

ASSEMBLY K-SCALE 22I. 12". TRASERA 12" AND PANEL J1900 P/N.- C13995368

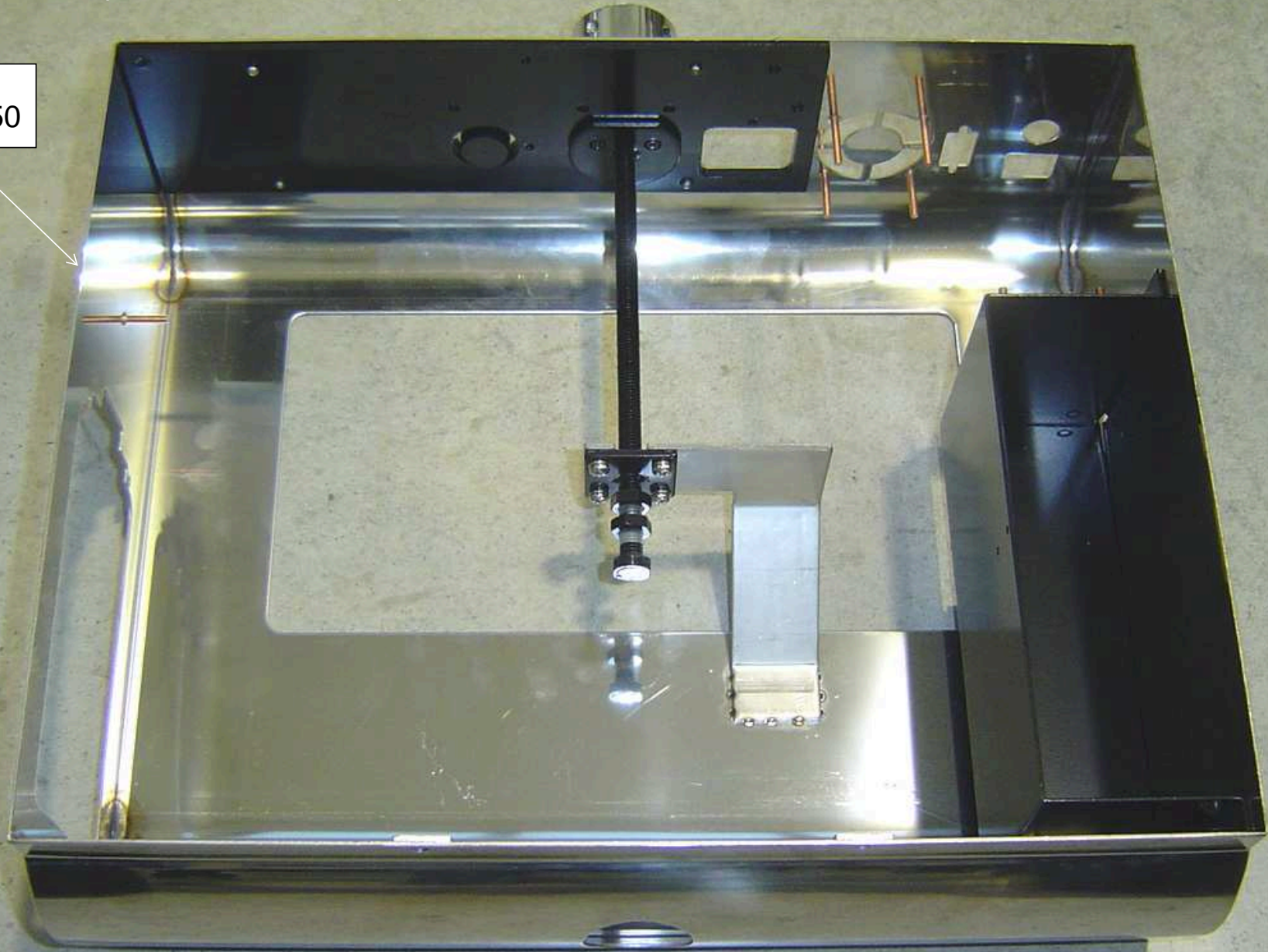


GUIDELINE ASSEMBLY K-SCALE 22I. 12". TRASERA 12" P/N.- C13995368

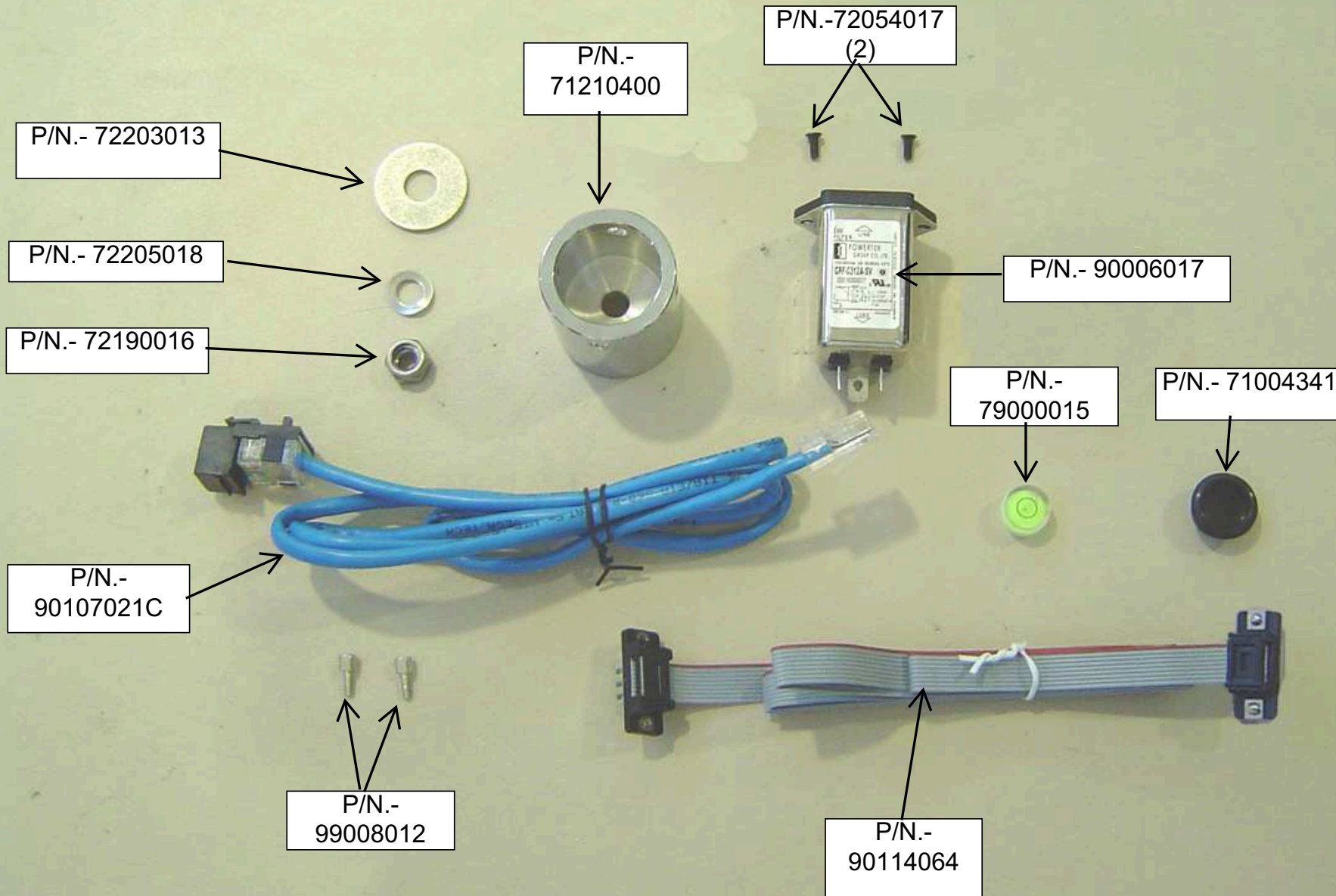
1. ASSEMBLY POWER ENTRY, COMMUNICATION CONNECTORS AND FAN.
2. ASSEMBLY POWER SUPPLY, 12V POWER SUPPLY AND SWITCH BOARD.
3. ASSEMBLY SET DIGITAL HANGING LOAD CELL
4. ASSEMBLY SET CELL AXLE LOAD
5. ASSEMBLY DIGITAL LOAD CELL AND SEAL
6. ASSEMBLY SET PRINTER.
7. ASSEMBLY FRONT COVER
 - 7.1. ASSEMBLY TOUCH SCREEN (LVDS).
 - 7.2. ASSEMBLY MAIN BOARD AND TOUCH SCREEN CONTROL BOARD
 - 7.3. ASSEMBLY HARD DISK AND EXTERNAL USB'S
8. CONNECTING CABLES BETWEEN HOUSING AND FRONT COVER. AFTER ASSEMBLY THEM.
9. ASSEMBLY CELL AXLE LOAD.
10. ASSEMBLY BACK MONITOR 12" (VGA)
11. FINISH

1.- ASSEMBLY POWER ENTRY, COMUNICATION CONNECTORS
AND FAN (COMPONENTS)

P/N.-
71510250

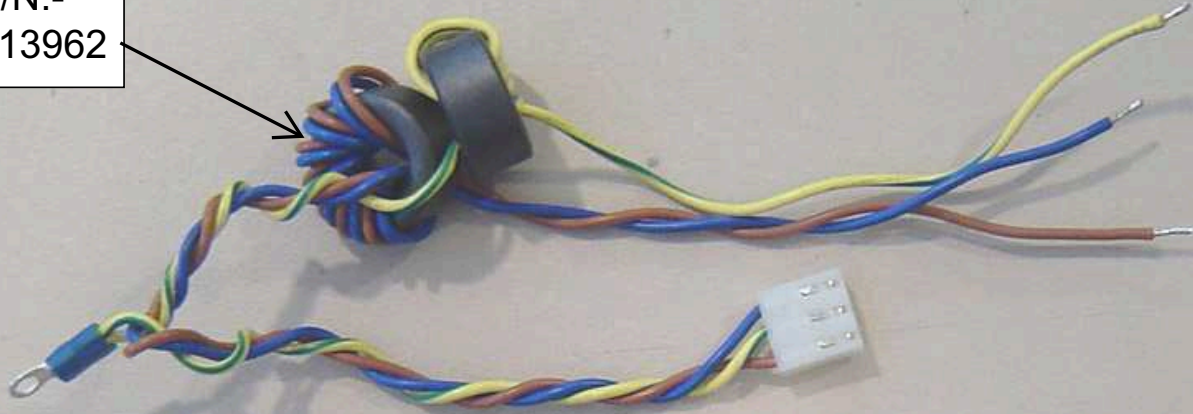


1.- ASSEMBLY POWER ENTRY, COMMUNICATION CONNECTORS AND FAN (COMPONENTS)

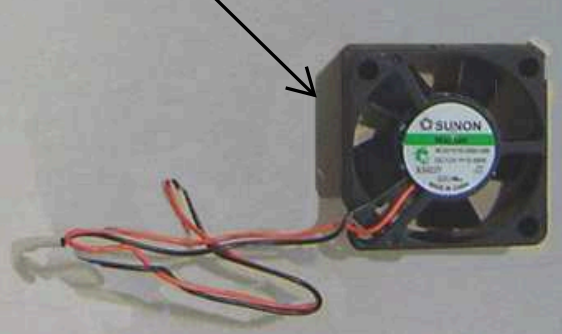


1.- ASSEMBLY POWER ENTRY, COMMUNICATION CONNECTORS AND FAN (COMPONENTS)

P/N.-
90113962



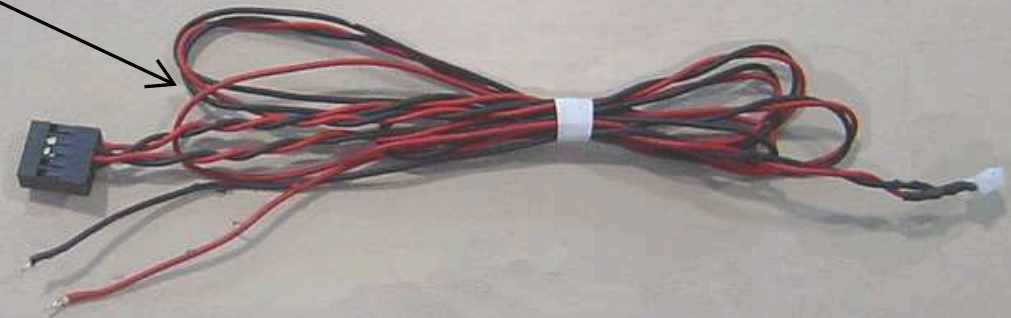
P/N.-
99008080



P/N.- 79900063
(3)



P/N.-
90114065



P/N.-
99006102



P/N.-
72190004 (2)



1.- ASSEMBLY POWER ENTRY, COMMUNICATION CONNECTORS AND FAN (COMPONENTS)

P/N.- 70000456

P/N.-
70000546

P/N.- 70010205

FUSE 3A



P/N.- 70010155 (2)



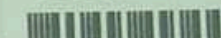
00690444



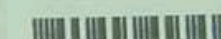
00690444



00690444



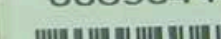
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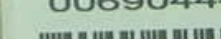
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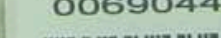
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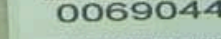
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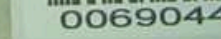
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00690444



00690444



00690444



00690444



00690444



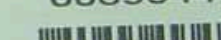
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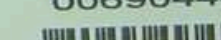
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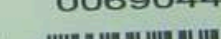
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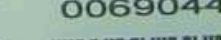
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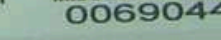
00690444



00690444



00690444



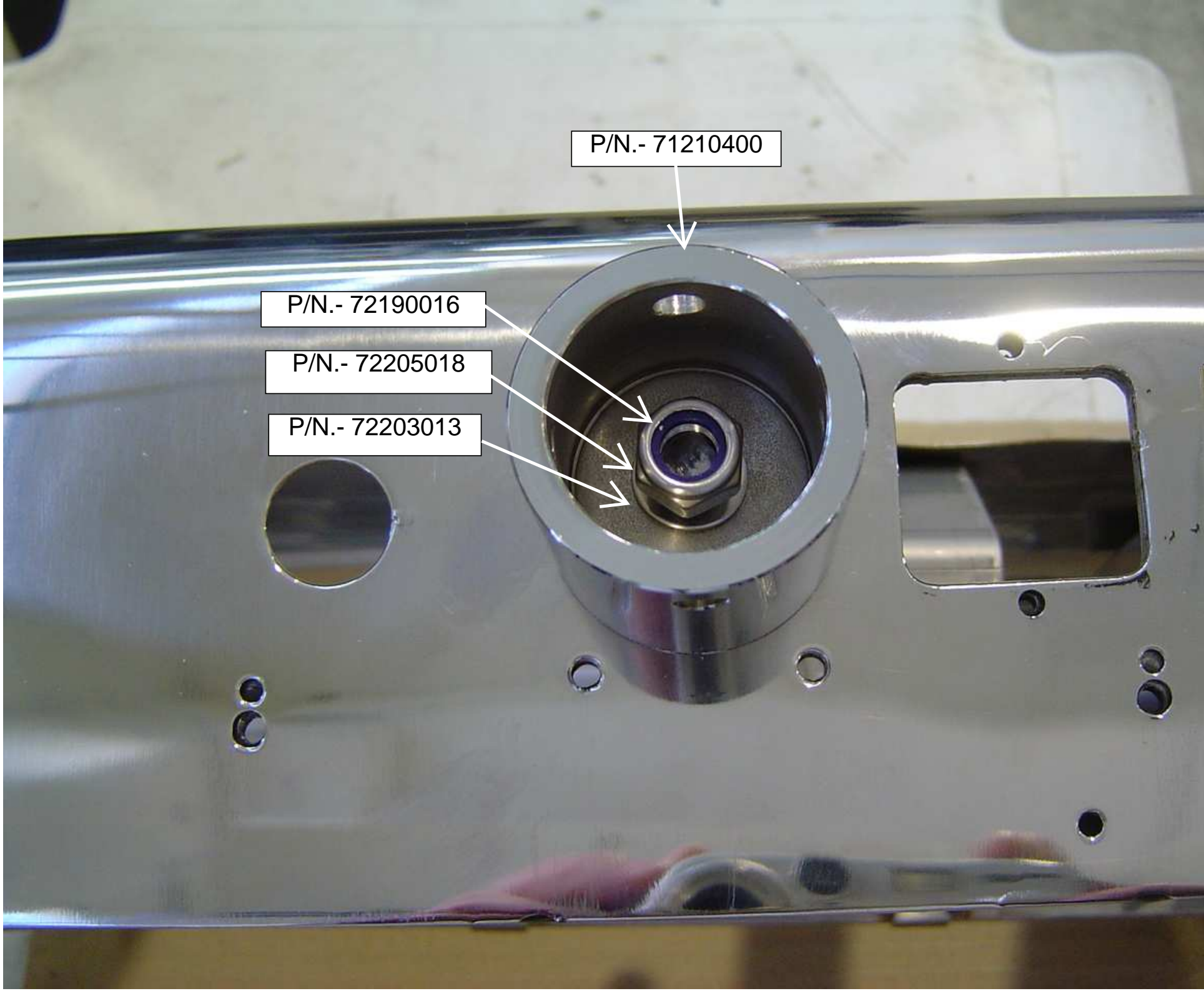
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P/N.- 71210400

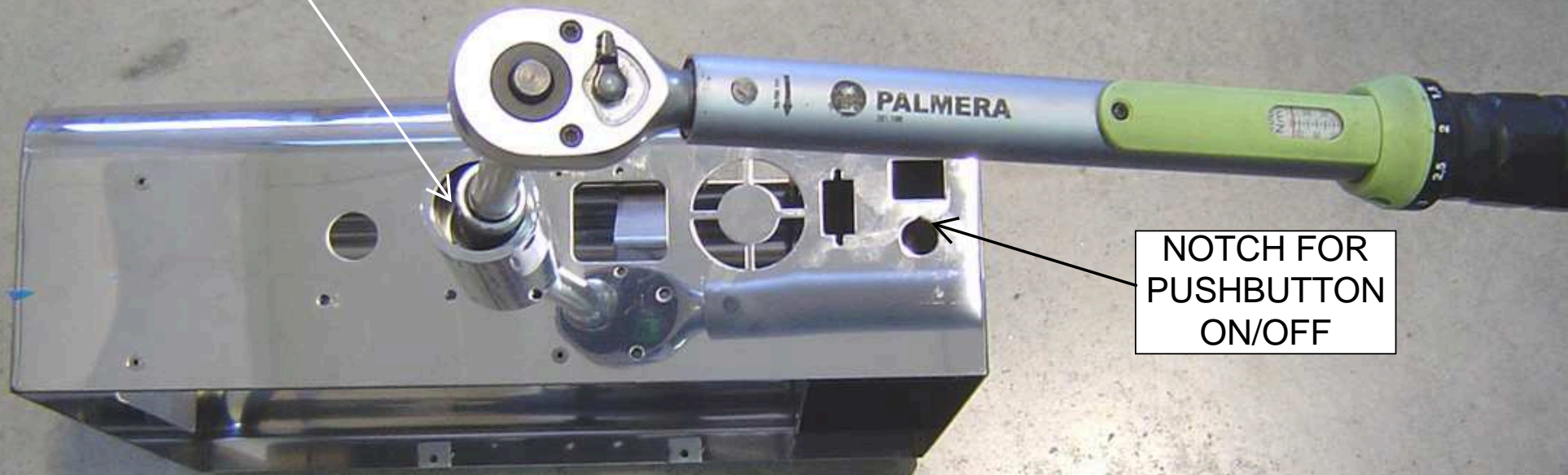
P/N.- 72190016

P/N.- 72205018

P/N.- 72203013

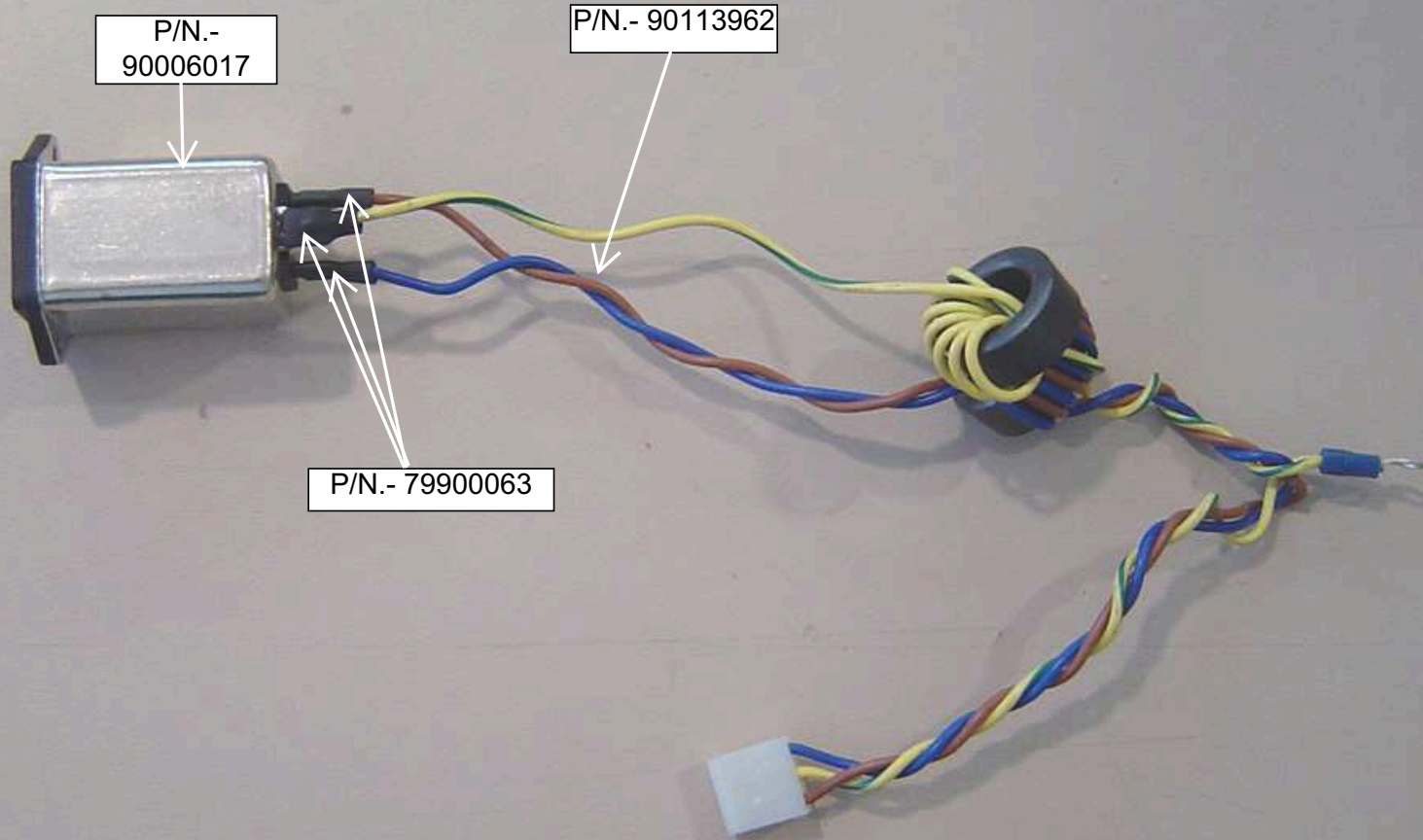


NUT P/N.- 72190016 TIGHTEN
WITH A REGULATED TOOL
TO A TIGHTENING TORQUE
16 Nm



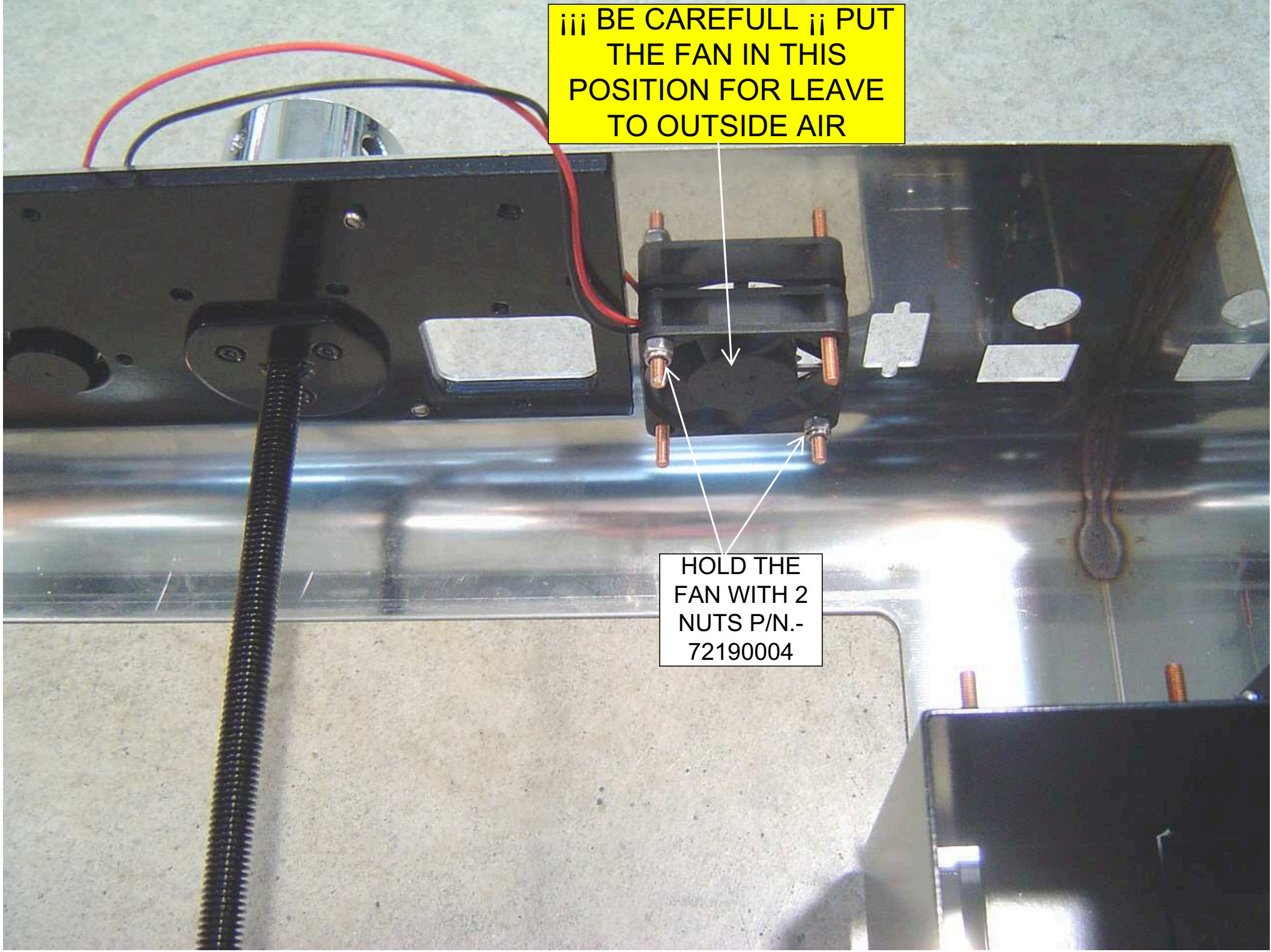
NOTCH FOR
PUSHBUTTON
ON/OFF

SOLDER CABLE P/N.- 90113962, PUTTING
SHRINK-WRAPPING P/N.- 79900063, AT
POWER ENTRY P/N.- 90006017



iii BE CAREFULL ii PUT THE FAN IN THIS POSITION FOR LEAVE TO OUTSIDE AIR

HOLD THE FAN WITH 2 NUTS P/N.- 72190004

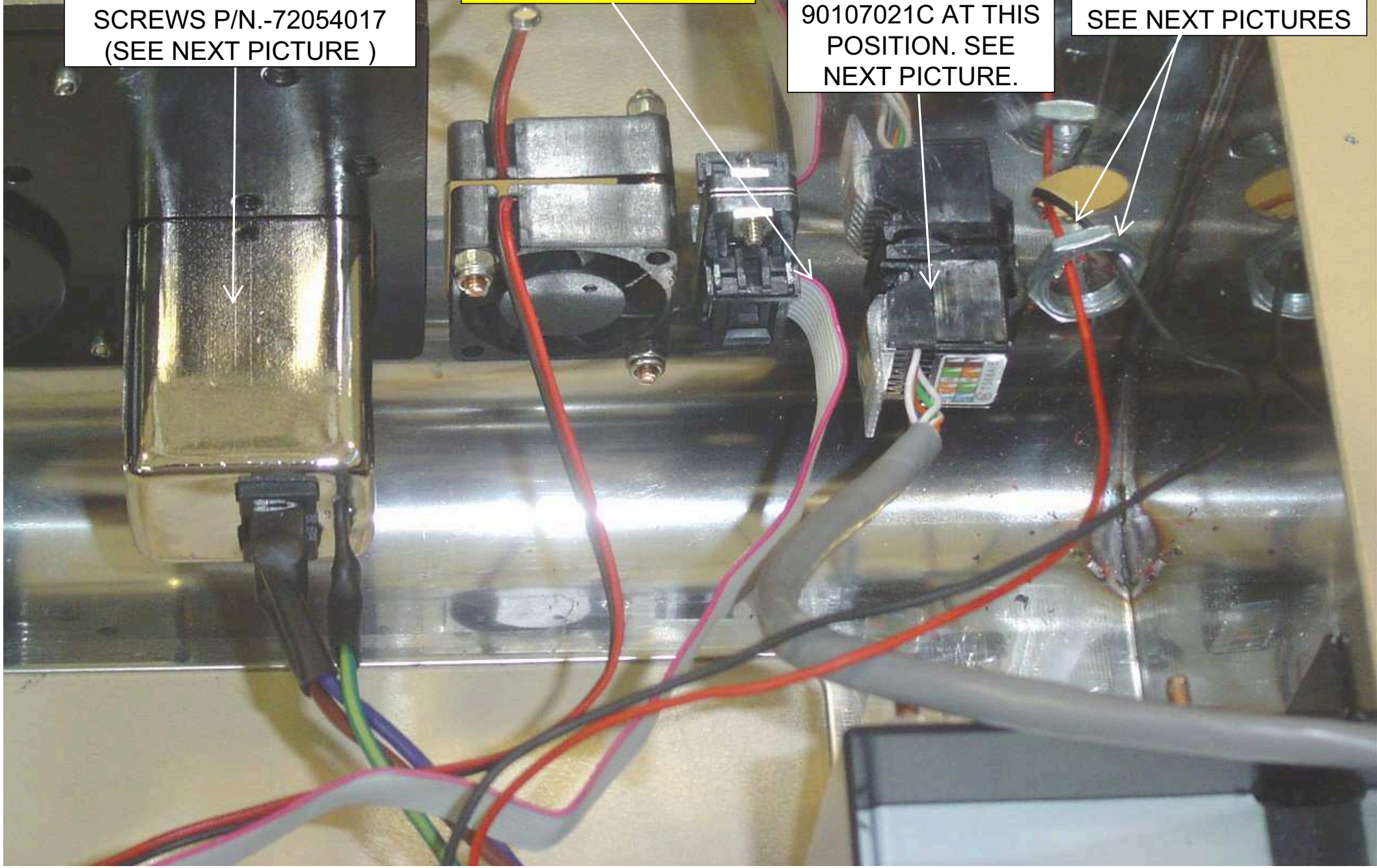


PASS THE CABLE THROUGH THE HOLE AND JOIN THE POWER ENTRY CONNECTOR P/N.- 90006017 ATTACHING WITH SCREWS P/N.-72054017 (SEE NEXT PICTURE)

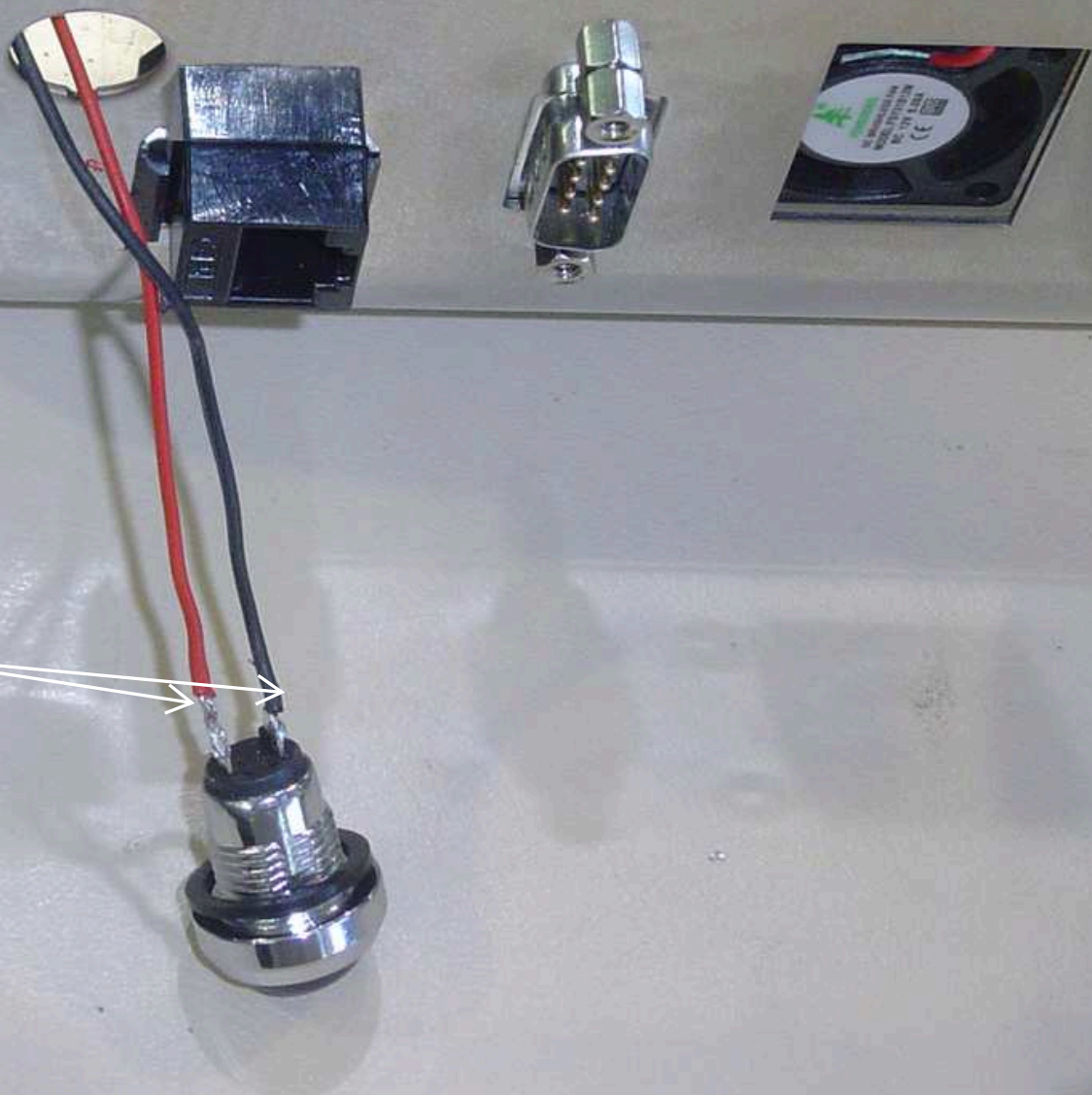
THE CABLE MUST GO TO THIS SIDE, FOR AVOID GO TOWARDS FAN SEE NEXT PICTURE

PASS THE CABLE THROUGH THE HOLE AND ASSEMBLY THE CONNECTOR P/N.- 90107021C AT THIS POSITION. SEE NEXT PICTURE.

