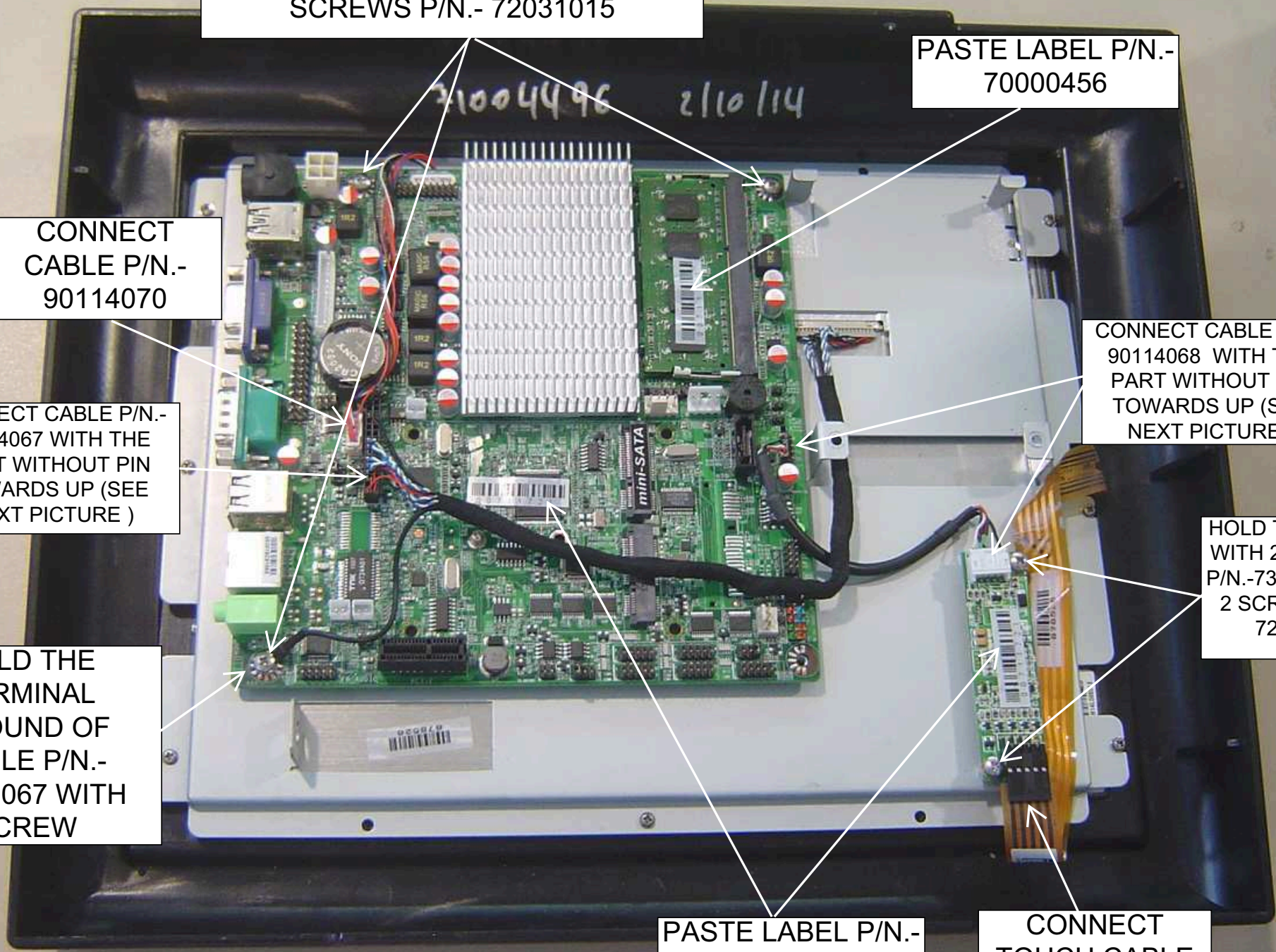
CONNECT CABLE P/N.- 90114067 WITH THE PART WITHOUT PIN TOWARDS UP (SEE NEXT PICTURE )

