

ASSEMBLY SCALE P/N.- X13995365 (K 22 RL 12" TRASERA 12")



## **GUIDELINE ASSEMBLY SCALE P/N.- X13995365 (K 22 RL 12" TRASERA 12")**

- 1.- ASSEMBLY POWER ENTRY, COMMUNICATION CONNECTORS AND FAN
- 2.- ASSEMBLY POWER SUPPLY, 12V POWER SUPPLY AND SWITCH BOARD
- 3.- ASSEMBLY SET DIGITAL HANGING LOAD CELL P/N.- 97003240
- 4.- ASSEMBLY SET CELL AXLE LOAD P/N 575100020
- 5.- ASSEMBLY LOAD CELL AND SEAL
- 6.- ASSEMBLY SUPPORT BACK MONITOR
- 7.- ASSEMBLY LABEL PRINTER
- 8.- CONNECT CABLES
- 9.- ASSEMBLY FRONT COVER
  - 9.1.- ASSEMBLY TOUCH SCREEN (LVDS)
  - 9.2.- ASSEMBLY MAIN BOARD AND TOUCH SCREEN CONTROL BOARD
  - 9.3.- ASSEMBLY HARD DISK AND EXTERNAL USB'S
- 10.-CONNECT CABLES TO MOTHER BOARD IN FRONT COVER
- 11.- ASSEMBLY CELL AXLE LOAD AND PUT SET FRONT COVER IN HOUSING
- 12.- ASSEMBLY BACK MONITOR 12 "
- 13.- FINISH

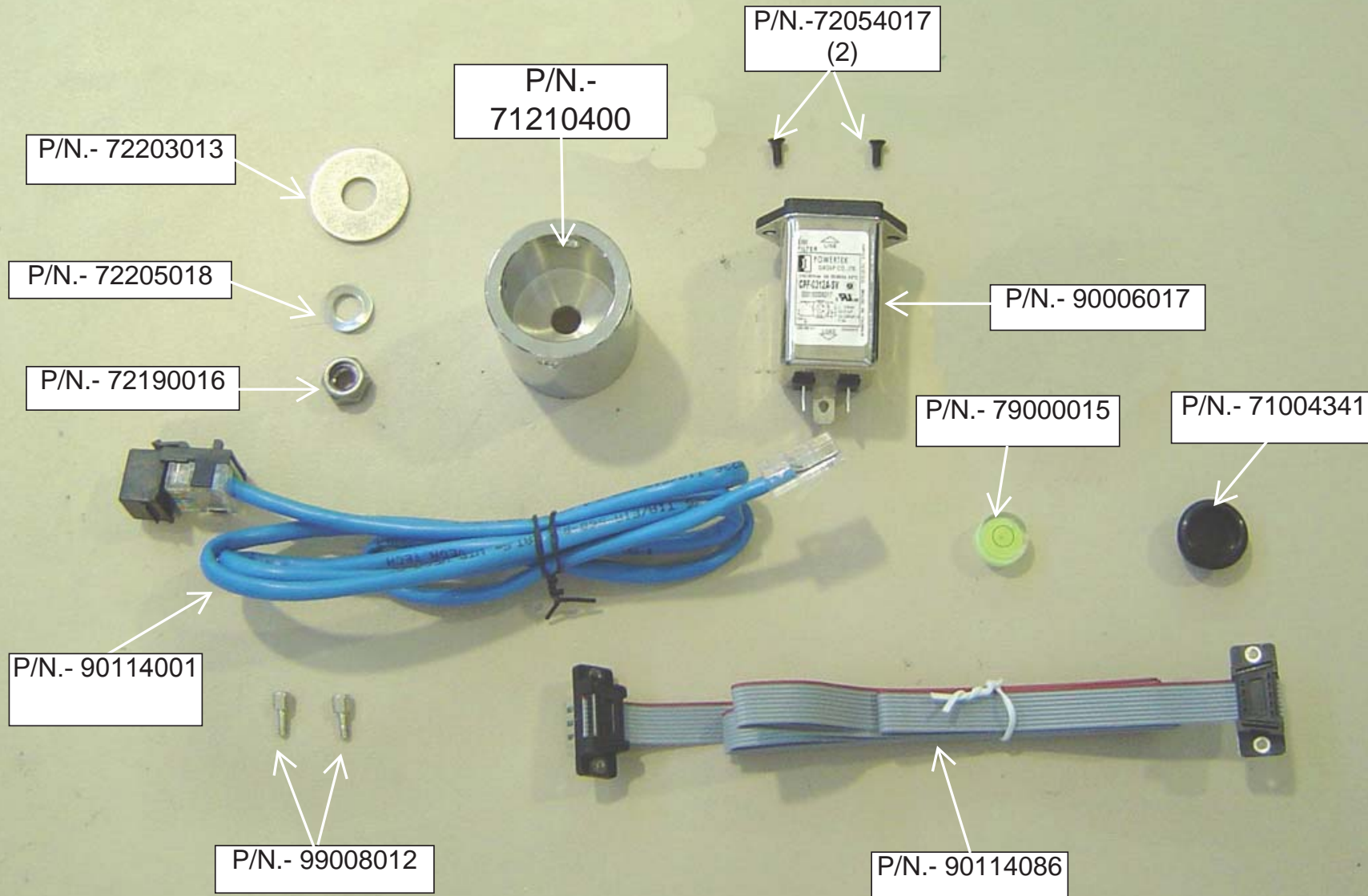


# 1.- ASSEMBLY POWER ENTRY AND COMMUNICATION CONNECTORS AND FAN (COMPONENTS)

P/N.-  
71510251



# 1.- ASSEMBLY POWER ENTRY, COMMUNICATION CONNECTORS AND FAN (COMPONENTS )



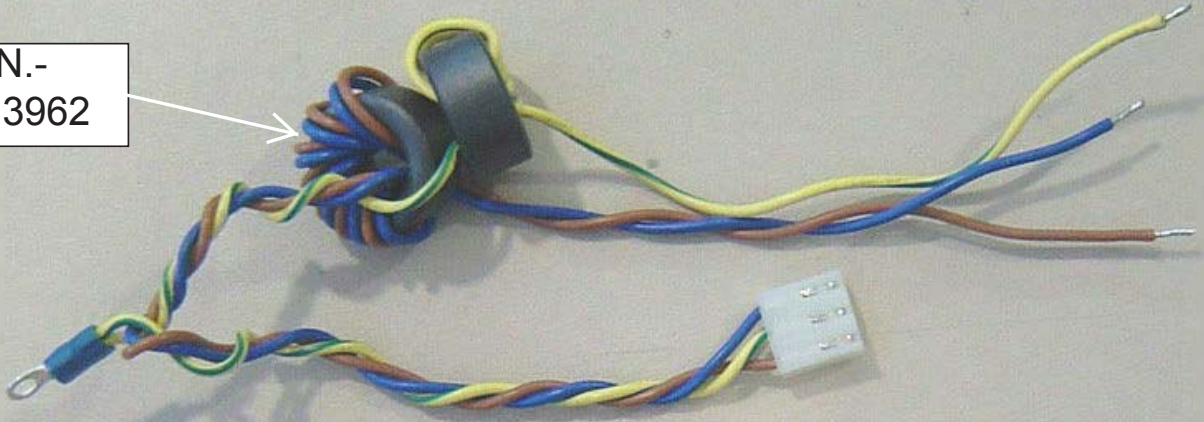


# 1.- ASSEMBLY POWER ENTRY, COMMUNICATION CONNECTORS AND FAN (COMPONENTS )

P/N.-  
99008080



P/N.-  
90113962



P/N.-  
79900063 (3)



P/N.-  
90114087



P/N.-  
90004236 (2)

P/N.-  
99006102



P/N.-  
72190004 (2)



# 1.- ASSEMBLY POWER ENTRY, COMMUNICATION CONNECTORS AND FAN (COMPONENTS )

P/N.- 70000456

P/N.-  
70000546

P/N.- 70010205

FUSE 3A



P/N.- 70010155 (2)



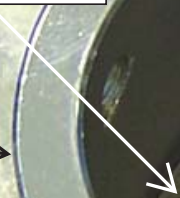
P/N.-  
71510251



P/N.-  
72190016



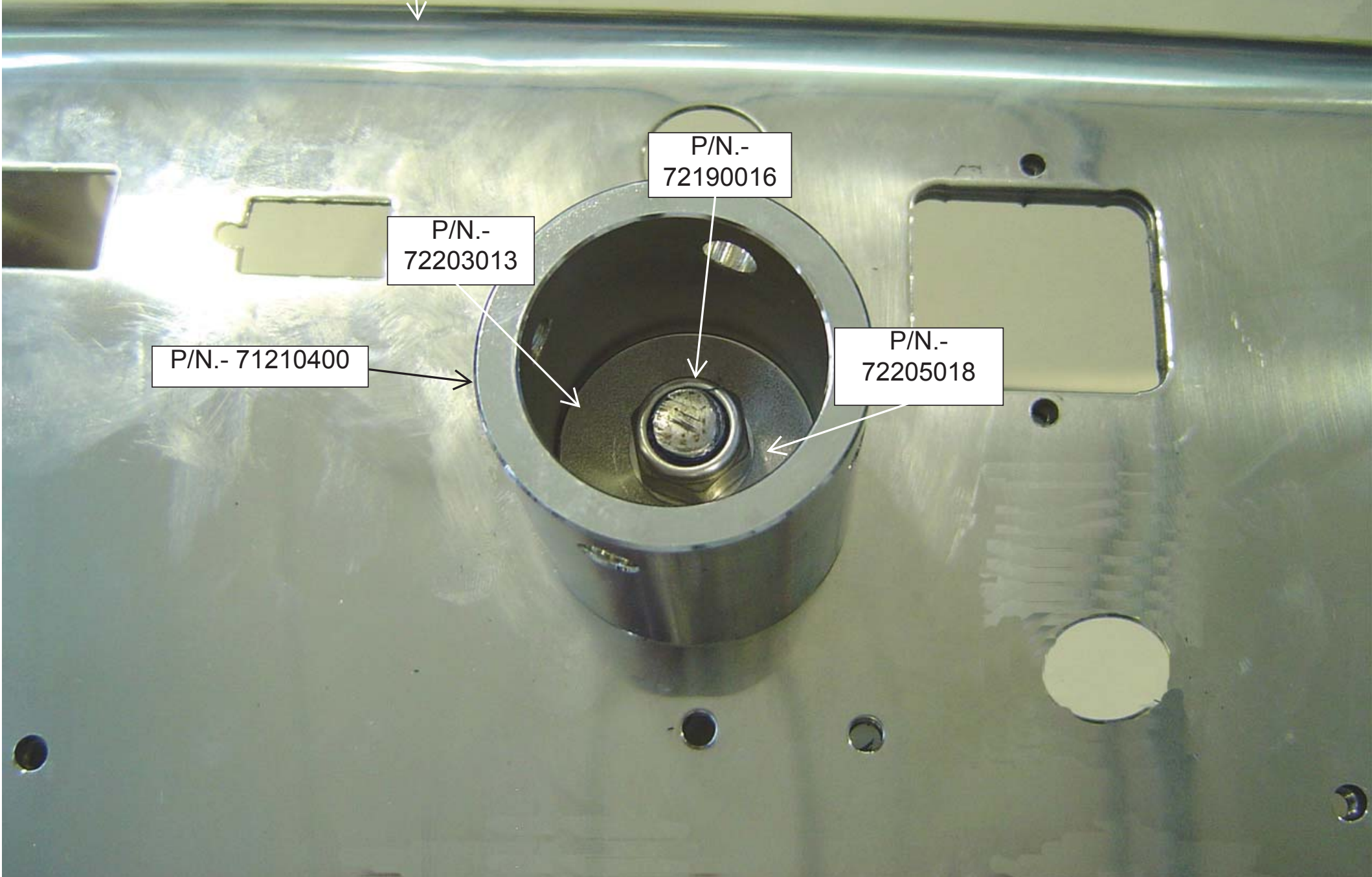
P/N.-  
72203013



P/N.- 71210400



P/N.-  
72205018





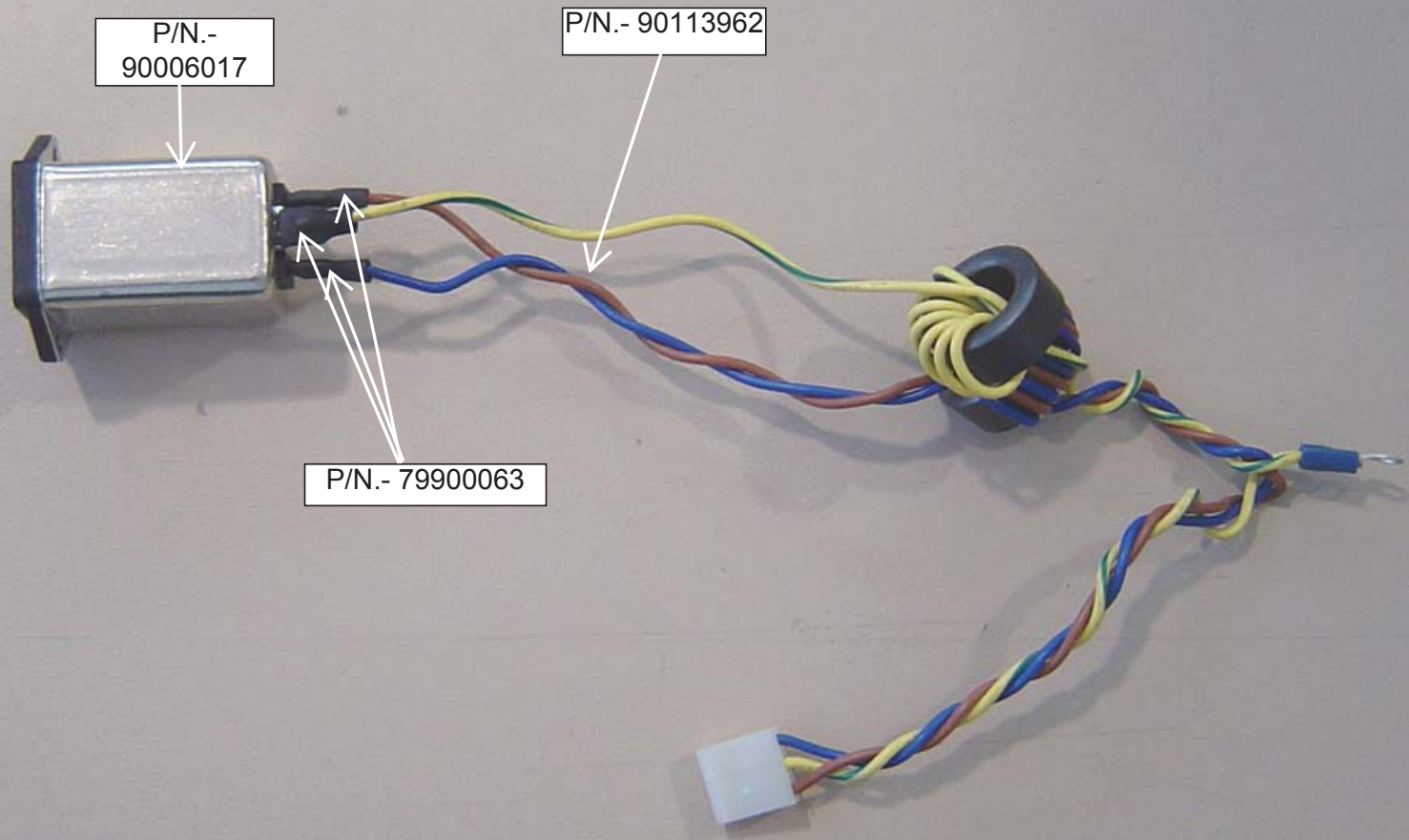
NUT P/N.- 72190016  
TIGHTEN WITH A  
REGULATED TOOL TO A  
TIGHTENING TORQUE  
14 Nm

P/N.-  
71510251



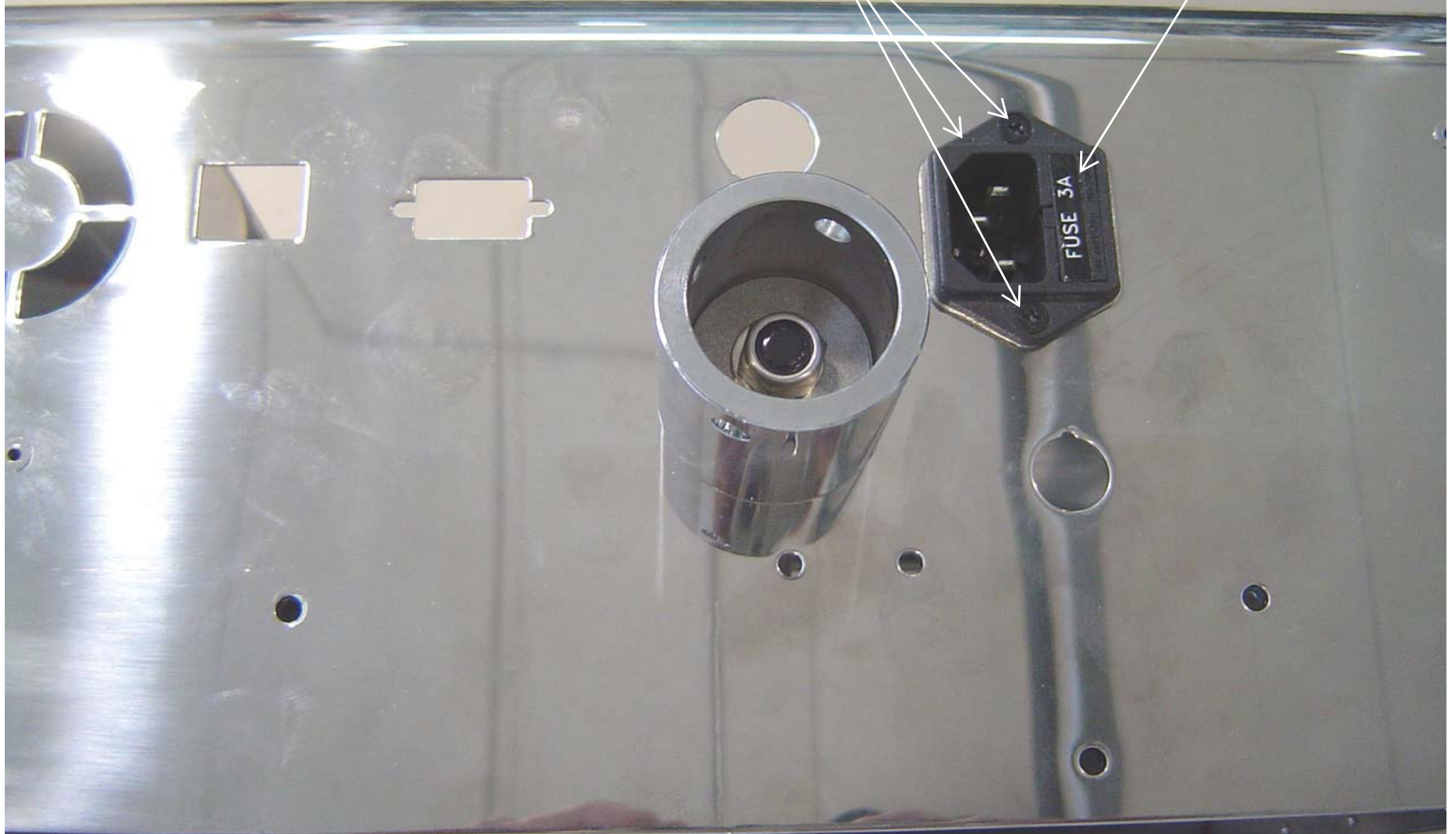


SOLDER CABLE P/N.- 90113962, PUTTING  
SHRINK-WRAPPING P/N.- 79900063, AT  
POWER ENTRY P/N.- 90006017



PASS THE CABLE THROUGH THE HOLE  
AND JOIN THE POWER ENTRY  
CONNECTOR P/N.- 90006017 ATTACHING  
WITH SCREWS P/N.-72054017

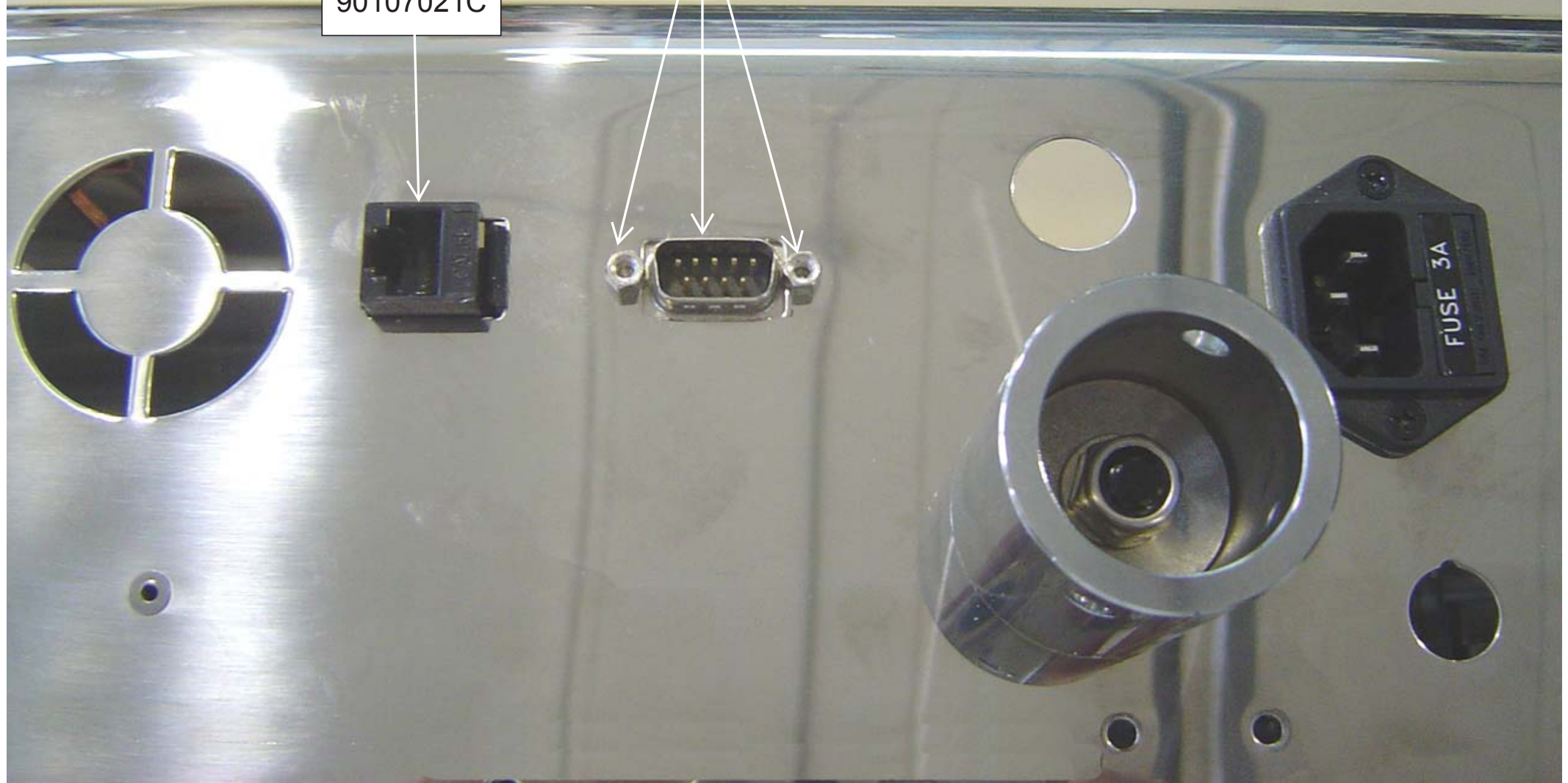
PASTE THE  
STICK P/N.-  
70010205





ASSEMBLY RS232  
CABLE P/N.- 90114086  
FIXING WITH RISERS  
P/N.- 99008012

P/N.-  
90107021C



P/N.-  
71004341

P/N.-  
79000015





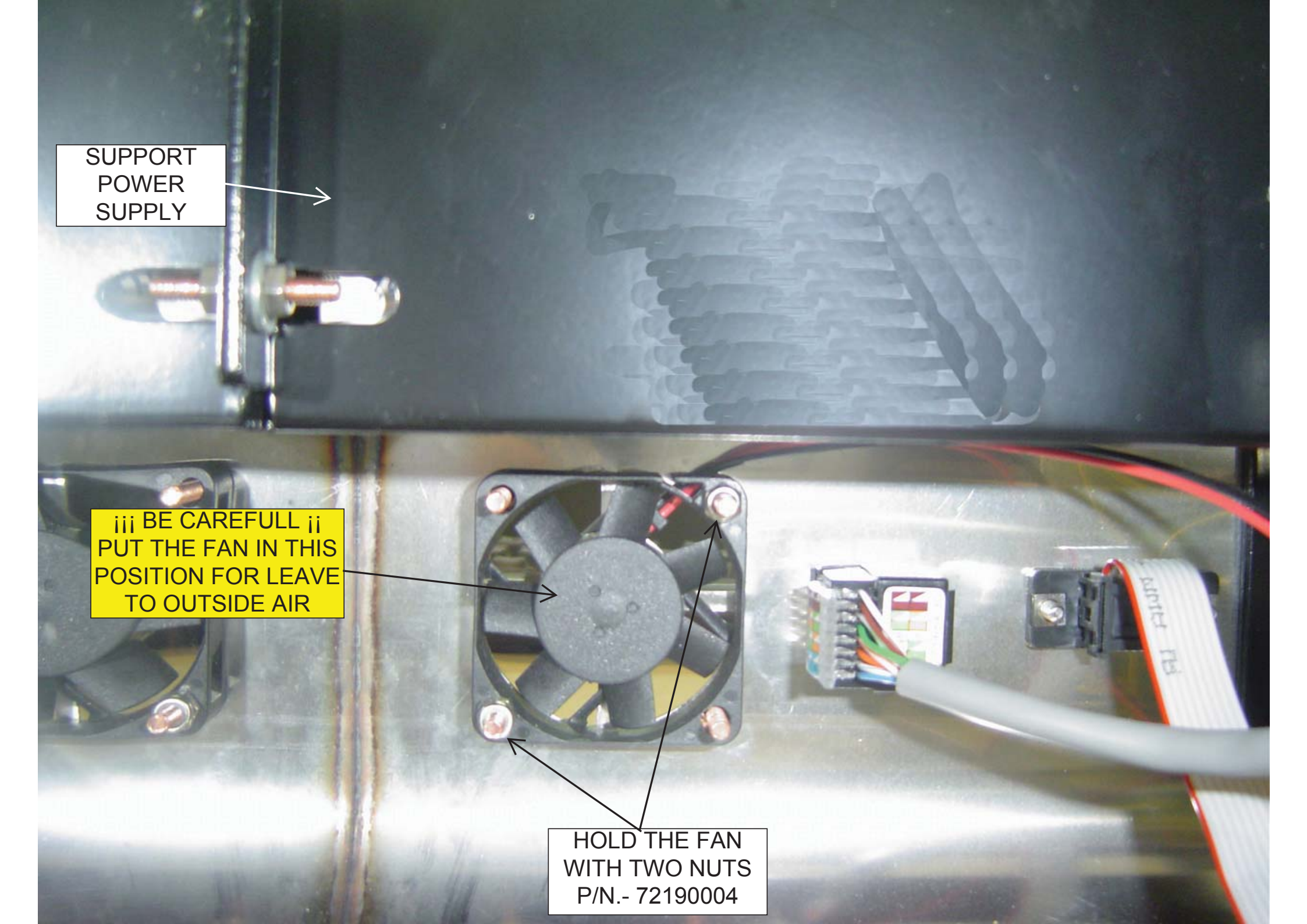
SUPPORT  
POWER  
SUPPLY



iii BE CAREFULL ii  
PUT THE FAN IN THIS  
POSITION FOR LEAVE  
TO OUTSIDE AIR



HOLD THE FAN  
WITH TWO NUTS  
P/N.- 72190004





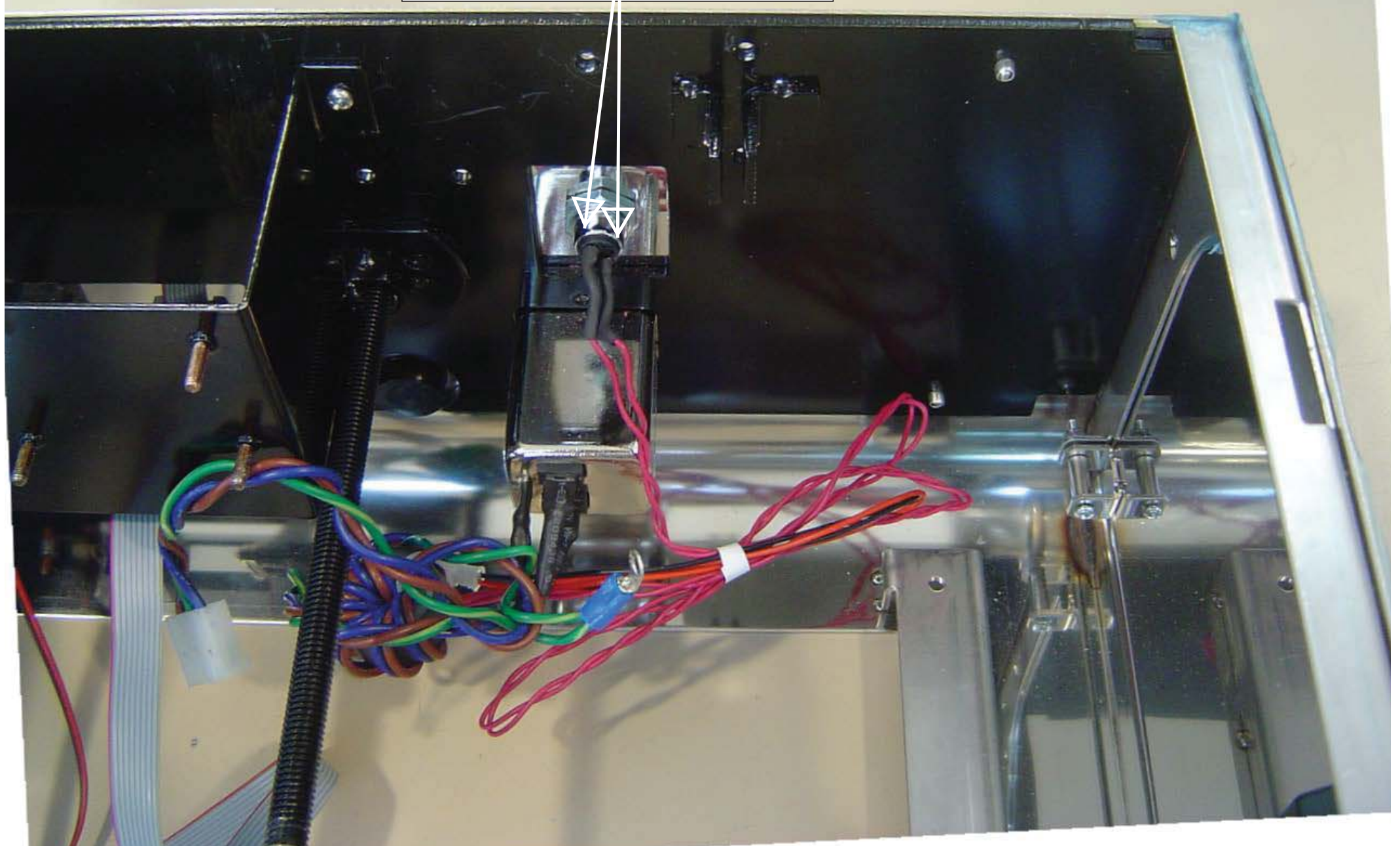
# OVERVIEW

ASSEMBLY THE  
PUSH P/N.- 99006102

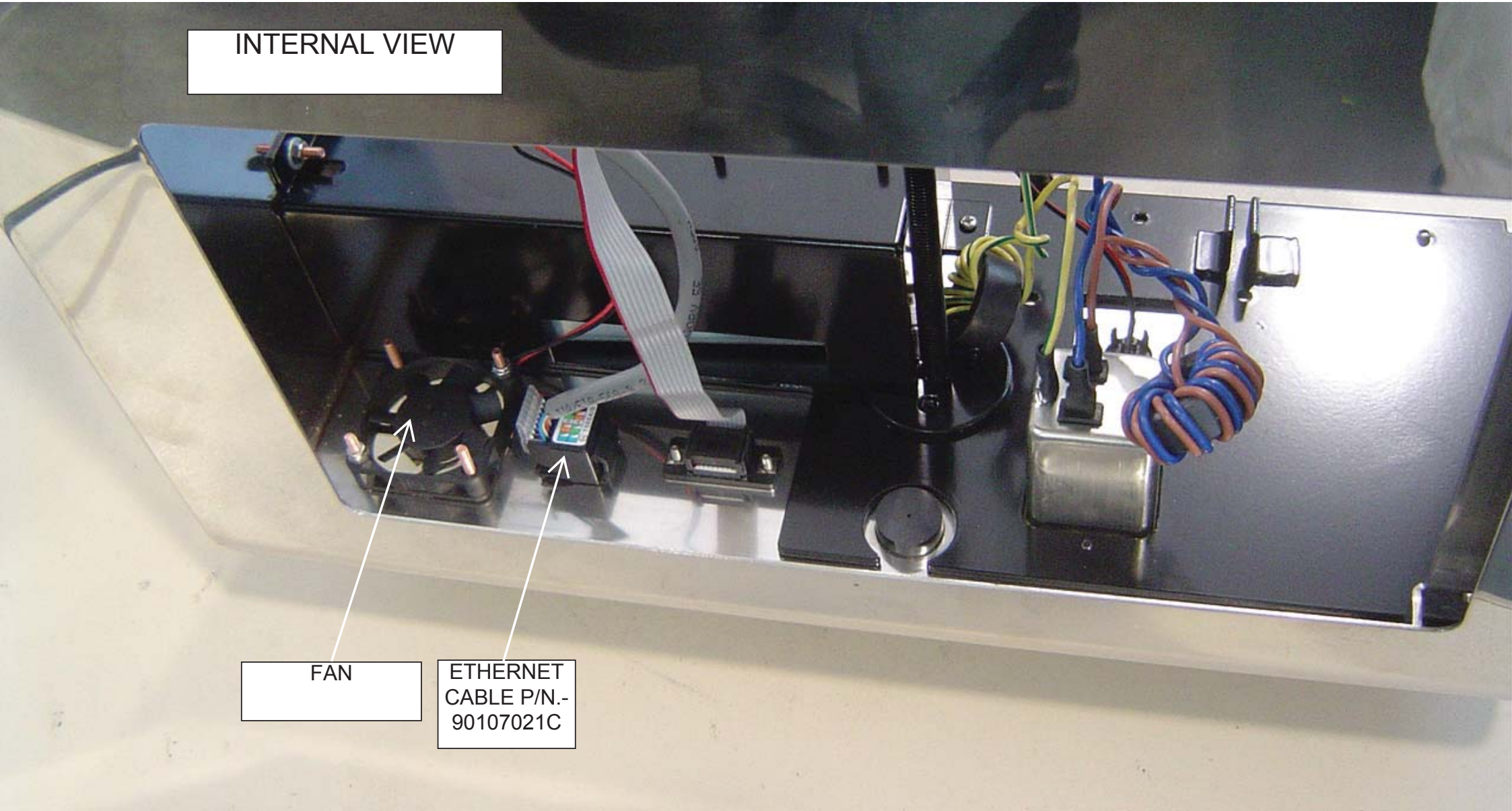




HOLD THE BUTTON WITH  
NUT AND SOLDER THE  
CABLE P/N.- 90114087



INTERNAL VIEW



FAN

ETHERNET  
CABLE P/N.-  
90107021C



## 2.- ASSEMBLY POWER SUPPLY, 12V POWER SUPPLY AND SWITCH BOARD (COMPONENTS)

P/N.-  
71100067

P/N.-  
72100006

P/N.-  
73120029

P/N.-  
90113997

P/N.-  
19052155

12 V /5A POWER SUPPLY  
P/N.- 19052165

P/N.-  
71100003  
(3)

P/N.- 19052167

P/N.-  
71000075  
(4)

