

ASSEMBLY K-SCALE 12" 20 RL TFT TRASERO 9"  
P/N.-X13986028



**GUIDELINE ASSEMBLY K-SCALE 12” 20 RL TFT TRASERO 9”  
X13986028**

1. ASSEMBLY BASE AND POWER ENTRY
2. ASSEMBLY POWER SUPPLIES AND SWITCH BOARD
3. ASSEMBLY CONNECTIONS BADGE
4. ASSEMBLY SET LOAD CELL
5. CONNECT CABLES
6. ASSEMBLY SE LABEL PRINTER
7. ASSEMBLY DOOR AND COLUMN
8. ASSEMBLY COVER
9. ASSEMBLY UP CROSS AND PUT PAN SCALE
10. ASSEMBLY BOTTOM CONSOLE
11. ASSEMBLY FAN
12. ASSEMBLY PC BOARD
13. ASSEMBLY HARD DISK
14. CONNECT CABLES
15. ASSEMBLY BACK MONITOR 9"
16. ASSEMBLY UP CONSOLE AND FRONT 12" TOUCH SCREEN
17. ASSEMBLY COVER AND FINISH

# 1.- ASSEMBLY BASE AND POWER ENTRY (COMPONENTS )

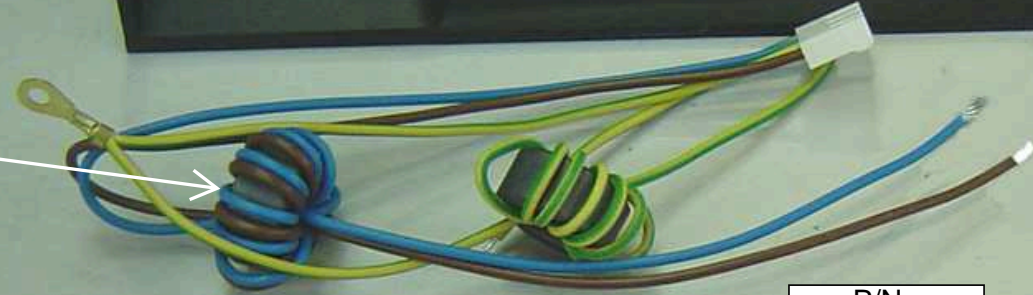
P/N.-  
71004431



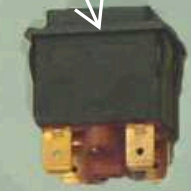
P/N.-  
90113983



P/N.-  
90113962



P/N.-  
99006101



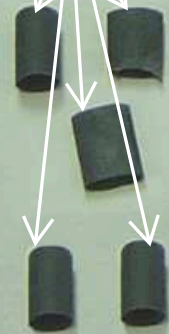
P/N.-  
73100002 (2)



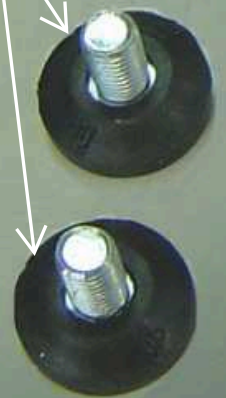
P/N.-  
72054017 (3)



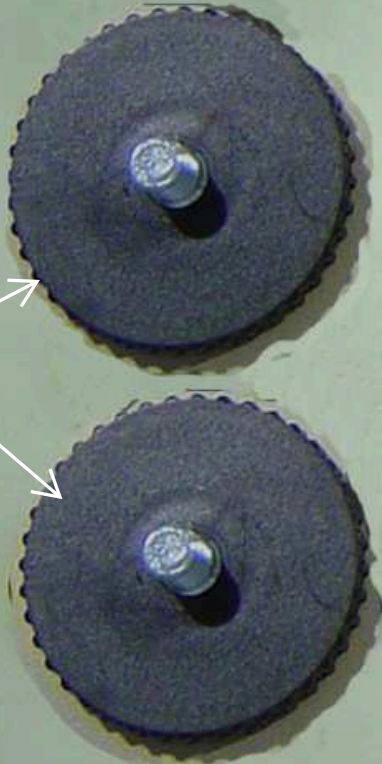
P/N.-  
79900063  
(5)



P/N.-  
72091035  
(2)



P/N.-  
72091051  
(2)



P/N.-  
72031015



P/N.-  
73120028



P/N.-  
90006017



# 1.- ASSEMBLY BASE AND POWER ENTRY (COMPONENTS )

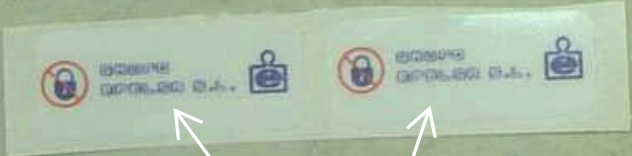
P/N.- 70000456

P/N.-  
70000546

P/N.- 70010205



FUSE 3A

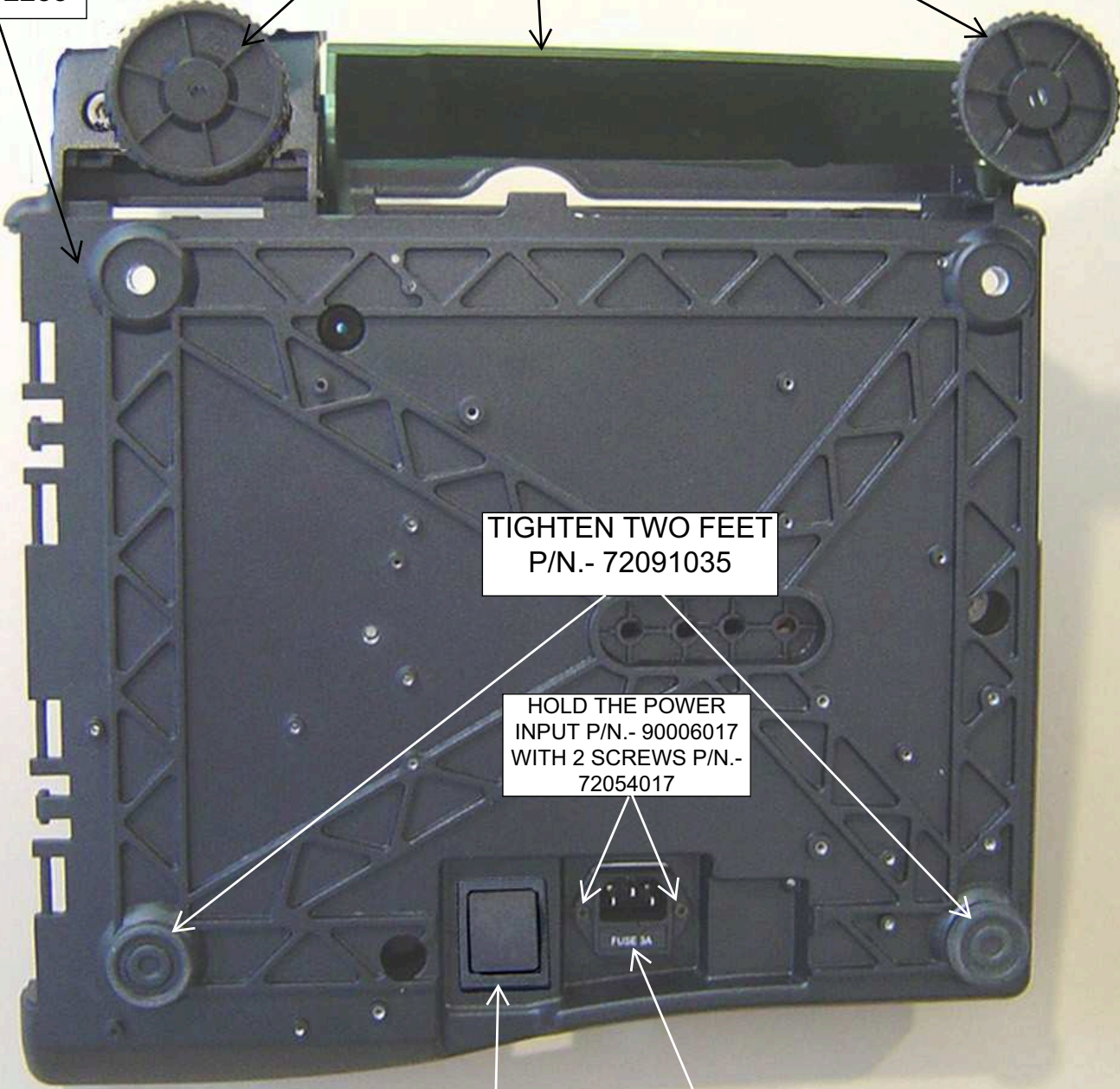


P/N.- 70010155 (2)

TIGHTEN TWO FEET P/N.-  
72091051

ASSEMBLY PIECE  
P/N.- 71004431

P/N.-  
71002288



TIGHTEN TWO FEET  
P/N.- 72091035

HOLD THE POWER  
INPUT P/N.- 90006017  
WITH 2 SCREWS P/N.-  
72054017

ASSEMBLY ON /  
OFF PUSH P/N.-  
99006101

PASTE THE STICK  
P/N.- 70010205

HOLD WITH  
FLANGES P/  
N.-73100002  
THE FERRITES

HOLD THE  
CABLES  
WITH  
FLANGES

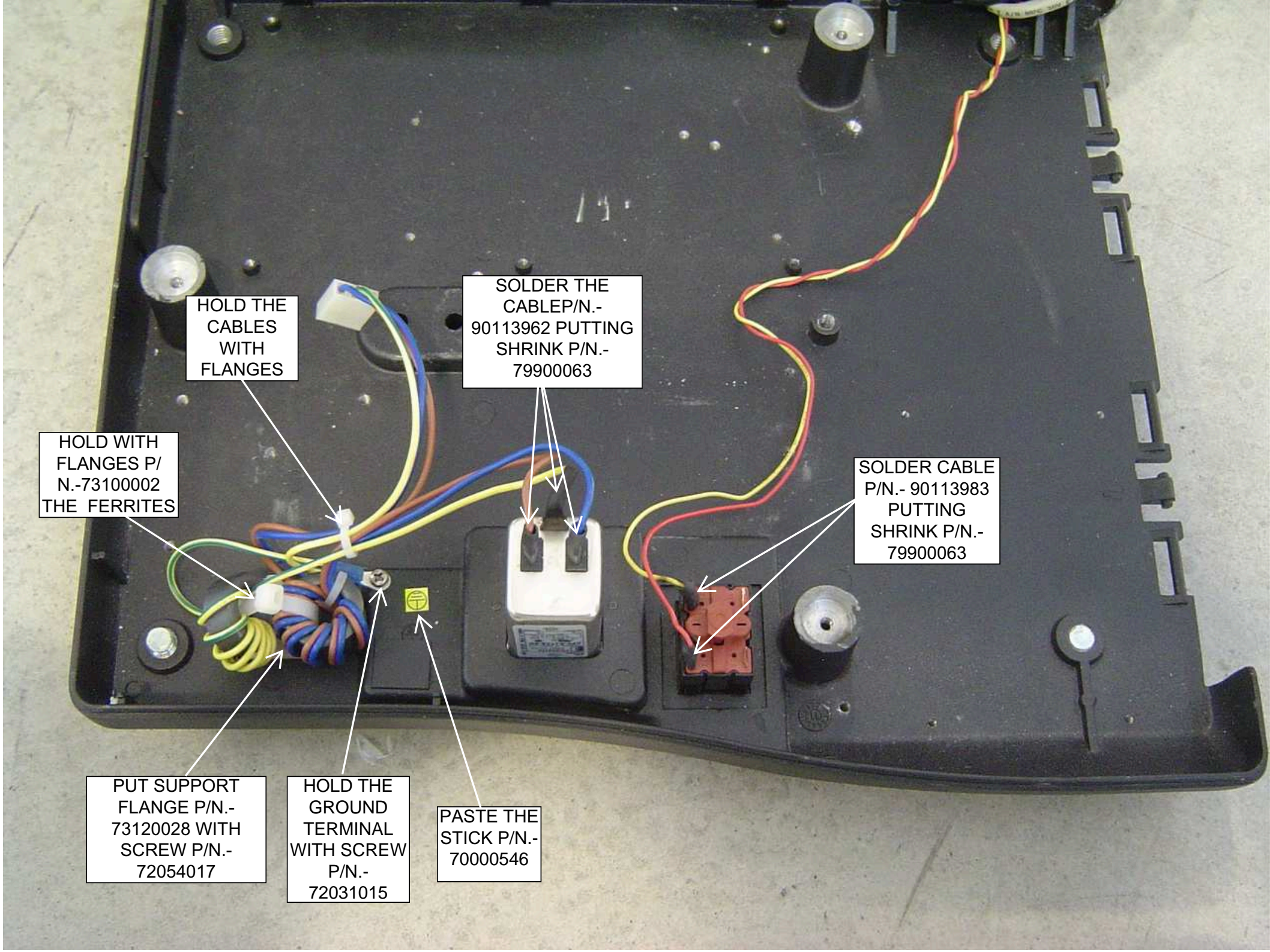
SOLDER THE  
CABLE P/N.-  
90113962 PUTTING  
SHRINK P/N.-  
79900063

SOLDER CABLE  
P/N.- 90113983  
PUTTING  
SHRINK P/N.-  
79900063

PUT SUPPORT  
FLANGE P/N.-  
73120028 WITH  
SCREW P/N.-  
72054017

HOLD THE  
GROUND  
TERMINAL  
WITH SCREW  
P/N.-  
72031015

PASTE THE  
STICK P/N.-  
70000546



## 2.- ASSEMBLY POWER SUPPLIES AND SWITCH BOARD (COMPONENTS)

P/N.-  
72031015 (2)



P/N.-  
73050004  
(2)



P/N.-  
72031016  
(2)



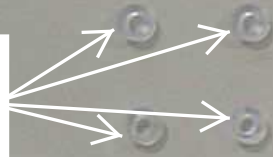
P/N.- 72091008  
(NYLON SCREW )



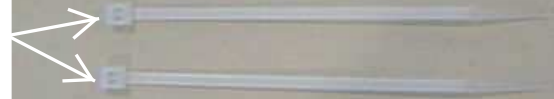
P/N.-  
72031026



P/N.-  
71100003  
(4)



P/N.-  
73100002  
(2)



P/N.-  
71210408  
(2)