HOLD THE BOA WITH 2 WHASE P/N.-73050004 A 2 SCREWS P/N 72031015

HOLD THE TERMINAL GROUND OF CABLE P/N.- 90114067 WITH SCREW

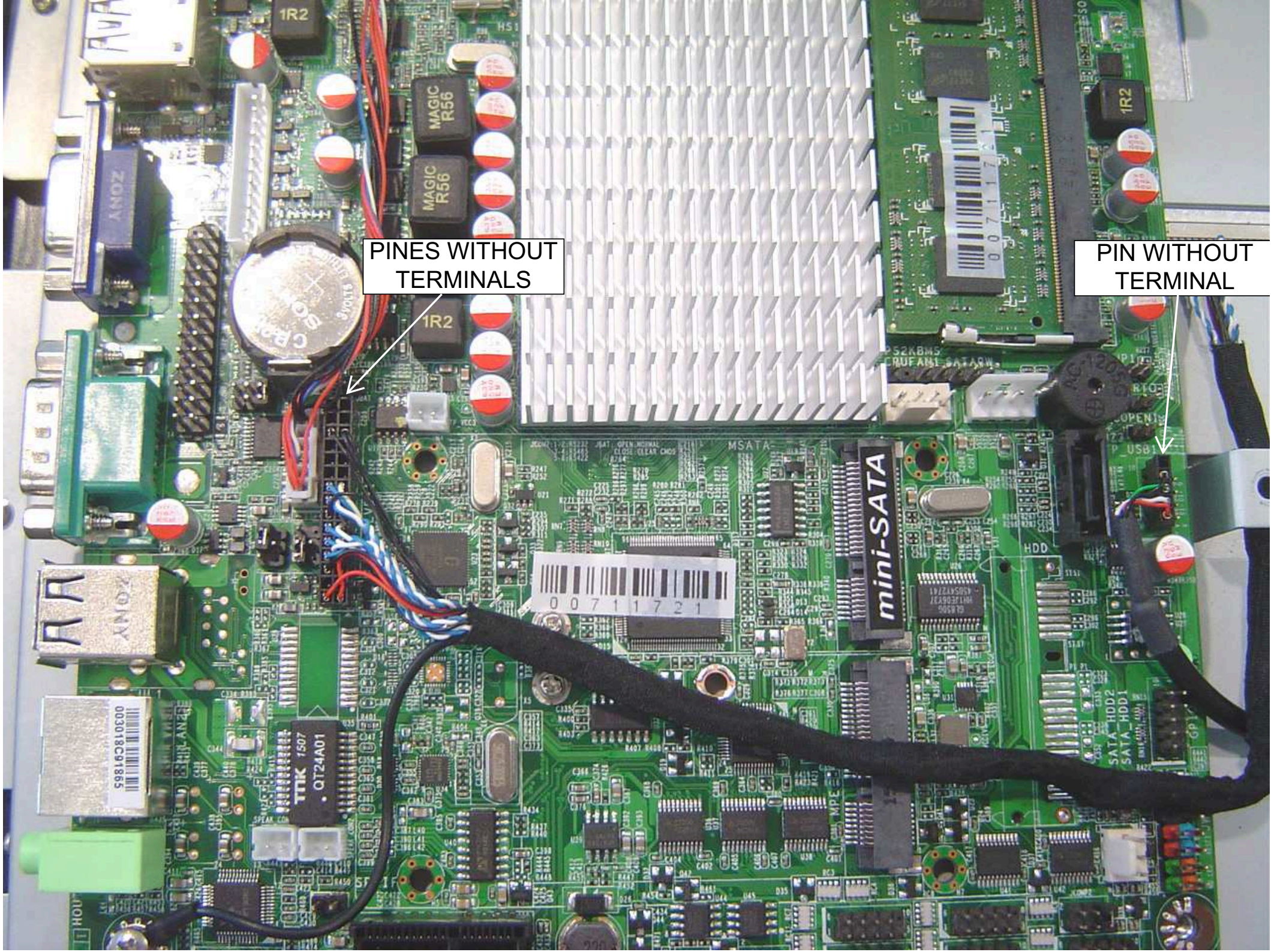
PASTE LABEL P/N.- 70000456

CONNECT TOUCH CABLE IN UP PINES



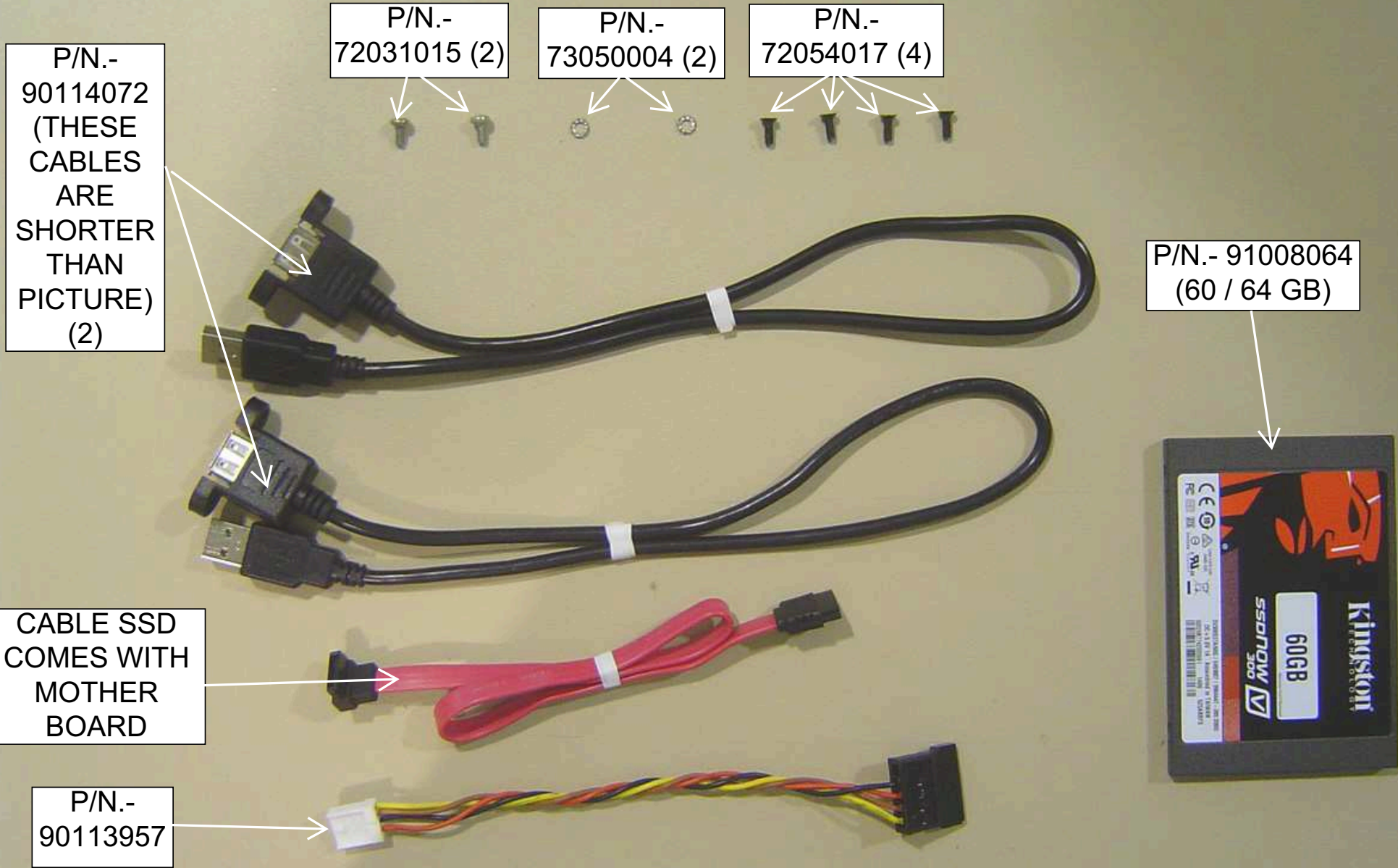
PINES WITHOUT  
TERMINALS

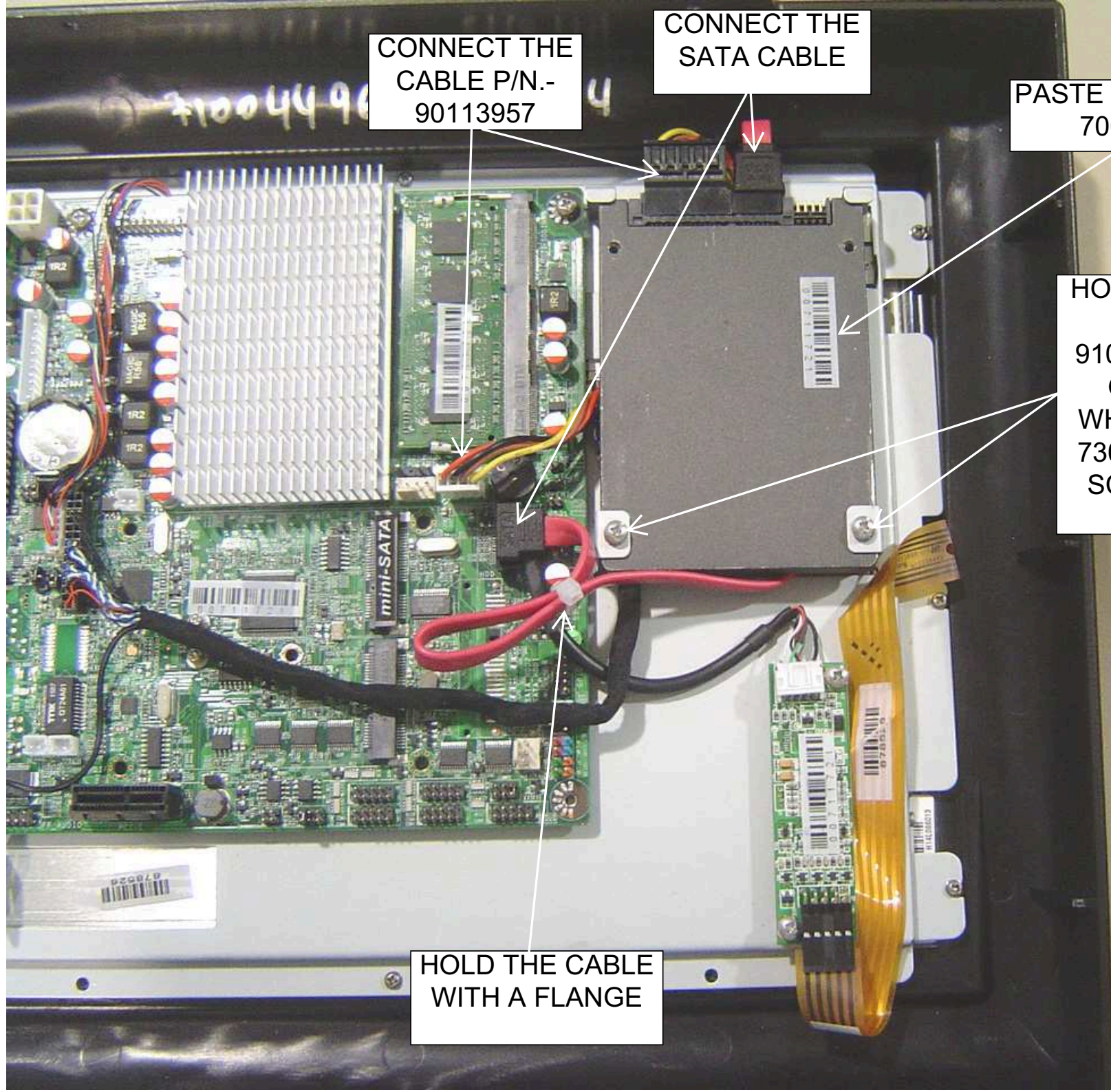
PIN WITHOUT  
TERMINAL





# 7.3.- ASSEMBLY HARD DISK AND EXTERNAL USB'S (COMPONENTS)





CONNECT THE  
CABLE P/N.-  
90113957

CONNECT THE  
SATA CABLE

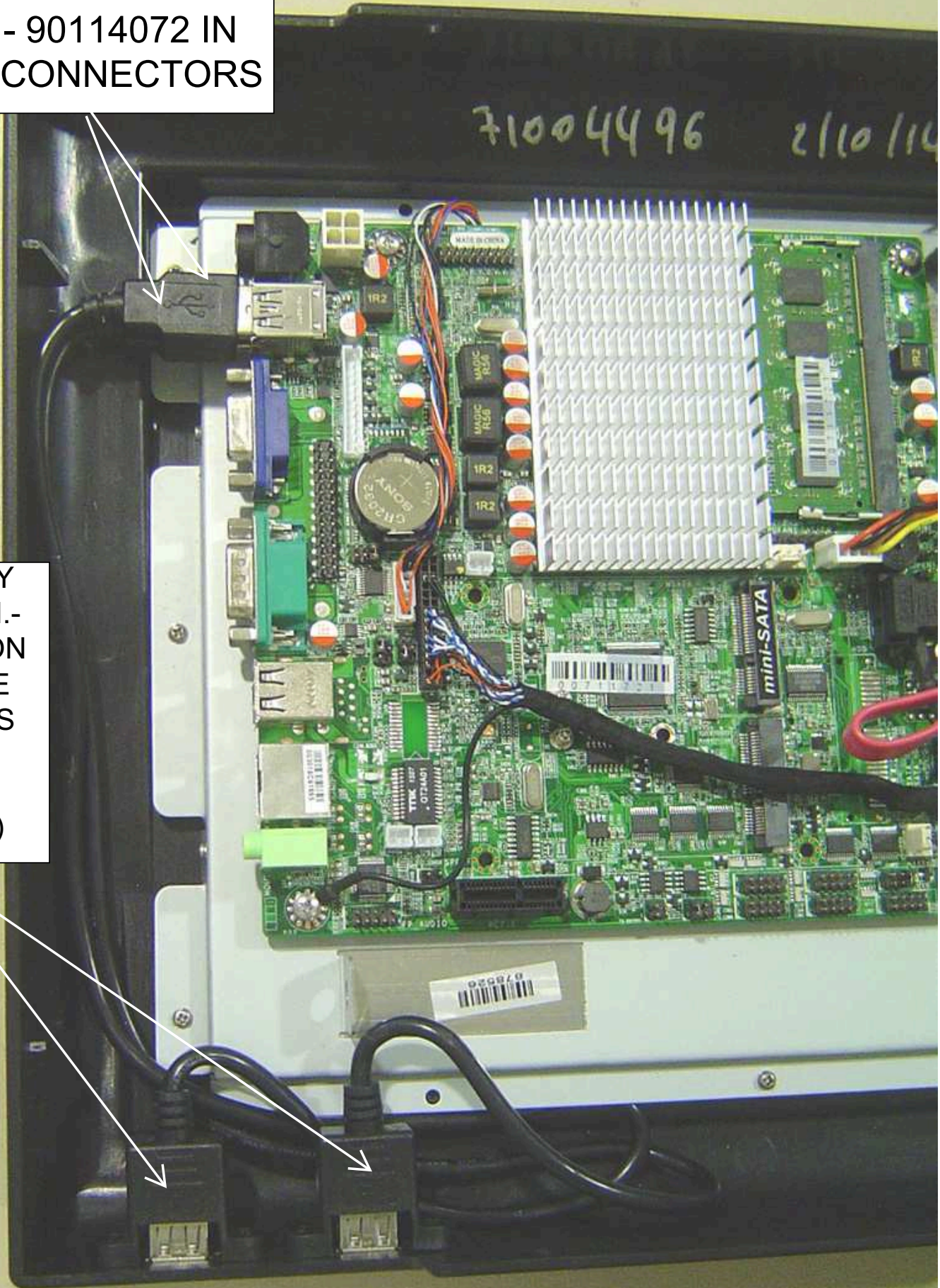
PASTE LABEL P/N.-  
70000456

HOLD THE HARD  
DISK P/N.-  
91008064(60 / 64  
GB) WITH 2  
WASHERS P/N.-  
73050004 AND 2  
SCREWS P/N.-  
72031015

HOLD THE CABLE  
WITH A FLANGE

CONNECT CABLES  
P/N.- 90114072 IN  
THIS CONNECTORS

ASSEMBLY  
CABLE P/N.-  
90114072 ON  
THE SAME  
POSITIONS  
(SEE  
NEXT  
PICTURE)





HOLD THE CABLE P/N.-  
90114018 WITH 4  
SCREWS P/N.-  
72054017

# OVERVIEW

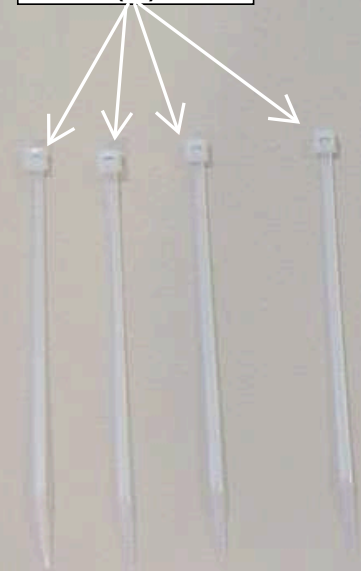


# 8.- CONNECTING CABLES BETWEEN HOUSING AND FRONT COVER. AFTER ASSEMBLY THEM (COMPONENTS )

P/N.-  
73120023 (2)



P/N.-  
73100002  
(4)



P/N.-  
90113984



P/N.-  
90114015



P/N.-  
90114066



P/N.-  
90114069

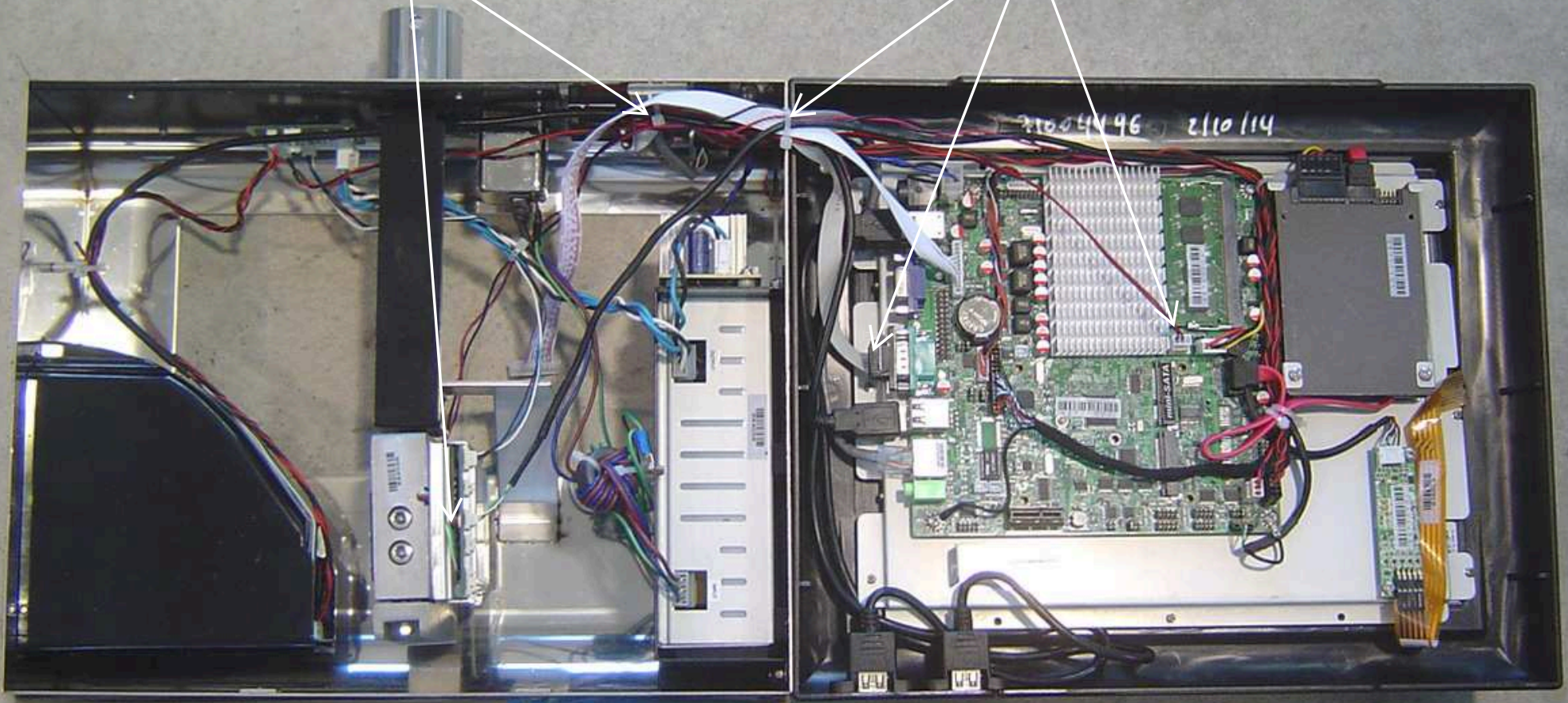


P/N.-  
90114071



CONNECT AND ATTACH CABLES ( SEE NEXT PICTURES )