NYLON NUT  
P/N.-  
72190002

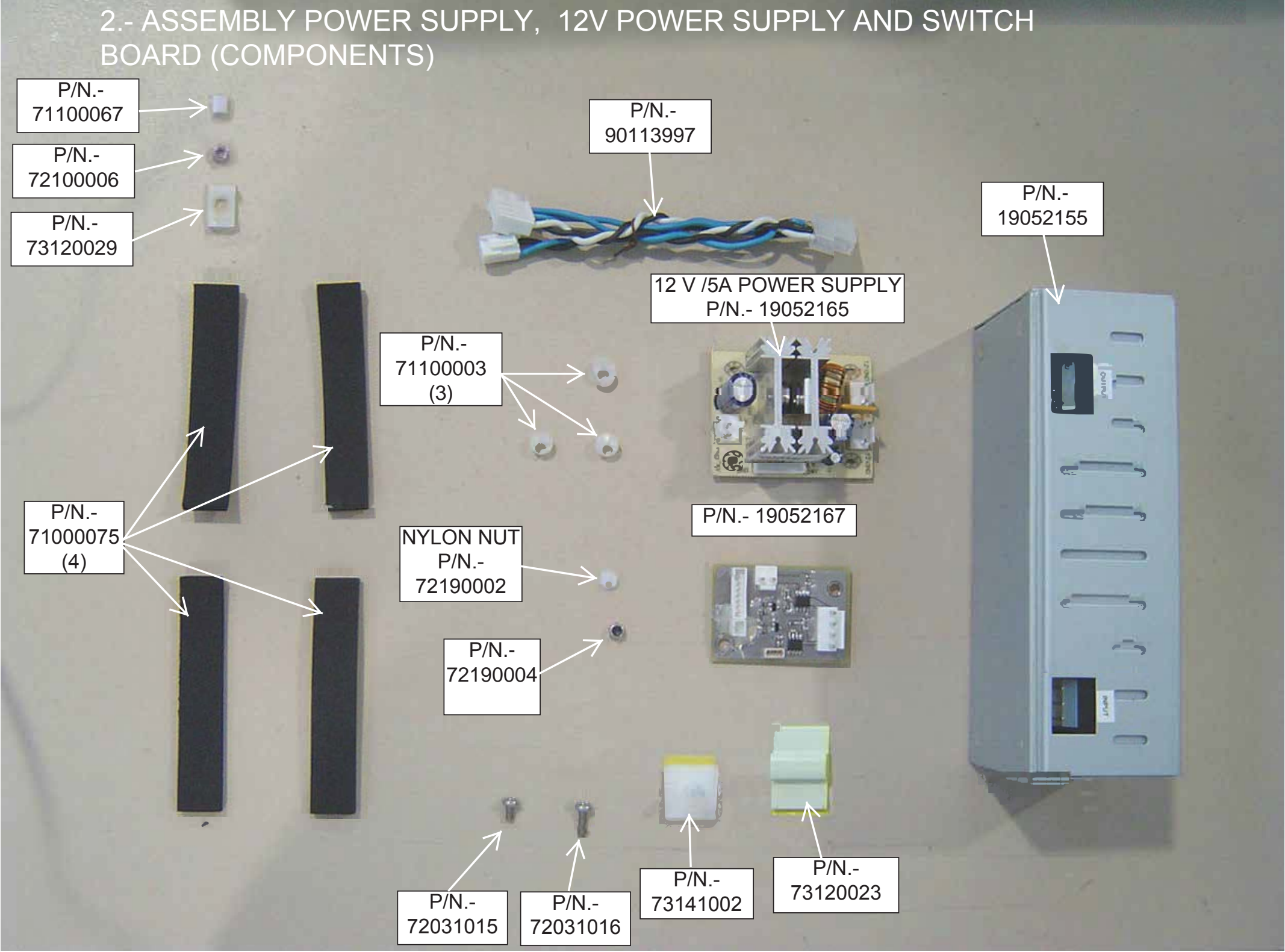
P/N.-  
72190004

P/N.-  
72031015

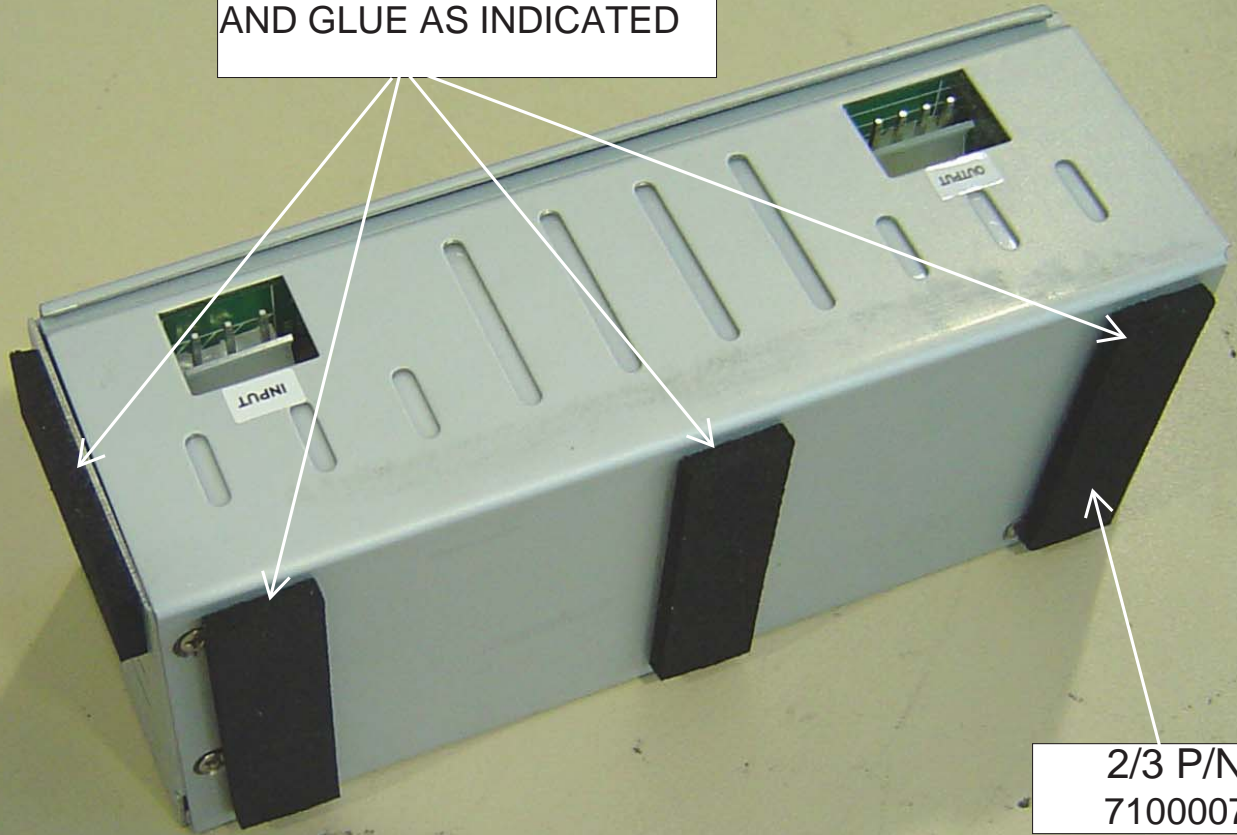
P/N.-  
72031016

P/N.-  
73141002

P/N.-  
73120023



FOUR CUT NEOPRENE STRIPS P/N.- 71000075 AS THE 2 / 3 OF ITS LENGTH AND GLUE AS INDICATED



2/3 P/N.- 71000075



PUT THE POWER  
SUPPLY IN YOUR  
LOCATION

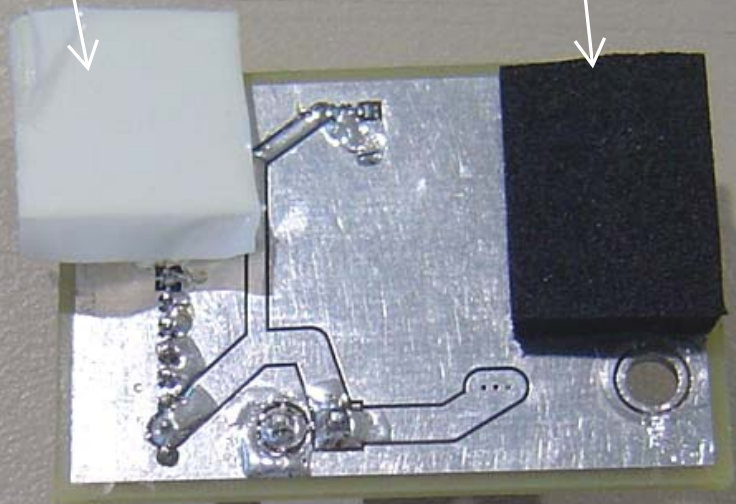
TO PASTE STICK  
P/N.- 70000456





PUT THE PIECE  
P/N.- 73141002

PASTE A PART OF  
PIECE P/N.-  
71000075



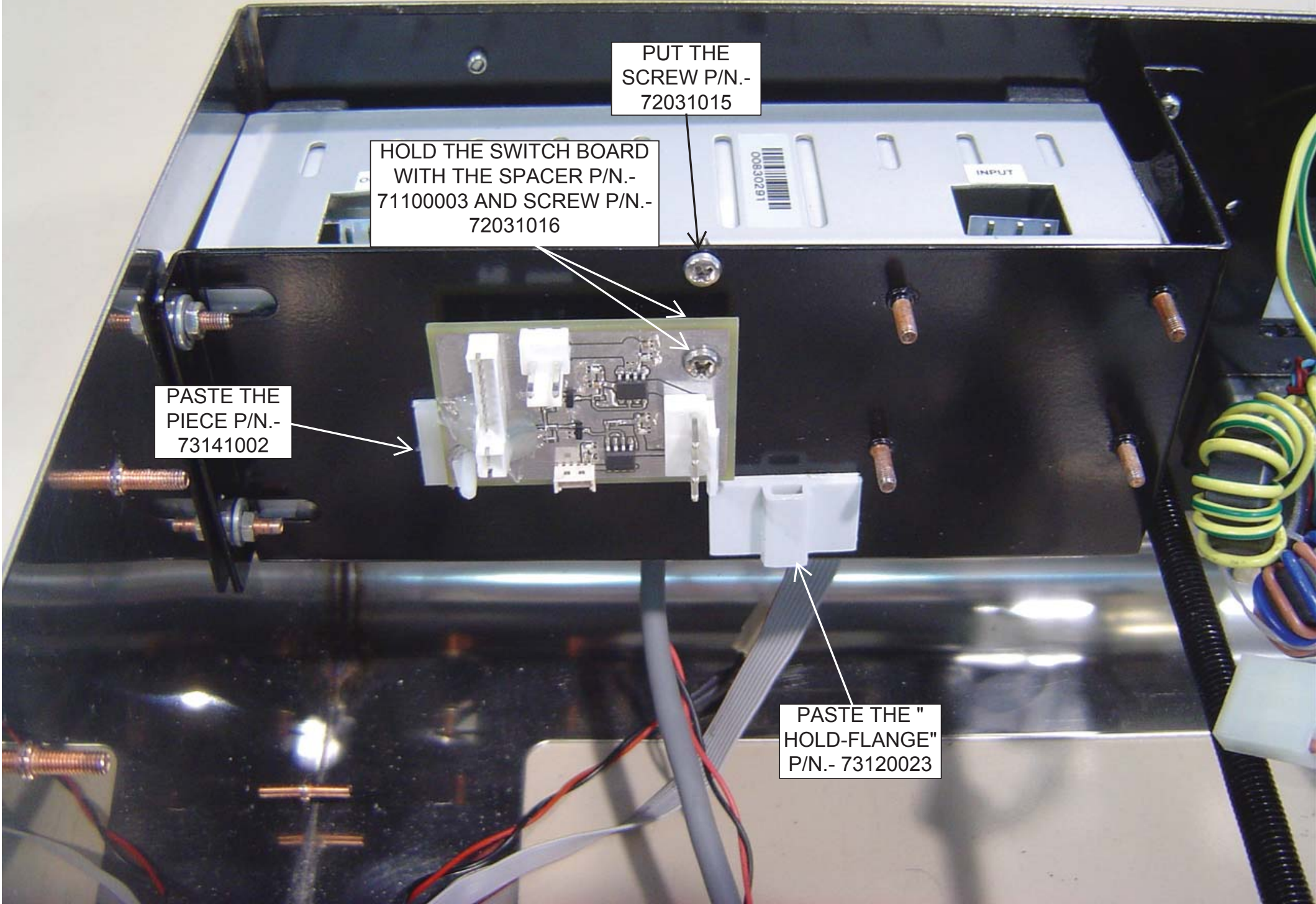


PUT THE  
SCREW P/N.-  
72031015

HOLD THE SWITCH BOARD  
WITH THE SPACER P/N.-  
71100003 AND SCREW P/N.-  
72031016

PASTE THE  
PIECE P/N.-  
73141002

PASTE THE "  
HOLD-FLANGE"  
P/N.- 73120023





CONNECT  
CABLE P/N.-  
90113997 IN  
"OUPUT"

PUT THE " HOLD-FLANGE" P/N.-  
73120029 WITH SPACER  
71100067 AND SCREW P/N.-  
72100006

CONNECT  
CABLE P/N.-  
90113962 IN  
"INPUT"

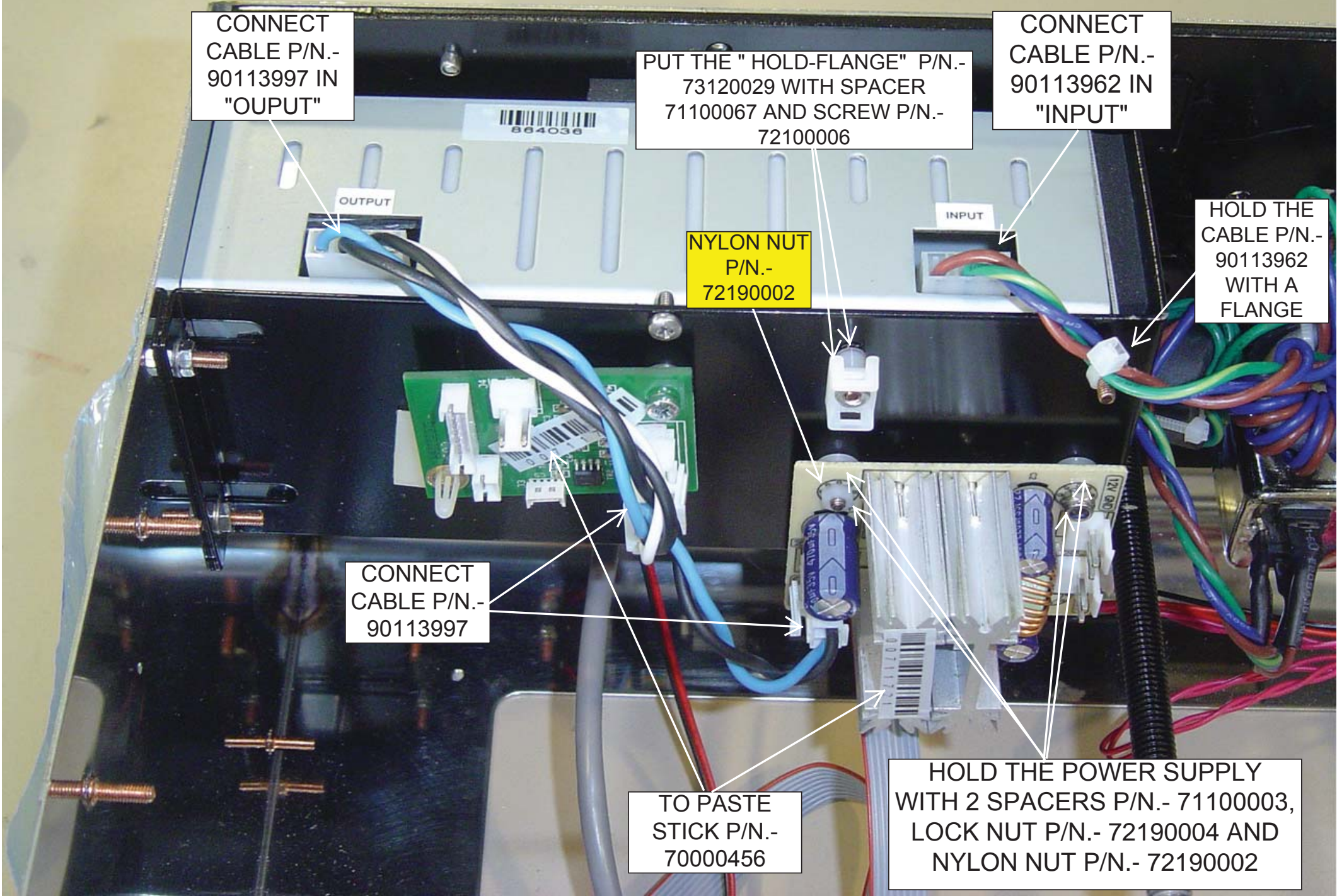
HOLD THE  
CABLE P/N.-  
90113962  
WITH A  
FLANGE

NYLON NUT  
P/N.-  
72190002

CONNECT  
CABLE P/N.-  
90113997

TO PASTE  
STICK P/N.-  
70000456

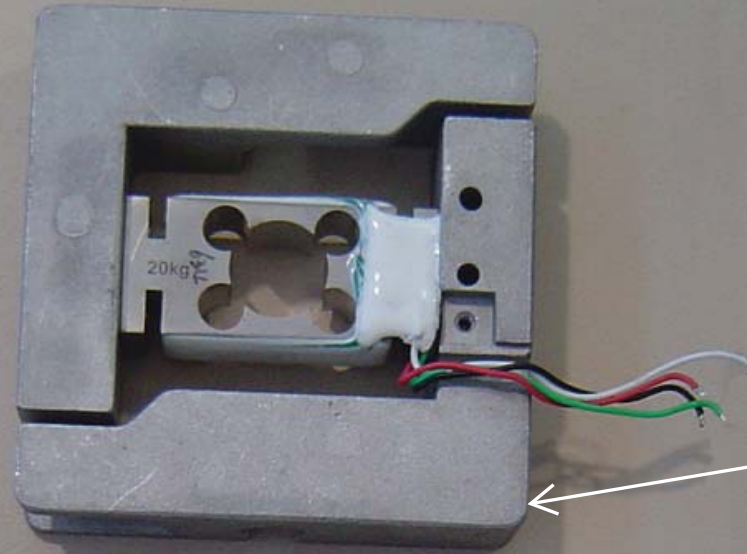
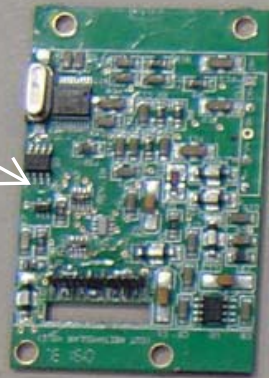
HOLD THE POWER SUPPLY  
WITH 2 SPACERS P/N.- 71100003,  
LOCK NUT P/N.- 72190004 AND  
NYLON NUT P/N.- 72190002





### 3.- ASSEMBLY SET DIGITAL HANGING LOAD CELL P/N.- 97003240 (COMPONENTS )

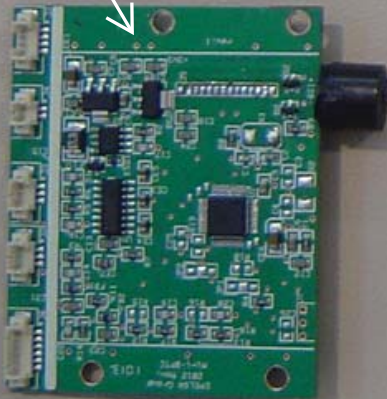
P/N.-  
19016800



GRUPO EPILSA S.L.  
08830 BARCELONA (SPAIN)  
Model: BP Errax 20kg  
Serial No. 510228052011  
Cert No. TC2799  
Vmax=Max 10000 min dead load=0  
C14

P/N.-  
513324 /  
97003134

P/N.-  
19016900

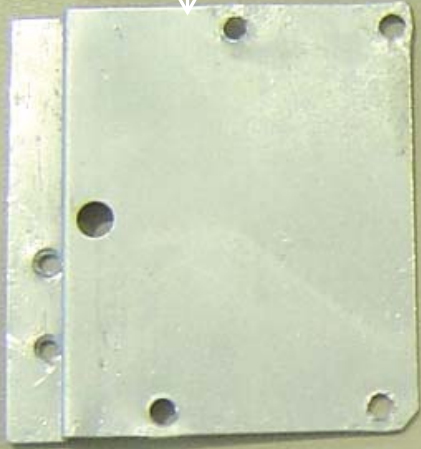


P/N.-  
571004335



### 3.- ASSEMBLY SET DIGITAL HANGING LOAD CELL P/N.- 97003240 (COMPONENTS )

P/N.-  
1050100105



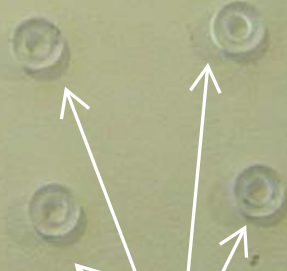
P/N.-  
241302530  
(2)



RIVET P/N.-  
72300013 (3x 16)  
(4)



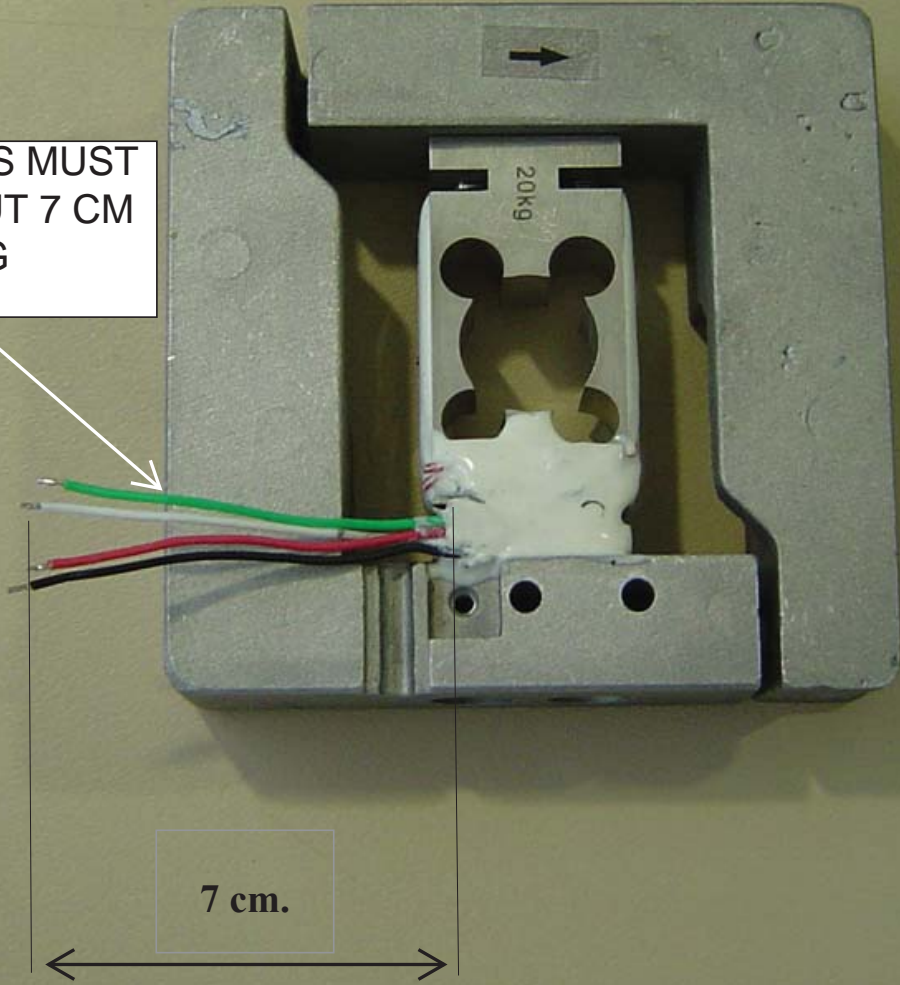
P/N.-  
71002295



P/N.- 71100003  
(4)

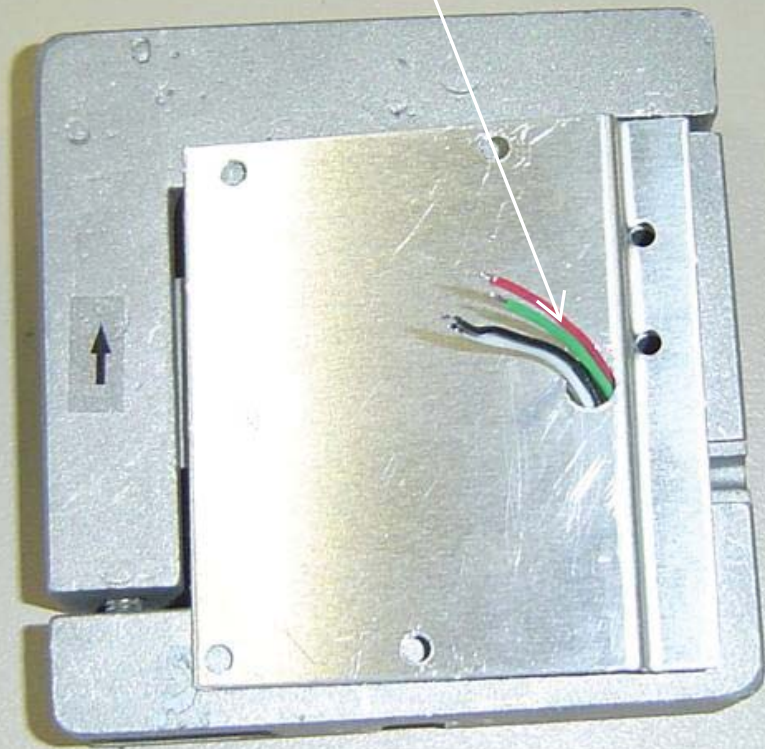


THE CABLES MUST  
HAVE ABOUT 7 CM  
LONG



7 cm.

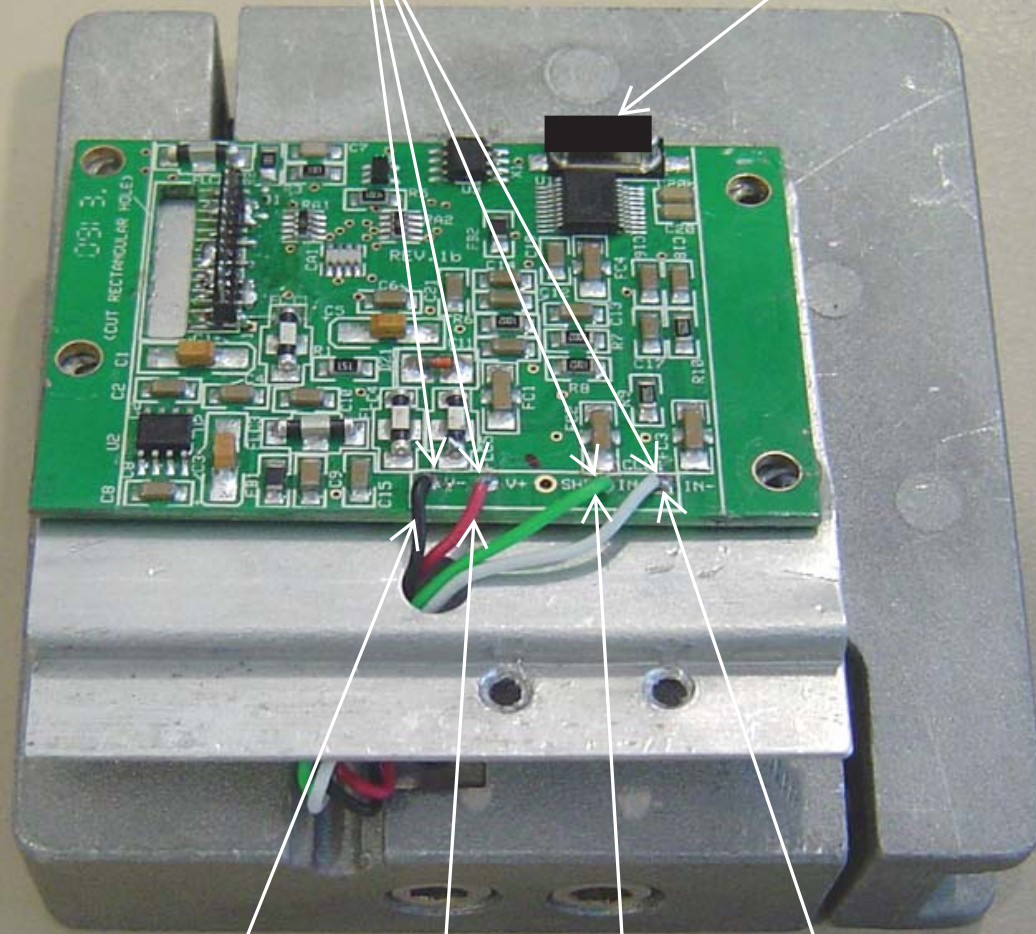
PAST THE CABLES  
THROUGH THE  
HOLE





SOLDER THE  
CABLES

PASTE  
INSULATING  
TAPE



BLACK

RED

GREEN

WHITE

PUT SPACERS P/N.- 71100003 , INSERT PINES OF BOARD 19016800 IN BOARD 19016900. HOLD WITH SCREWS GUIDER AND SOLDER THE PINES