P/N.-  
90113935



P/N.-  
19052155



P/N.-  
19052165



P/N.-  
19052167



CONNECT CABLE  
P/N.- 90113962

CONNECT CABLE  
P/N.- 90113935

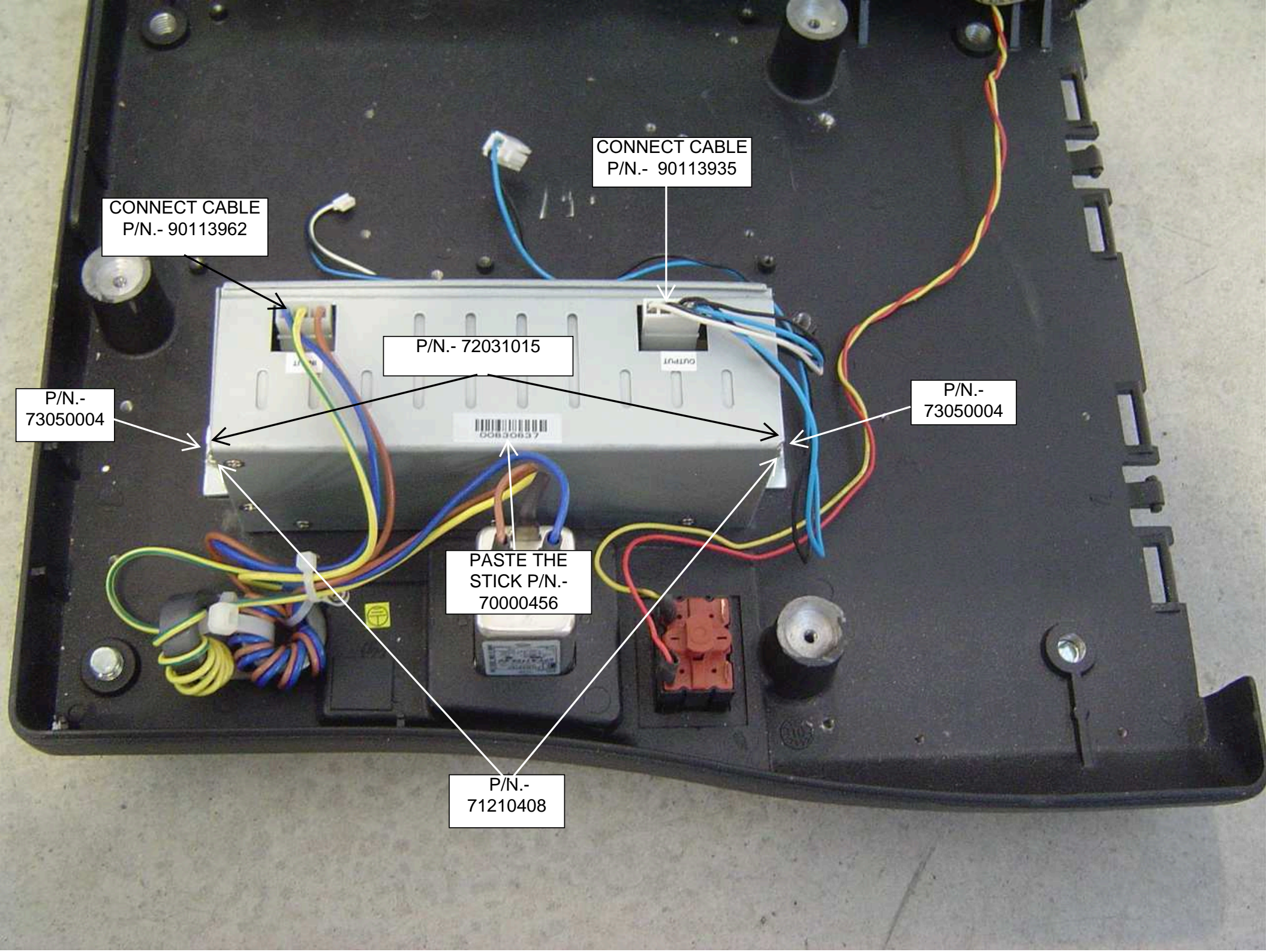
P/N.- 72031015

P/N.-  
73050004

P/N.-  
73050004

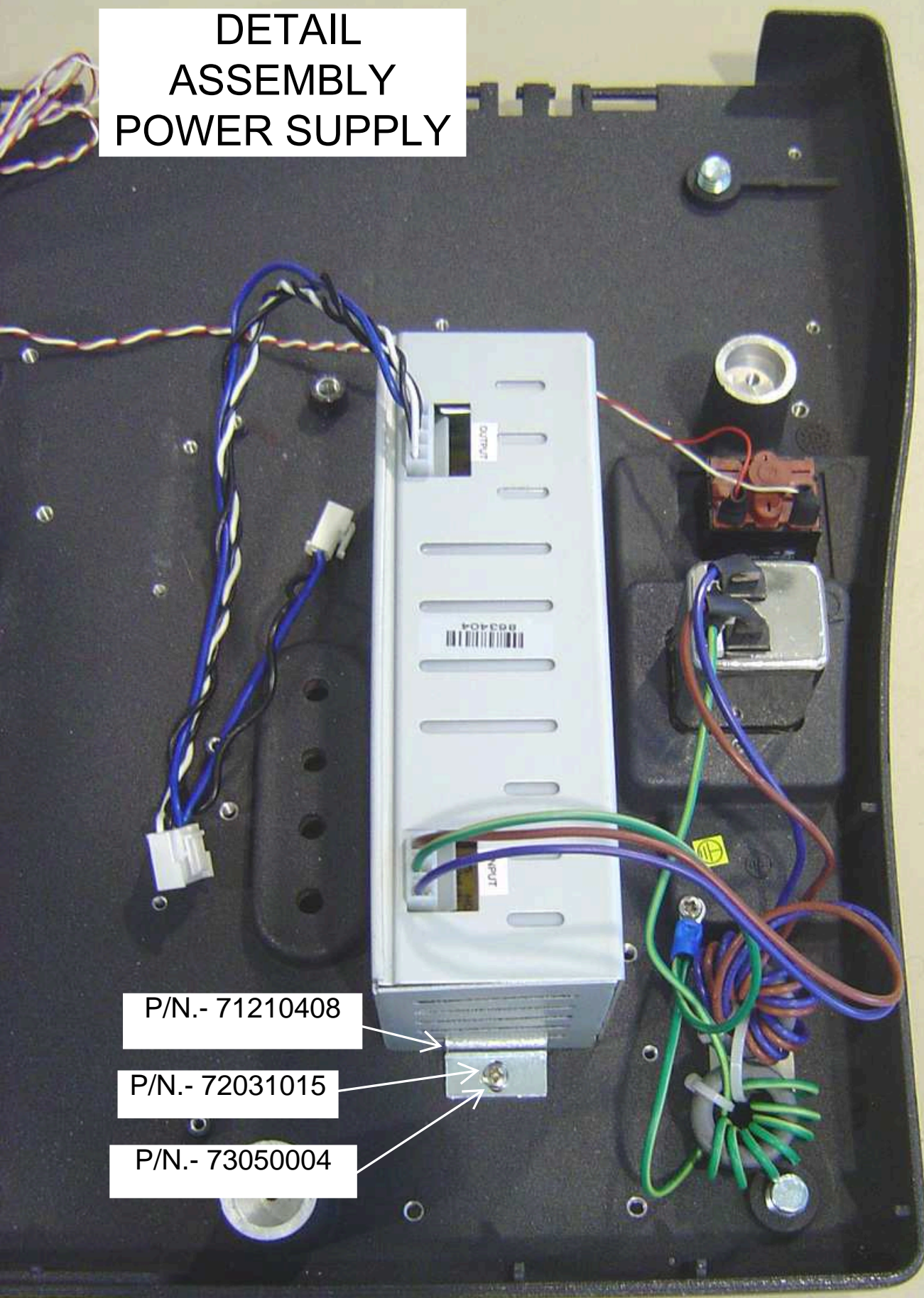
PASTE THE  
STICK P/N.-  
70000456

P/N.-  
71210408





DETAIL  
ASSEMBLY  
POWER SUPPLY



P/N.- 71210408

P/N.- 72031015

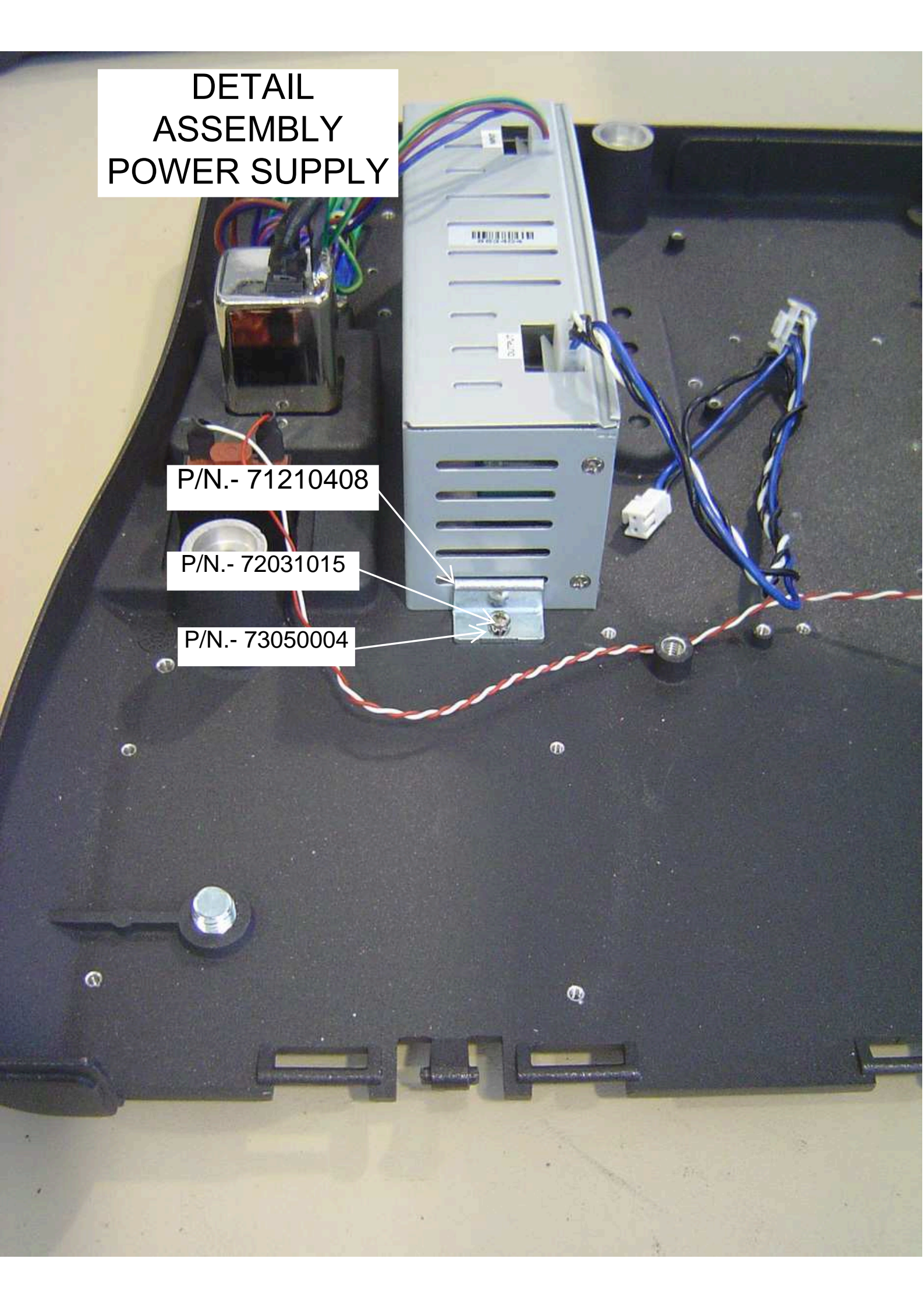
P/N.- 73050004

DETAIL  
ASSEMBLY  
POWER SUPPLY

P/N.- 71210408

P/N.- 72031015

P/N.- 73050004



PUT THE POWER SUPPLY P/N.-  
19052165 AND HOLD WITH 2  
SPACERS P/N.- 71100003, SCREW  
P/N.- 72031016 AND SCREW P/N.-  
72091008

PASTE THE  
STICK P/N.-  
70000456

PUT HERE P/N.-  
72091008  
( NYLON  
SCREW )

CONNECT  
CABLE IN  
POWER  
SUPPLY AND  
SWITCH  
BOARD

P/N.-  
72031016

861982

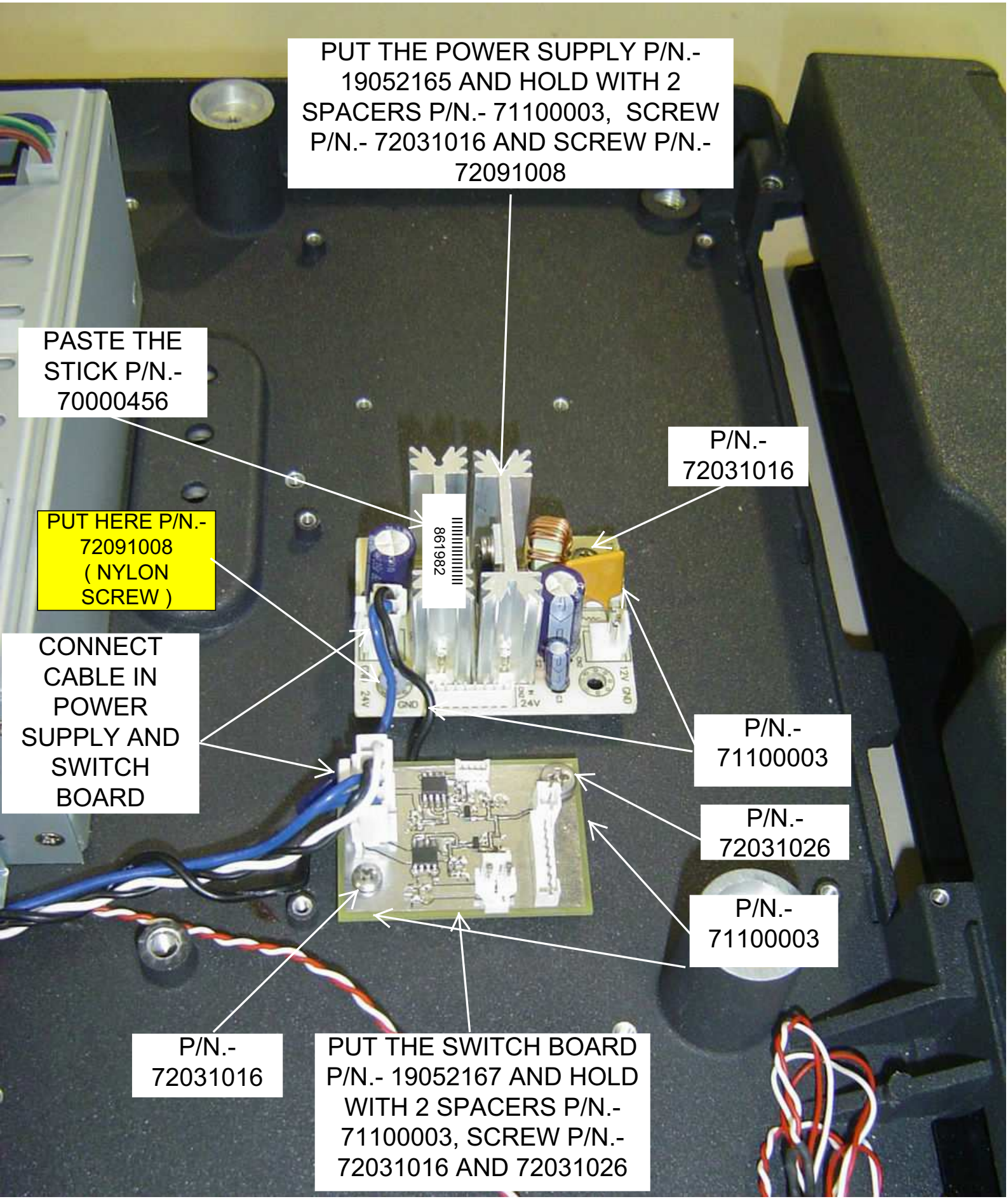
P/N.-  
71100003

P/N.-  
72031026

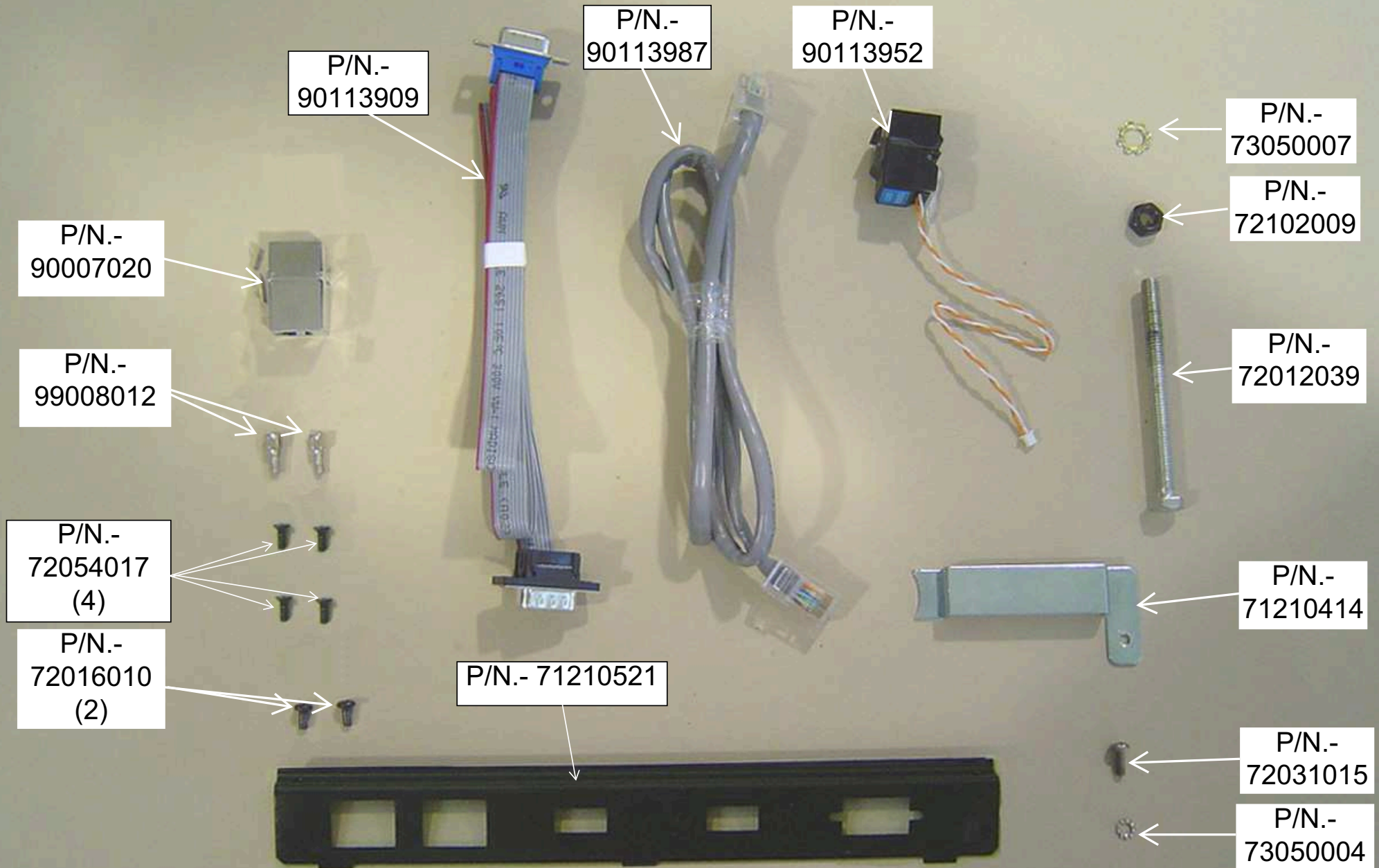
P/N.-  
71100003

P/N.-  
72031016

PUT THE SWITCH BOARD  
P/N.- 19052167 AND HOLD  
WITH 2 SPACERS P/N.-  
71100003, SCREW P/N.-  
72031016 AND 72031026

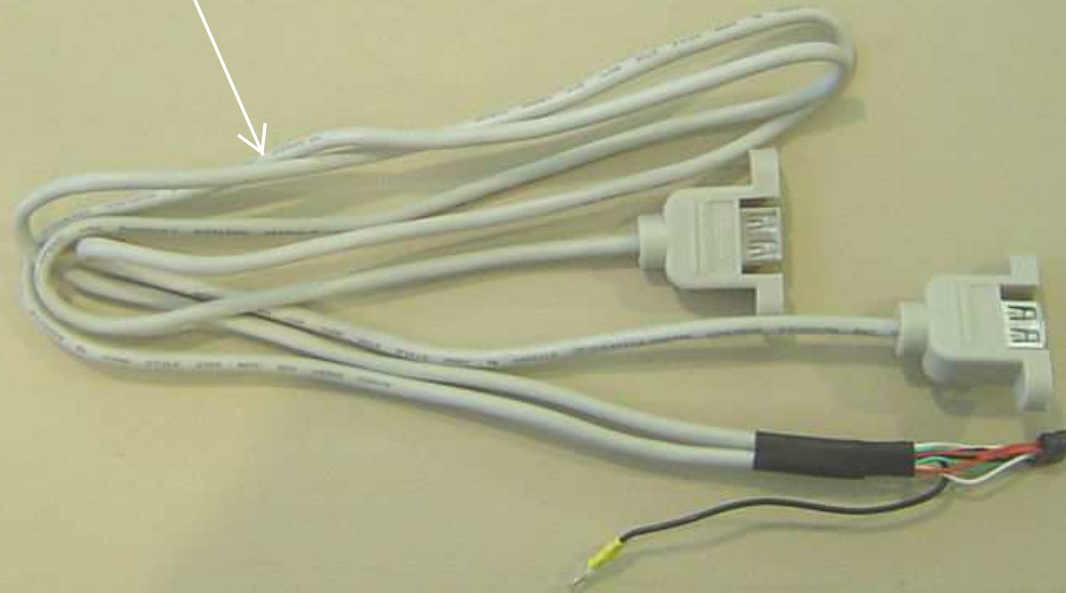


### 3.- ASSEMBLY CONNECTIONS BADGE (COMPONENTS)



### 3.- ASSEMBLY CONNECTIONS BADGE (COMPONENTS)

P/N.-  
90114080



P/N.-  
71210521

HOLD CABLE P/N.-  
90113909 WITH  
RISERS P/N.-  
99008012

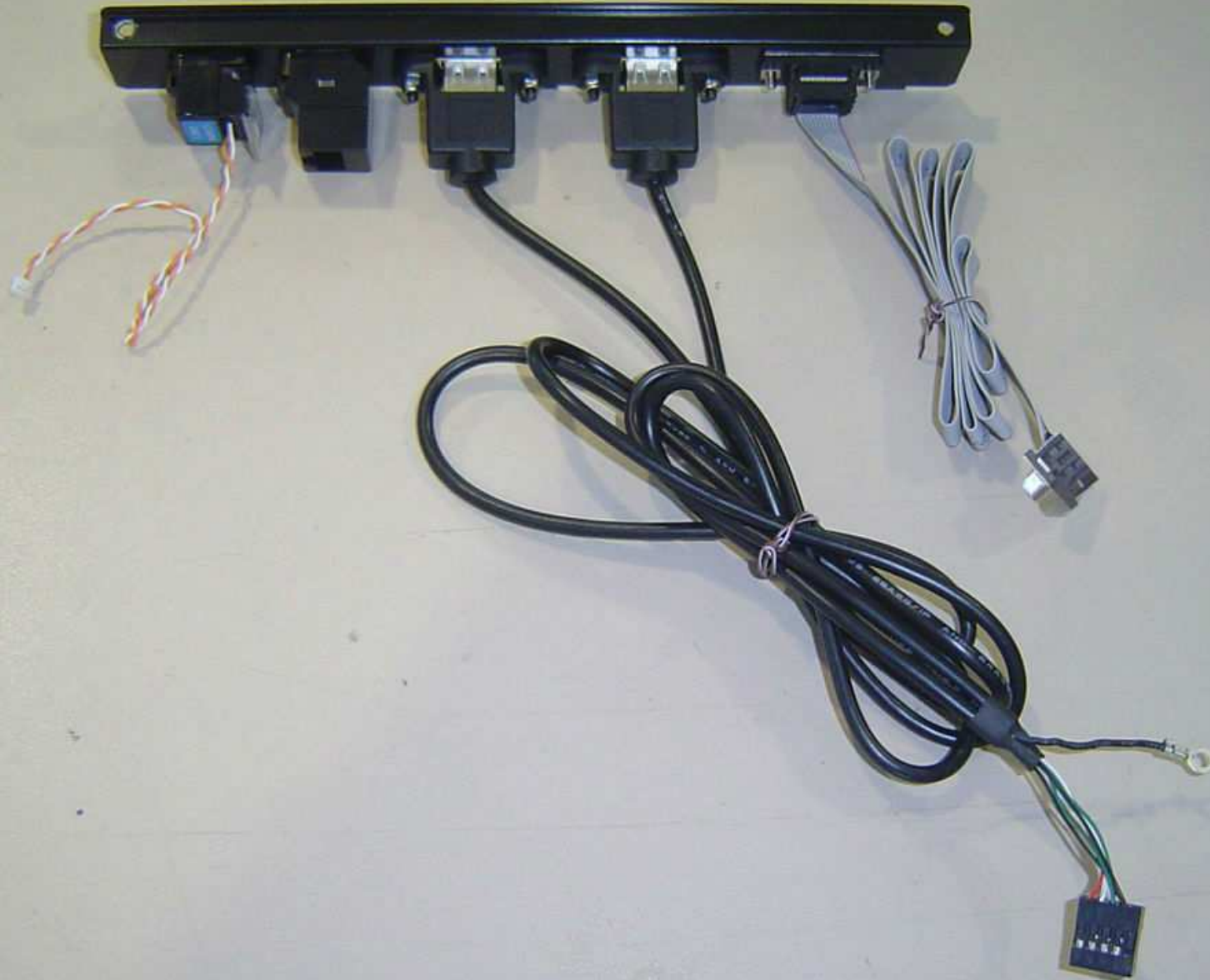
HOLD 2 USB CABLE  
P/N.- 90114080 WITH  
4 SCREWS P/N.-  
72054017