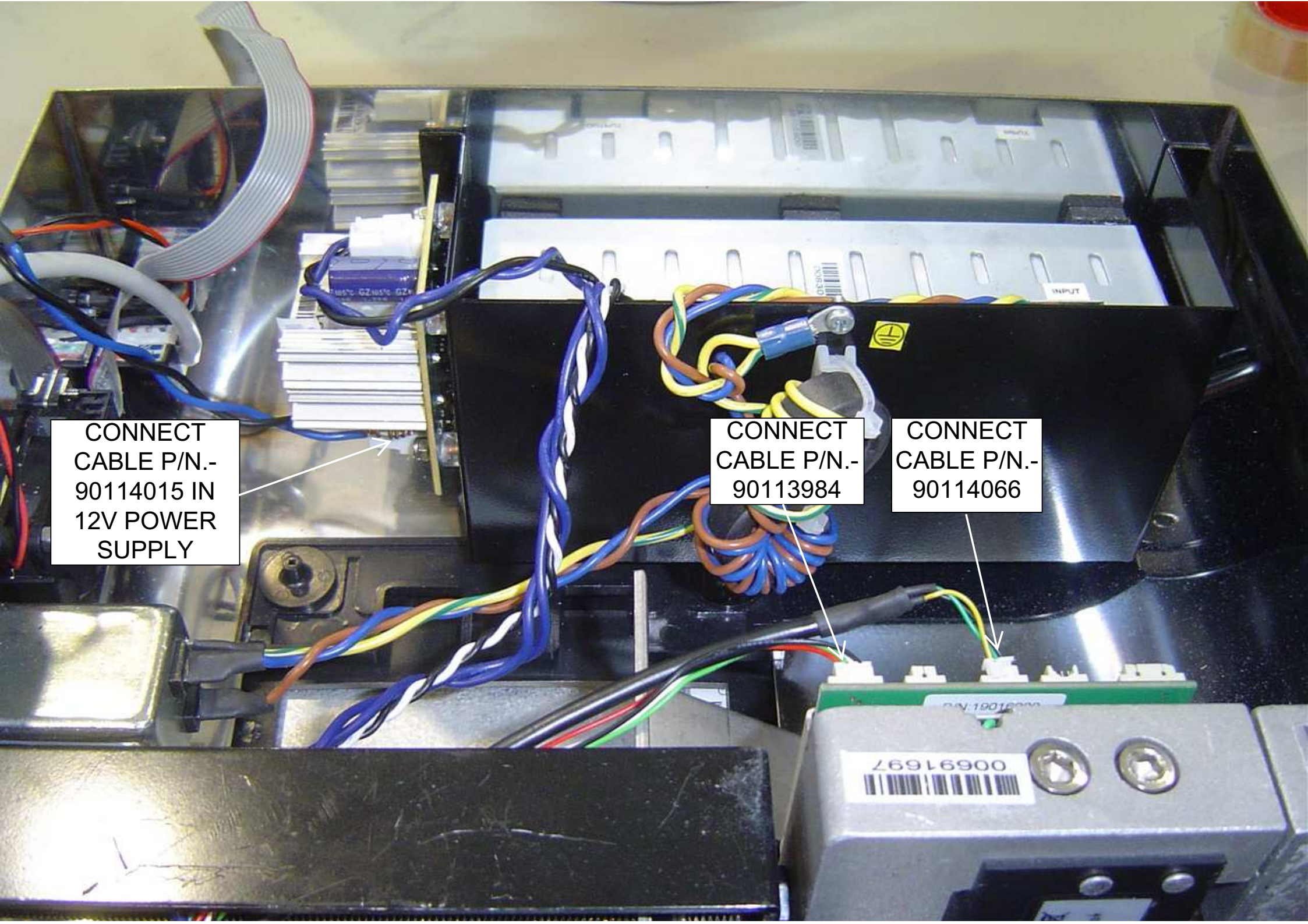
CONNECTING CABLES IN MAIN BOARD ( SEE NEXT PICTURES )



CONNECT  
CABLE P/N.-  
90114015 IN  
12V POWER  
SUPPLY

CONNECT  
CABLE P/N.-  
90113984

CONNECT  
CABLE P/N.-  
90114066

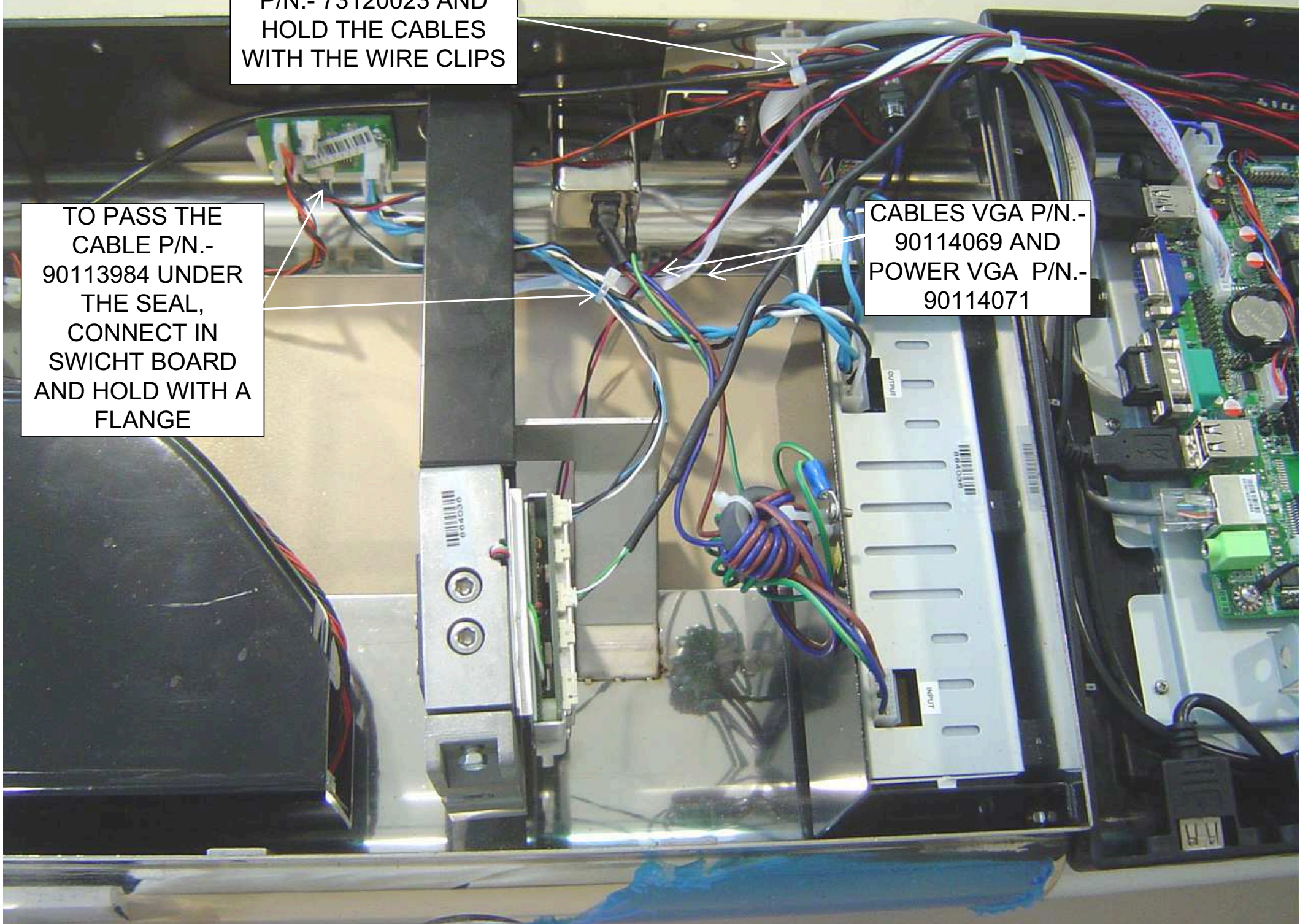


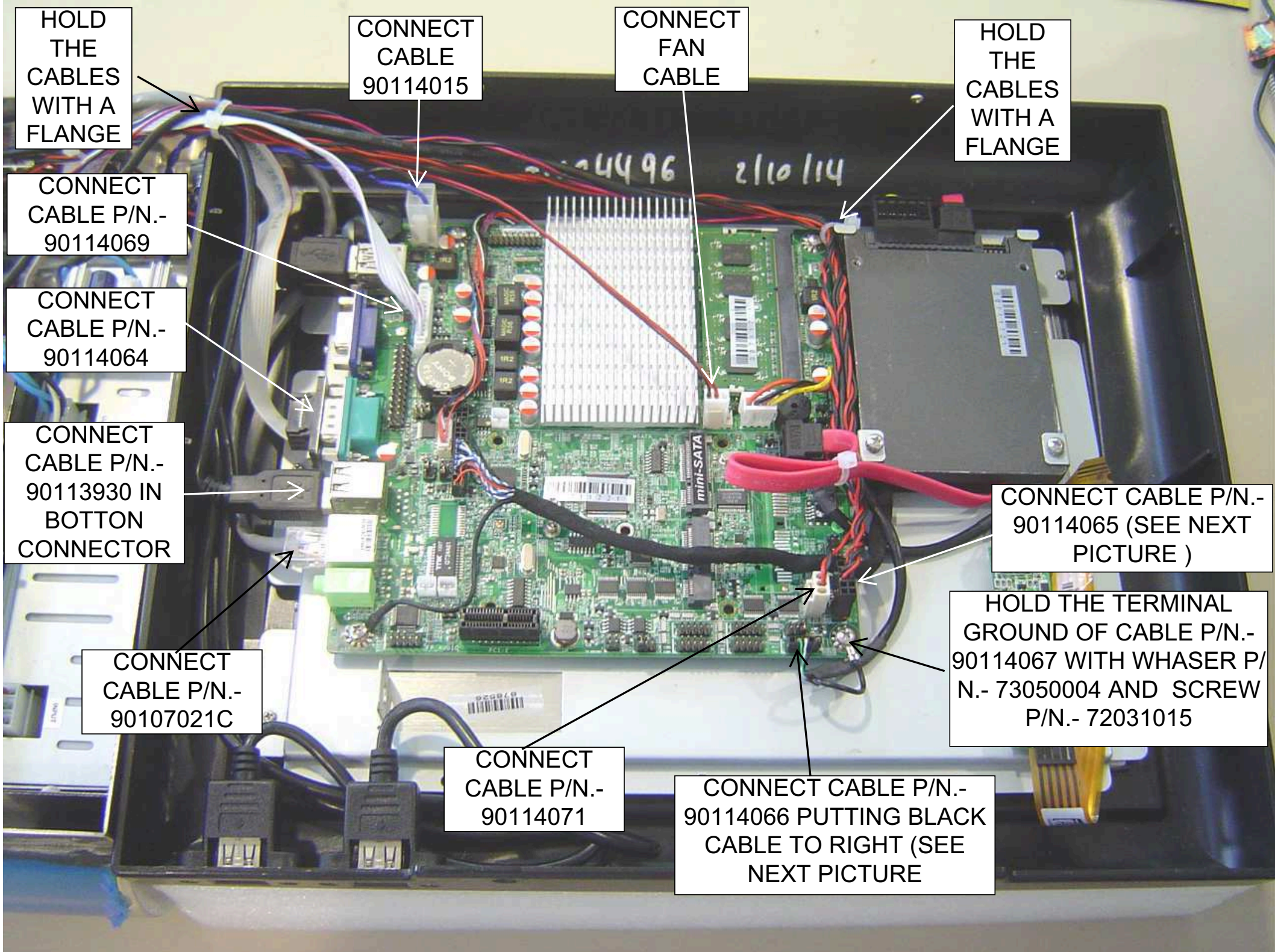


PASTE THE WIRE CLIPS  
P/N.- 73120023 AND  
HOLD THE CABLES  
WITH THE WIRE CLIPS

TO PASS THE  
CABLE P/N.-  
90113984 UNDER  
THE SEAL,  
CONNECT IN  
SWICHT BOARD  
AND HOLD WITH A  
FLANGE

CABLES VGA P/N.-  
90114069 AND  
POWER VGA P/N.-  
90114071





HOLD THE CABLES WITH A FLANGE

CONNECT CABLE 90114015

CONNECT FAN CABLE

HOLD THE CABLES WITH A FLANGE

CONNECT CABLE P/N.- 90114069

CONNECT CABLE P/N.- 90114064

CONNECT CABLE P/N.- 90113930 IN BOTTON CONNECTOR

CONNECT CABLE P/N.- 90114065 (SEE NEXT PICTURE )