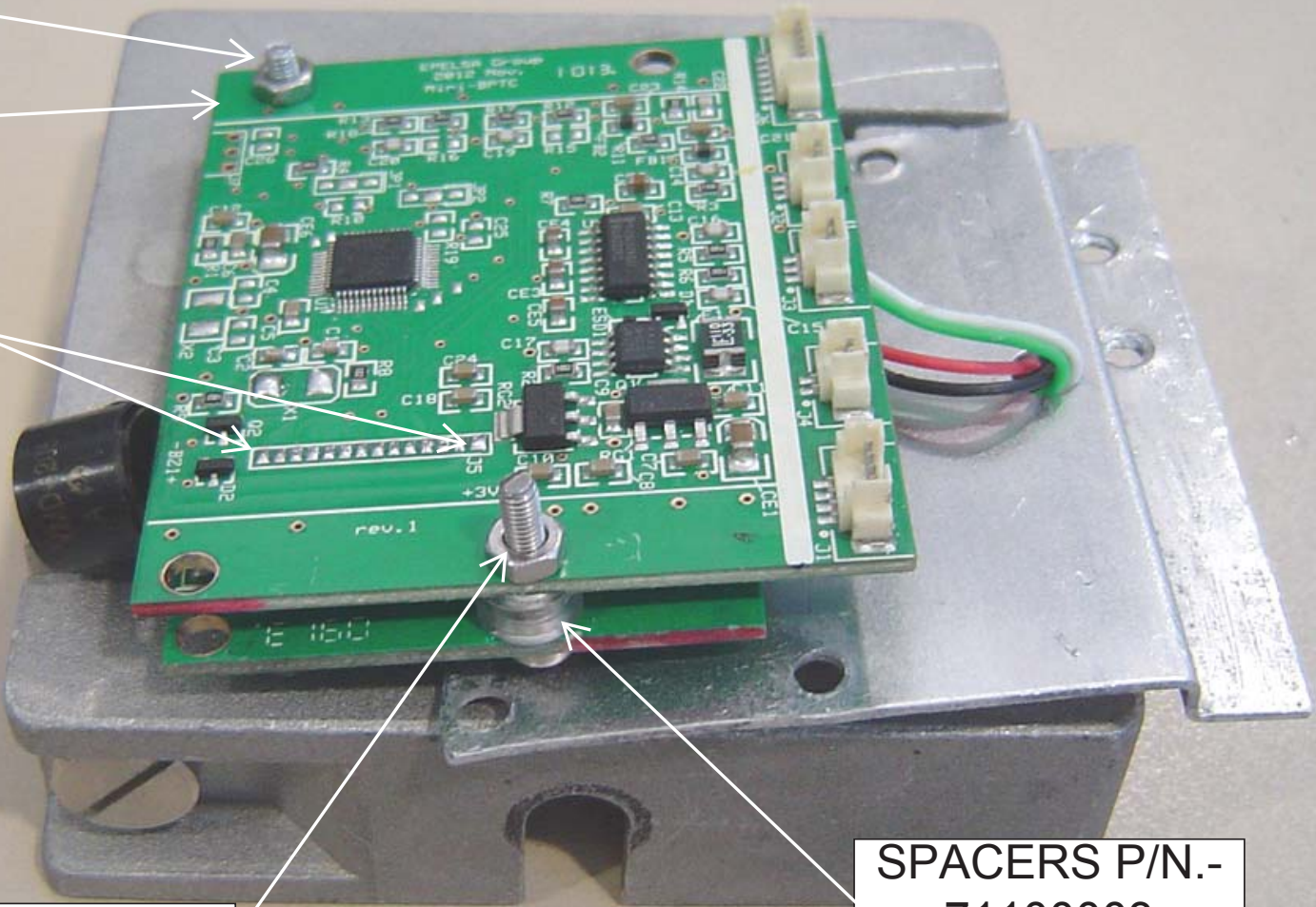
SCREW GUIDE

SPACERS P/N.- 71100003

SOLDER ALL THIS PINES

SCREW GUIDE

SPACERS P/N.- 71100003





PUT THE SUPPORT, INSULATION, BOARD WITH STRIPPERS, COVER AND HOLD ALL SET WITH RIVETS

FOUR HOLES OF UNION

RIVET P/N.- 72300013

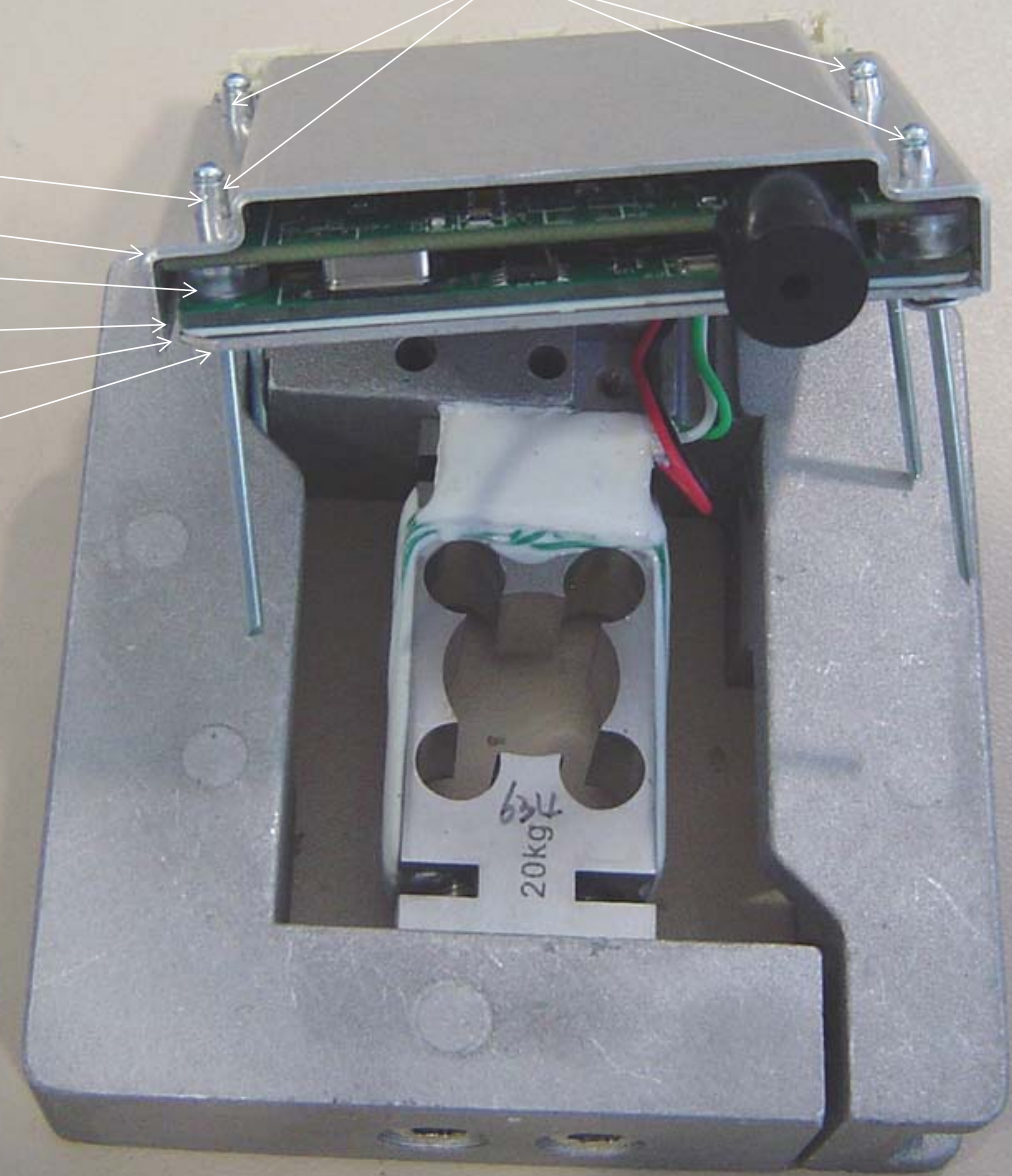
P/N.- 71002295

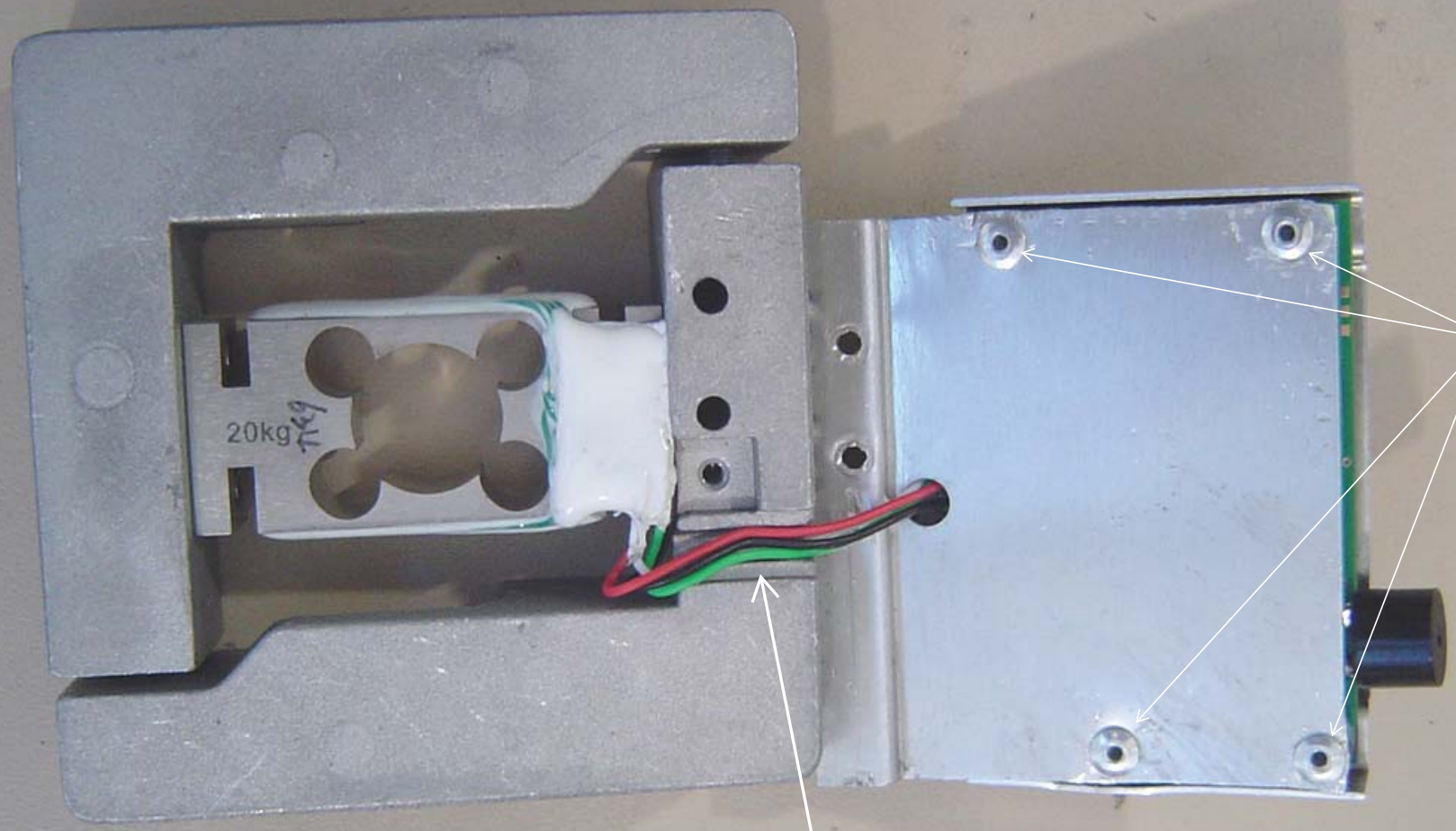
P/N.- 71100003

P/N.- 19016800

P/N.- 571004335

P/N.- 1050100105





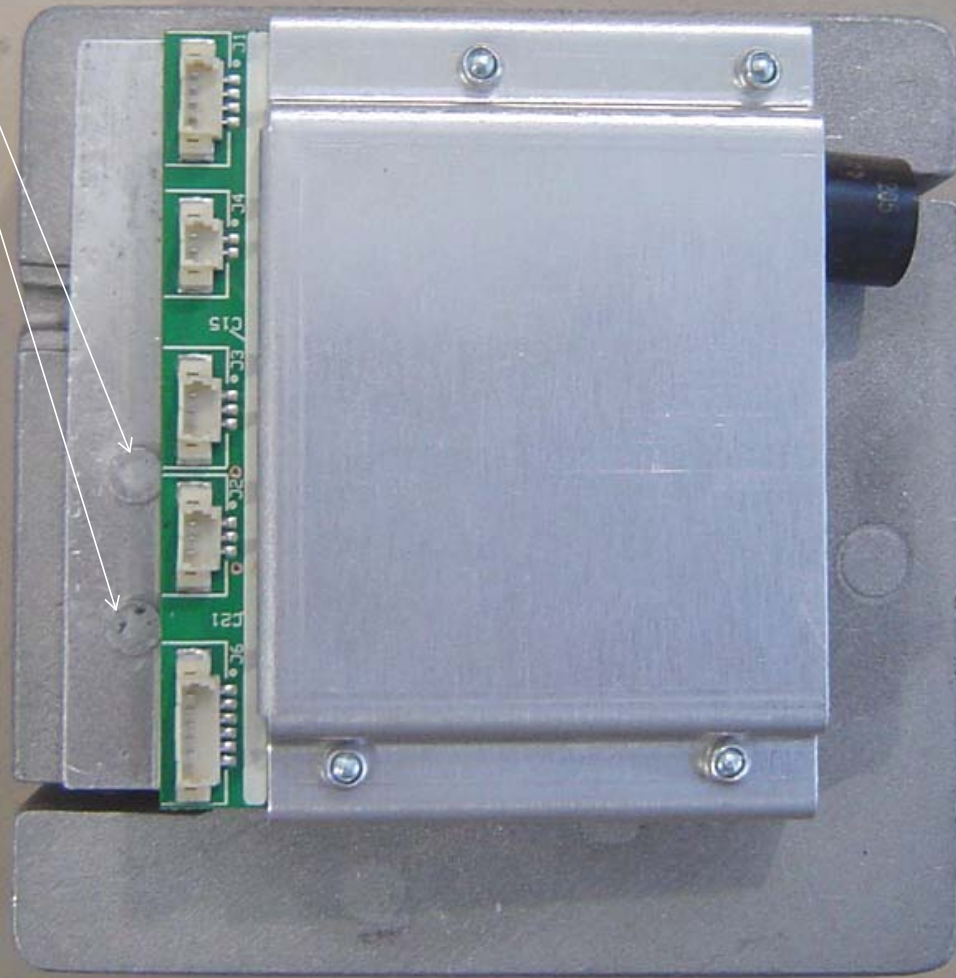
VIEW OF FOUR RIVETS

TO PUT THE CABLES IN THIS WAY

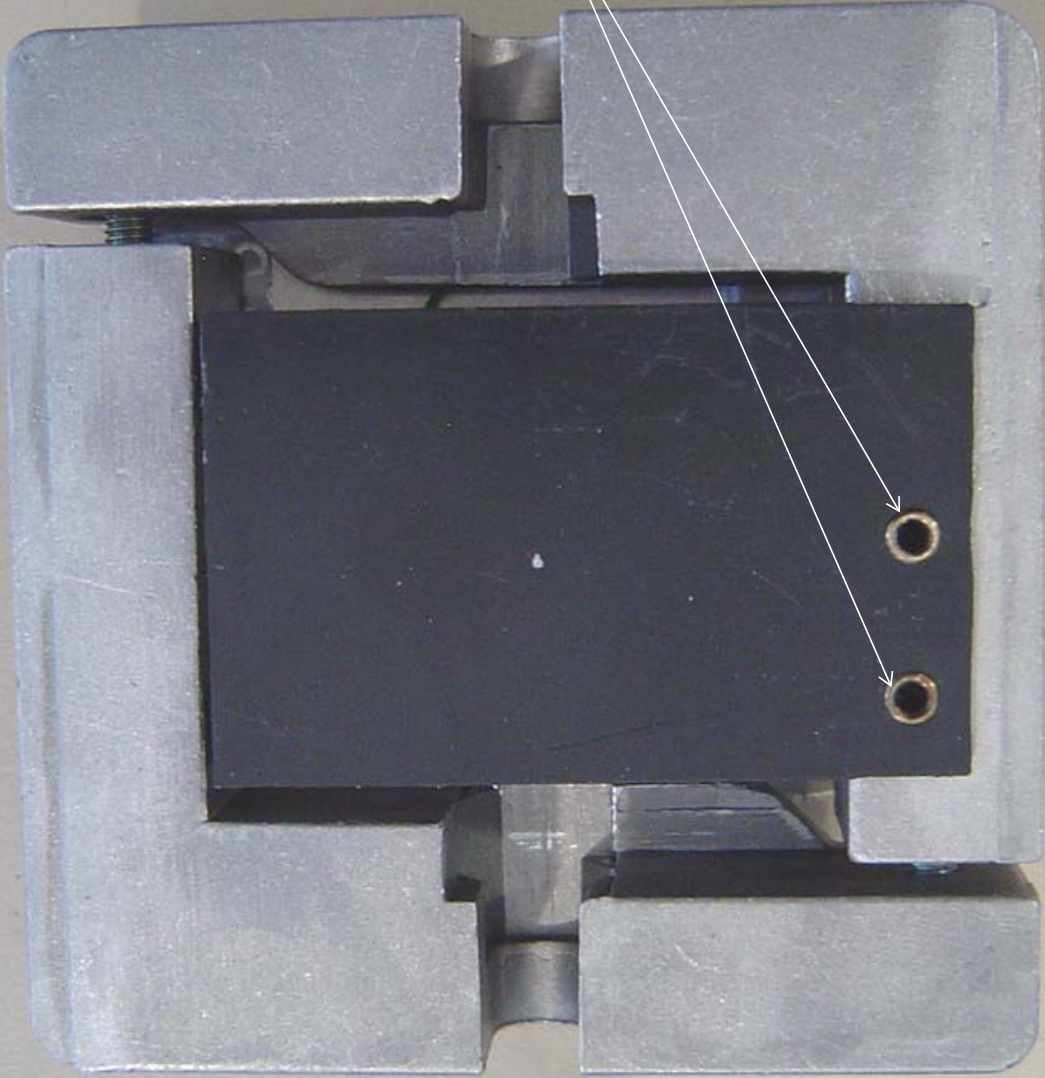
20kg  
TKL



JOIN THE SUPPORT TO THE LOAD  
CELL WITH 2 RIVETS P/N.-  
241302530. THIS RIVETS MUST  
ALSO HOLD THE PLASTIC COVER  
(SEE NEXT PICTURE)



VIEW AS RIVETS P/N.- 241302530  
FASTENING PLASTIC COVER





PASTE  
NAMEPLATE  
AND COVER  
WITH  
PROTECTOR



GRUPO EPELSA, S.L  
08830 BARCELONA (SPAIN)   
Model: BP Emax 20kg  
Serial No. 50015035/2011 C3↓  
Cert No TC2799  
Vmin=Max/10000 min dead load=0

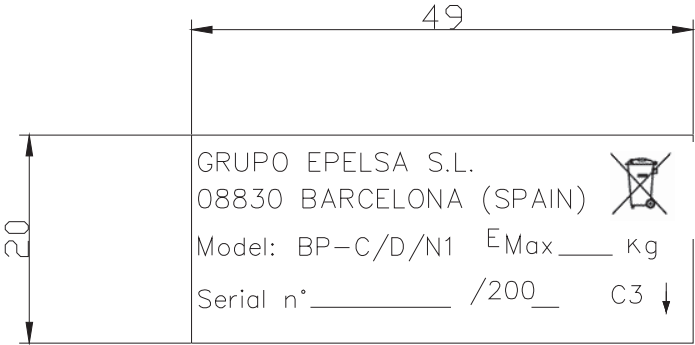


**8° STEP:**

To check that the digital load cell weighs well.  
To put the Characteristics plate



**DRAWING FROM:  
CHARACTERISTICS PLATE**





4.- ASSEMBLY SET  
CELL AXLE LOAD  
P/N 575100020  
(COMPONENTS )

571210139

573002007

571001314

578000007

571001315

511012403



P/N.- 75100020





# 5.- ASSEMBLY LOAD CELL AND SEAL (COMPONENTS)

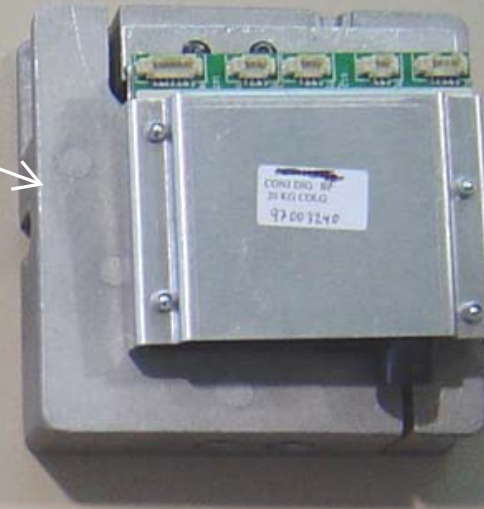
P/N.-  
72091030 (2)



P/N.-  
75100020



P/N.-  
97003240



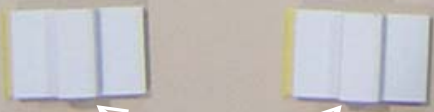
P/N.-  
71210482



P/N.-  
72030025



P/N.- 73120023  
(2)



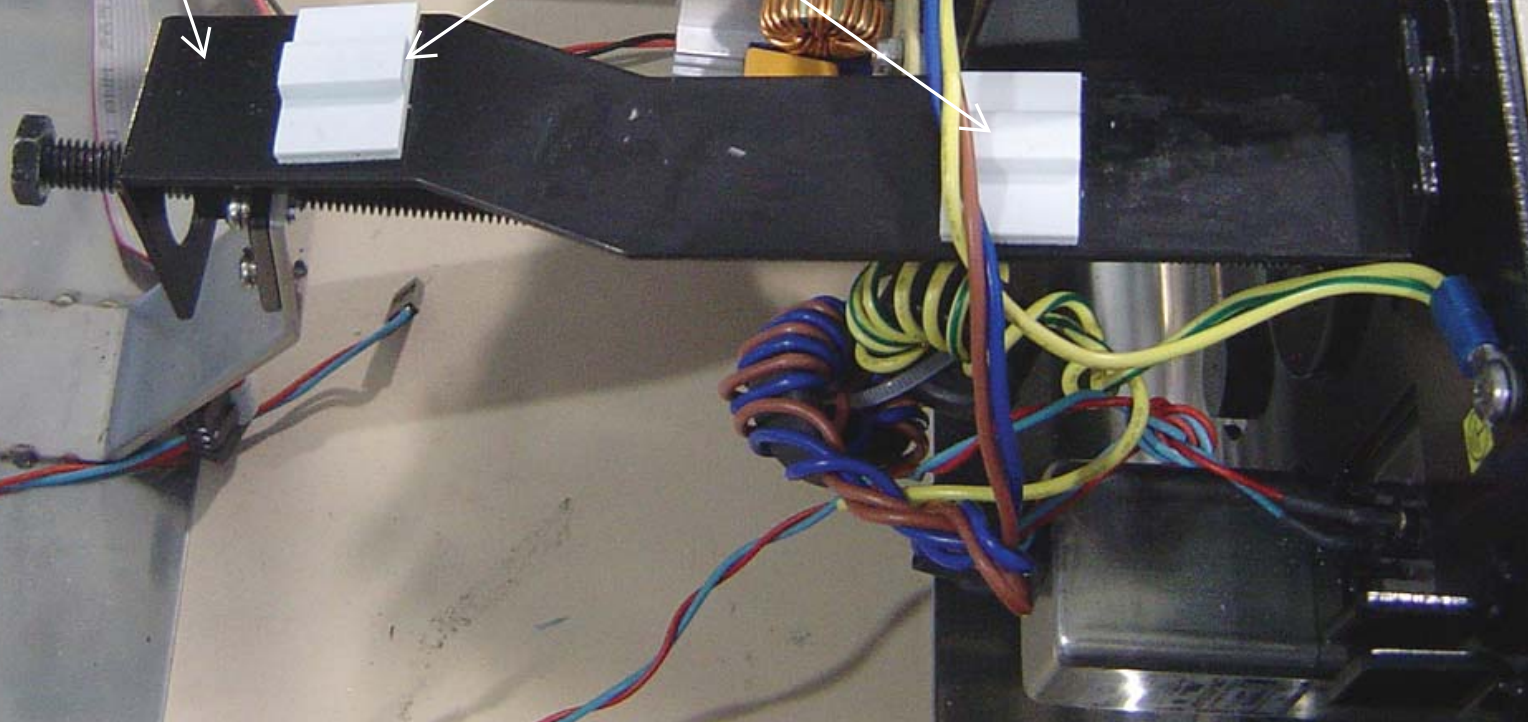
P/N.- 73100002  
(4)





PUT THE "SEAL ANGLE CELL" P/N.- 71210482 BY ROD CELL SUPPORT AS SHOWN IN THE PICTURE

PASTE THE PIECES P/N.- 73120023

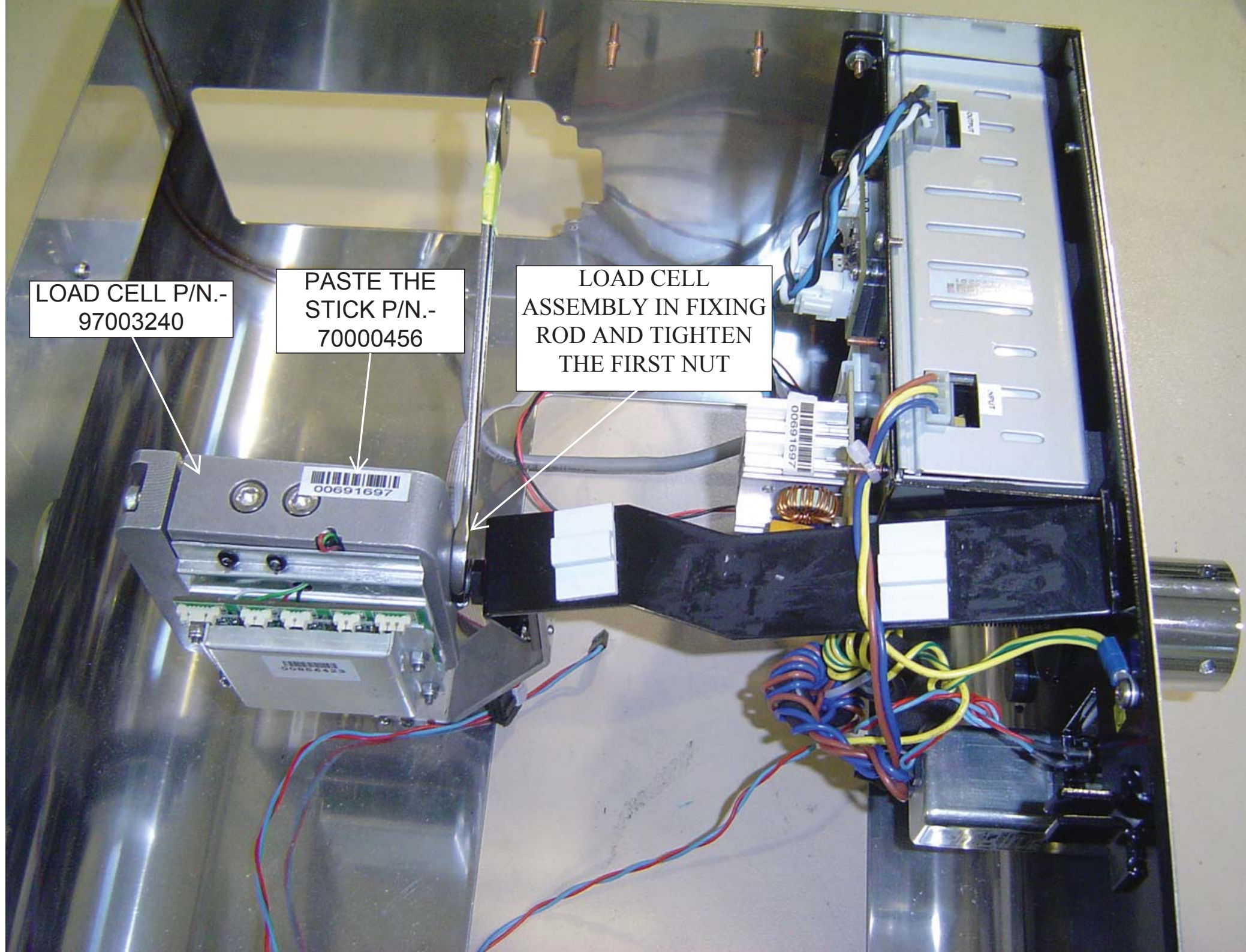




LOAD CELL P/N.-  
97003240

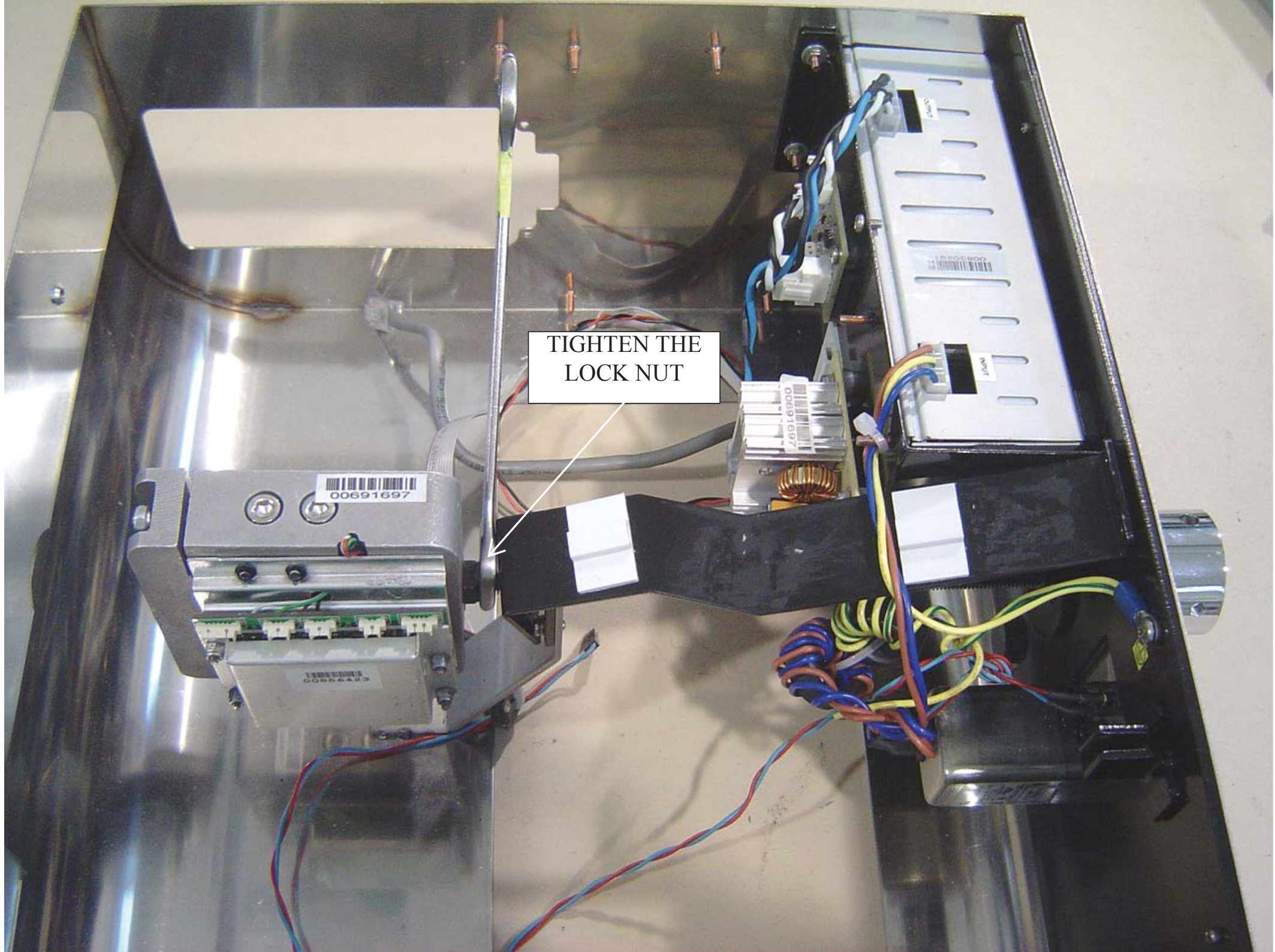
PASTE THE  
STICK P/N.-  
70000456

LOAD CELL  
ASSEMBLY IN FIXING  
ROD AND TIGHTEN  
THE FIRST NUT

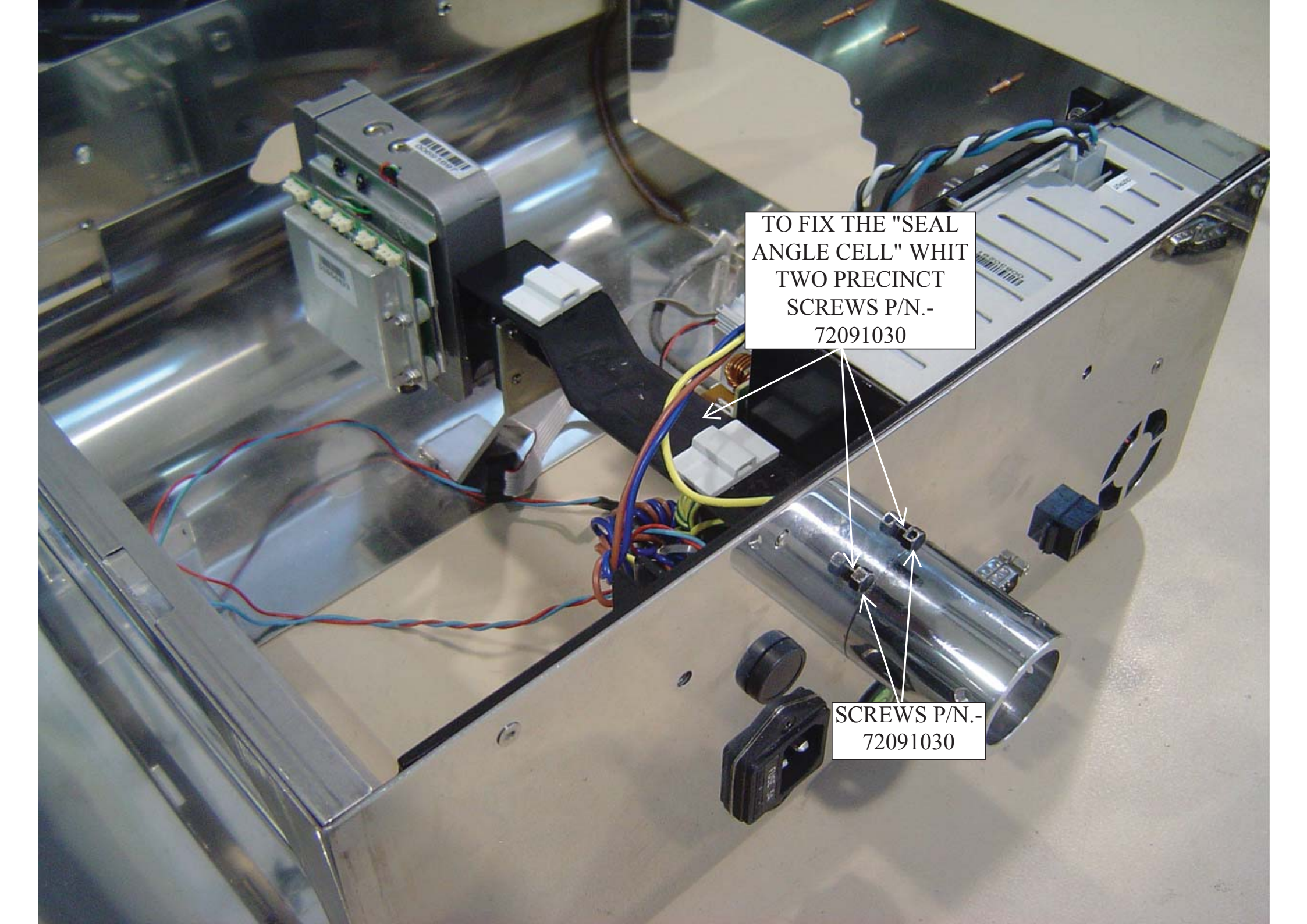




TIGHTEN THE  
LOCK NUT







TO FIX THE "SEAL  
ANGLE CELL" WHIT  
TWO PRECINCT  
SCREWS P/N.-  
72091030

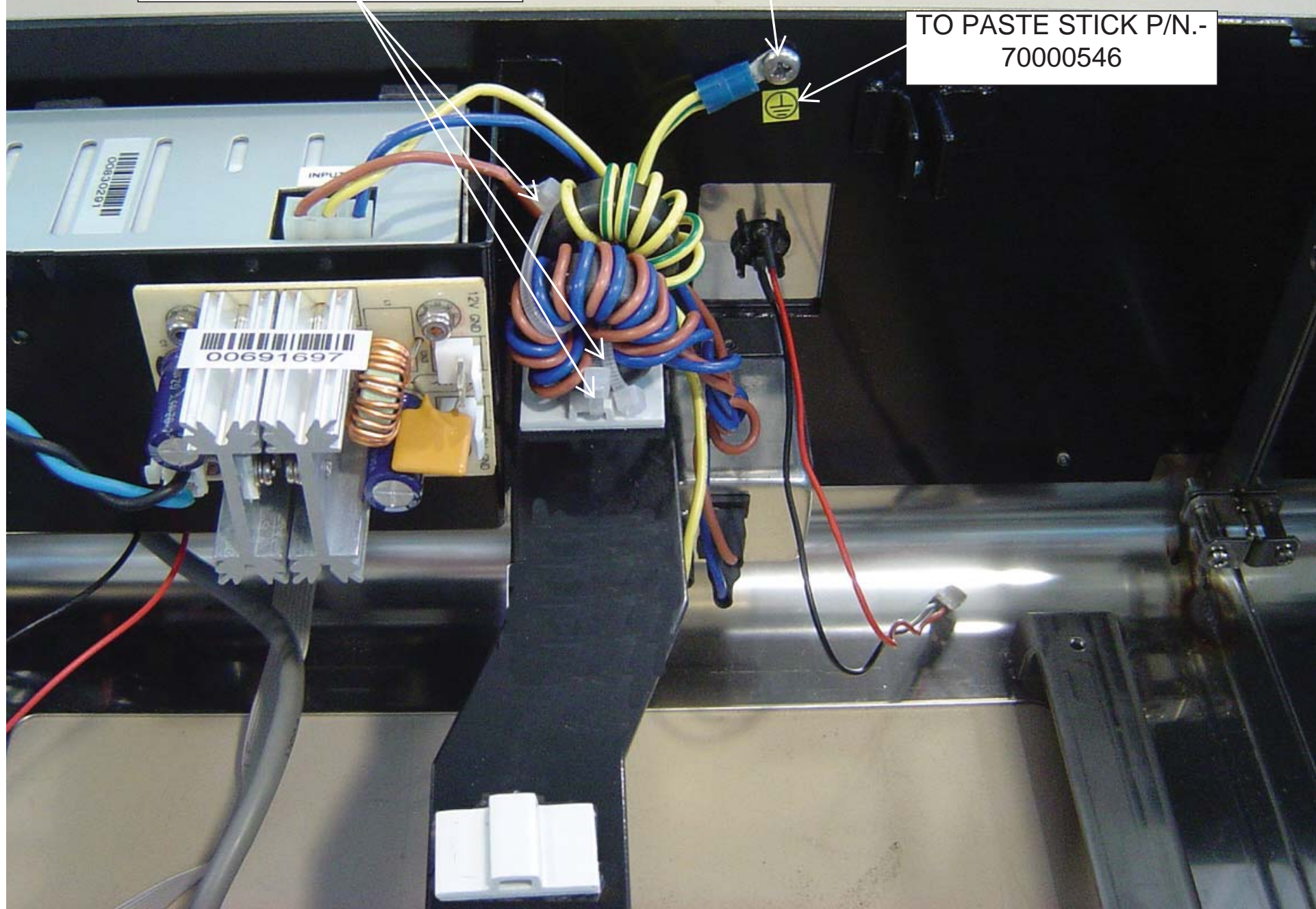
SCREWS P/N.-  
72091030



BONDING CLAMP FOR  
FIXING THE FLANGE P/N.-  
73120023 AND USE THIS  
FLANGES P/N.- 73100002 TO  
HOLD FERRITAS

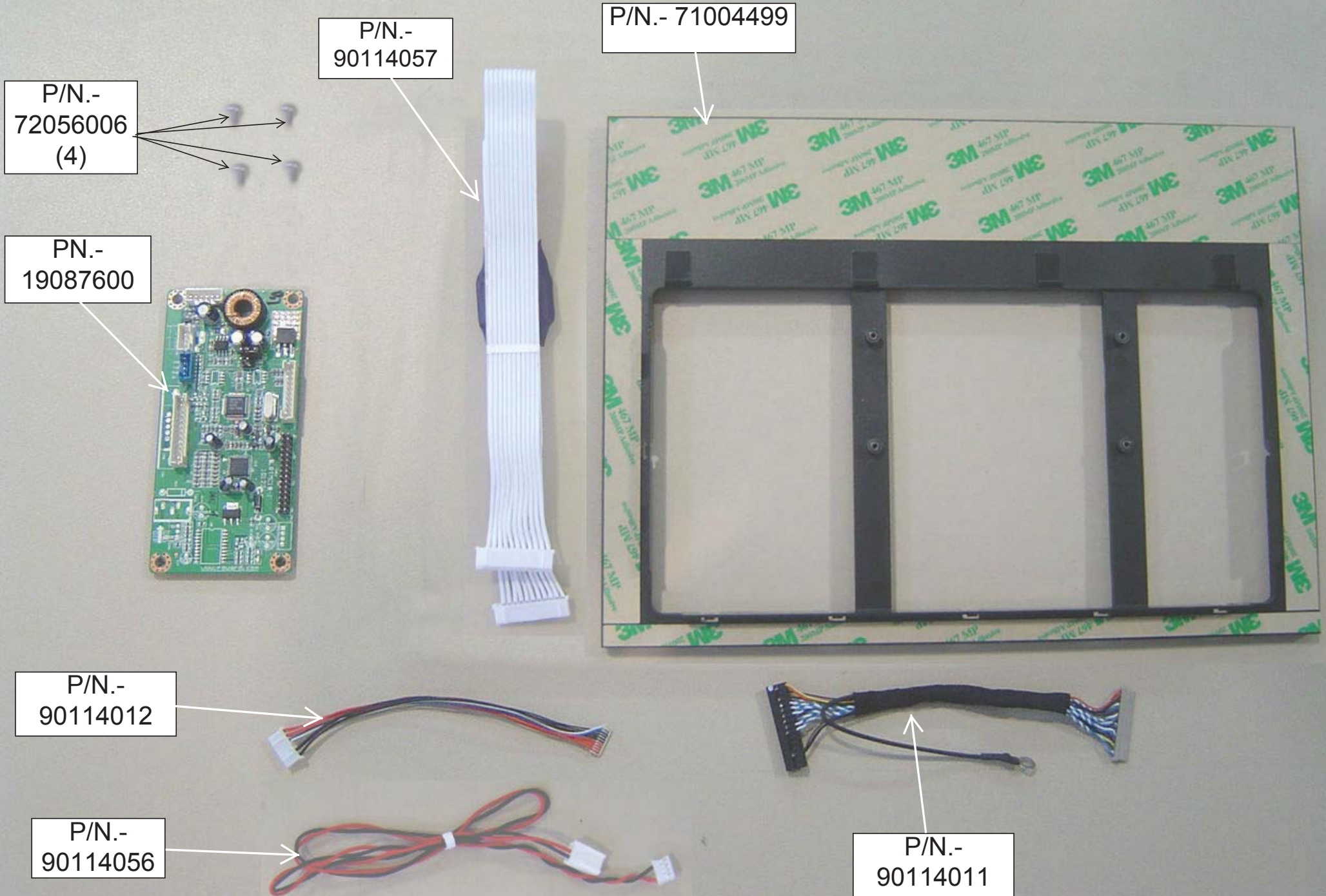
TO HOLD GROUND  
TERMINAL WITH  
SCREW P/N.-  
72030025

TO PASTE STICK P/N.-  
70000546





# 6.- ASSEMBLY SUPPORT BACK MONITOR (COMPONENTS )



P/N.- 71004499

CONNECT  
THE CABLE  
P/N.-  
90114011

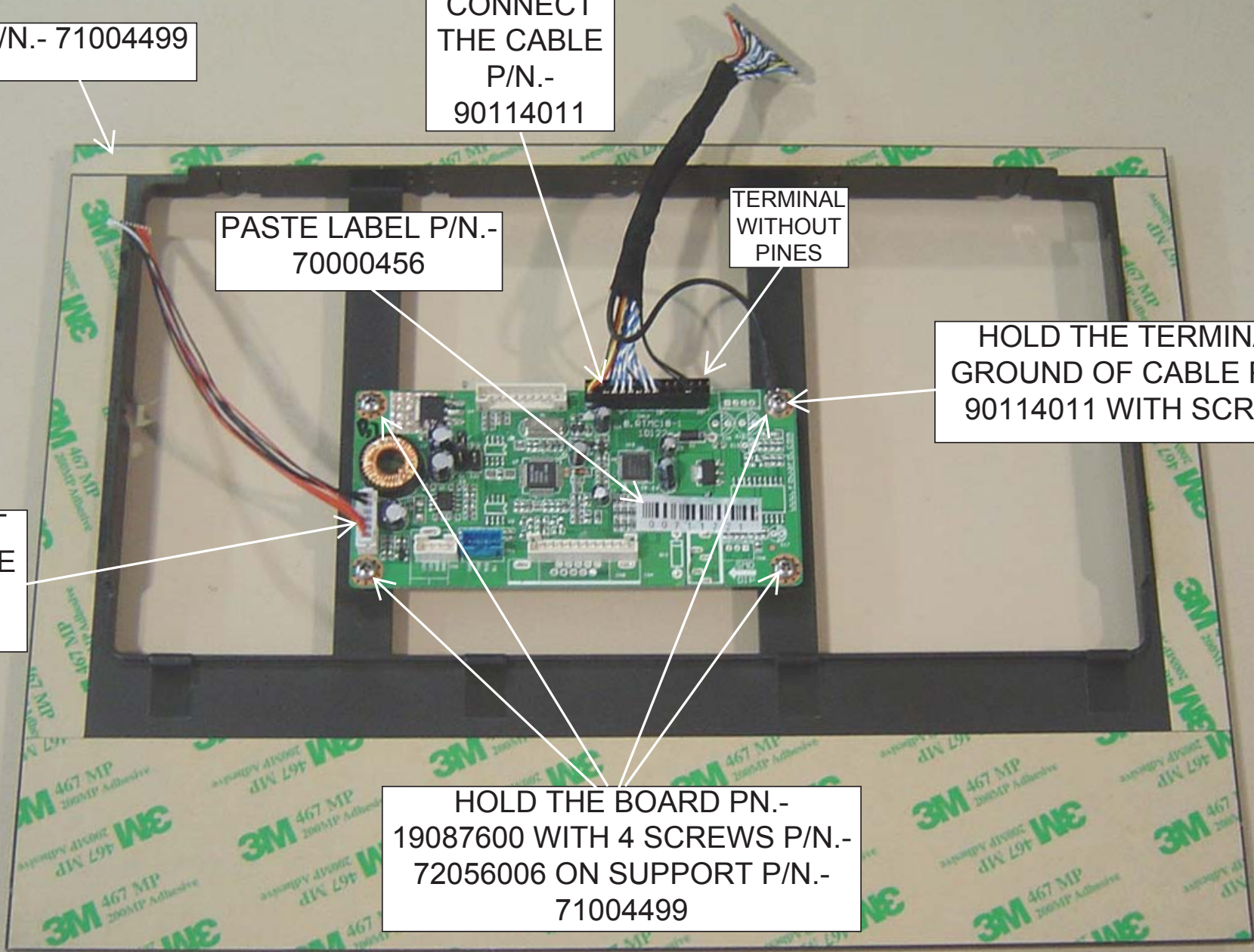
PASTE LABEL P/N.-  
70000456

TERMINAL  
WITHOUT  
PINES

HOLD THE TERMINAL  
GROUND OF CABLE P/N.-  
90114011 WITH SCREW

CONNECT  
THE CABLE  
P/N.-  
90114012

HOLD THE BOARD PN.-  
19087600 WITH 4 SCREWS P/N.-  
72056006 ON SUPPORT P/N.-  
71004499





CONNECT THE CABLES IN BOARD, REMOVE THE PROTECTOR AND PASTE THE SUPPORT ON THE CASE, HOLDING WITH TABS (FIRST INSERT THE BOTTOM TABS). PASS THE CABLES AS SHOWN. SEE NEXT PICTURE