ASSEMBLY  
RJ45  
CONNECTOR  
P/N.- 90007020

ASSEMBLY  
CABLE RJ11 P/N.-  
90113952



# BACK SIDE CONNECTIONS BADGE



ASSEMBLY CONNECTIONS BADGE  
AND HOLD WITH 2 SCREWS P/N.-  
72016010

CONNECT  
CABLE P/N.-  
90113987 IN  
CONNECTOR



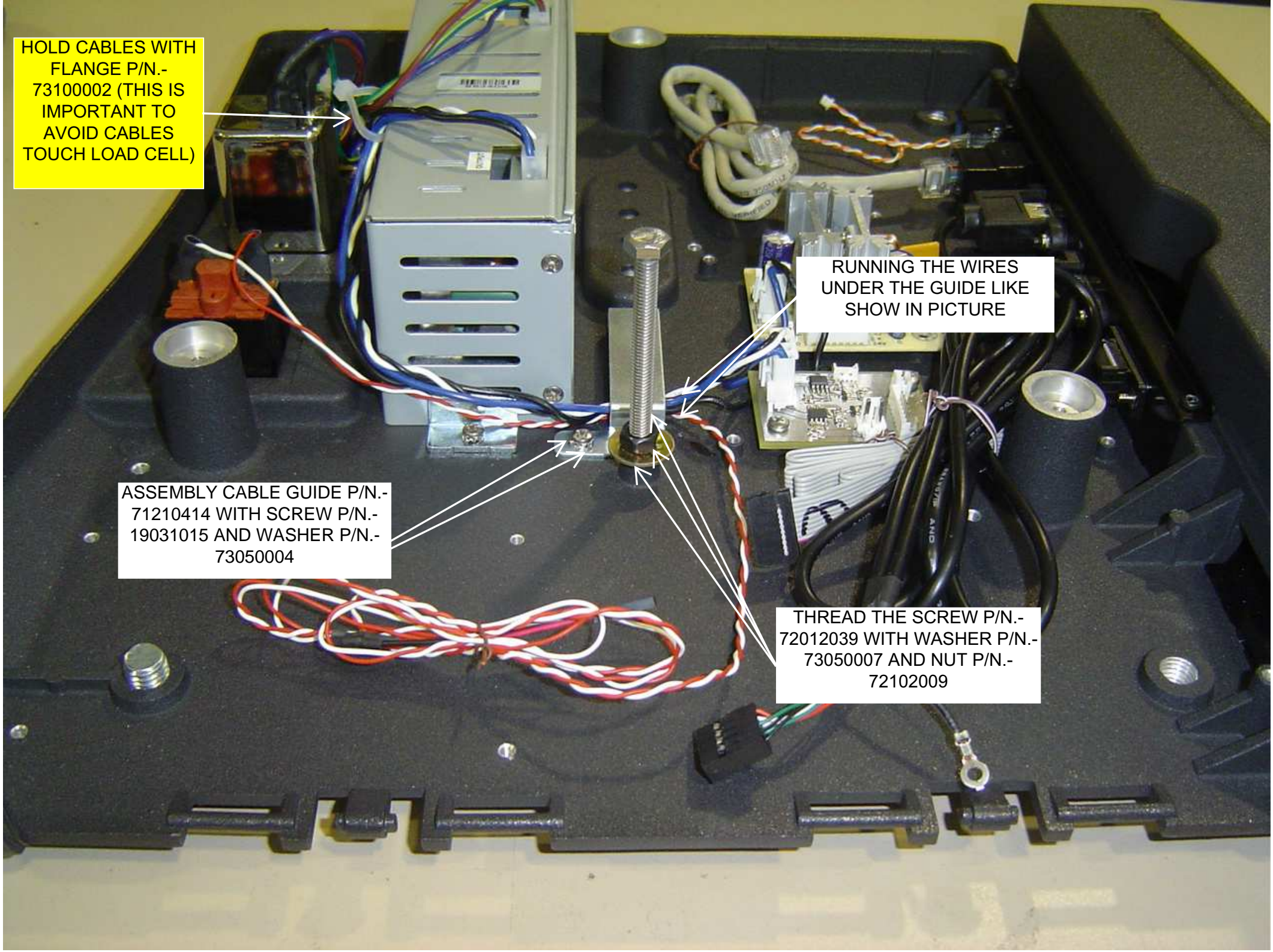


HOLD CABLES WITH  
FLANGE P/N.-  
73100002 (THIS IS  
IMPORTANT TO  
AVOID CABLES  
TOUCH LOAD CELL)

ASSEMBLY CABLE GUIDE P/N.-  
71210414 WITH SCREW P/N.-  
19031015 AND WASHER P/N.-  
73050004

RUNNING THE WIRES  
UNDER THE GUIDE LIKE  
SHOW IN PICTURE

THREAD THE SCREW P/N.-  
72012039 WITH WASHER P/N.-  
73050007 AND NUT P/N.-  
72102009

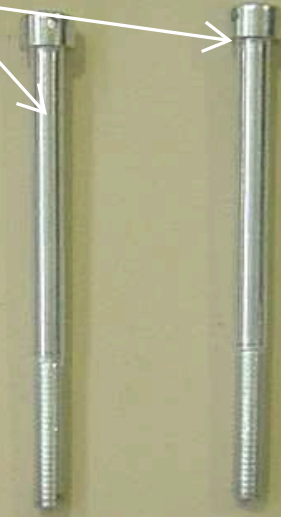


# 4.- ASSEMBLY SET LOAD CELL P/N.- 97003239 (COMPONENTS)

P/N.- 97003224 (FOR 15Kg SCALE)



P/N.- 72091042 (2)



P/N.- 71004335



P/N.- 71101023



P/N.- 93002035



P/N.- 71101022



P/N.- 73003001 (2)

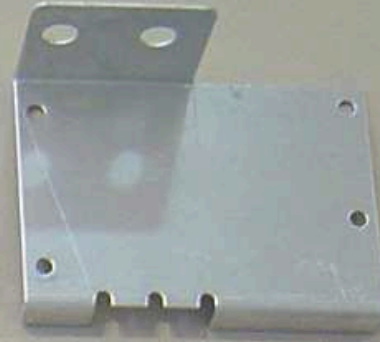


# 4.- ASSEMBLY SET LOAD CELL P/N.- 97003239 (COMPONENTS)

P/N.-  
19016800



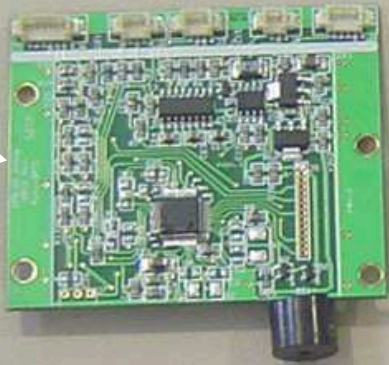
P/N.-  
71210520



P/N.-  
112583



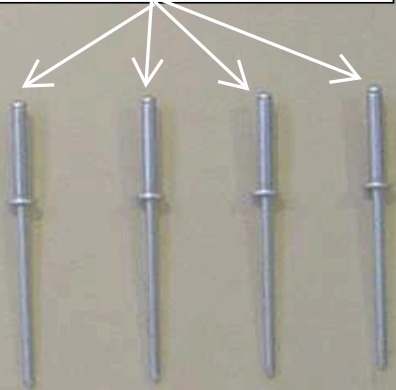
P/N.-  
19016900



P/N.-  
71002295



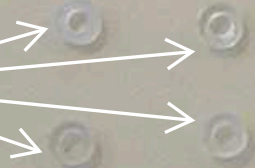
RIVET P/N.- 72300013  
(3 x 16) (4)



P/N.-  
79900061



P/N.-  
71100003 (4)

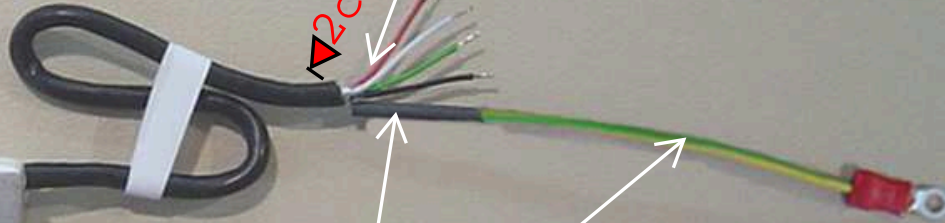




CUT THE WIRES  
OF THE LOAD  
CELL TO A  
LENGTH OF 2 cm



SOLDER DE CABLE P/N.-  
112583 TO LOAD CELL  
GROUND CABLE PUTTING  
SHRINK P/N.-  
79900061



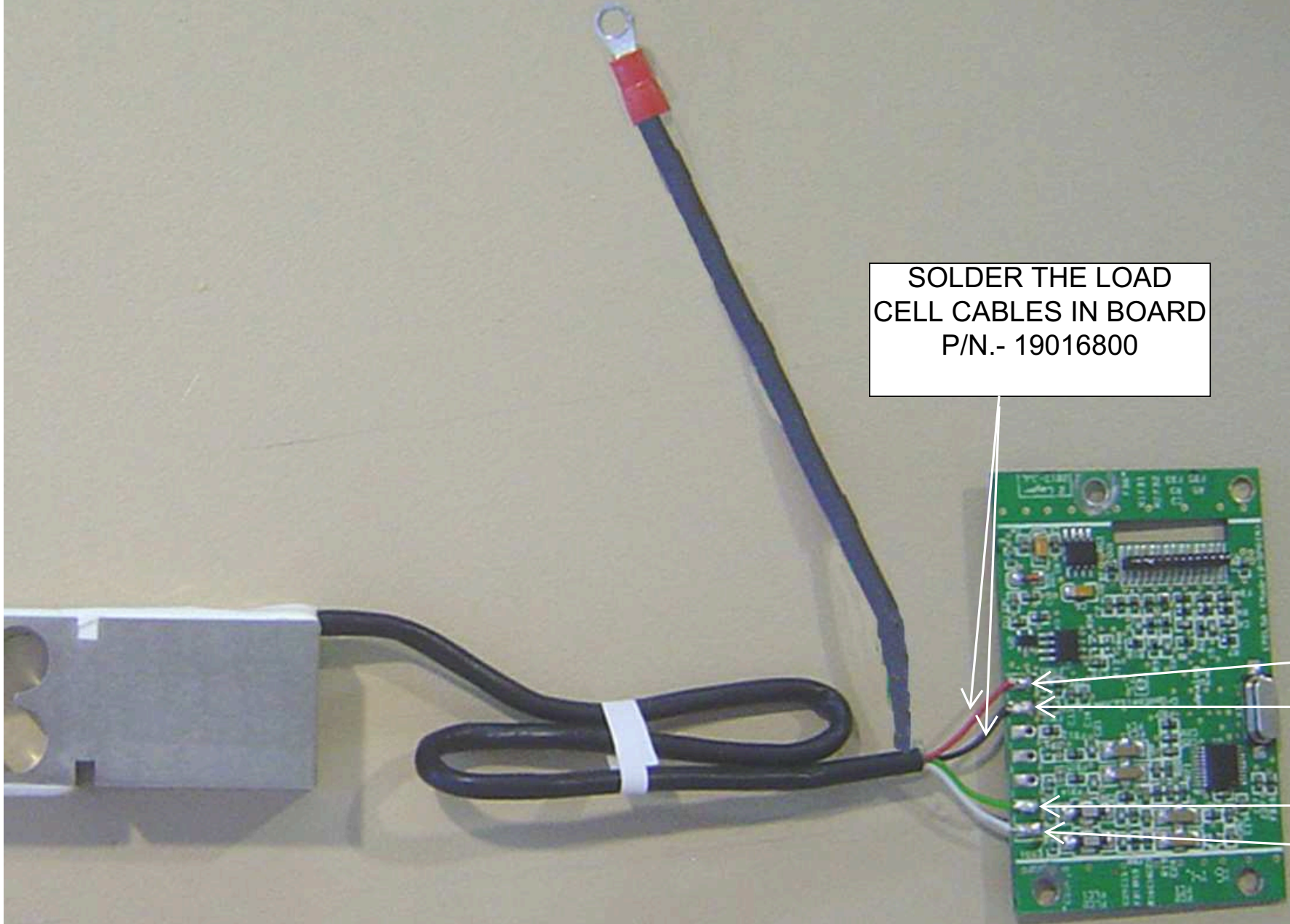
SOLDER THE LOAD  
CELL CABLES IN BOARD  
P/N.- 19016800

RED

BLACK

GREEN

WHITE

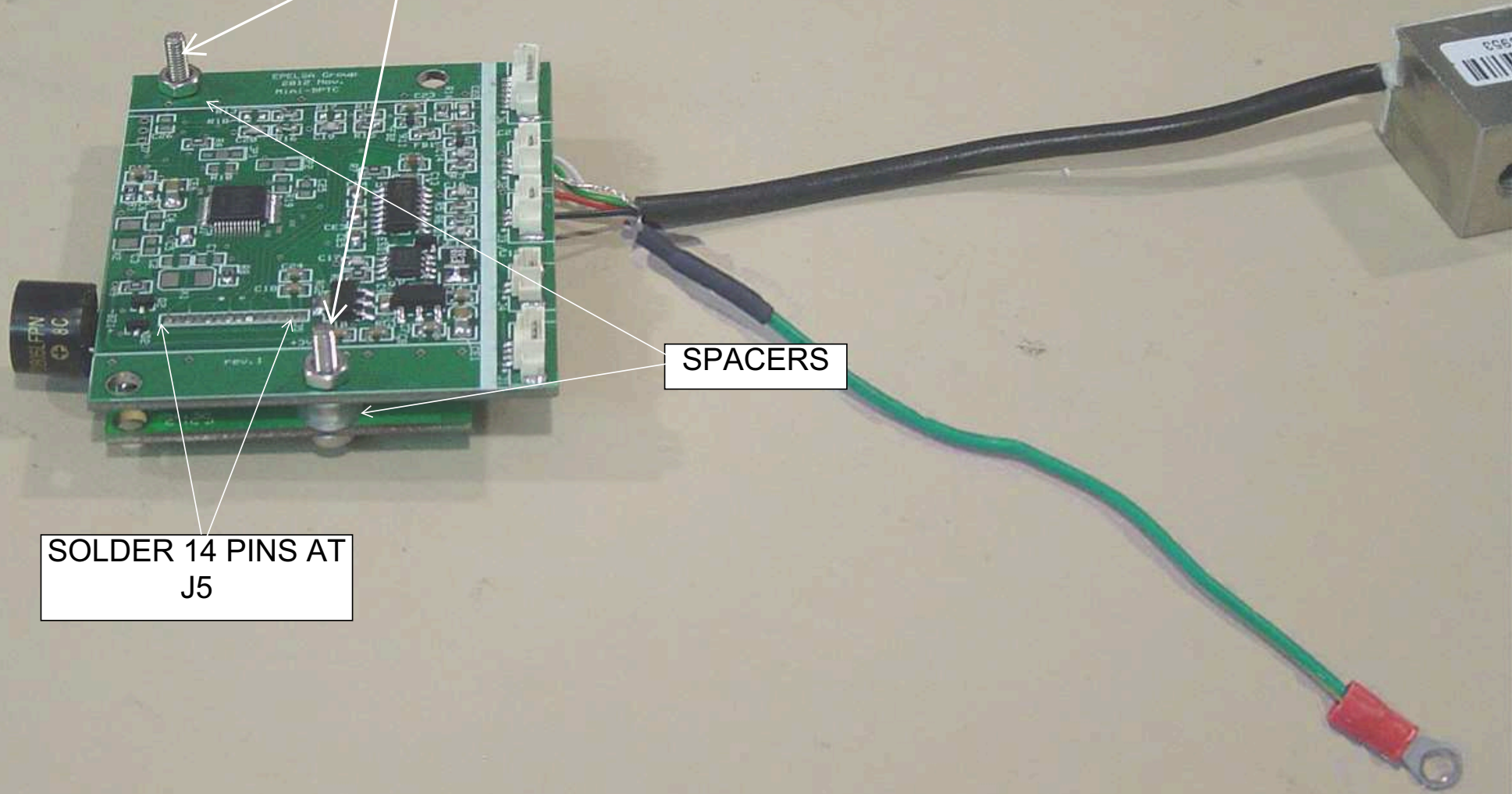


PUT SPACER P/N.- 71100003 AND GUIDE-SCREW TO ASSEMBLY ANALOG BOARD AND BPTC BOARD (P/N.- 19016900). AFTER ASSEMBLY SOLDER PINS IN J5