HOLD THE TERMINAL GROUND OF CABLE P/N.- 90114067 WITH WHASER P/ N.- 73050004 AND SCREW P/N.- 72031015

CONNECT CABLE P/N.- 90107021C

CONNECT CABLE P/N.- 90114071

CONNECT CABLE P/N.- 90114066 PUTTING BLACK CABLE TO RIGHT (SEE NEXT PICTURE

FAN CABLE

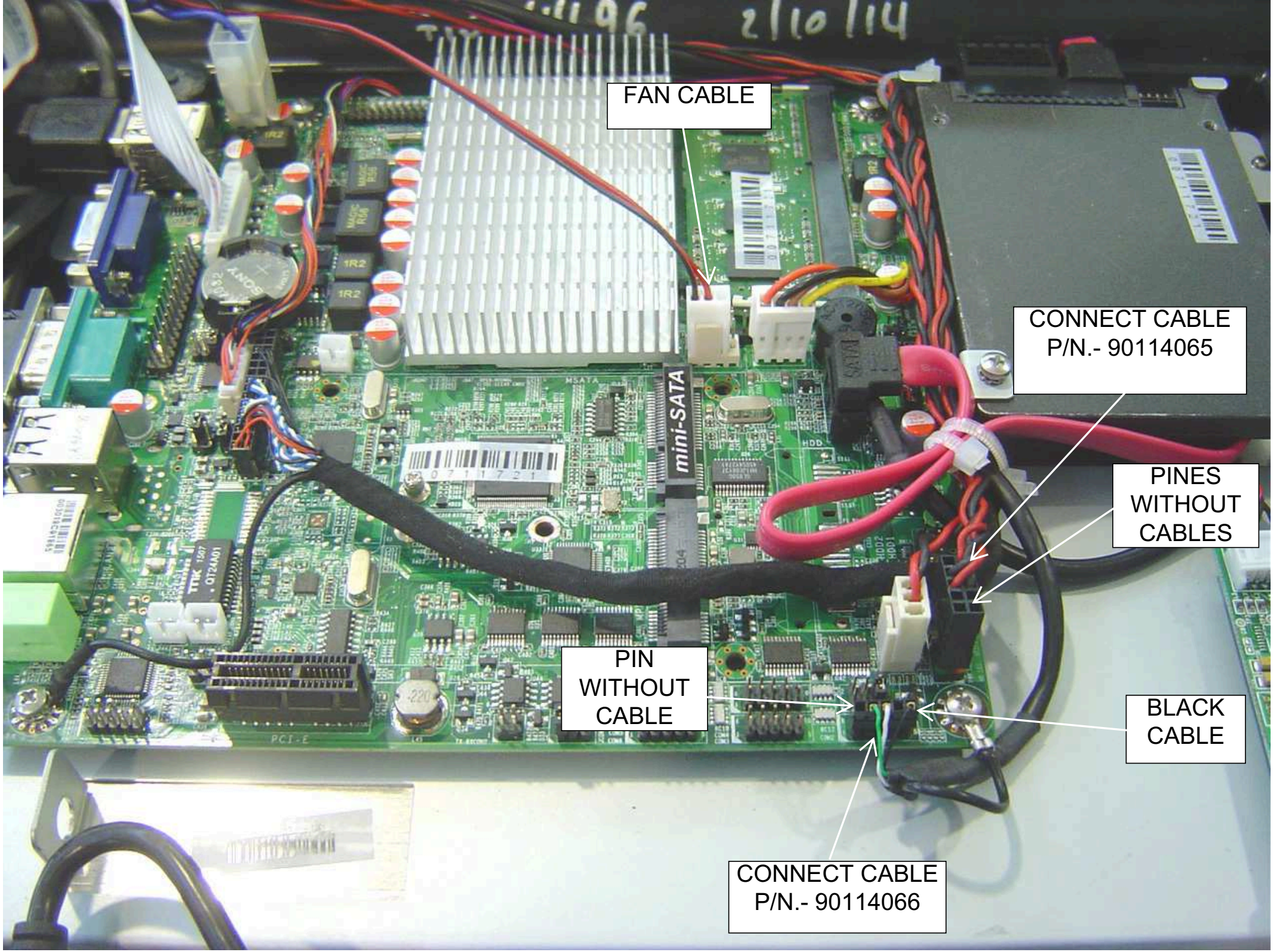
CONNECT CABLE  
P/N.- 90114065

PINES  
WITHOUT  
CABLES

PIN  
WITHOUT  
CABLE

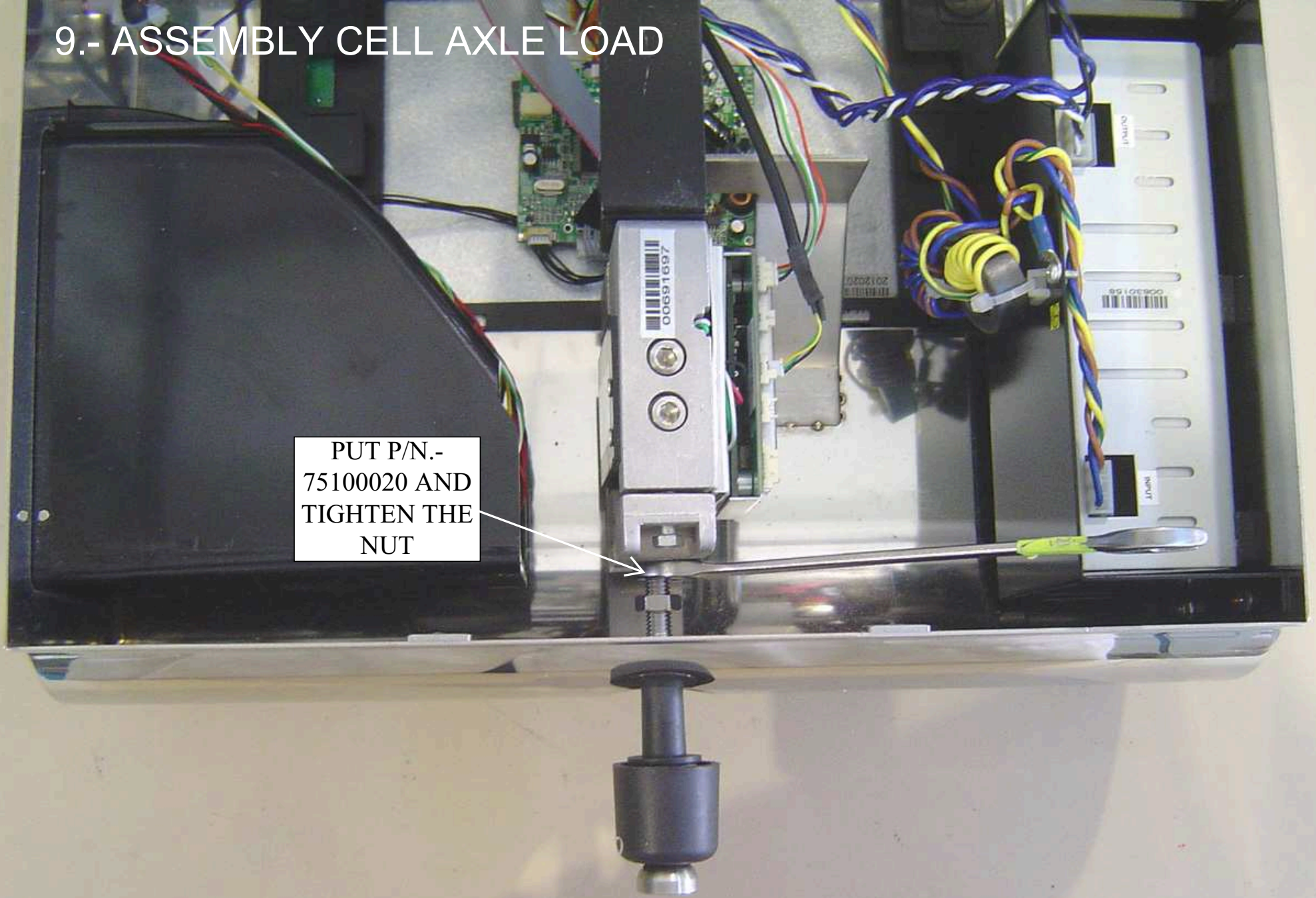
BLACK  
CABLE

CONNECT CABLE  
P/N.- 90114066

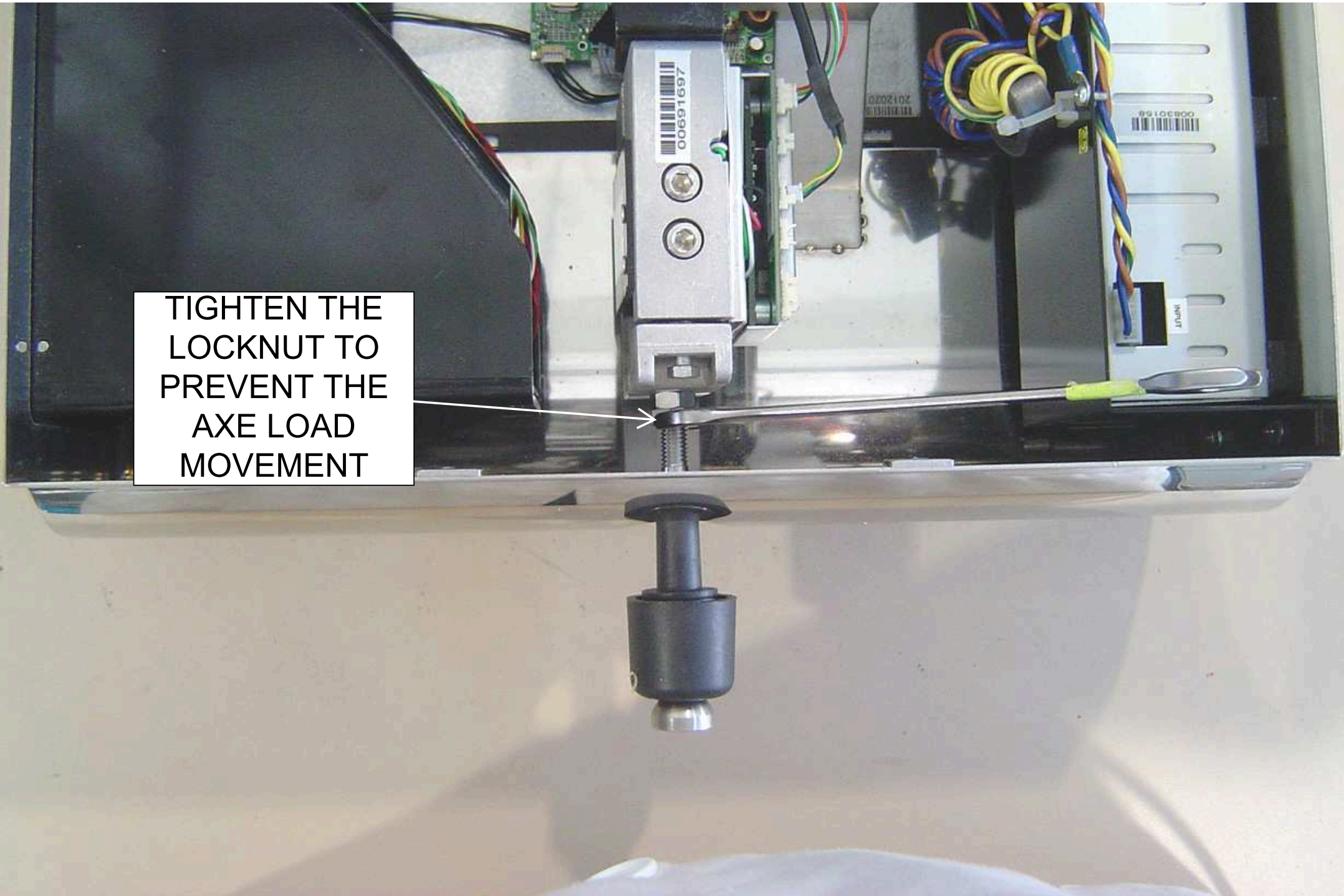


# 9.- ASSEMBLY CELL AXLE LOAD

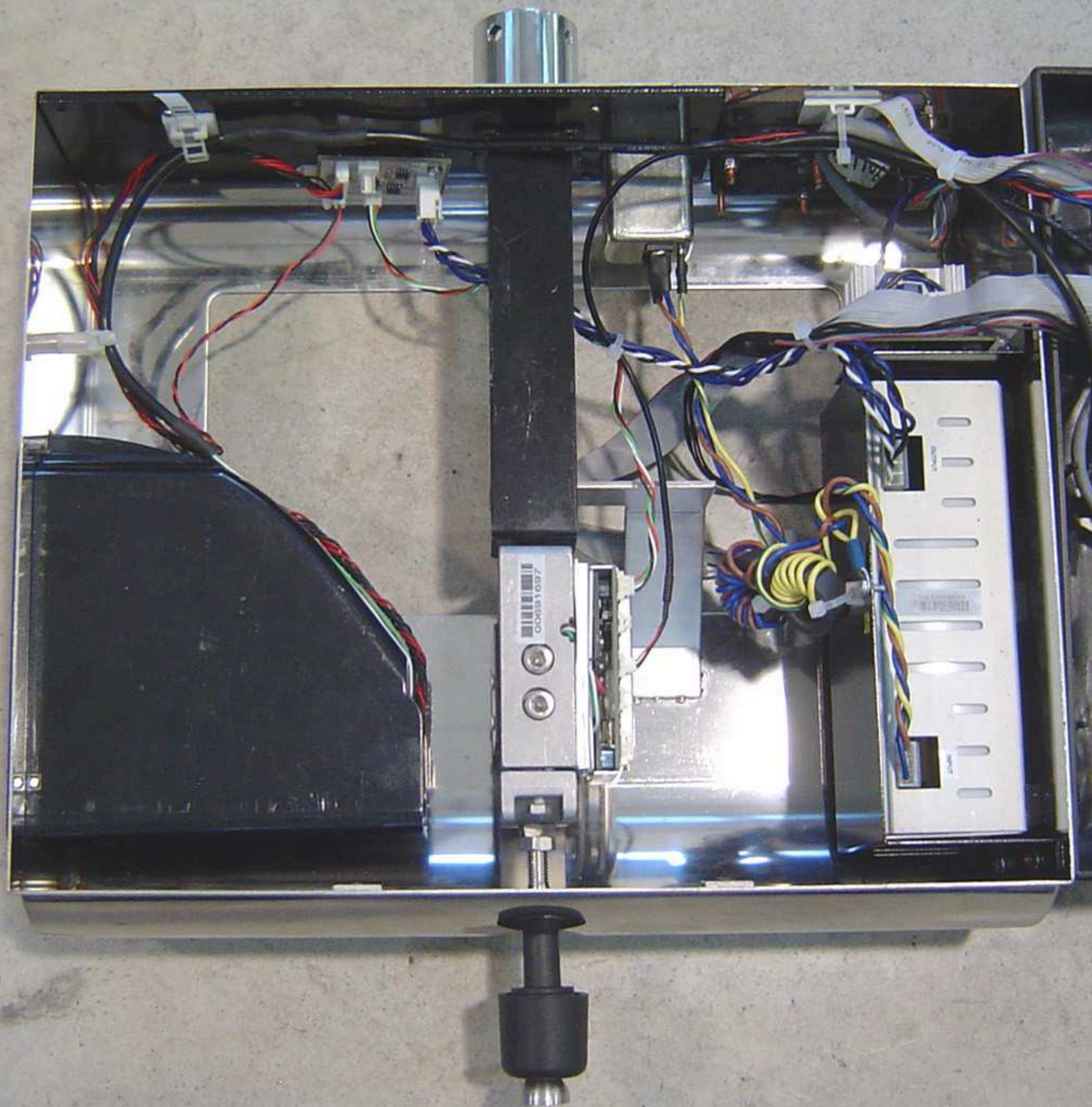
PUT P/N.-  
75100020 AND  
TIGHTEN THE  
NUT



TIGHTEN THE  
LOCKNUT TO  
PREVENT THE  