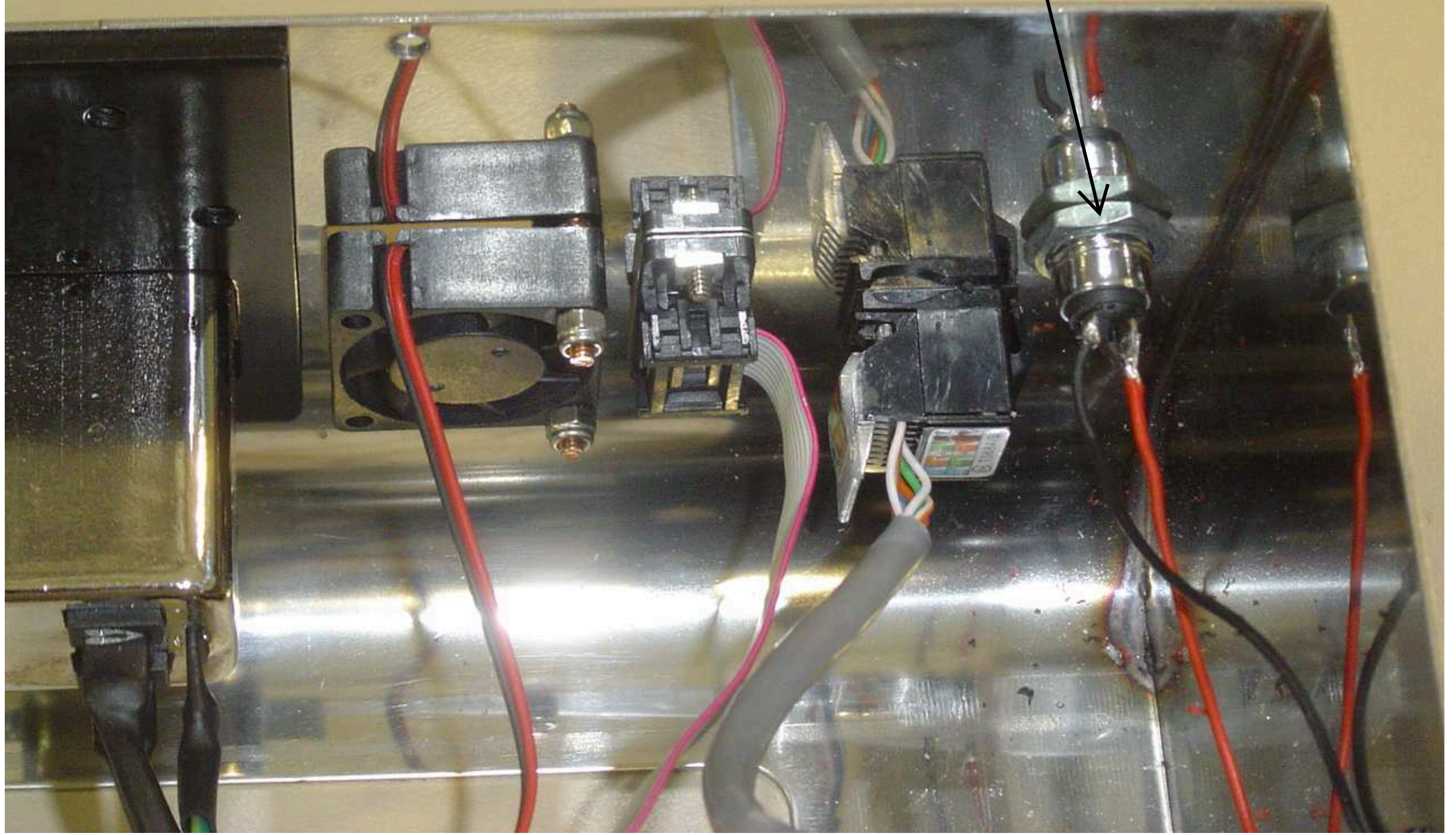
REMOVE THE NUT RETAINING OF PUSH AND PAST THROUGH THE TERMINAL OF CABLE P/N.- 90114065. SEE NEXT PICTURES



CONNECT THE
CABLES P/N.-
90114065 TO PUSH



HOLD THE PUSH
WITH NUT



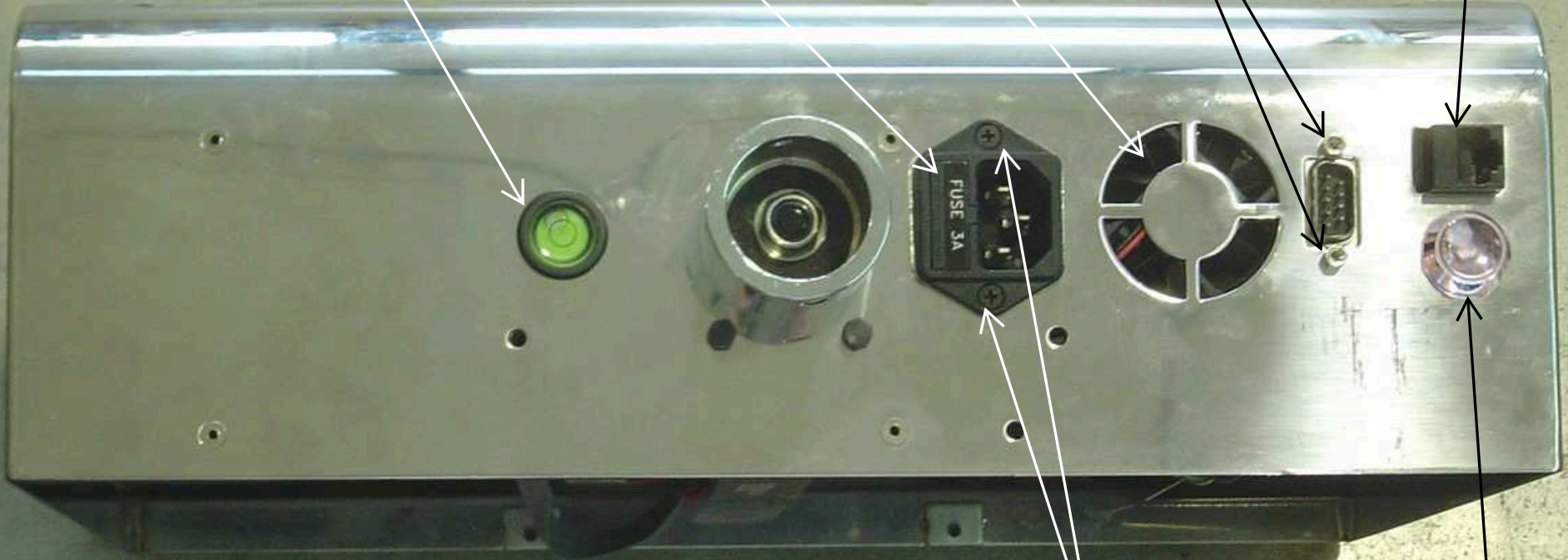
ASSEMBLY LEVEL P/
N.- 79000015 WITH THE
SUPPORT P/N.-
71004341

PASTE THE
STICK P/N.-
70010205

FAN P/N.-
99008080

ASSEMBLY RS232
CABLE P/N.-
90114064 FIXING
WITH RISERS P/N.-
99008012

ASSEMBLY THE
CONNECTOR P/N.-
90107021C AT THIS
POSITION.



ATTACHING THE POWER
ENTRY CONNECTOR P/N.-
90006017 WITH SCREWS
P/N.-72054017

PUSH ON / OFF

LEVEL

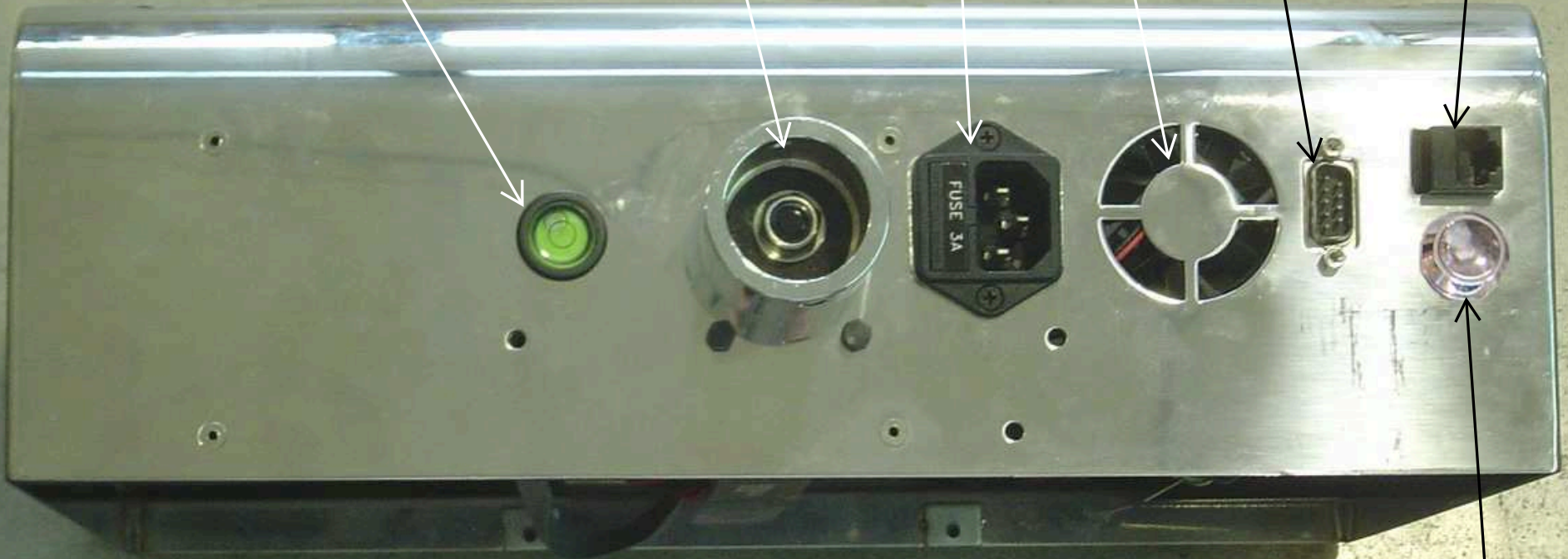
SUPPORT

POWER
ENTRY

FAN

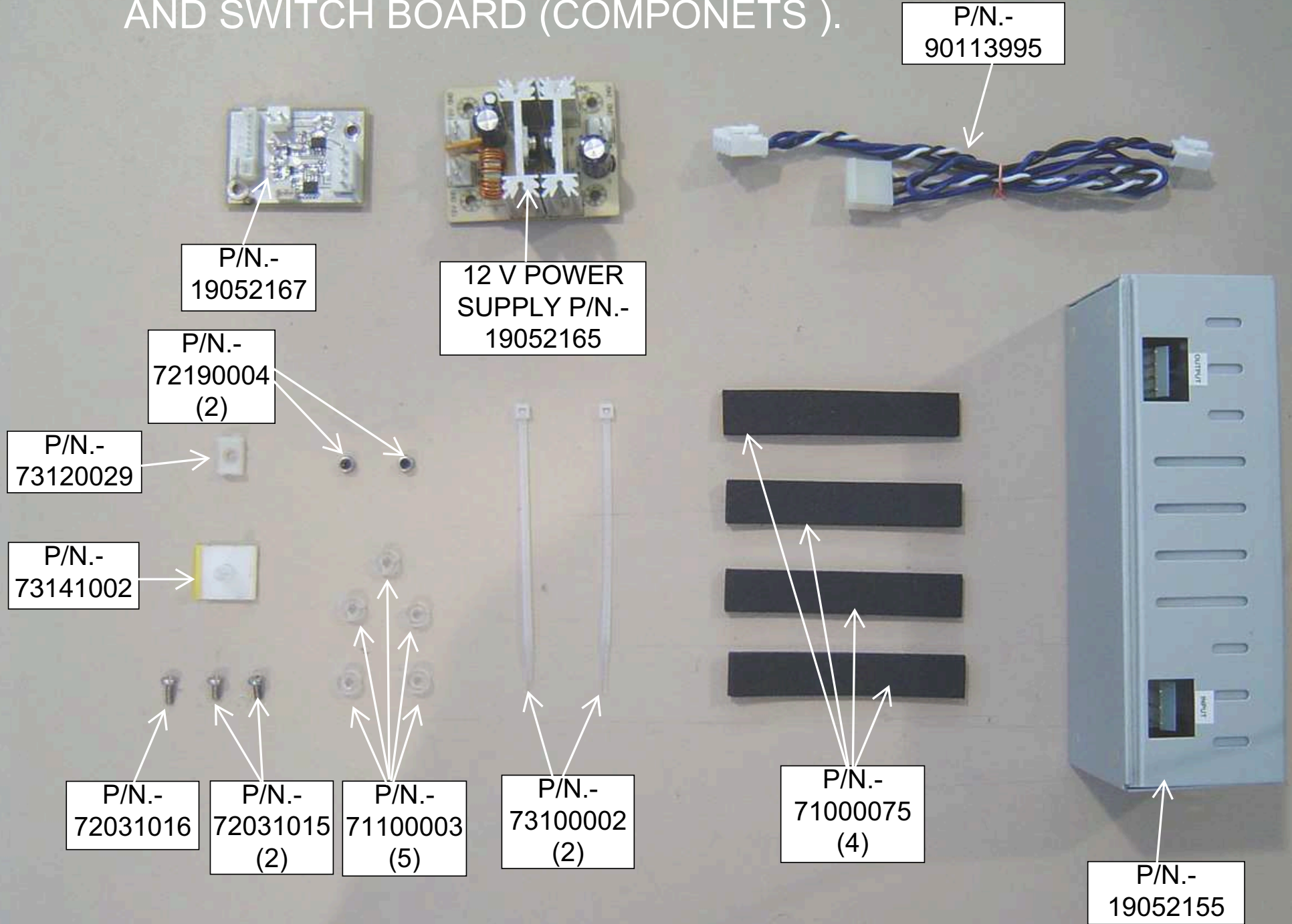
RS
232

RJ45
(ETHERNET)

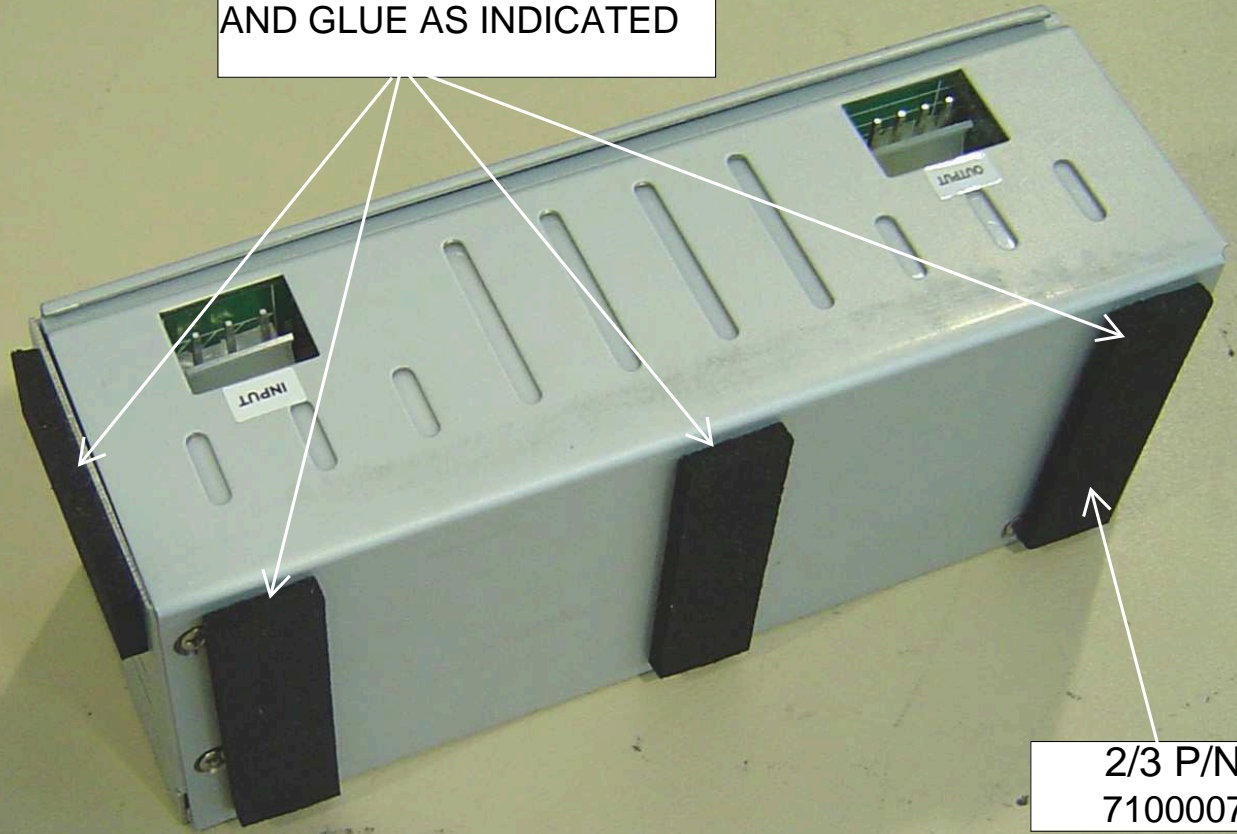


PUSH ON /
OFF

2.- ASSEMBLY POWER SUPPLY, 12V POWER SUPPLY AND SWITCH BOARD (COMPONENTS).



FOUR CUT NEOPRENE STRIPS P/N.- 71000075 AS THE 2 / 3 OF ITS LENGTH AND GLUE AS INDICATED



2/3 P/N.-
71000075

PUT THE POWER SUPPLY IN YOUR LOCATION

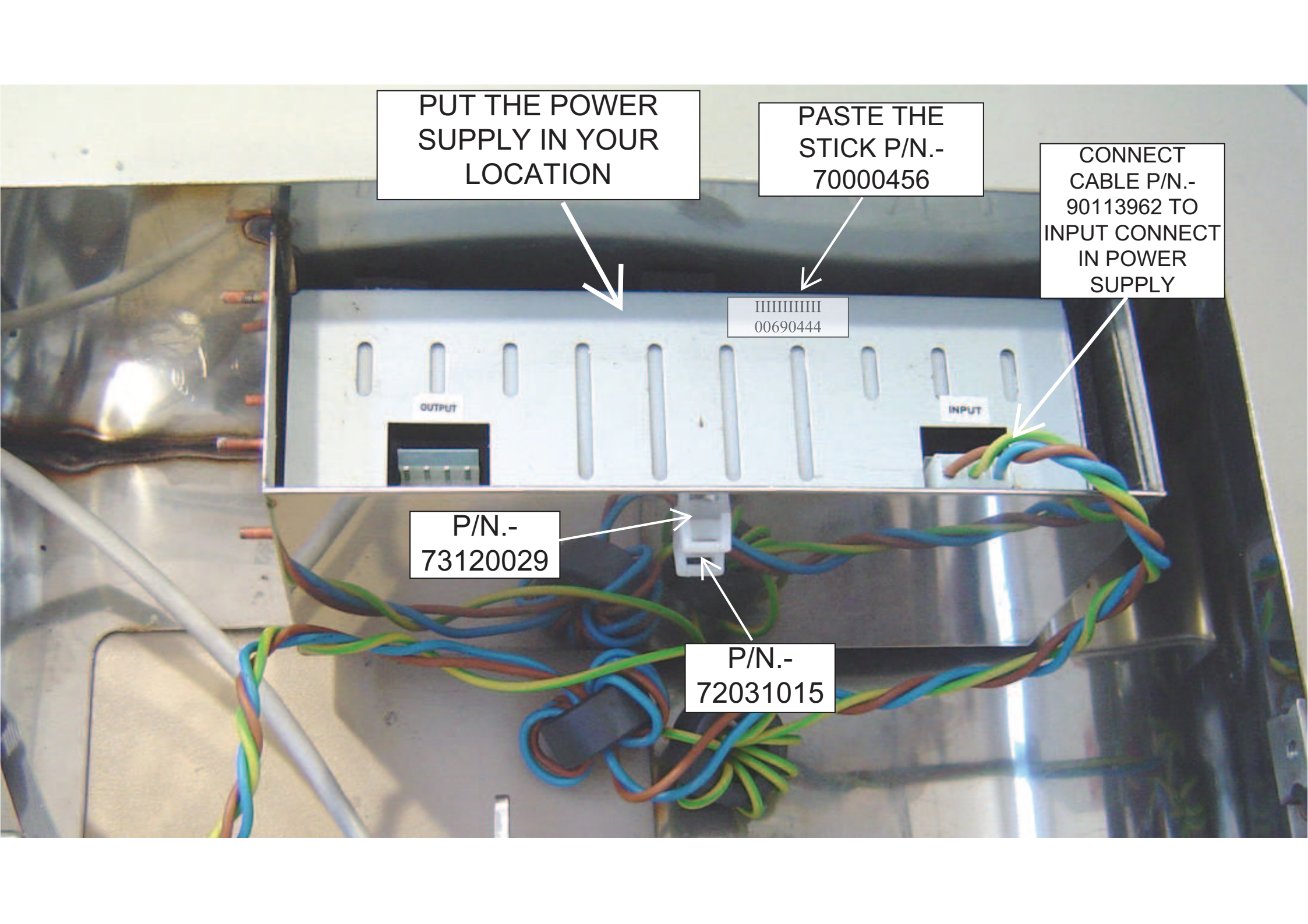
PASTE THE STICK P/N.- 70000456

CONNECT CABLE P/N.- 90113962 TO INPUT CONNECT IN POWER SUPPLY

IIIIIIIIII
00690444

P/N.-
73120029

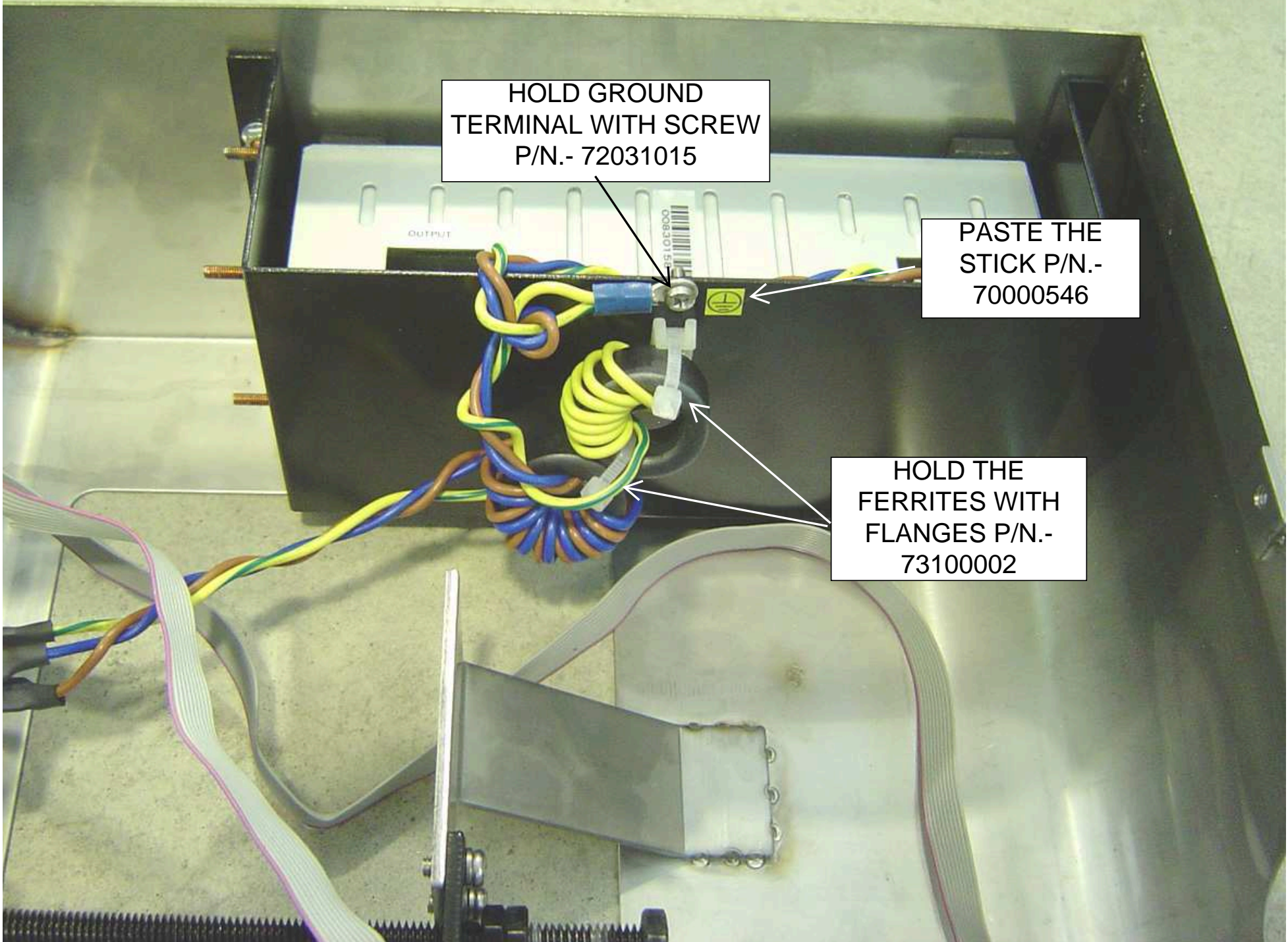
P/N.-
72031015



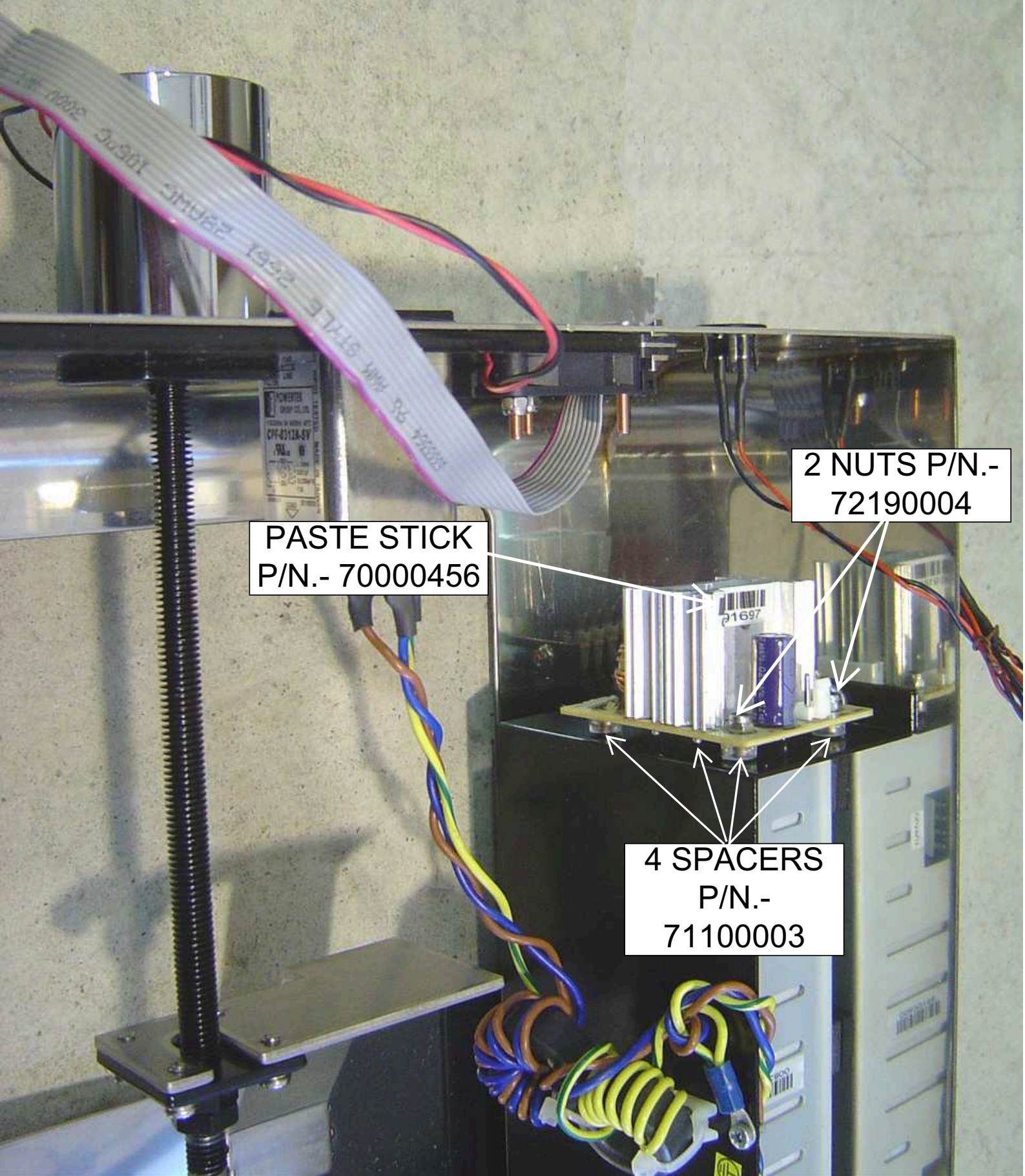
HOLD GROUND
TERMINAL WITH SCREW
P/N.- 72031015

PASTE THE
STICK P/N.-
70000546

HOLD THE
FERRITES WITH
FLANGES P/N.-
73100002



HOLD THE 12 VOLT POWER SUPPLY
P/N.- 19052165 WITH 4 SPACERS AND
4 LOCK NUT



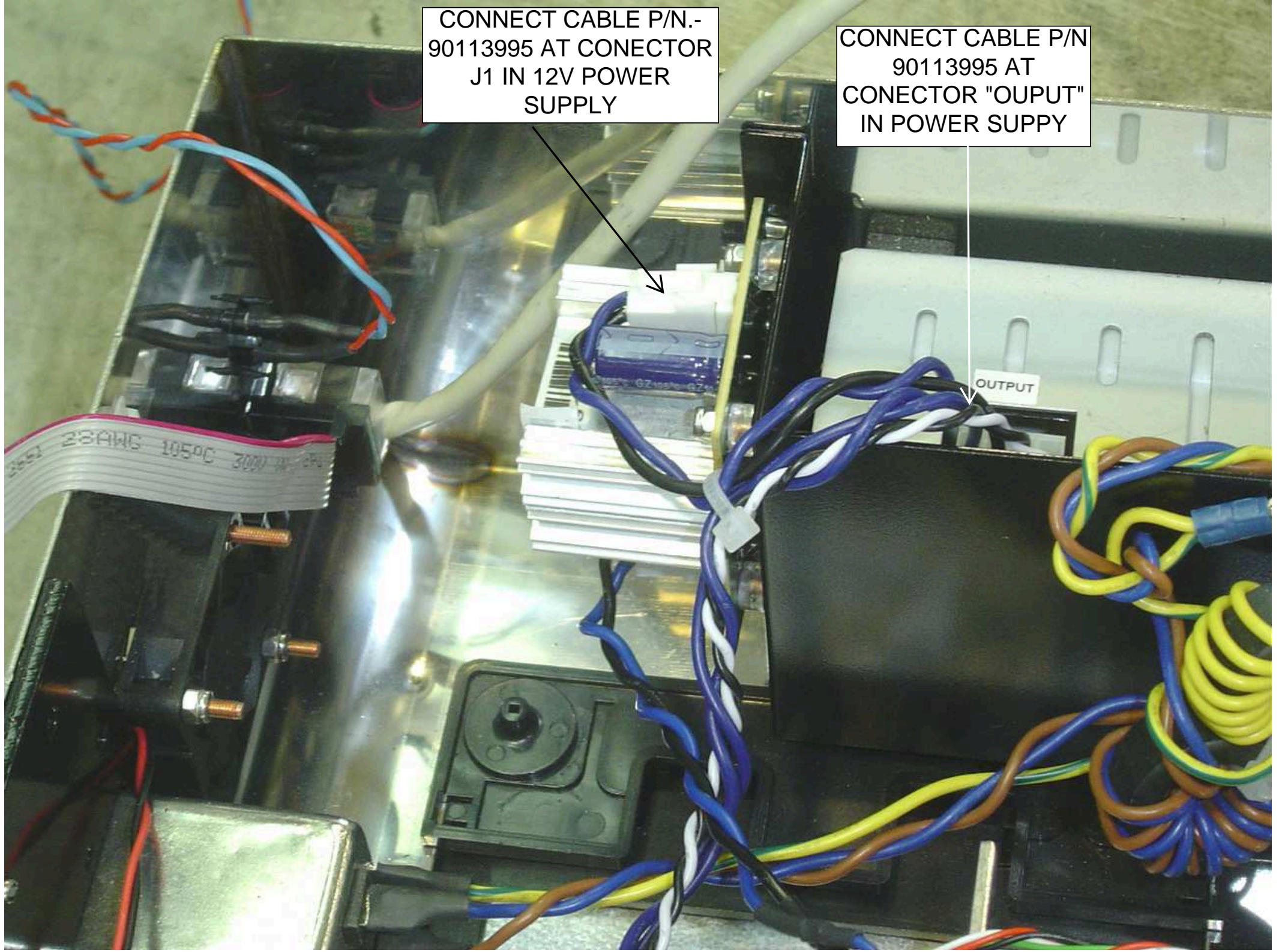
PASTE STICK
P/N.- 70000456

2 NUTS P/N.-
72190004

4 SPACERS
P/N.-
71100003

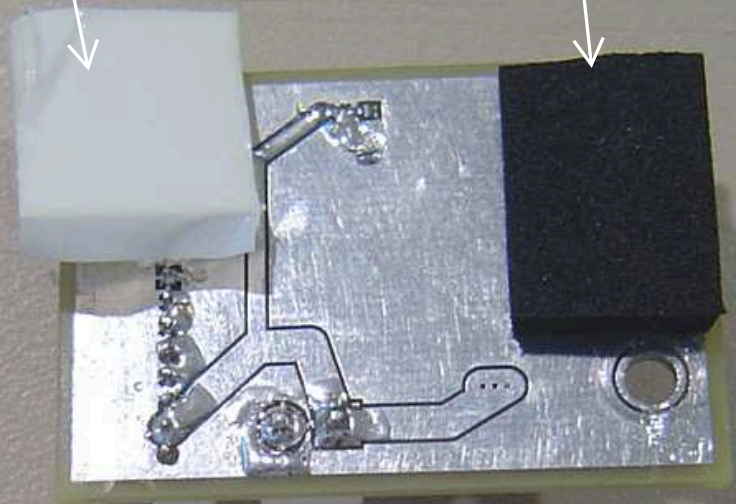
CONNECT CABLE P/N.-
90113995 AT CONECTOR
J1 IN 12V POWER
SUPPLY

CONNECT CABLE P/N
90113995 AT
CONECTOR "OUPUT"
IN POWER SUPPLY



PUT THE PIECE
P/N.- 73141002

PASTE A PART OF
PIECE P/N.-
71000075



HOLD THE SWITCH BOARD
BENDING THE PIECE P/N.-
73141002, SPACER P/N.-
71100003 AND SCREW P/N.-
72031016

PASTE STICK P/N.-
70000456

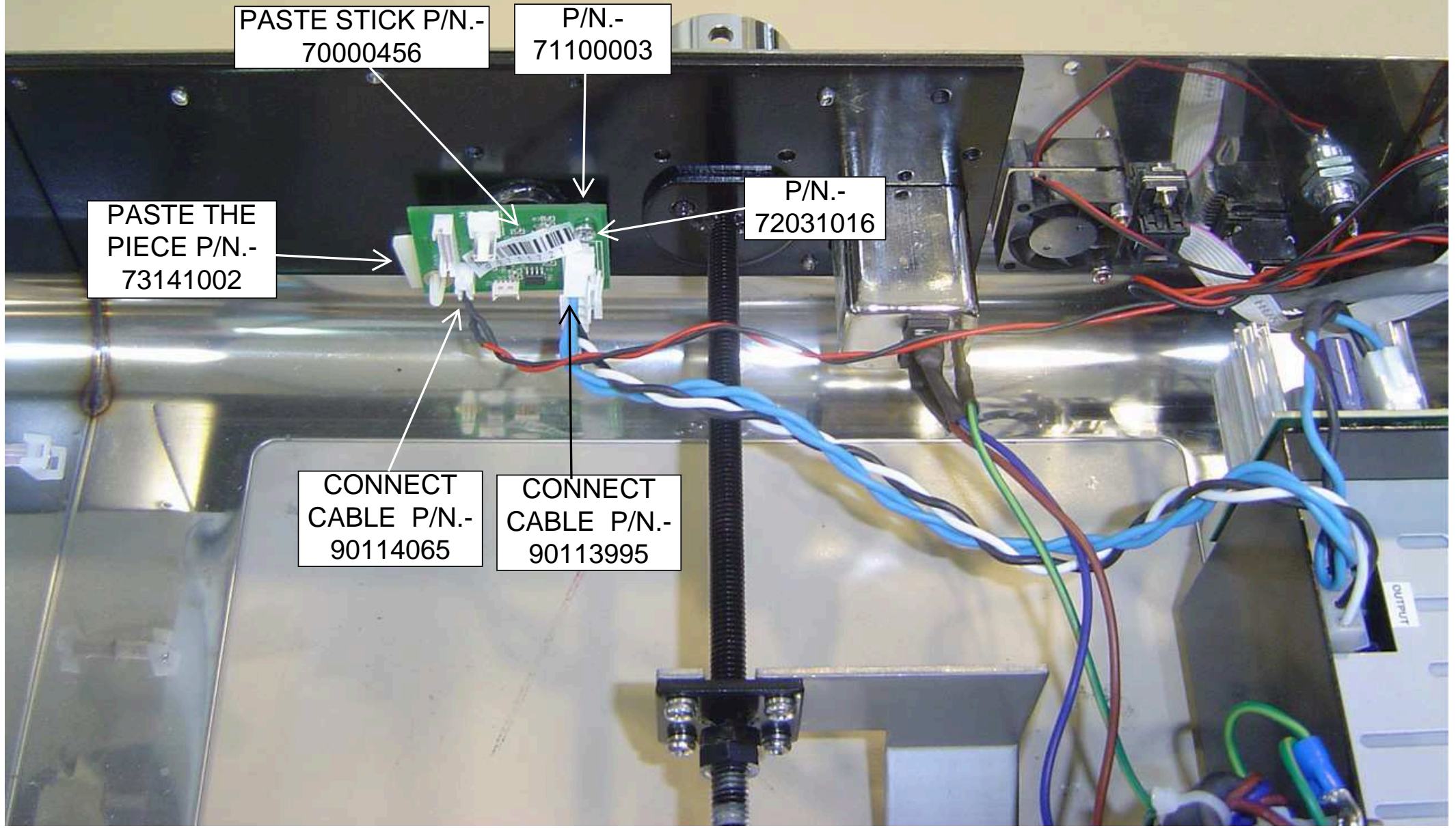
P/N.-
71100003

PASTE THE
PIECE P/N.-
73141002

P/N.-
72031016

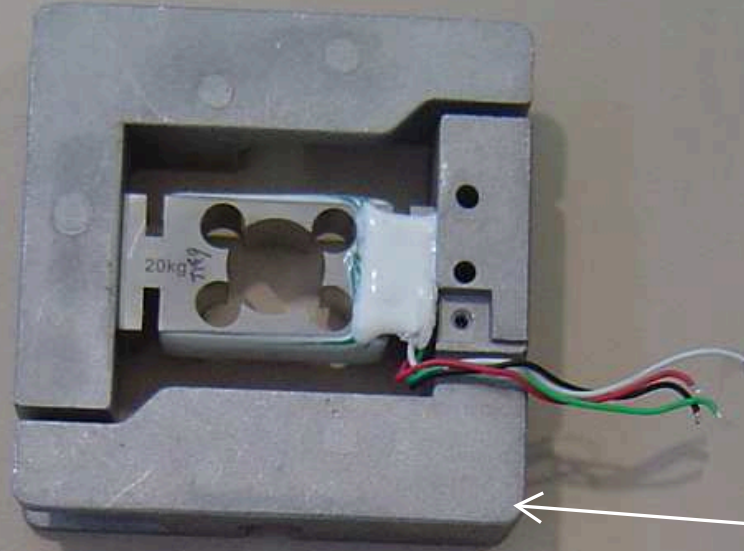
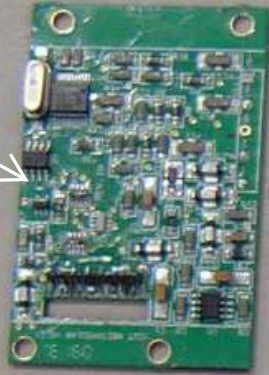
CONNECT
CABLE P/N.-
90114065

CONNECT
CABLE P/N.-
90113995



3. ASSEMBLY SET DIGITAL HANGING LOAD CELL P/N.- 97003240 (COMPONENTS)

P/N.-
19016800



GRUPO EPELSA S.L.
03000 BARCELONA (SPAIN)
Model: BP Emrax 20kg
Serial No. 51022892011
Cert. No. TC2178
Volumen: 10000 min dead load: 0

P/N.-
513324 /
97003134

P/N.-
19016900

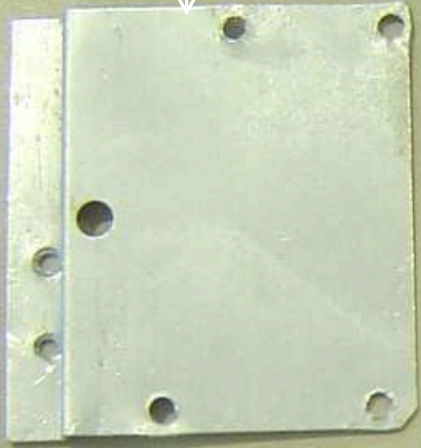


P/N.-
571004335



3. ASSEMBLY SET DIGITAL HANGING LOAD CELL P/N.- 97003240 (COMPONENTS)

P/N.-
1050100105



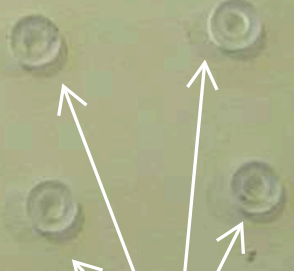
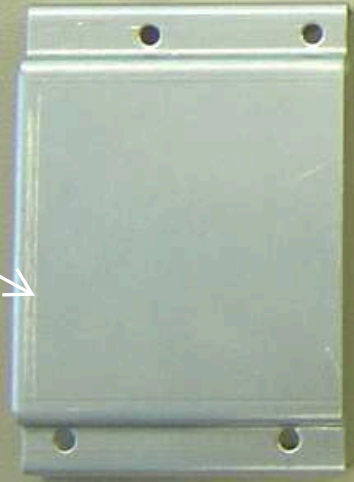
P/N.-
241302530
(2)