P/N.- 71004499

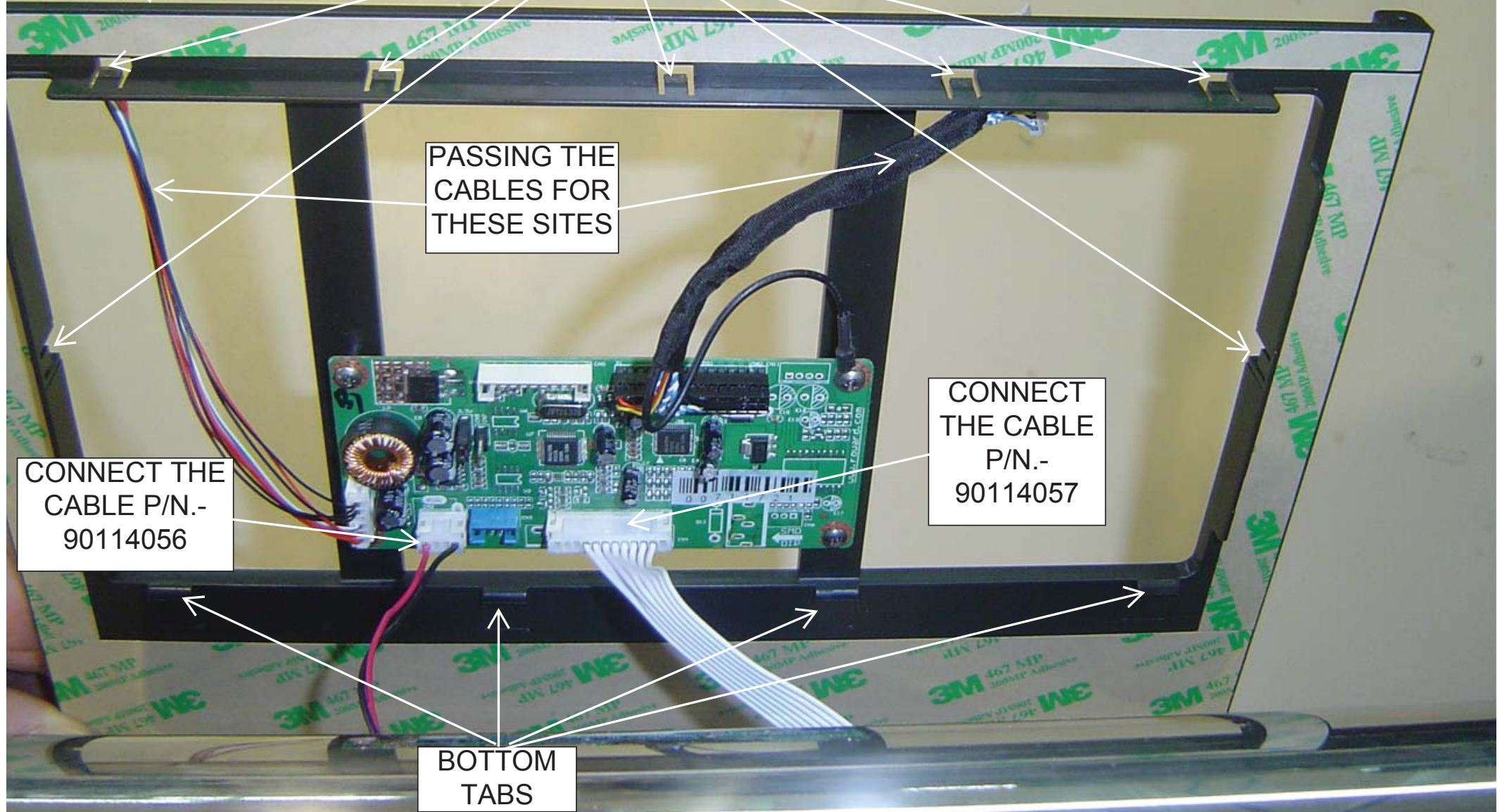
TABS

PASSING THE CABLES FOR THESE SITES

CONNECT THE CABLE P/N.- 90114056

CONNECT THE CABLE P/N.- 90114057

BOTTOM TABS

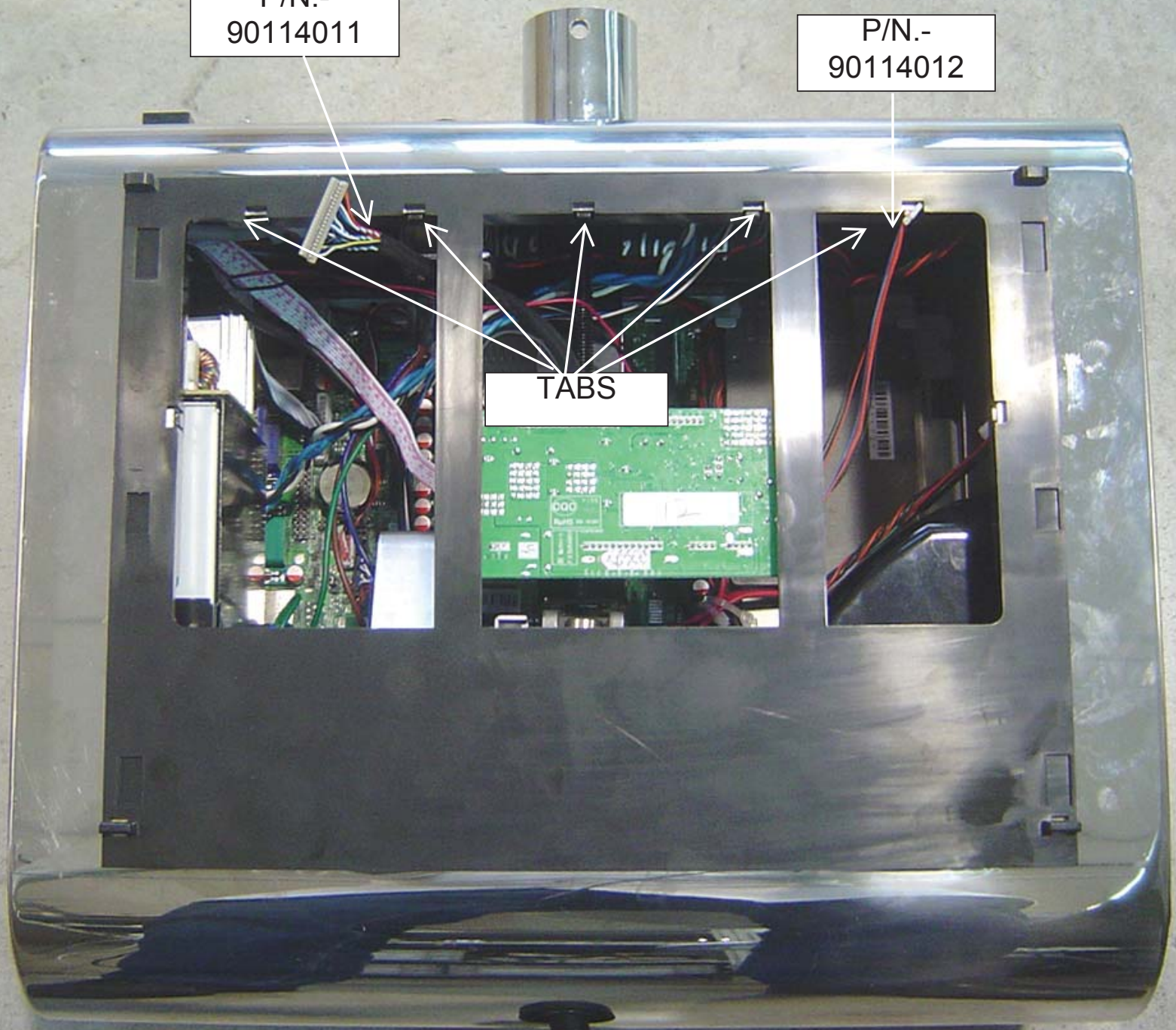




P/N.-  
90114011

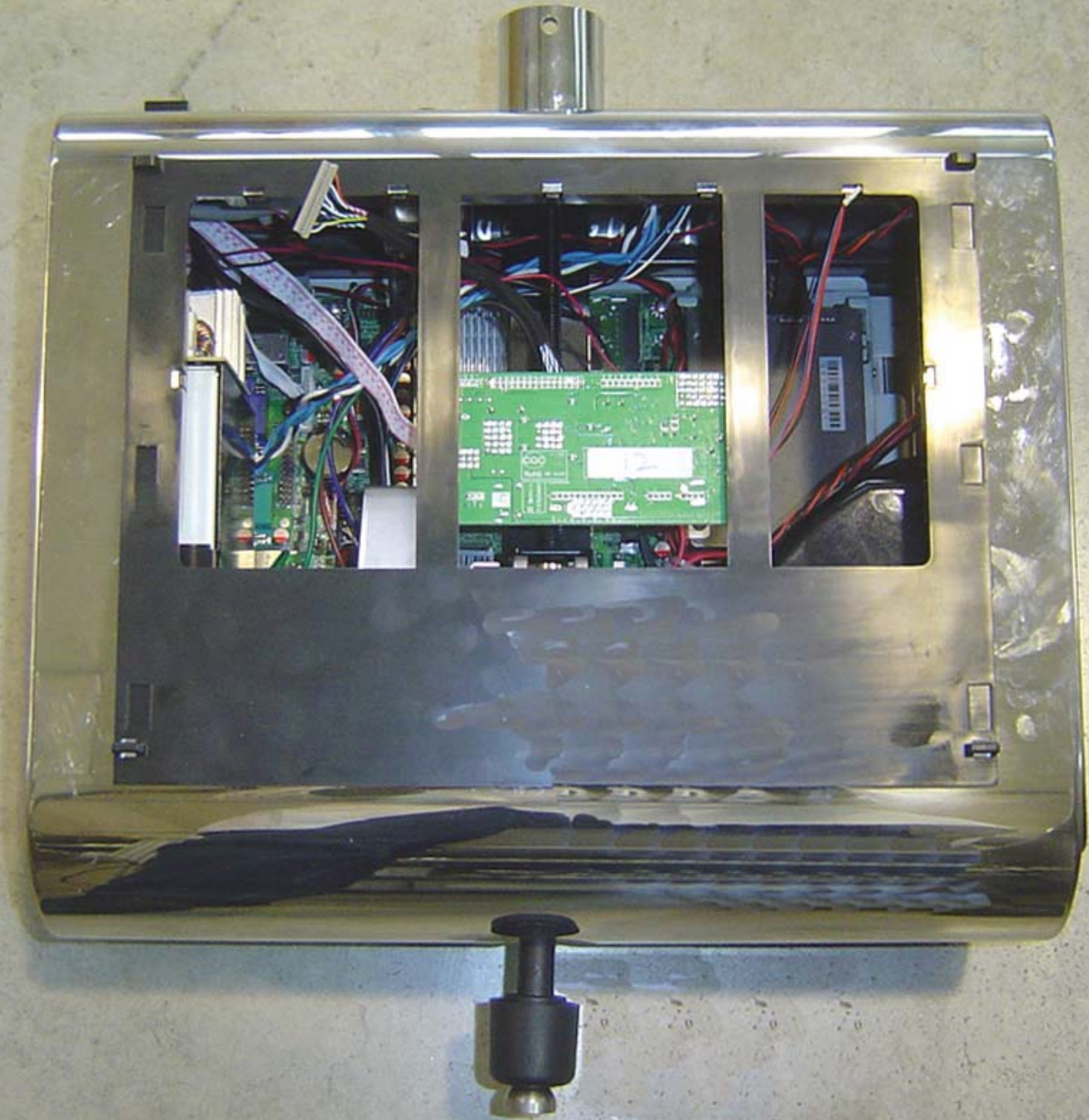
P/N.-  
90114012

TABS



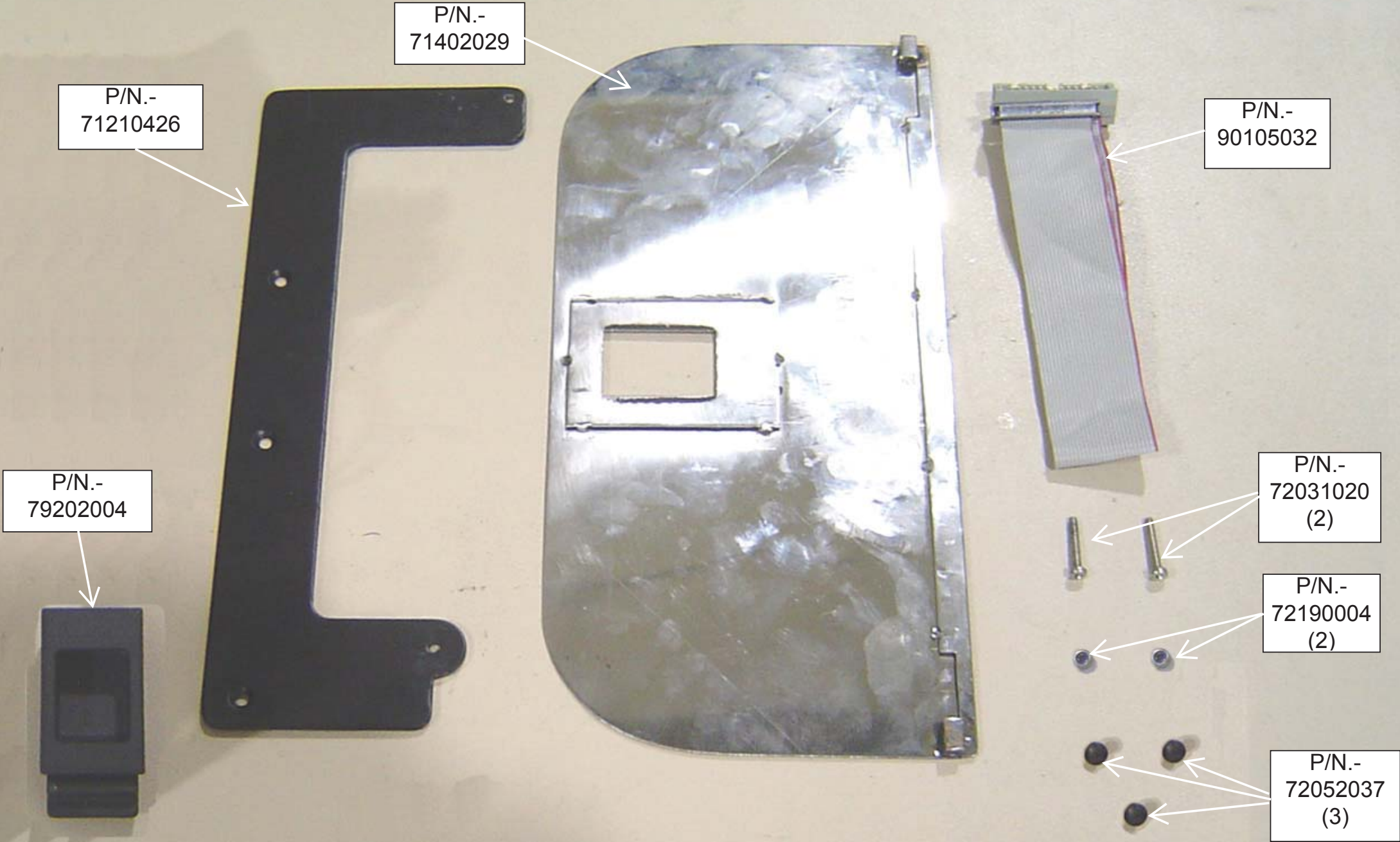


OVERVIEW



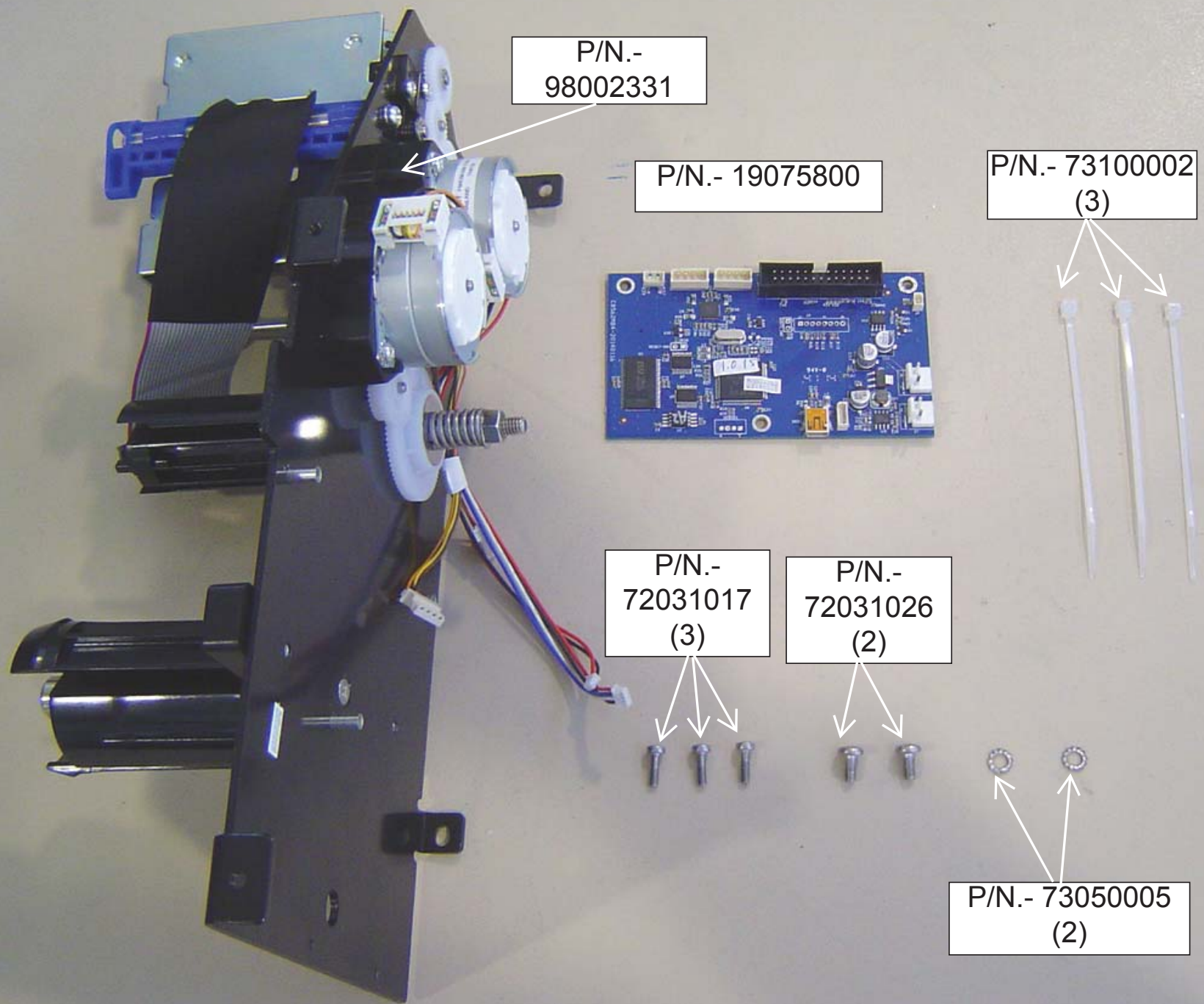


# 7.- ASSEMBLY LABEL PRINTER (COMPONENTS)





# 7.- ASSEMBLY LABEL PRINTER (COMPONENTS)



P/N.-  
98002331

P/N.- 19075800

P/N.- 73100002  
(3)

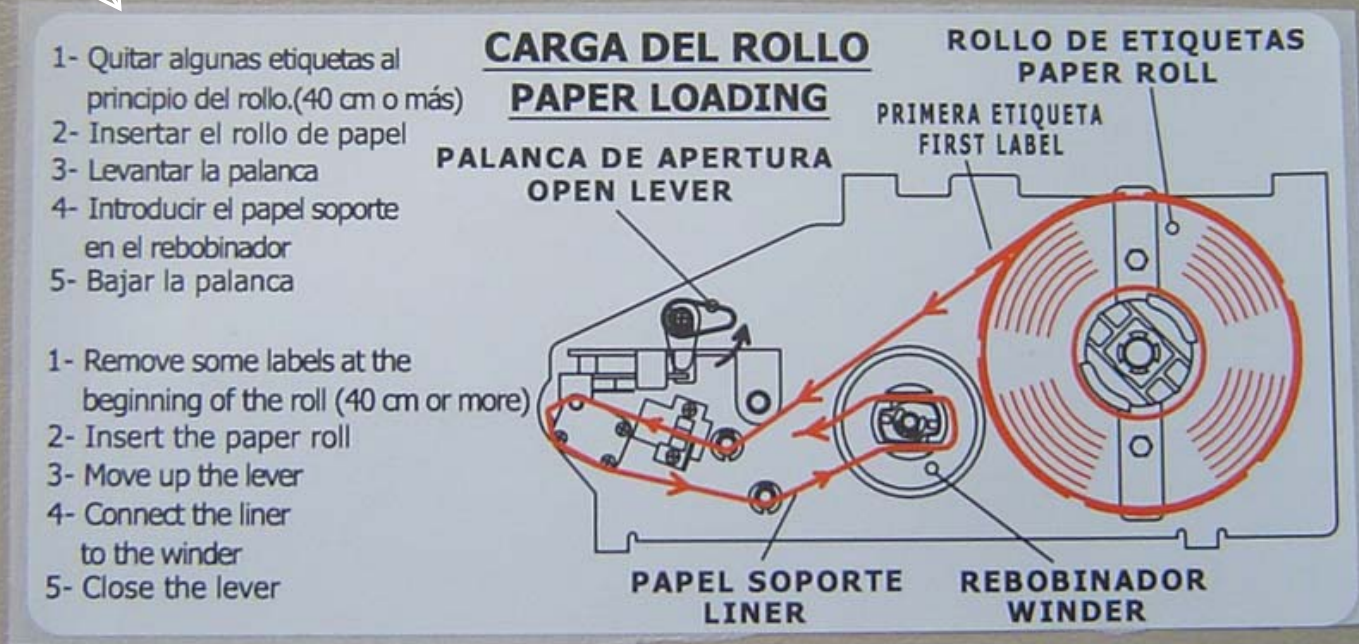
P/N.-  
72031017  
(3)

P/N.-  
72031026  
(2)

P/N.- 73050005  
(2)

## 7.- ASSEMBLY LABEL PRINTER (COMPONENTS )

P/N.- 70010321





7.- ASSEMBLY LABEL PRINTER ( COMPONENTS)

P/N.-  
73100002



P/N  
73120023

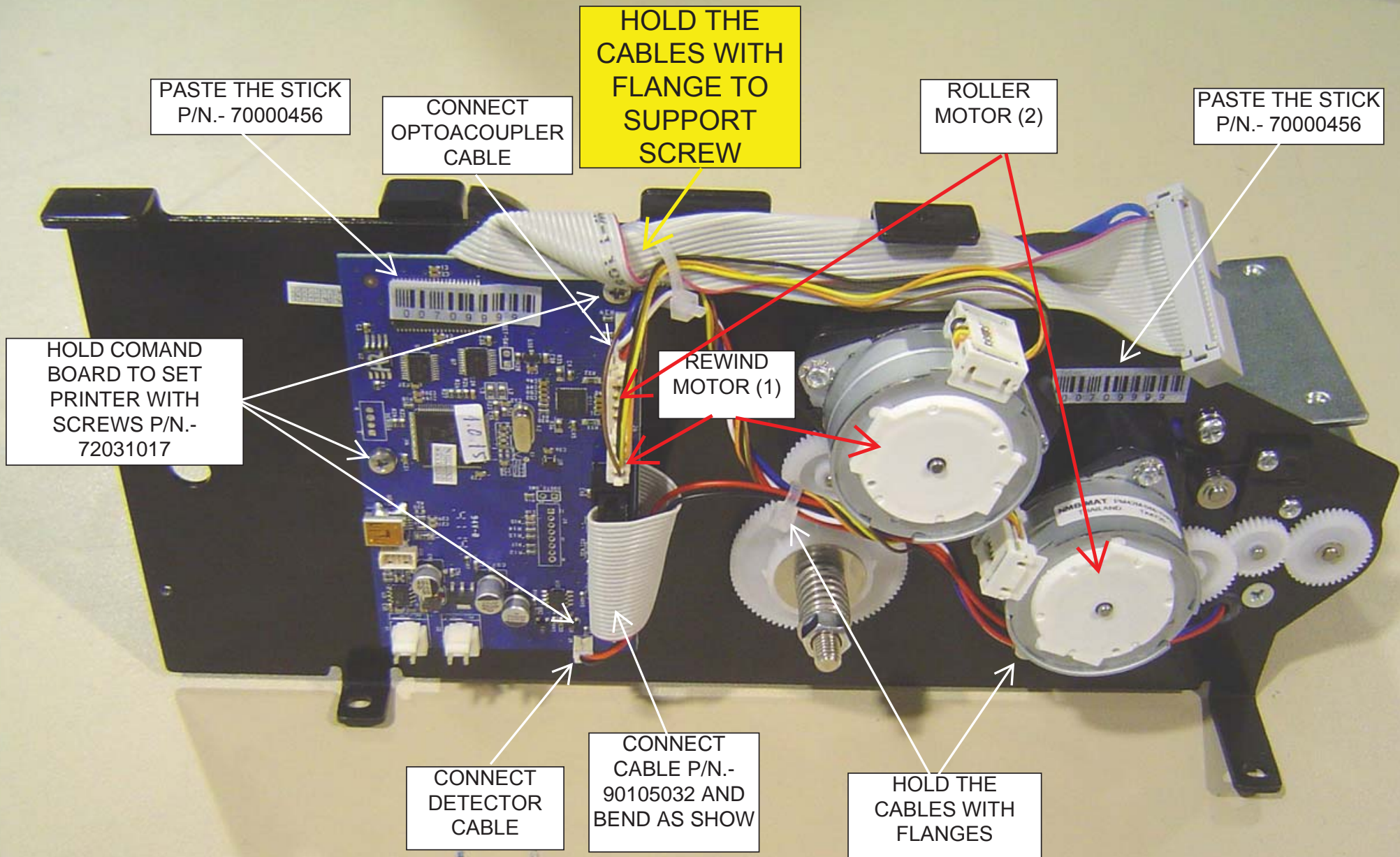


P/N.-  
71210404

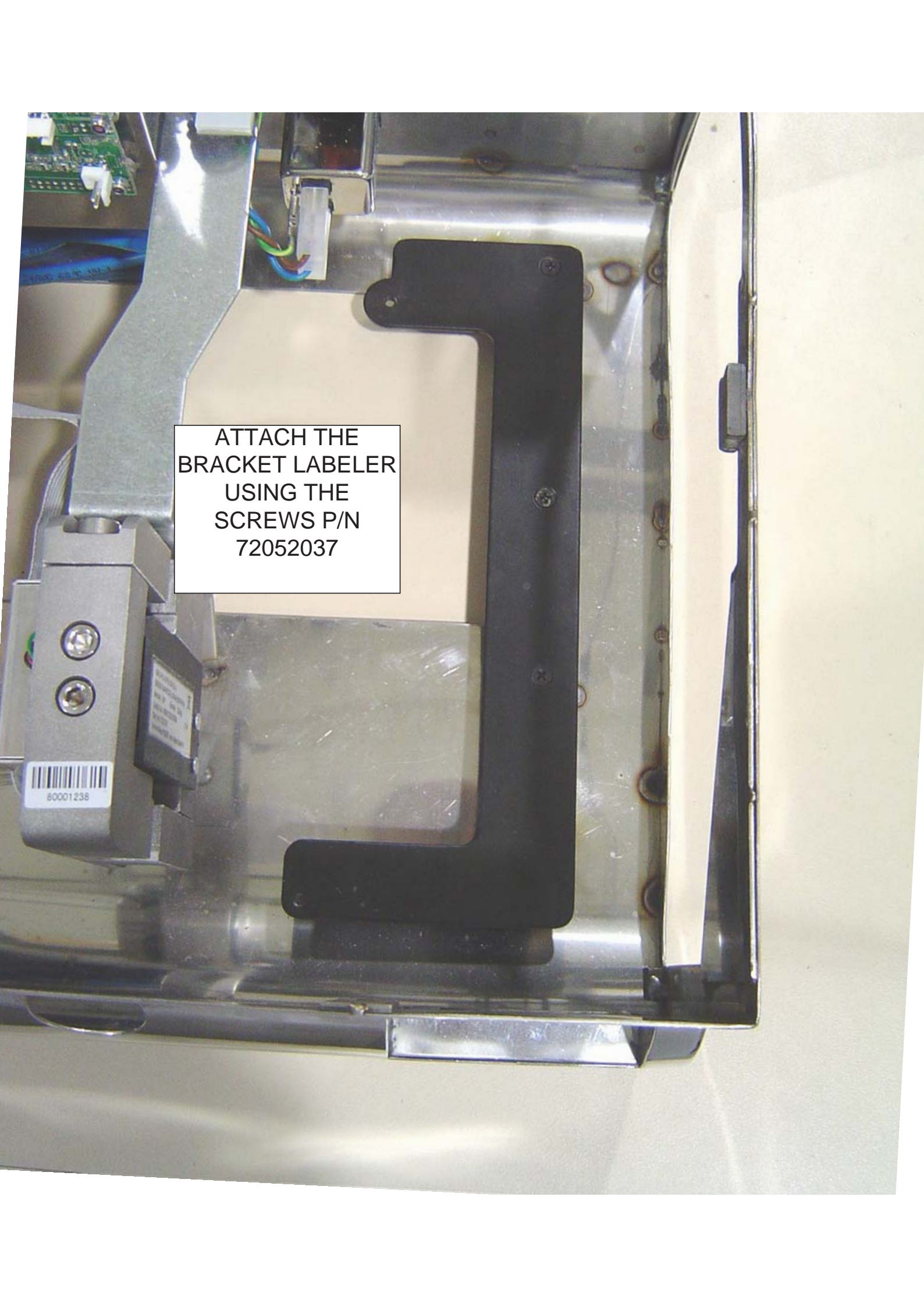


P/N.-  
72030025 (2)





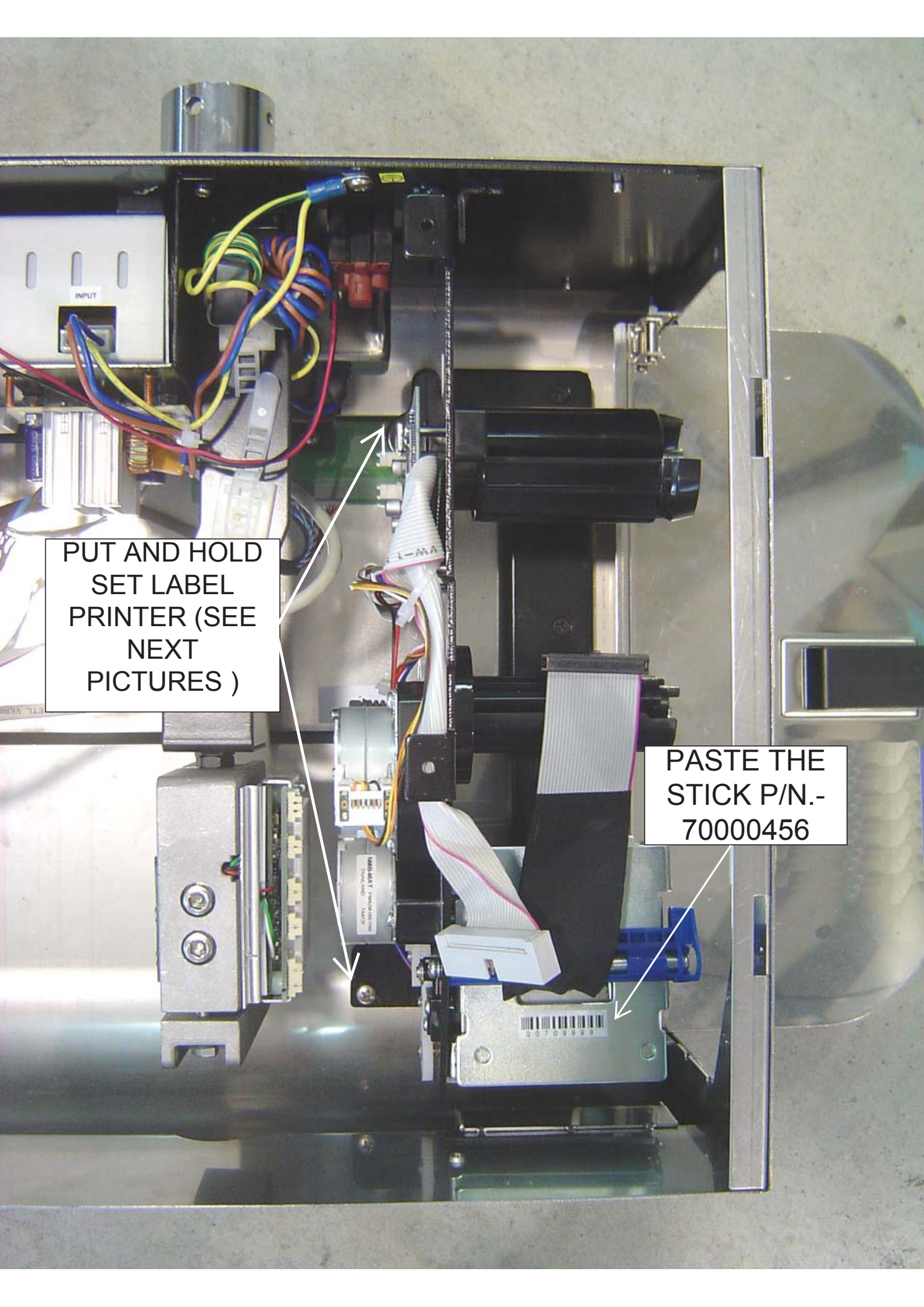


The image shows the interior of a metal chassis. A black L-shaped bracket is mounted on the right side. A white labeler is attached to the left side of the chassis. A silver metal plate is visible in the center. A barcode label with the number 80001238 is on the left. A white box with text is overlaid on the image.

ATTACH THE  
BRACKET LABELER  
USING THE  
SCREWS P/N  
72052037

80001238





PUT AND HOLD  
SET LABEL  
PRINTER (SEE  
NEXT  
PICTURES )

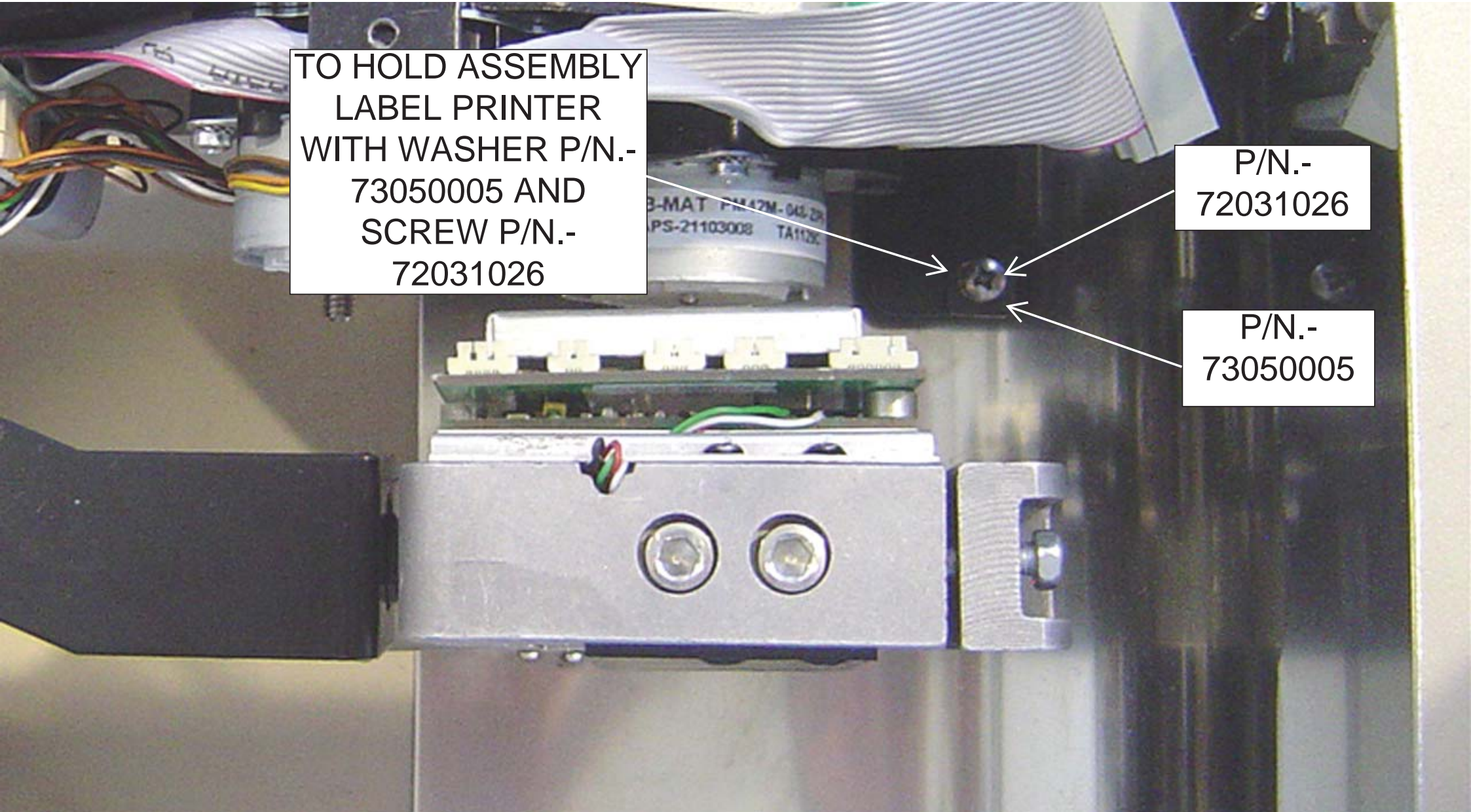
PASTE THE  
STICK P/N.-  
70000456



TO HOLD ASSEMBLY  
LABEL PRINTER  
WITH WASHER P/N.-  
73050005 AND  
SCREW P/N.-  
72031026

P/N.-  
72031026

P/N.-  
73050005

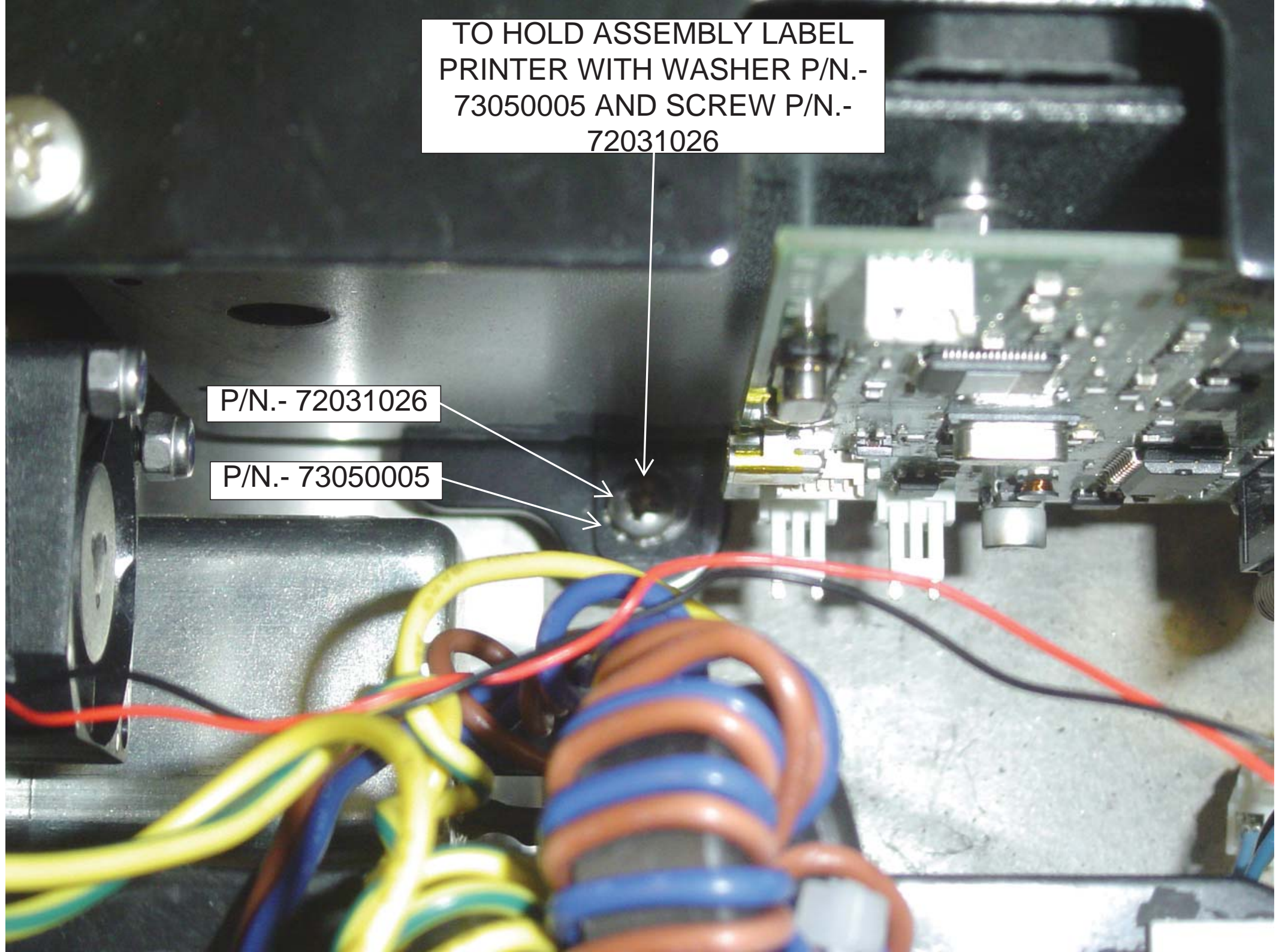




TO HOLD ASSEMBLY LABEL  
PRINTER WITH WASHER P/N.-  
73050005 AND SCREW P/N.-  
72031026

P/N.- 72031026

P/N.- 73050005





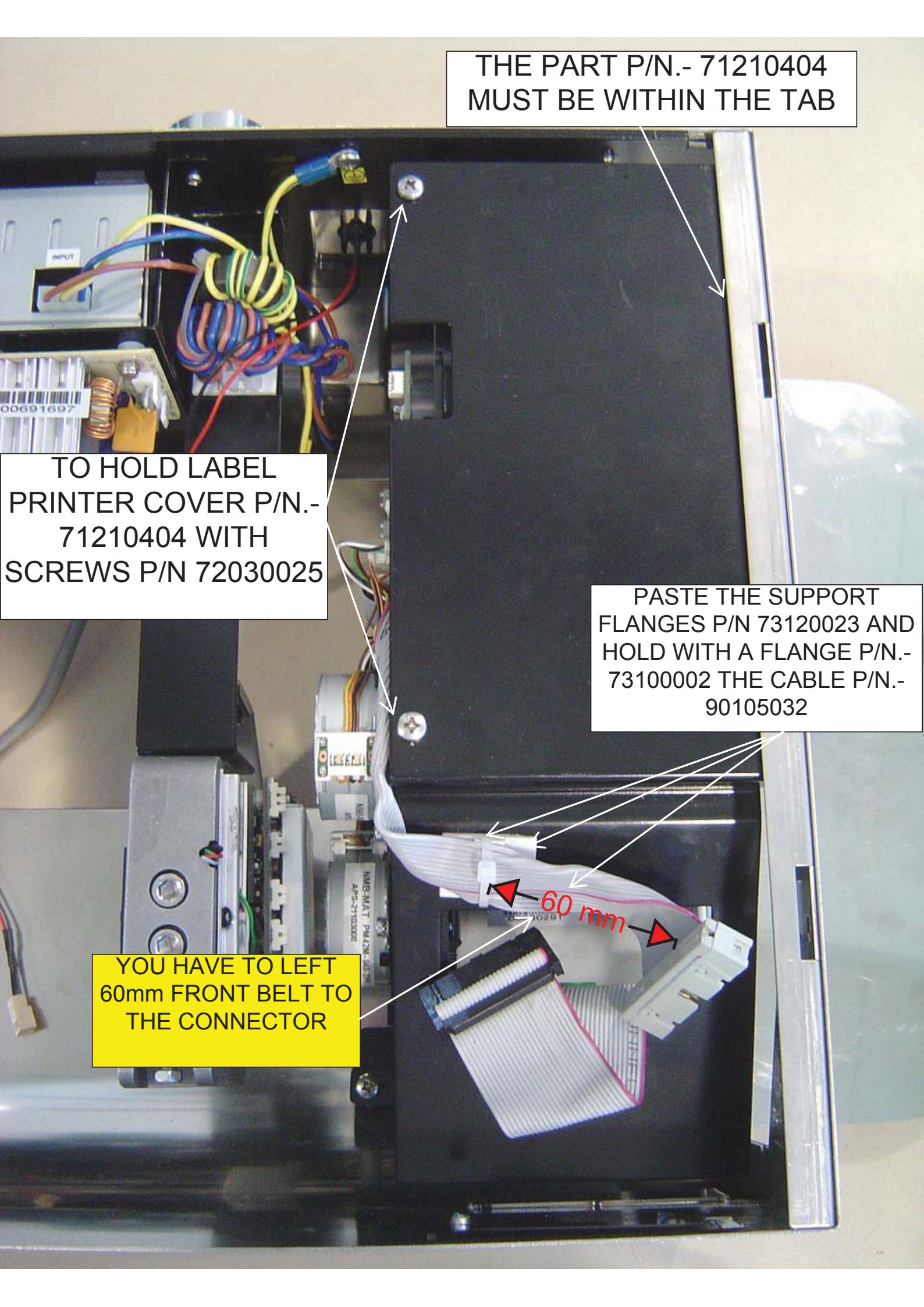
THE PART P/N.- 71210404  
MUST BE WITHIN THE TAB