GUIDE SCREWS

SPACERS

SOLDER 14 PINS AT J5



ASSEMBLY SET DIGITAL LOAD CELL

HOLD ALL  
TOGETHER WITH 4  
RIVETS

RIVET P/N.-  
72300013

P/N.- 71002295

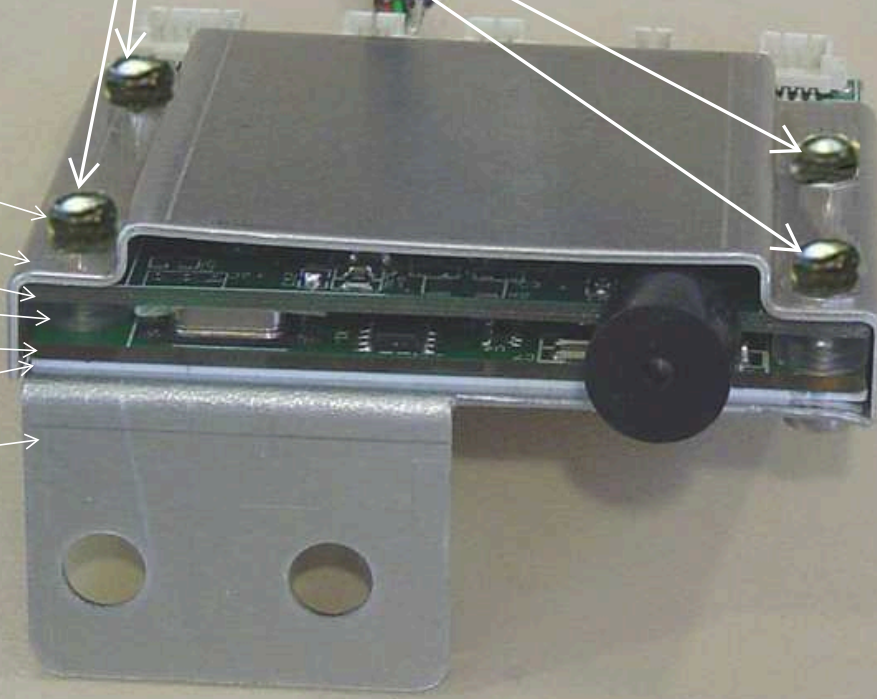
P/N.- 19016900

P/N.- 71100003

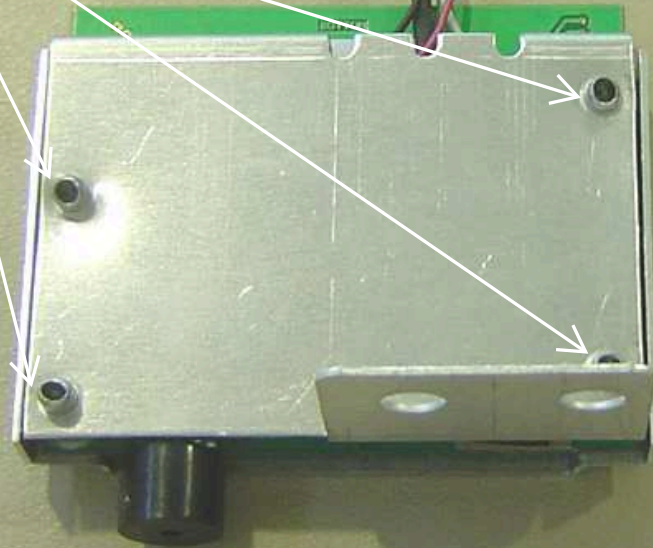
P/N.- 19016800

P/N.- 71004335

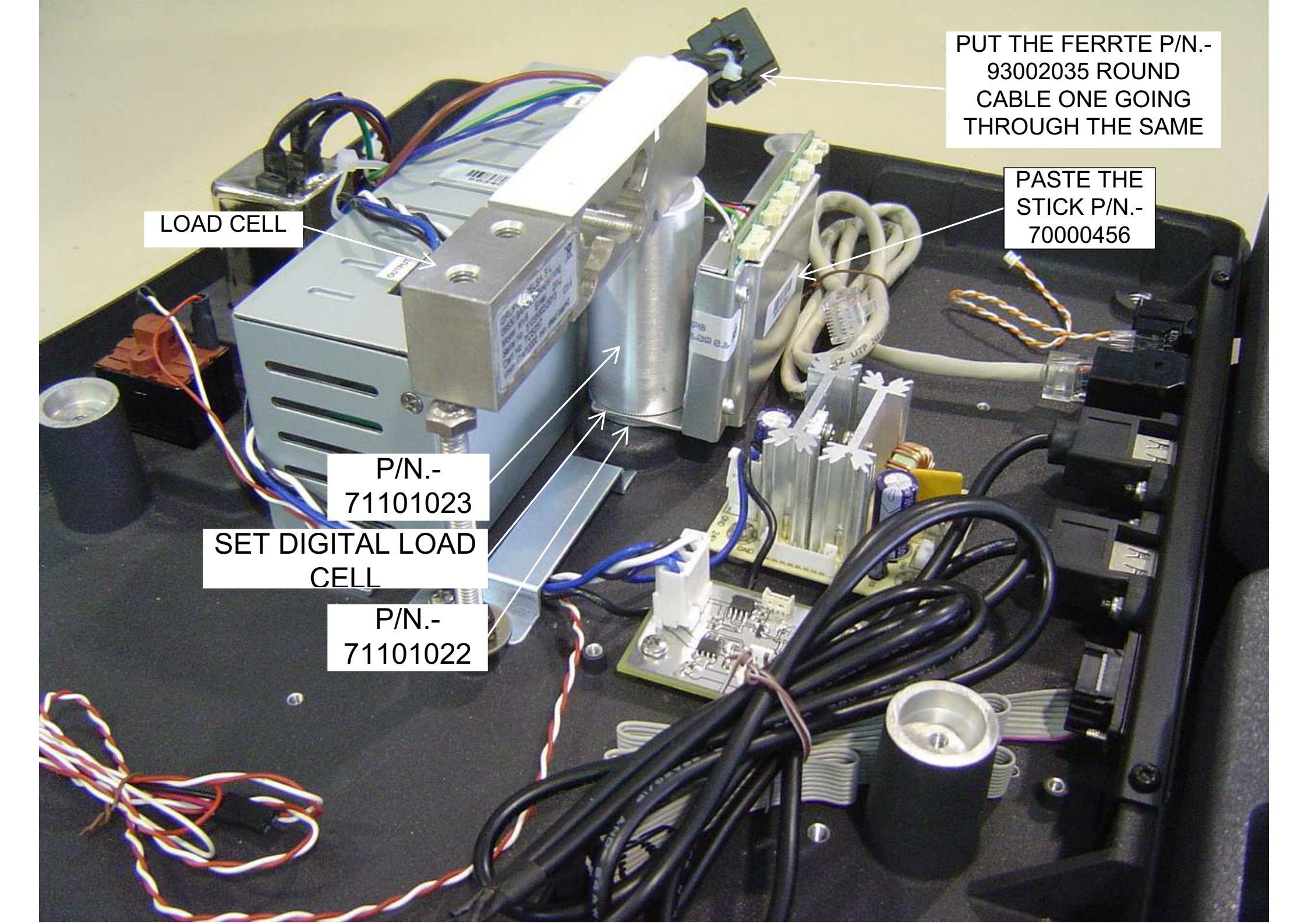
P/N.- 71210520



JOIN THE SET  
WITH 4 RIVETS







LOAD CELL

P/N.-  
71101023

SET DIGITAL LOAD  
CELL

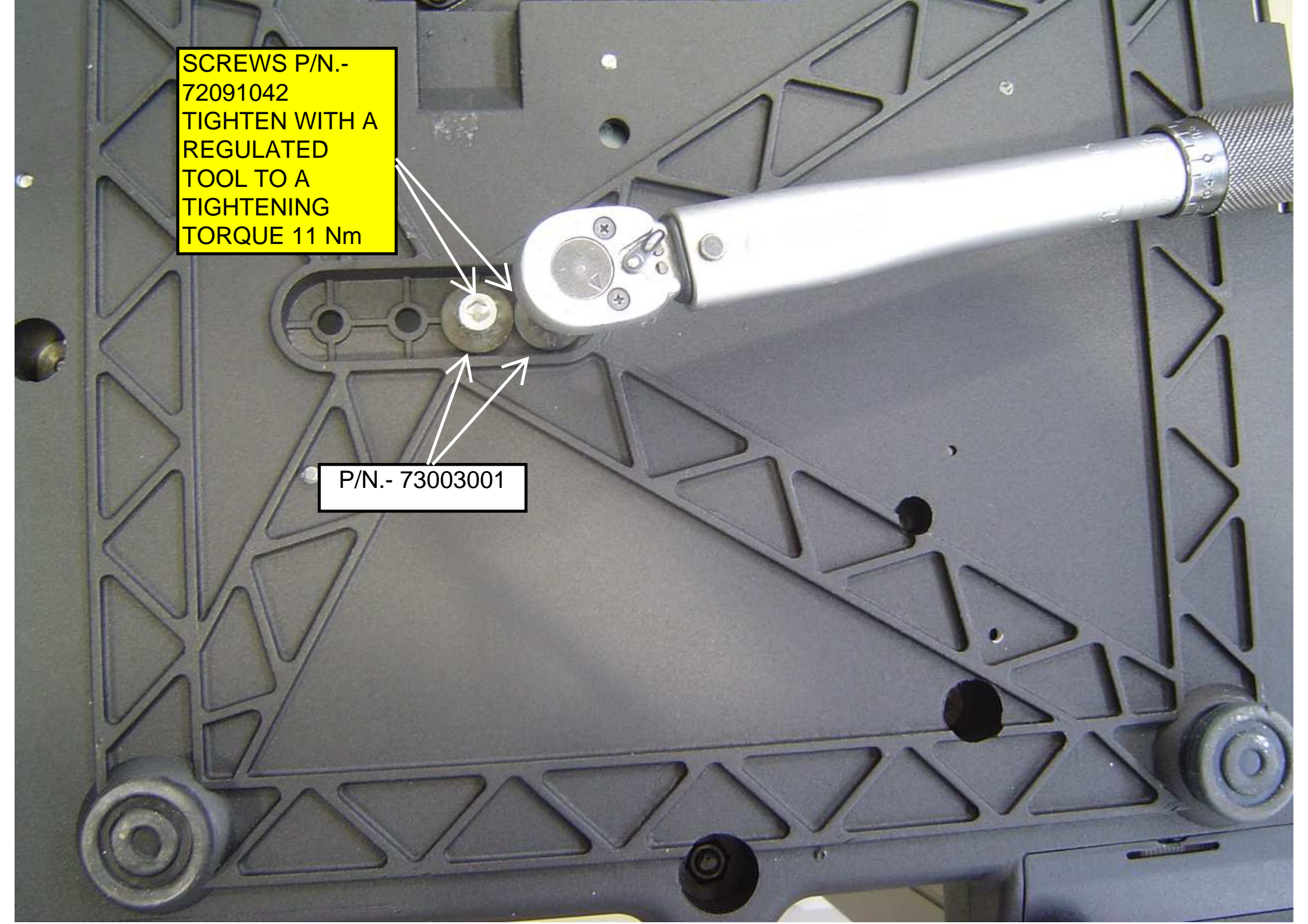
P/N.-  
71101022

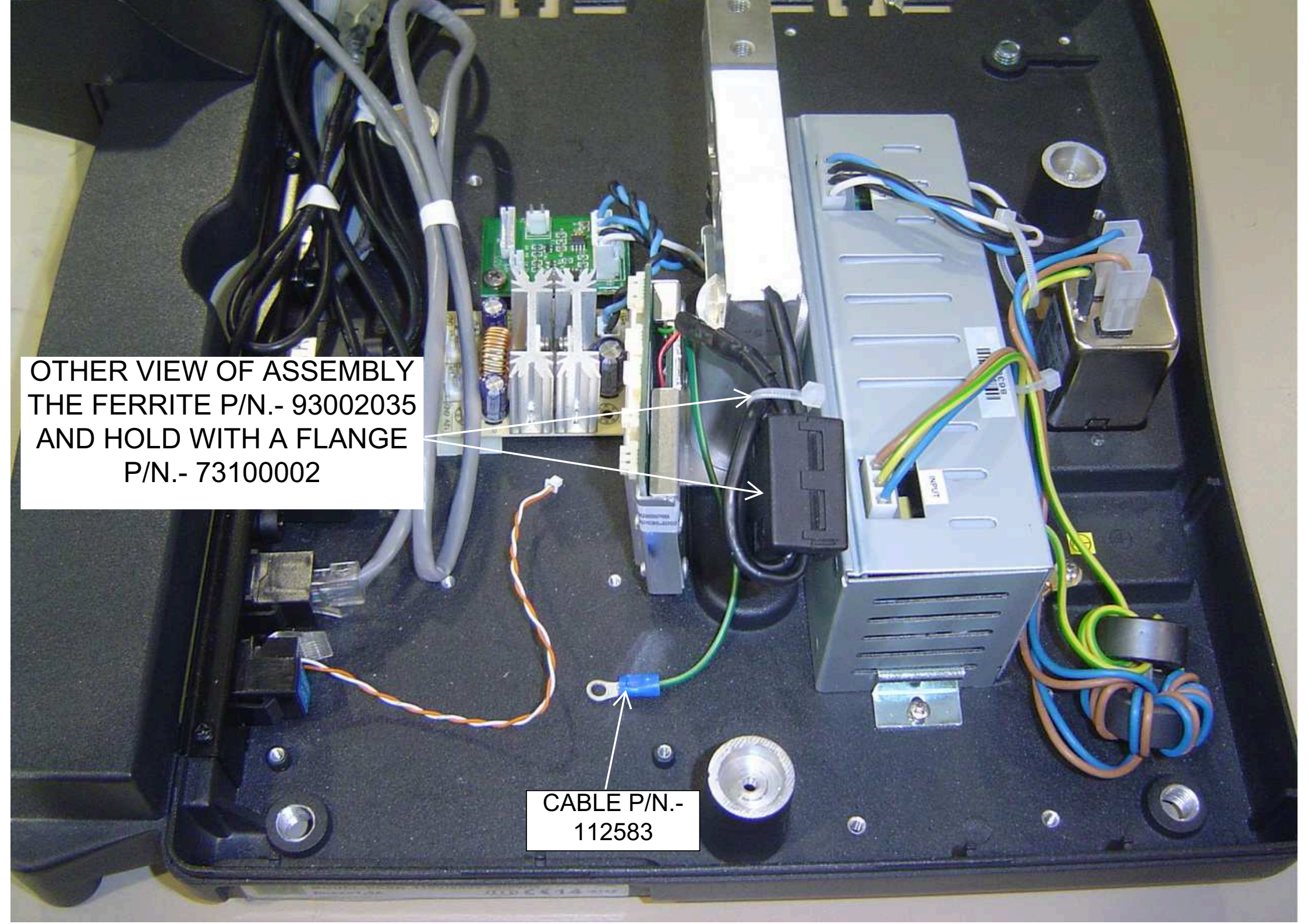
PUT THE FERRITE P/N.-  
93002035 ROUND  
CABLE ONE GOING  
THROUGH THE SAME

PASTE THE  
STICK P/N.-  
70000456

SCREWS P/N.-  
72091042  
TIGHTEN WITH A  
REGULATED  
TOOL TO A  
TIGHTENING  
TORQUE 11 Nm

P/N.- 73003001



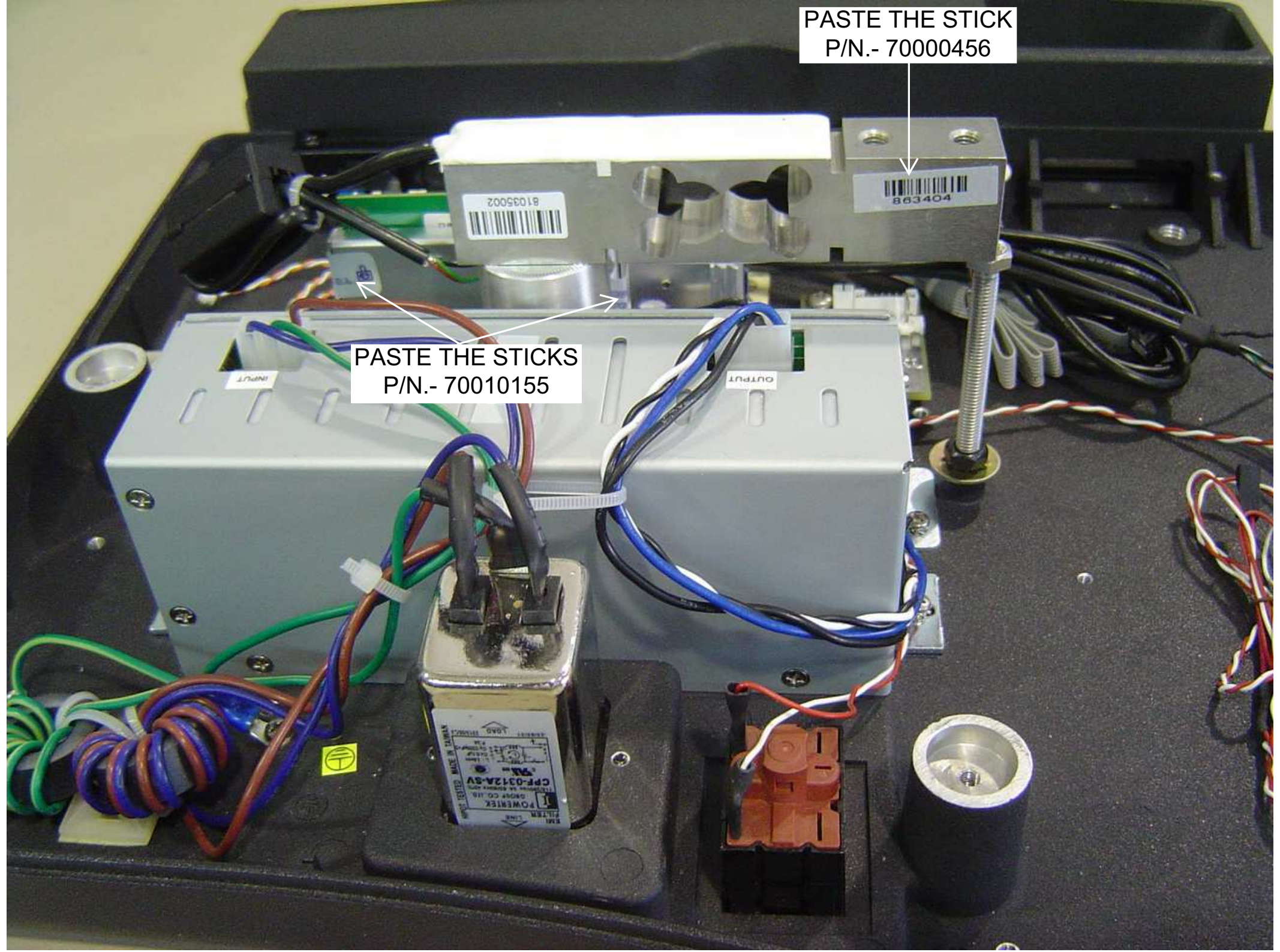
The image shows the interior of a black plastic enclosure. On the right side, there is a silver metal component, possibly a power supply or a filter, with several colored wires (blue, green, orange, brown) connected to it. A black plastic component is mounted on top of this silver component. In the center, there is a green printed circuit board (PCB) with various electronic components, including capacitors and integrated circuits. A metal flange is mounted on the PCB. A white callout box with black text is positioned on the left side, with two white arrows pointing to the metal flange and the black plastic component. Another white callout box with black text is at the bottom center, with a white arrow pointing to a blue cable tie. The enclosure has several screws and mounting points visible.

OTHER VIEW OF ASSEMBLY  
THE FERRITE P/N.- 93002035  
AND HOLD WITH A FLANGE  
P/N.- 73100002

CABLE P/N.-  
112583

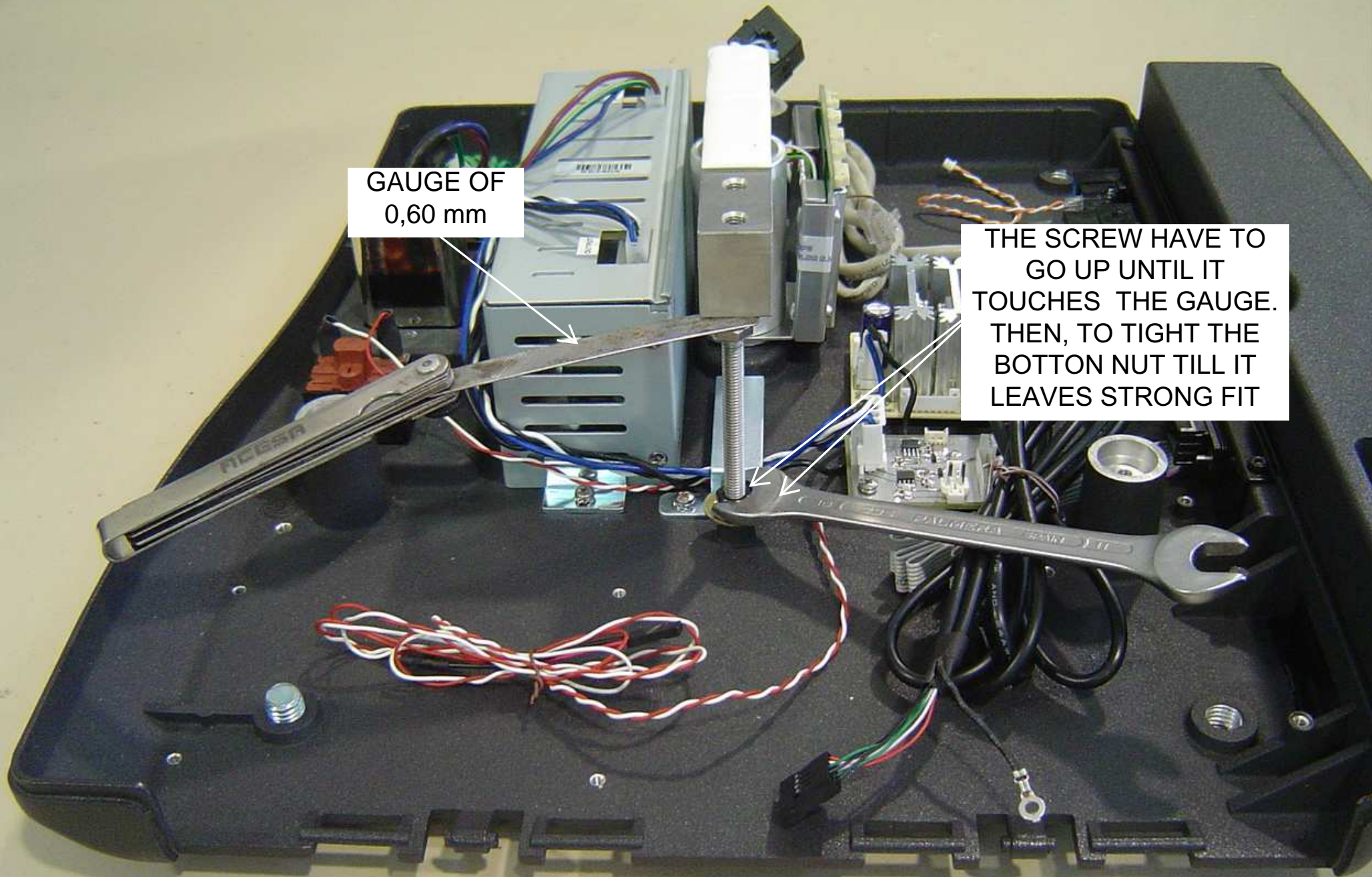
PASTE THE STICK  
P/N.- 70000456

PASTE THE STICKS  
P/N.- 70010155



GAUGE OF  
0,60 mm

THE SCREW HAVE TO  
GO UP UNTIL IT  
TOUCHES THE GAUGE.  
THEN, TO TIGHT THE  
BOTTON NUT TILL IT  
LEAVES STRONG FIT



## 5.- CONNECT CABLES (COMPONENTS )

P/N.-  
90113950



P/N.-  
90113951



P/N.-  
90113984



P/N.-  
73100002  
(4)

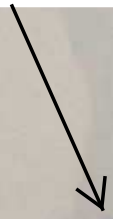


P/N.-  
90114081



## 5.- CONNECT CABLES (COMPONENTS )

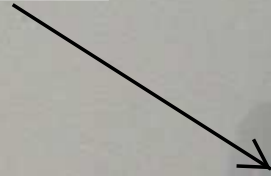
P/N.-  
72031015



P/N.-  
90113988



P/N.-  
90113986



CONNECT CABLE P/N.- 90114081 IN J3 IN MBPTC BOARD AND SWICHT BOARD

CONNECT CABLE P/N.- 90113984 IN SWICHT BOARD AND PASS DOWN CABLE GUIDE TO CONNECT IN J1 IN BPTC BOARD

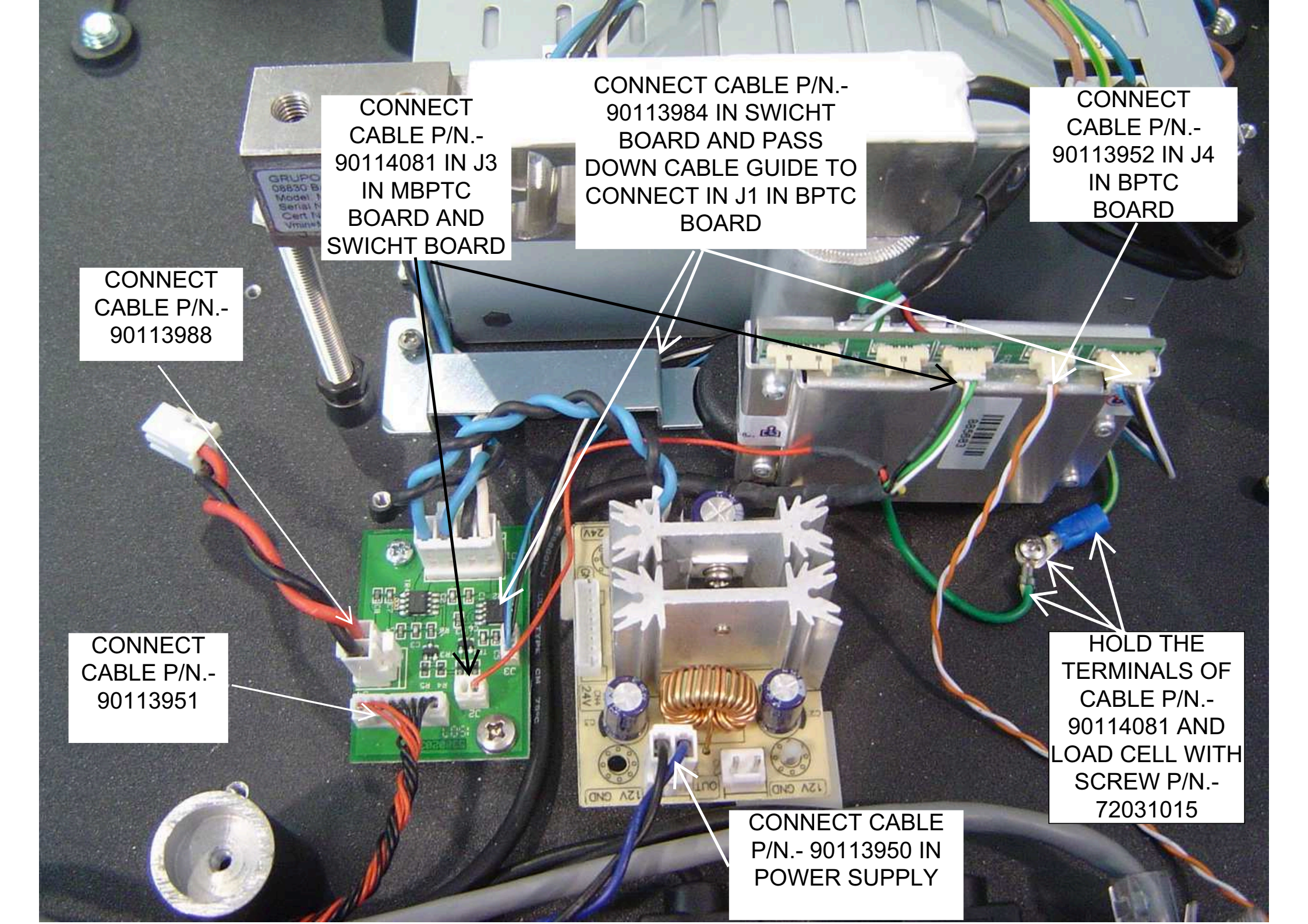
CONNECT CABLE P/N.- 90113952 IN J4 IN BPTC BOARD