RIVET P/N.-
72300013 (3x 16)
(4)

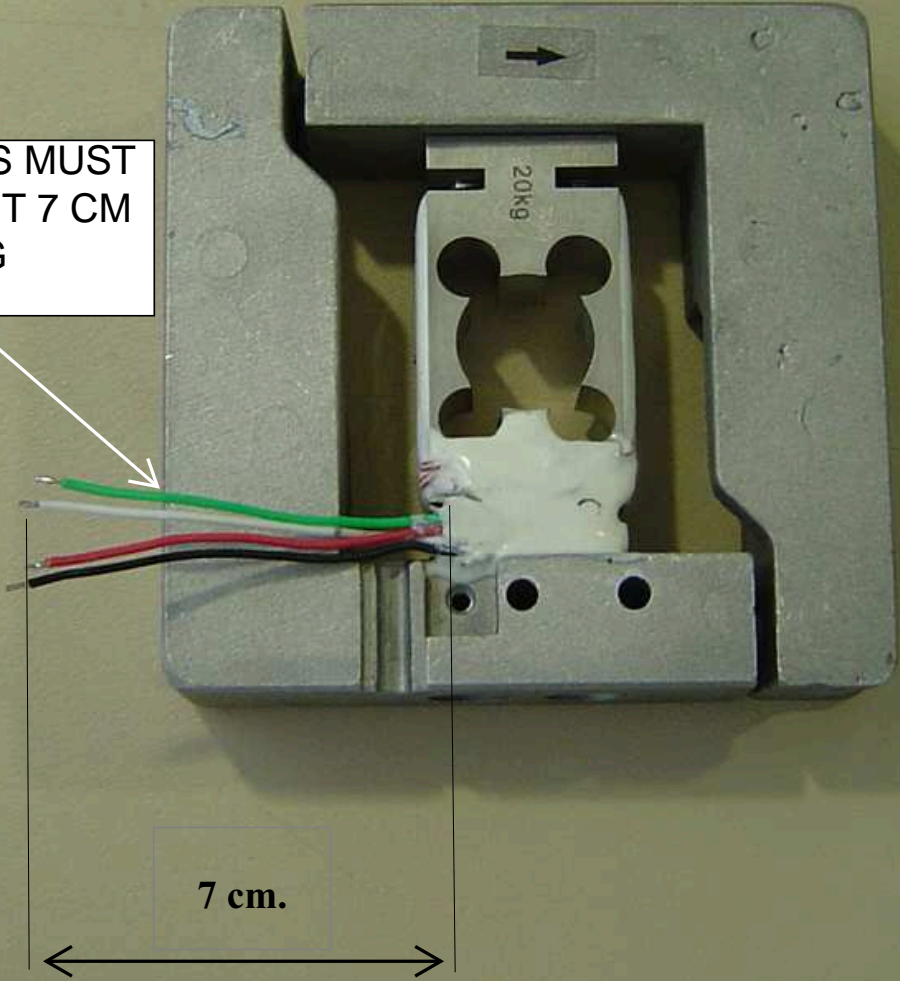


P/N.-
71002295

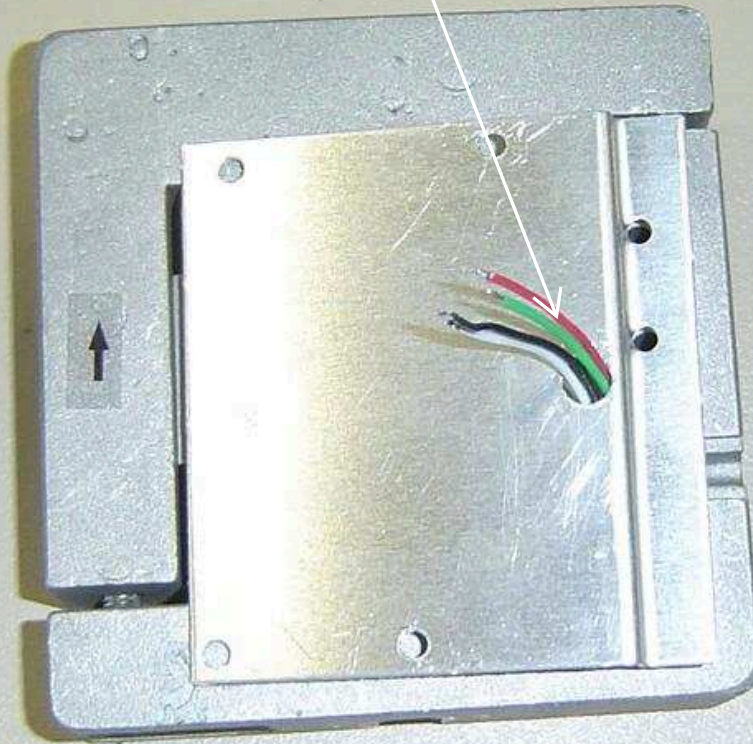


P/N.- 71100003
(4)

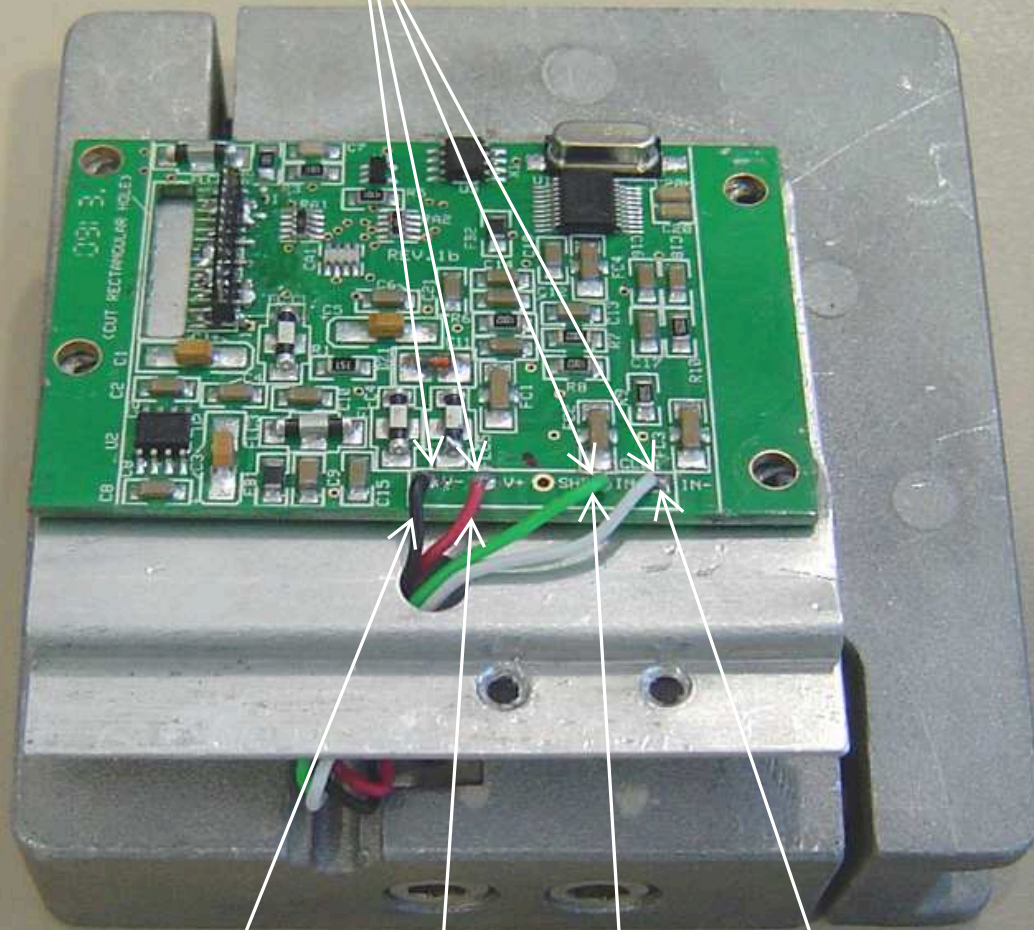
THE CABLES MUST
HAVE ABOUT 7 CM
LONG



PAST THE CABLES
THROUGH THE
HOLE



SOLDER THE
CABLES



BLACK

RED

GREEN

WHITE

PUT SPACERS P/N.- 71100003 , INSERT PINES OF BOARD 19016800 IN BOARD 19016900. HOLD WITH SCREWS GUIDER AND SOLDER THE PINES

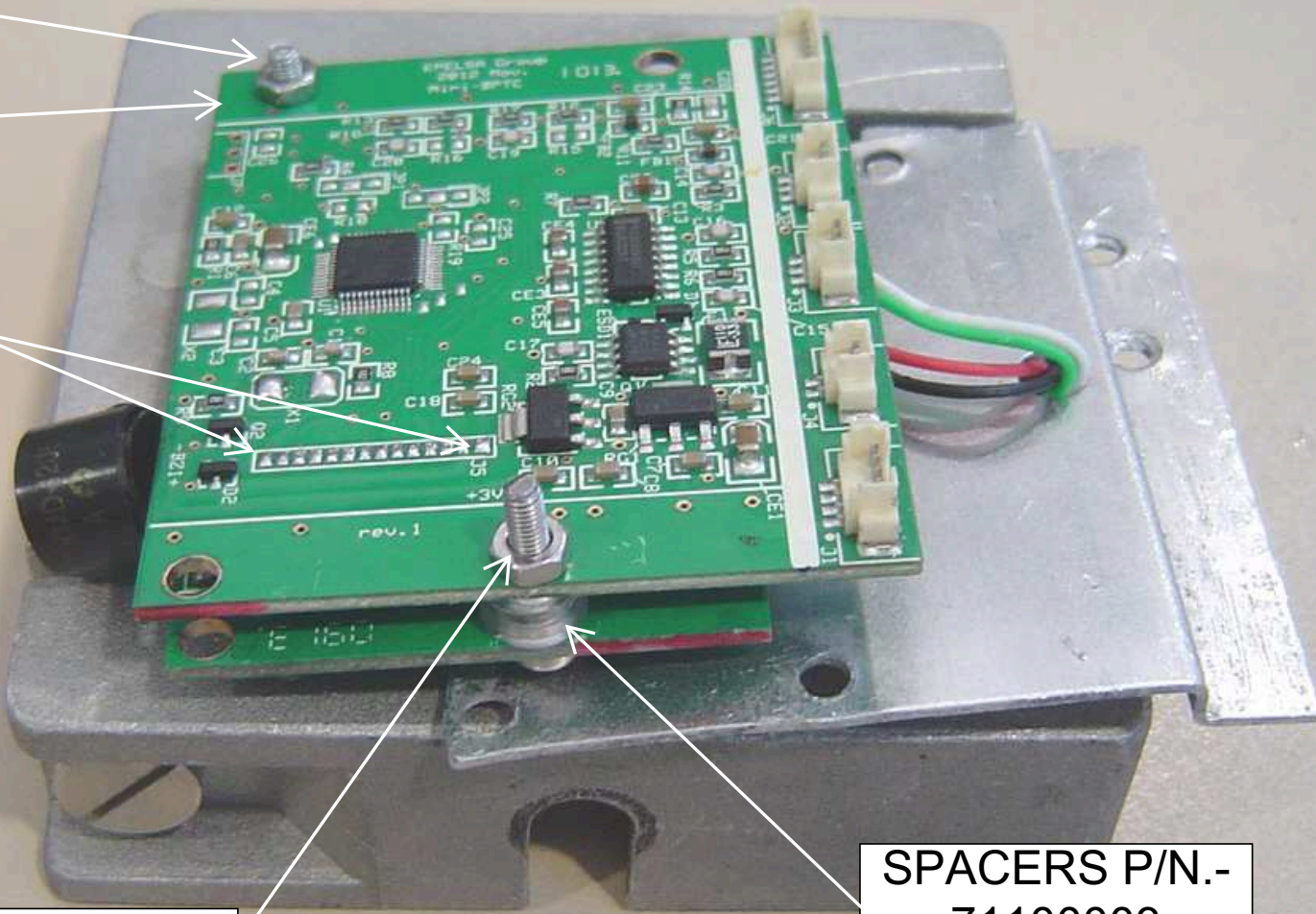
SCREW GUIDE

SPACERS P/N.-
71100003

SOLDER ALL
THIS PINES

SCREW GUIDE

SPACERS P/N.-
71100003



PUT THE SUPPORT, INSULATION, BOARD WITH STRIPPERS, COVER AND HOLD ALL SET WITH RIVETS

FOUR HOLES OF UNION

RIVET P/N.- 72300013

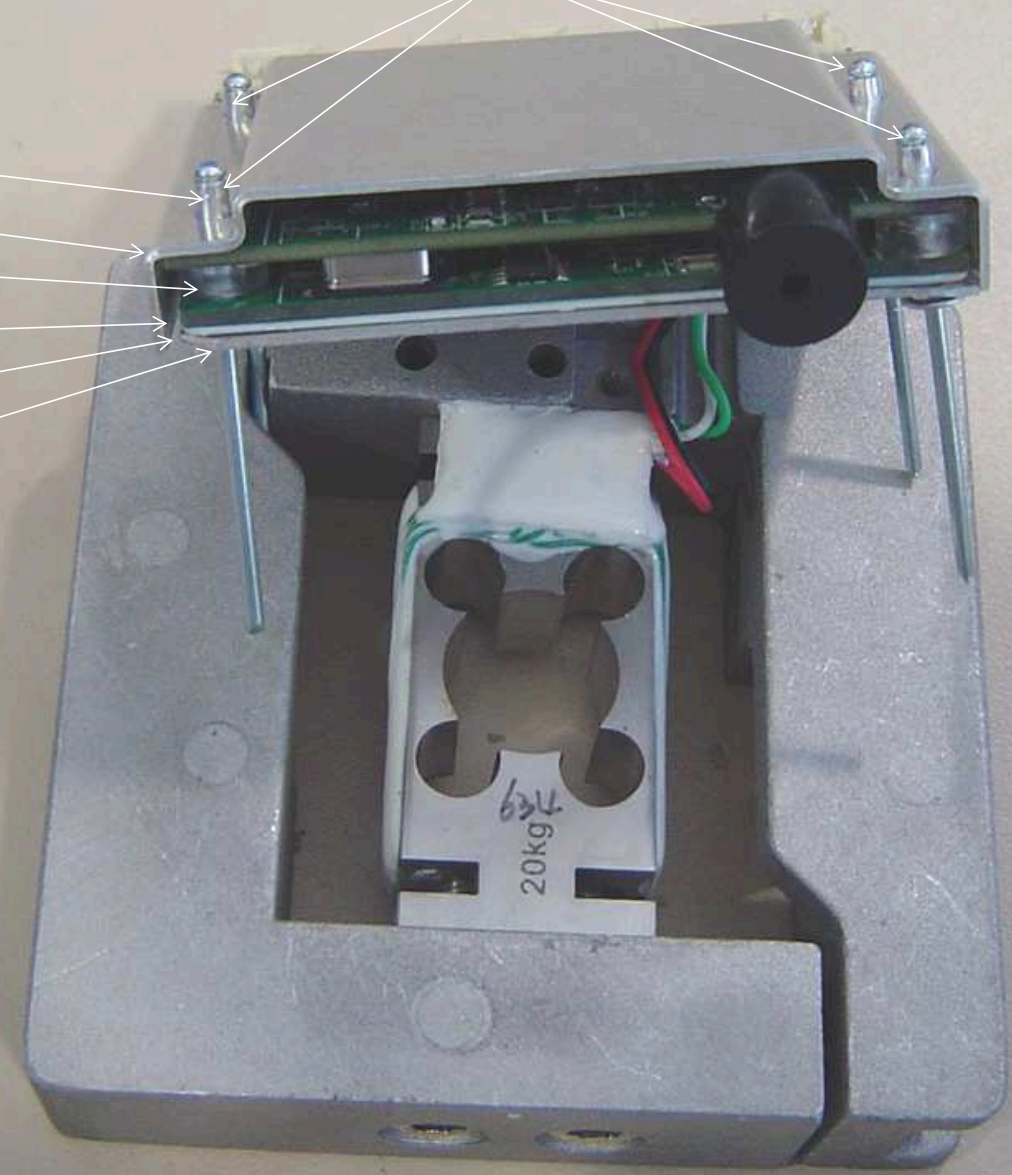
P/N.- 71002295

P/N.- 71100003

P/N.- 19016800

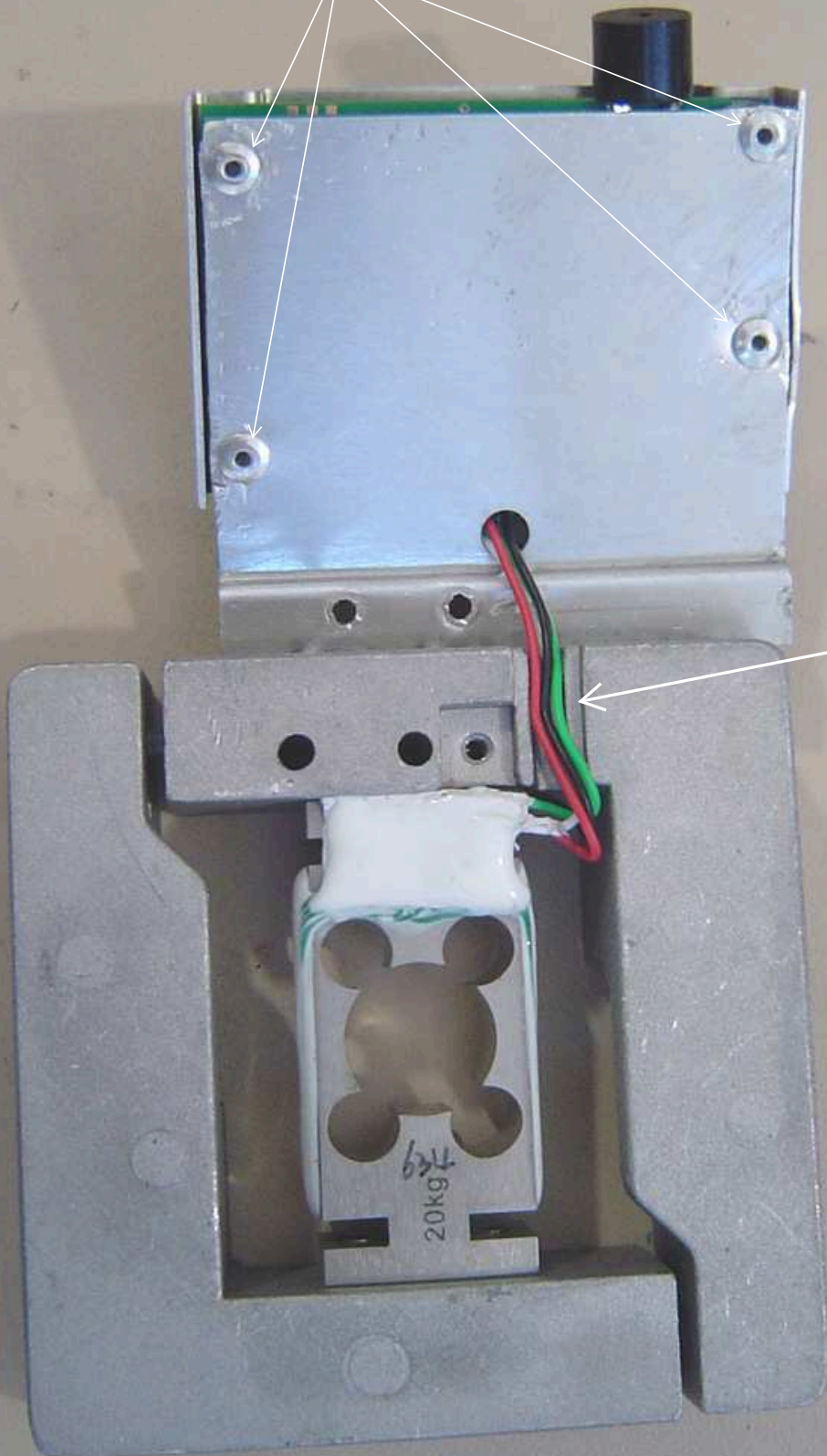
P/N.- 571004335

P/N.- 1050100105

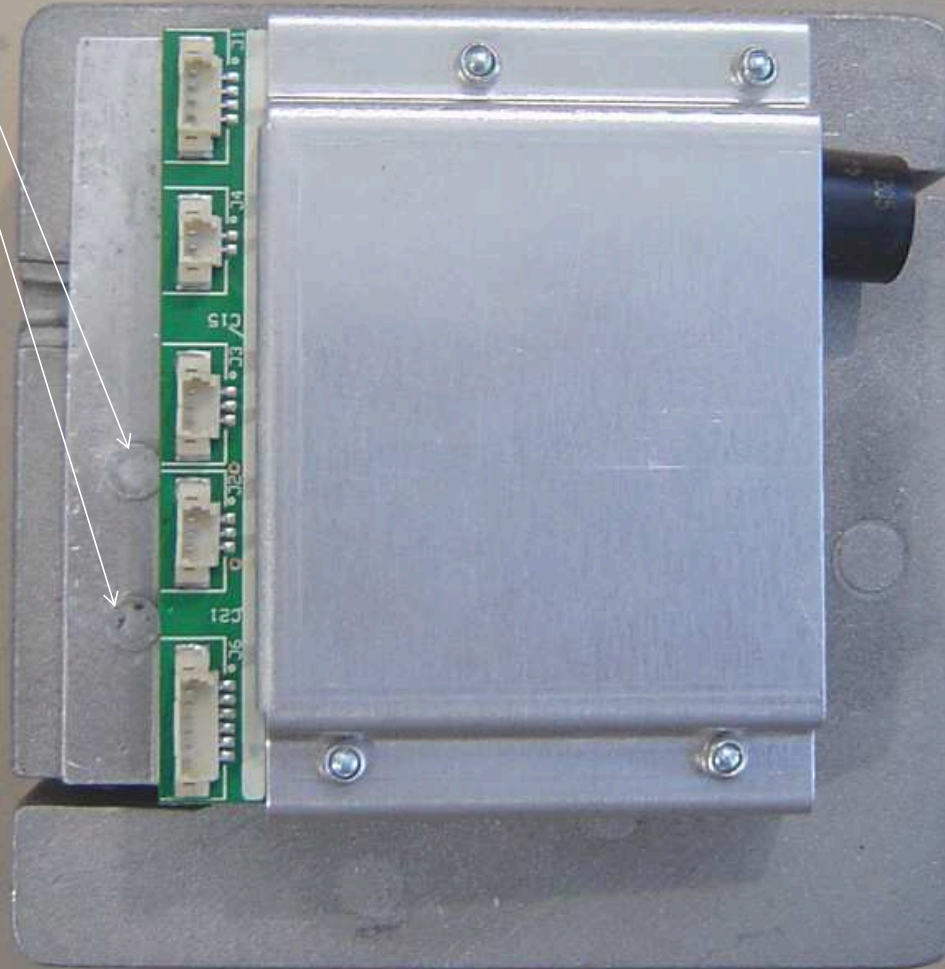


VIEW OF FOUR RIVETS

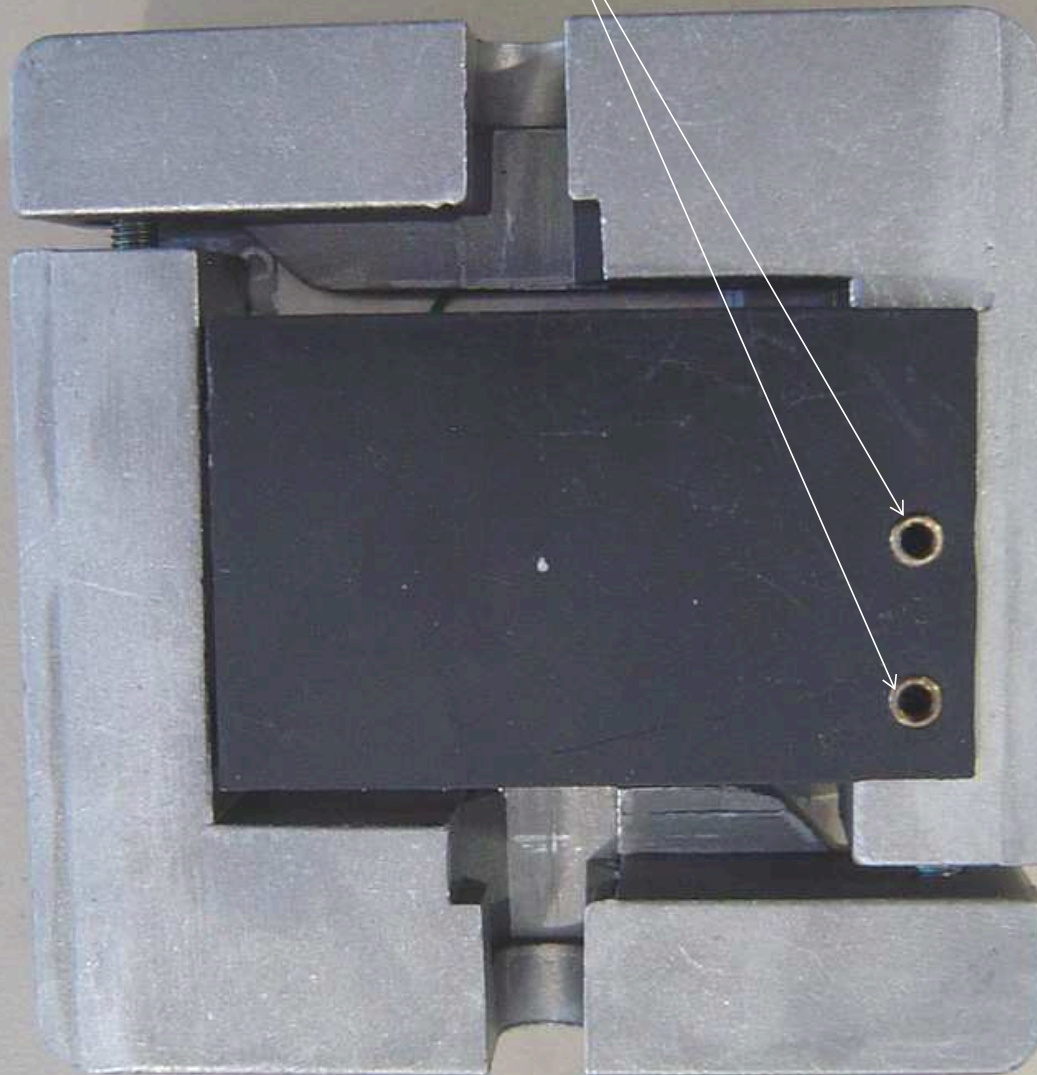
TO PUT THE CABLES IN THIS WAY



JOIN THE SUPPORT TO THE LOAD
CELL WITH 2 RIVETS P/N.-
241302530. THIS RIVETS MUST
ALSO HOLD THE PLASTIC COVER
(SEE NEXT PICTURE)



VIEW AS RIVETS P/N.- 241302530
FASTENING PLASTIC COVER





GRUPO EPELSA, S.L
08830 BARCELONA (SPAIN)
Model: BP Emax 20kg
Serial No. 50015035/2011
Cert No. TC2799
Vmin=Max/10000 min dead load=0



C3



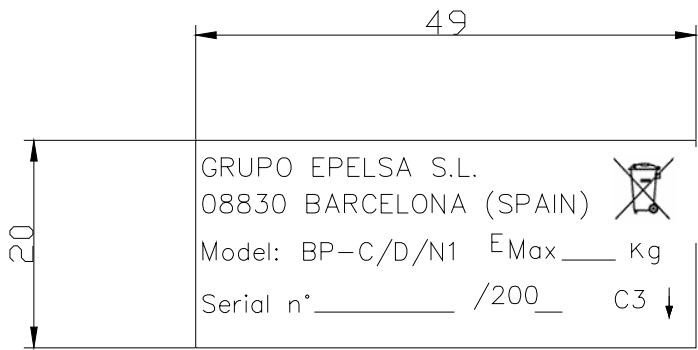
8° STEP:

To check that the digital load cell weighs well.

To put the Characteristics plate



**DRAWING FROM:
CHARACTERISTICS PLATE**



4. ASSEMBLY SET
CELL AXLE LOAD
P/N 575100020
(COMPONENTS)

571210139

573002007

571001314

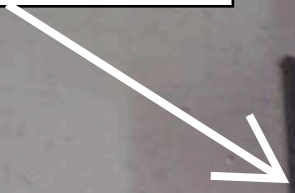
578000007

571001315

511012403



P/N.- 75100020



5. ASSEMBLY DIGITAL LOAD CELL AND SEAL (COMPONENTES)

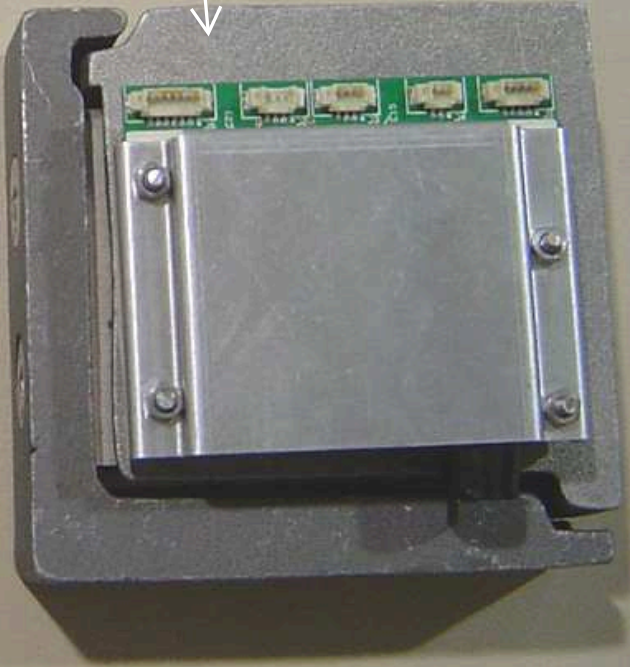
P/N.-
73100002

P/N.-
71210483

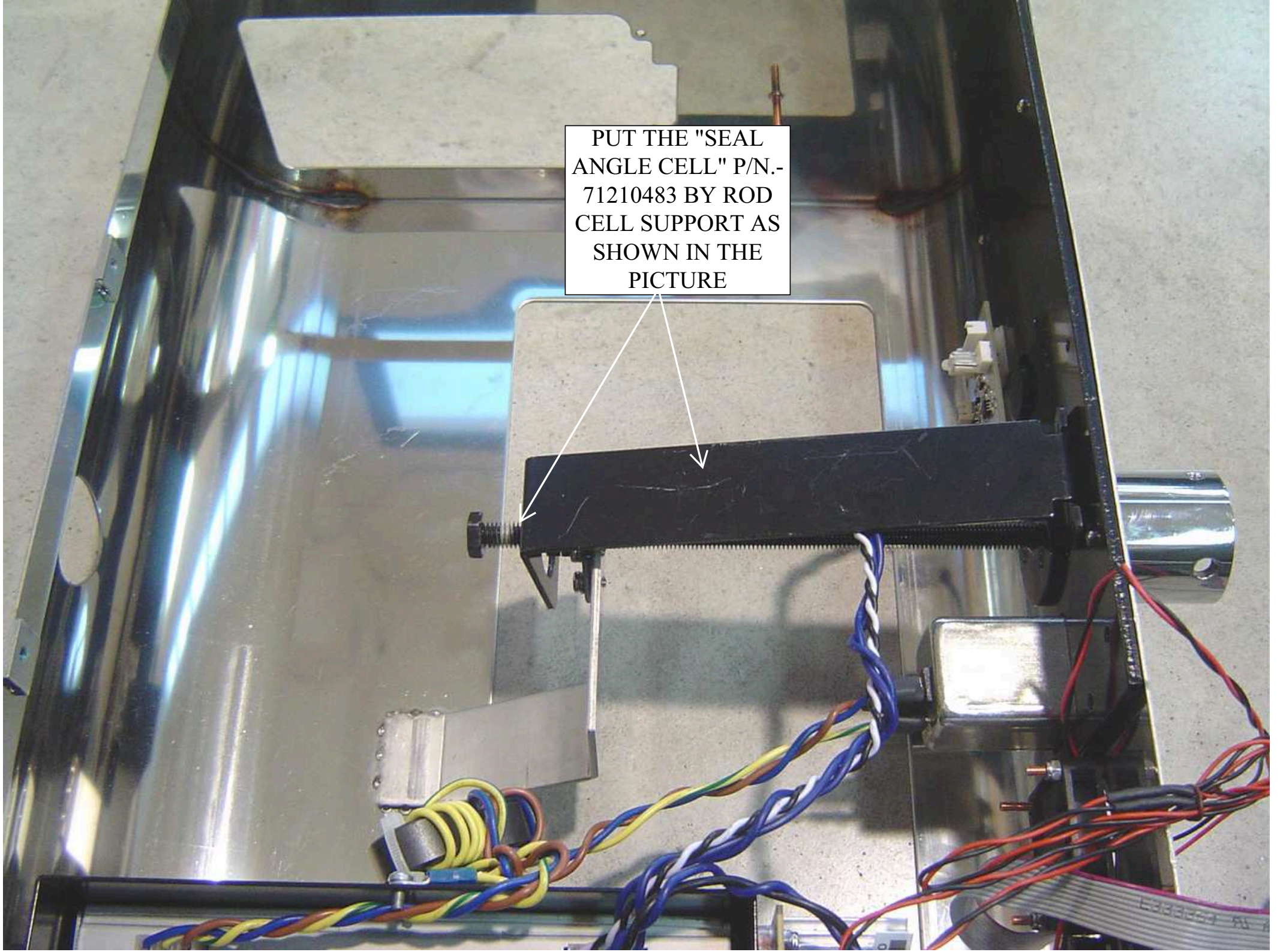
P/N.-
75100020

P/N.- 72091030
(2)

P/N.-
97003240



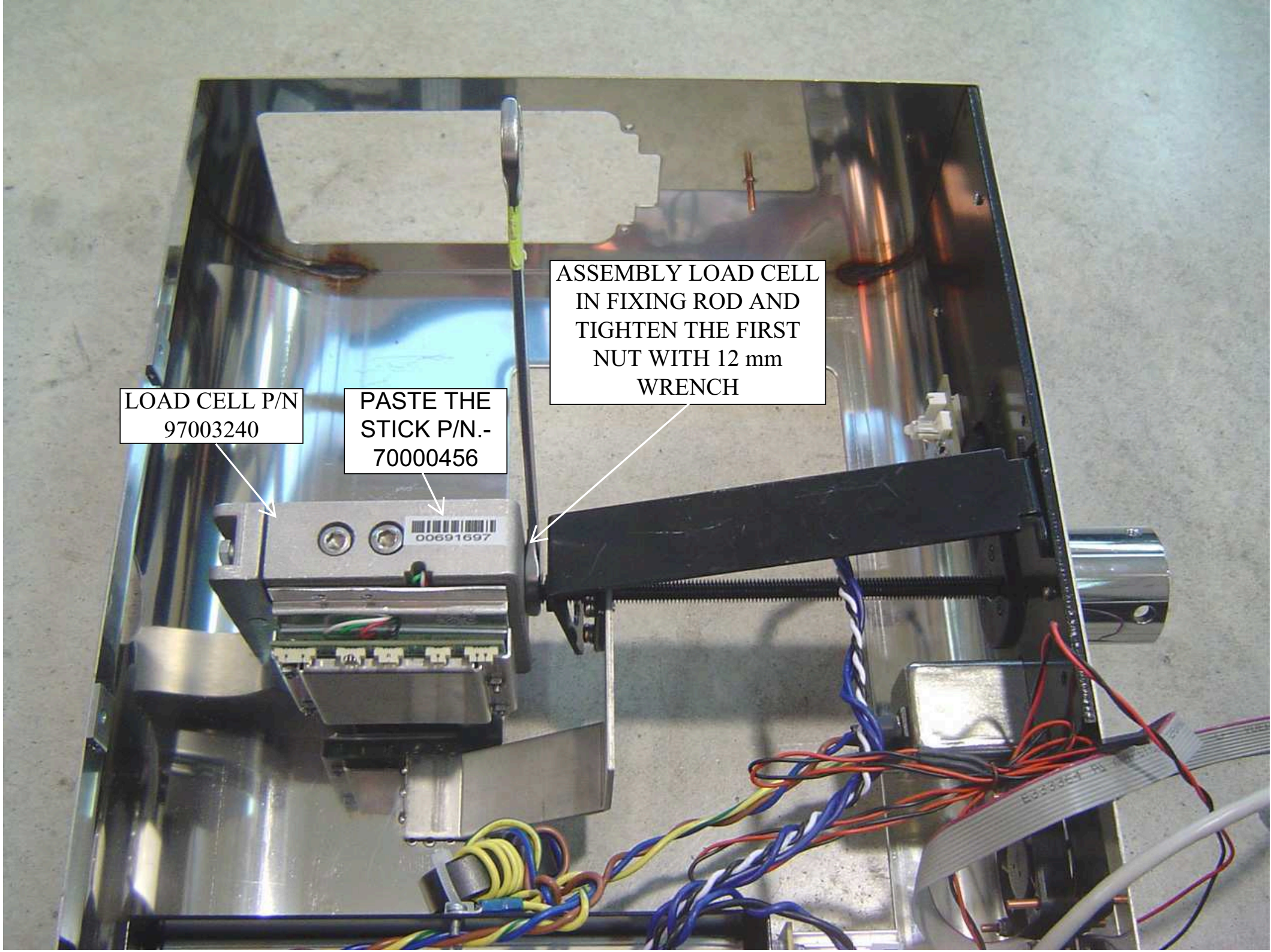
PUT THE "SEAL
ANGLE CELL" P/N.-
71210483 BY ROD
CELL SUPPORT AS
SHOWN IN THE
PICTURE