AXE LOAD  
MOVEMENT



# OVERVIEW





PUT THE COVER  
ON HOUSING AND  
HOLD WITH  
SREWS P/N.-  
72054038



PUT THE COVER ON  
HOUSING AND HOLD  
WITH SCREWS P/N.-  
72054038



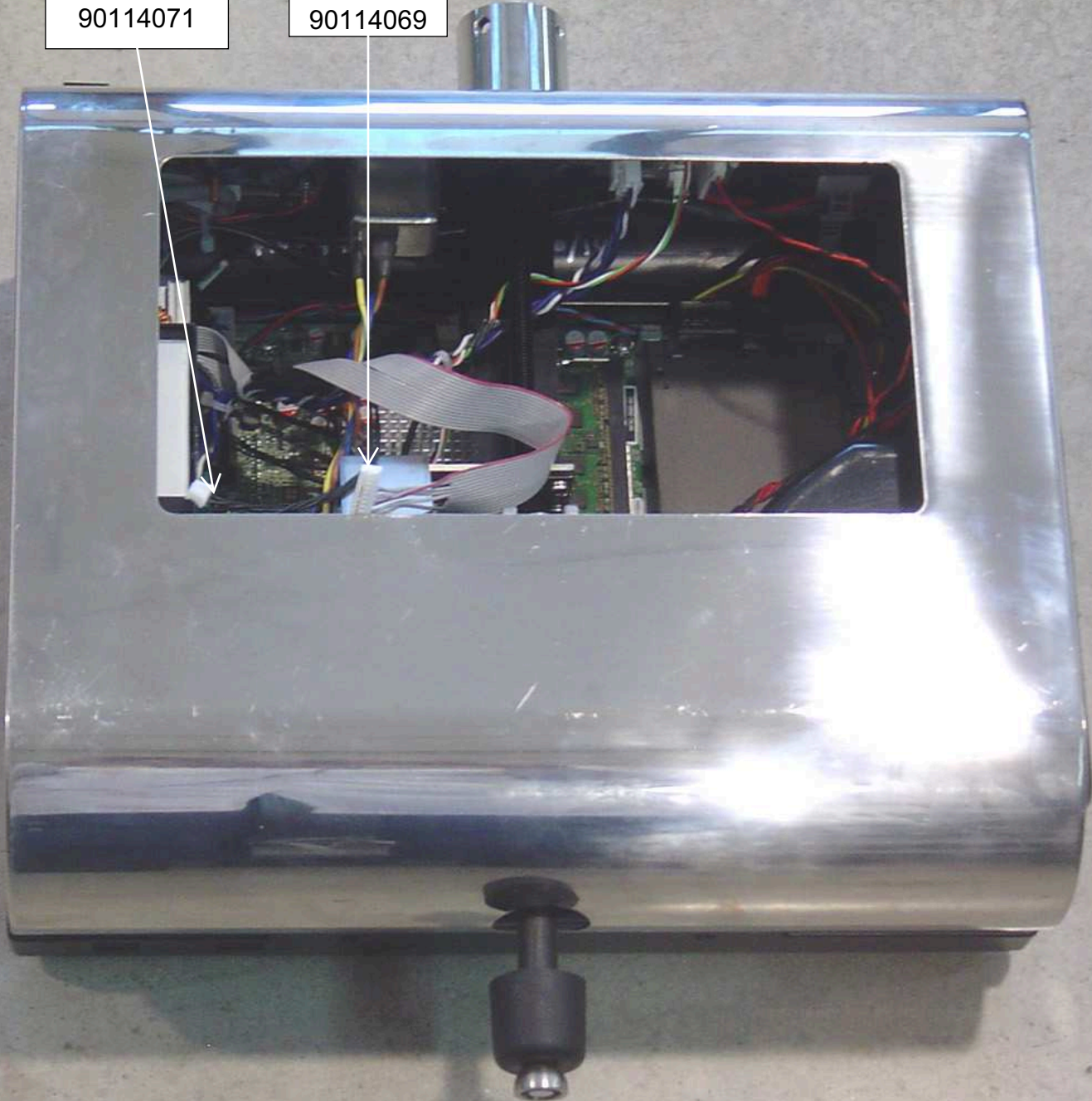
FRONT VIEW



BACK VIEW

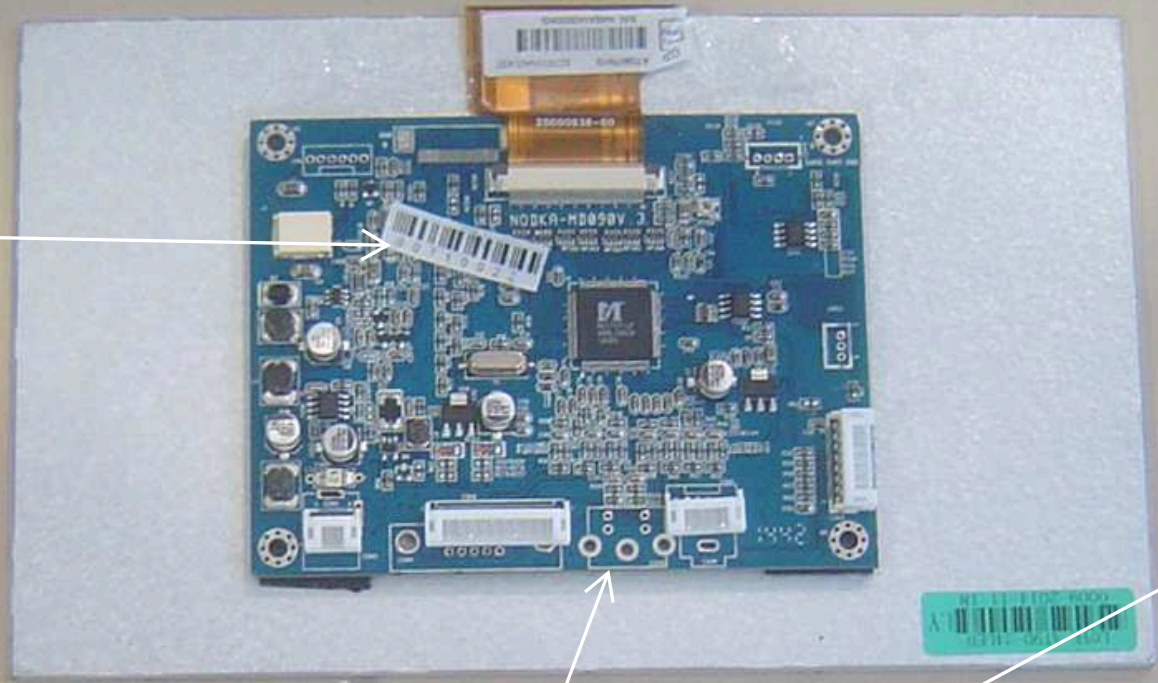
CABLE P/N.-  
90114071

VGA CABLE  
P/N.-  
90114069

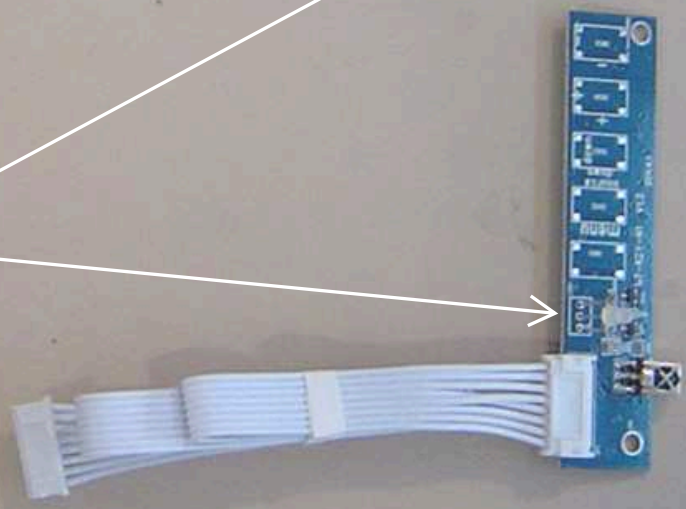


# 10.- ASSEMBLY BACK MONITOR (VGA) (COMPONENTS )

PASTE THE LABEL P/N.- 70000456

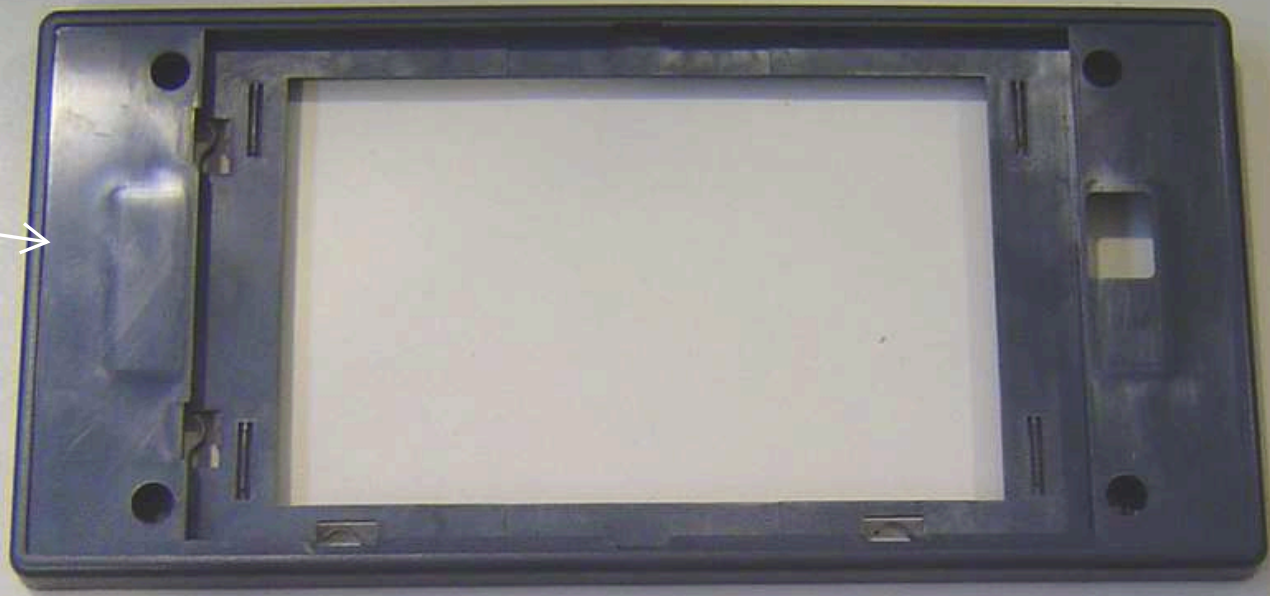


P/N.- 19017500

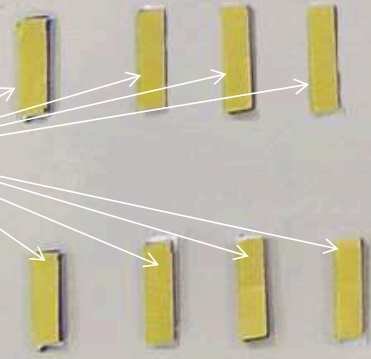


# 10.- ASSEMBLY BACK MONITOR (VGA). ( COMPONENTS )

P/N.-  
71004515



ONE SIDE  
STICKER 20  
X 6 (8)