CONNECT CABLE P/N.- 90113988

CONNECT CABLE P/N.- 90113951

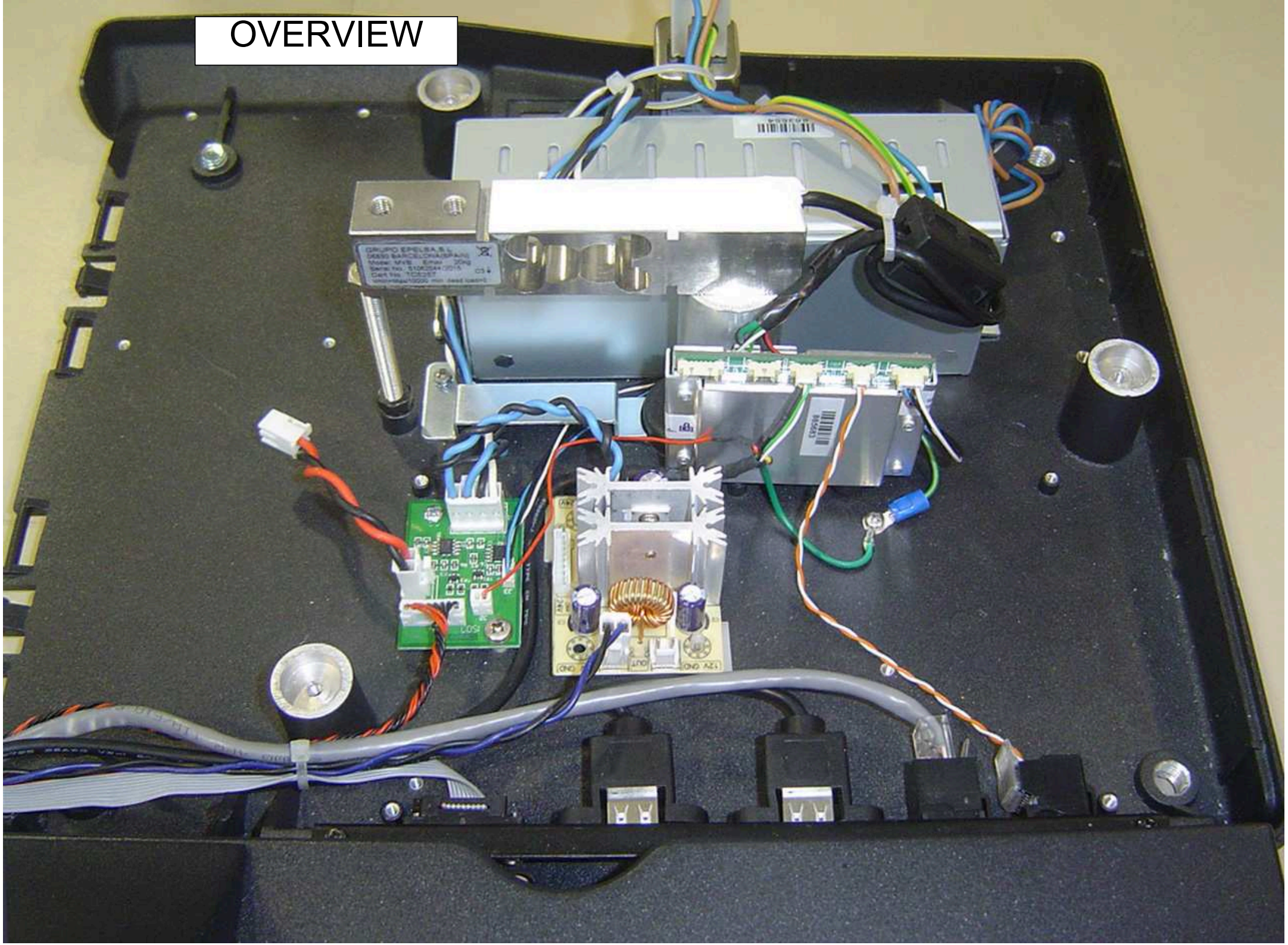
HOLD THE TERMINALS OF CABLE P/N.- 90114081 AND LOAD CELL WITH SCREW P/N.- 72031015

CONNECT CABLE P/N.- 90113950 IN POWER SUPPLY



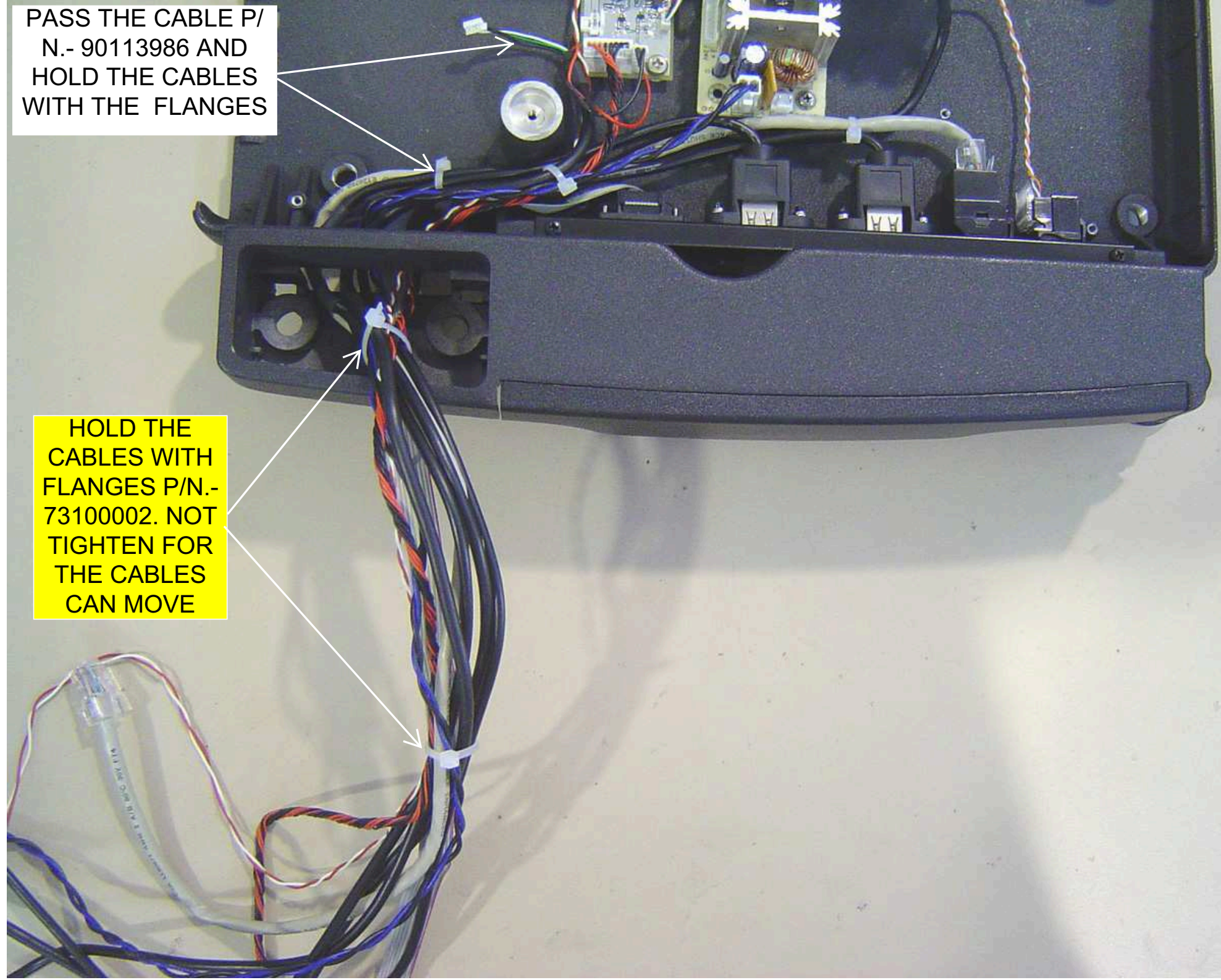


# OVERVIEW

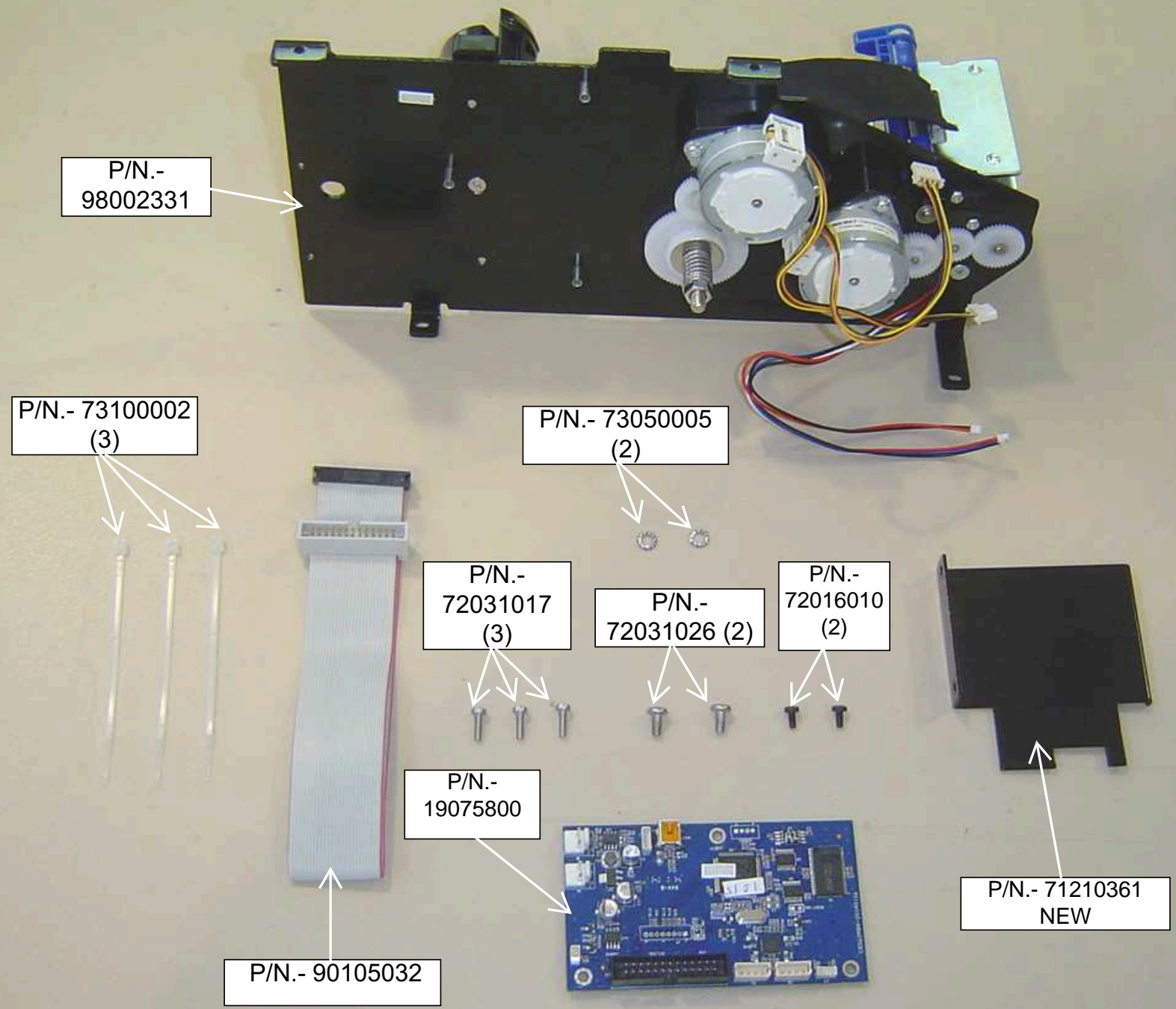


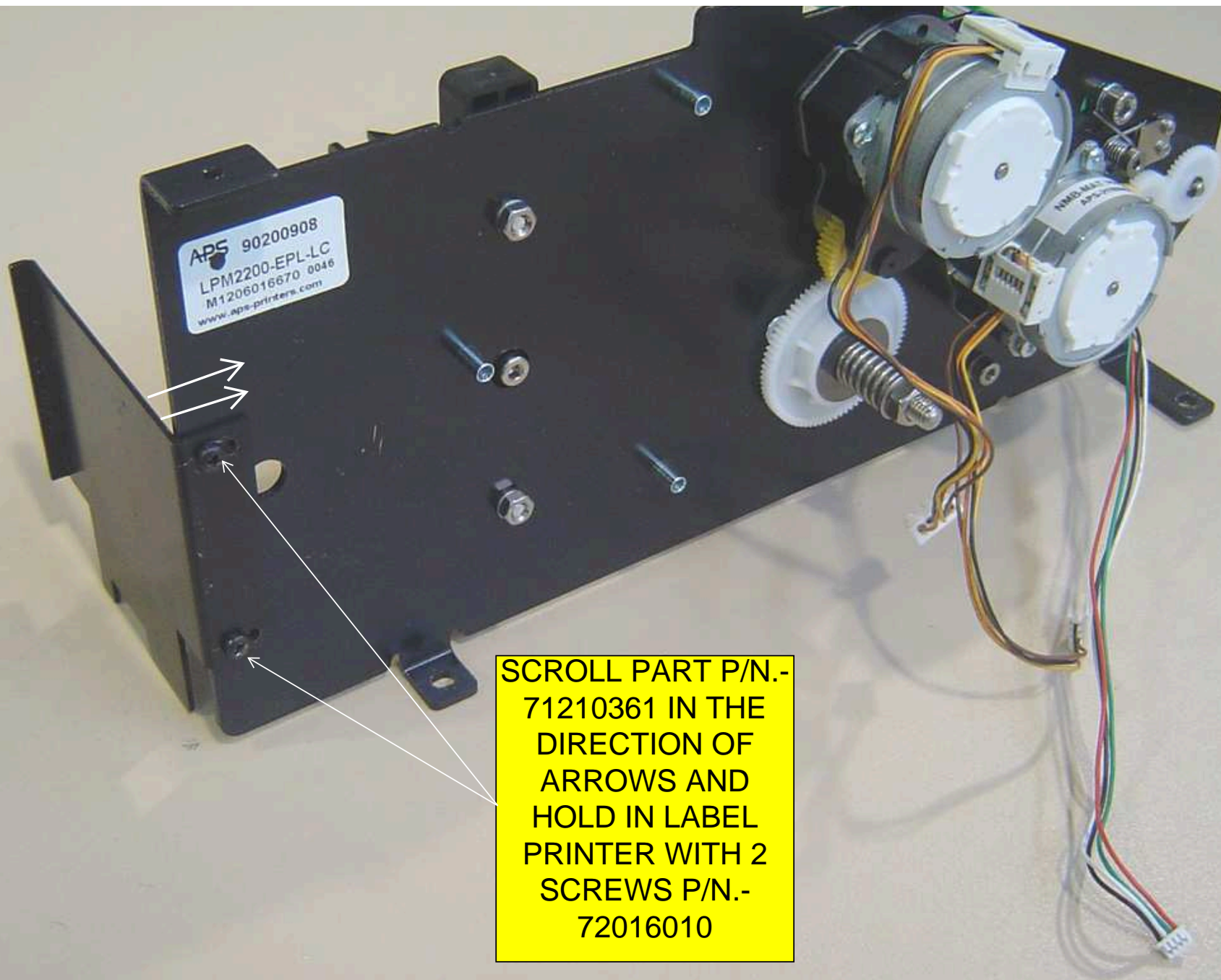
PASS THE CABLE P/  
N.- 90113986 AND  
HOLD THE CABLES  
WITH THE FLANGES

HOLD THE  
CABLES WITH  
FLANGES P/N.-  
73100002. NOT  
TIGHTEN FOR  
THE CABLES  
CAN MOVE



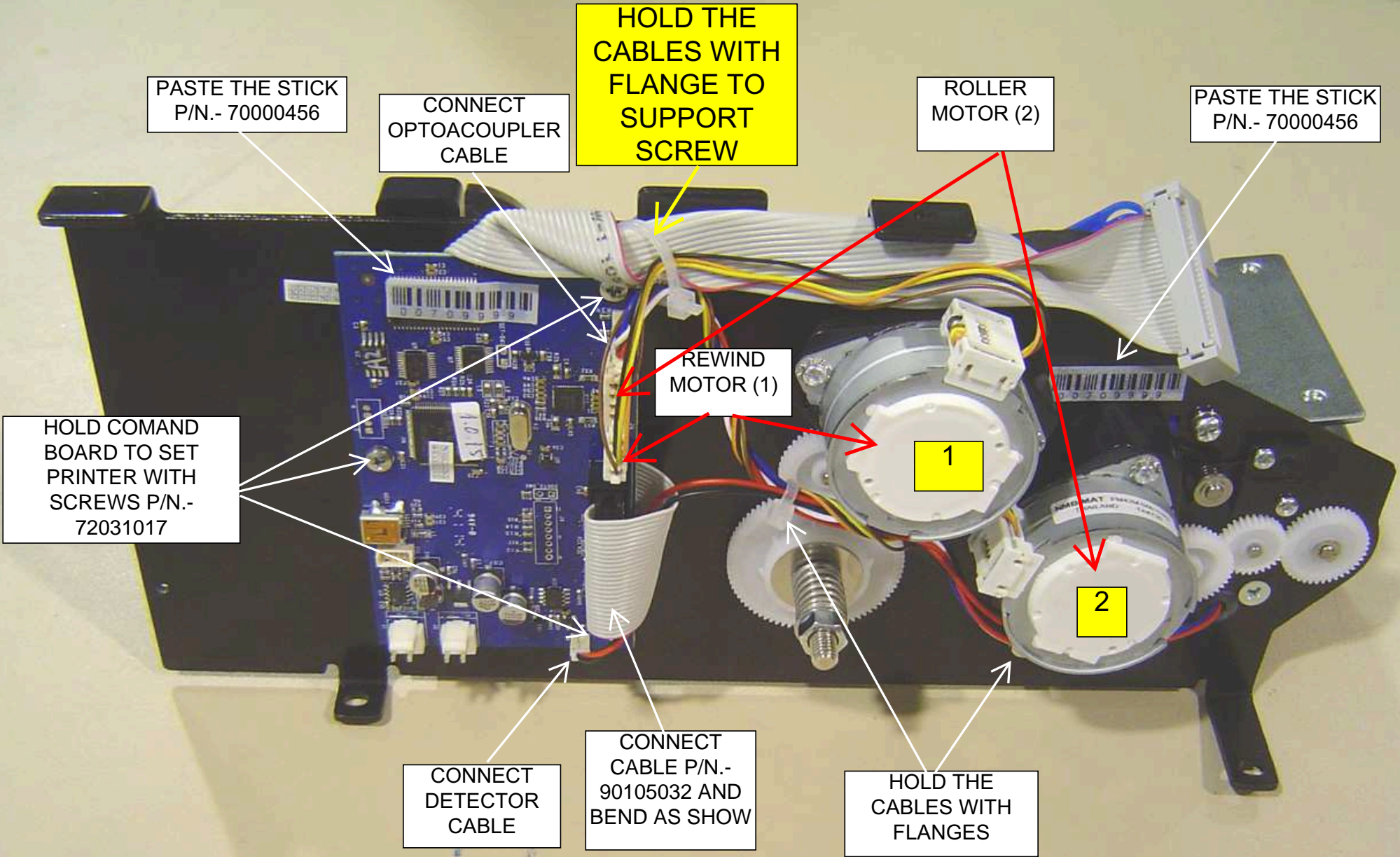
# 6.- ASSEMBLY SET LABEL PRINTER (COMPONENTS)