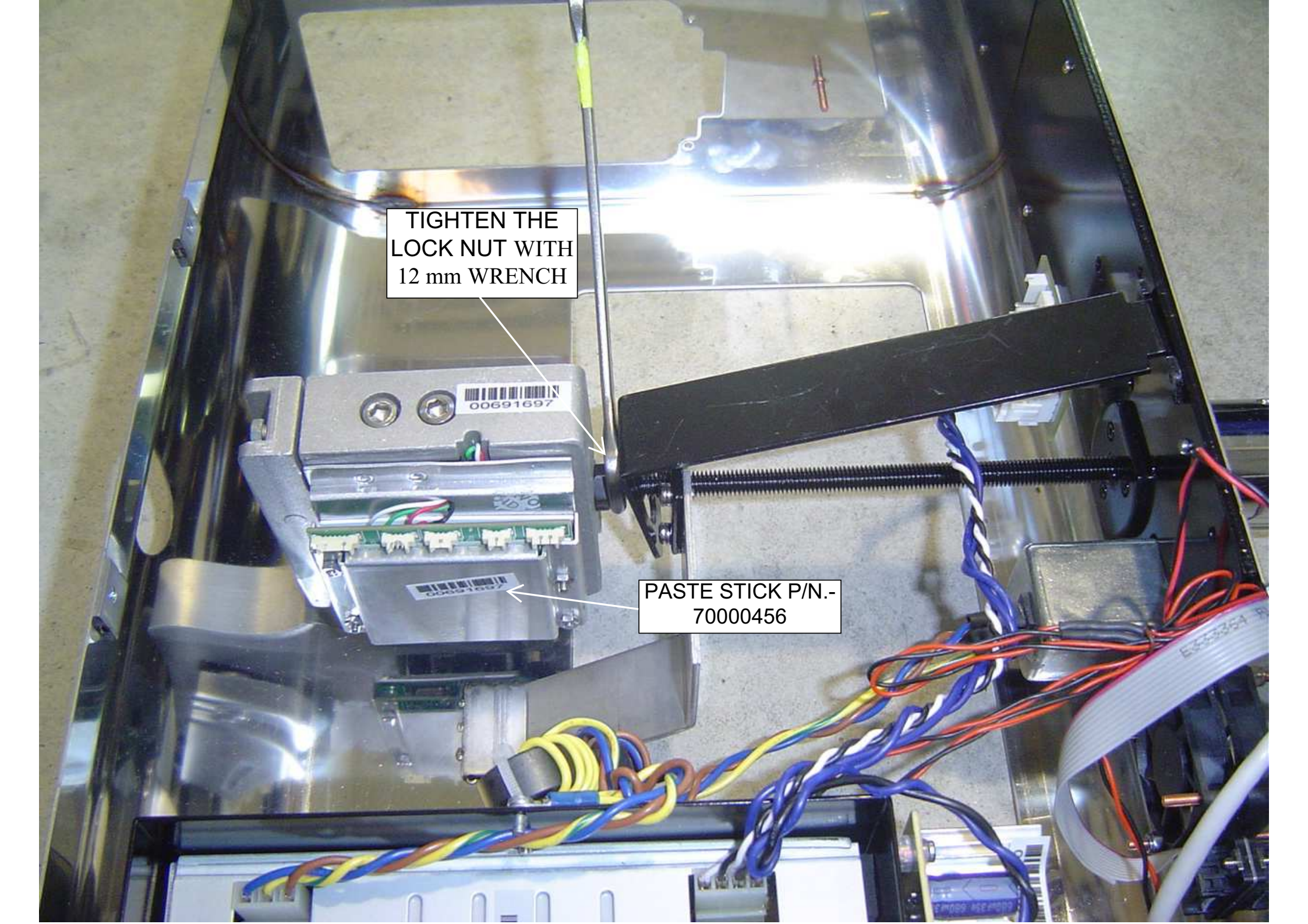


LOAD CELL P/N
97003240

PASTE THE
STICK P/N.-
70000456

ASSEMBLY LOAD CELL
IN FIXING ROD AND
TIGHTEN THE FIRST
NUT WITH 12 mm
WRENCH

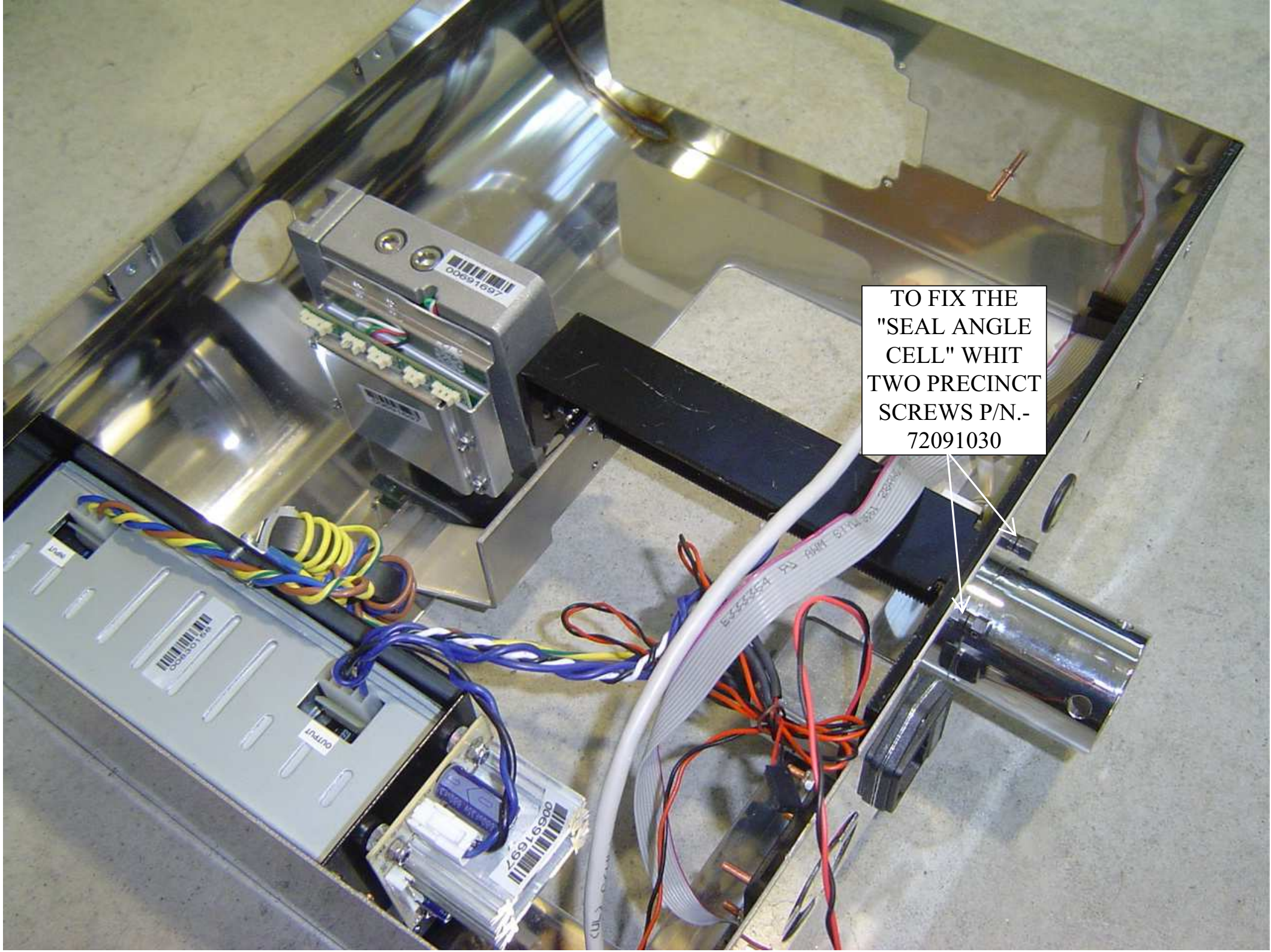




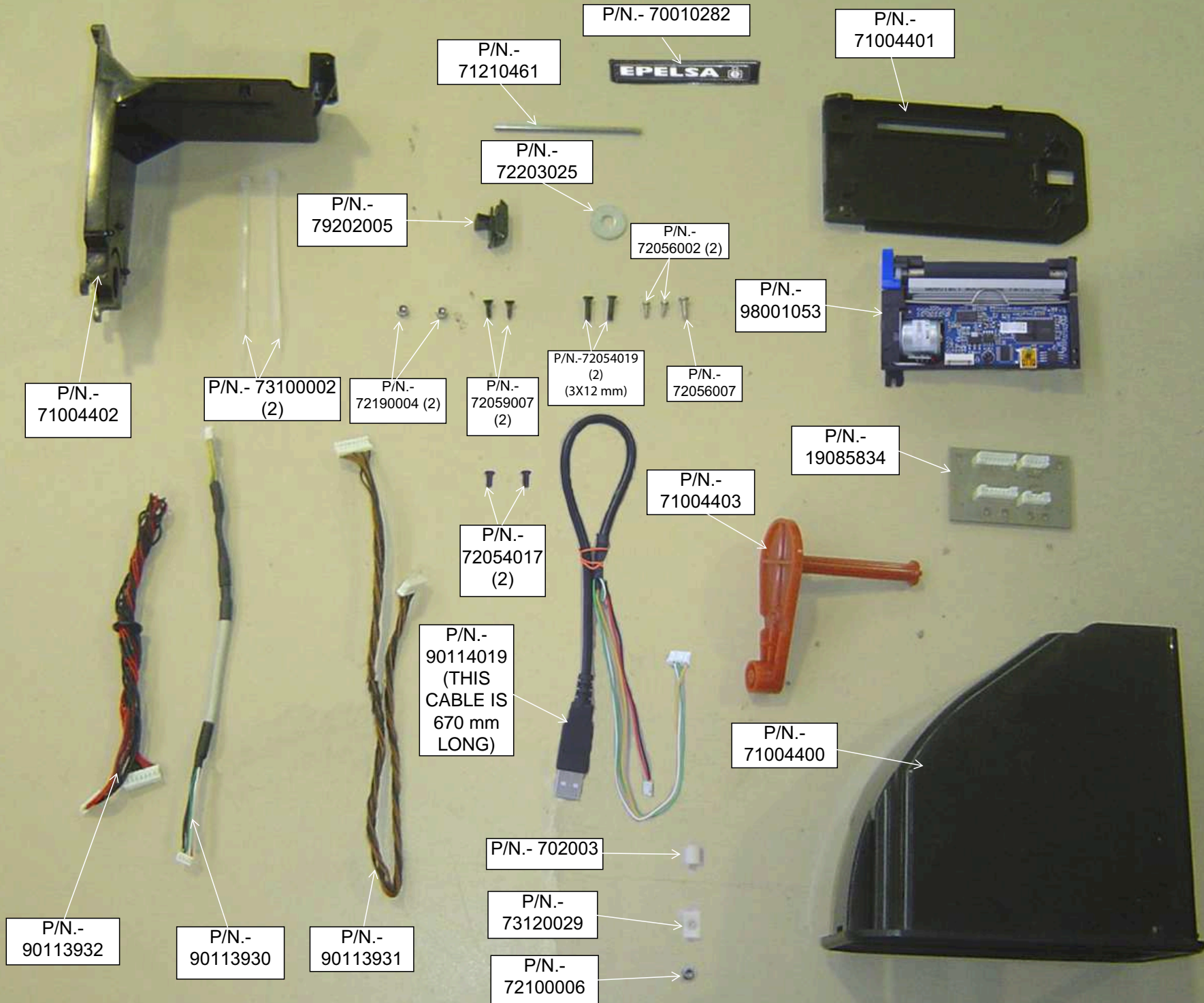
TIGHTEN THE
LOCK NUT WITH
12 mm WRENCH

PASTE STICK P/N.-
70000456

TO FIX THE
"SEAL ANGLE
CELL" WHIT
TWO PRECINCT
SCREWS P/N.-
72091030

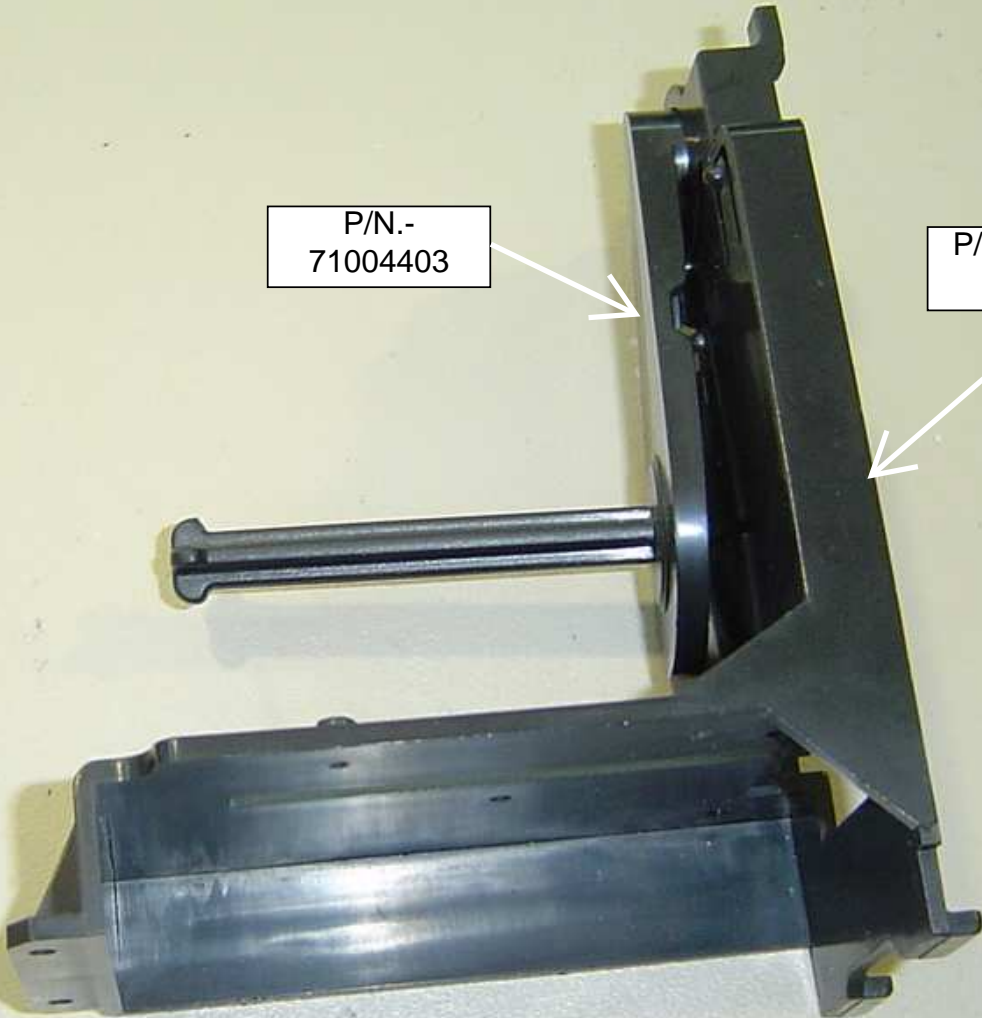


6.- ASSEMBLY SET PRINTER (COMPONENTS)



P/N.-
71004403

P/N.- 71004402



UNITE THE TWO PARTS
USING THE SCREW AND
WASHER

P/N.-
72056007

P/N.- 72203025



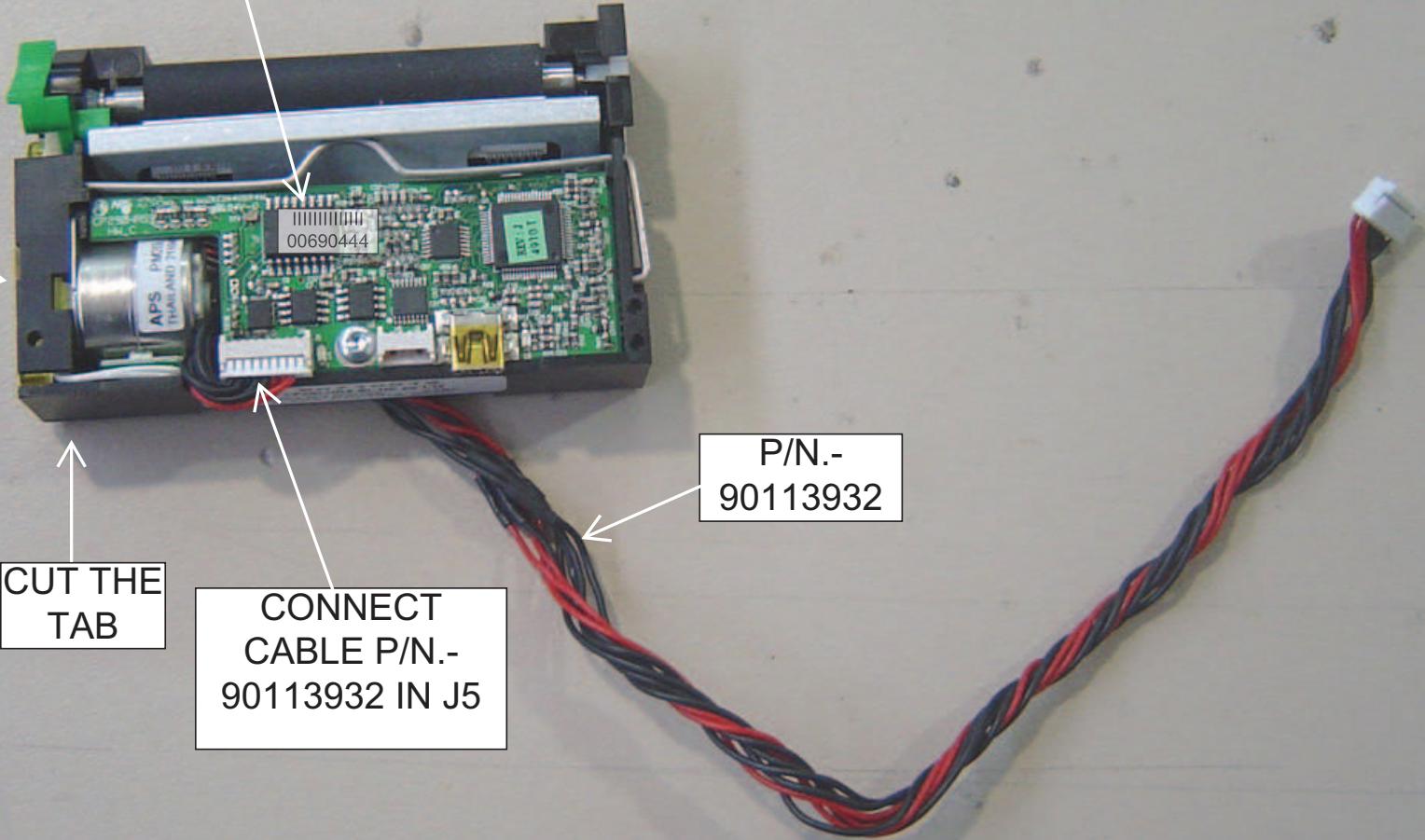
PASTE
STICK P/N.-
70000456

P/N.-
98001053

CUT THE
TAB

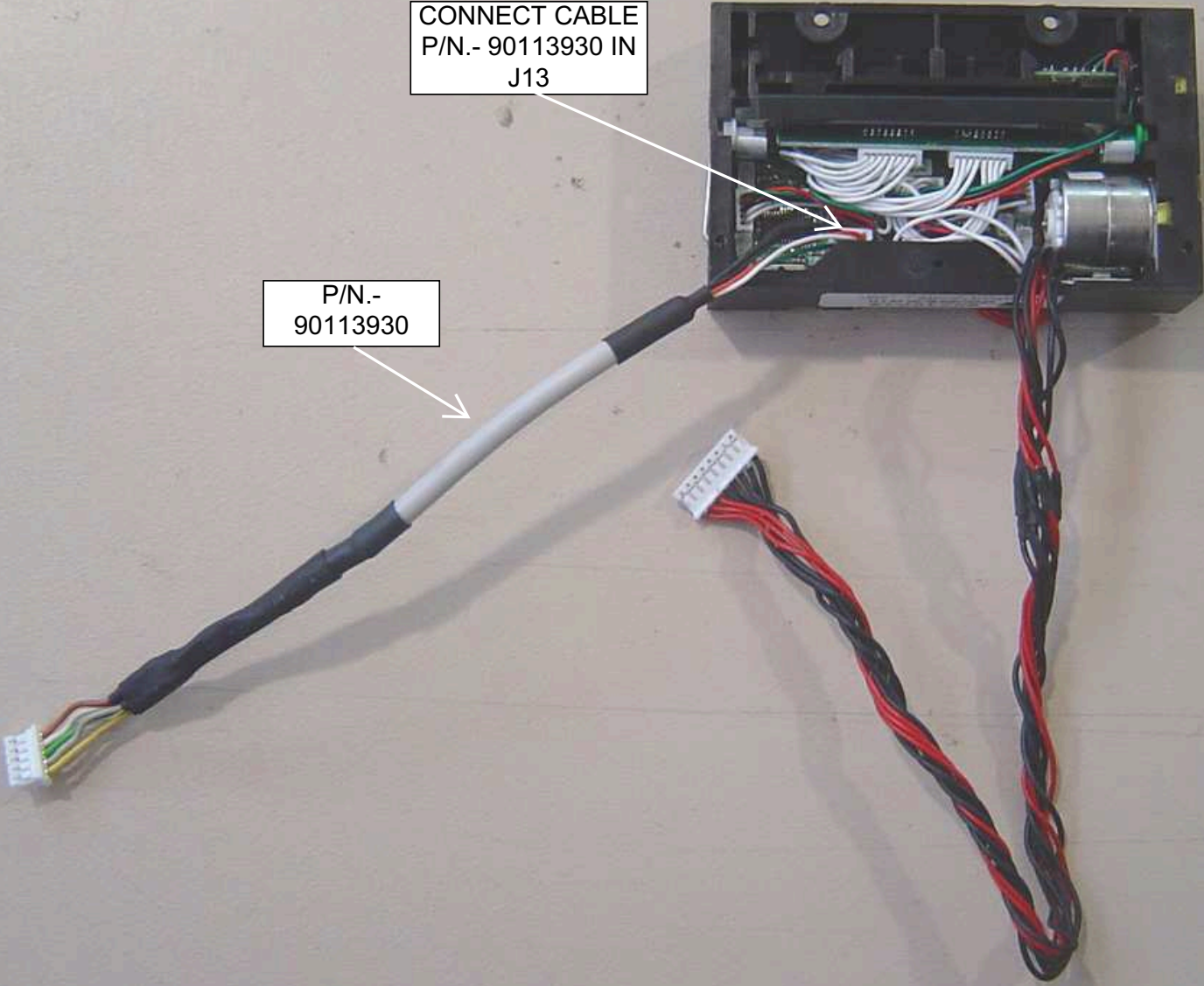
CONNECT
CABLE P/N.-
90113932 IN J5

P/N.-
90113932

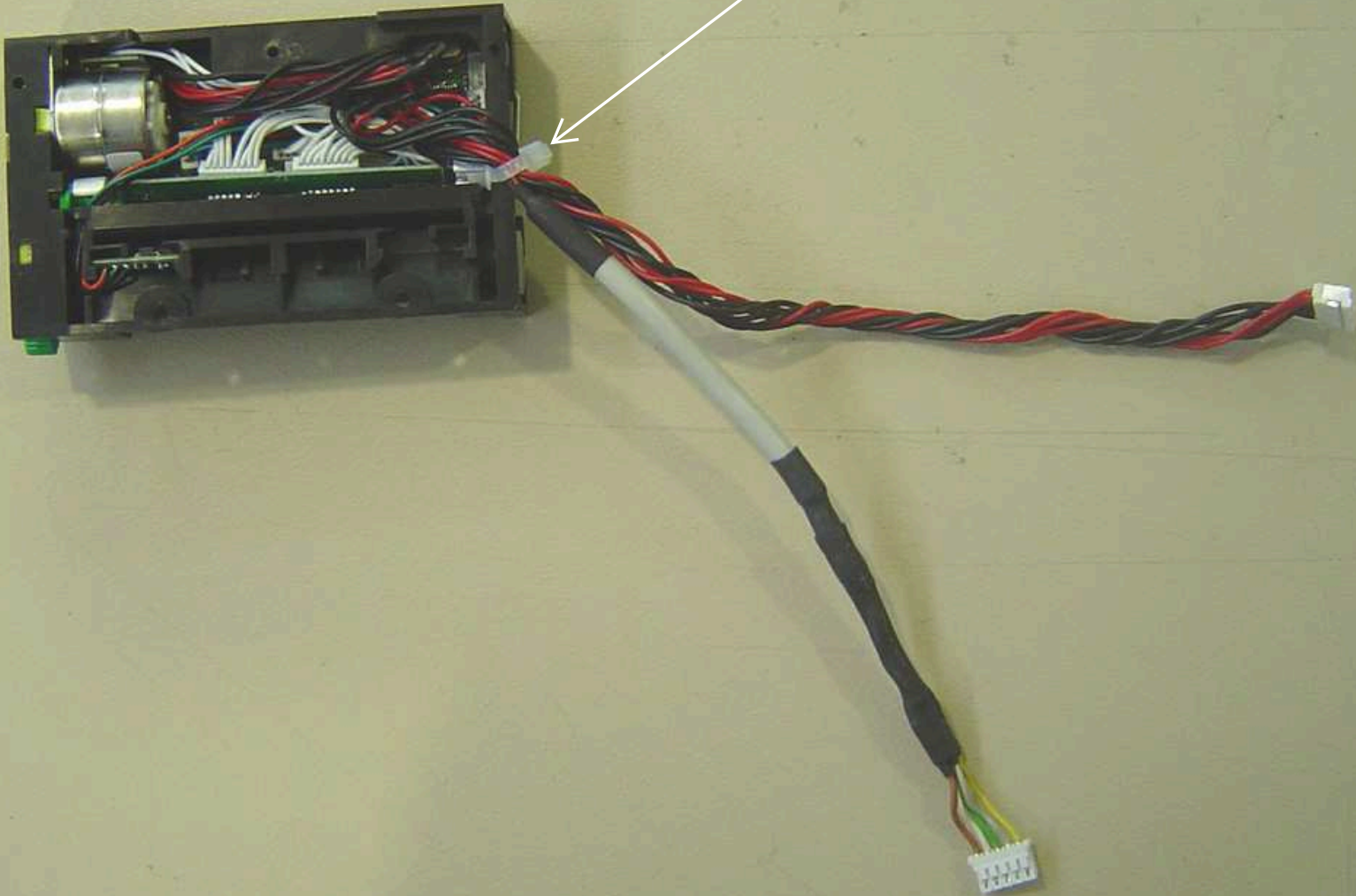


CONNECT CABLE
P/N.- 90113930 IN
J13

P/N.-
90113930

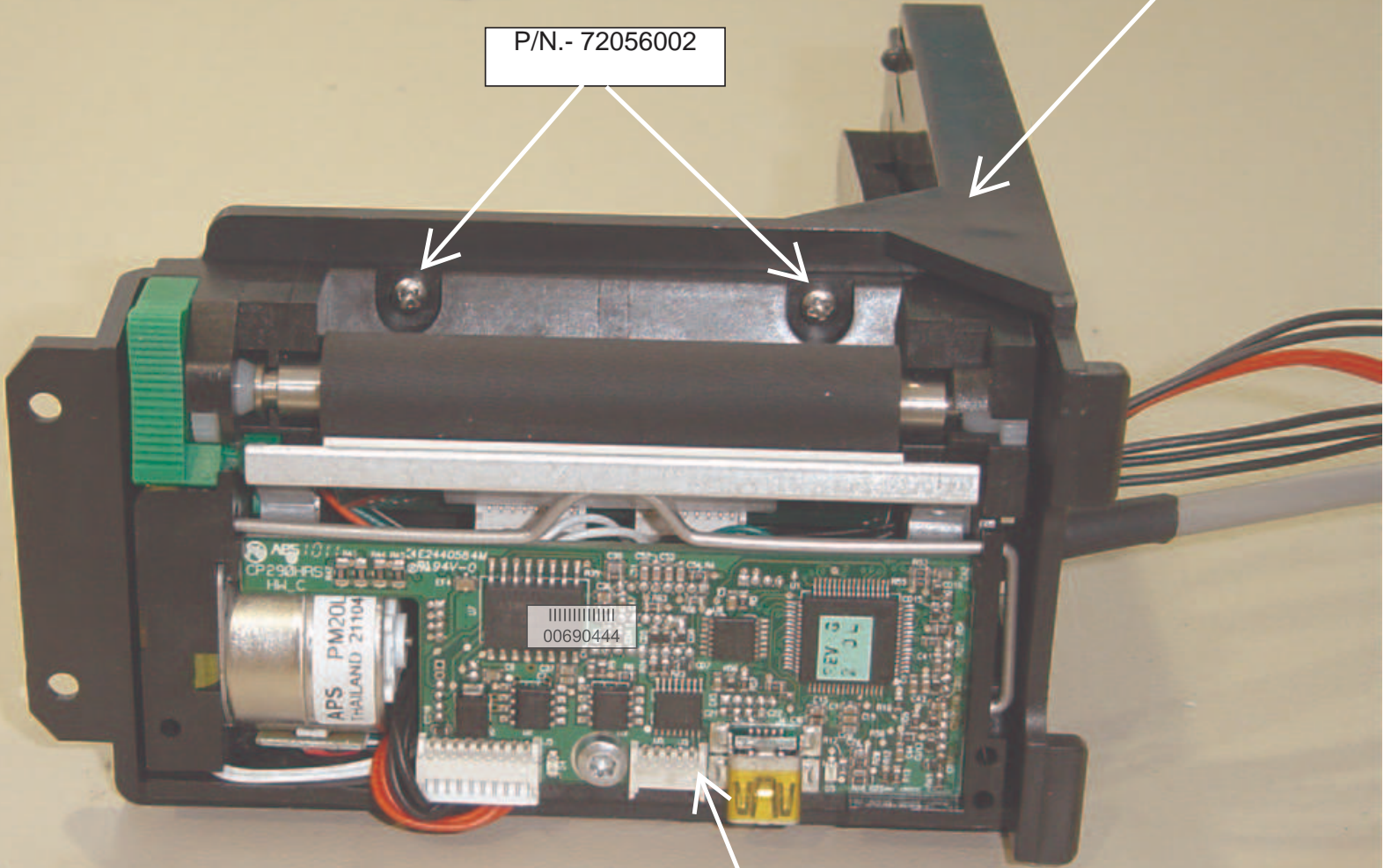


HOLD THE WIRES TO THE PRINTER WITH
ONE FLANGE P/N.- 73100002



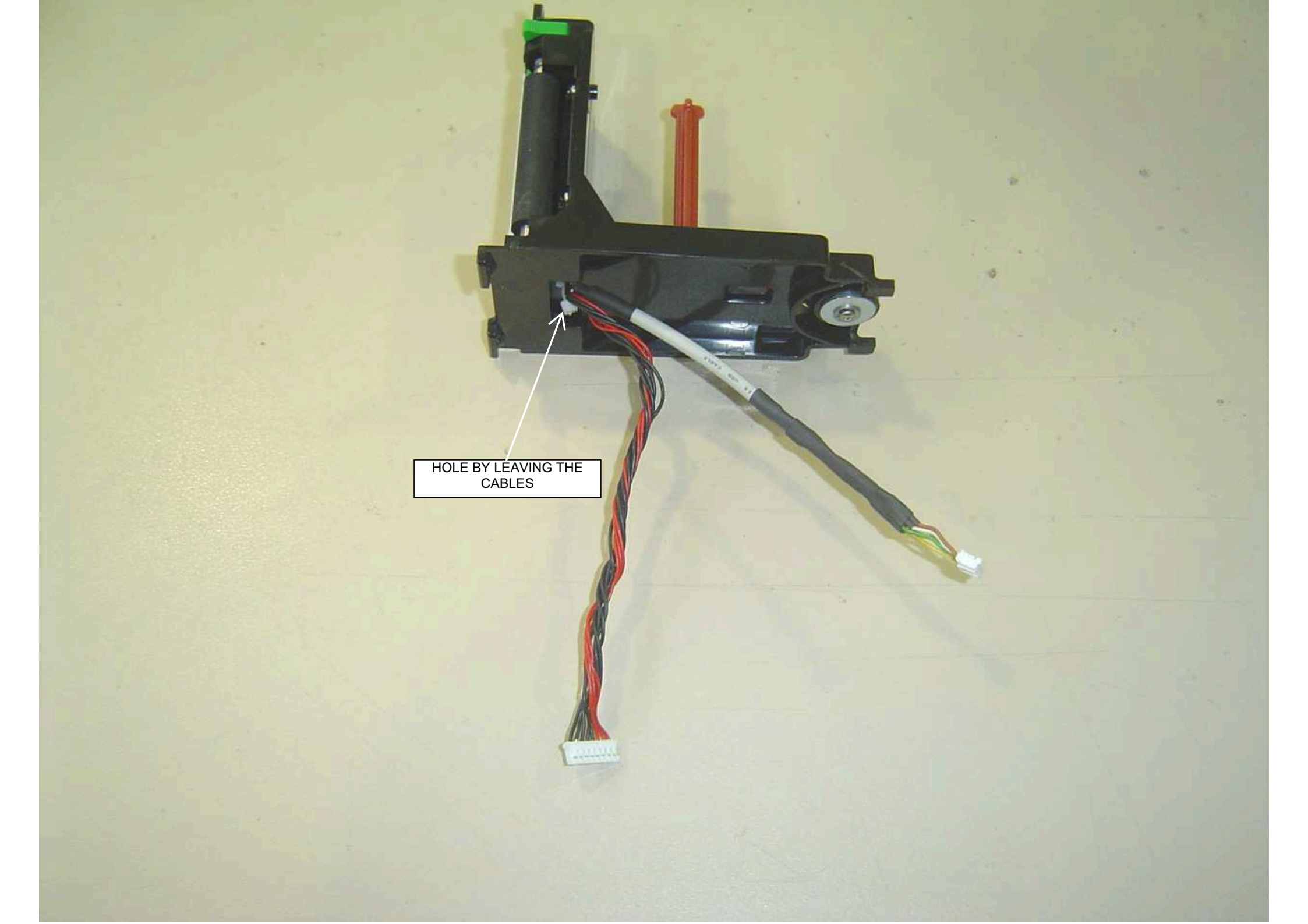
SUPPORT PRINTER

P/N.- 72056002



00690444

SET PRINTER

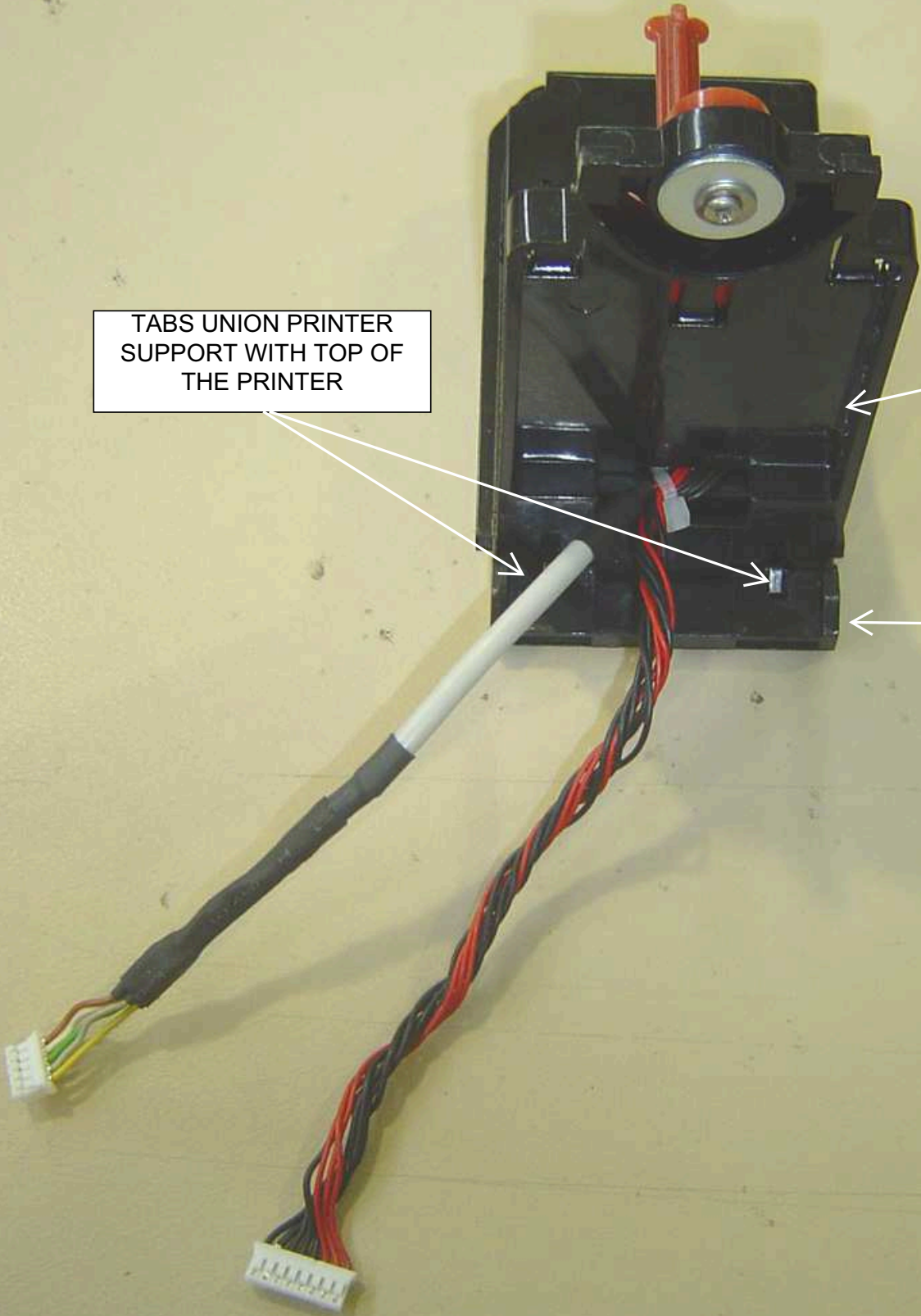


HOLE BY LEAVING THE
CABLES

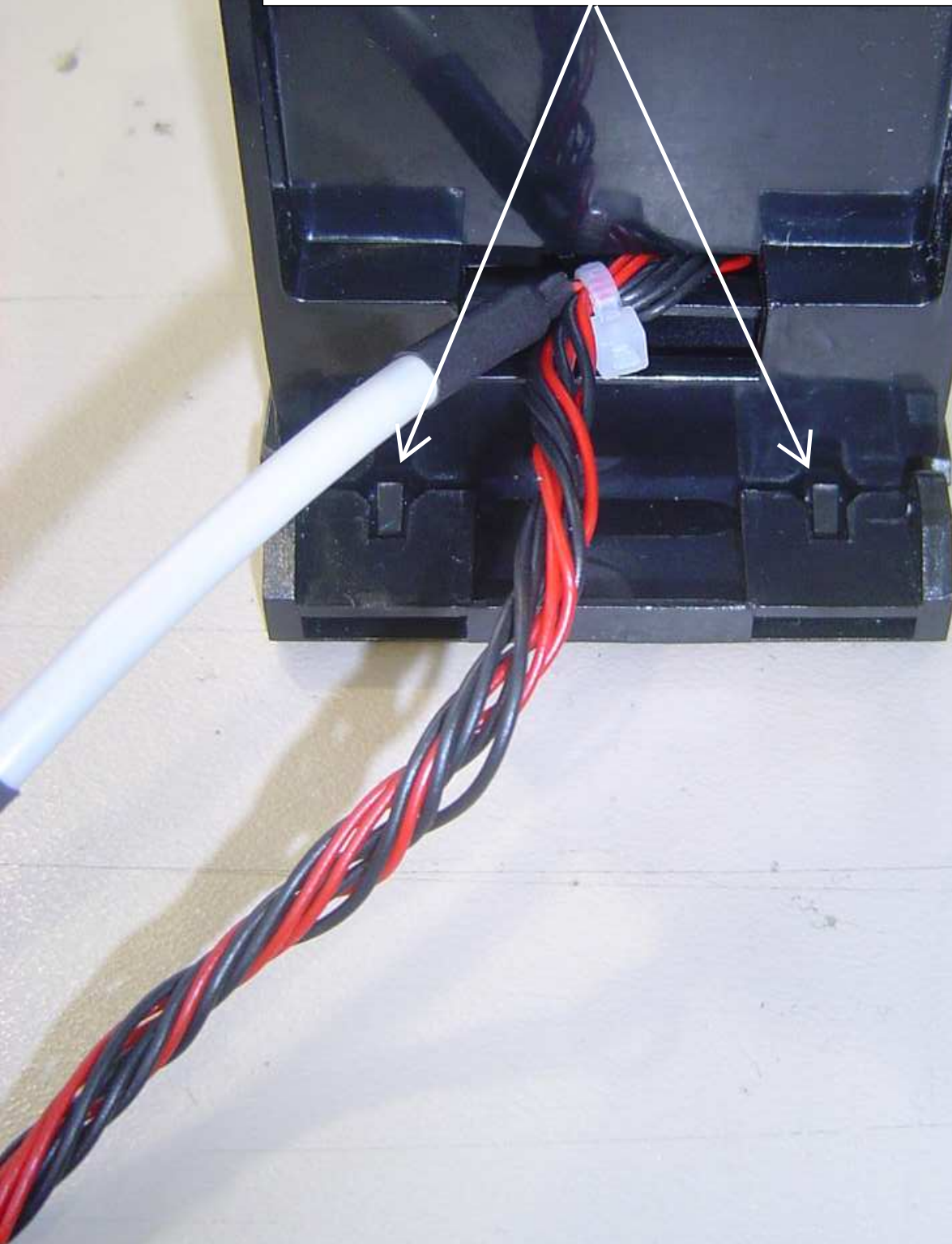
TABS UNION PRINTER
SUPPORT WITH TOP OF
THE PRINTER