TO HOLD LABEL  
PRINTER COVER P/N.-  
71210404 WITH  
SCREWS P/N 72030025

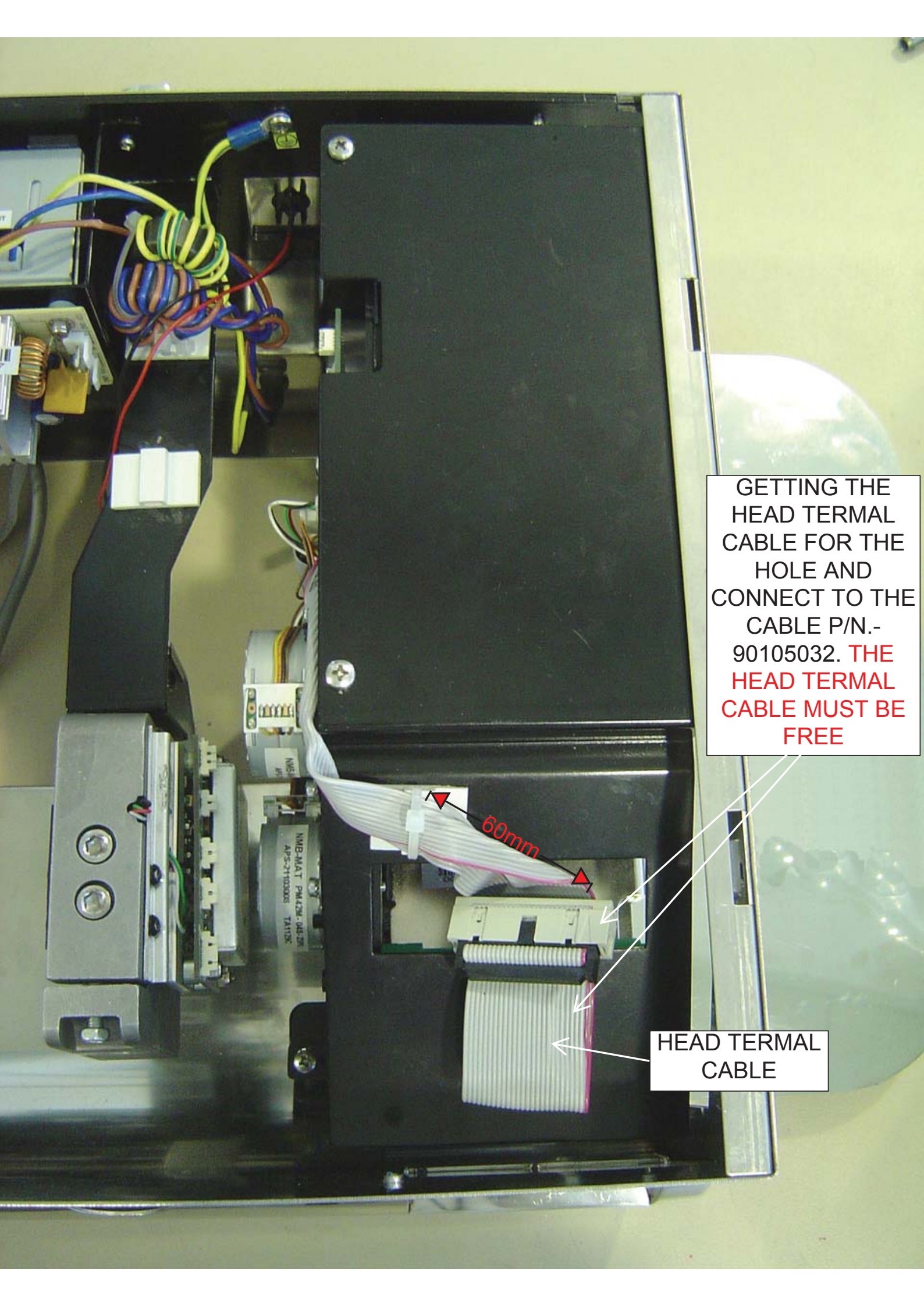
PASTE THE SUPPORT  
FLANGES P/N 73120023 AND  
HOLD WITH A FLANGE P/N.-  
73100002 THE CABLE P/N.-  
90105032

YOU HAVE TO LEFT  
60mm FRONT BELT TO  
THE CONNECTOR

60 mm







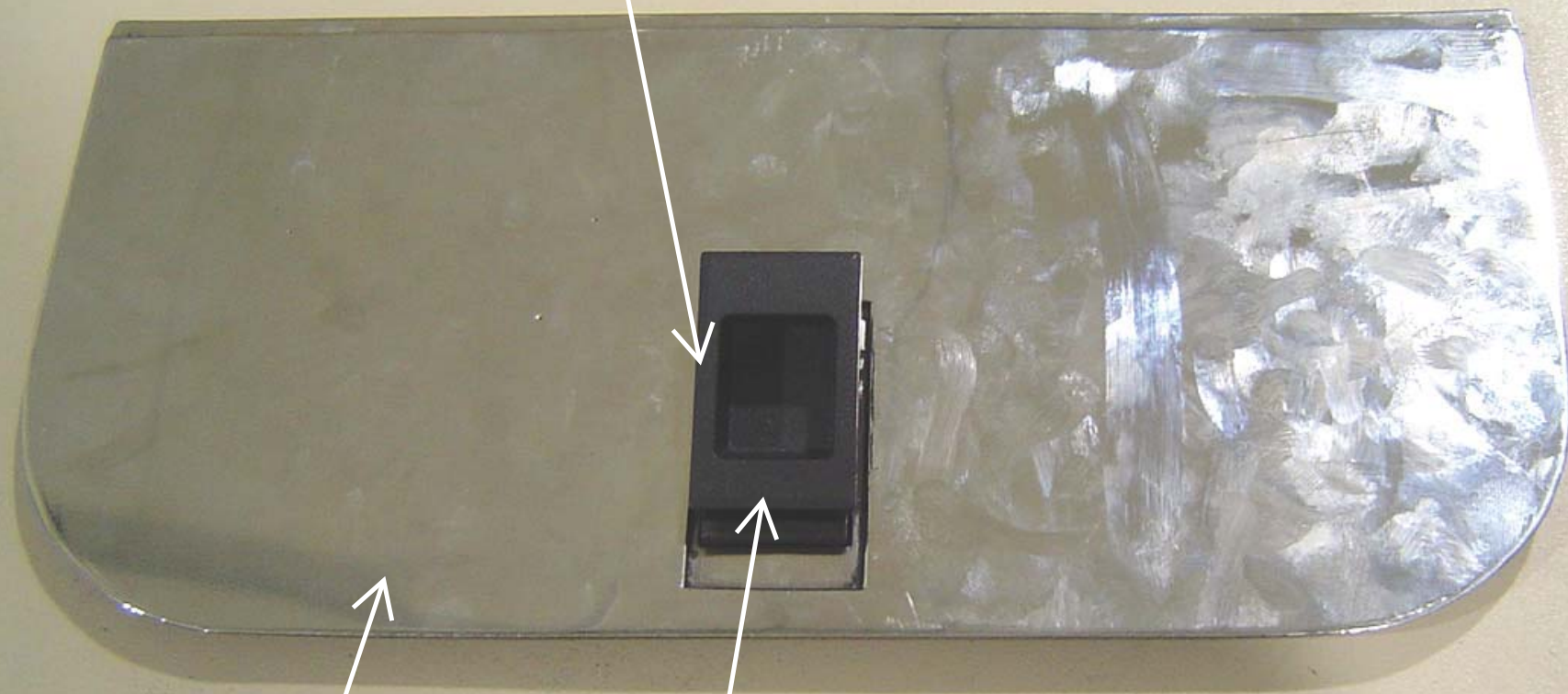
GETTING THE  
HEAD TERMAL  
CABLE FOR THE  
HOLE AND  
CONNECT TO THE  
CABLE P/N.-  
90105032. **THE  
HEAD TERMAL  
CABLE MUST BE  
FREE**

60mm

HEAD TERMAL  
CABLE



FIT THE SIDE  
CLOSING DOOR  
INSERT THE  
OUTSIDE TOWARD  
THE INSIDE



P/N.- 71210429

P/N.- 79202004

PASS THE  
SCREWS P/N  
72031020 ON THE  
DOOR HOLES





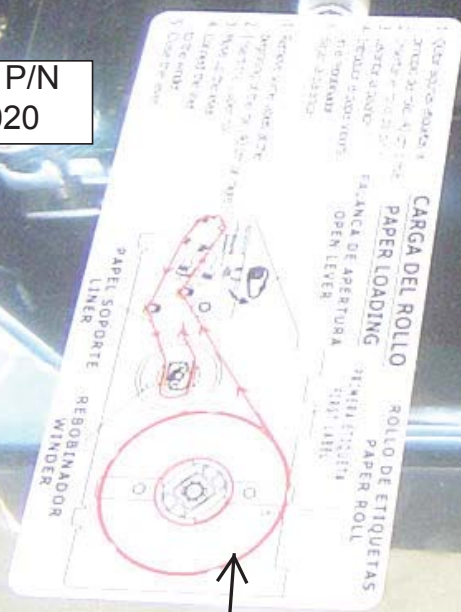
PASS THE SCREWS P/N  
72031020 UNTIL THE END AND  
SCREW IN NUTS P/N.- 72190004  
TO HOLD THE DOOR TO THE  
HOUSING

NUT P/N.-  
72190004

NUT P/N.-  
72190004

SCREW P/N  
72031020

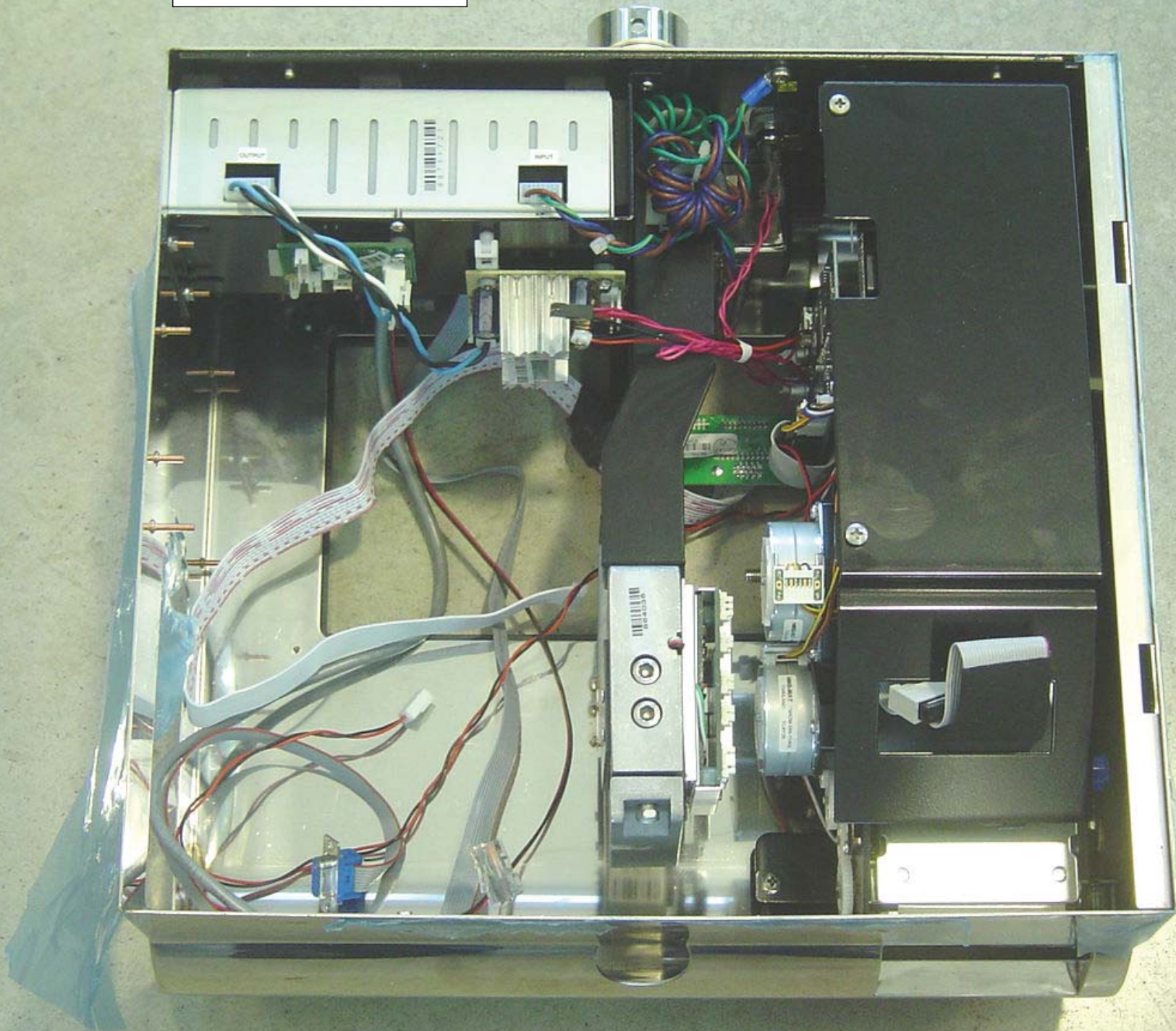
SCREW P/N  
72031020



TO PASTE THE  
STICK P/N.-  
70010321

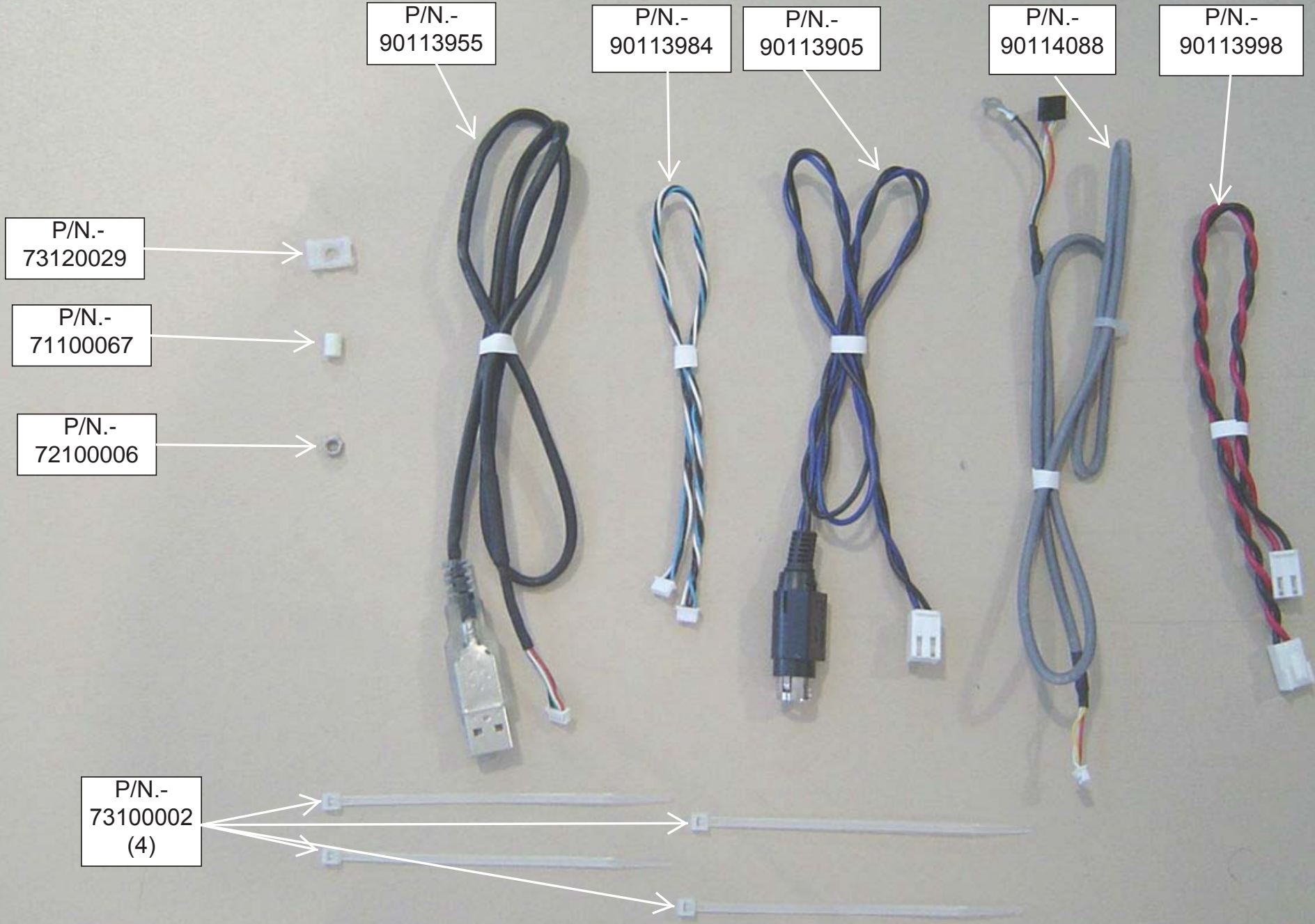


# OVERVIEW





# 8.- CONNECT CABLES (COMPONENTS )



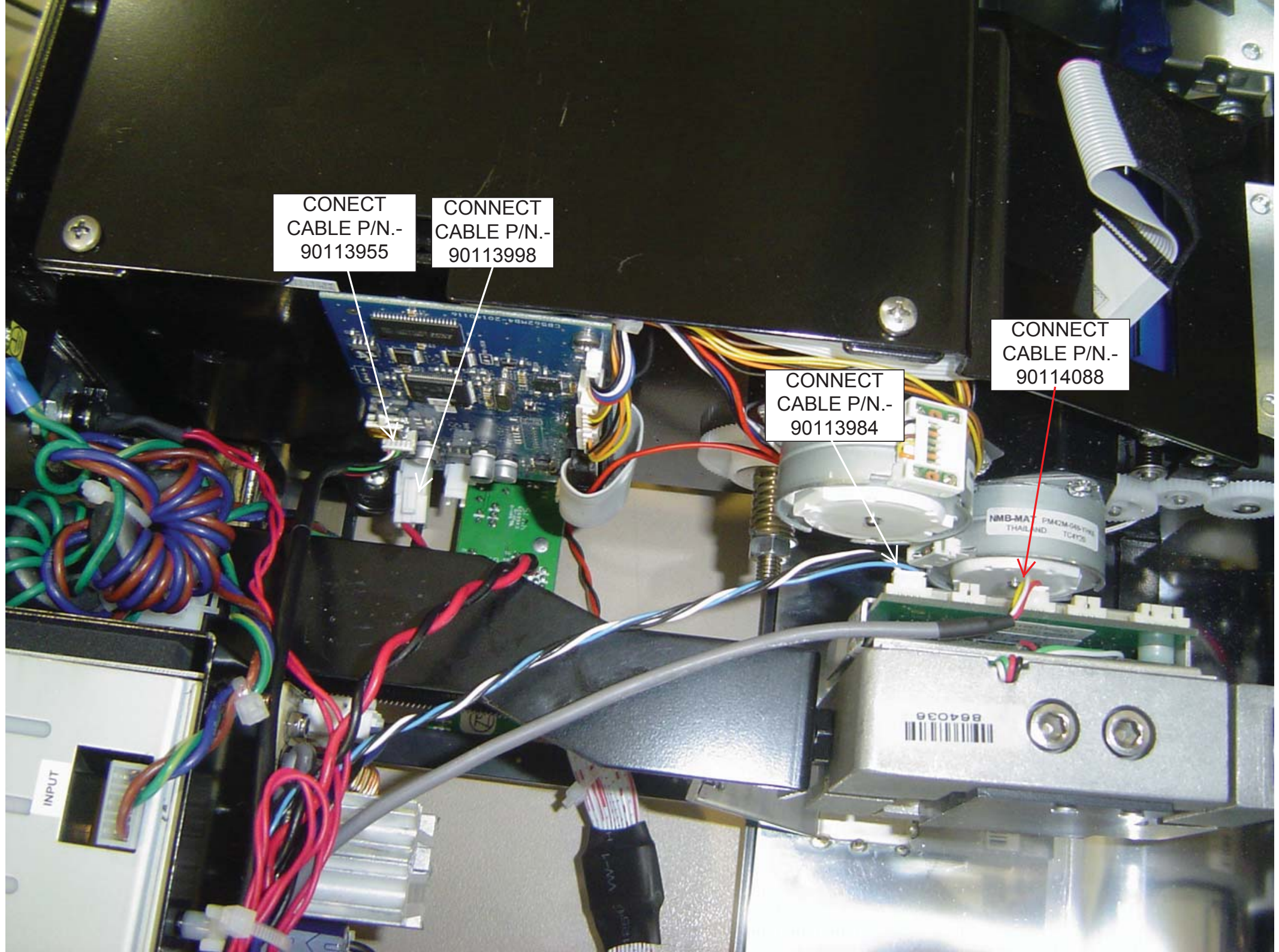


CONNECT  
CABLE P/N.-  
90113955

CONNECT  
CABLE P/N.-  
90113998

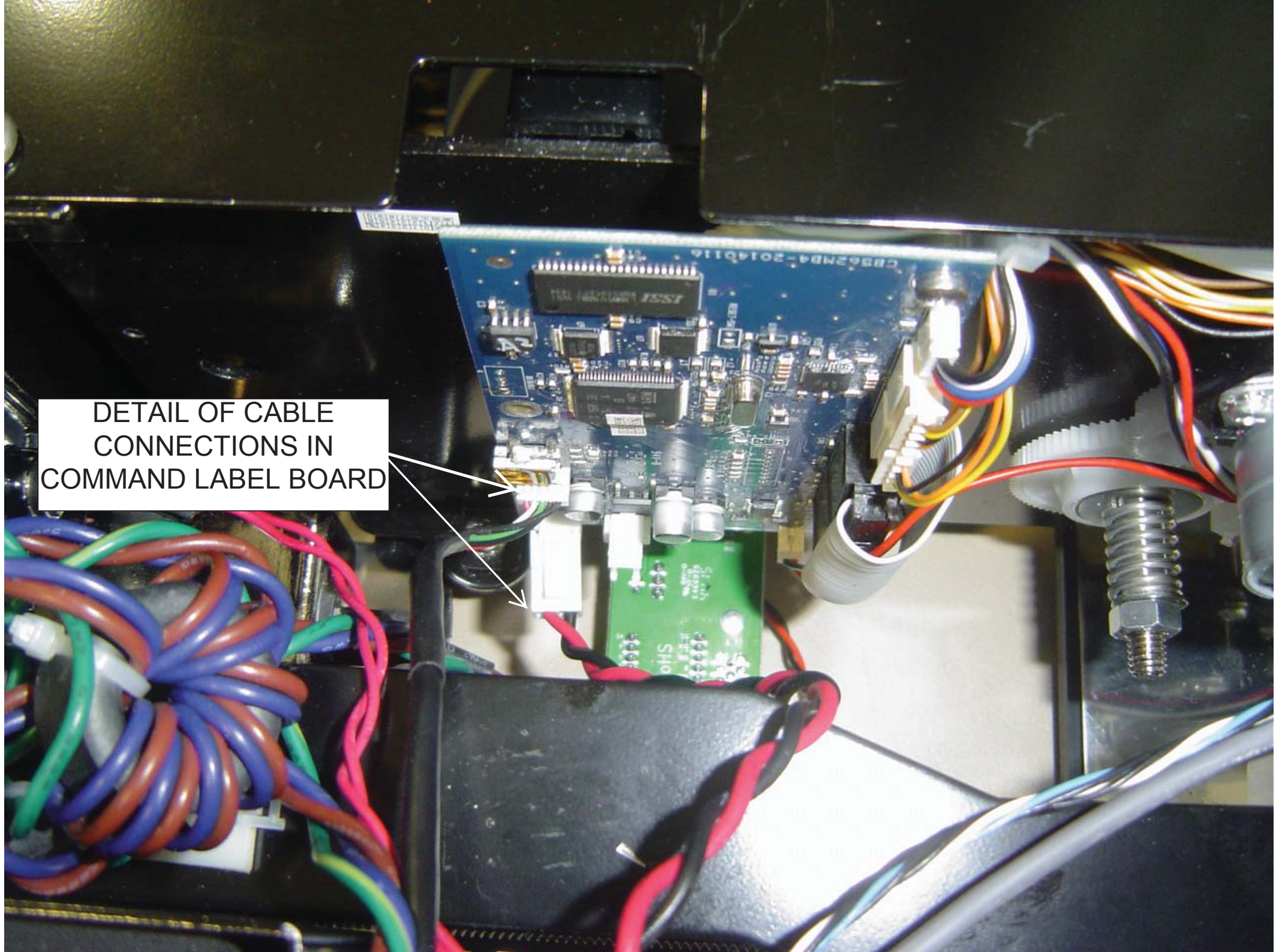
CONNECT  
CABLE P/N.-  
90113984

CONNECT  
CABLE P/N.-  
90114088



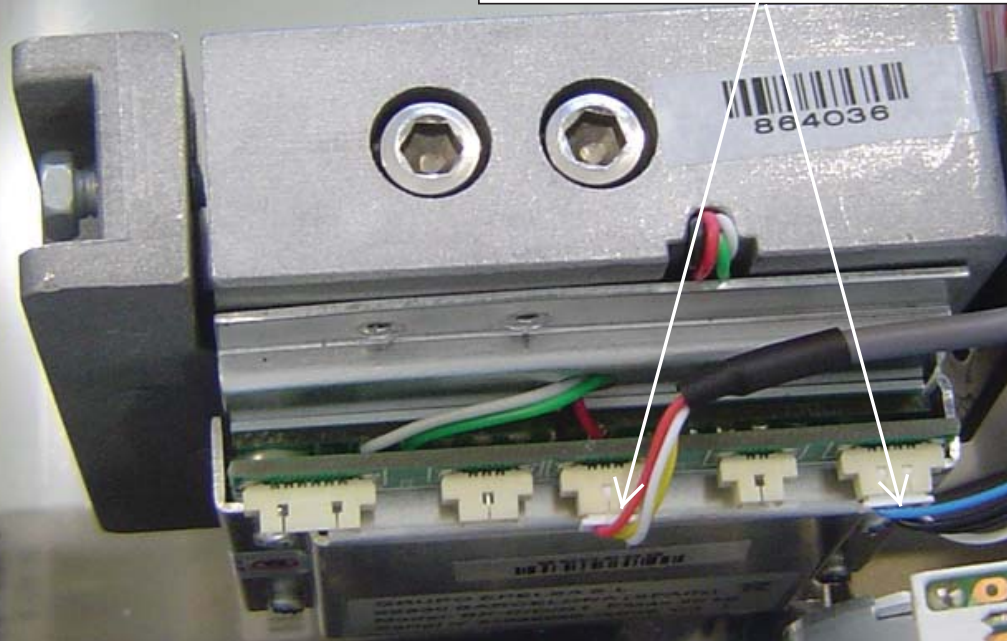


DETAIL OF CABLE  
CONNECTIONS IN  
COMMAND LABEL BOARD





DETAIL OF CABLE  
CONNECTIONS IN  
MBPTC BOARD



NMB-MAT PM42M-04B-YHK5  
THAILAND TCAY20

NMB-MAT  
THAILAND

THAILAND  
TCAY20  
NMB-MAT  
THAILAND



HOLD THE  
CABLES WITH  
FLANGE

CONNECT  
CABLE P/N.-  
90113998

HOLD THE  
CABLES WITH  
FLANGE

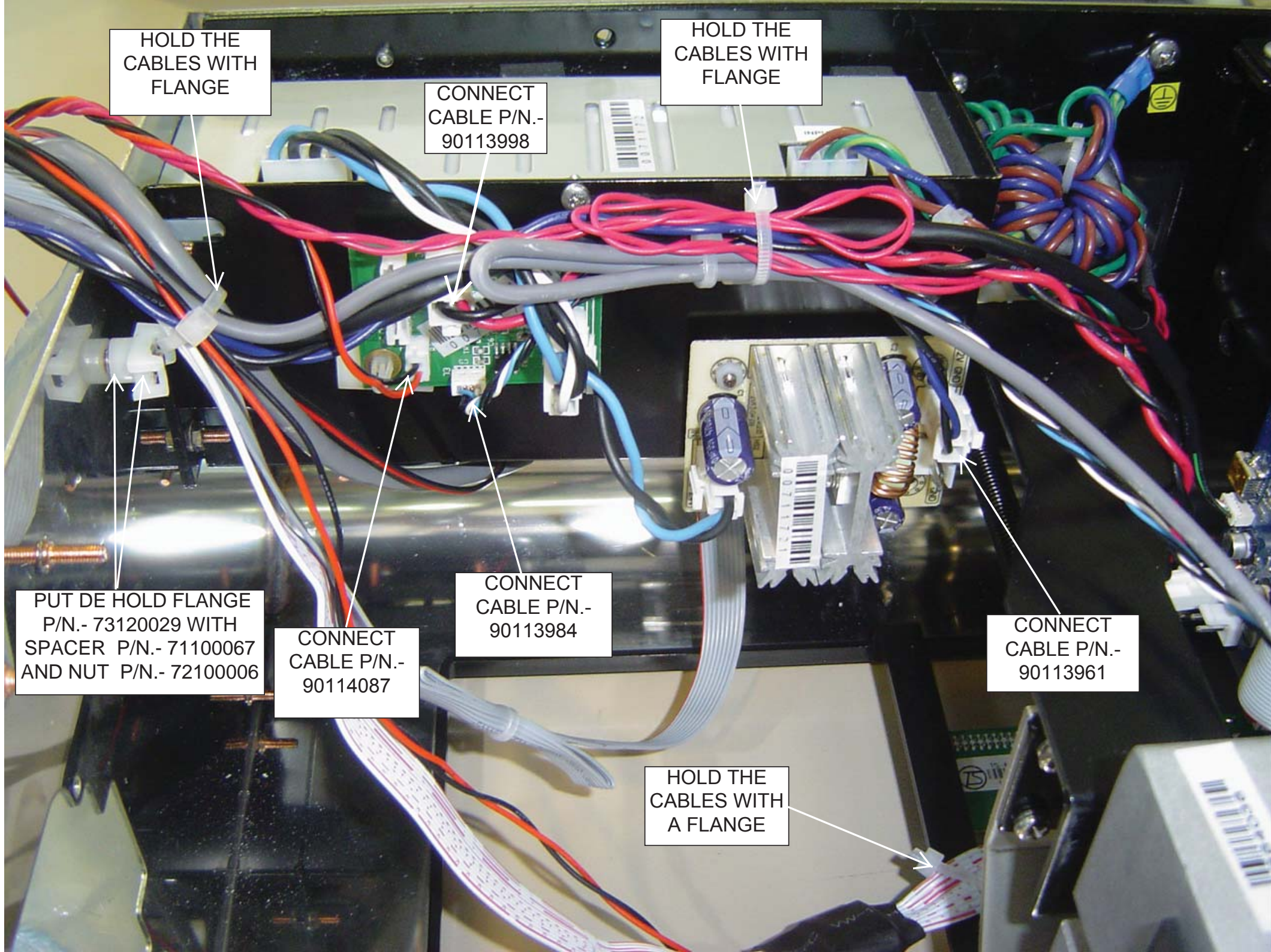
PUT DE HOLD FLANGE  
P/N.- 73120029 WITH  
SPACER P/N.- 71100067  
AND NUT P/N.- 72100006

CONNECT  
CABLE P/N.-  
90114087

CONNECT  
CABLE P/N.-  
90113984

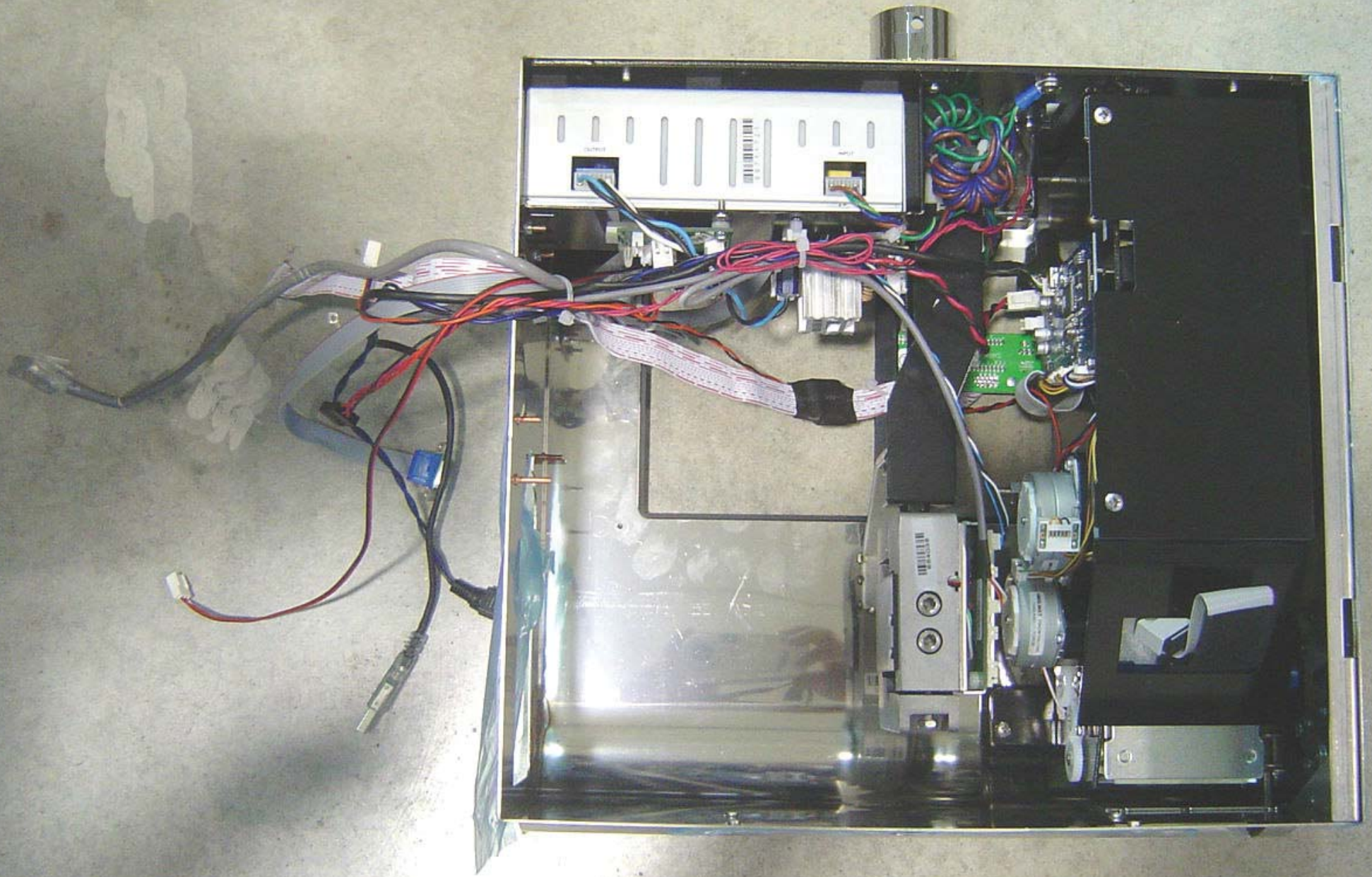
CONNECT  
CABLE P/N.-  
90113961

HOLD THE  
CABLES WITH  
A FLANGE





# OVERVIEW





# 9.- ASSEMBLY FRONT COVER

## 9.1.- ASSEMBLY TOUCH SCREEN (LVDS). ( COMPONENTS )

P/N.-  
71004498



P/N.-  
19018600



P/N.- 72052037  
(4)