P/N.-  
72056007  
(4)



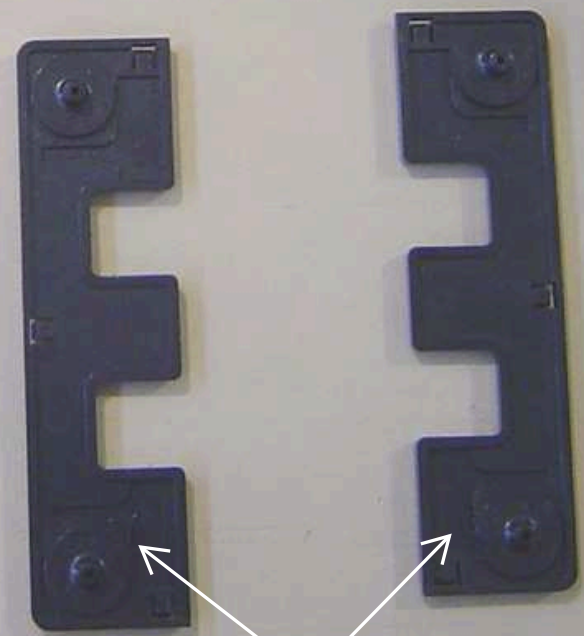
P/N.-  
71004519



P/N.-  
72200009



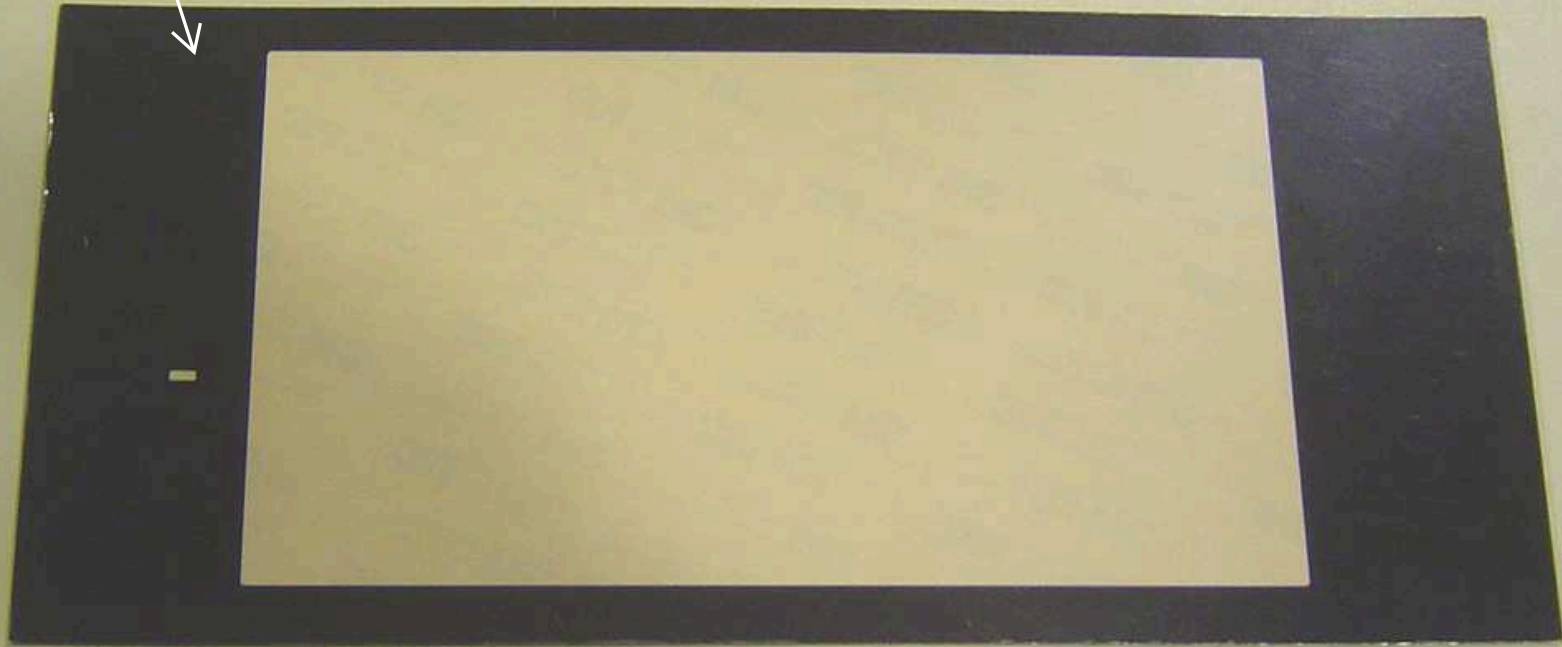
P/N.-  
72056002

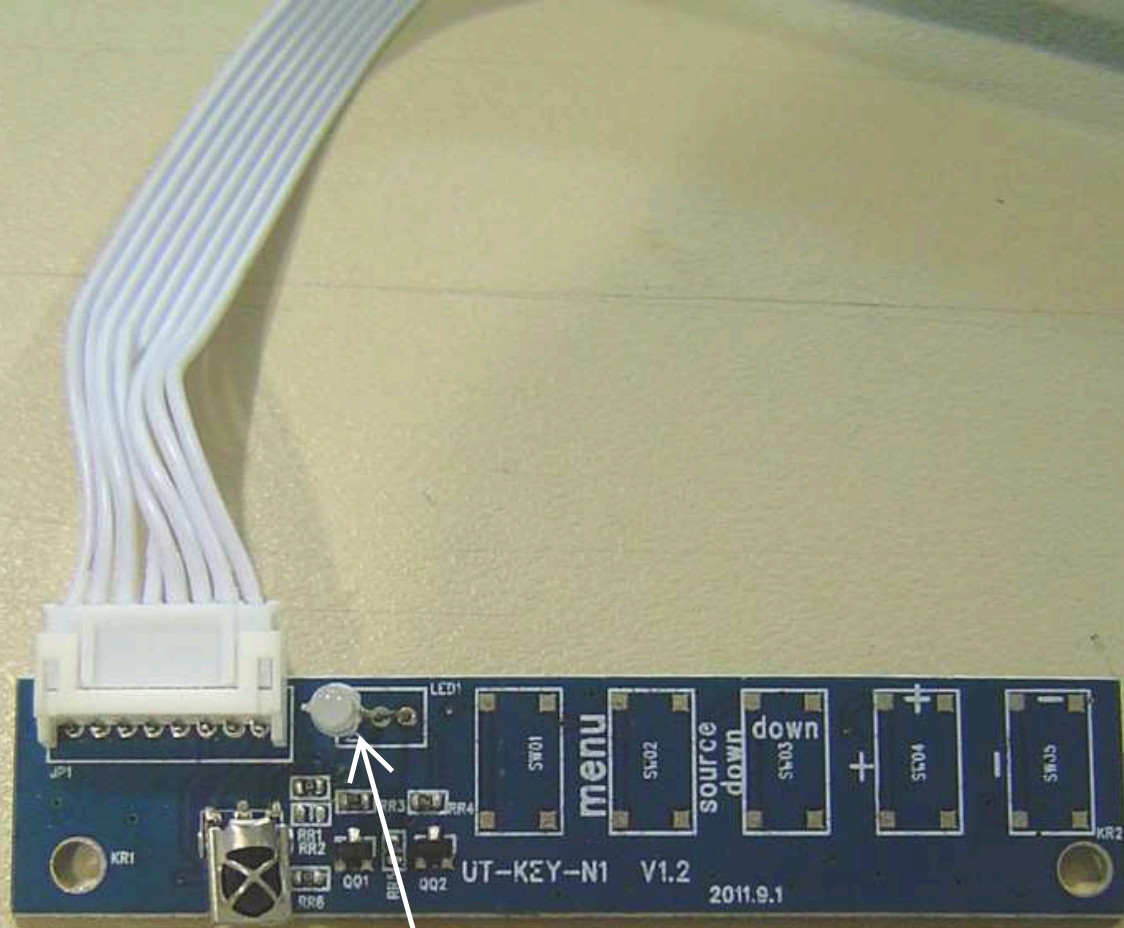


P/N.- 71004450 (2)

10.- ASSEMBLY BACK MONITOR (VGA). ( COMPONENTS )