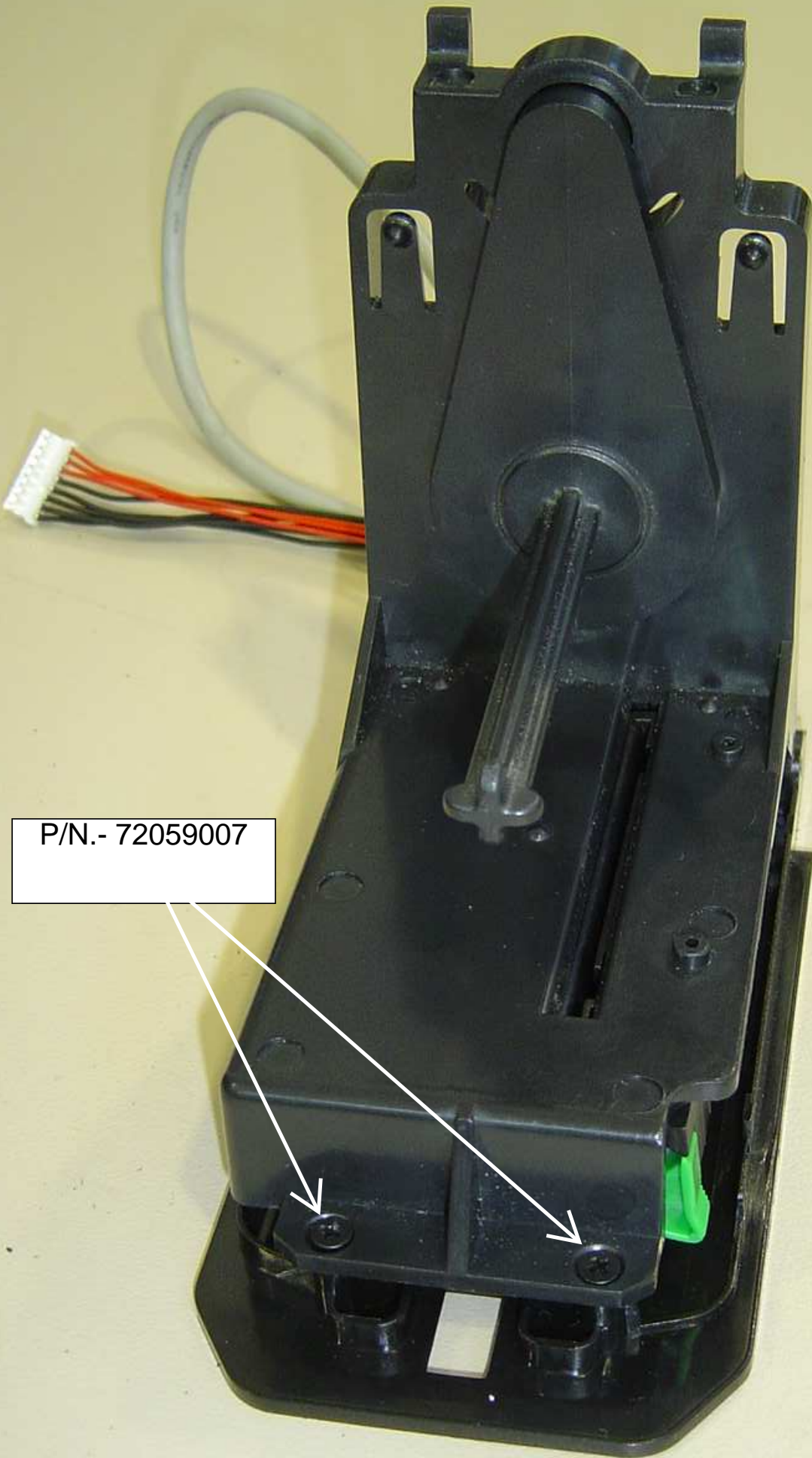
PRINTER
SUPPORT

P/N.-
71004401



DETAIL OF INSERTING TABS
PRINTER STAND AT THE TOP OF
THE PRINTER

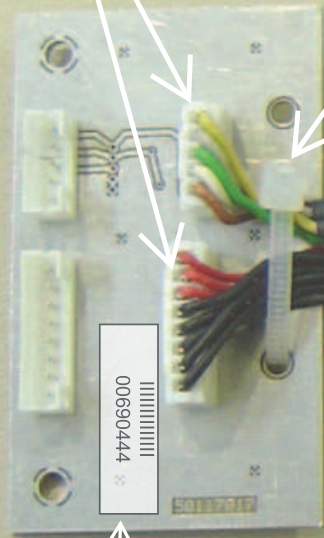




P/N.- 72059007

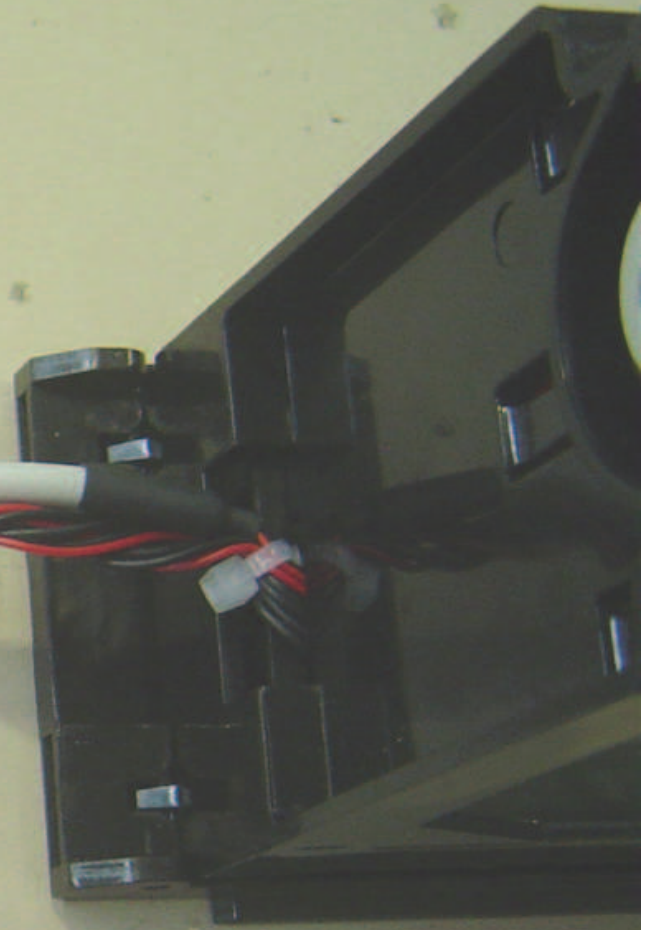
CONNECT
CABLES TO
CONNECTORS
BOARD P/N.-
19085834

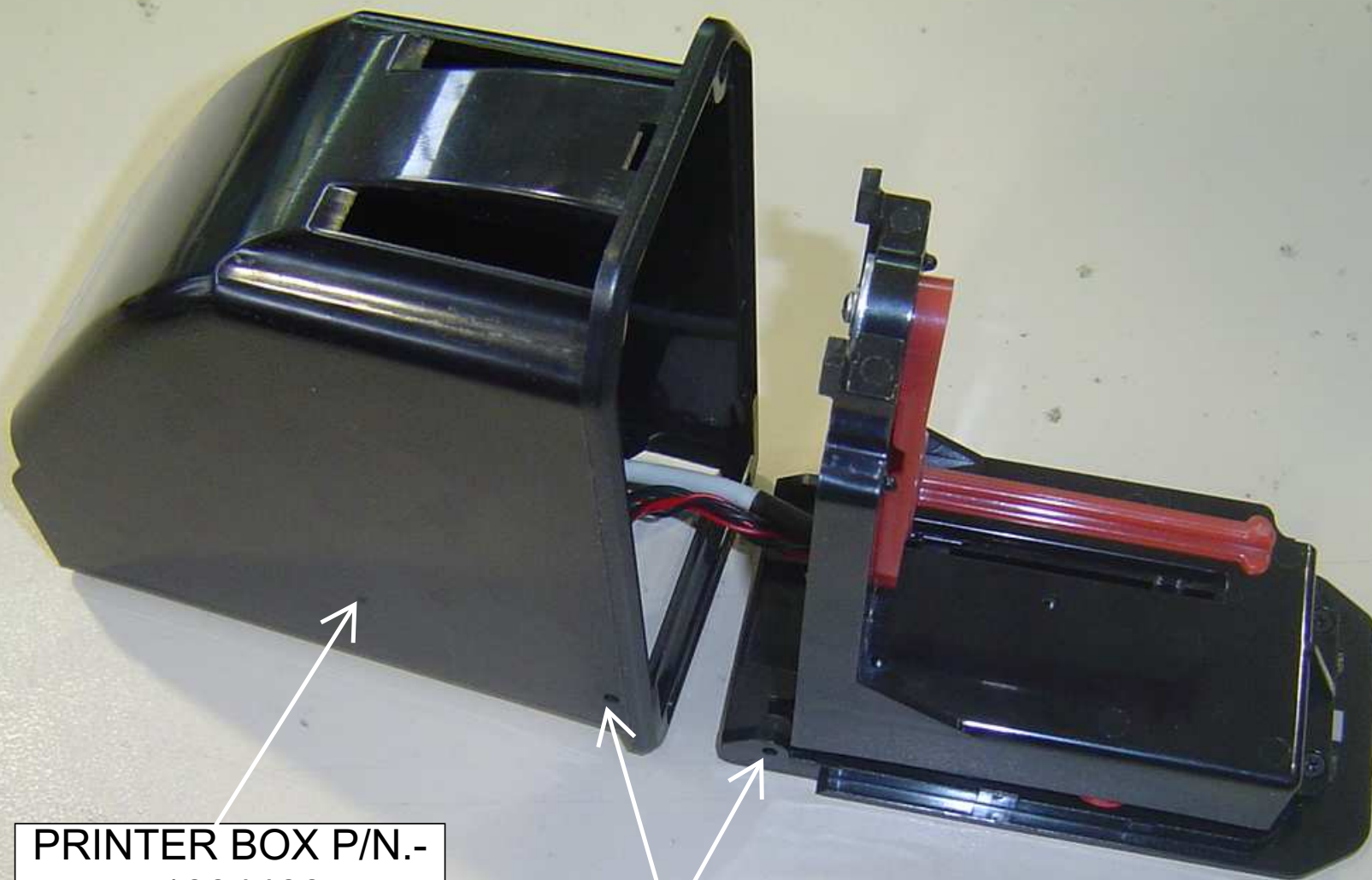
HOLD THE CABLES
TO THE BOARD
WITH ONE FLANGE
P/N.- 73100002



|||||||
00690444

PASTE THE STICK
P/N.- 70000456





PRINTER BOX P/N.-
71004400

HOLE FOR
THE AXE

JOIN SET PRINTER
WITH BOX PRINTER
WITH AXIS P/N .-
71210461



ASSEMBLY
LATCH P/N.-
79202005

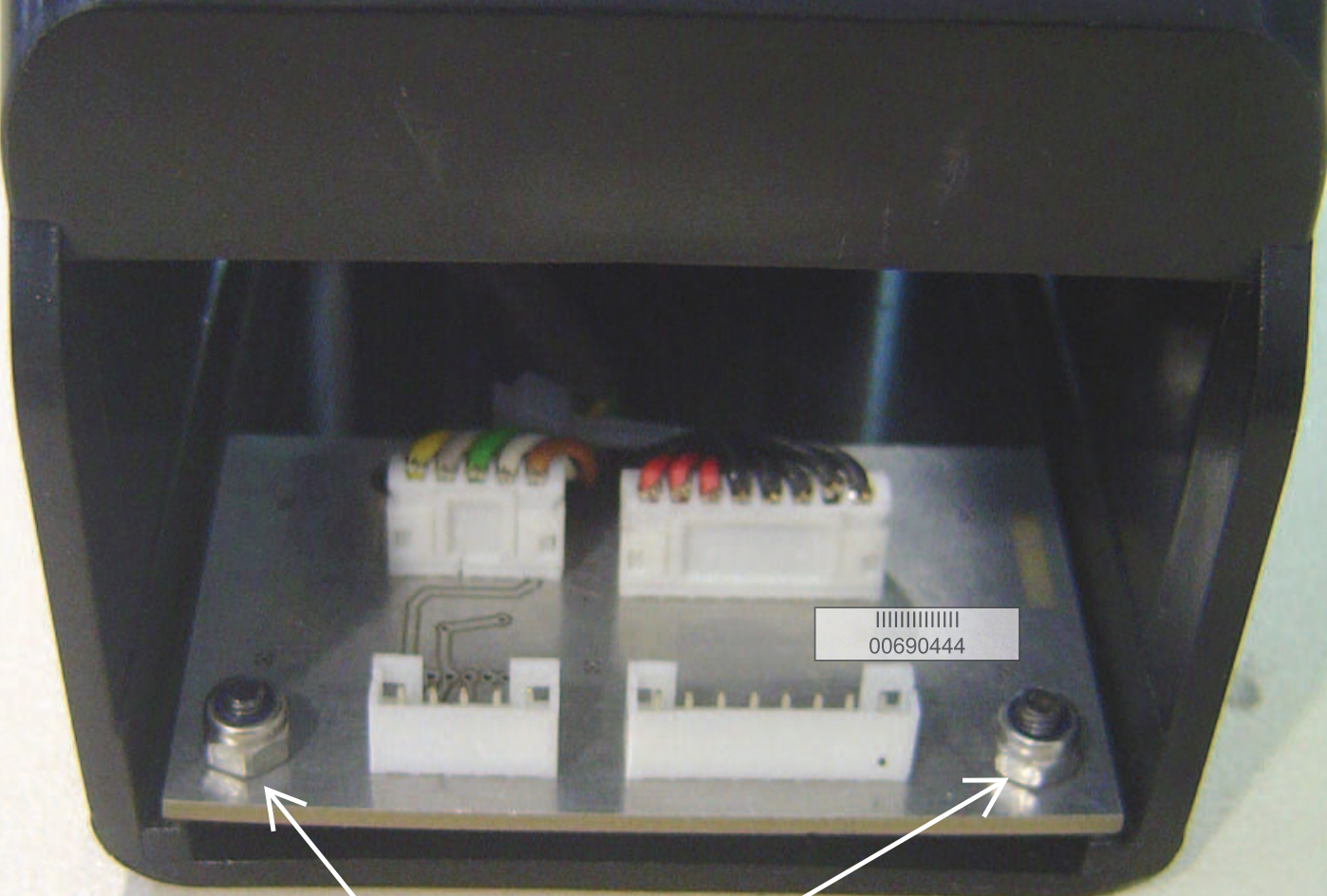
TO PASTE
STICK P/N.-
70010282



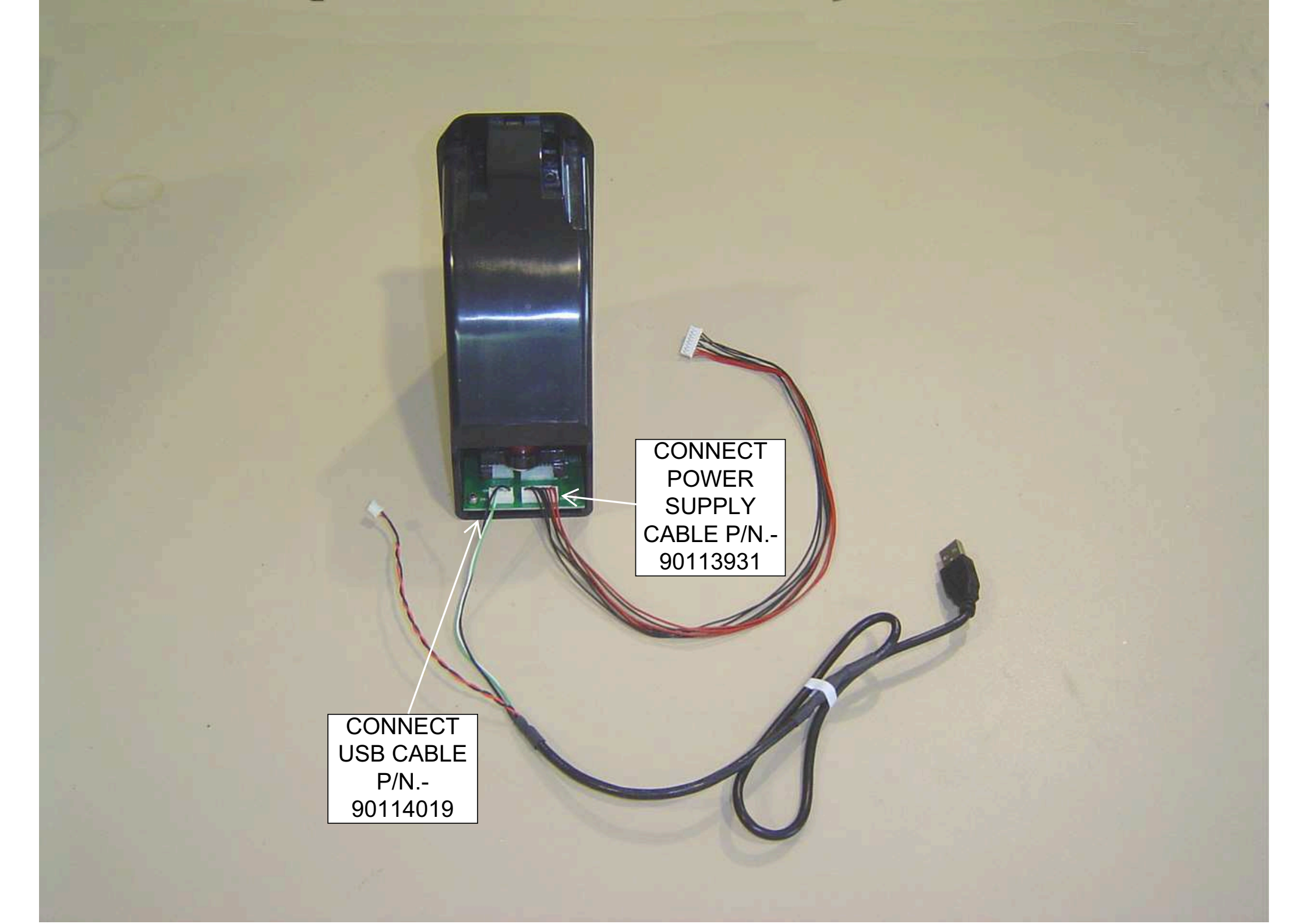


PASTE LABEL
P/N.-
70000456

TO HOLD THE CONNECTORS
BOARD TO THE BOX WITH
THE SCREWS P/N.-72054018
AND THE NUTS P/N.-
72190004



VIEW ASSEMBLY
CONNECTORS BOARD
TO BOX PRINTER



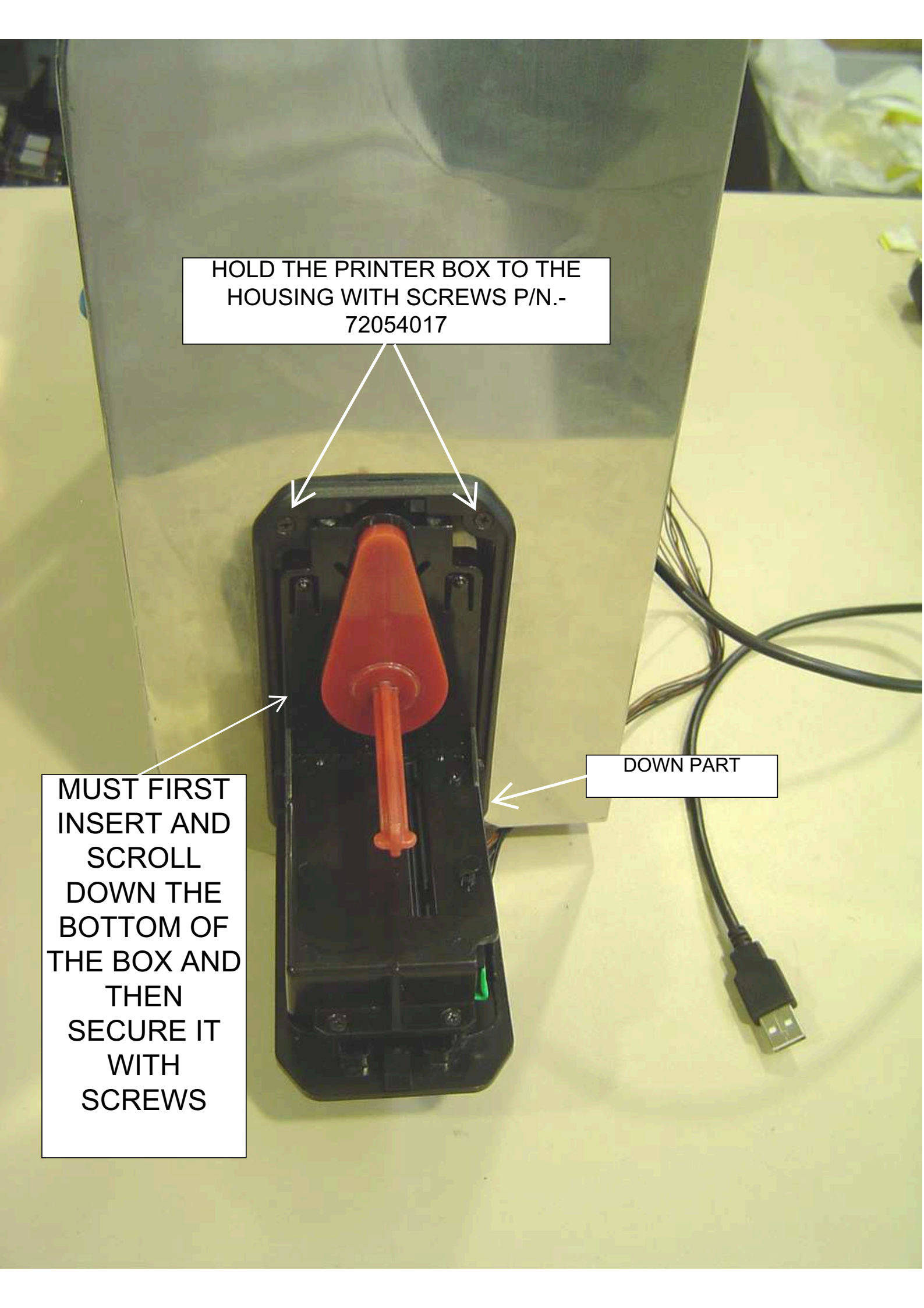
CONNECT
USB CABLE
P/N.-
90114019

CONNECT
POWER
SUPPLY
CABLE P/N.-
90113931

HOLD THE PRINTER BOX TO THE
HOUSING WITH SCREWS P/N.-
72054017

MUST FIRST
INSERT AND
SCROLL
DOWN THE
BOTTOM OF
THE BOX AND
THEN
SECURE IT
WITH
SCREWS

DOWN PART



CONNECT
CABLE P/N.-
90113932

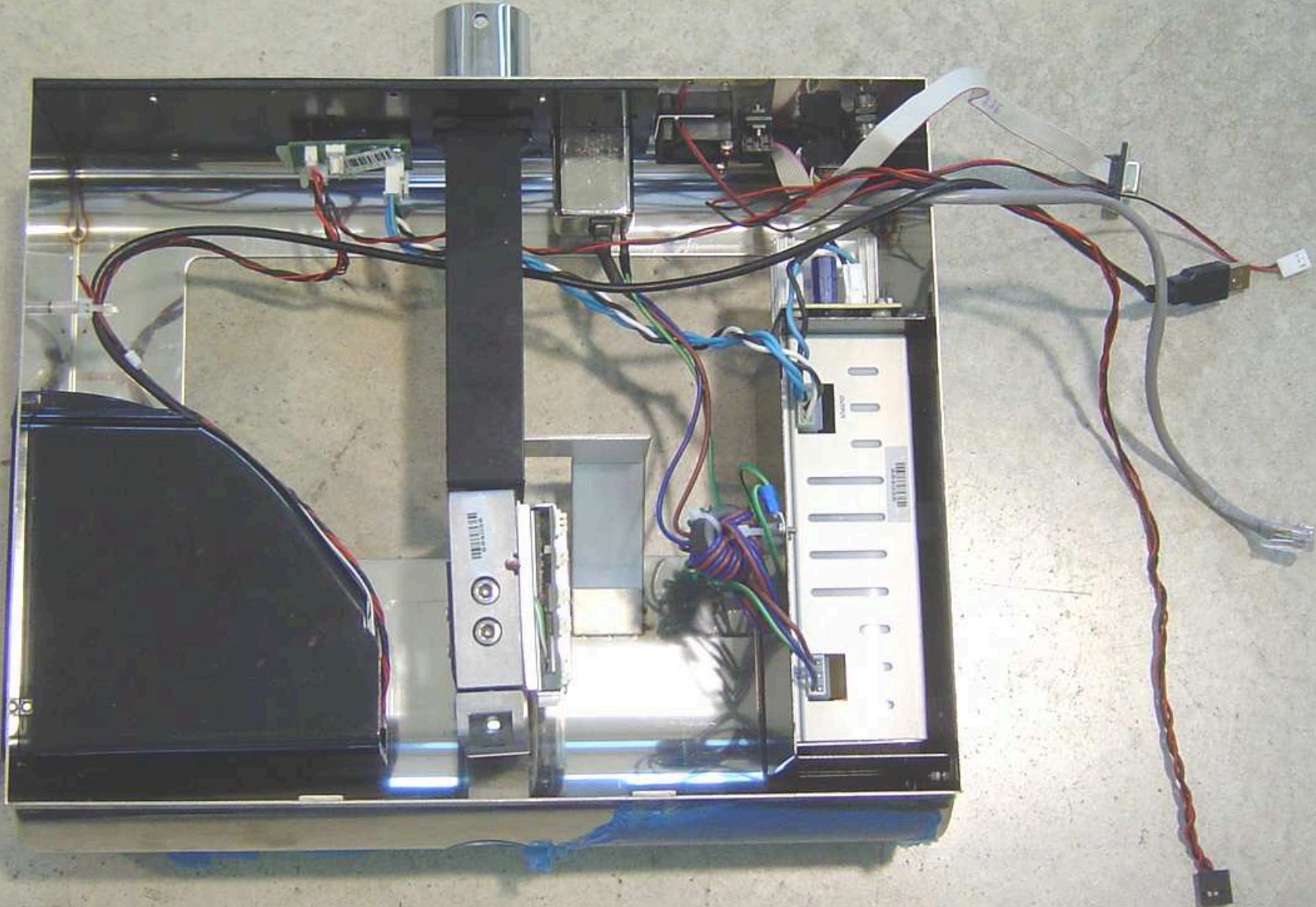
PUT SPACER P/N.-
702003, SUPPORT
FLANGES P/N.-
73120029 AND HOLD
WITH NUT P/N.-
72100006

PUT THE CABLES
BRACES AND HOLD
WITH A FLANGE P/N.-
73100002.

ALSO HOLD THE PART 2
WAYS CABLE OF CABLE
P/N.- 90114019

884036

OVERVIEW



7.- ASSEMBLY FRONT COVER

7.1.- ASSEMBLY TOUCH SCREEN (LVDS). (COMPONENTS)

P/N.-
71004496



P/N.-
19018600



P/N.-
72054038
(4)



7.1.- ASSEMBLY TOUCH SCREEN (LVDS). (COMPONENTS)

P/N.-
71000123



P/N.-
71000124



P/N.-
71000125



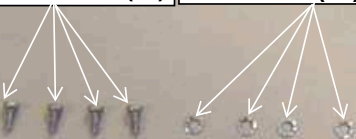
P/N.-
71000126



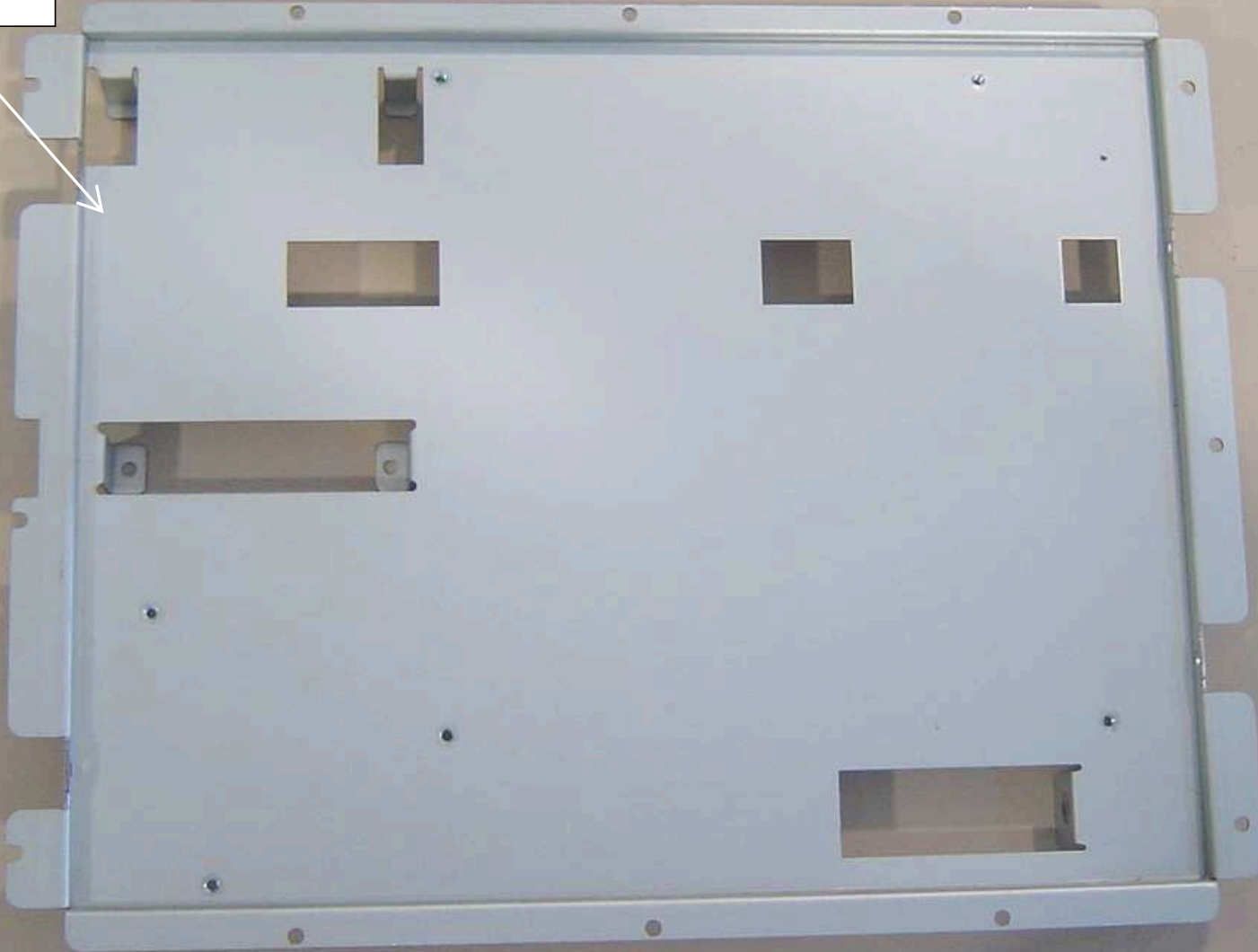
7.1.- ASSEMBLY TOUCH SCREEN (LVDS). (COMPONENTS)

P/N.-
72030002 (4)

P/N.- 73050003
(4)

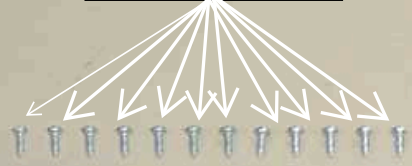


P/N.-
71210539

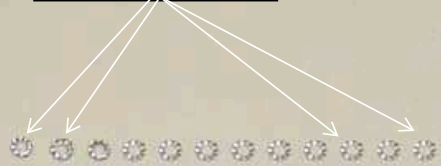


7.1.- ASSEMBLY TOUCH SCREEN (LVDS). (COMPONENTS)

P/N.-
72056002
(12)



P/N.-
73050003
(12)



P/N.-
19018500



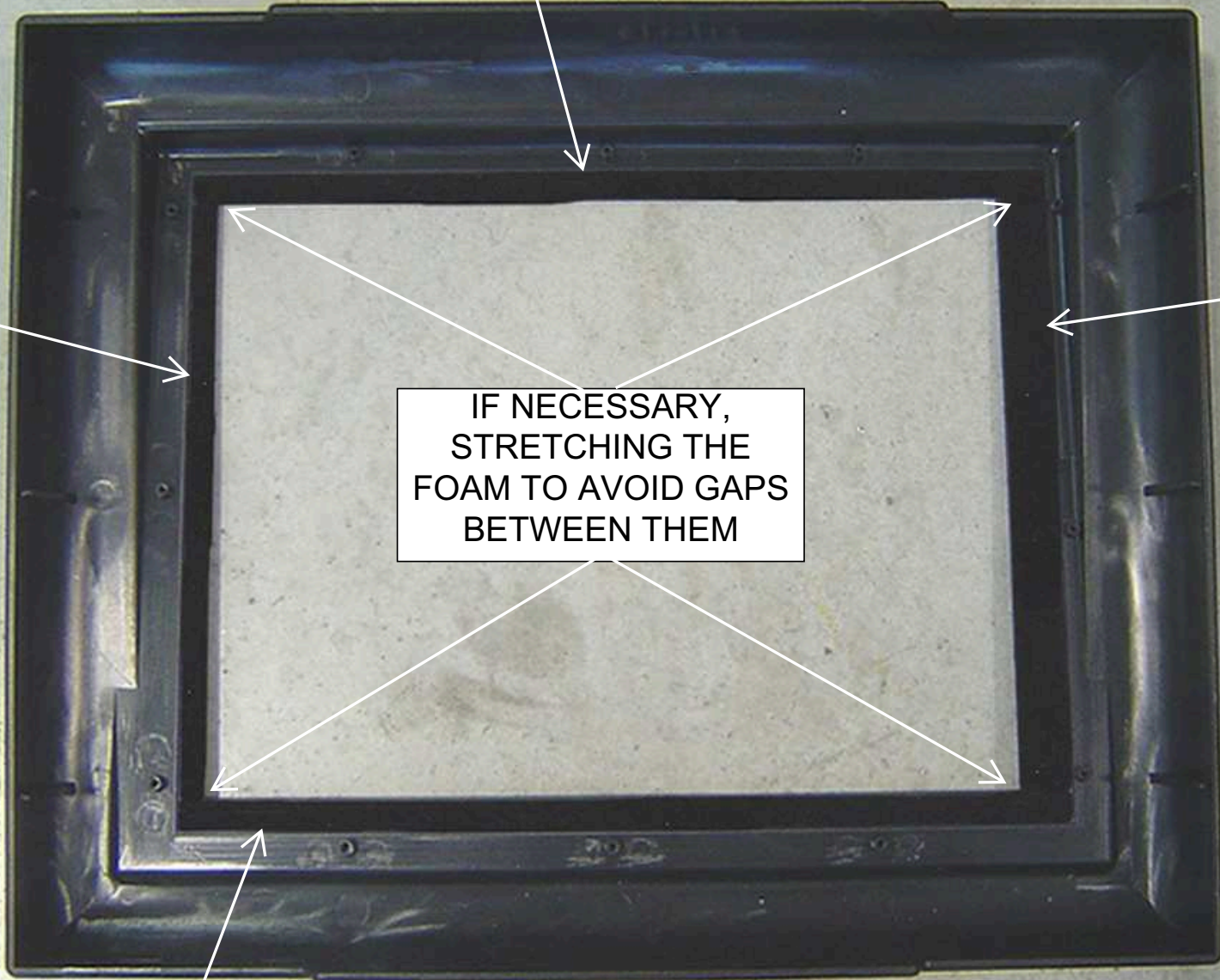
PASTE THE FOAM P/N.-
70010123

PASTE THE
FOAM P/N.-
70010125

PASTE THE
FOAM P/N.-
70010126

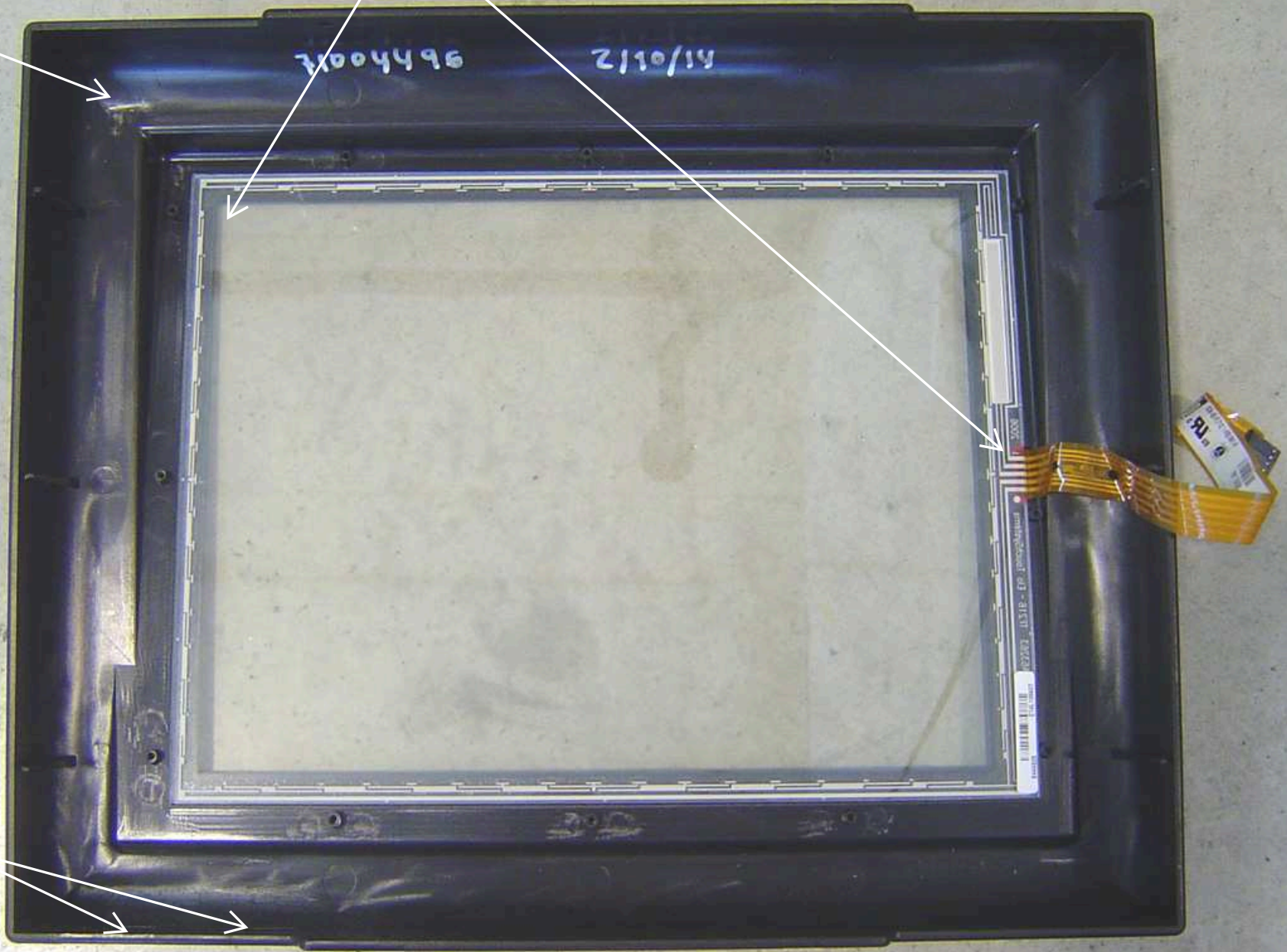
IF NECESSARY,
STRETCHING THE
FOAM TO AVOID GAPS
BETWEEN THEM

PASTE THE FOAM P/N.-
70010124



ASSEMBLY THE TOUCH SCREEN IN THE FRONT COVER IN THIS POSITION (SEE NEXT PICTURE)