APS 90200908  
LPM2200-EPL-LC  
M1206016670 0046  
www.aps-printers.com

SCROLL PART P/N.-  
71210361 IN THE  
DIRECTION OF  
ARROWS AND  
HOLD IN LABEL  
PRINTER WITH 2  
SCREWS P/N.-  
72016010



**HOLD THE  
CABLES WITH  
FLANGE TO  
SUPPORT  
SCREW**

PASTE THE STICK  
P/N.- 70000456

CONNECT  
OPTOACOUPLER  
CABLE

ROLLER  
MOTOR (2)

PASTE THE STICK  
P/N.- 70000456

REWIND  
MOTOR (1)

1

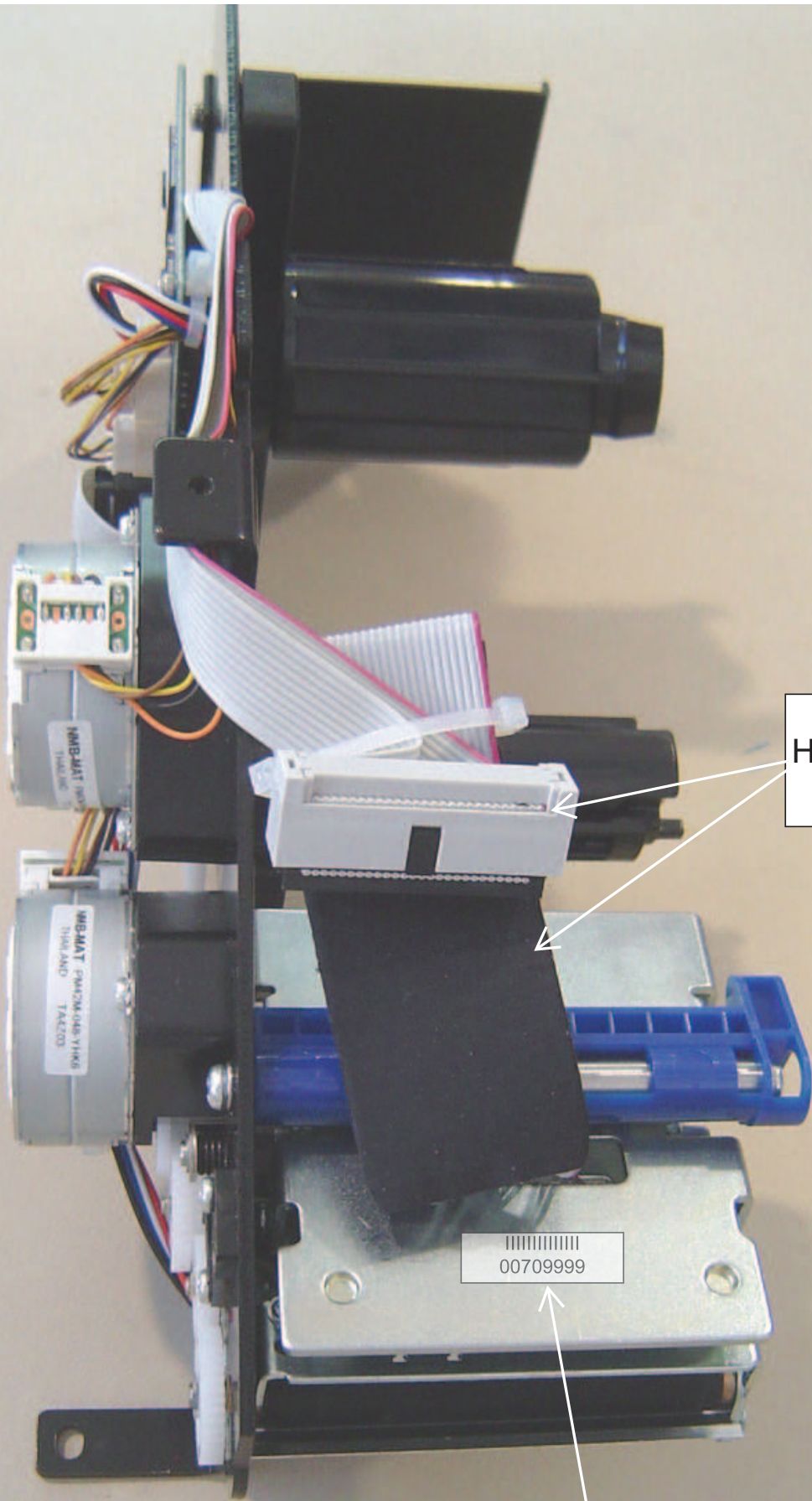
2

HOLD COMAND  
BOARD TO SET  
PRINTER WITH  
SCREWS P/N.-  
72031017

CONNECT  
DETECTOR  
CABLE

CONNECT  
CABLE P/N.-  
90105032 AND  
BEND AS SHOW

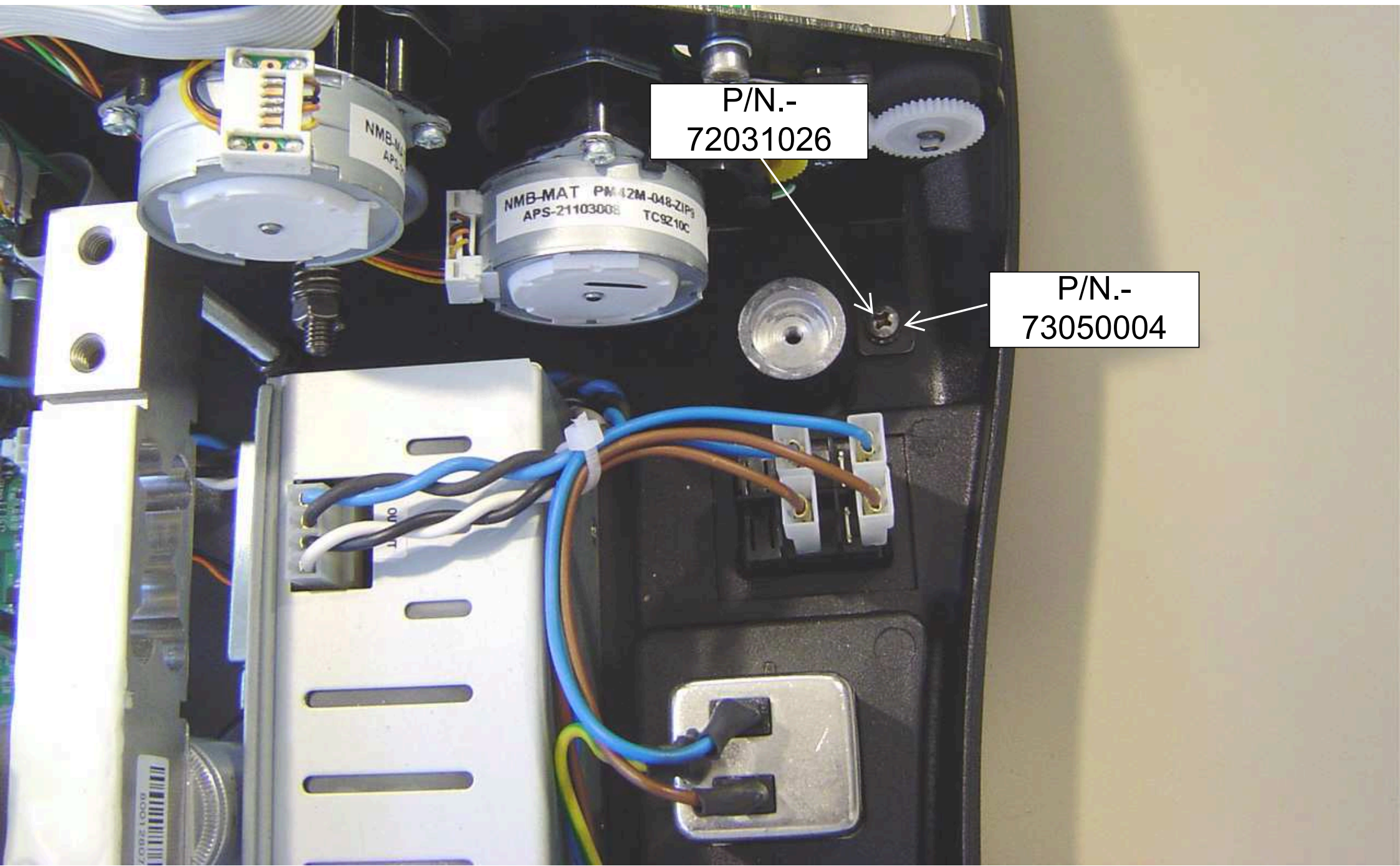
HOLD THE  
CABLES WITH  
FLANGES



CONNECT  
HEAD PRINTER  
CABLE

00709999

PASTE THE  
STICK P/N.-  
7000456 ON  
HEAD PRINTER

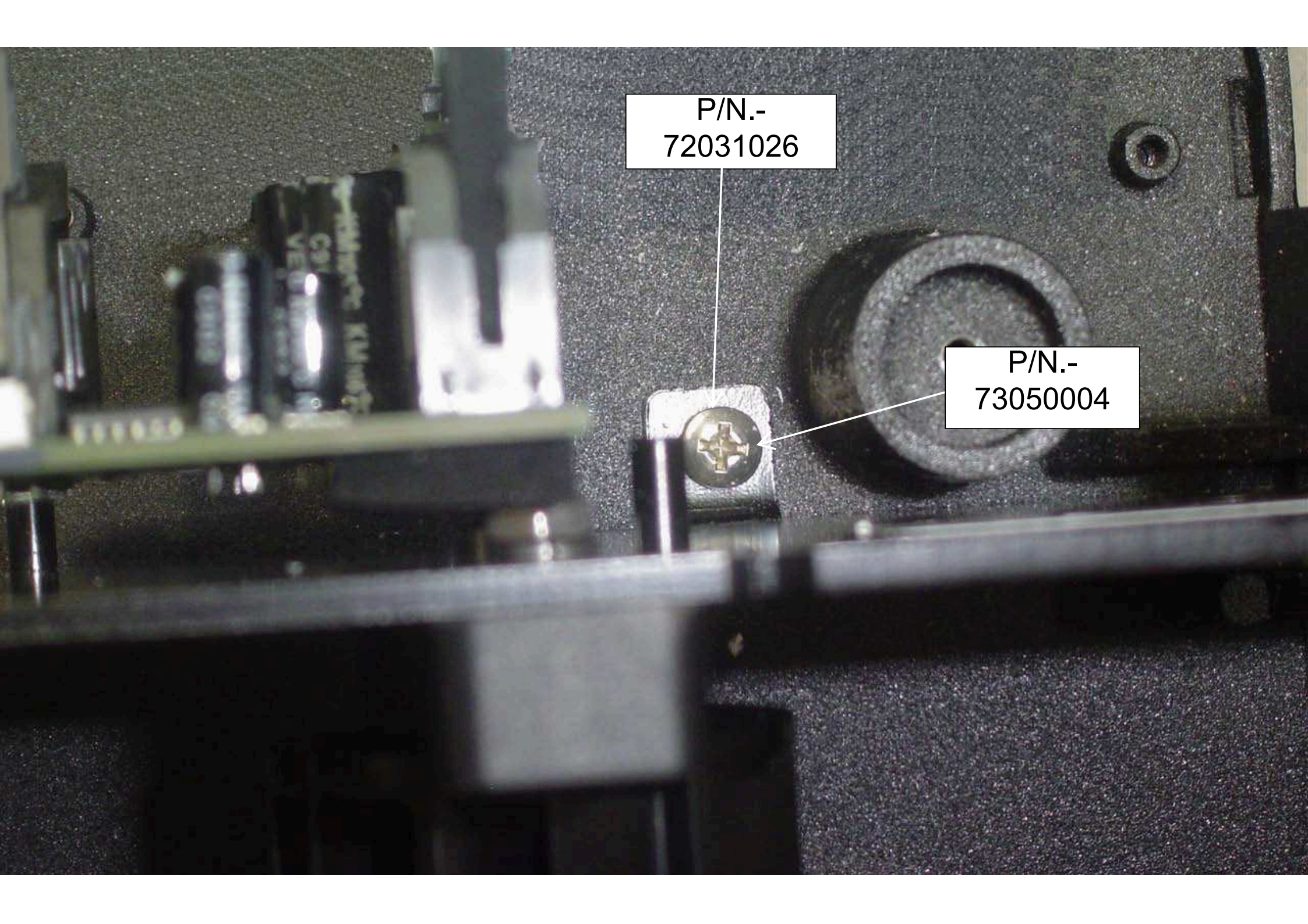


P/N.-  
72031026

P/N.-  
73050004

P/N.-  
72031026

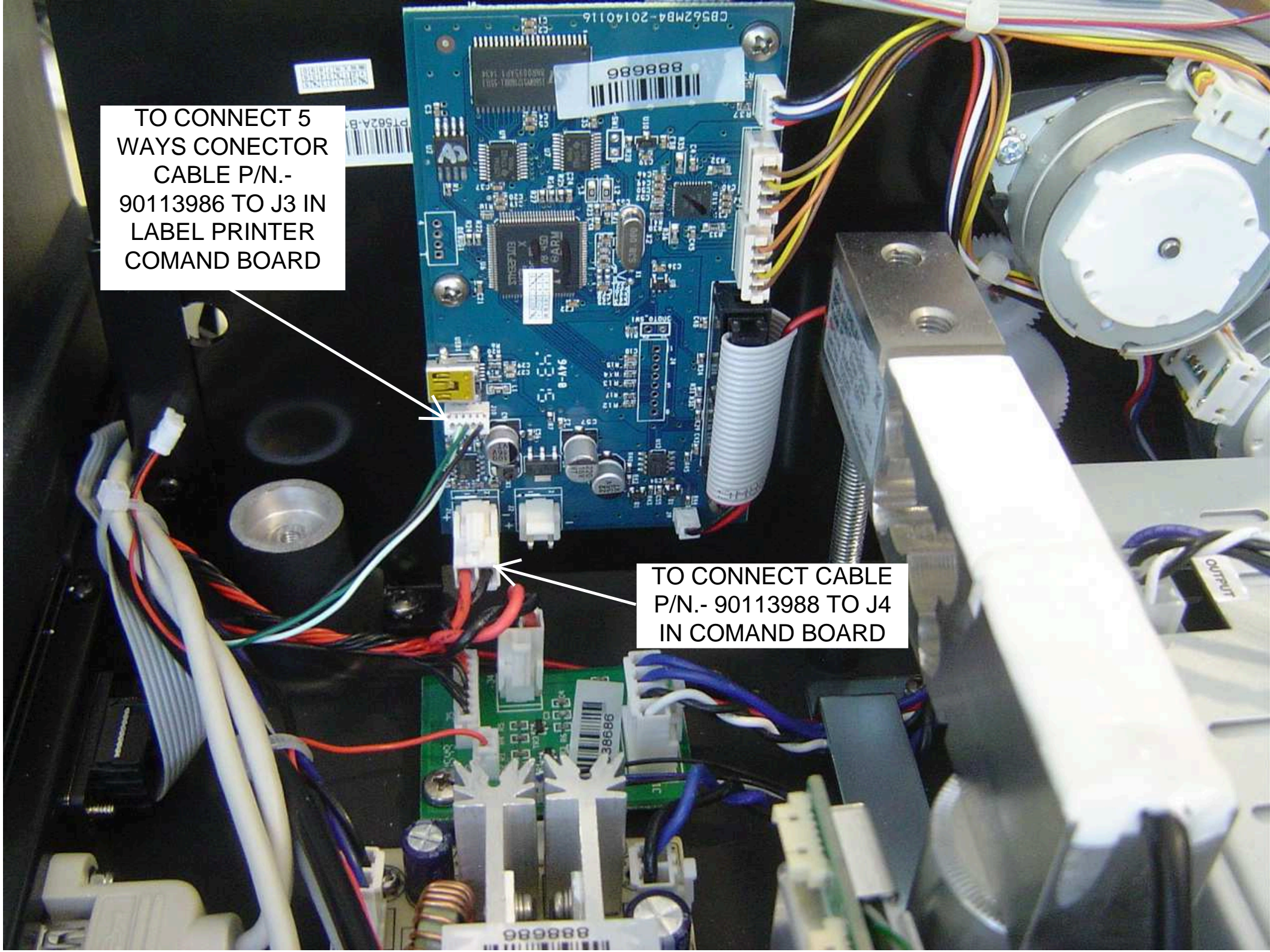
P/N.-  
73050004





TO CONNECT 5  
WAYS CONECTOR  
CABLE P/N.-  
90113986 TO J3 IN  
LABEL PRINTER  
COMAND BOARD

TO CONNECT CABLE  
P/N.- 90113988 TO J4  
IN COMAND BOARD



# 7.- ASSEMBLY DOOR AND COLUMN (COMPONENTS)



P/N:  
- 71004466 ( RAL 9016)

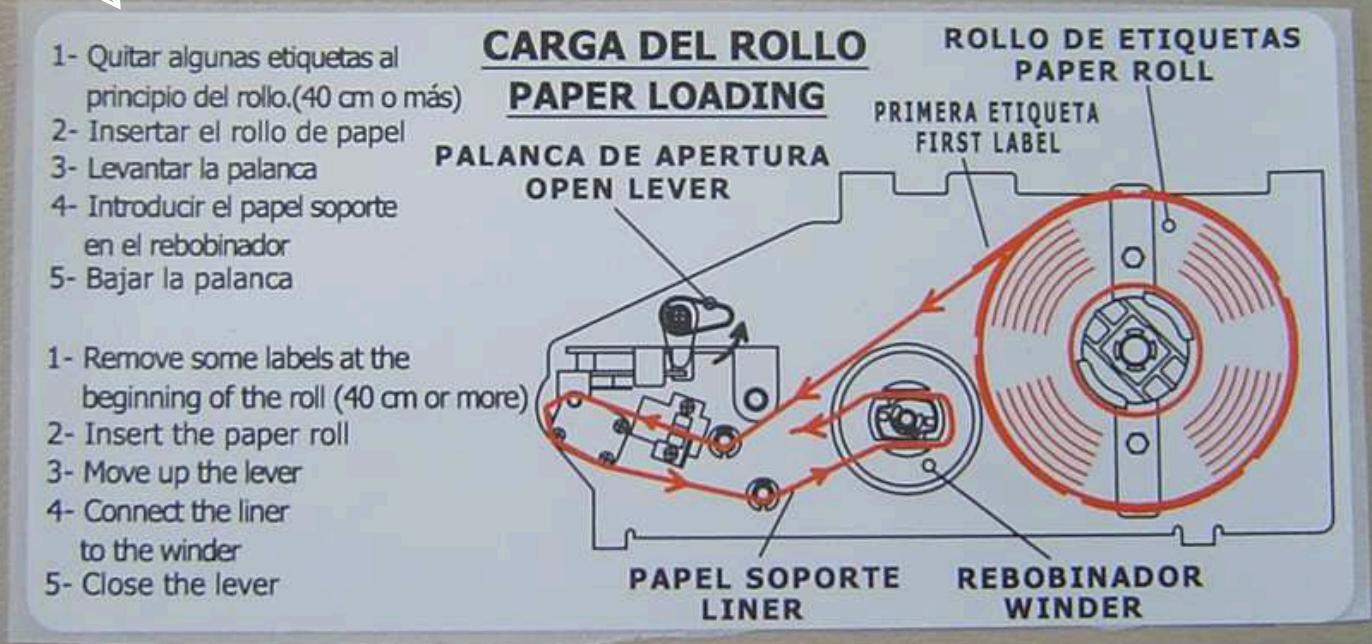
P/N.- 72090066 (3)



P/N.- 79202004

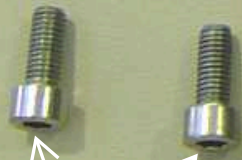
# 7.- ASSEMBLY DOOR AND COLUMN (COMPONENTS)

P/N.- 70010321



# 7.- ASSEMBLY DOOR AND COLUMN (COMPONENTS)

P/N.-  
71002285



P/N.-  
72062035  
(2)



P/N.-  
71000080



P/N.-  
71001819

FIT THE SIDE CLOSING  
DOOR INSERT THE  
OUTSIDE TOWARD THE  
INSIDE



DETAILS OF THE  
DOOR MOUNTED



FIT DOOR  
BASE PIVOTS



TO PASTE LABEL P/  
N.- 70010321 AT  
LABEL PRINTER  
DOOR

**CARGA DEL ROLLO**  
**PAPER LOADING**

1- Quitar algunas etiquetas al principio del rollo (40 cm o más)  
2- Insertar el rollo de papel  
3- Levantar la palanca  
4- Introducir el papel soporte en el rebobinador  
5- Bajar la palanca

1- Remove some labels at the beginning of the roll (40 cm or more)  
2- Insert the paper roll  
3- Move up the lever  
4- Connect the liner to the winder  
5- Close the lever