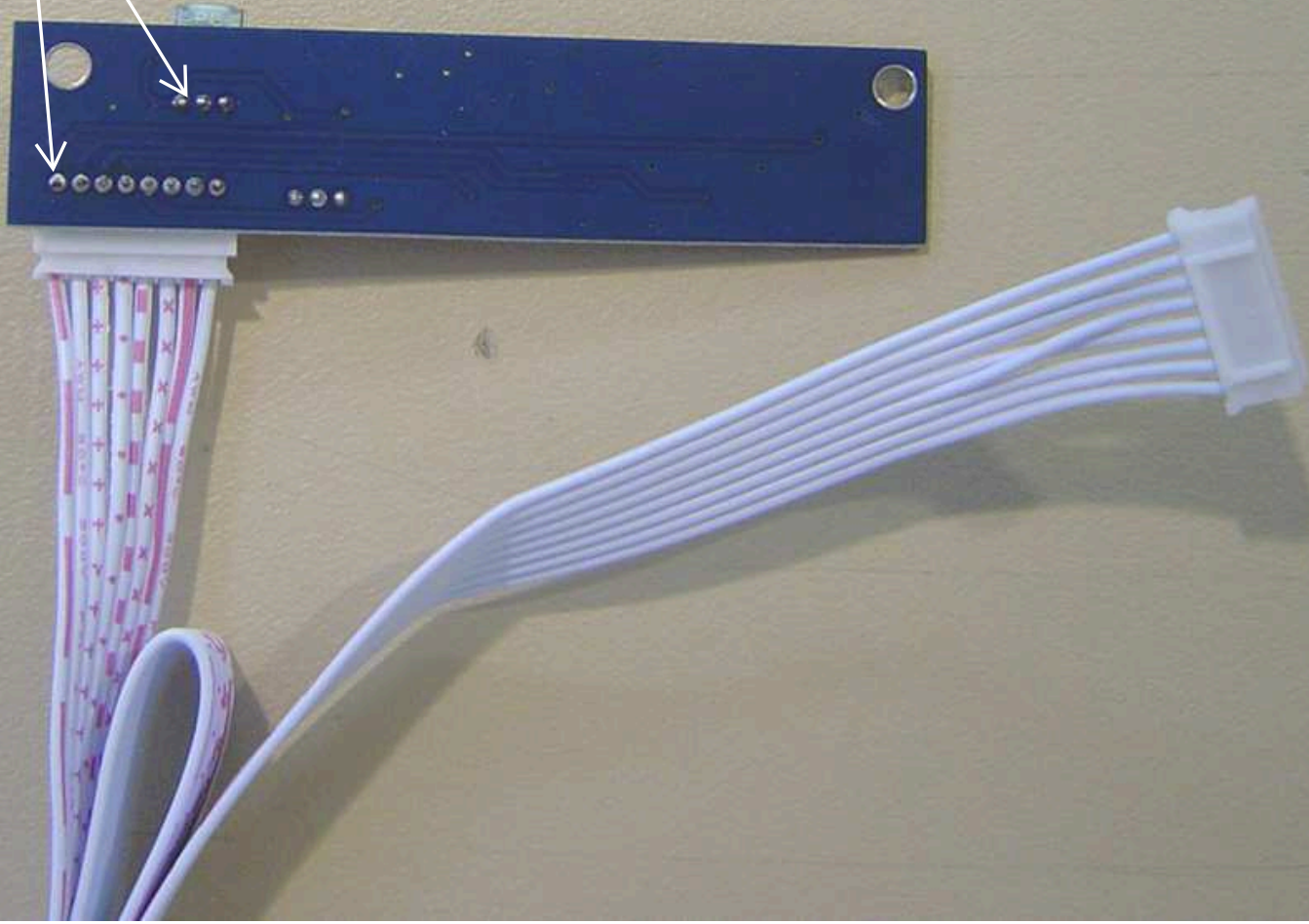
P/N.-  
70005235



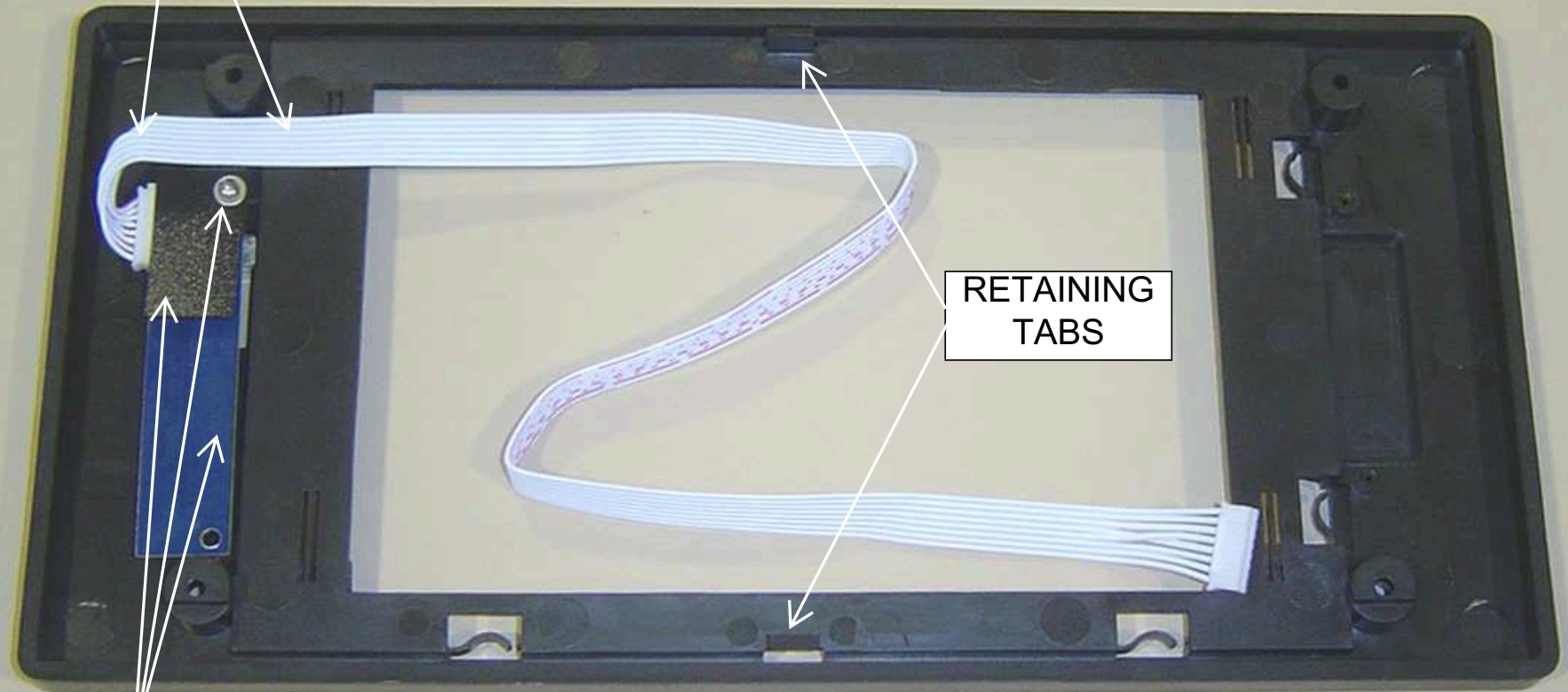


BEND THE  
DETECTOR AND  
LED TO THIS  
POSITION

CUT PINES TO  
AVOID SHORT-  
CIRCUITS



BEND THE DETECTOR  
CABLE LIKE SHOW, TO  
AVOID PASS THROUGH  
THE DETECTOR BOARD



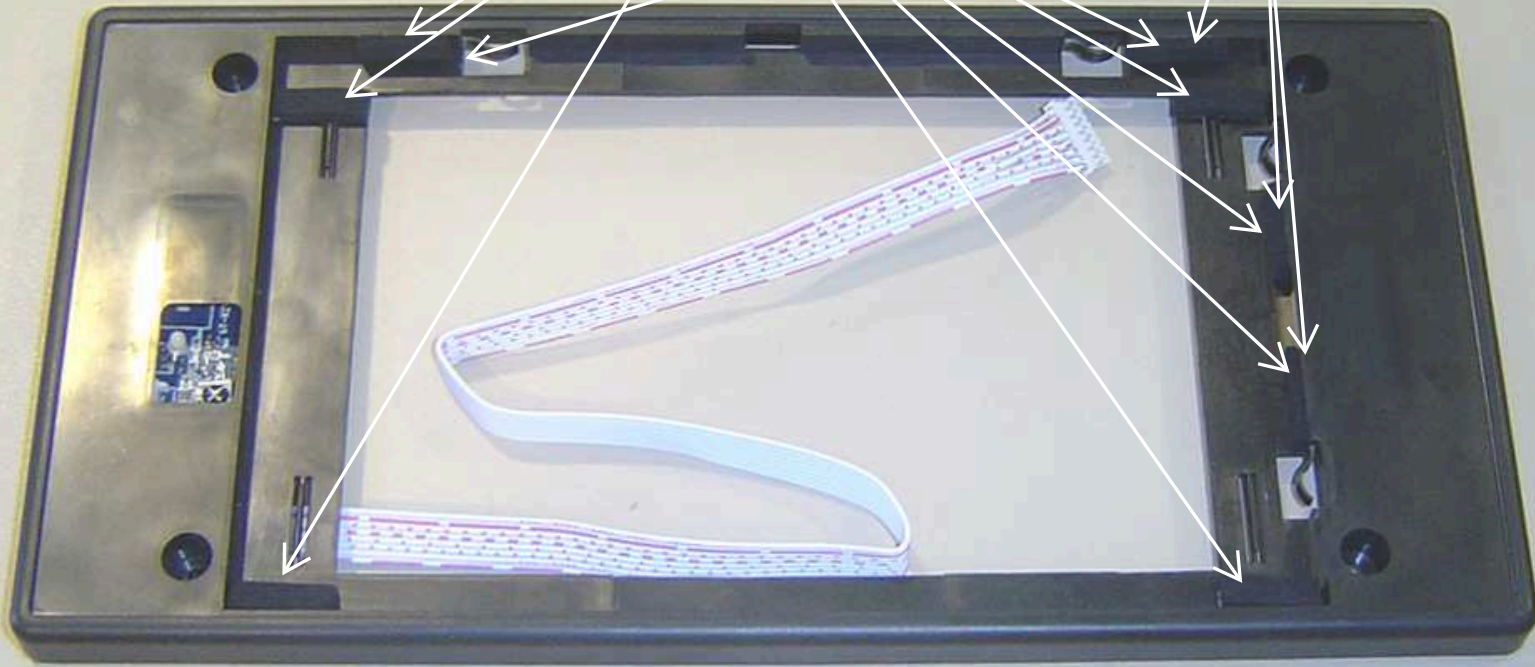
RETAINING  
TABS

PUT THE DETECTOR BOARD  
WITH THE INSULATION P/N.-  
71004519 AND HOLD WITH  
SCREW P/N.- 72056002 AND  
WHASER P/N.- 72200009



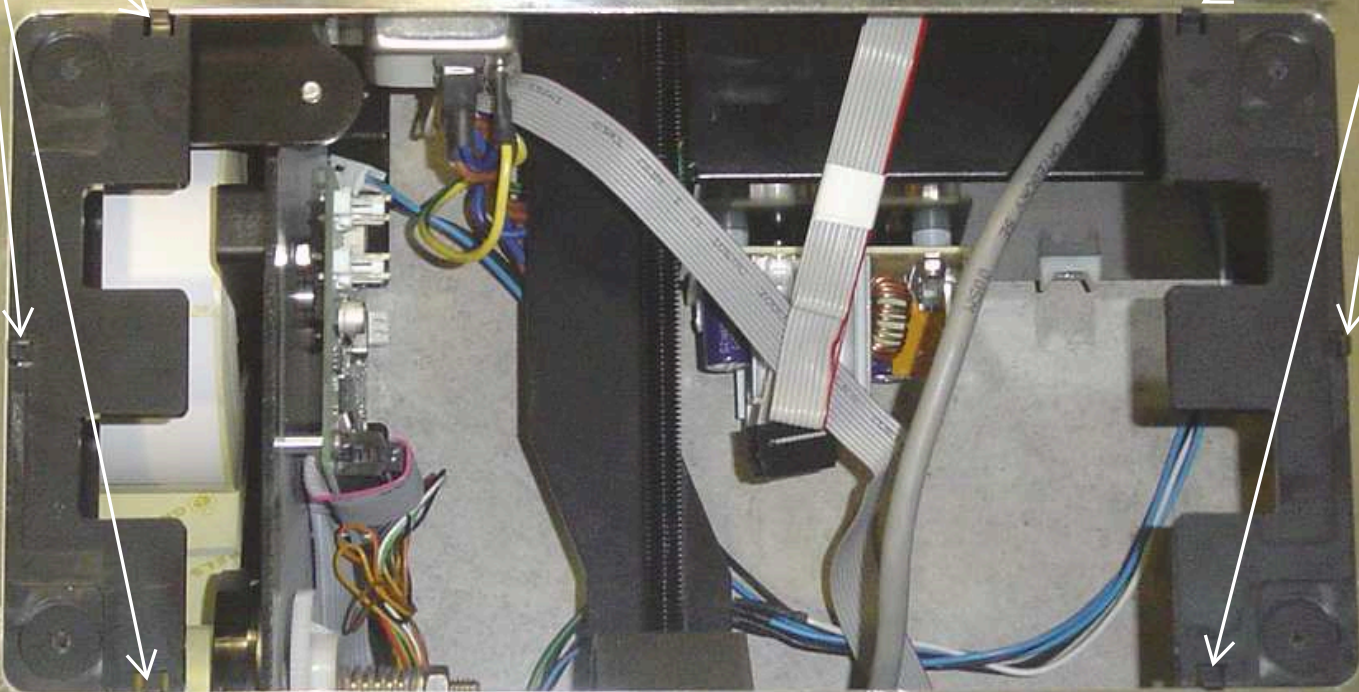
PASTE THE ONE  
SIDE STICKER  
PIECES IN THESE  
POSITION