TOP

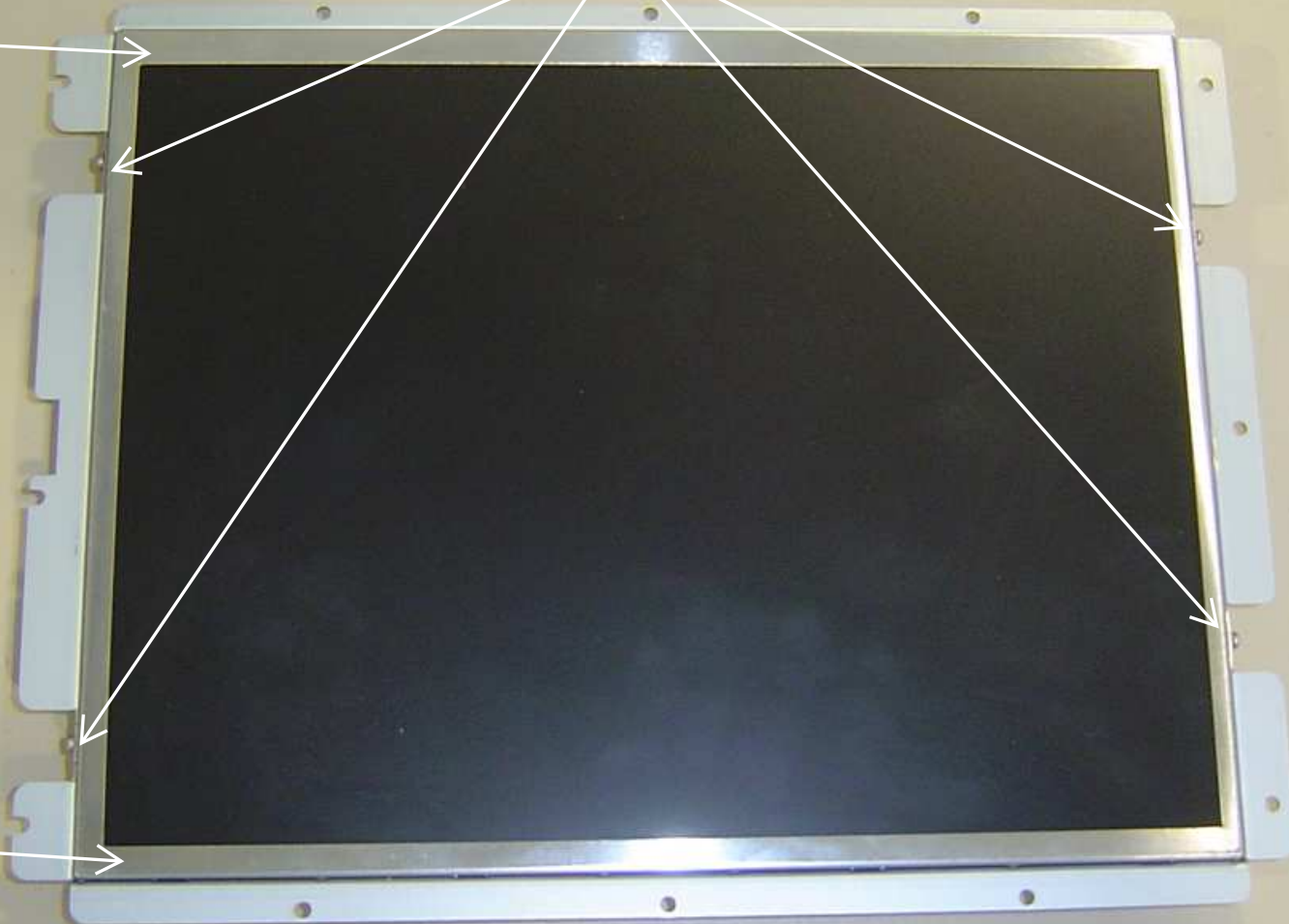


USB'S HOLES

PUT THE SCREEN IN THE
SUPPORT IN THIS
POSITION AND HOLD WITH
THE WHASER P/N.-
73050003 AND THE
SCREWS P/N.- 72030002

WIDE

NARROW



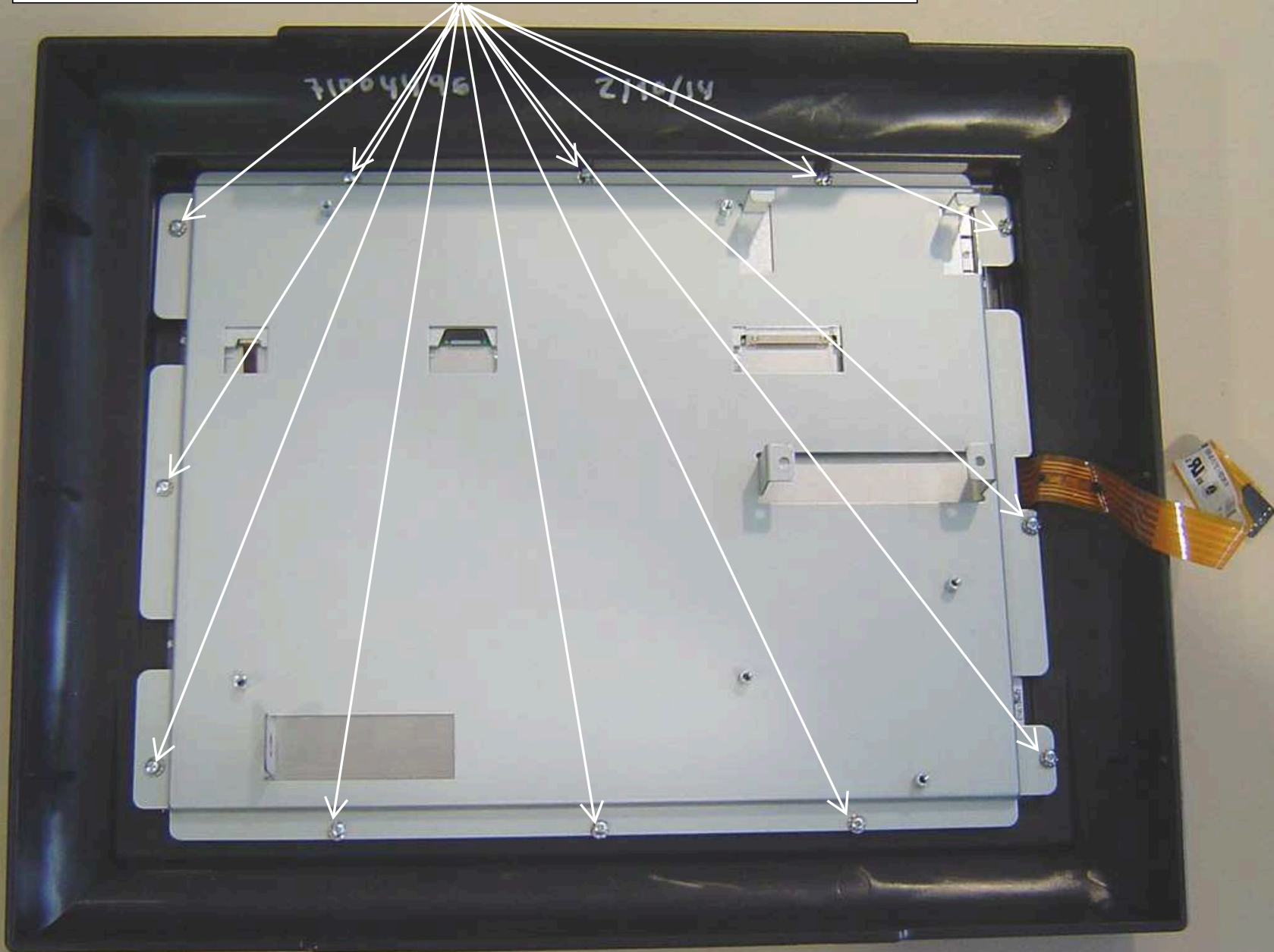


WHASERS P/N.-
73050003 AND
SCREWS P/N.-
72030002



WHASERS P/N.-
73050003 AND
SCREWS P/N.-
72030002

PUT THE SCREEN SET IN FRONT COVER AND HOLD WITH 12 WHASERS P/N.- 73050003 AND 12 SCREWS P/N.- 72056002

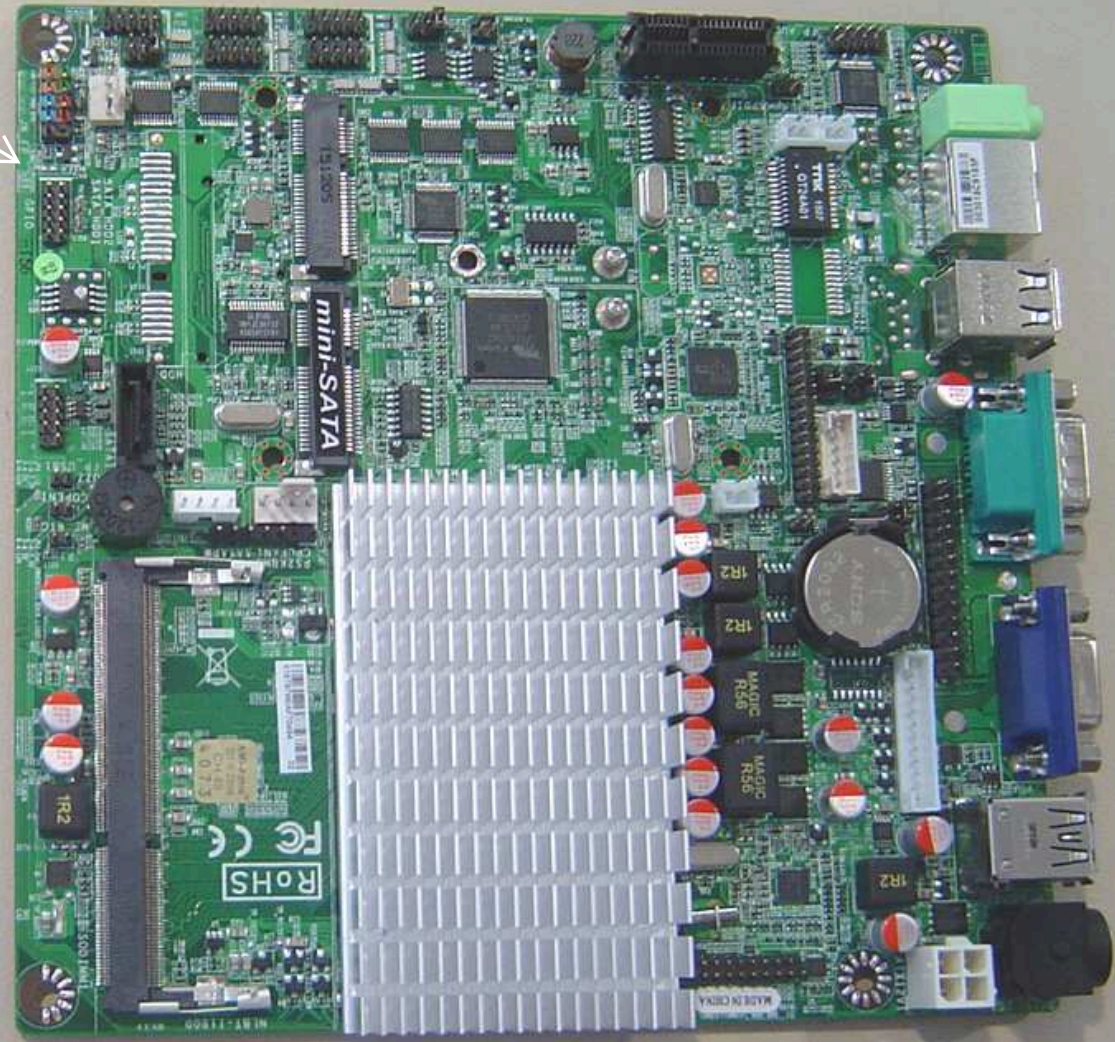


7.2.- ASSEMBLY MAIN BOARD AND TOUCH SCREEN CONTROL BOARD (COMPONENTS)

P/N.-
91008063

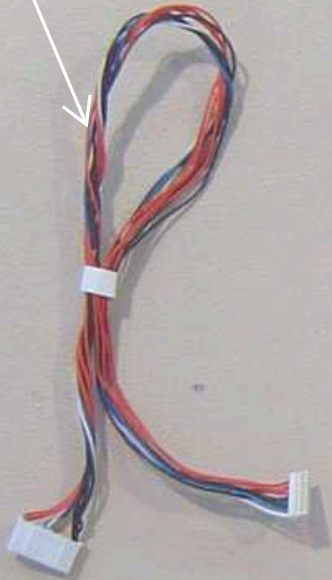


P/N.-
19016710



7.2.- ASSEMBLY MAIN BOARD AND TOUCH SCREEN CONTROL BOARD (COMPONENTS)

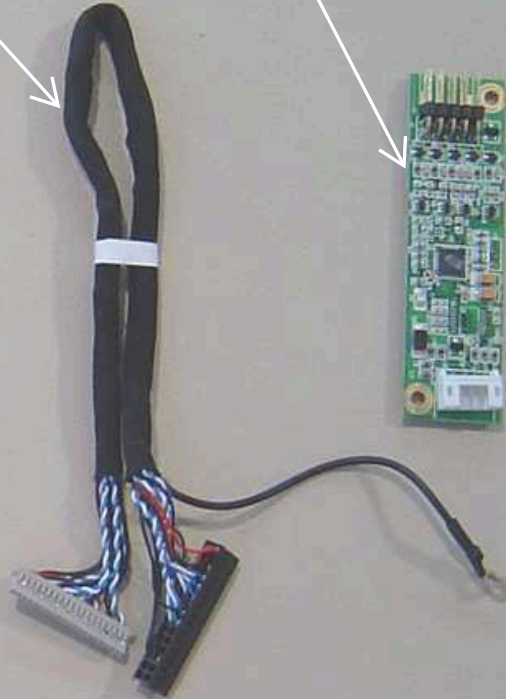
CABLE P/N.-
90114070



P/N.-
90114068



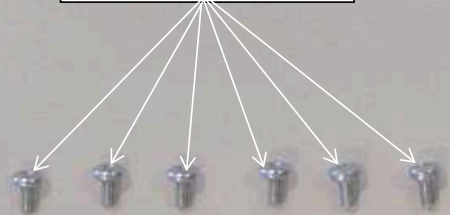
P/N.-
90114067



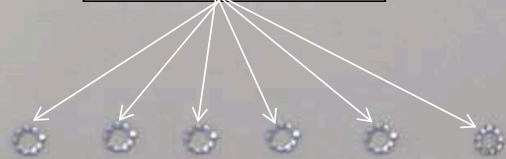
P/N.-
19087300



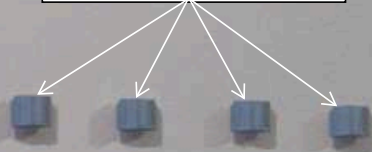
P/N.- 72031015
(6)

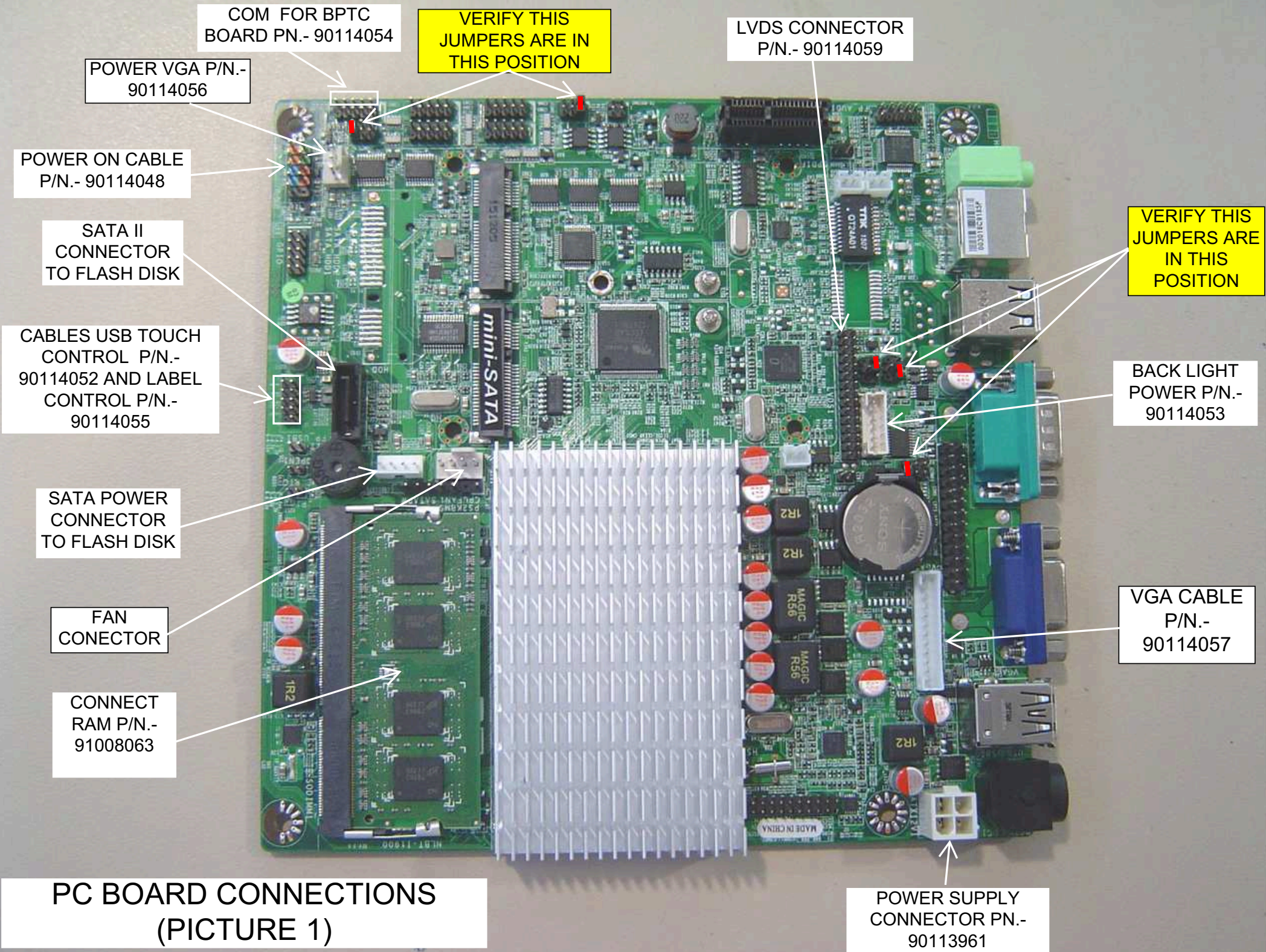


P/N.-73050004
(6)



P/N.- 71100067
(4)





COM FOR BPTC BOARD PN.- 90114054

VERIFY THIS JUMPERS ARE IN THIS POSITION

LVDS CONNECTOR P/N.- 90114059

POWER VGA P/N.- 90114056

POWER ON CABLE P/N.- 90114048

SATA II CONNECTOR TO FLASH DISK

VERIFY THIS JUMPERS ARE IN THIS POSITION

CABLES USB TOUCH CONTROL P/N.- 90114052 AND LABEL CONTROL P/N.- 90114055

BACK LIGHT POWER P/N.- 90114053

SATA POWER CONNECTOR TO FLASH DISK

FAN CONECTOR

VGA CABLE P/N.- 90114057

CONNECT RAM P/N.- 91008063

POWER SUPPLY CONNECTOR PN.- 90113961

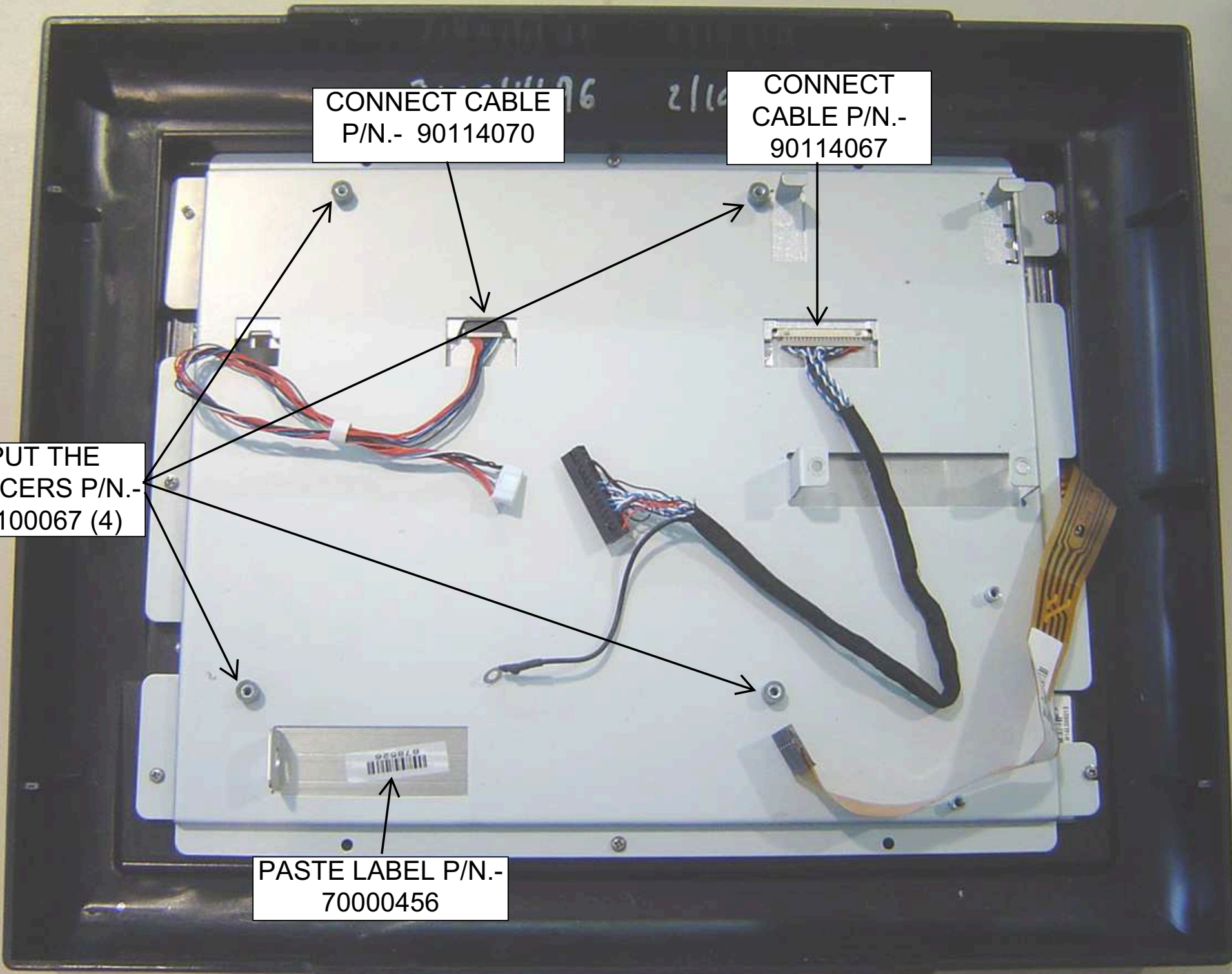
PC BOARD CONNECTIONS (PICTURE 1)

CONNECT CABLE
P/N.- 90114070

CONNECT
CABLE P/N.-
90114067

PUT THE
SPACERS P/N.-
71100067 (4)

PASTE LABEL P/N.-
70000456



HOLD THE BOARD WITH 3 WHASERS P/N.-73050004 AND 3 SCREWS P/N.- 72031015

PASTE LABEL P/N.- 70000456

CONNECT CABLE P/N.- 90114070

CONNECT CABLE P/N.- 90114068 WITH THE PART WITHOUT PIN TOWARDS UP (SEE NEXT PICTURE)

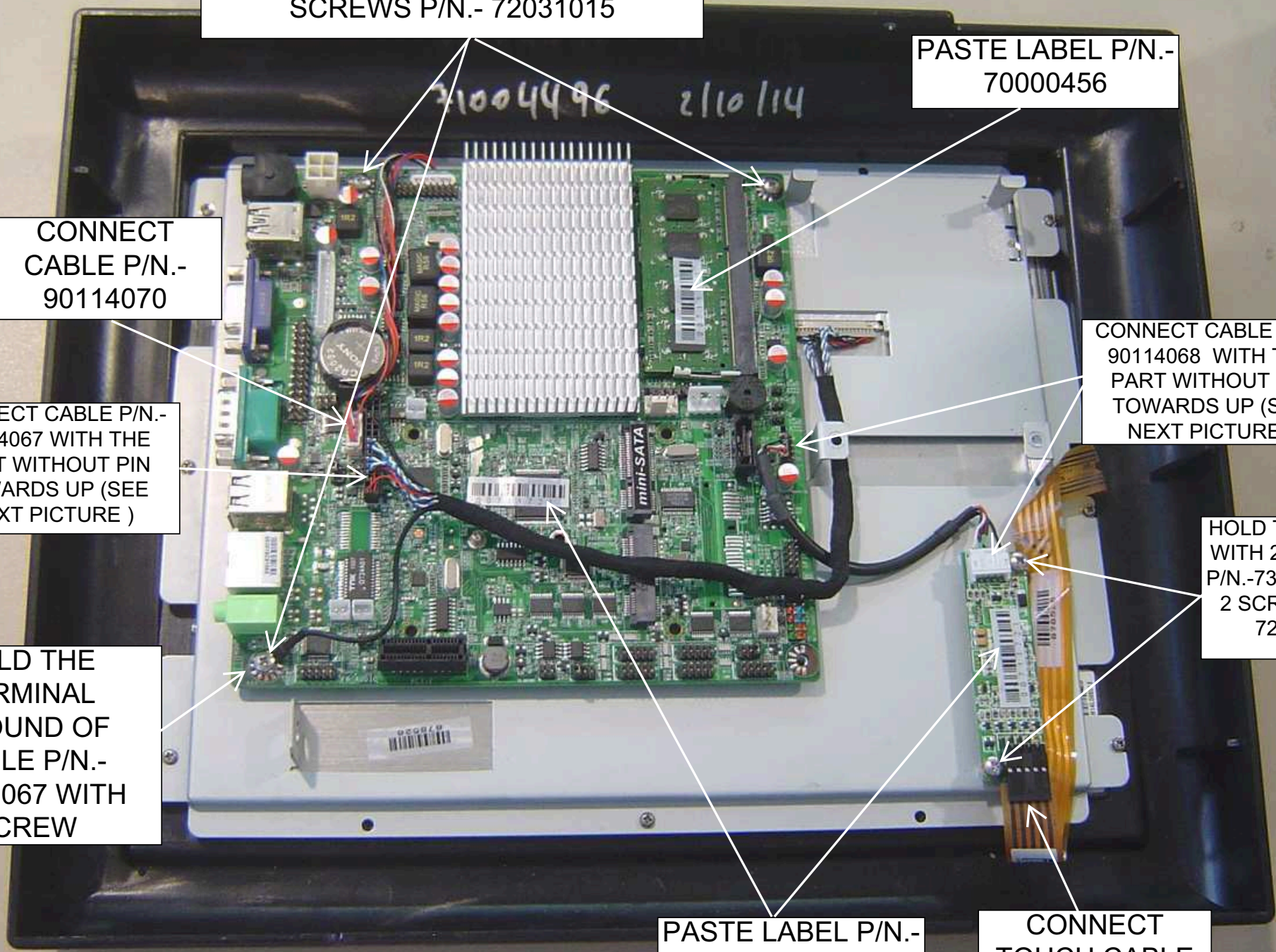
CONNECT CABLE P/N.- 90114067 WITH THE PART WITHOUT PIN TOWARDS UP (SEE NEXT PICTURE)

HOLD THE BOA WITH 2 WHASE P/N.-73050004 A 2 SCREWS P/N 72031015

HOLD THE TERMINAL GROUND OF CABLE P/N.- 90114067 WITH SCREW

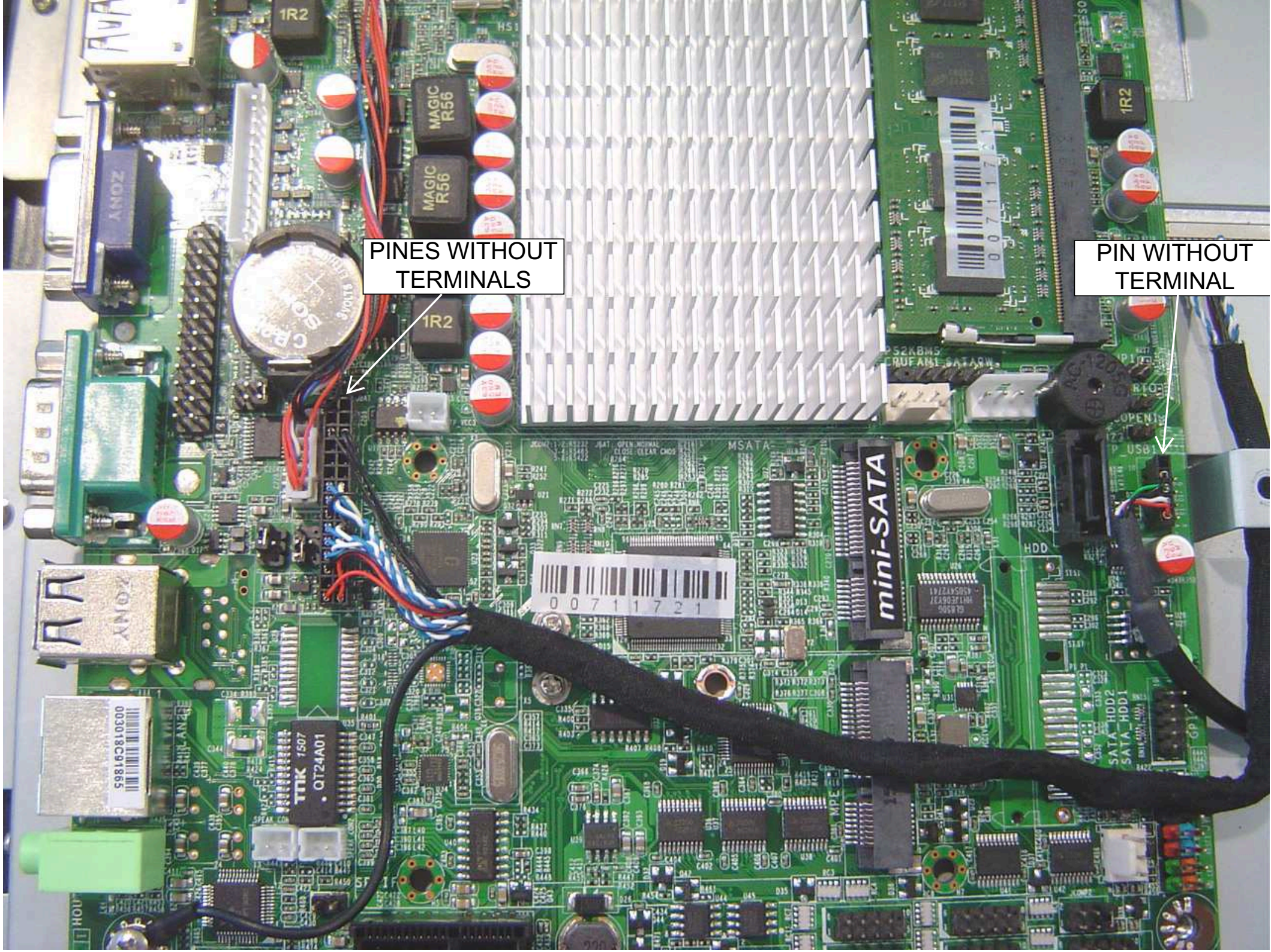
PASTE LABEL P/N.- 70000456

CONNECT TOUCH CABLE IN UP PINES



PINES WITHOUT
TERMINALS

PIN WITHOUT
TERMINAL



7.3.- ASSEMBLY HARD DISK AND EXTERNAL USB'S (COMPONENTS)

P/N.-
90114072
(THESE
CABLES
ARE
SHORTER
THAN
PICTURE)
(2)

P/N.-
72031015 (2)

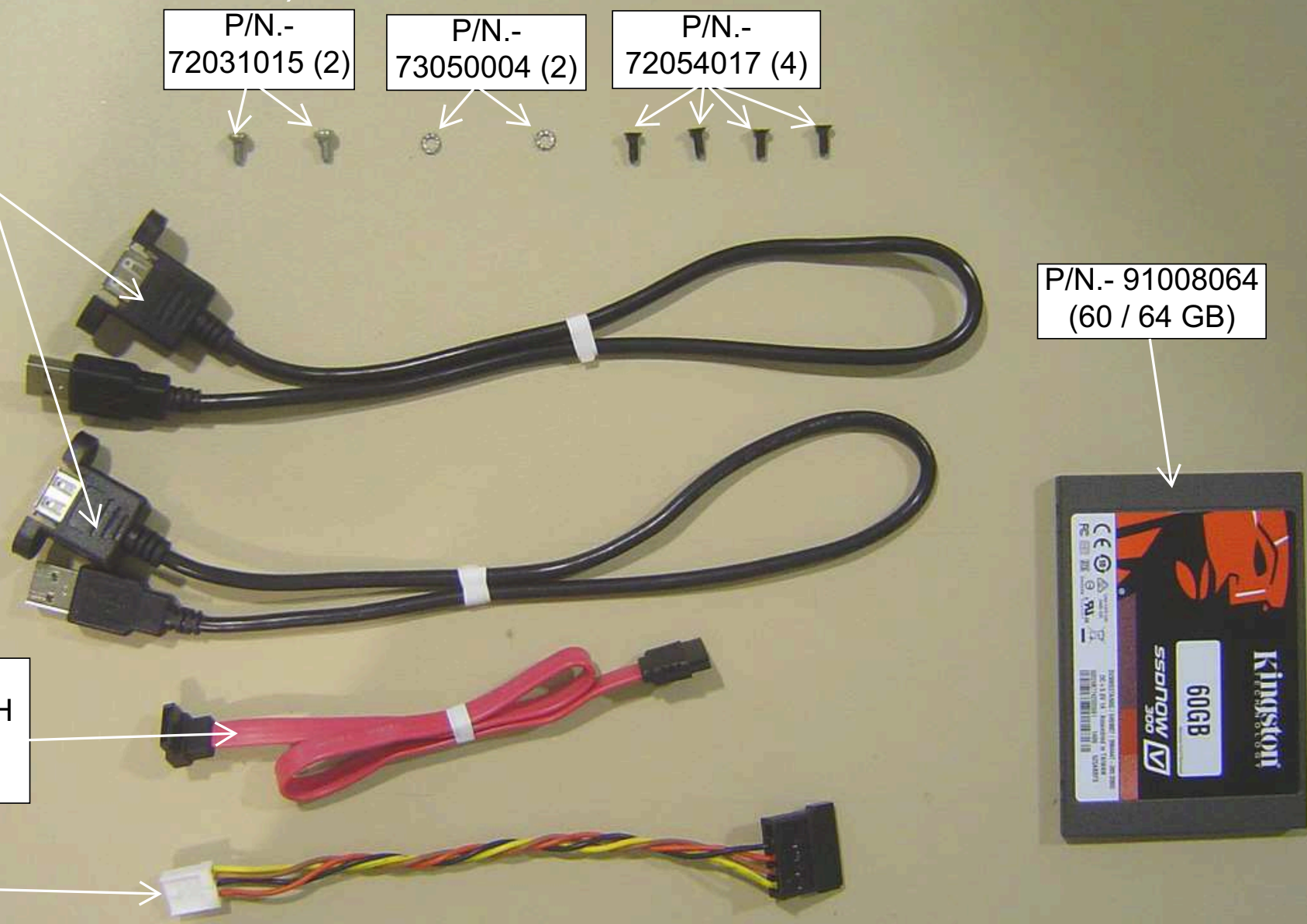
P/N.-
73050004 (2)