**ROLLO DE ETIQUETAS**  
**PAPER ROLL**

**PRIMERA ETIQUETA**  
**FIRST LABEL**

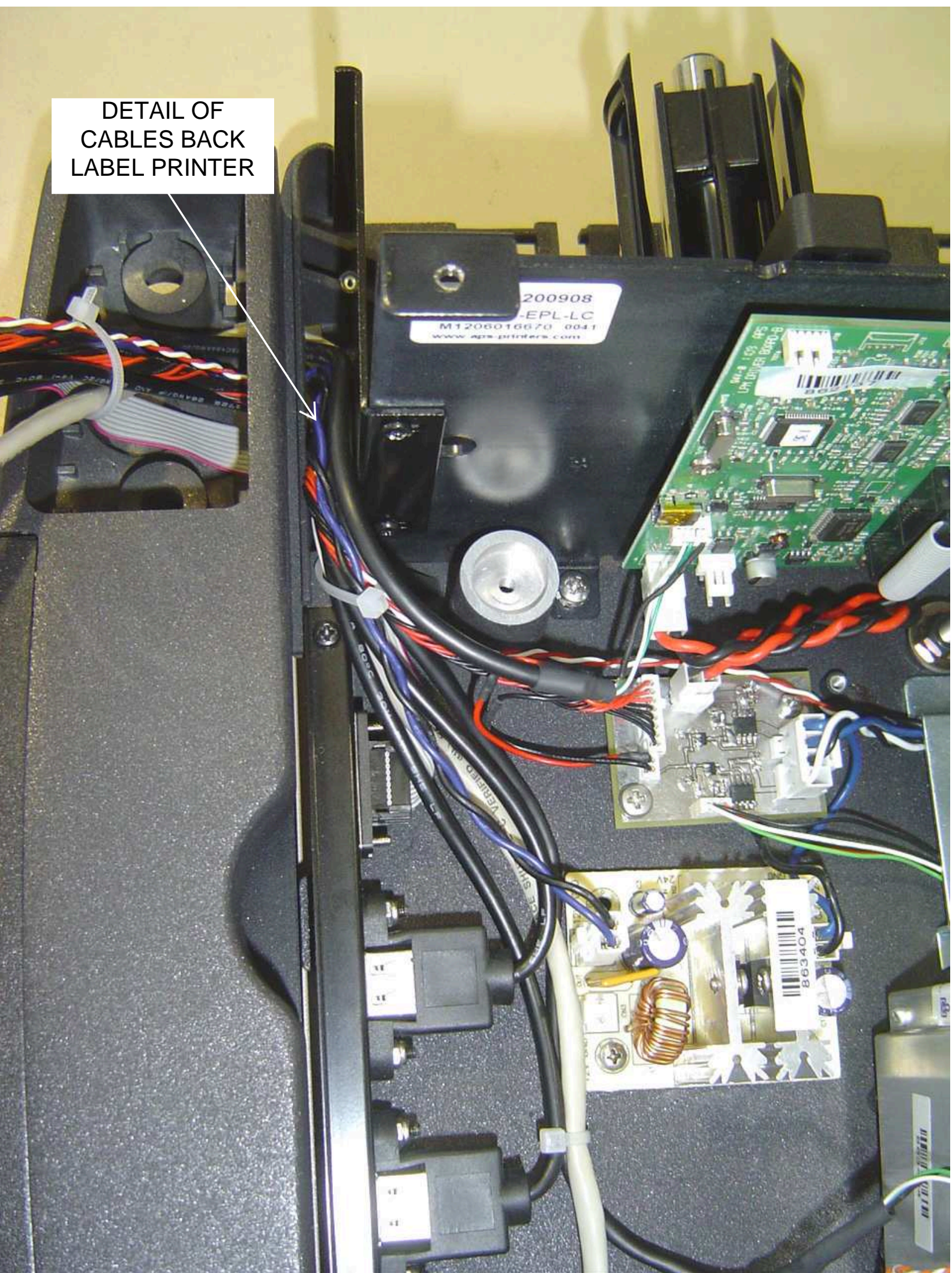
**PALANCA DE APERTURA**  
**OPEN LEVER**

**PAPEL SOPORTE**  
**LINER**

**REBOBINADOR**  
**WINDER**



DETAIL OF  
CABLES BACK  
LABEL PRINTER





TIGHTEN THE  
RISERS P/N.-  
72090066

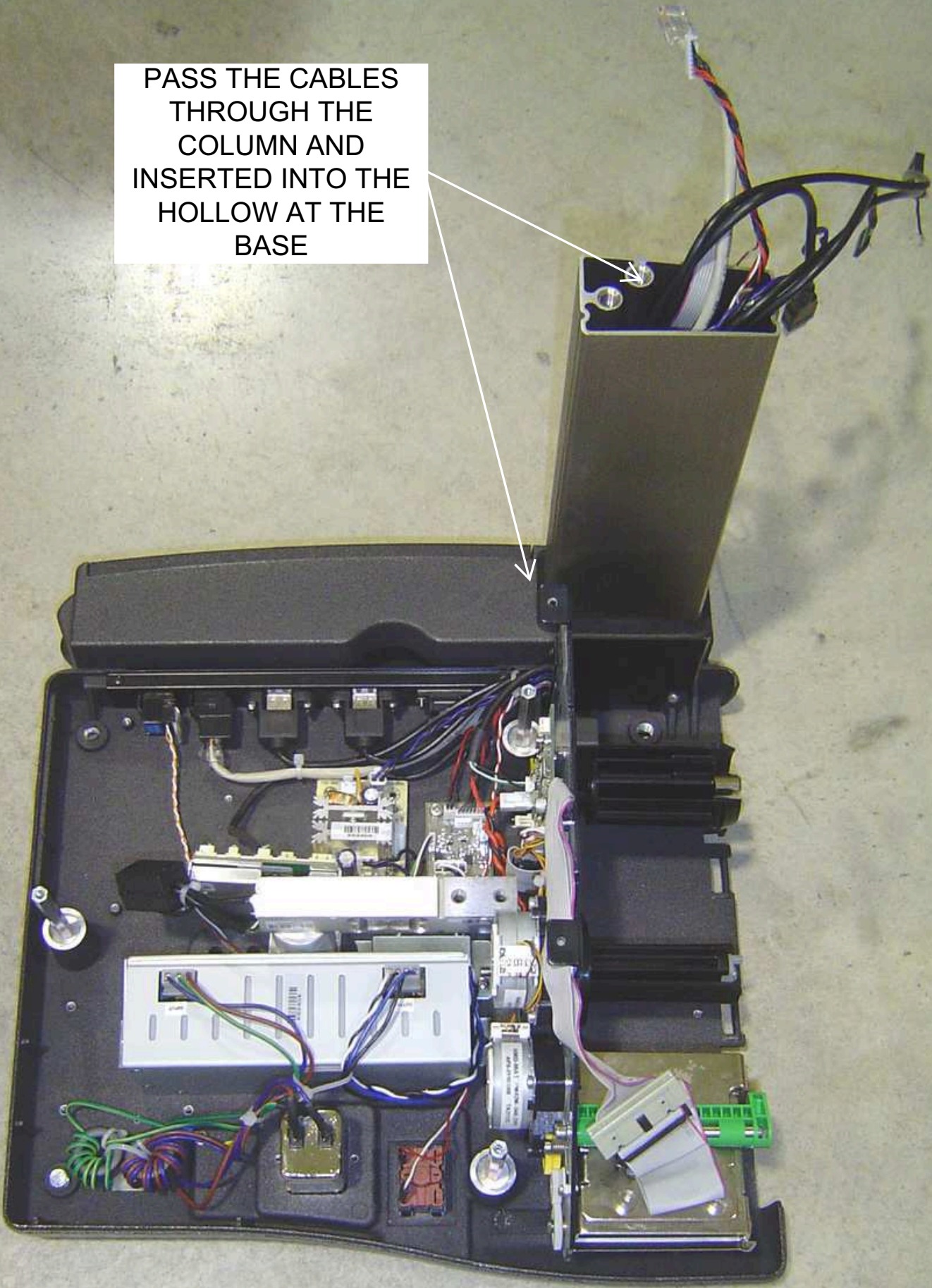
ALC 80280908  
LDH2300-EP4 LC  
M120804870  
www.matsushita.com

HELMAT P/M  
AFS-710000

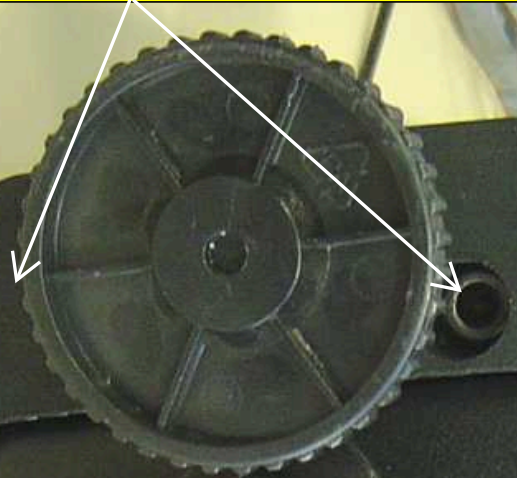
INSERT COVER RUBBER,  
IN THE RIGHT POSITION,  
P/N.- 71000080 IN COLUMN  
P/N.- 71002285



PASS THE CABLES THROUGH THE COLUMN AND INSERTED INTO THE HOLLOW AT THE BASE



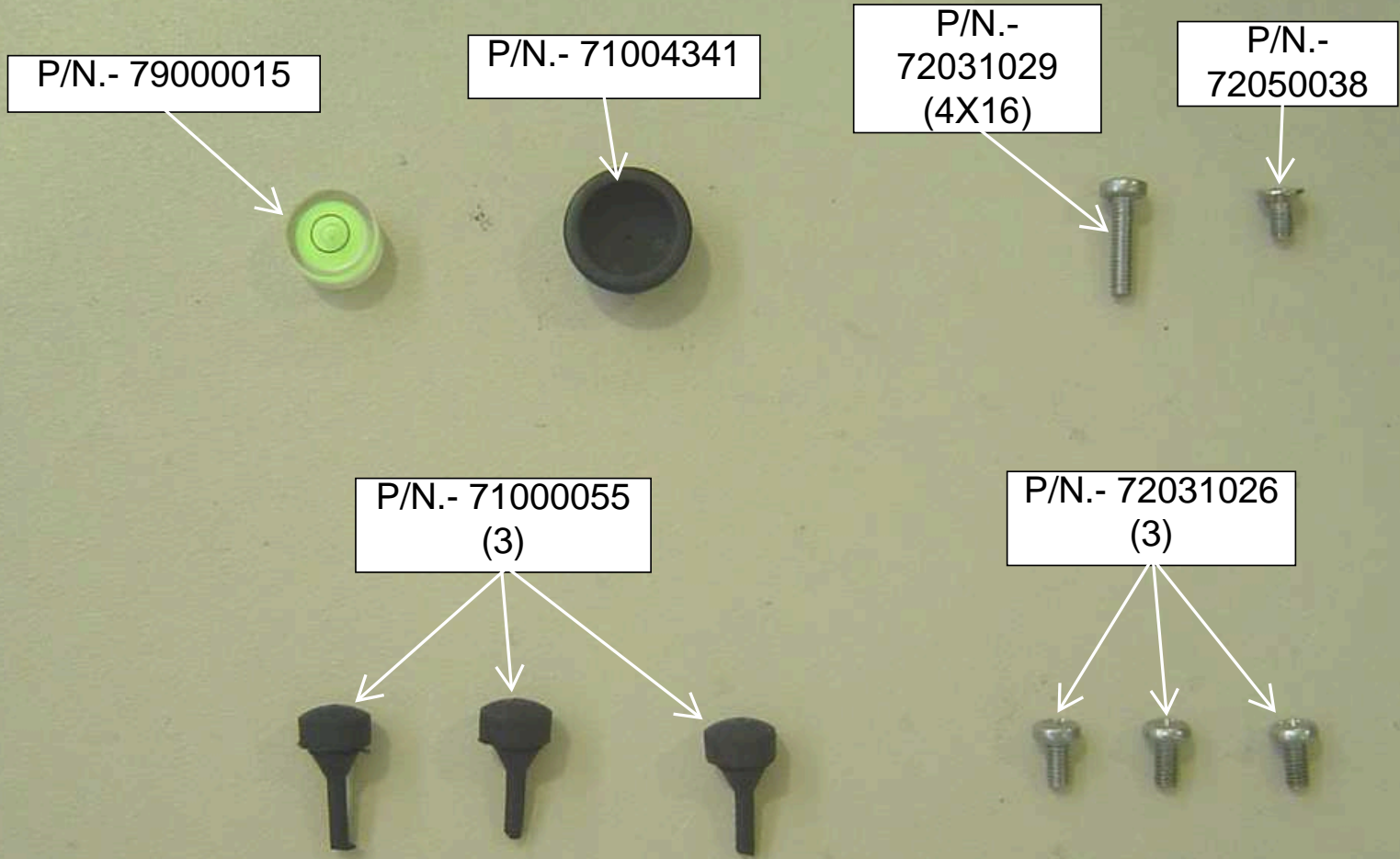
HOLD THE COLUMN WITH 2 SCREWS P/N.-  
72062035. TIGHTEN WITH A REGULATED TOOL  
TO A TIGHTENING TORQUE 11 Nm



TO PUT COVER P/N.-  
71001819



# 8.- ASSEMBLY COVER (COMPONENTS)



BE CAREFUL AND AVOID CAUGHT THE CABLES WITH THE HOUSING (SEE NEXT PICTURE)

P/N.- 71004465 (RAL9016)

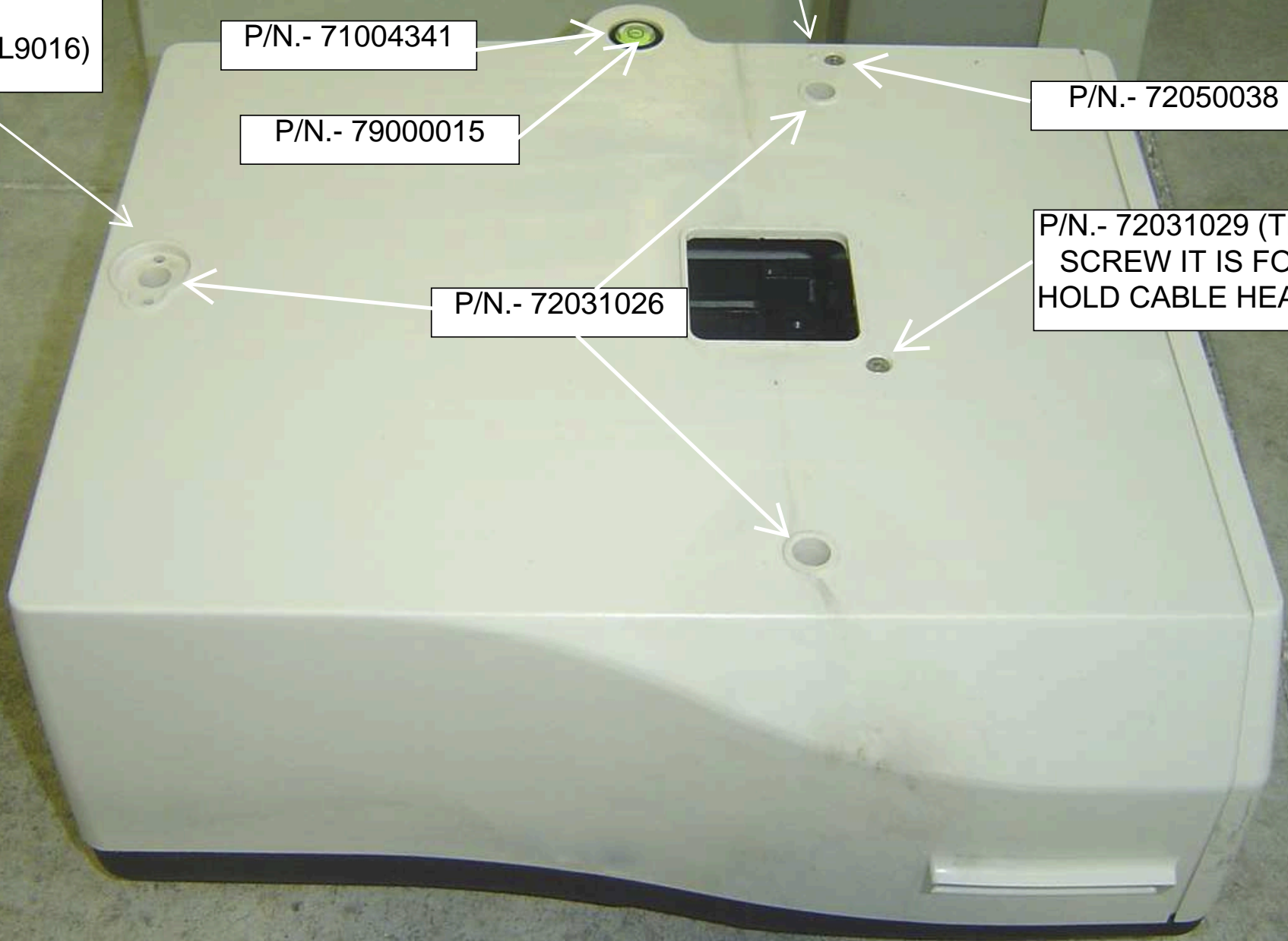
P/N.- 71004341

P/N.- 79000015

P/N.- 72050038

P/N.- 72031026

P/N.- 72031029 (THIS SCREW IT IS FOR HOLD CABLE HEAD).



BE CAREFULL NOT TO  
TAKE THE CABLE  
WITH THE HOUSING

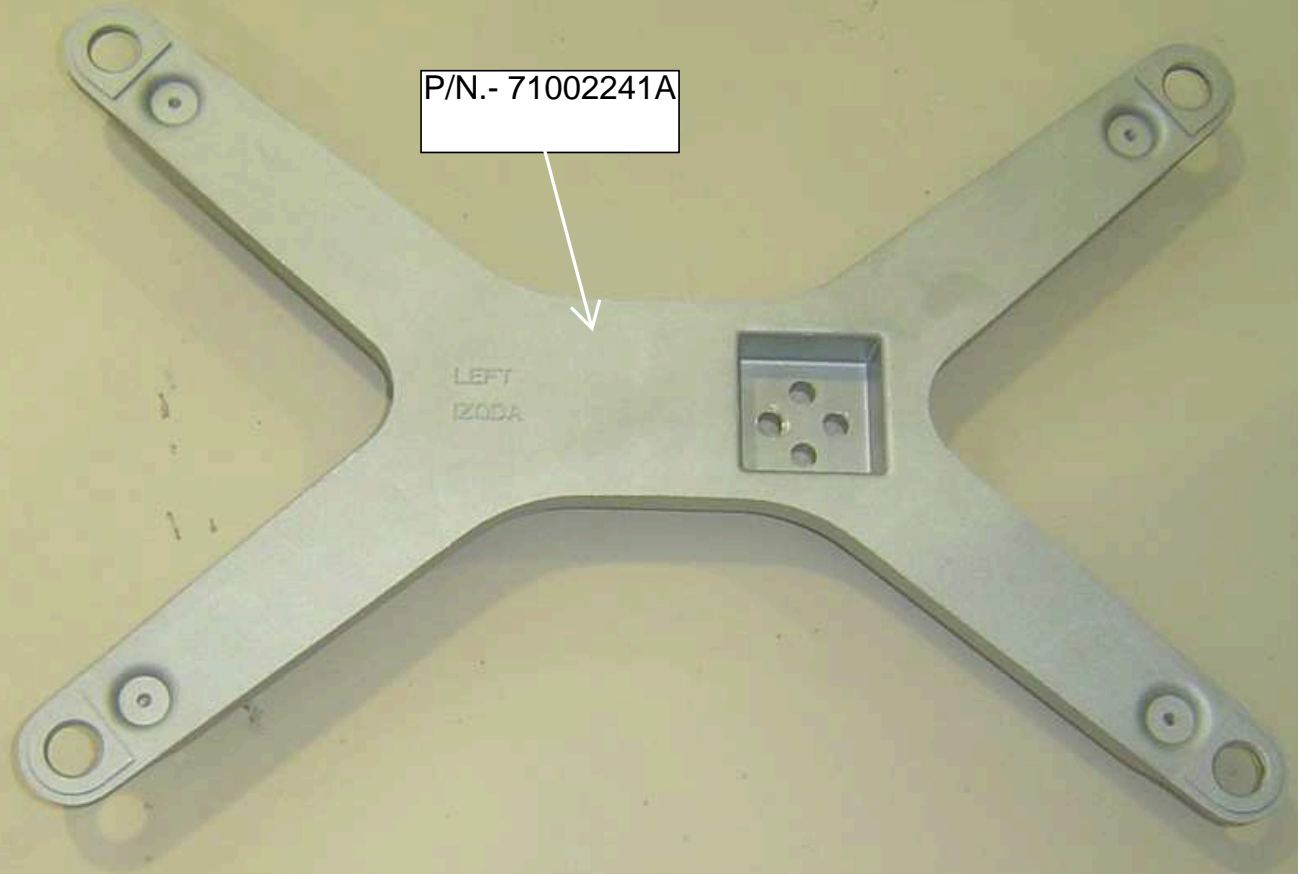




PUT THE RUBBER  
STOPPERS P/N.-  
71000055

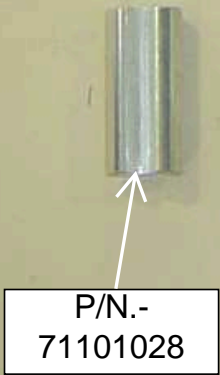


# 9.- ASSEMBLY UP CROSS AND PUT PAN SCALE (COMPONENTS)

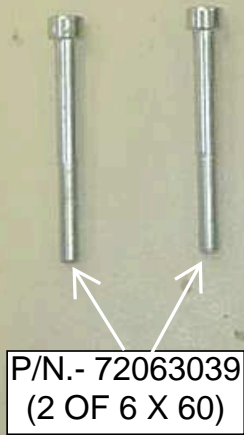


P/N.- 71002241A

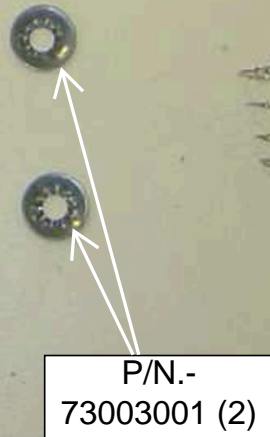
P/N.-  
71000078  
(4)