# 9.1.- ASSEMBLY TOUCH SCREEN (LVDS). ( COMPONENTS )

P/N.-  
71000123



P/N.-  
71000124



P/N.-  
71000125



P/N.-  
71000126



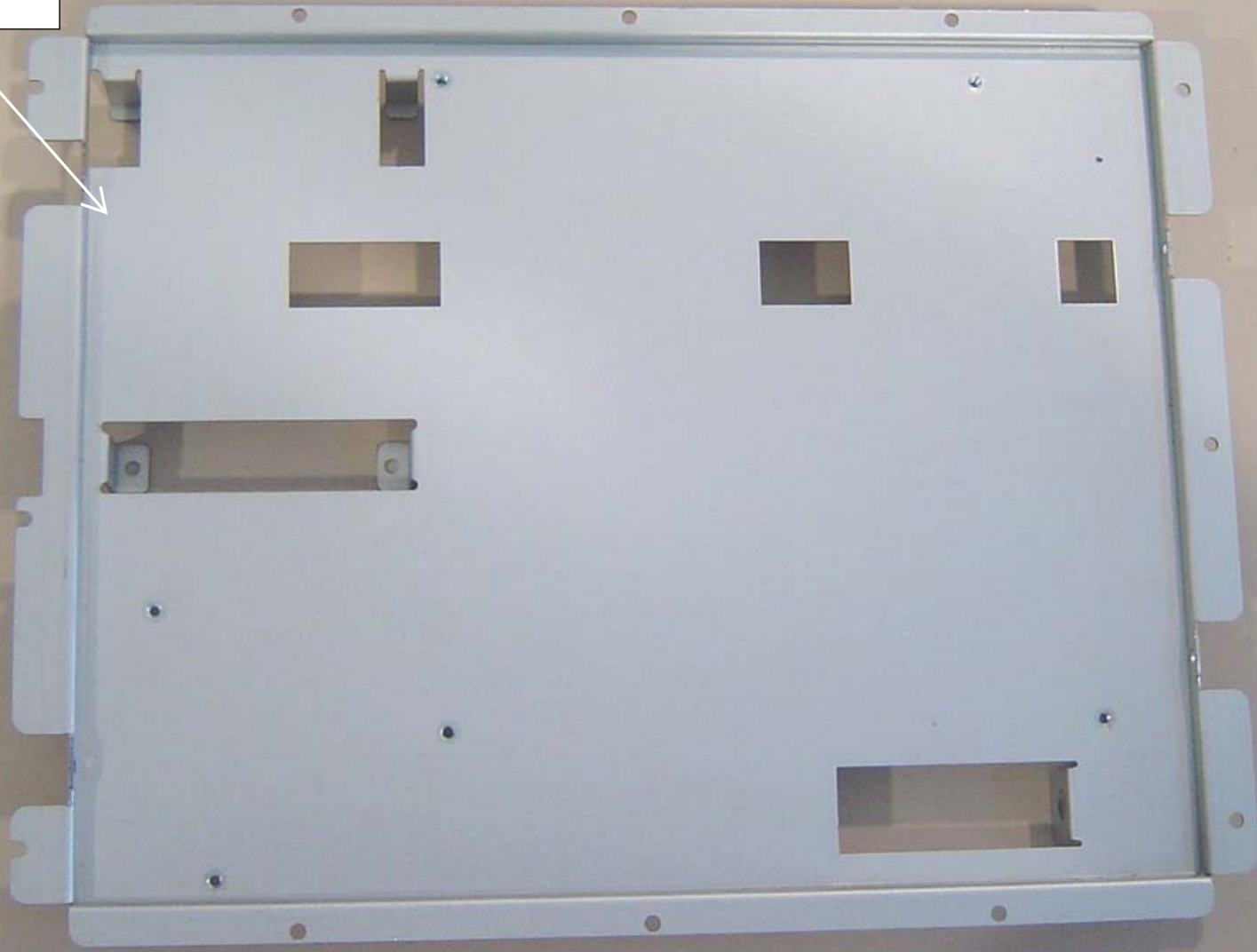


# 9.1.- ASSEMBLY TOUCH SCREEN (LVDS). ( COMPONENTS )

P/N.- 72030002 (4)      P/N.- 73050003 (4)

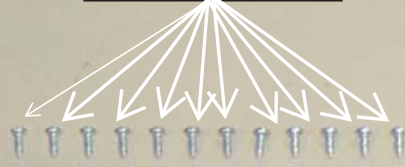


P/N.- 71210539



# 9.1.- ASSEMBLY TOUCH SCREEN (LVDS). ( COMPONENTS )

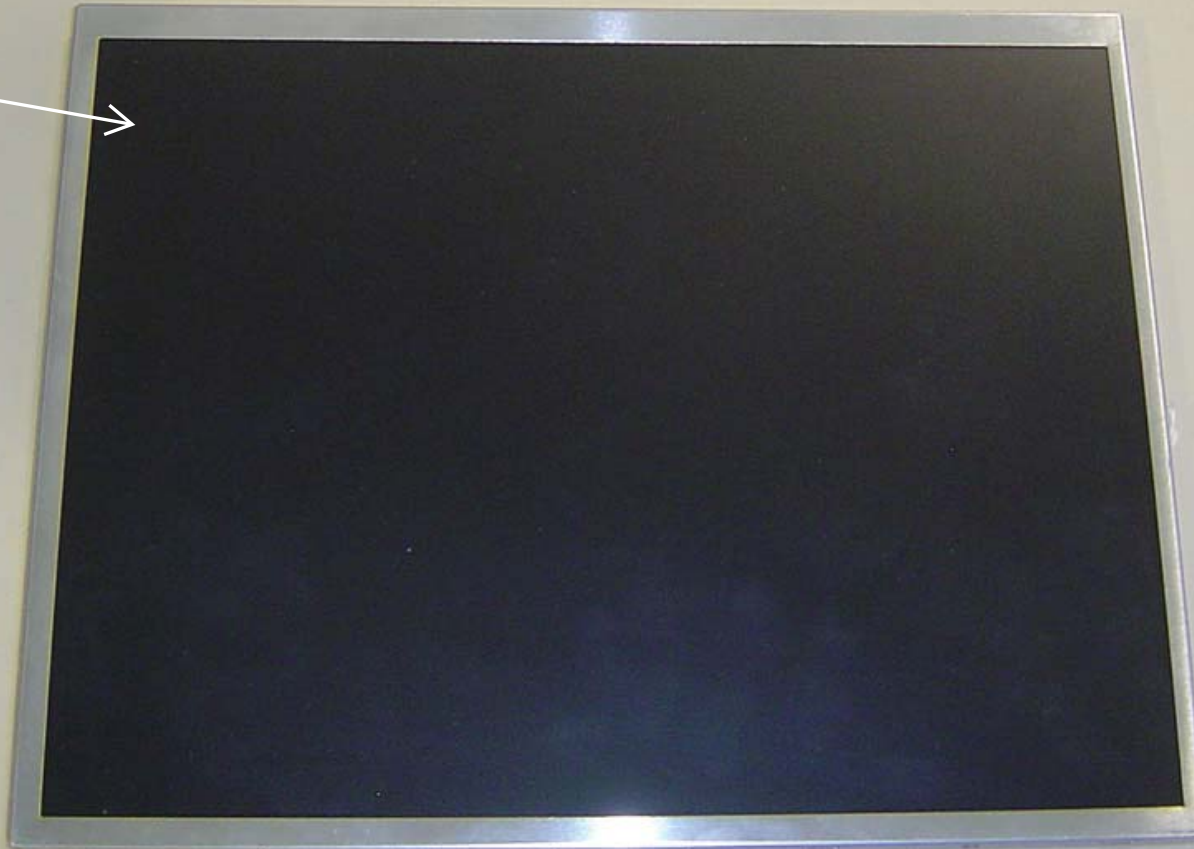
P/N.-  
72056002  
(12)



P/N.-  
73050003  
(12)



P/N.-  
19018500





P/N.-  
71004498

PASTE THE FOAM P/N.-  
70010123

PASTE THE  
FOAM P/N.-  
70010125

PASTE THE  
FOAM P/N.-  
70010126

IF NECESSARY,  
STRETCHING THE  
FOAM TO AVOID GAPS  
BETWEEN THEM

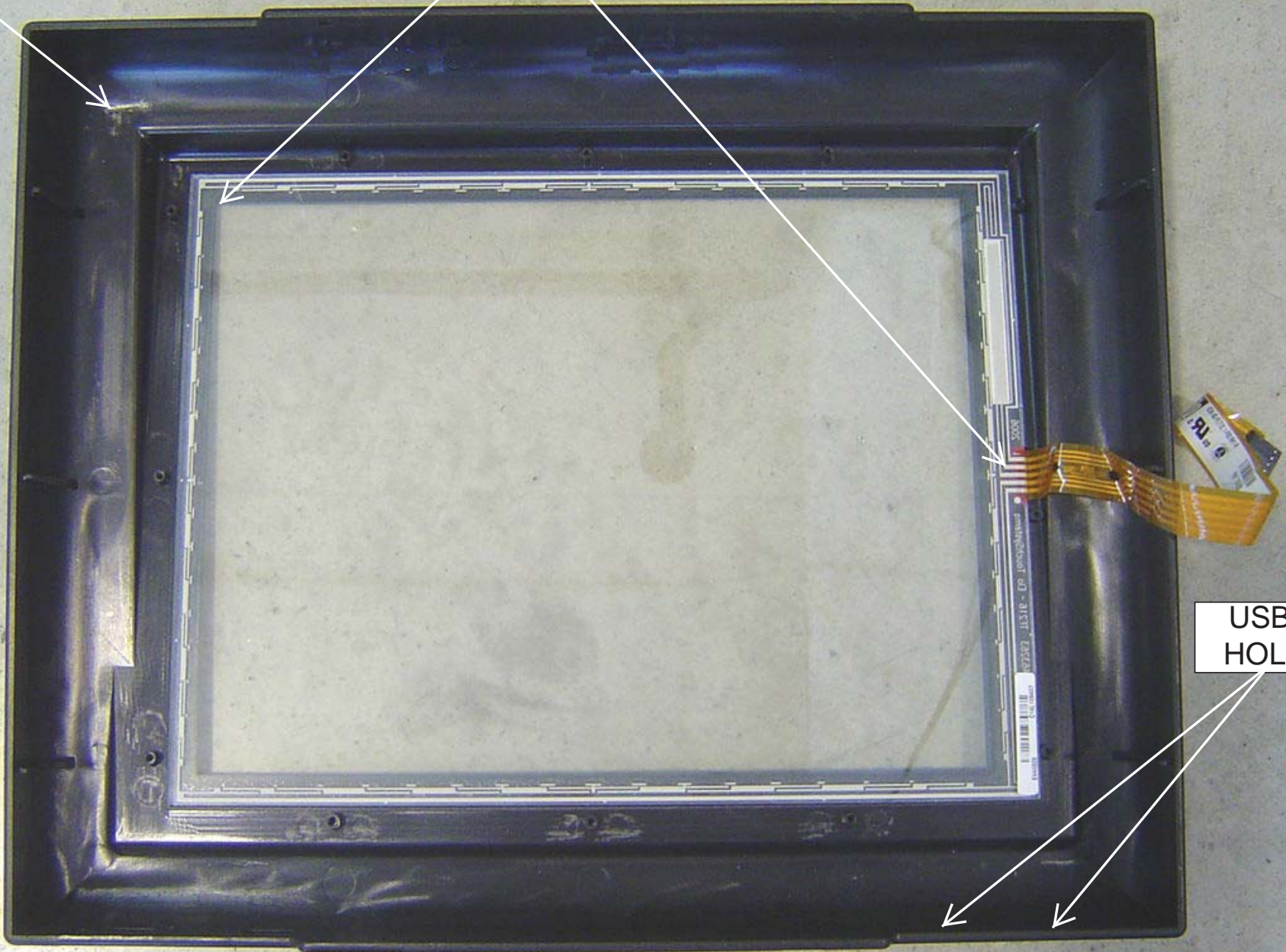
PASTE THE FOAM P/N.-  
70010124





ASSEMBLY THE TOUCH SCREEN IN THE FRONT COVER IN THIS POSITION (SEE NEXT PICTURE )

TOP



USB'S HOLES



POSITION  
DETAIL OF  
TOUCH CABLE

5000

302503 1E510 - E10 Touch2Layer2

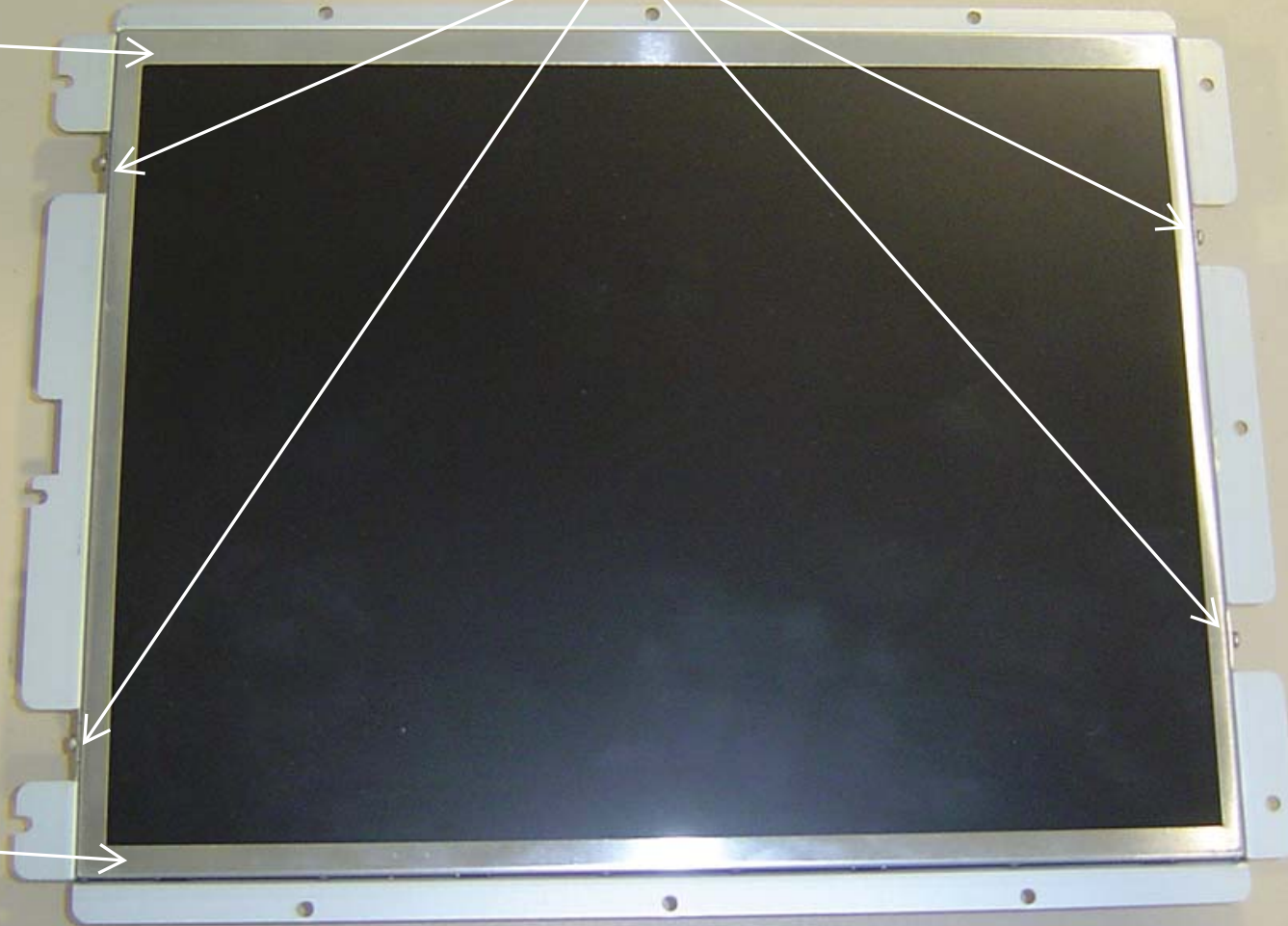
C14L108407



PUT THE SCREEN IN THE  
SUPPORT IN THIS  
POSITION AND HOLD WITH  
THE WHASER P/N.-  
73050003 AND THE  
SCREWS P/N.- 72030002

WIDE

NARROW







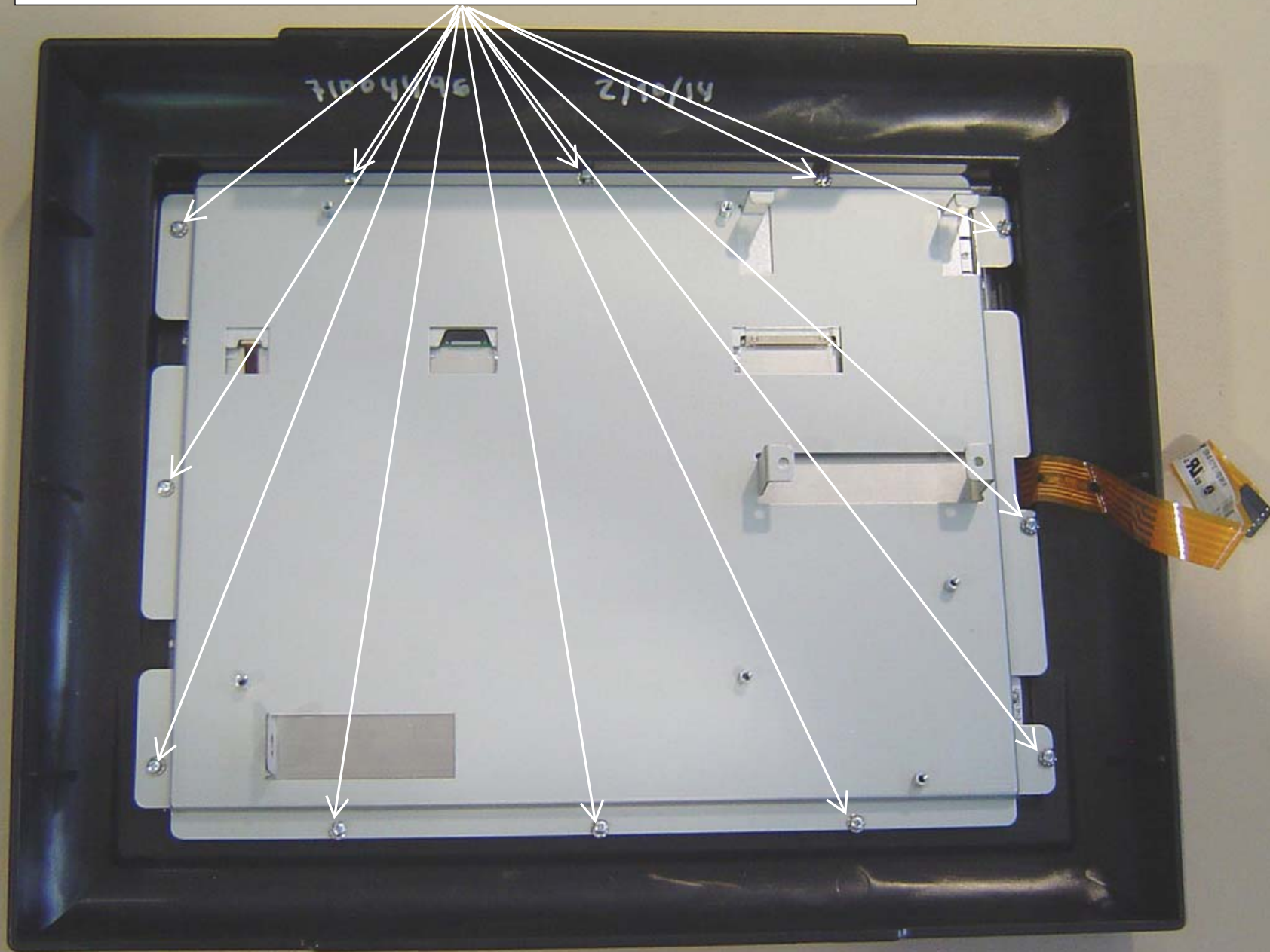
WHASERS P/N.-  
73050003 AND  
SCREWS P/N.-  
72030002



WHASERS P/N.-  
73050003 AND  
SCREWS P/N.-  
72030002



PUT THE SCREEN SET IN FRONT COVER AND HOLD WITH 12 WHASERS P/N.- 73050003 AND 12 SCREWS P/N.- 72056002



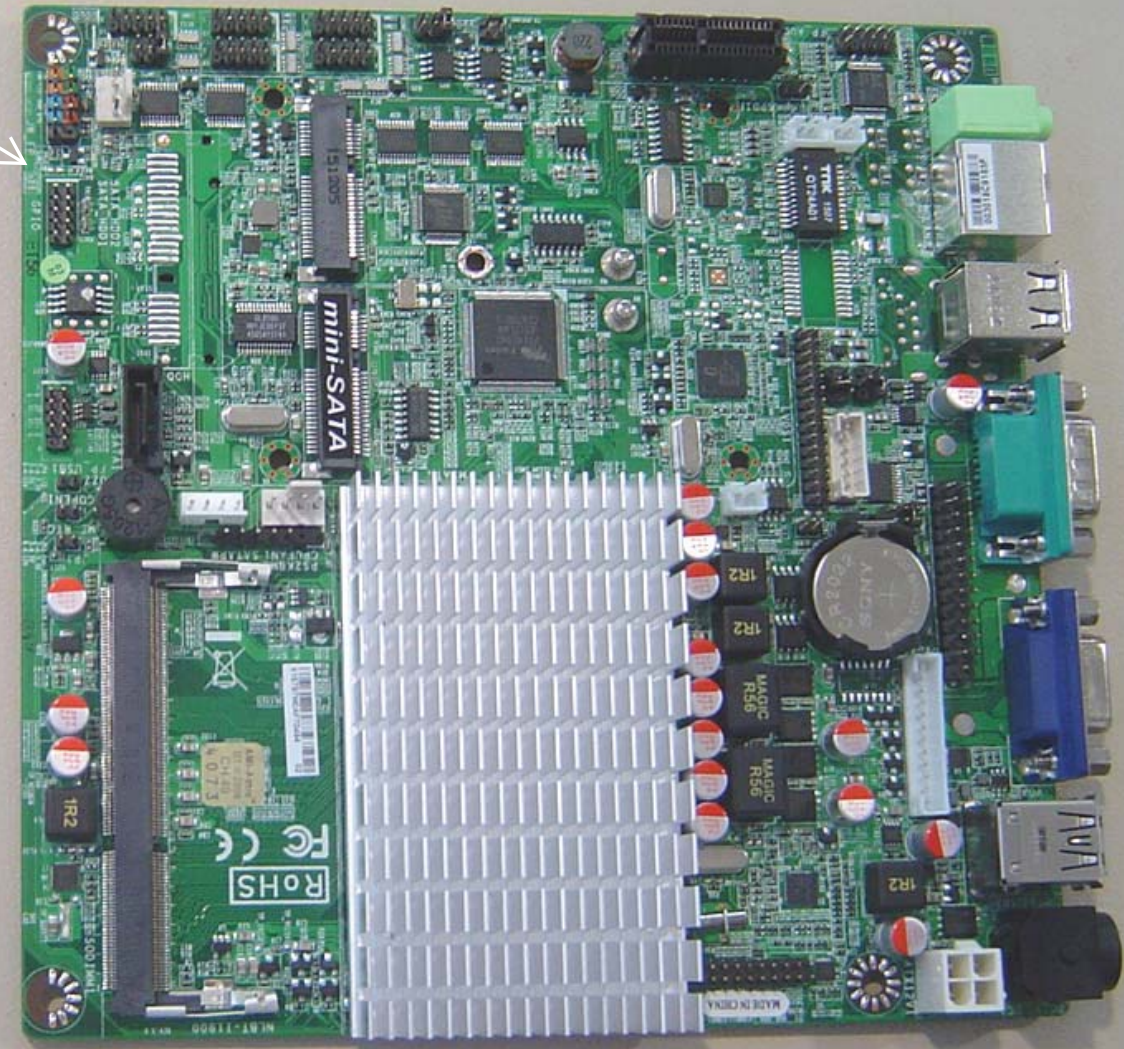


# 9.2.- ASSEMBLY MAIN BOARD AND TOUCH SCREEN CONTROL BOARD (COMPONENTS)

P/N.-  
91008063



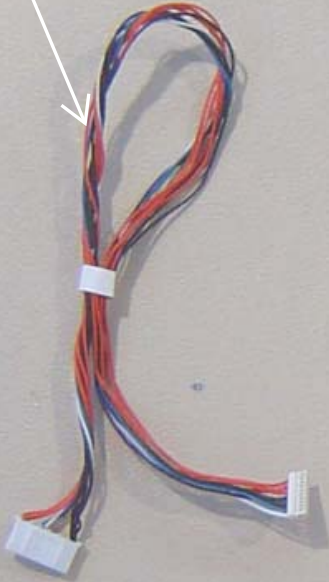
P/N.-  
19016710





# 9.2.- ASSEMBLY MAIN BOARD AND TOUCH SCREEN CONTROL BOARD (COMPONENTS)

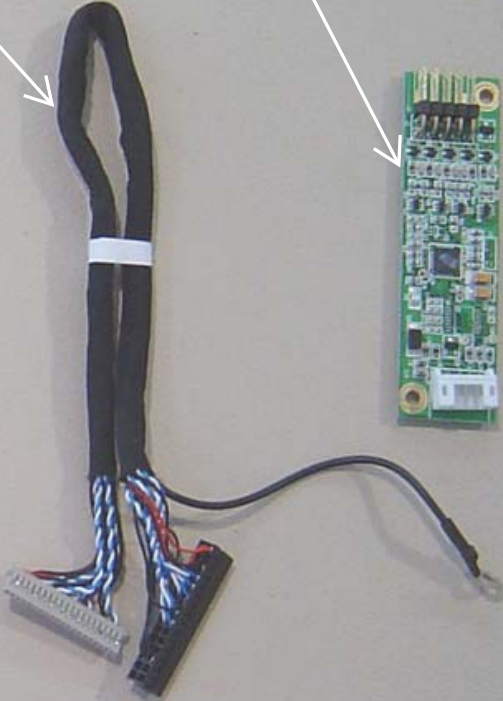
CABLE P/N.-  
90114070



P/N.-  
90114068



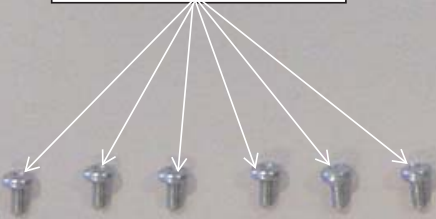
P/N.-  
90114067



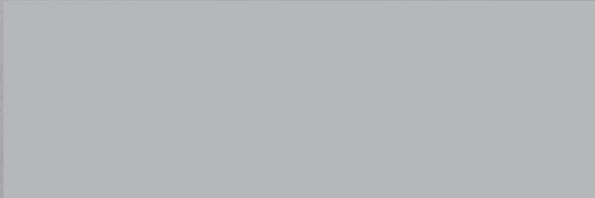
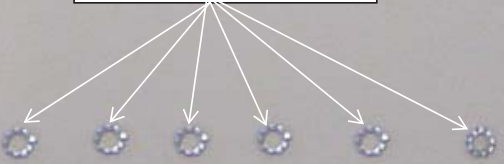
P/N.-  
19087300



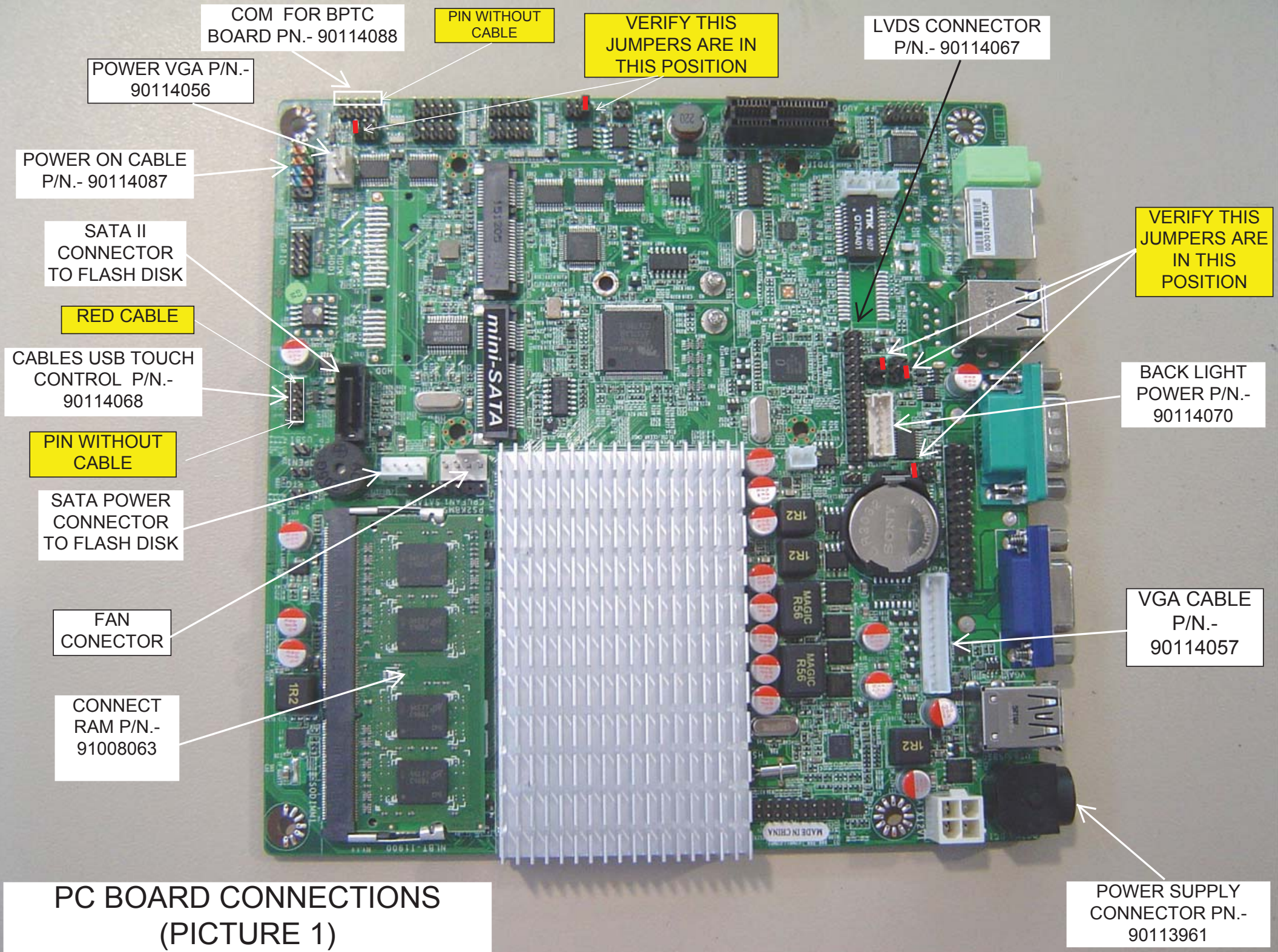
P/N.- 72031015  
(6)



P/N.-73050004  
(6)







COM FOR BPTC BOARD PN.- 90114088

PIN WITHOUT CABLE

VERIFY THIS JUMPERS ARE IN THIS POSITION

LVDS CONNECTOR P/N.- 90114067

POWER VGA P/N.- 90114056

POWER ON CABLE P/N.- 90114087

SATA II CONNECTOR TO FLASH DISK

RED CABLE

CABLES USB TOUCH CONTROL P/N.- 90114068

PIN WITHOUT CABLE

SATA POWER CONNECTOR TO FLASH DISK

FAN CONECTOR

CONNECT RAM P/N.- 91008063

VERIFY THIS JUMPERS ARE IN THIS POSITION

BACK LIGHT POWER P/N.- 90114070

VGA CABLE P/N.- 90114057

POWER SUPPLY CONNECTOR PN.- 90113961

# PC BOARD CONNECTIONS (PICTURE 1)







**PICTURE 2**



12V POWER  
SUPPLY

USB CABLE  
FOR LABEL  
PRINTER

CONECTOR  
EXTERNAL RS  
232

EXTERNAL USB

EXTERNAL  
USB

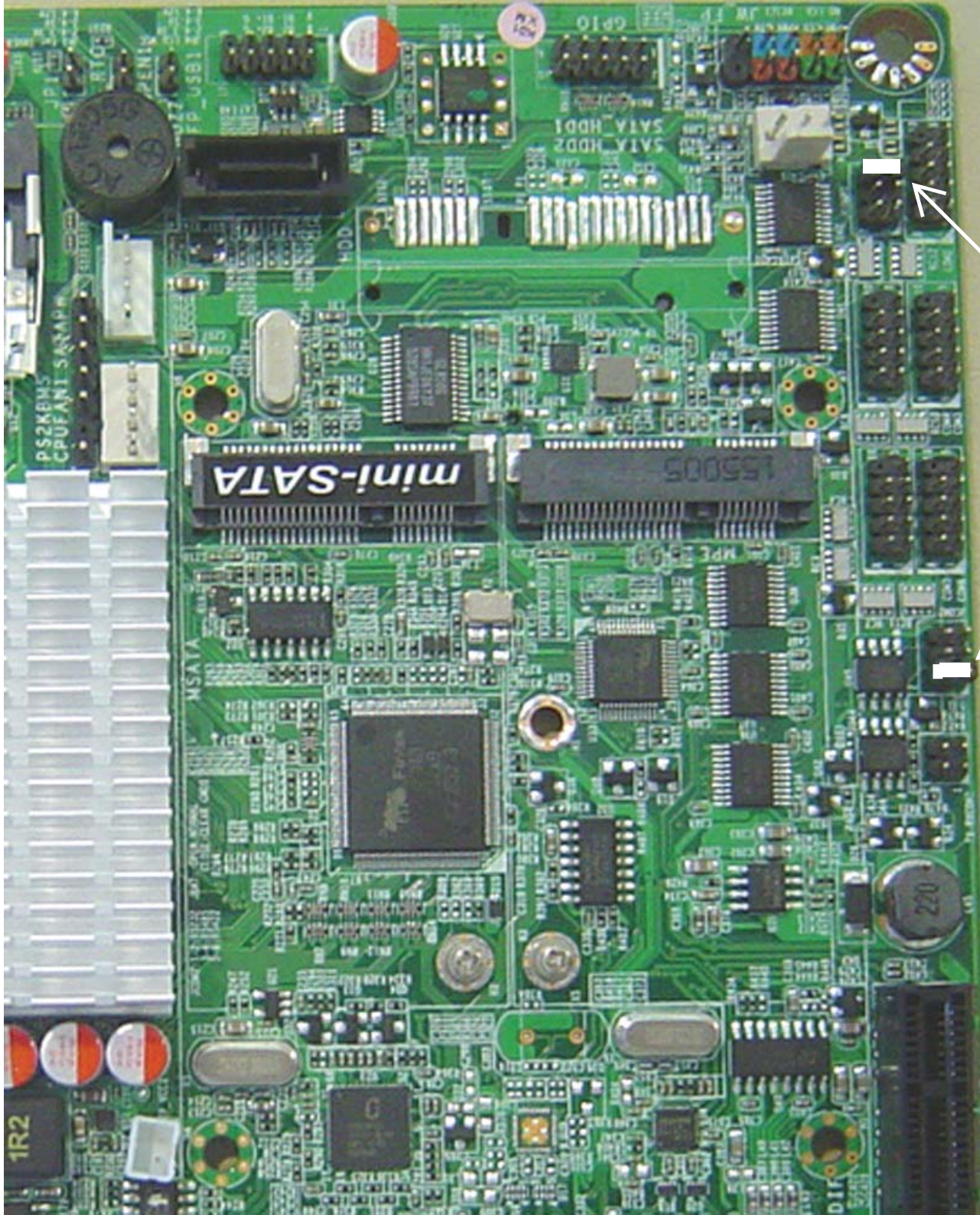
CONECTOR  
ETHERNET



VERIFY THE  
JUMPER ARE  
WELL DONE







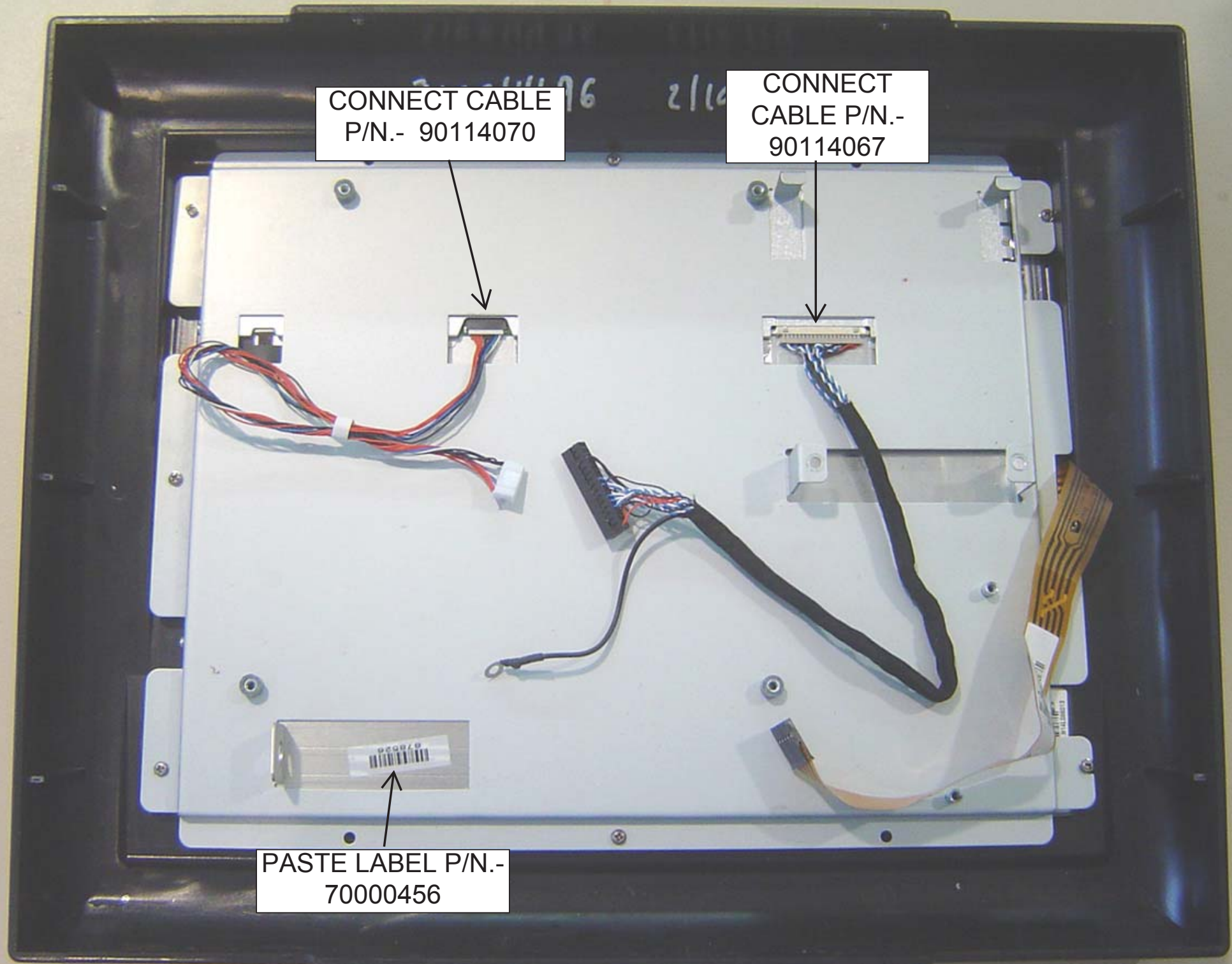
VERIFY THE  
JUMPER  
ARE WELL  
DONE



CONNECT CABLE  
P/N.- 90114070

CONNECT  
CABLE P/N.-  
90114067

PASTE LABEL P/N.-  
70000456





HOLD THE BOARD WITH 3 WHASERS P/N.-73050004 AND 3 SCREWS P/N.- 72031015

PASTE LABEL P/N.- 70000456

CONNECT CABLE P/N.- 90114070

CONNECT CABLE P/N.- 90114068 WITH THE PART WITHOUT PIN TOWARDS UP (SEE NEXT PICTURE )