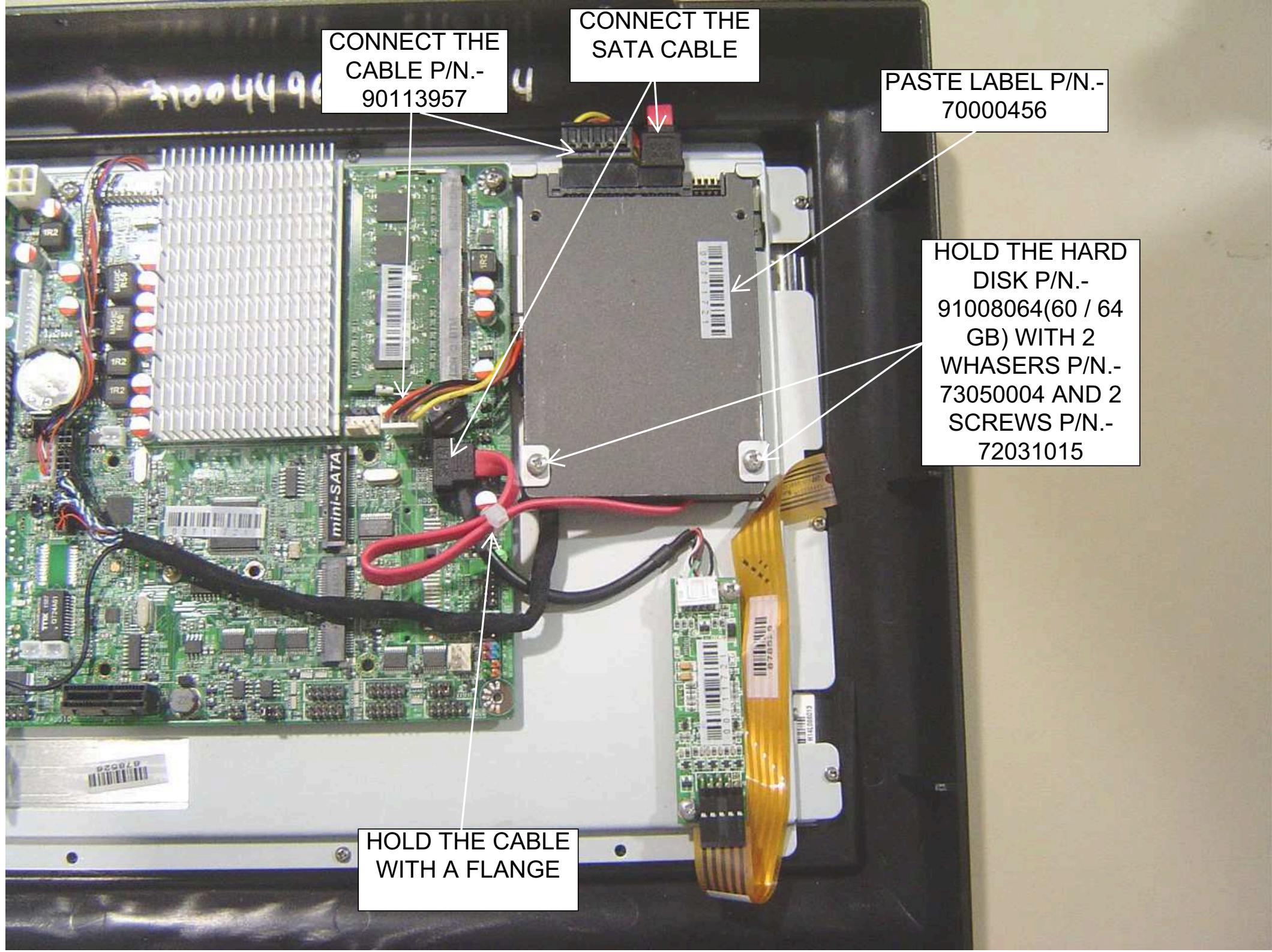
P/N.-
72054017 (4)

P/N.- 91008064
(60 / 64 GB)

CABLE SSD
COMES WITH
MOTHER
BOARD

P/N.-
90113957





CONNECT THE
CABLE P/N.-
90113957

CONNECT THE
SATA CABLE

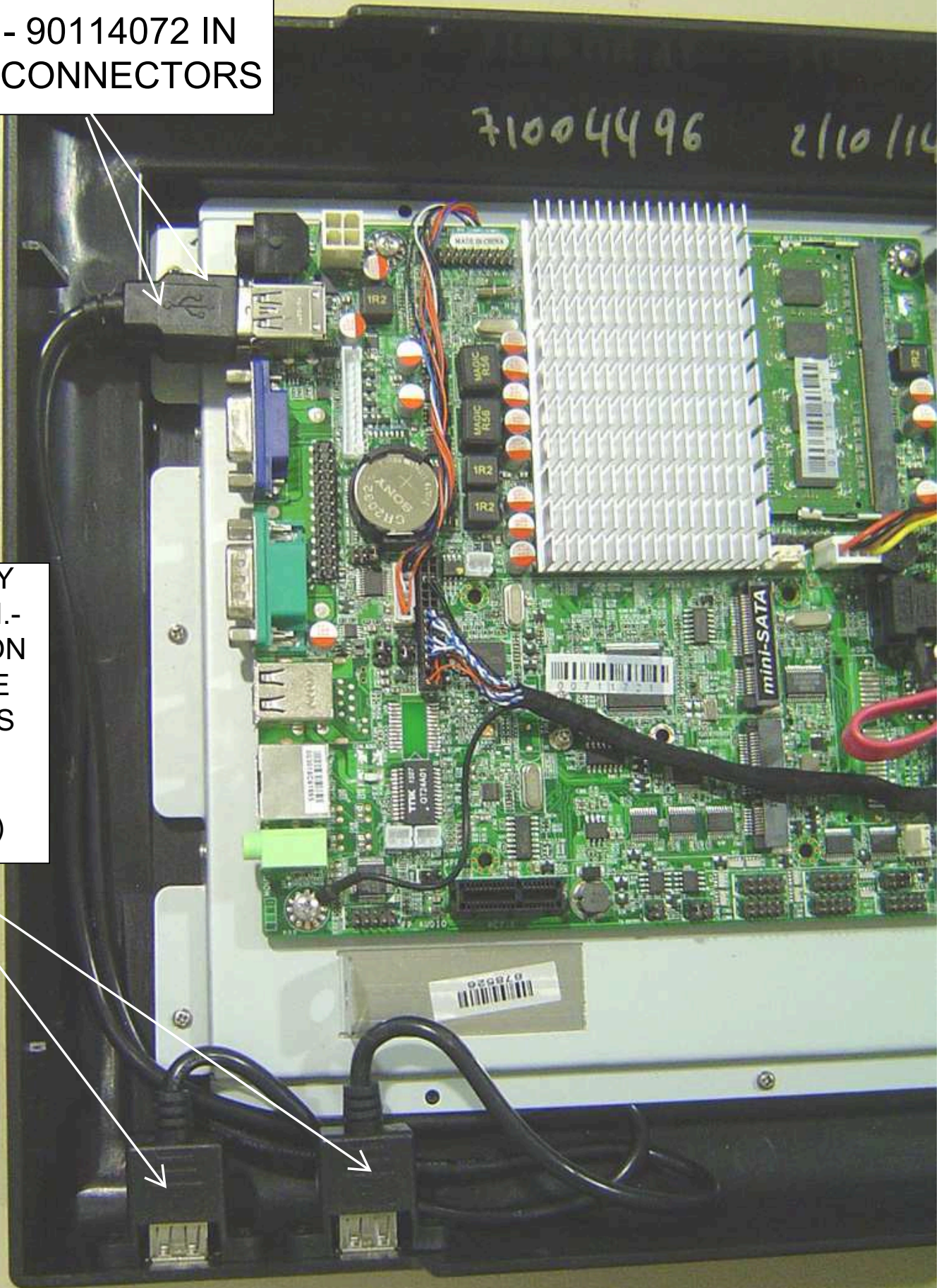
PASTE LABEL P/N.-
70000456

HOLD THE HARD
DISK P/N.-
91008064(60 / 64
GB) WITH 2
WHASERS P/N.-
73050004 AND 2
SCREWS P/N.-
72031015

HOLD THE CABLE
WITH A FLANGE

CONNECT CABLES
P/N.- 90114072 IN
THIS CONNECTORS

ASSEMBLY
CABLE P/N.-
90114072 ON
THE SAME
POSITIONS
(SEE
NEXT
PICTURE)





HOLD THE CABLE P/N.-
90114018 WITH 4
SCREWS P/N.-
72054017

OVERVIEW

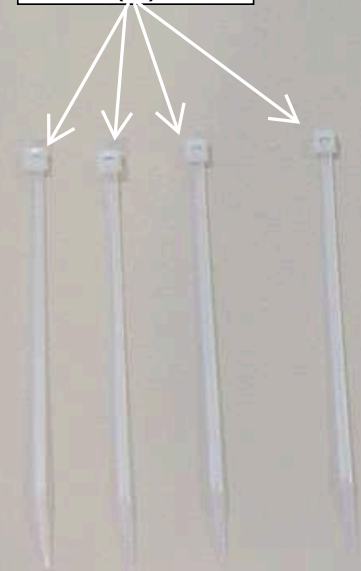


8.- CONNECTING CABLES BETWEEN HOUSING AND FRONT COVER.
AFTER ASSEMBLY THEM (COMPONENTS)

P/N.-
73120023 (2)



P/N.-
73100002
(4)



P/N.-
90113984



P/N.-
90114015



P/N.-
90114066



P/N.-
90114069

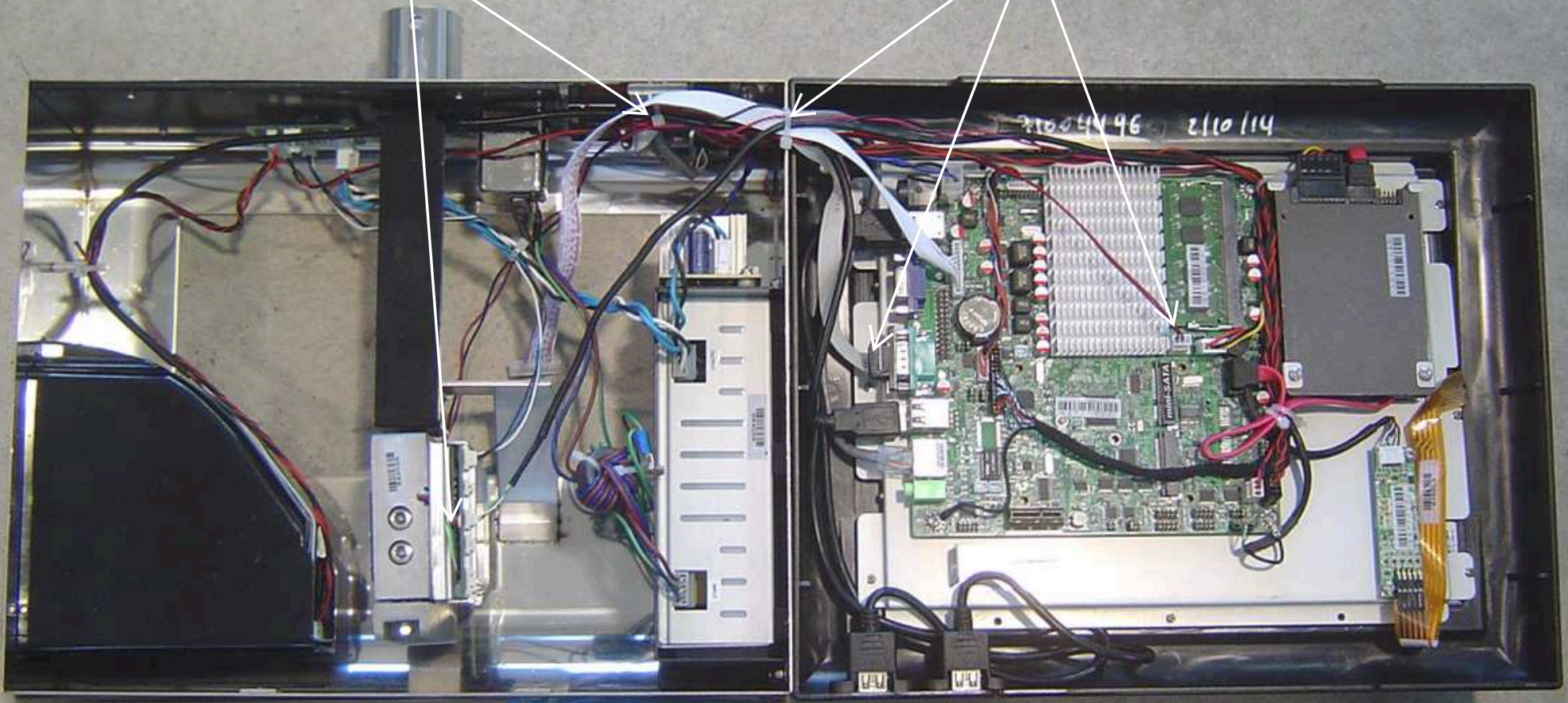


P/N.-
90114071



CONNECT AND ATTACH CABLES (SEE NEXT PICTURES)

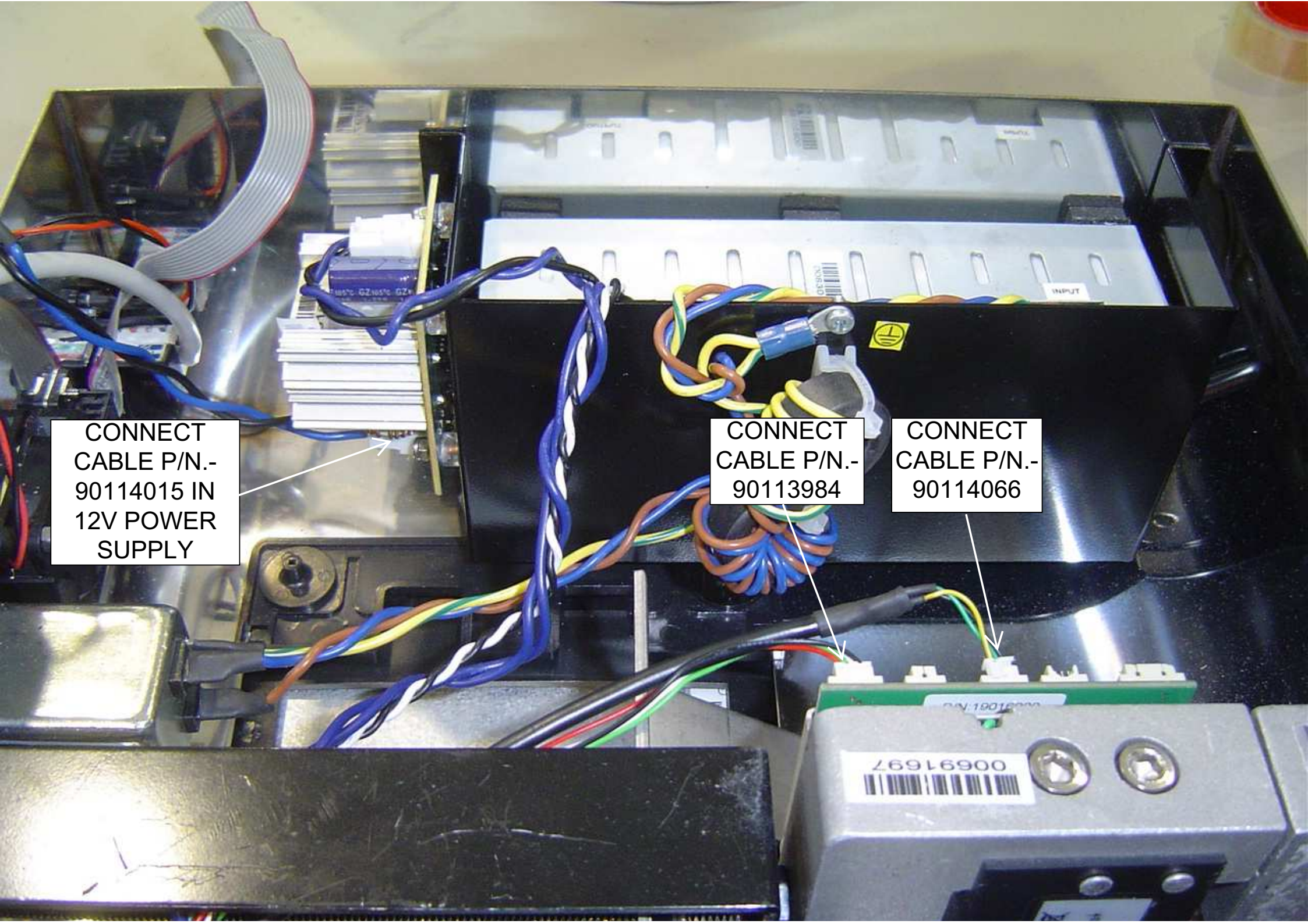
CONNECTING CABLES IN MAIN BOARD (SEE NEXT PICTURES)



CONNECT
CABLE P/N.-
90114015 IN
12V POWER
SUPPLY

CONNECT
CABLE P/N.-
90113984

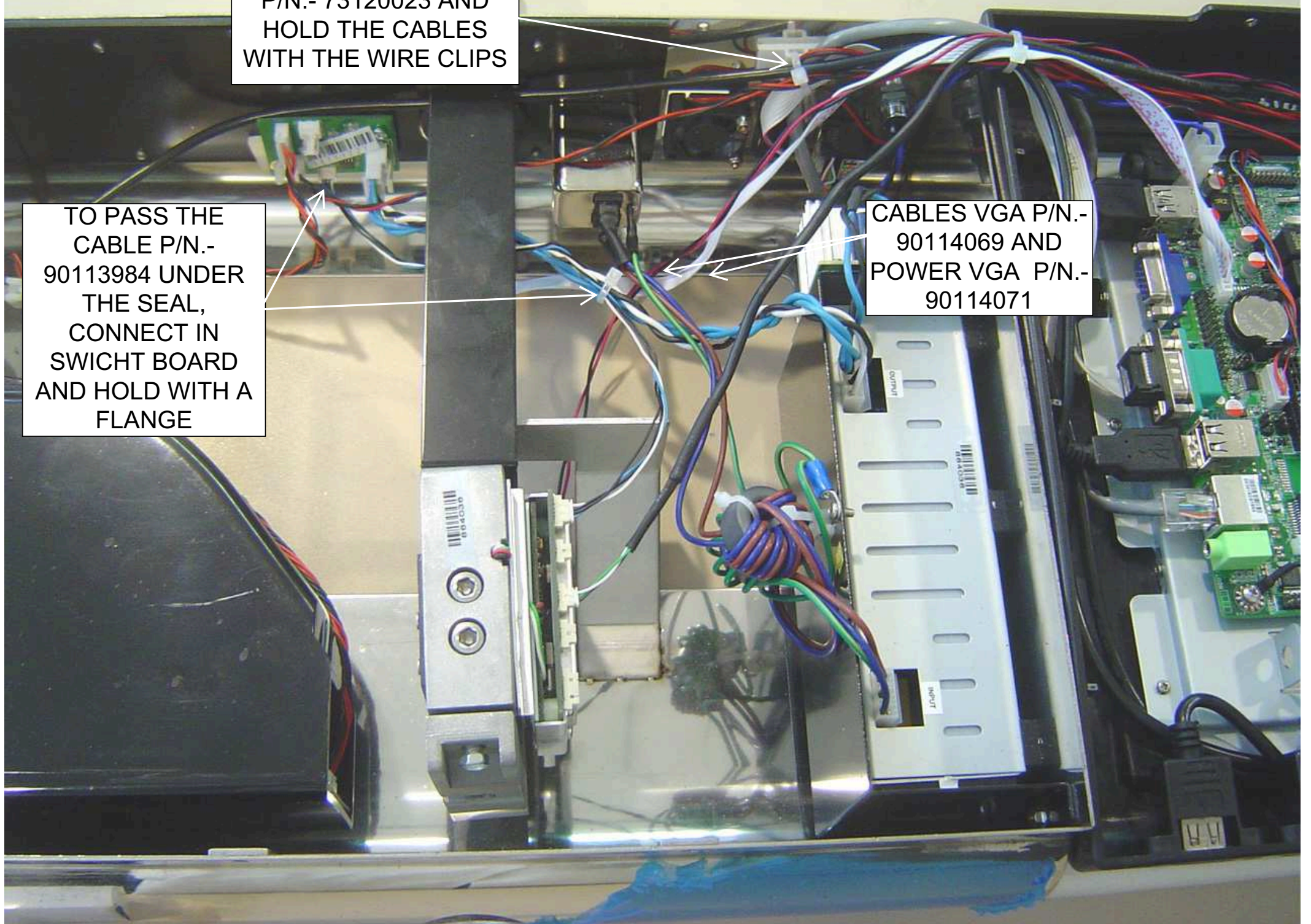
CONNECT
CABLE P/N.-
90114066

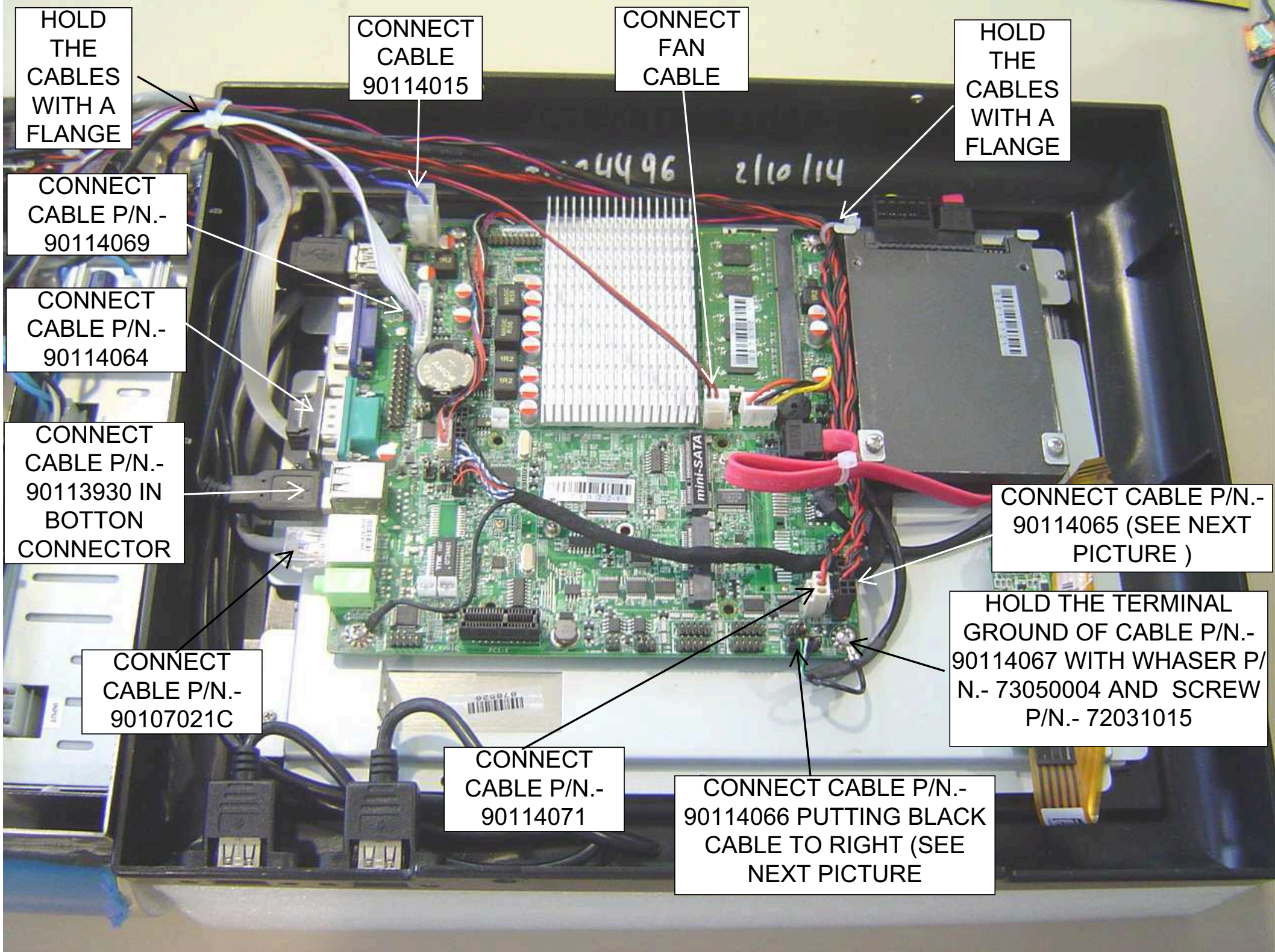


PASTE THE WIRE CLIPS
P/N.- 73120023 AND
HOLD THE CABLES
WITH THE WIRE CLIPS

TO PASS THE
CABLE P/N.-
90113984 UNDER
THE SEAL,
CONNECT IN
SWICHT BOARD
AND HOLD WITH A
FLANGE

CABLES VGA P/N.-
90114069 AND
POWER VGA P/N.-
90114071





HOLD THE CABLES WITH A FLANGE

CONNECT CABLE 90114015

CONNECT FAN CABLE

HOLD THE CABLES WITH A FLANGE

CONNECT CABLE P/N.- 90114069

CONNECT CABLE P/N.- 90114064

CONNECT CABLE P/N.- 90113930 IN BOTTON CONNECTOR

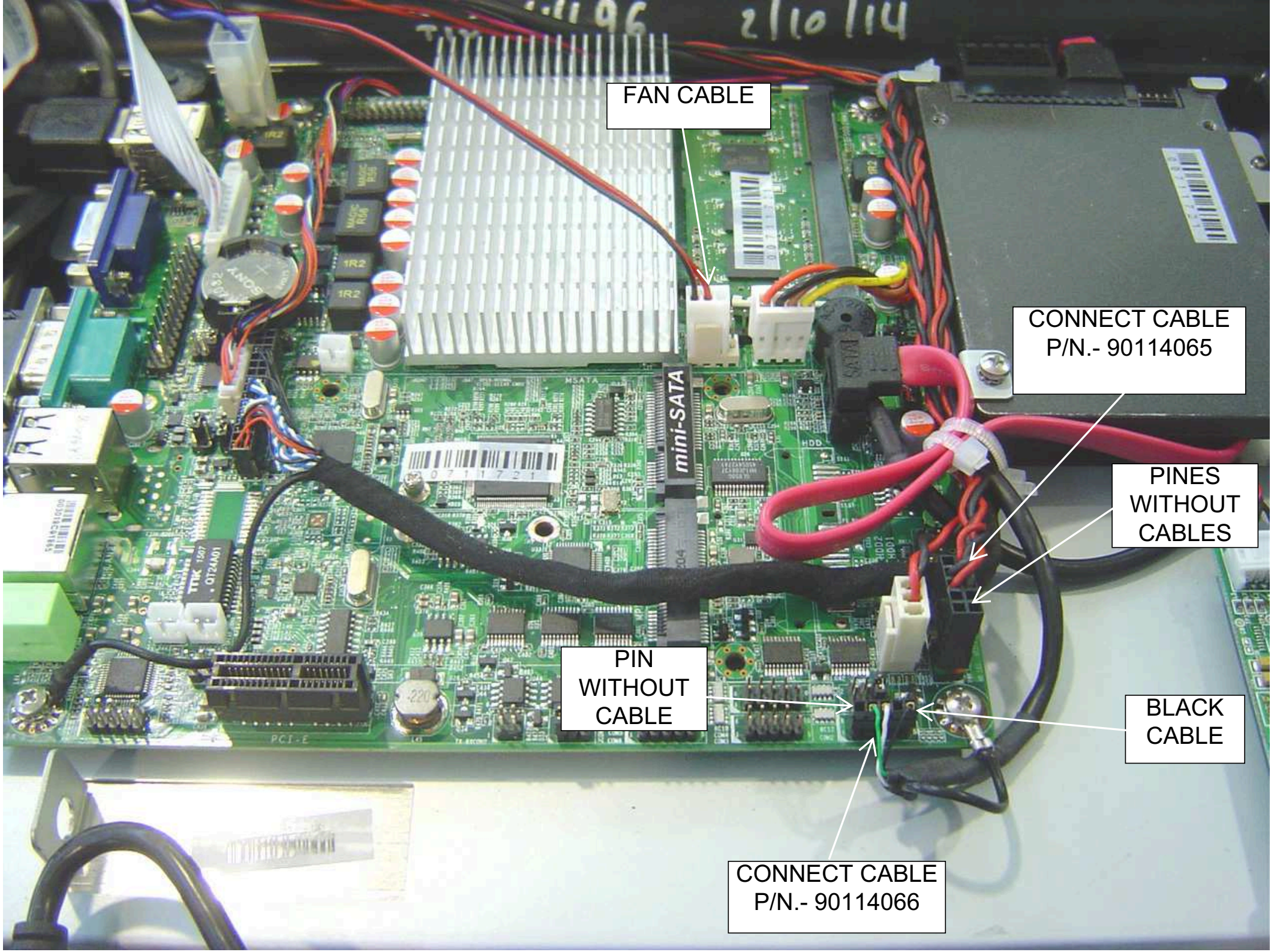
CONNECT CABLE P/N.- 90114065 (SEE NEXT PICTURE)

HOLD THE TERMINAL GROUND OF CABLE P/N.- 90114067 WITH WHASER P/ N.- 73050004 AND SCREW P/N.- 72031015

CONNECT CABLE P/N.- 90107021C

CONNECT CABLE P/N.- 90114071

CONNECT CABLE P/N.- 90114066 PUTTING BLACK CABLE TO RIGHT (SEE NEXT PICTURE



FAN CABLE

CONNECT CABLE
P/N.- 90114065

PINES
WITHOUT
CABLES

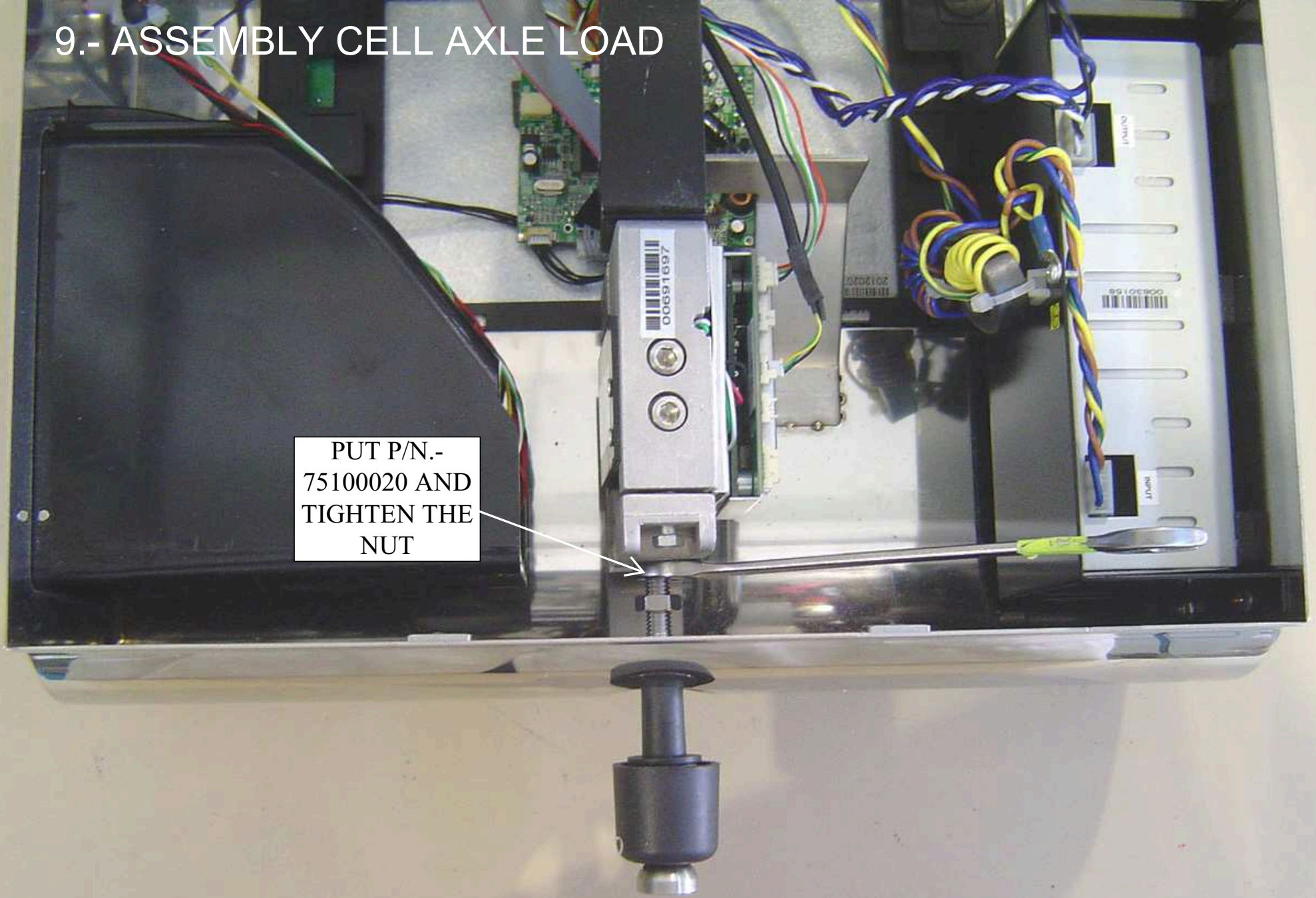
PIN
WITHOUT
CABLE

BLACK
CABLE

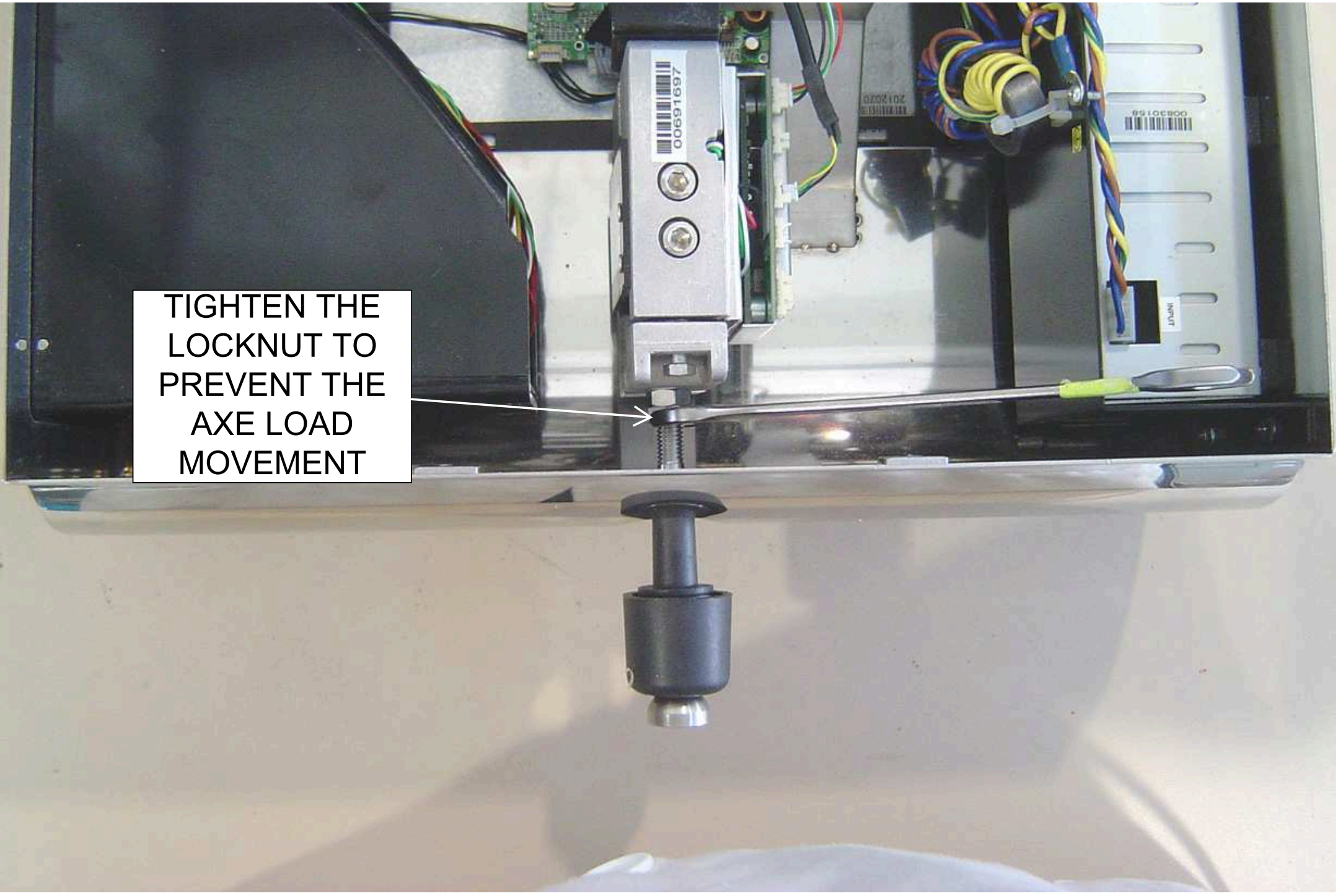
CONNECT CABLE
P/N.- 90114066

9.- ASSEMBLY CELL AXLE LOAD

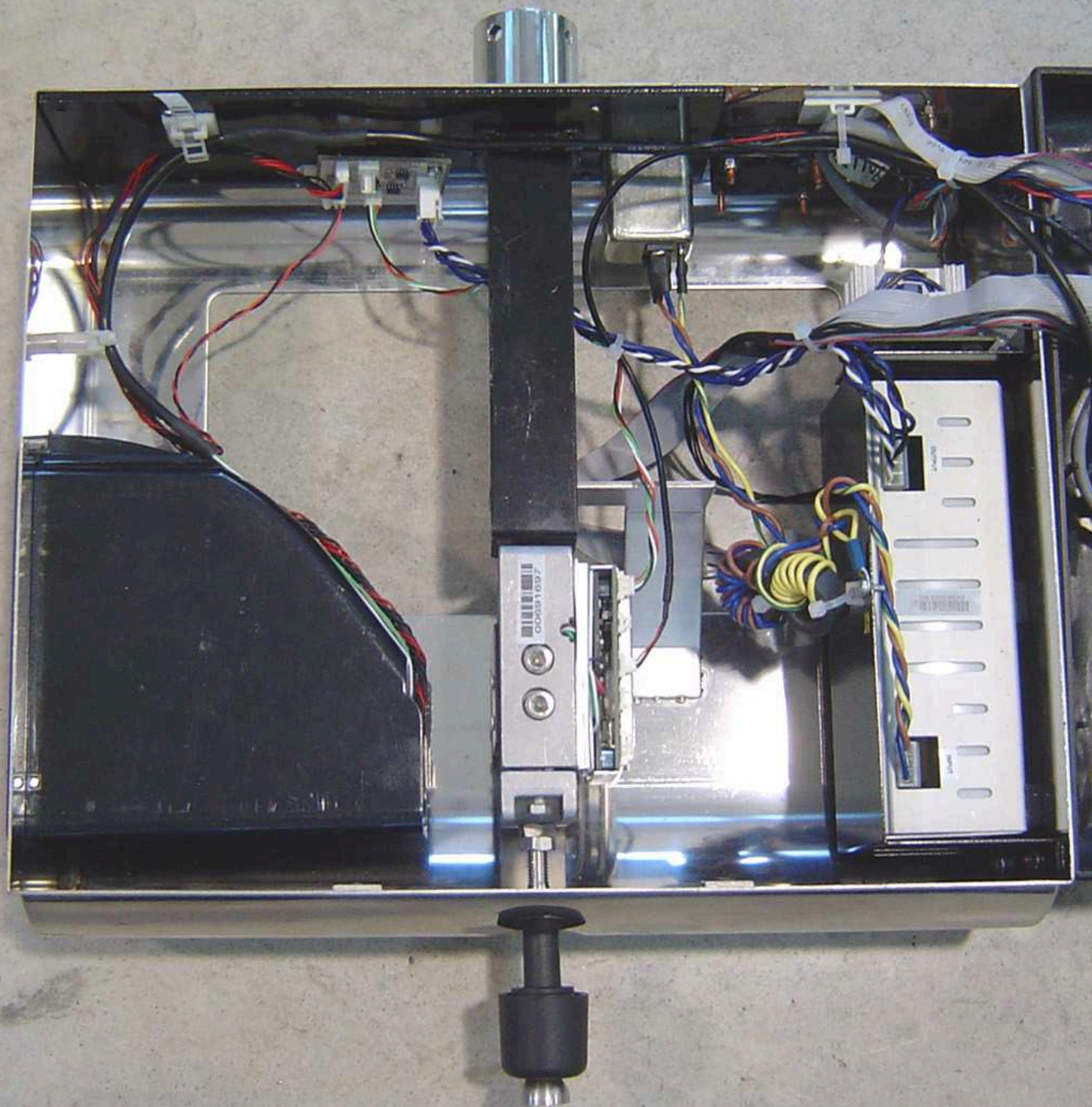
PUT P/N.-
75100020 AND
TIGHTEN THE
NUT



TIGHTEN THE
LOCKNUT TO
PREVENT THE
AXE LOAD
MOVEMENT



OVERVIEW





PUT THE COVER
ON HOUSING AND
HOLD WITH
SREWS P/N.-
72054038



PUT THE COVER ON
HOUSING AND HOLD
WITH SCREWS P/N.-
72054038

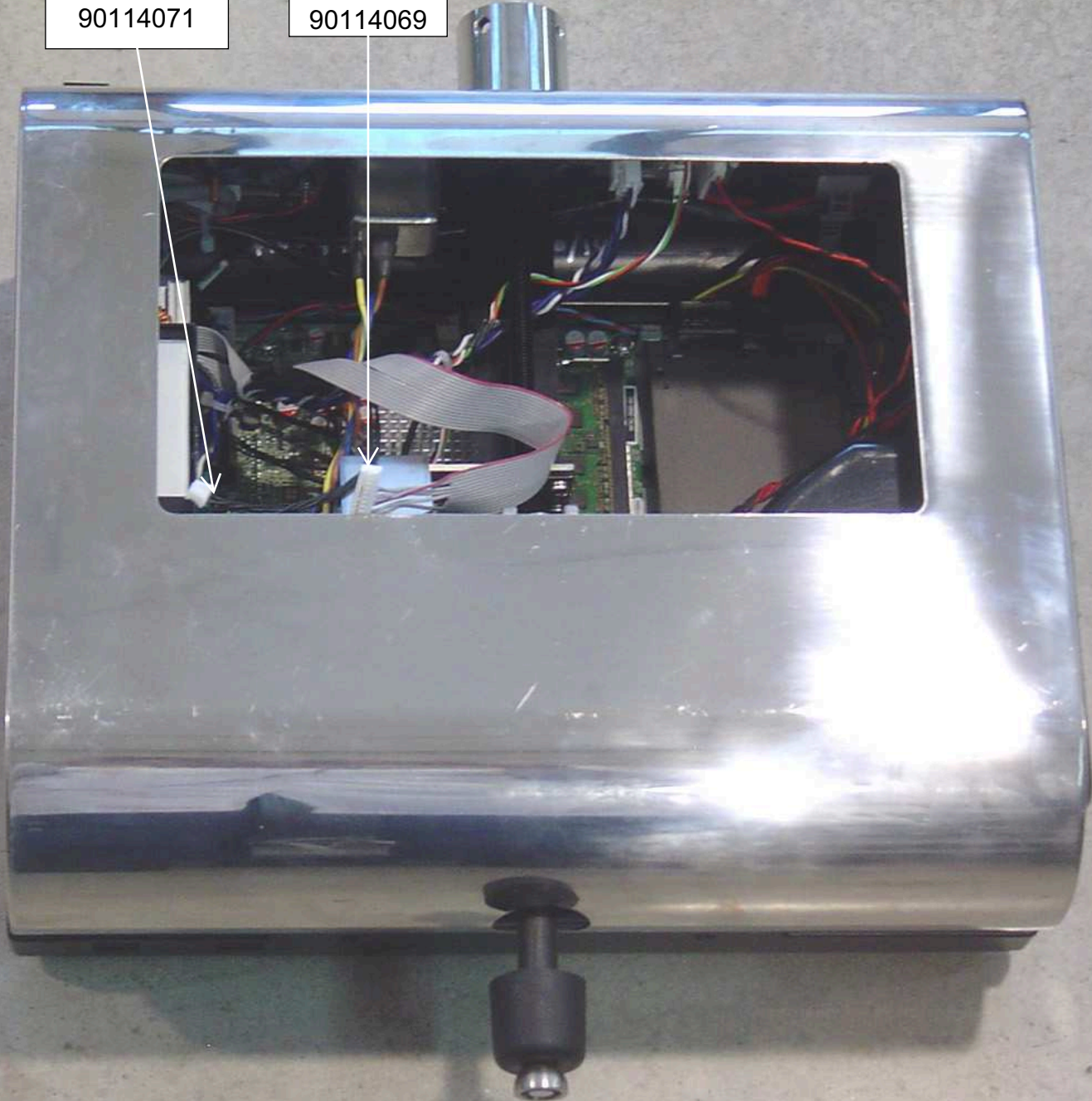
FRONT VIEW



BACK VIEW

CABLE P/N.-
90114071

VGA CABLE
P/N.-
90114069



10.- ASSEMBLY BACK MONITOR 12 " (COMPONENTS)