SEE WHERE IS  
PASTE THESE 4  
PIECES



PUT THE PIECES P/N.-  
71004450 IN THIS  
POSITION AND HOLD WITH  
THESE THREE TABS

PUT THE PIECE P/N.-  
71004450 IN THIS  
POSITION AND HOLD  
WITH THESE THREE  
TABS



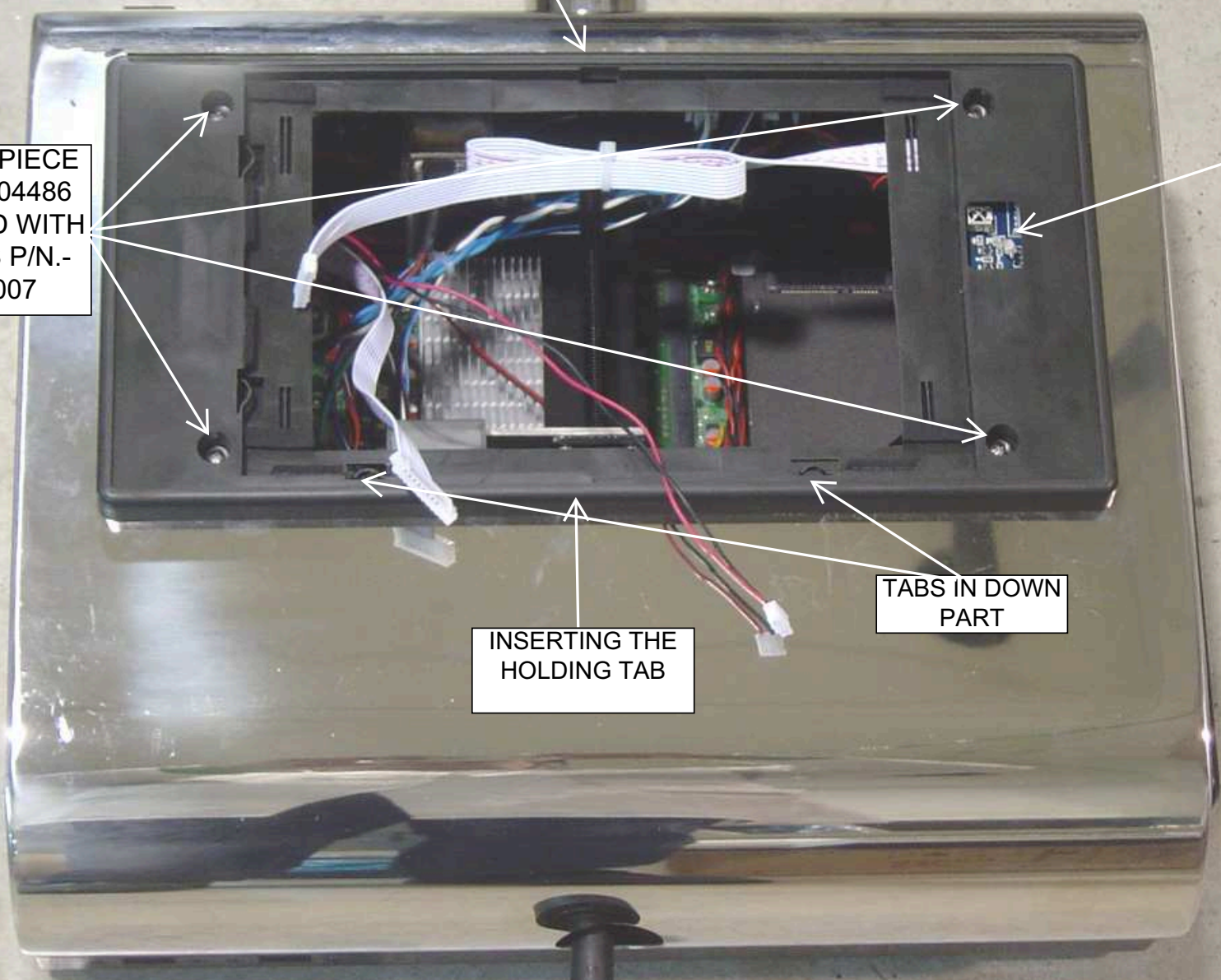
INSERTING THE  
HOLDING TAB

PUT THE PIECE  
P/N.- 71004486  
AND HOLD WITH  
SCREWS P/N.-  
72056007

DETECTOR

TABS IN DOWN  
PART

INSERTING THE  
HOLDING TAB

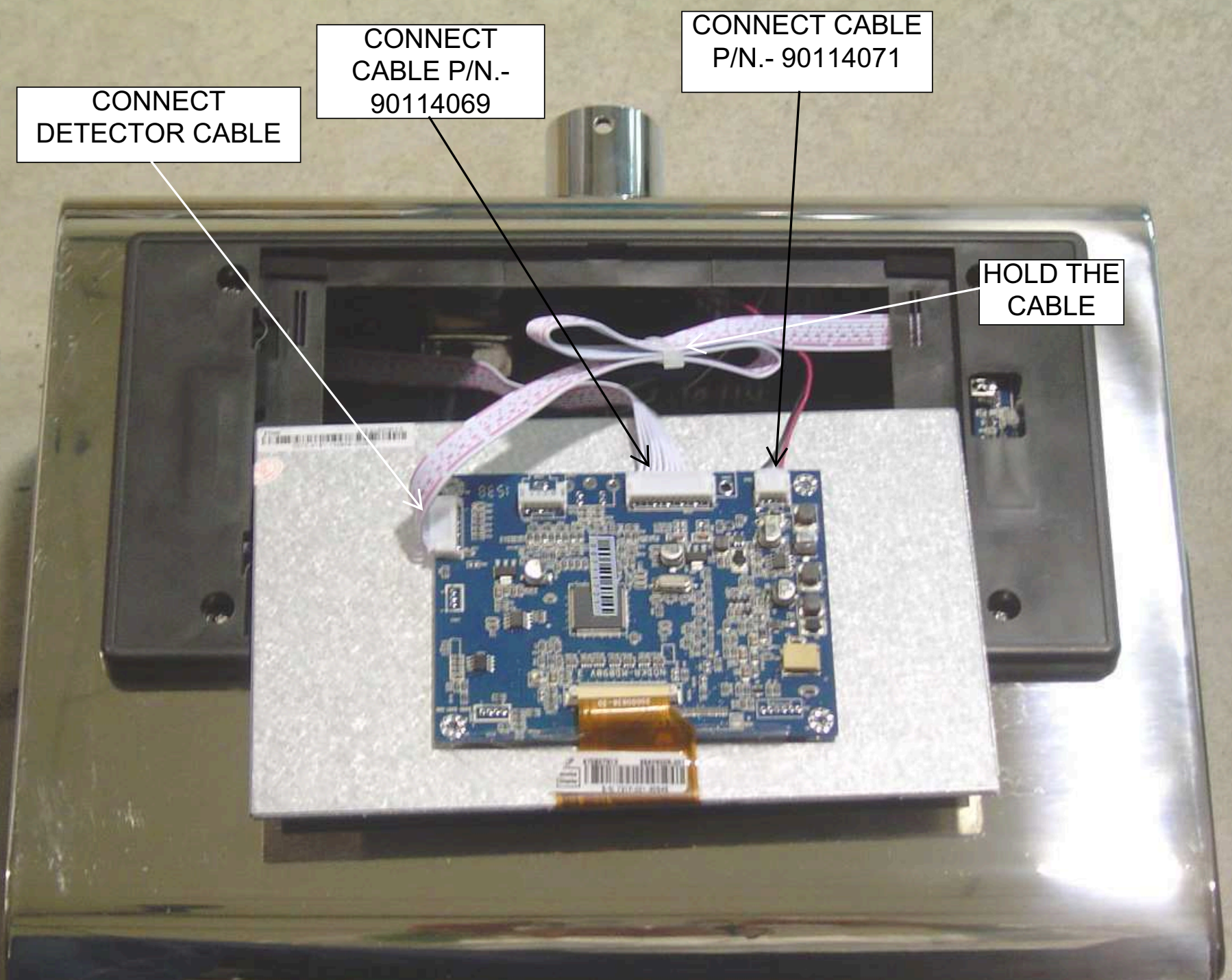


CONNECT  
DETECTOR CABLE

CONNECT  
CABLE P/N.-  
90114069

CONNECT CABLE  
P/N.- 90114071

HOLD THE  
CABLE

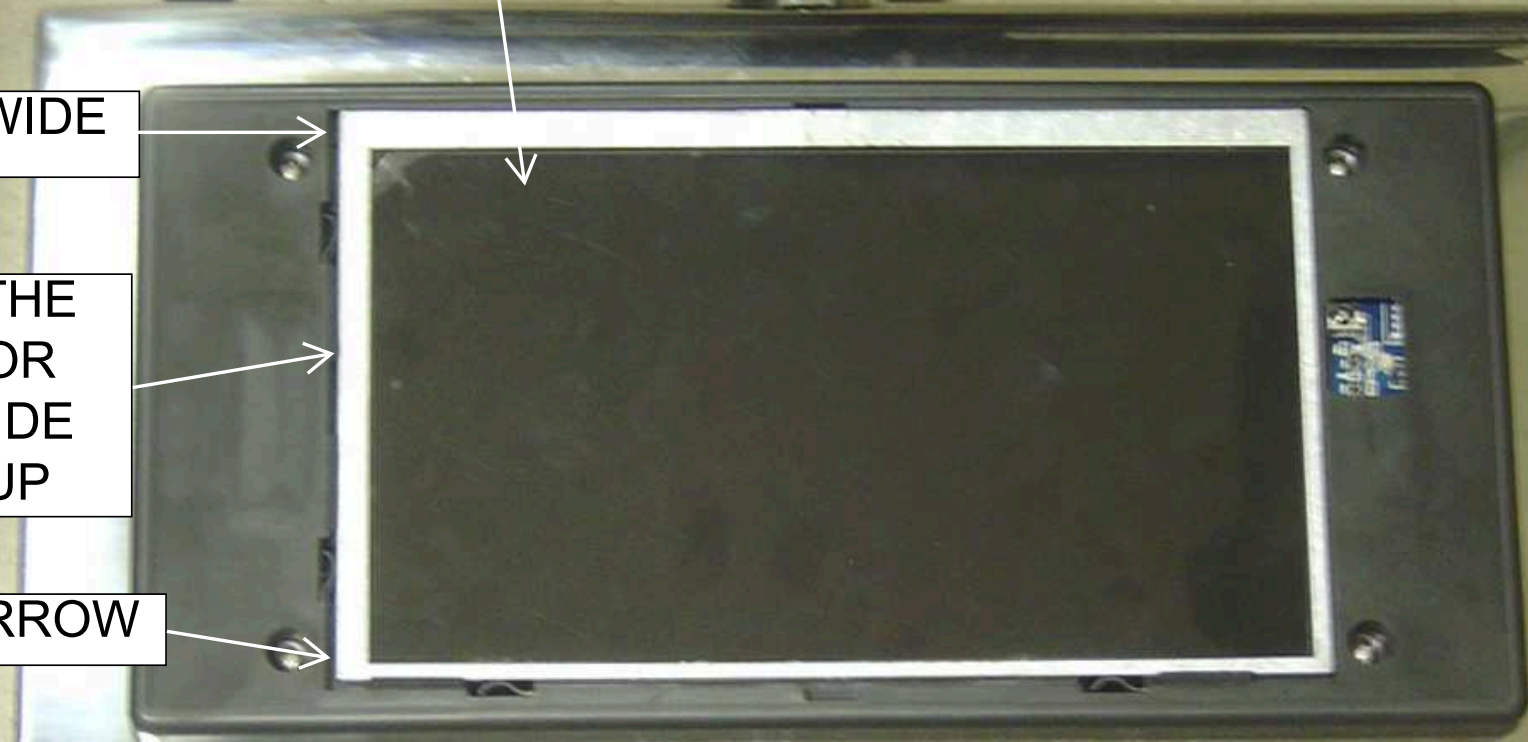


REMOVE THE  
PLASTIC  
PROTECTOR

WIDE

PLACE THE  
MONITOR  
WITH WIDE  
EDGE UP

NARROW



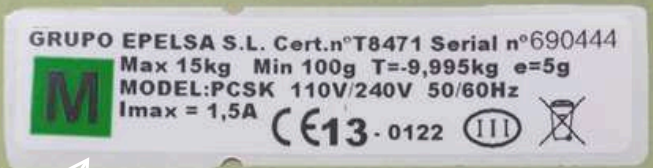
REMOVE SCREEN  
PLASTIC PROTECTOR  
AND PASTE THE  
SCREEN COVER P/N.-  
70005235



# 11.- FINISH (COMPONENTS)

PLIERS  
FOR  
SEALING

P/N.-  
70000868



P/N.-  
70010374



PLASTIC  
SEAL P/N.-  
79000016



P/N.-  
79001008




SEAL CABLE  
P/N.- 79500137  
(100mm)



PUT THERMAL  
PAPER ROLL IN  
PRINTER







GRUPO EPELSA S.L. Cert.n°T8471 Serial n°690444  
Max 15kg Min 100g T=-9,995kg e=5g  
MODEL:PCSK 110V/240V 50/60Hz  
Imax = 1,5A

CE13-0122 (11) X

PASTE THE NAME  
PLATE P/N.- 70010374  
AND PASTE UP THE  
PROTECTOR P/N.-  
70000868

Max 15kg Min 100g e= 5g Venta.admin

kg €/kg

0,000 880,00 88880,00

0 Introducir precio

T1 T2 T3 T4 Q MODE

21/10/14 07:18:04  
Nº 2 0.00.0

214	237	906	43	13
21	231	42	43	69
49	54	56	10	225
230	182	186	39	1
237	231	49	44	44

Almudena  
Antonio  
Sara  
Raquel

7 8 9 ESC  
4 5 6 X  
1 2 3  
0

Barcode label on the left side of the screen.