CONNECT CABLE P/N.- 90114067 WITH THE PART WITHOUT PIN TOWARDS UP (SEE NEXT PICTURE )

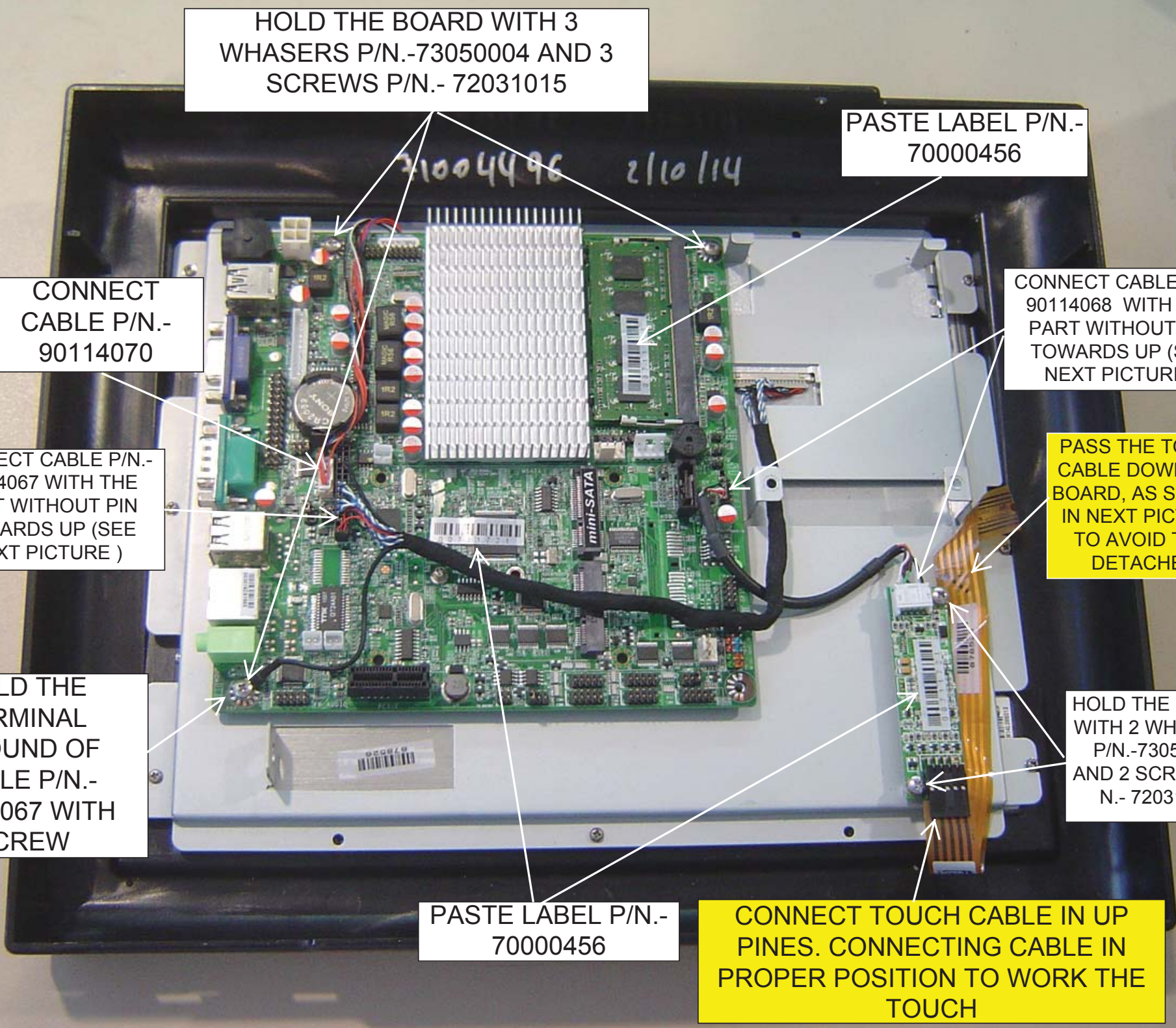
PASS THE TOUCH CABLE DOWN THE BOARD, AS SHOWN IN NEXT PICTURE TO AVOID THIS DETACHED

HOLD THE TERMINAL GROUND OF CABLE P/N.- 90114067 WITH SCREW

HOLD THE BOARD WITH 2 WHASERS P/N.-73050004 AND 2 SCREWS P/N.- 72031015

PASTE LABEL P/N.- 70000456

CONNECT TOUCH CABLE IN UP PINES. CONNECTING CABLE IN PROPER POSITION TO WORK THE TOUCH





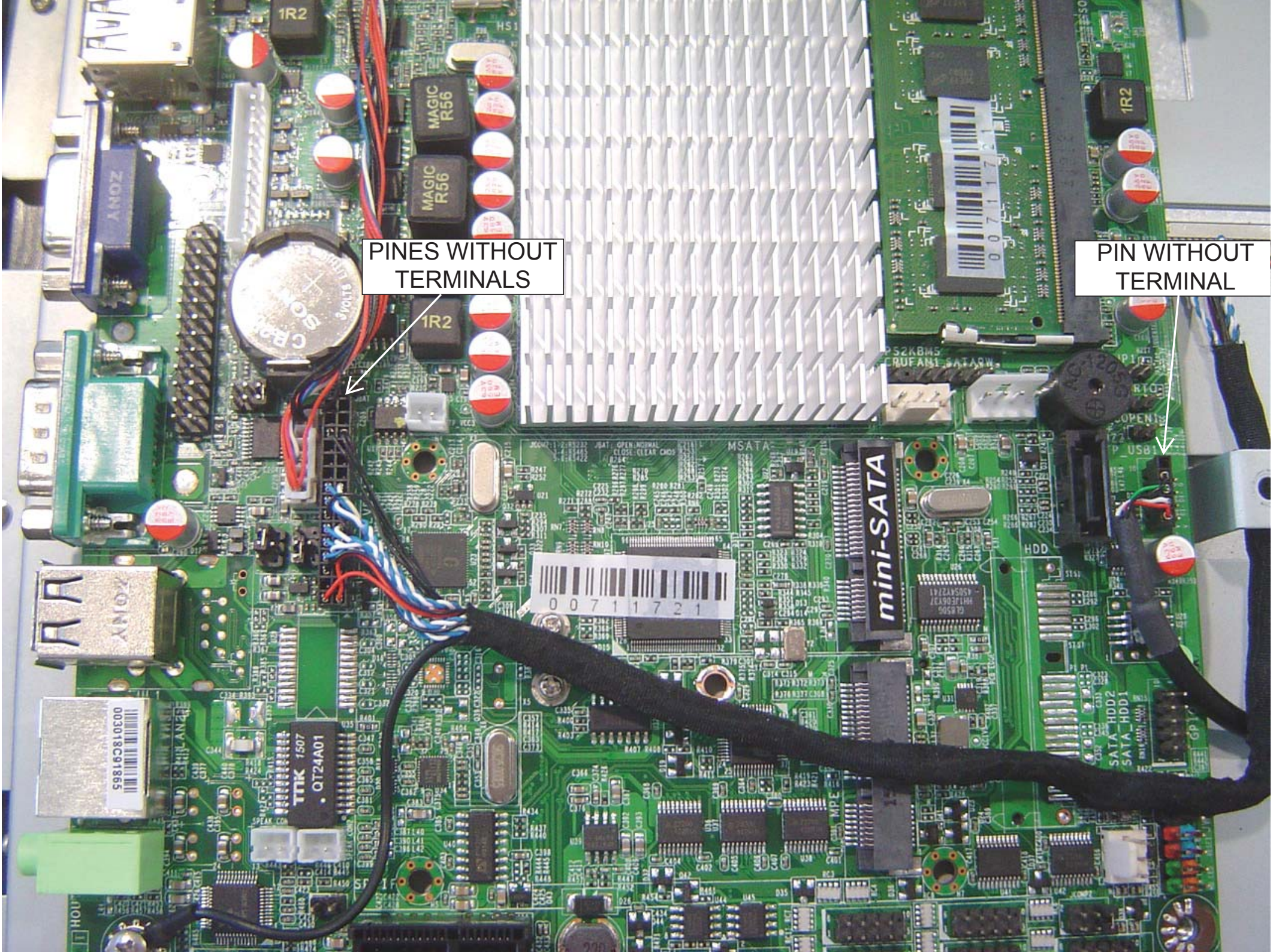
PASS THE FLAT TOUCH CABLE  
DOWN THE BOARD, TO AVOID  
THIS DETACHED





PINES WITHOUT  
TERMINALS

PIN WITHOUT  
TERMINAL





# 9.3.- ASSEMBLY HARD DISK AND EXTERNAL USB'S (COMPONENTS)

P/N.-  
90113938  
(THESE  
CABLES  
ARE  
SHORTER  
THAN  
PICTURE)  
(2)

P/N.-  
72031015 (2)

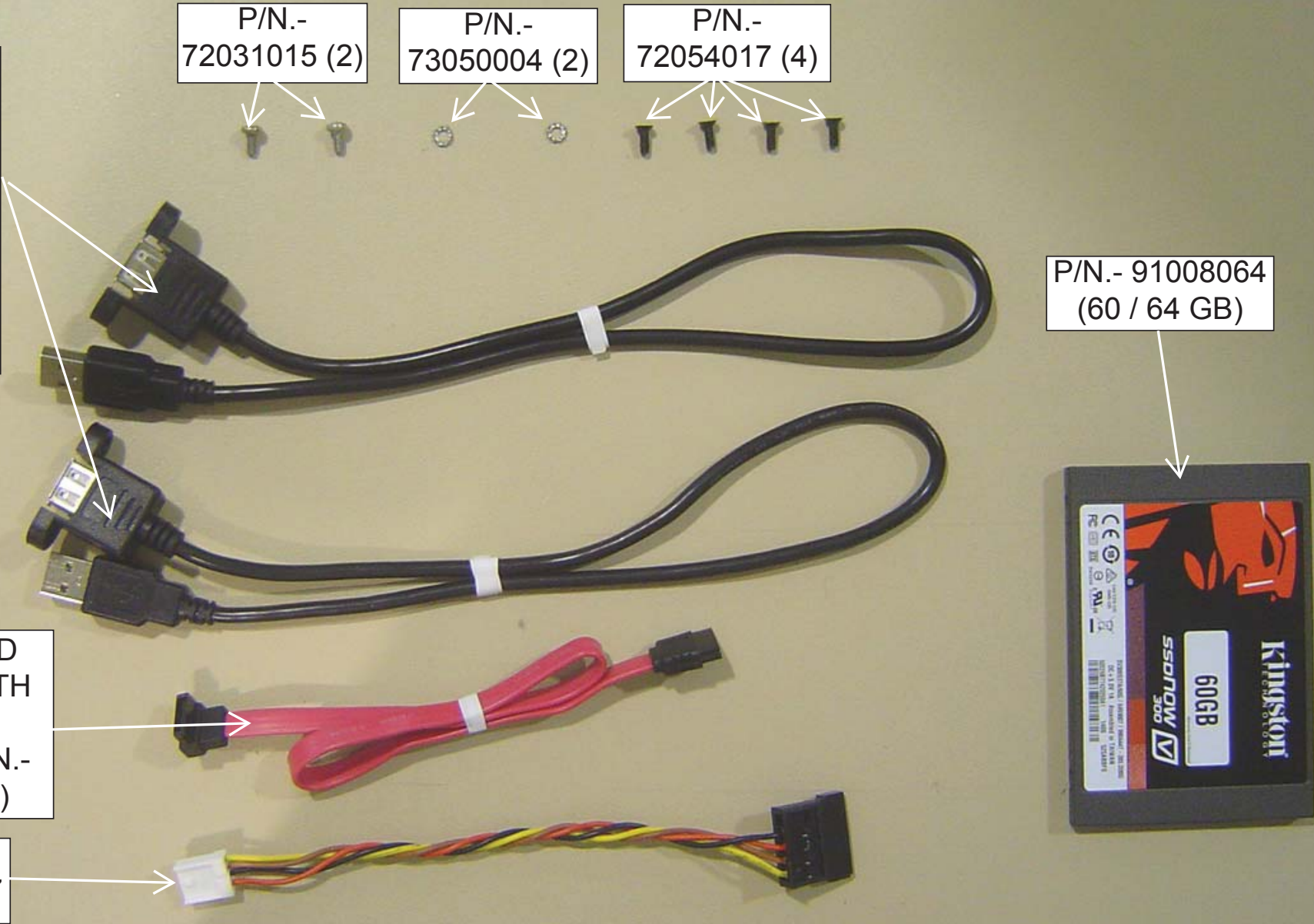
P/N.-  
73050004 (2)

P/N.-  
72054017 (4)

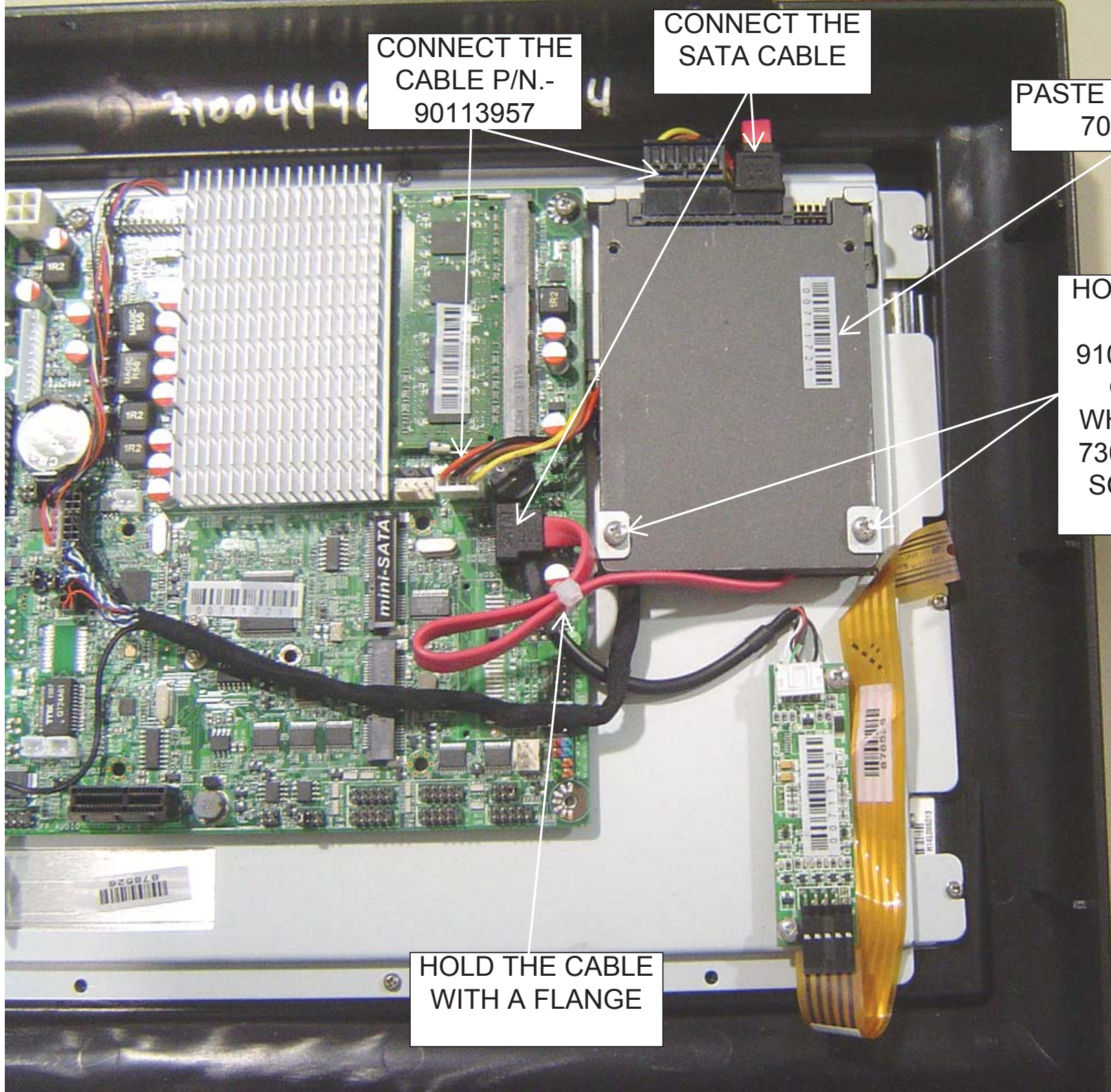
P/N.- 91008064  
(60 / 64 GB)

CABLE SSD  
COMES WITH  
MOTHER  
BOARD (P/N.-  
90114073 )

P/N.-  
90113957







CONNECT THE  
CABLE P/N.-  
90113957

CONNECT THE  
SATA CABLE

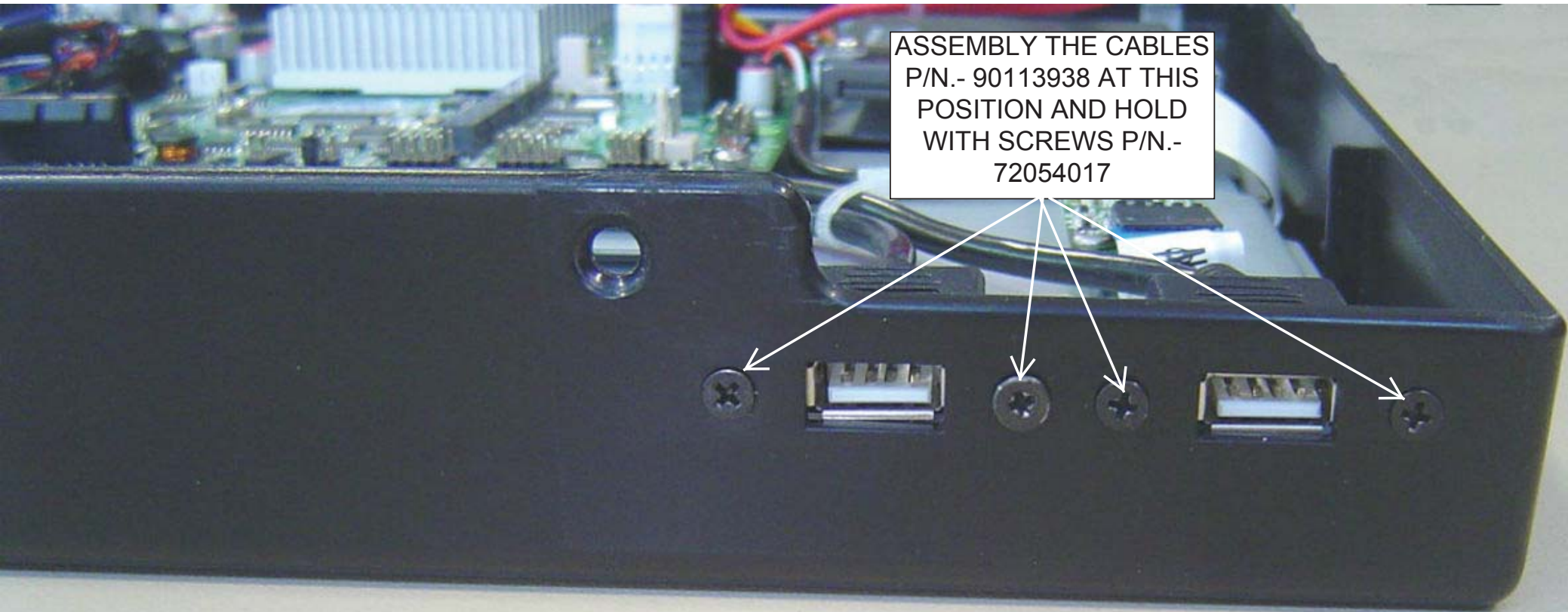
PASTE LABEL P/N.-  
70000456

HOLD THE HARD  
DISK P/N.-  
91008064(60 / 64  
GB) WITH 2  
WHASERS P/N.-  
73050004 AND 2  
SCREWS P/N.-  
72031015

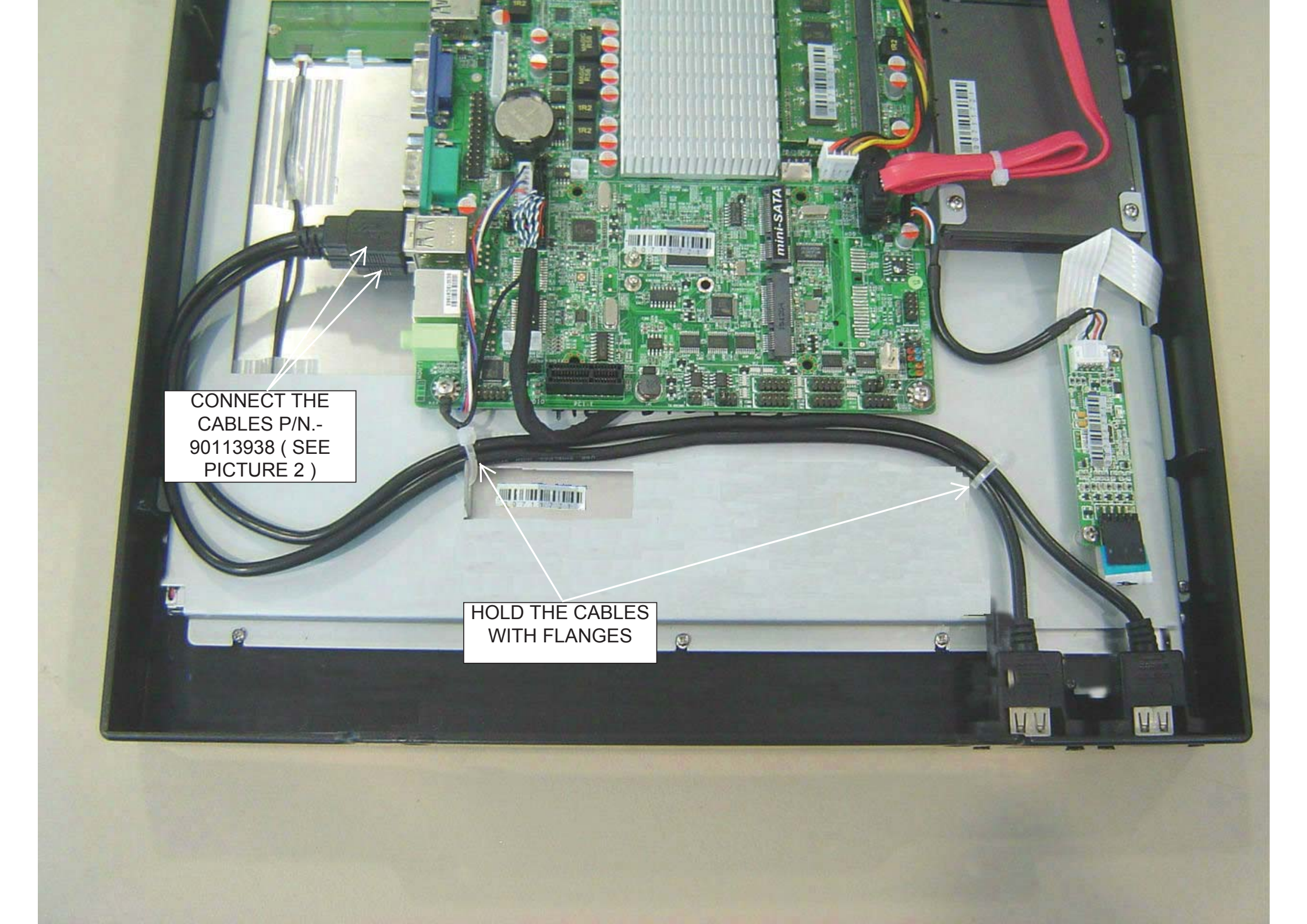
HOLD THE CABLE  
WITH A FLANGE



ASSEMBLY THE CABLES  
P/N.- 90113938 AT THIS  
POSITION AND HOLD  
WITH SCREWS P/N.-  
72054017





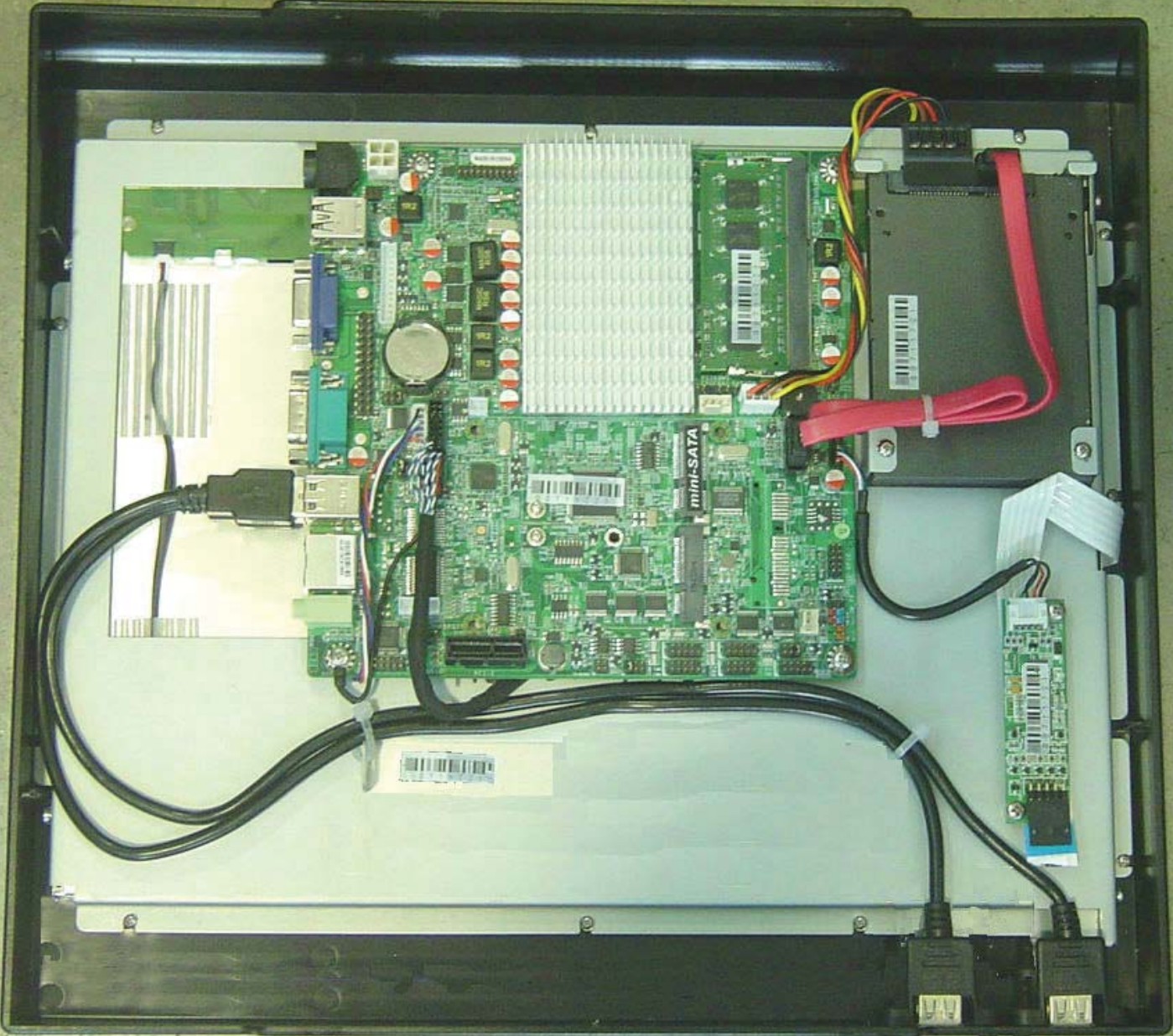


CONNECT THE  
CABLES P/N.-  
90113938 ( SEE  
PICTURE 2 )

HOLD THE CABLES  
WITH FLANGES



# OVERVIEW





# 10.-CONNECT CABLES TO MOTHER BOARD IN FRONT COVER

CONNECT  
CABLE P/N.-  
90113905

CONNECT  
CABLE P/N.-  
90114057

CONNECT  
FAN CABLE

HOLD THE  
CABLES WITH A  
FLANGE

CONNECT  
CABLE P/N.-  
90113955

CONNECT  
CABLE P/N.-  
90114086

CONNECT  
CABLE P/N.-  
90114001

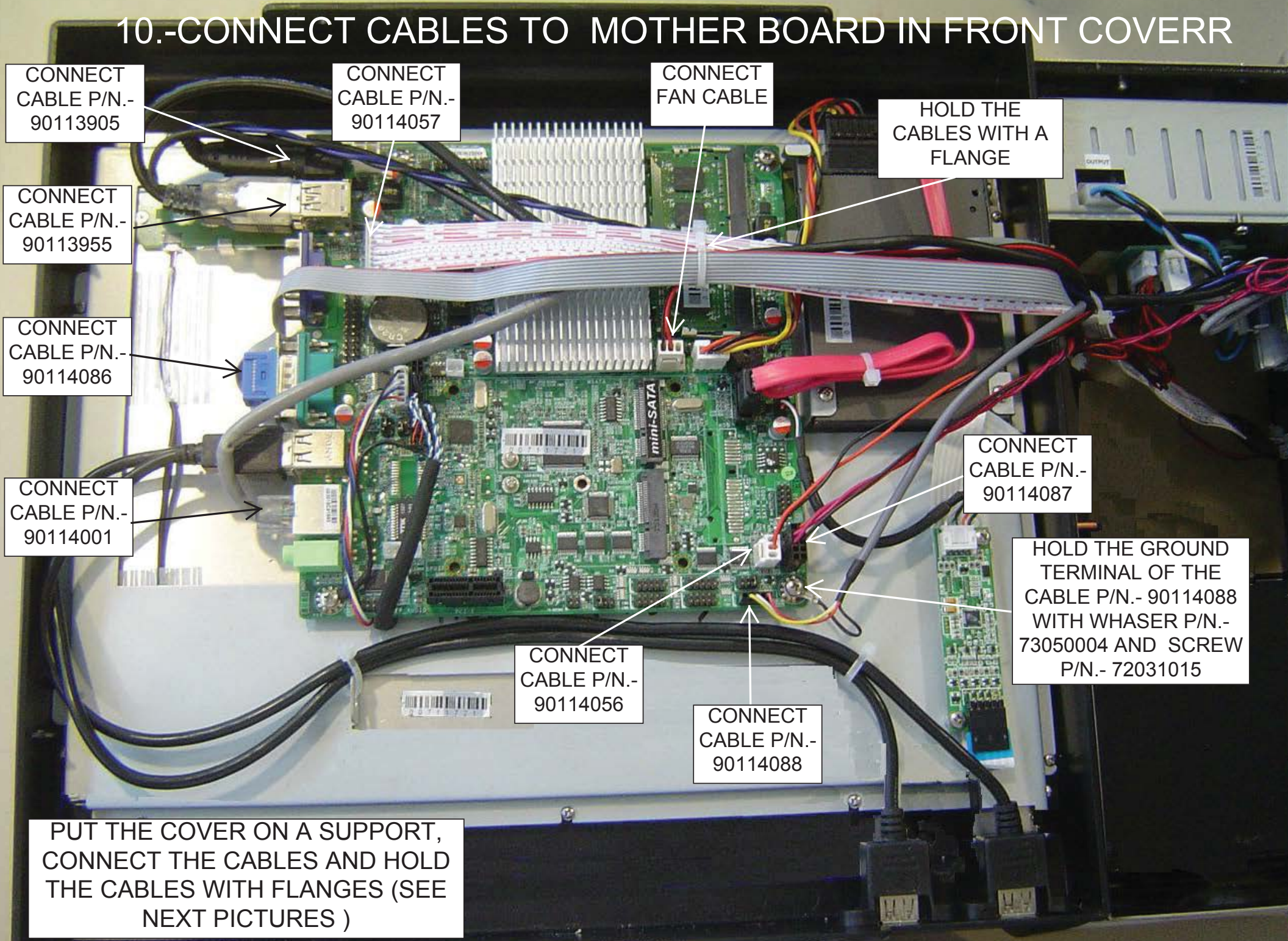
CONNECT  
CABLE P/N.-  
90114087

HOLD THE GROUND  
TERMINAL OF THE  
CABLE P/N.- 90114088  
WITH WHASER P/N.-  
73050004 AND SCREW  
P/N.- 72031015

CONNECT  
CABLE P/N.-  
90114056

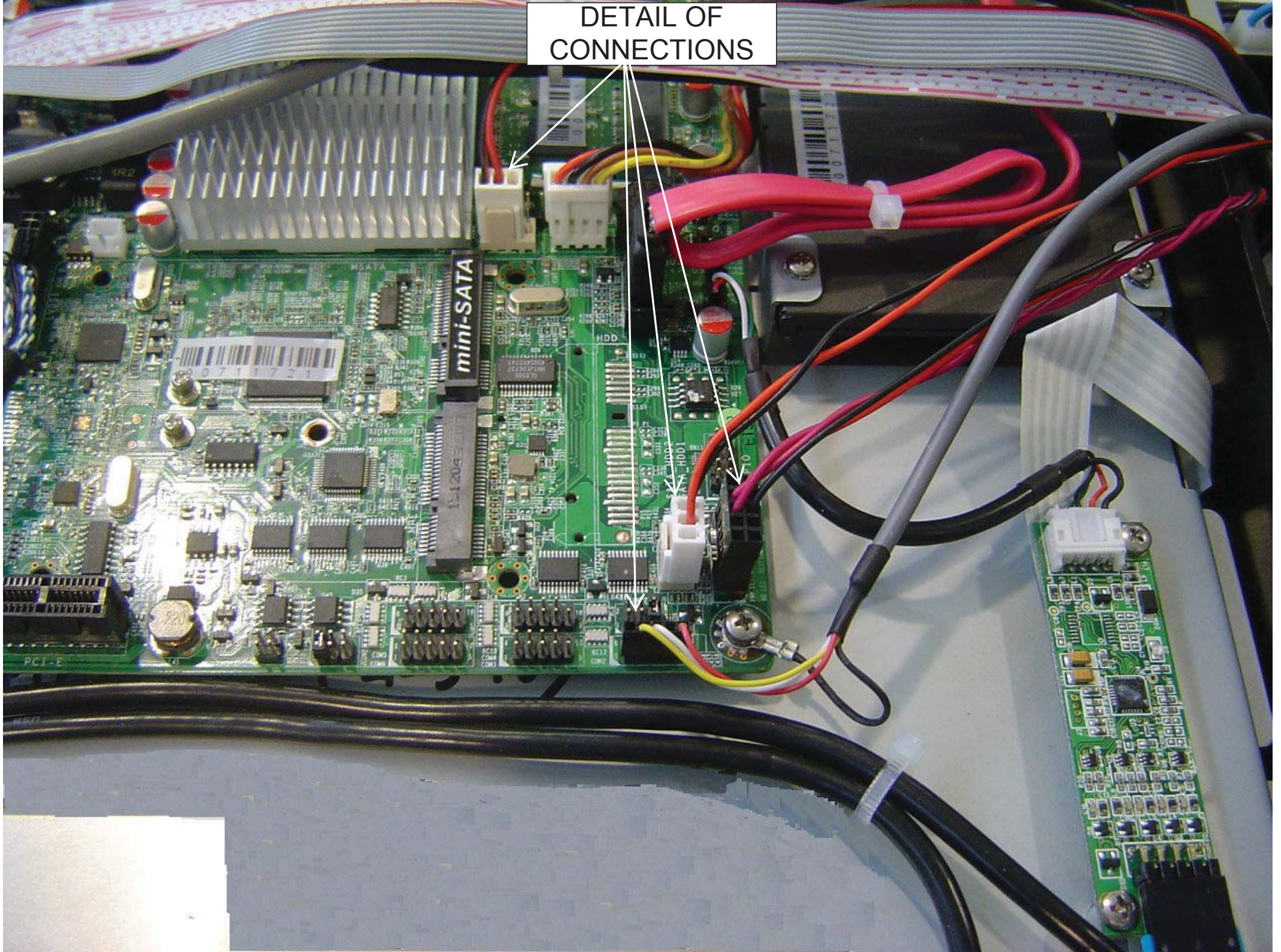
CONNECT  
CABLE P/N.-  
90114088

PUT THE COVER ON A SUPPORT,  
CONNECT THE CABLES AND HOLD  
THE CABLES WITH FLANGES (SEE  
NEXT PICTURES )