P/N.-
19018500

P/N.-
72030002
(4)

P/N.-
73050003
(4)

P/N.-
72056006
(10)

P/N.-
72059003
(2)



10.- ASSEMBLY BACK MONITOR 12 " (COMPONENTS)

PN.-
71210542 (2)



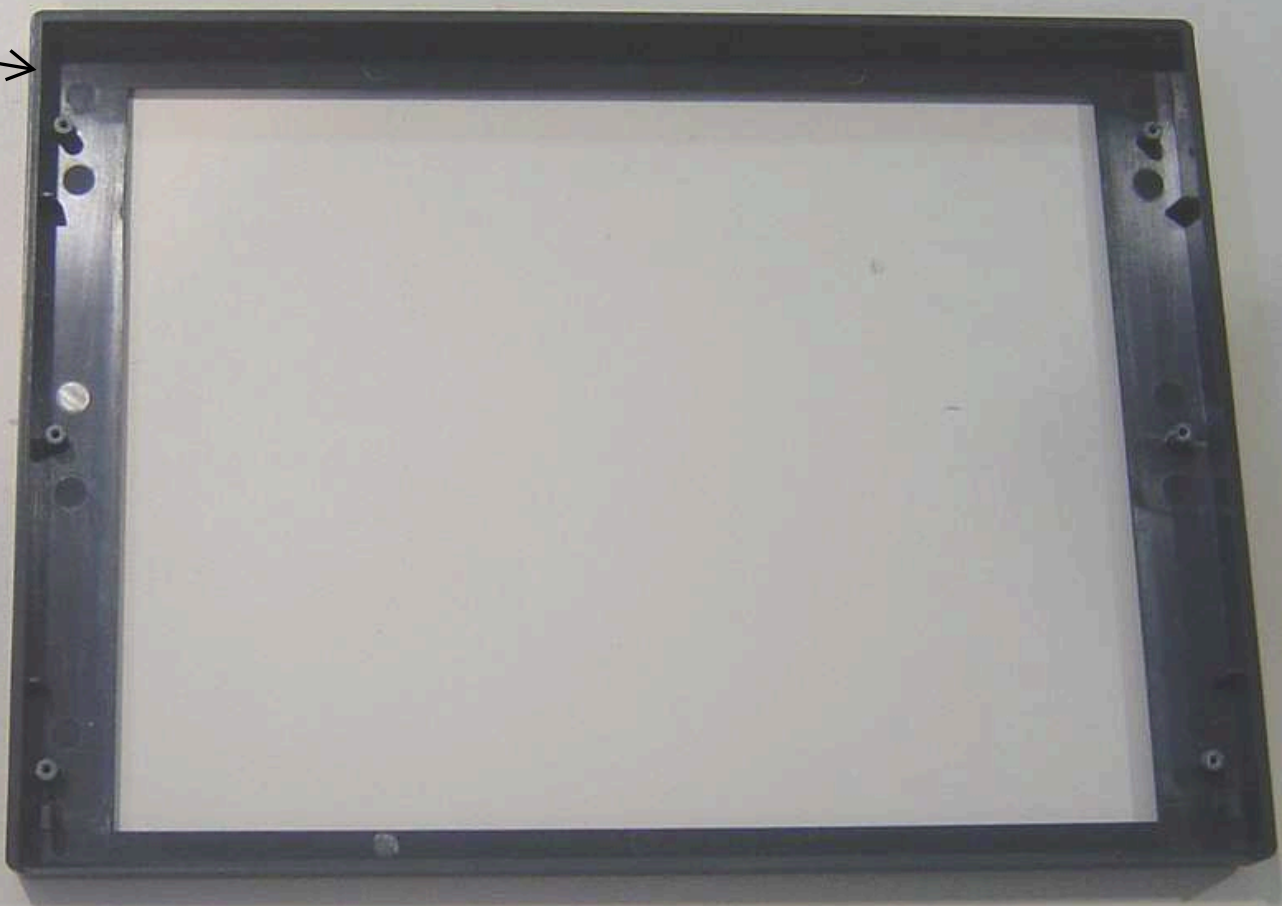
P/N.- 71004499



10.- ASSEMBLY BACK MONITOR 12 " (COMPONENTS)

P/N.-
71004497

PN.-
19087600



P/N.-
90114012



P/N.-
90114011

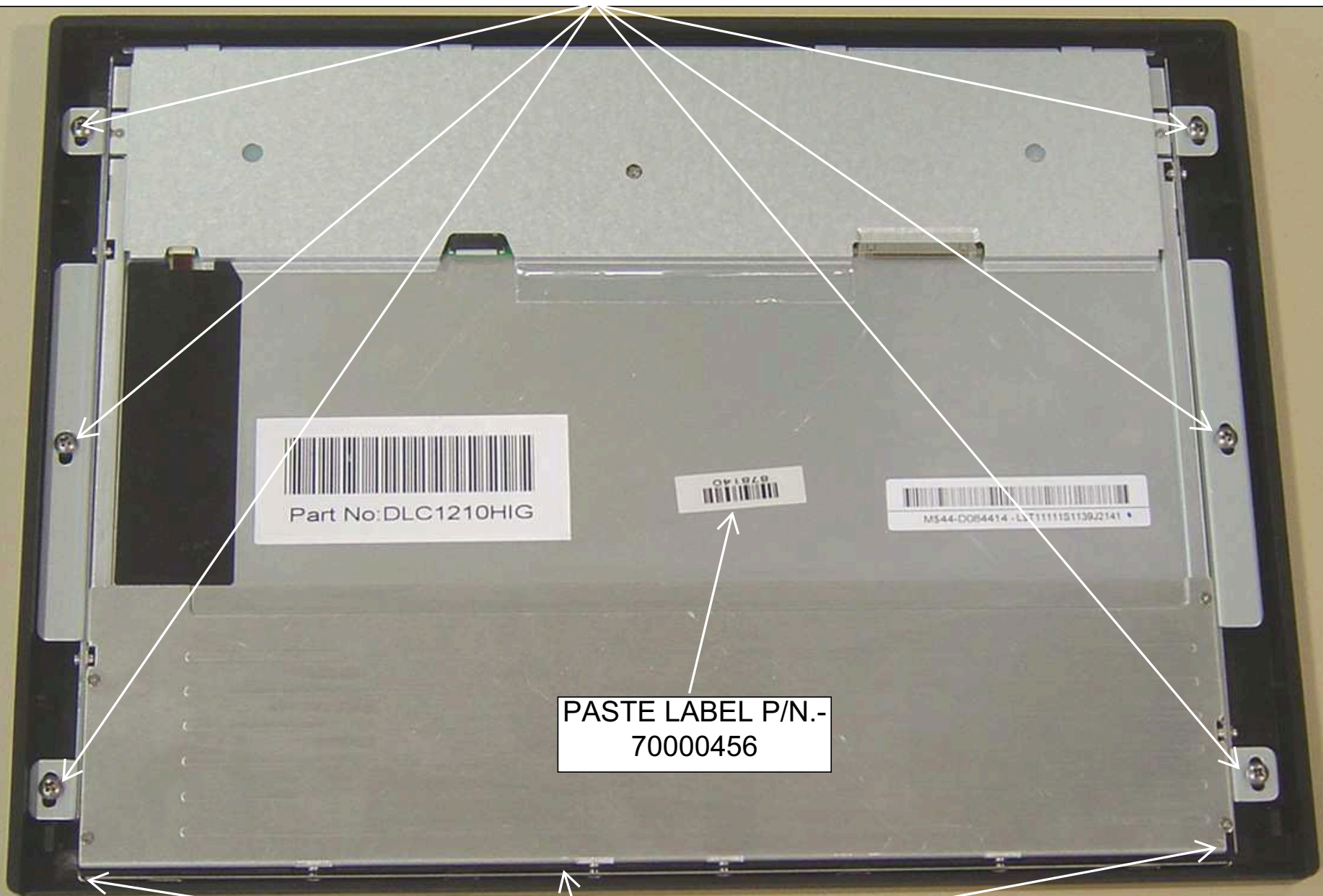


HOLD THE SUPPORT PN.- 71210542 WITH
2 WHASERS P/N.- 73050003 AND 2
SCREWS P/N.- 72030002 (RIGHT PART
MONITOR)



HOLD THE SUPPORT PN.- 71210542 WITH
2 WHASERS P/N.- 73050003 AND 2
SCREWS P/N.- 72030002 (LEFT PART
MONITOR)

PUT THE MONITOR IN SUPPORT P/N.- 71004497, IN THIS POSITION, AND HOLD WITH 6 SCREWS P/N.- 72056006. PUT THE MONITOR CENTERED TO AVOID VIEW IN THE FRONT THE SILVER PART



Part No: DLC1210HIG

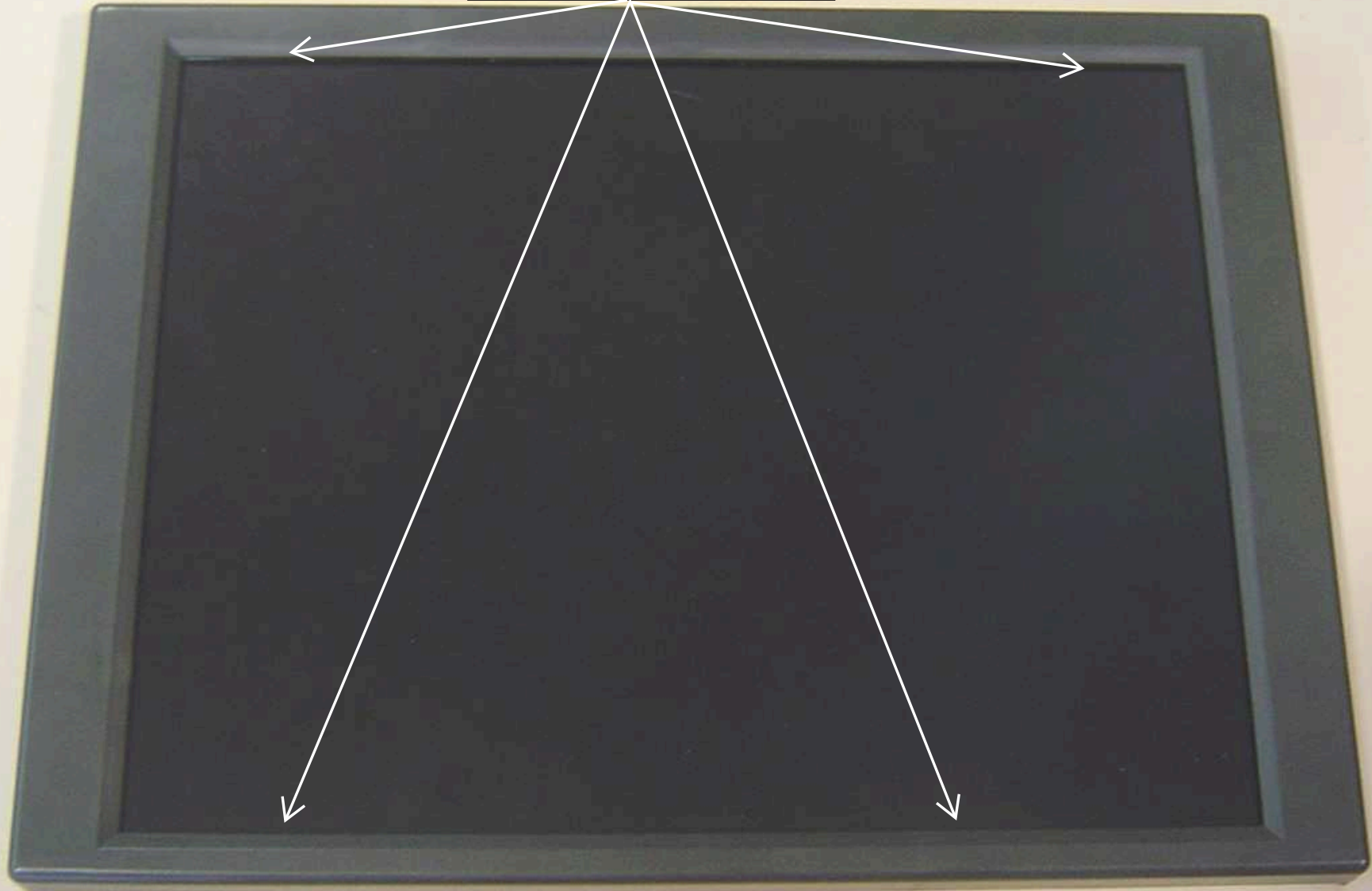
0V1078

MS44-D084414-LT11111111392141

PASTE LABEL P/N.-
70000456

RECESS IN
SUPPORT

TO AVOID VIEW IN THE
FRONT THE SILVER
PART AT THIS PLACES



P/N.- 71004499

CONNECT
THE CABLE
P/N.-
90114011

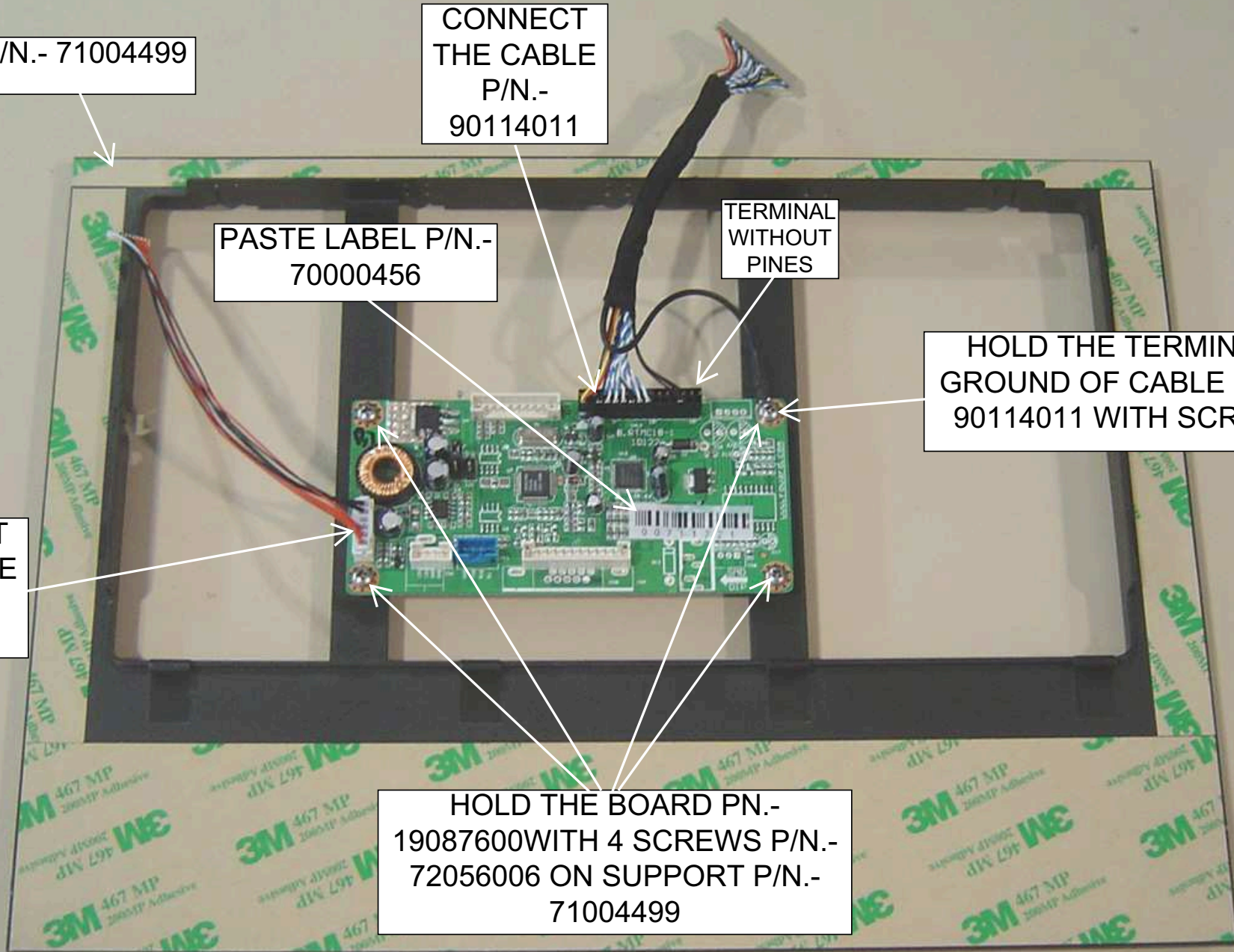
PASTE LABEL P/N.-
70000456

TERMINAL
WITHOUT
PINES

HOLD THE TERMINAL
GROUND OF CABLE P/N.-
90114011 WITH SCREW

CONNECT
THE CABLE
P/N.-
90114012

HOLD THE BOARD PN.-
19087600 WITH 4 SCREWS P/N.-
72056006 ON SUPPORT P/N.-
71004499



CONNECT THE CABLES IN BOARD, REMOVE THE PROTECTOR AND PASTE THE SUPPORT ON THE CASE, HOLDING WITH TABS (FIRST INSERT THE BOTTOM TABS). PASS THE CABLES AS SHOWN. SEE NEXT PICTURE

P/N.- 71004499

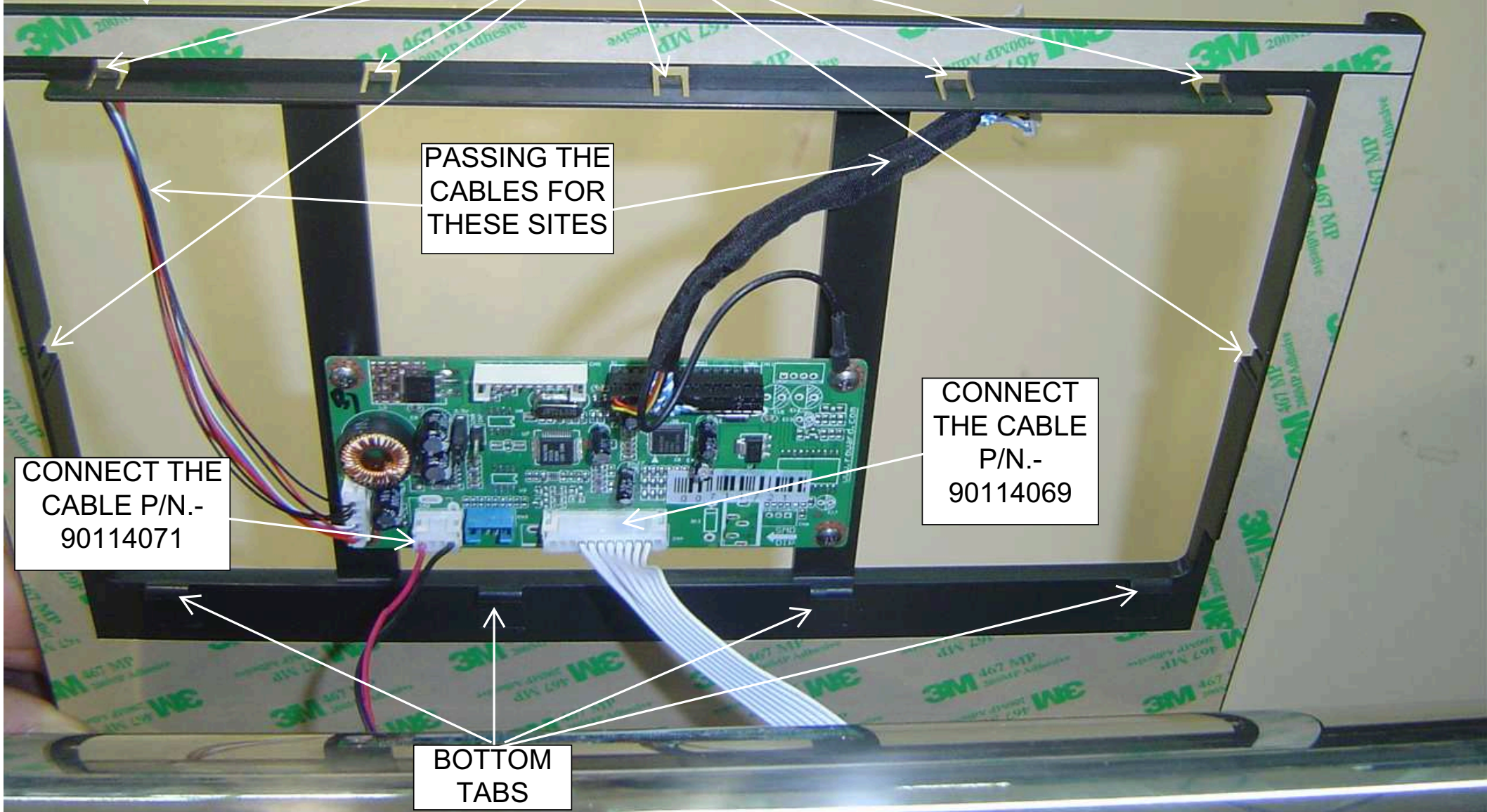
TABS

PASSING THE CABLES FOR THESE SITES

CONNECT THE CABLE P/N.- 90114071

CONNECT THE CABLE P/N.- 90114069

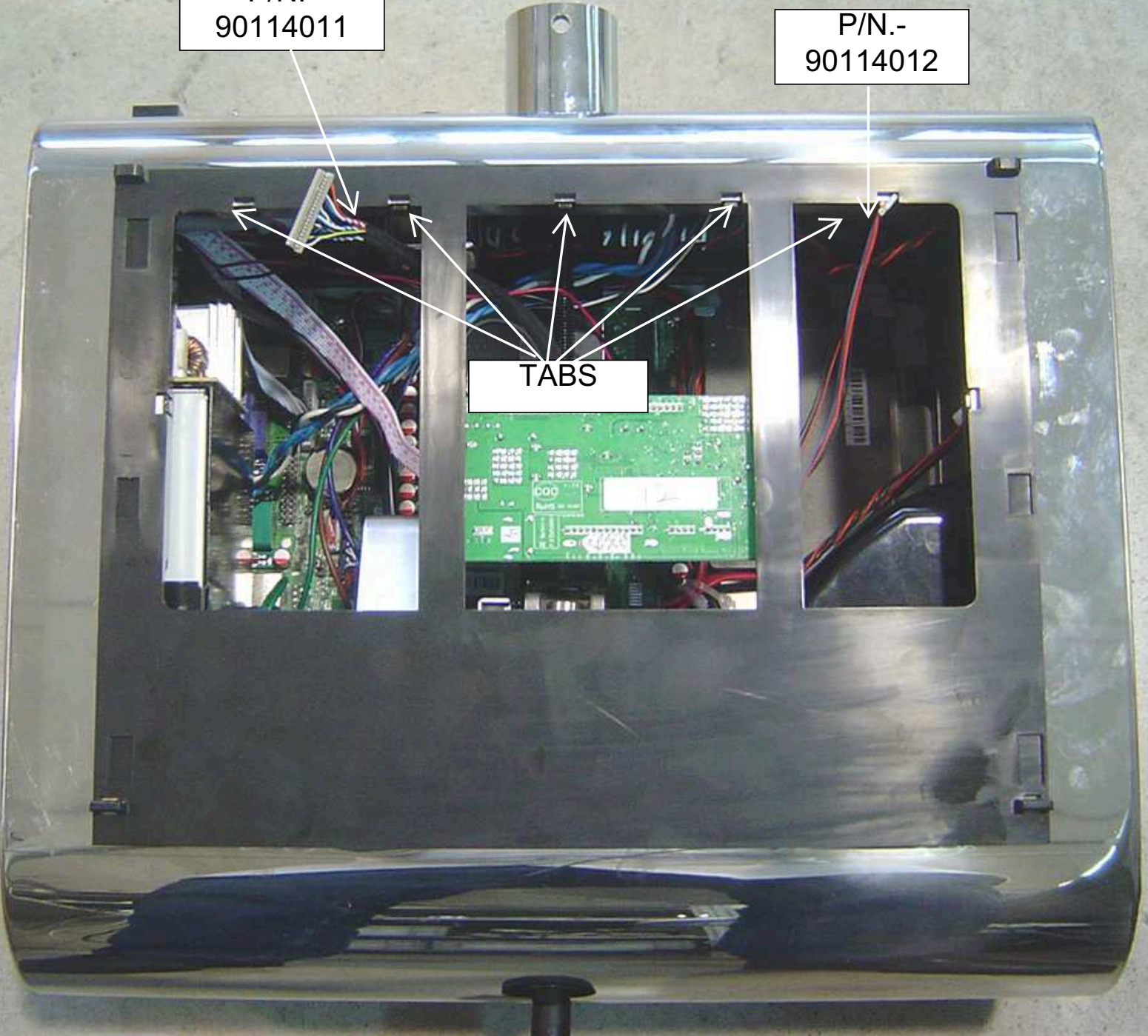
BOTTOM TABS



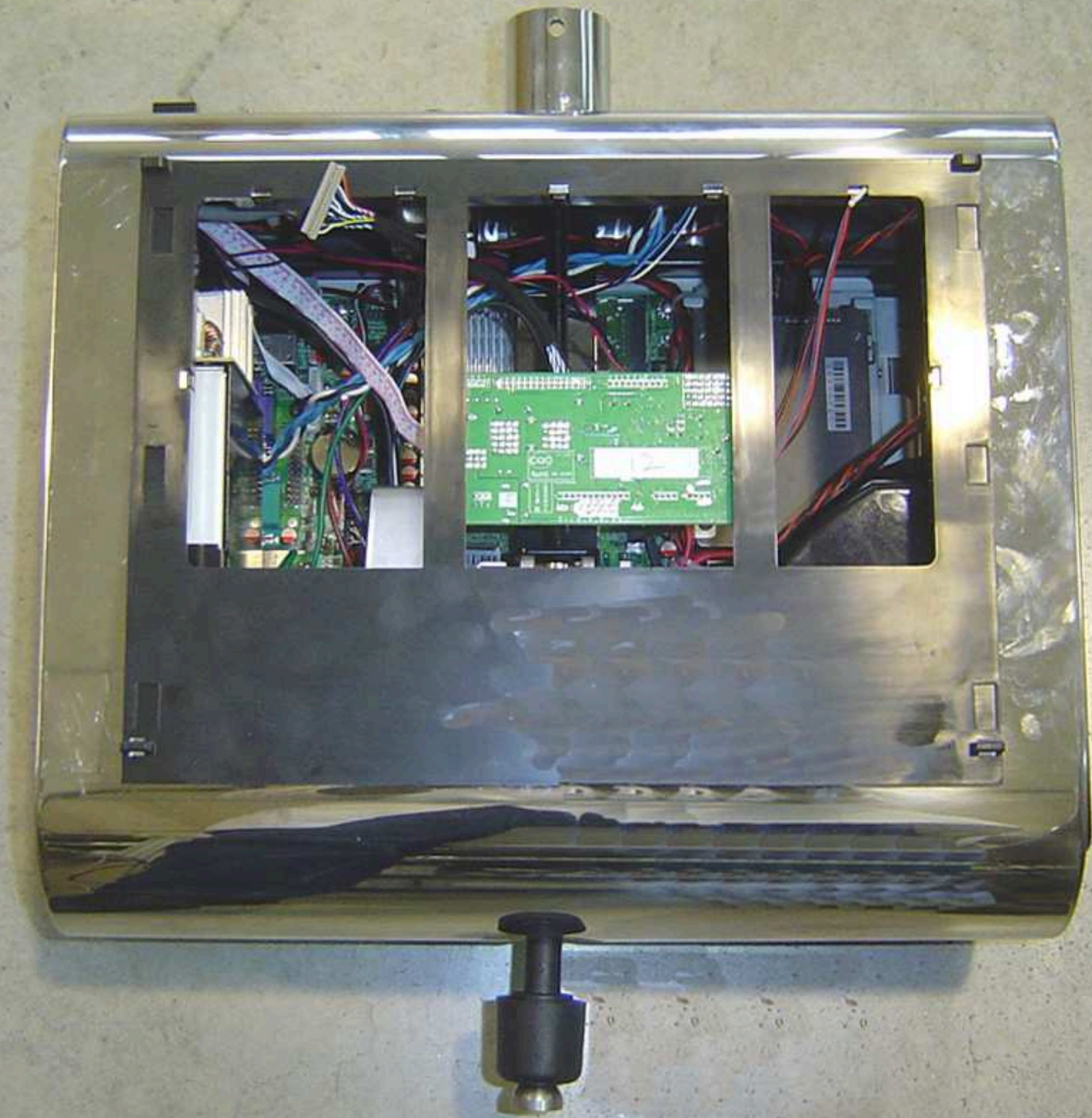
P/N.-
90114011

P/N.-
90114012

TABS



OVERVIEW

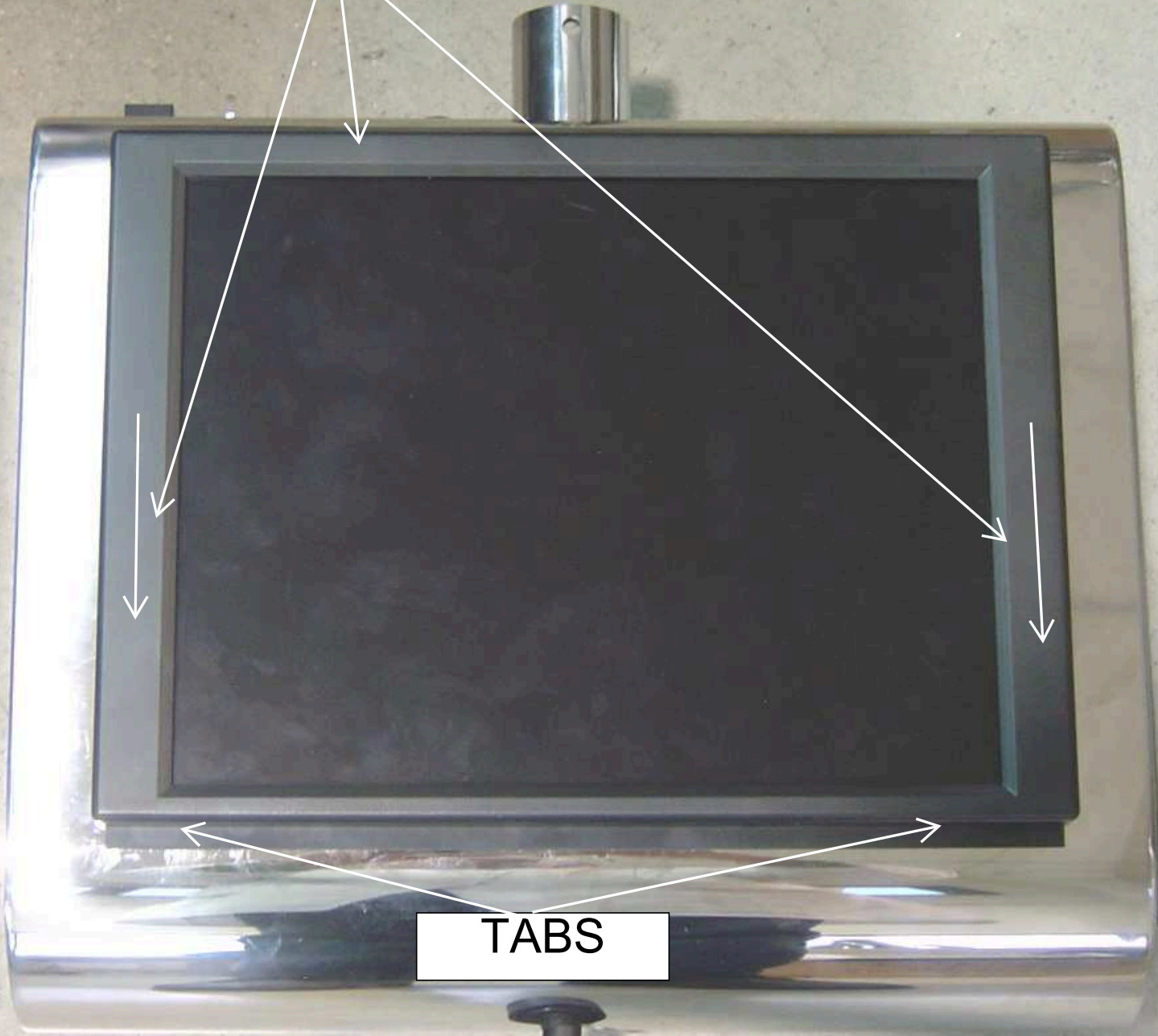


CONNECT
CABLE
90114011

CONNECT
CABLE
90114012



PUT THE MONITOR ON SUPPORT AND
SCROLL DOWN TO TO BE INSERTED
INTO TABS



TABS

HOLD THE MONITOR WITH
SCREWS P/N.- 72059003



OVERVIEW



11.- FINISH (COMPONENTS)

PLIERS
FOR
SEALING

P/N.-
70000868



GRUPO EPELSA S.L. Cert.n°T8471 Serial n°690444
Max 15kg Min 100g T=-9,995kg e=5g
MODEL:PCSK 110V/240V 50/60Hz
I_{max} = 1,5A

CE 13 - 0122 III

P/N.-
70010374



PLASTIC
SEAL P/N.-
79000016

P/N.-
79001008




SEAL CABLE
P/N.- 79500137
(100mm)



PUT THERMAL
PAPER ROLL IN
PRINTER





GRUPO EPELSA S.L. Cert.n°T8471 Serial n°690444
Max 15kg Min 100g T=-9,995kg e=5g
MODEL:PCSK 110V/240V 50/60Hz
I_{max} = 1,5A

CE13-0122 (11) X

PASTE THE NAME
PLATE P/N.- 70010374
AND PASTE UP THE
PROTECTOR P/N.-
70000868

Max 15kg Min 100g e= 5g Venta.admin

kg €/kg

0,000 880,00 88880,00

0 Introducir precio

T1 T2 T3 T4 Q MODE

21/10/14 07:18:04
Nº 2 0.00.0

214	237	906	43	13
21	231	42	43	69
49	54	56	10	225
230	182	186	39	1
237	231	49	44	44

Almudena
Antonio
Sara
Raquel

7 8 9 ESC
4 5 6 X
1 2 3
0