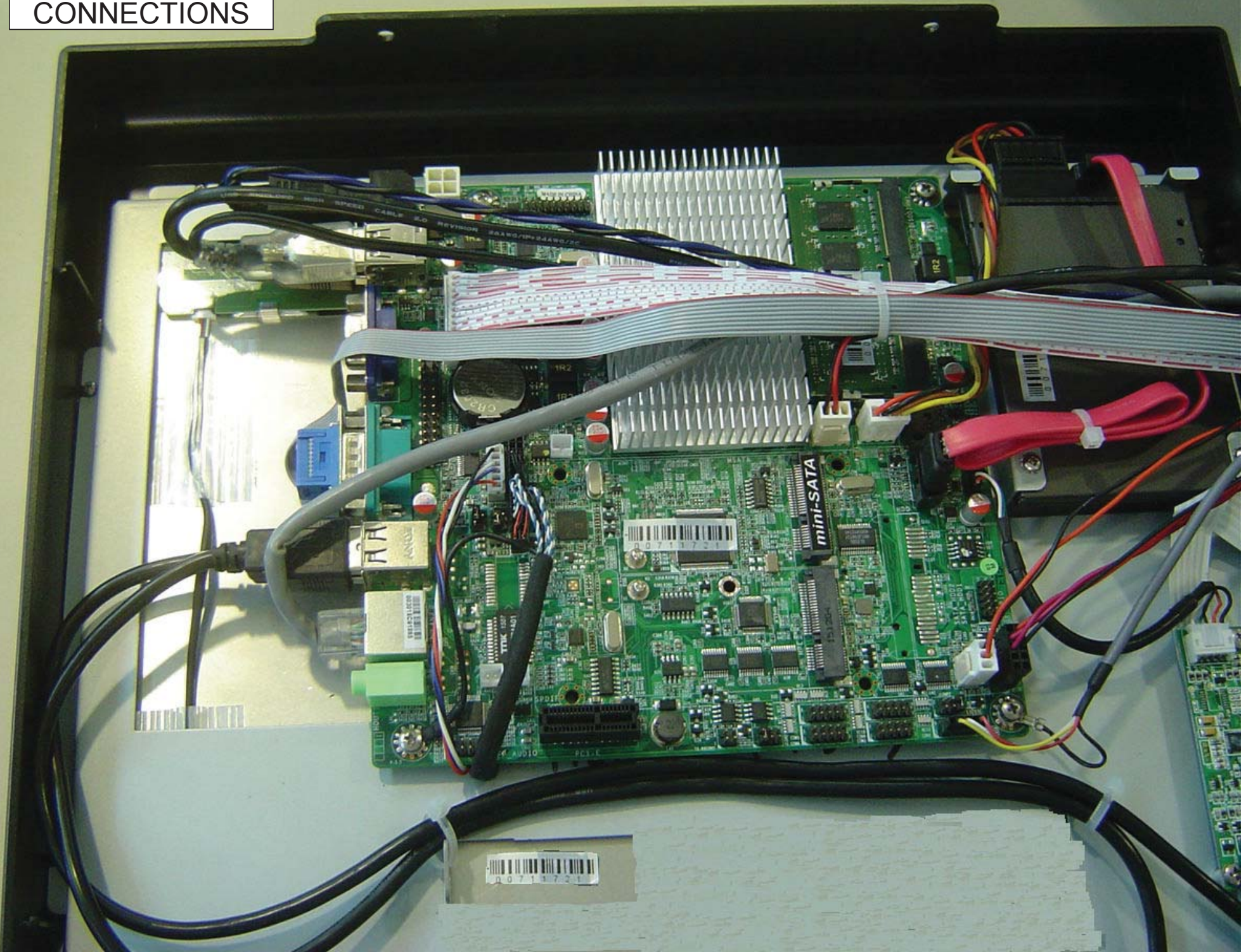


DETAIL OF CONNECTIONS



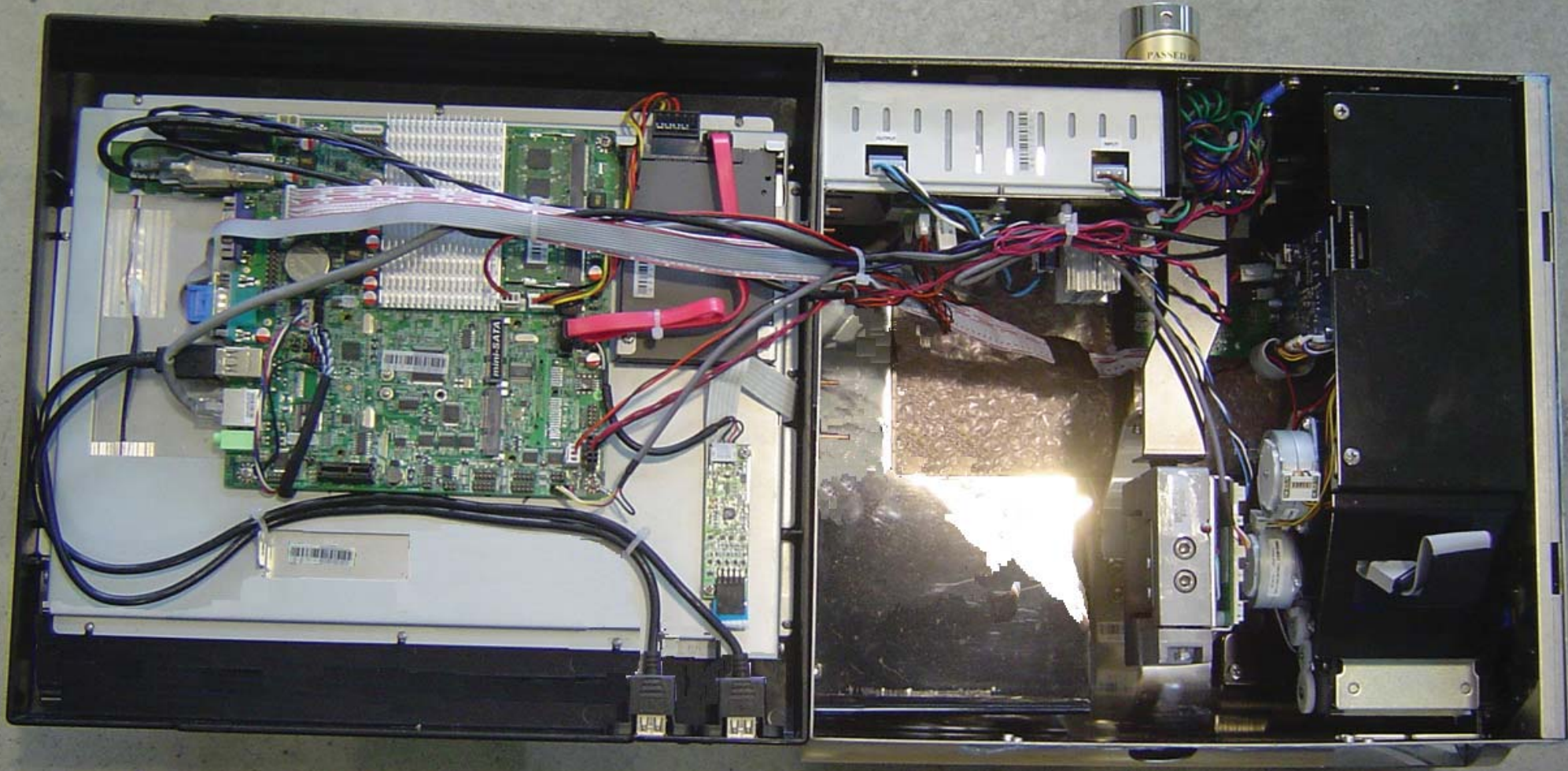


DETAIL OF CONNECTIONS





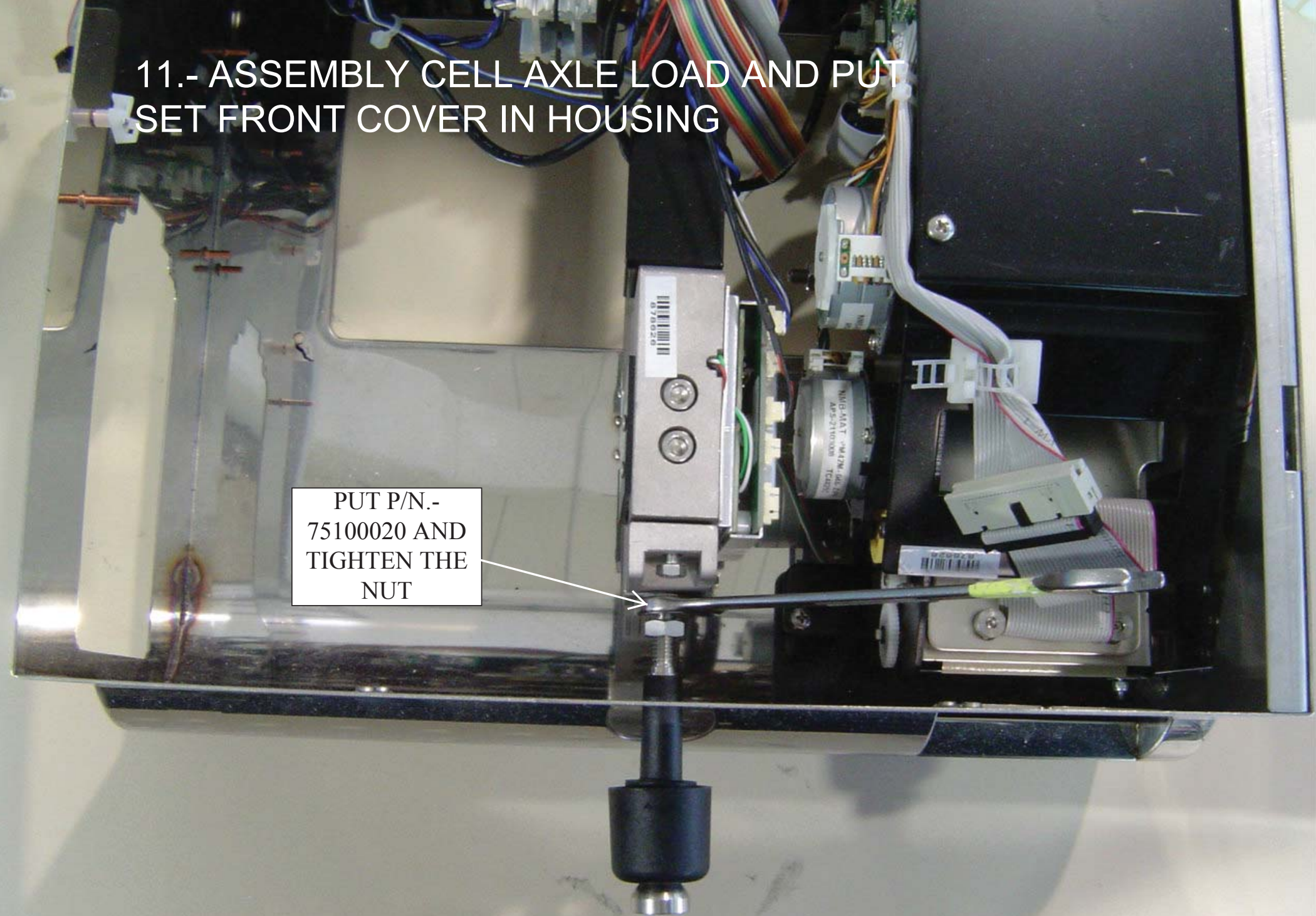
# OVERVIEW





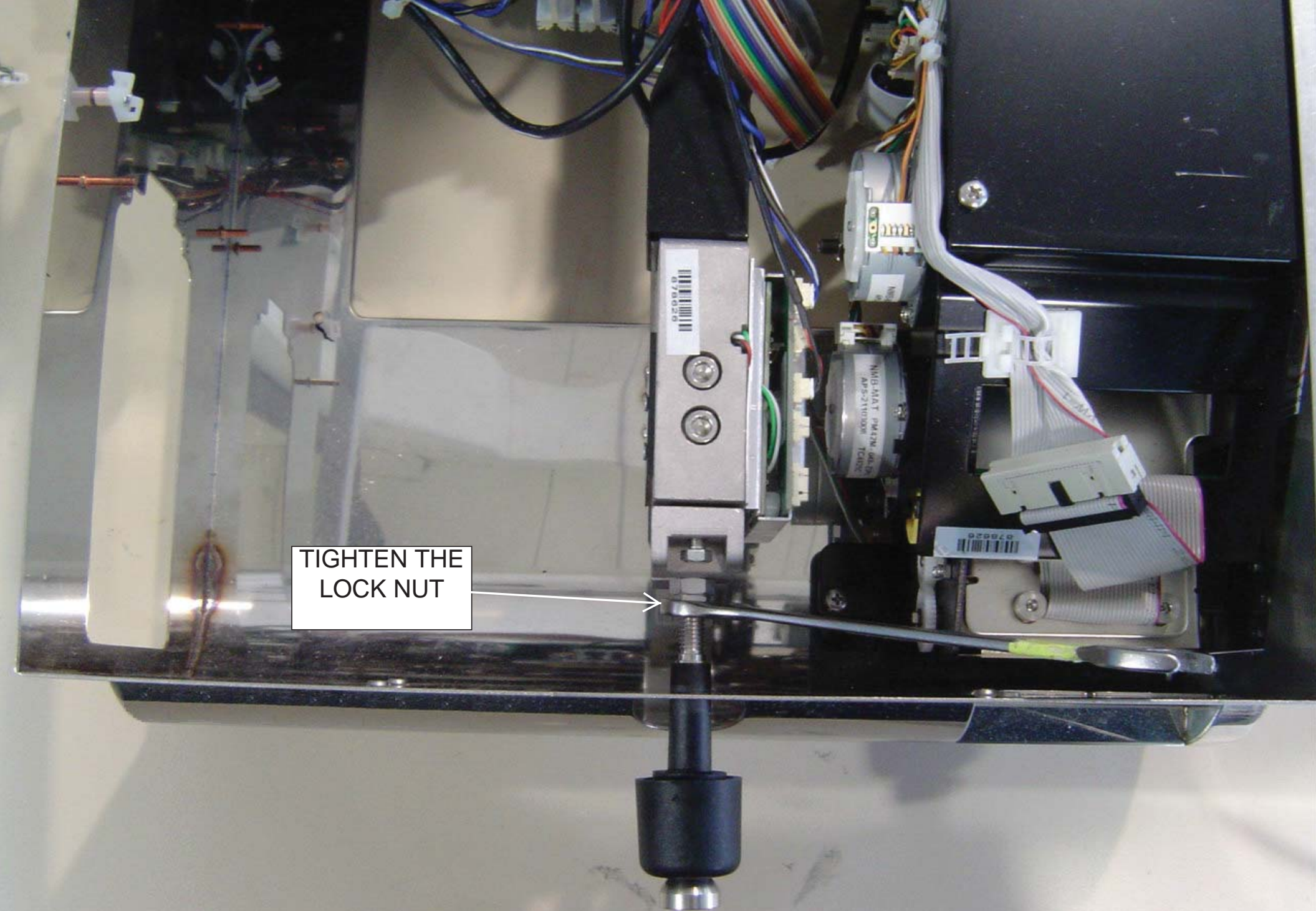
11.- ASSEMBLY CELL AXLE LOAD AND PUT  
SET FRONT COVER IN HOUSING

PUT P/N.-  
75100020 AND  
TIGHTEN THE  
NUT





TIGHTEN THE  
LOCK NUT





PUT THE COVER TO HOUSING AND HOLD WITH 4  
SCREWS P/N.- 72052037 (SEE NEXT PICTURES )







HOLD THE COVER  
WITH SCREWS P/N.-  
72052037





HOLD THE COVER  
WITH SCREWS P/N.-  
72052037



# 12.- ASSEMBLY BACK MONITOR 12 " (COMPONENTS)

P/N.-  
19018500

P/N.-  
72030002  
(4)

P/N.-  
73050003  
(4)

P/N.-  
72056006  
(6)

P/N.-  
72059003  
(2)



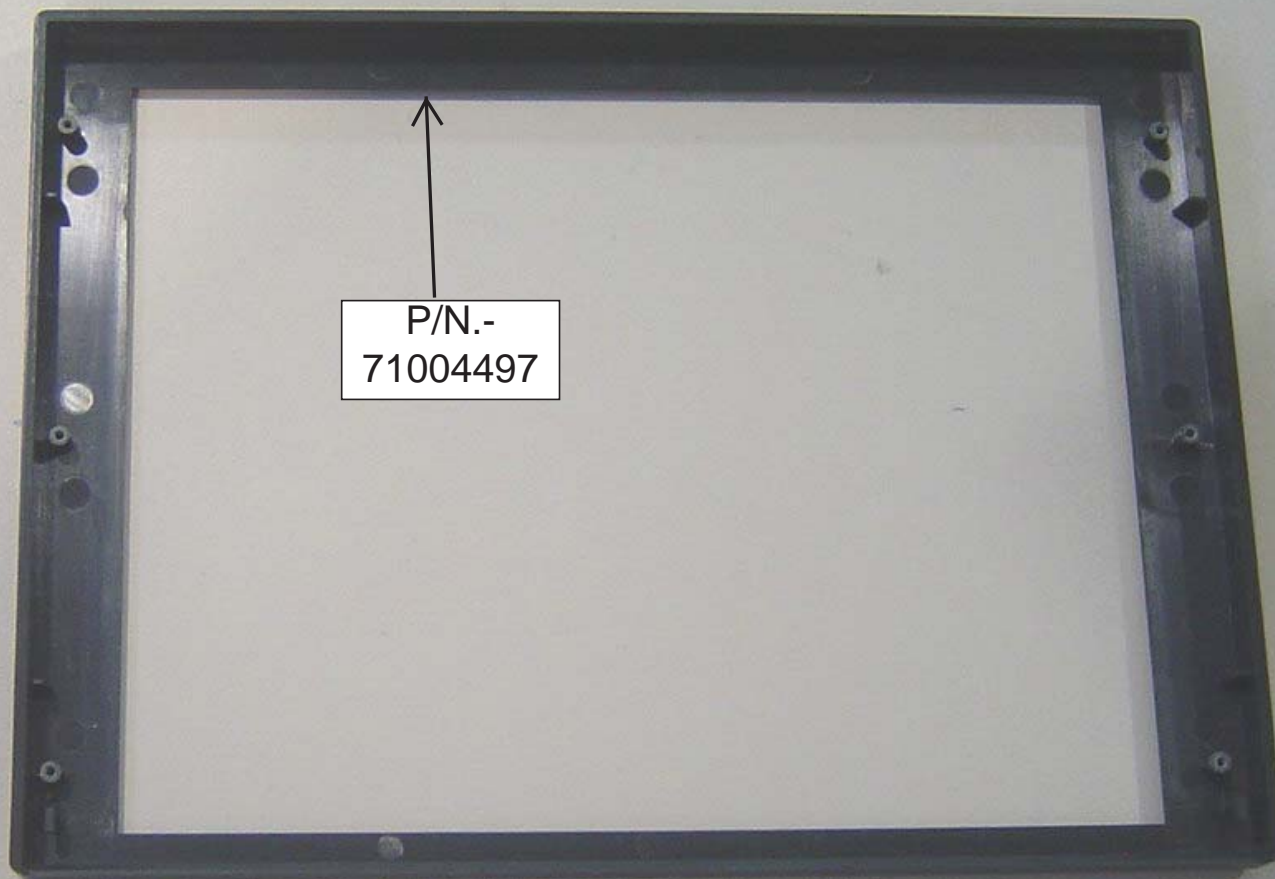


## 12.- ASSEMBLY BACK MONITOR 12 " (COMPONENTS)

PN.-  
71210542 (2)



P/N.-  
71004497







HOLD THE SUPPORT PN.- 71210542 WITH  
2 WHASERS P/N.- 73050003 AND 2  
SCREWS P/N.- 72030002 ( RIGHT PART  
MONITOR )

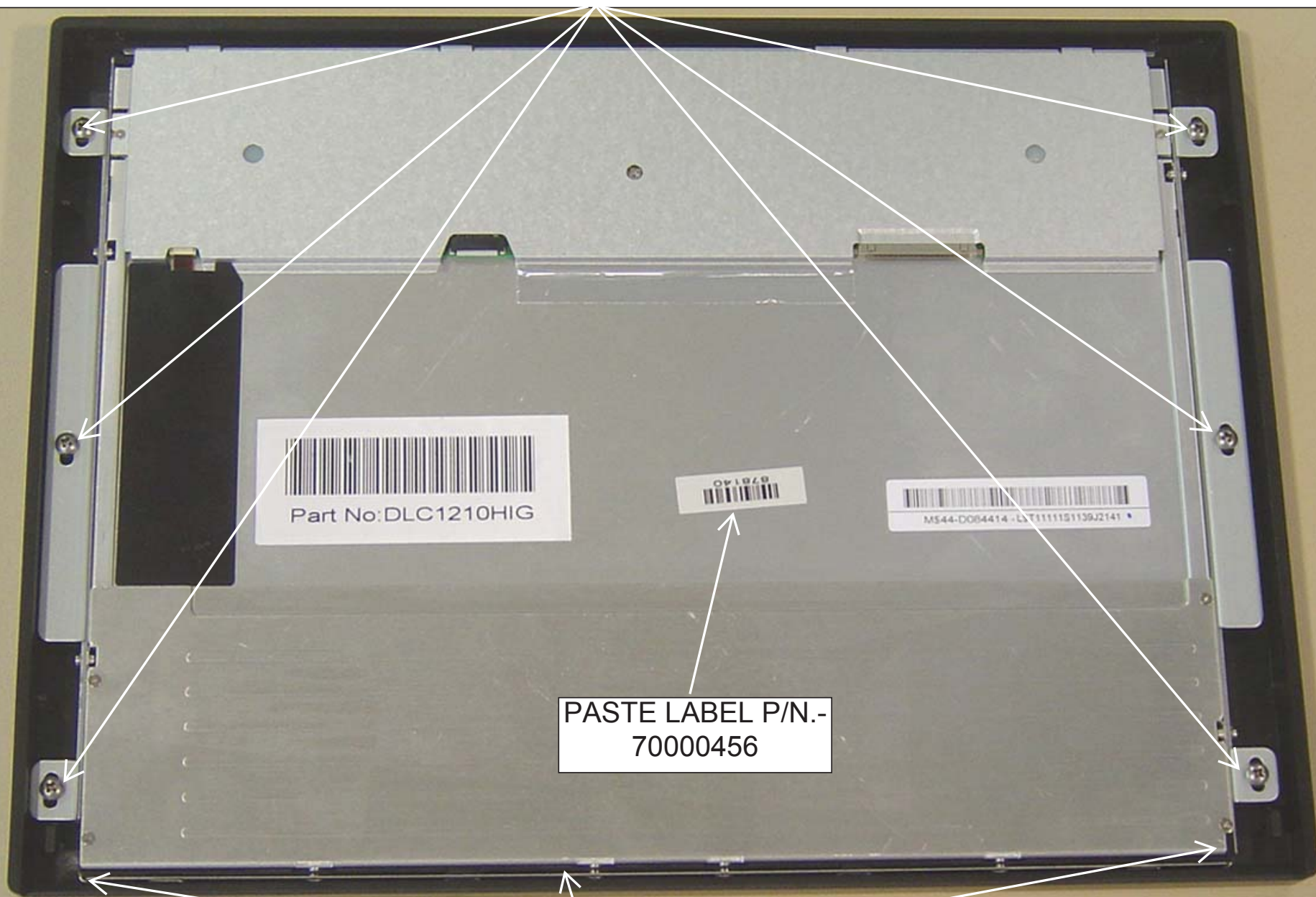




HOLD THE SUPPORT PN.- 71210542 WITH  
2 WHASERS P/N.- 73050003 AND 2  
SCREWS P/N.- 72030002 ( LEFT PART  
MONITOR )



PUT THE MONITOR IN SUPPORT P/N.- 71004497, IN THIS POSITION, AND HOLD WITH 6 SCREWS P/N.- 72056006. PUT THE MONITOR CENTERED TO AVOID VIEW IN THE FRONT THE SILVER PART



Part No: DLC1210HIG

071029

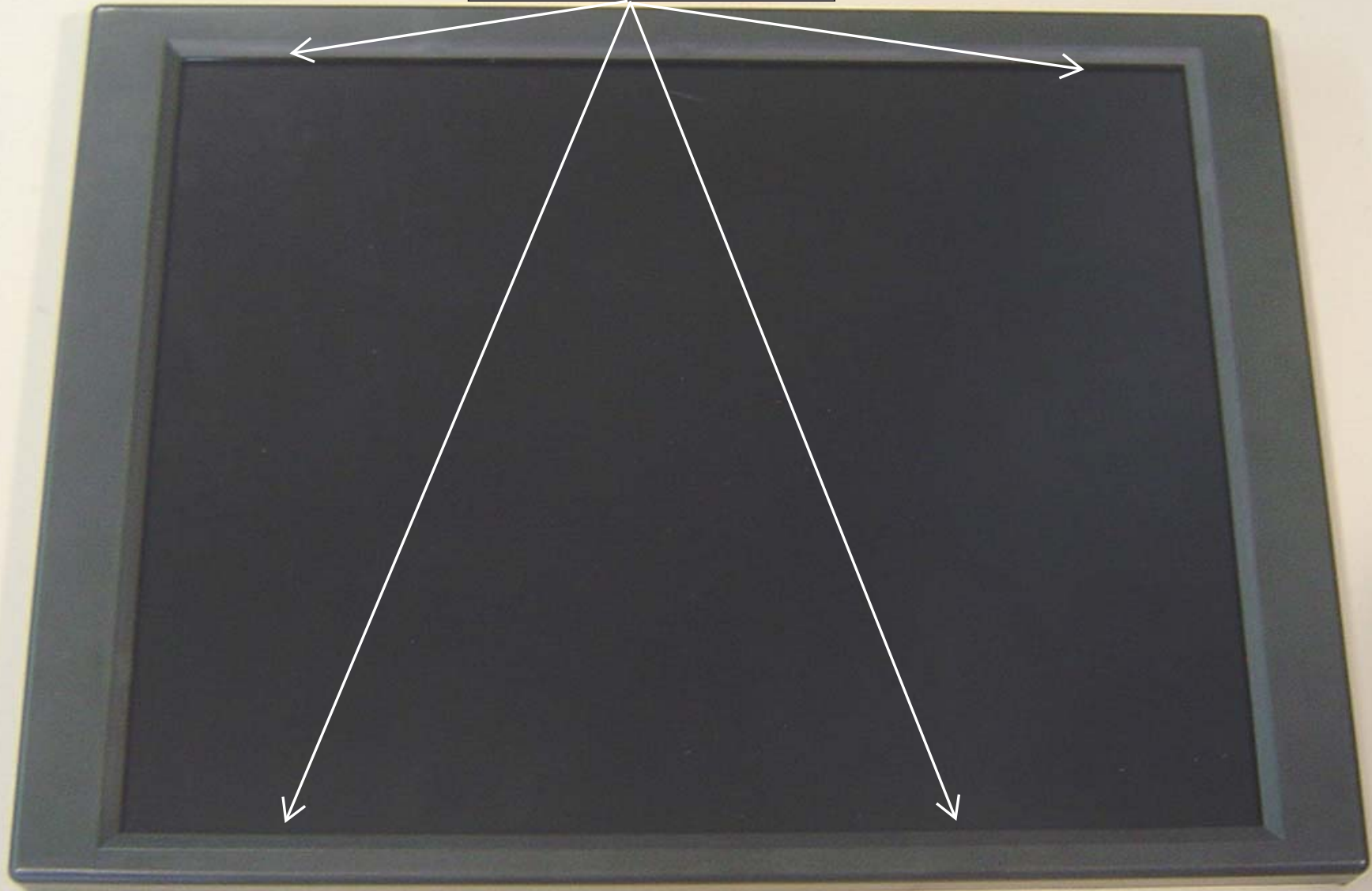
MS44-DO64414-LT111151139J2141

PASTE LABEL P/N.-  
70000456

RECESS IN  
SUPPORT



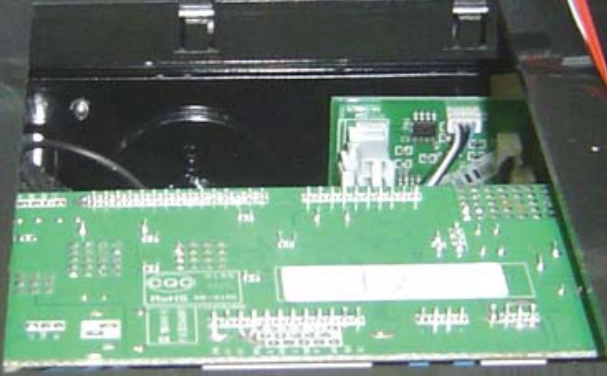
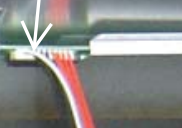
TO AVOID VIEW IN THE  
FRONT THE SILVER  
PART AT THIS PLACES





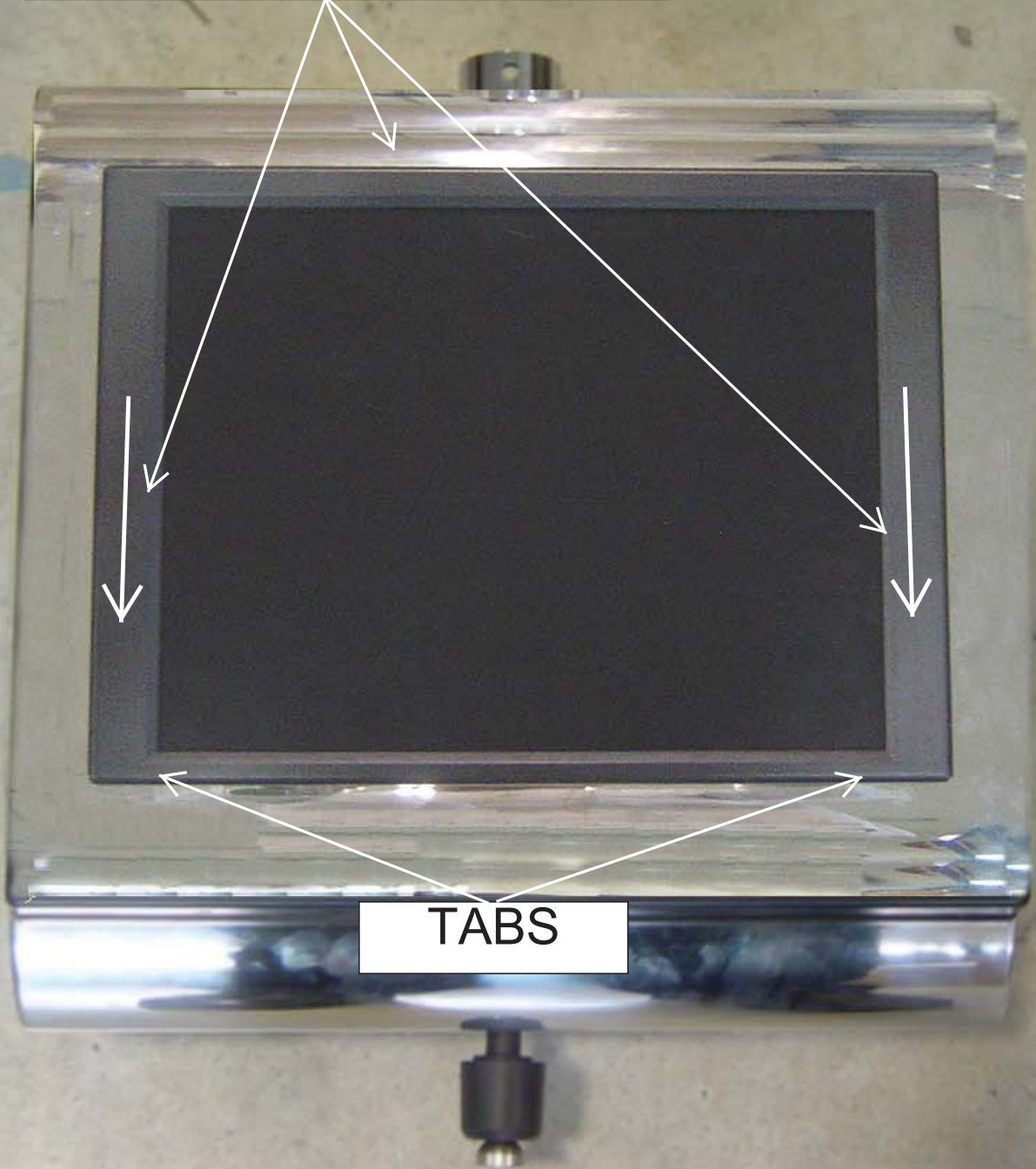
CONNECT  
CABLE  
90114011

CONNECT  
CABLE  
90114012





PUT THE MONITOR ON SUPPORT AND  
SCROLL DOWN TO TO BE INSERTED  
INTO TABS



TABS



HOLD THE MONITOR WITH  
SCREWS P/N.- 72059003





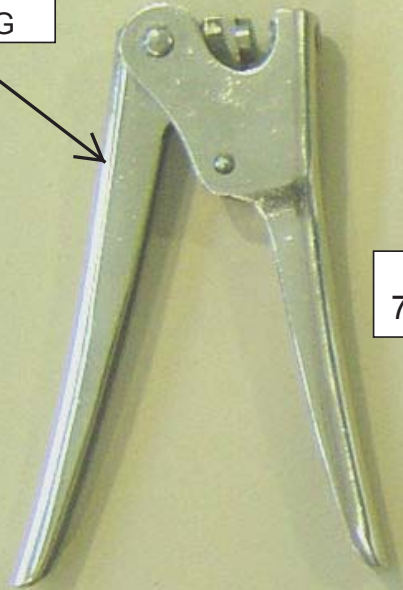
# OVERVIEW



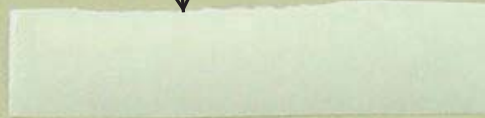


# 13.- FINISH (COMPONENTS )

PLIERS FOR SEALING



P/N.- 70000868



P/N.- 70010068A



P/N.- 70010374



P/N.- 70010304



SEAL CABLE P/N.- 79500137 (100mm)



PLASTIC SEAL P/N.- 79000016



P/N.- 71004428











Man. - G. EPELSA S.L. Cert. n° TB471 Serial n° 12345678  
C/Punto Ner.3 - 28805 Alcalá de Henares - Madrid (Spain)  
MODEL.PCSK 110V/240V 50/60Hz I<sub>max</sub> = 1,5A  
Max 15kg Min 100g  
T = - 9,995kg e = 5g

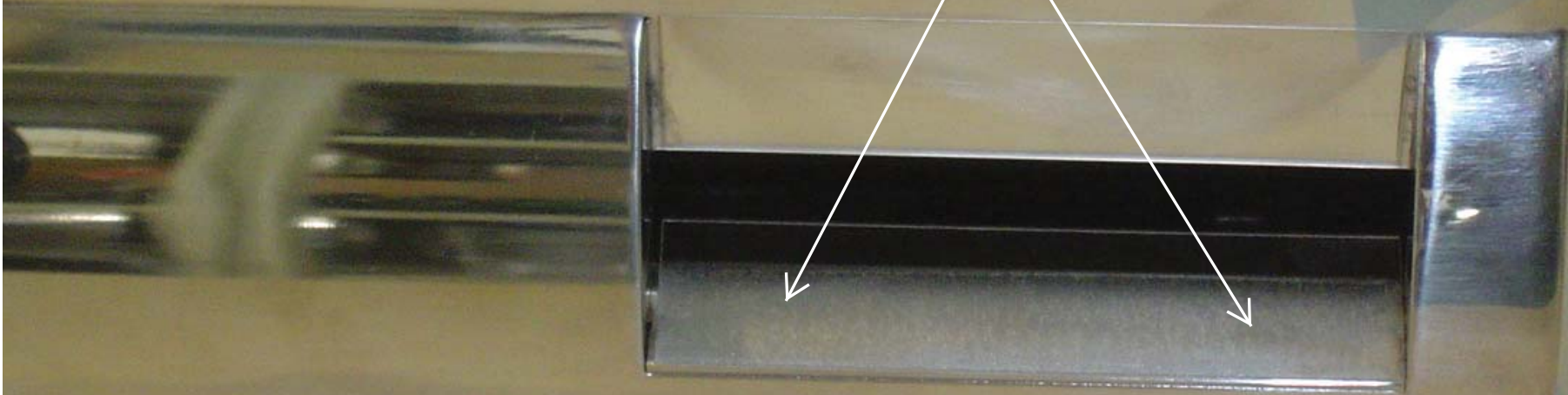
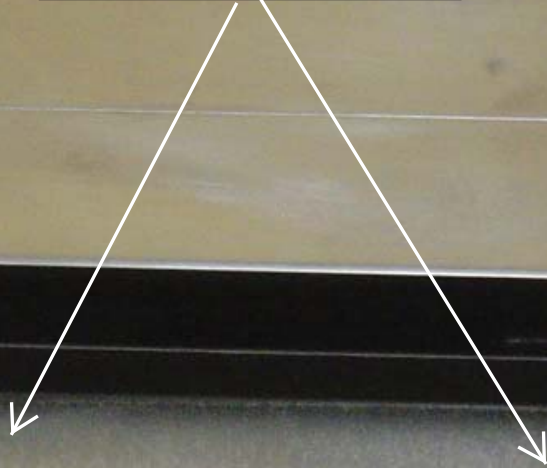
II CE M16 0122

PASTE THE NAME PLATE P/N.-  
70010374 AND PASTE UP THE  
PROTECTOR P/N.- 70000868

PASTE THE PIECE P/N.-  
70010304, ALIGNE TO  
THE EDGE OF THE  
SCALE (SEE NEXT  
PICTURE )

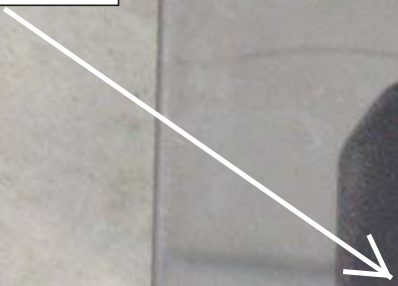


DETAIL OF PASTE  
THE PIECE P/N.-  
70010304,





ASSEMBLY  
THE COVER  
P/N.-  
71004428





VIEW OF THE  
SCALE  
FINISHED