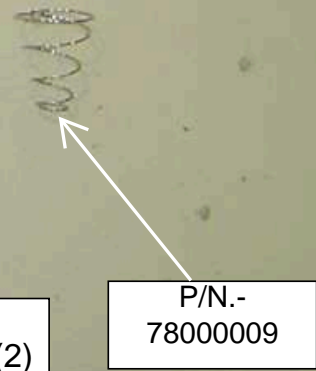
P/N.-  
71101028



P/N.- 72063039  
(2 OF 6 X 60)



P/N.-  
73003001 (2)



P/N.-  
78000009

P/N.-  
71101028



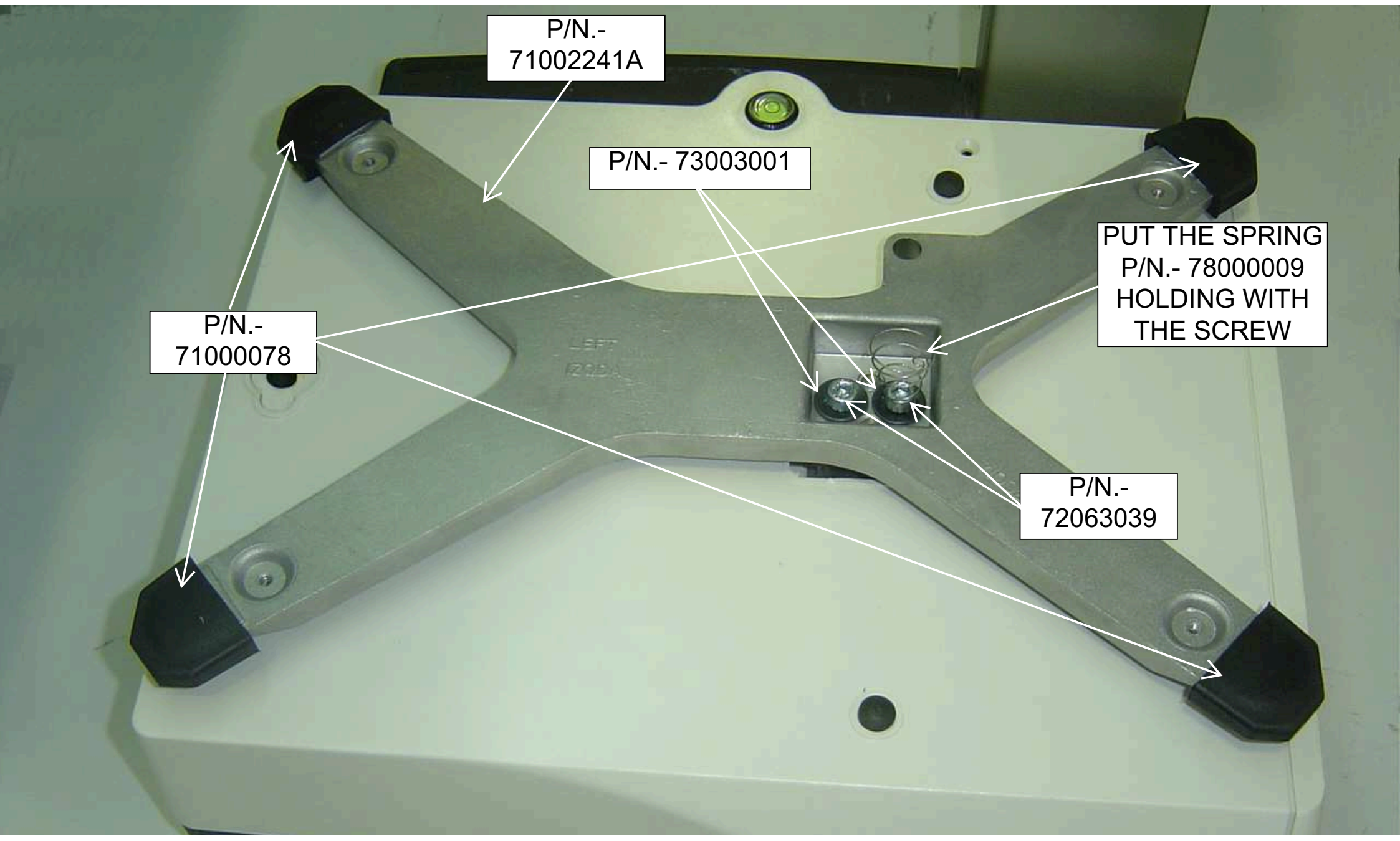
P/N.-  
71002241A

P/N.- 73003001

PUT THE SPRING  
P/N.- 78000009  
HOLDING WITH  
THE SCREW

P/N.-  
71000078

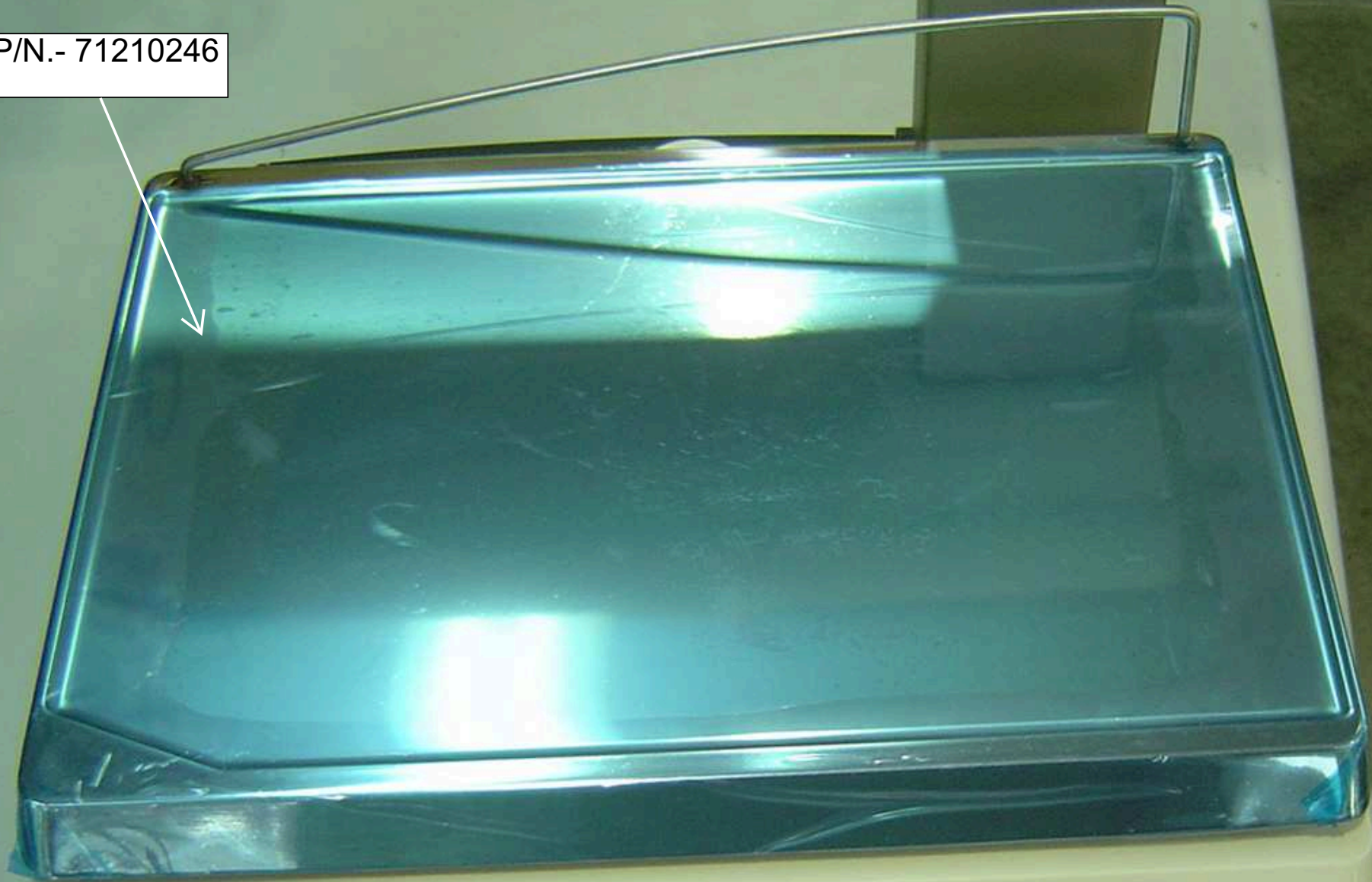
P/N.-  
72063039





TIGHTEN WITH A  
REGULATED  
TOOL TO A  
TIGHTENING  
TORQUE 11 Nm

P/N.- 71210246



10.- ASSEMBLY BOTTOM  
CONSOLE (COMPONENTS )

REMOVE THIS PIECE,  
CUTTING FOUR FIXING

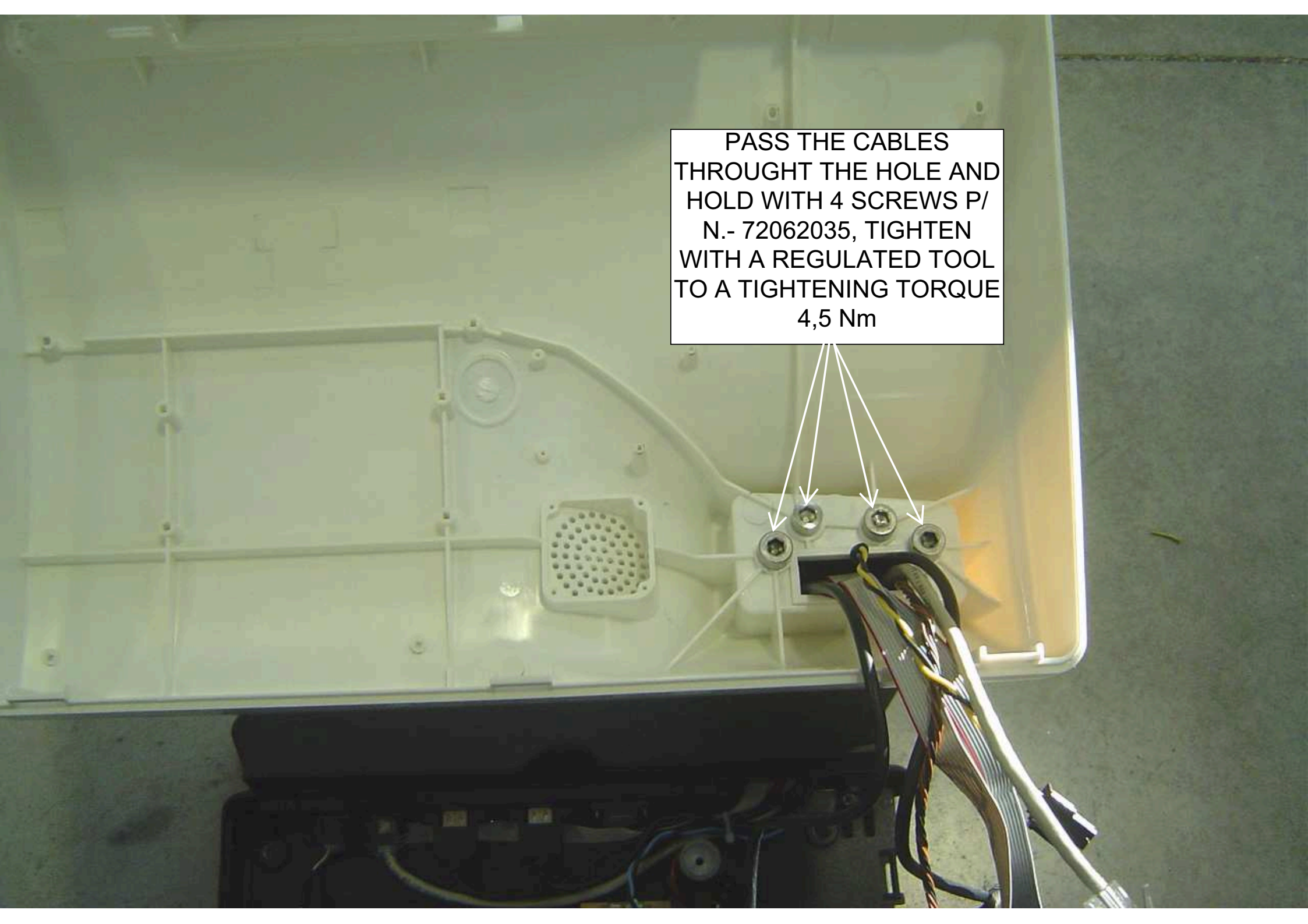
P/N.-  
71004453

REMOVE THIS PIECE,  
CUTTING FOUR  
FIXING



P/N.- 72062035  
(4)

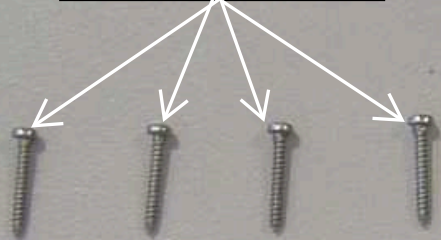
PASS THE CABLES  
THROUGHT THE HOLE AND  
HOLD WITH 4 SCREWS P/  
N.- 72062035, TIGHTEN  
WITH A REGULATED TOOL  
TO A TIGHTENING TORQUE  
4,5 Nm



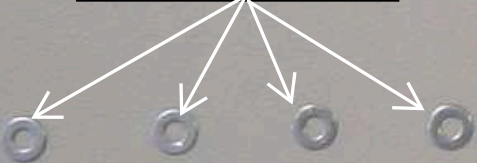


# 11.- ASSEMBLY FAN (COMPONENTS)

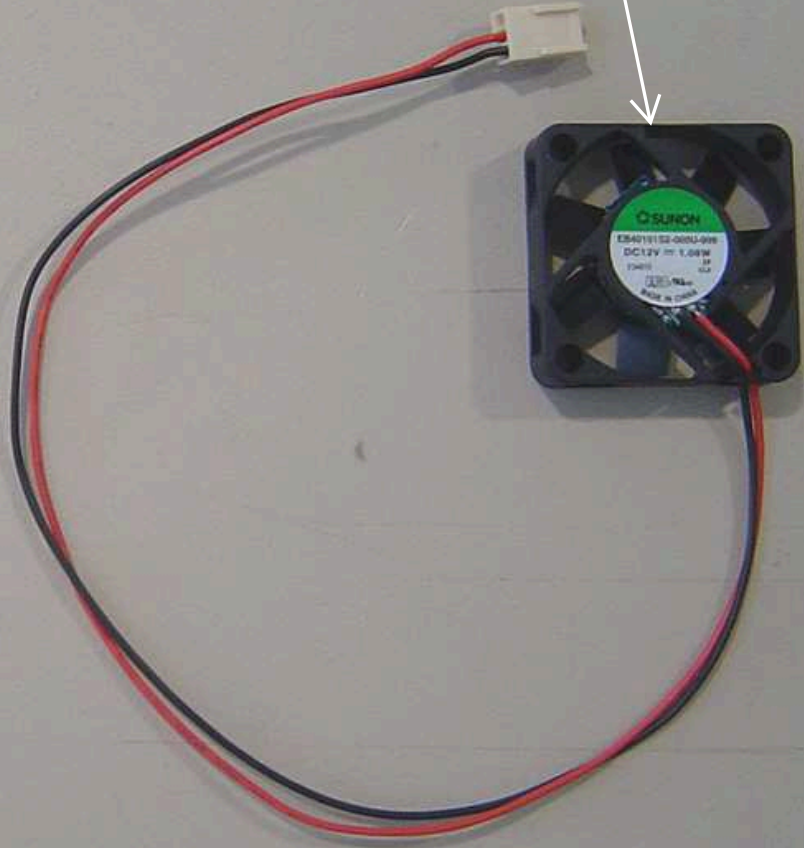
P/N.- 72056005  
(4)



P/N.- 72200009  
(4)

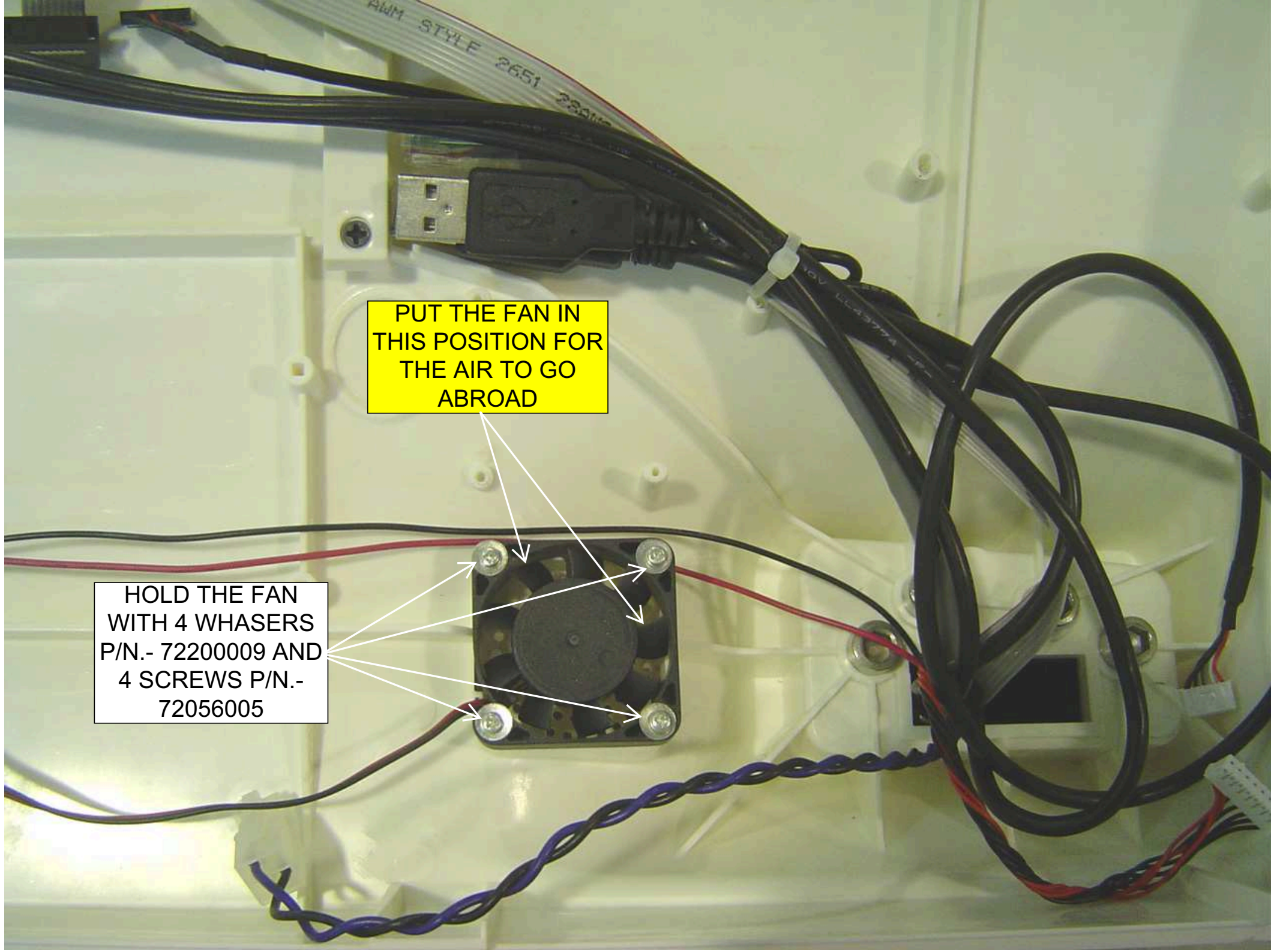


P/N.-  
99008080



PUT THE FAN IN  
THIS POSITION FOR  
THE AIR TO GO  
ABROAD

HOLD THE FAN  
WITH 4 WHASERS  
P/N.- 72200009 AND  
4 SCREWS P/N.-  
72056005

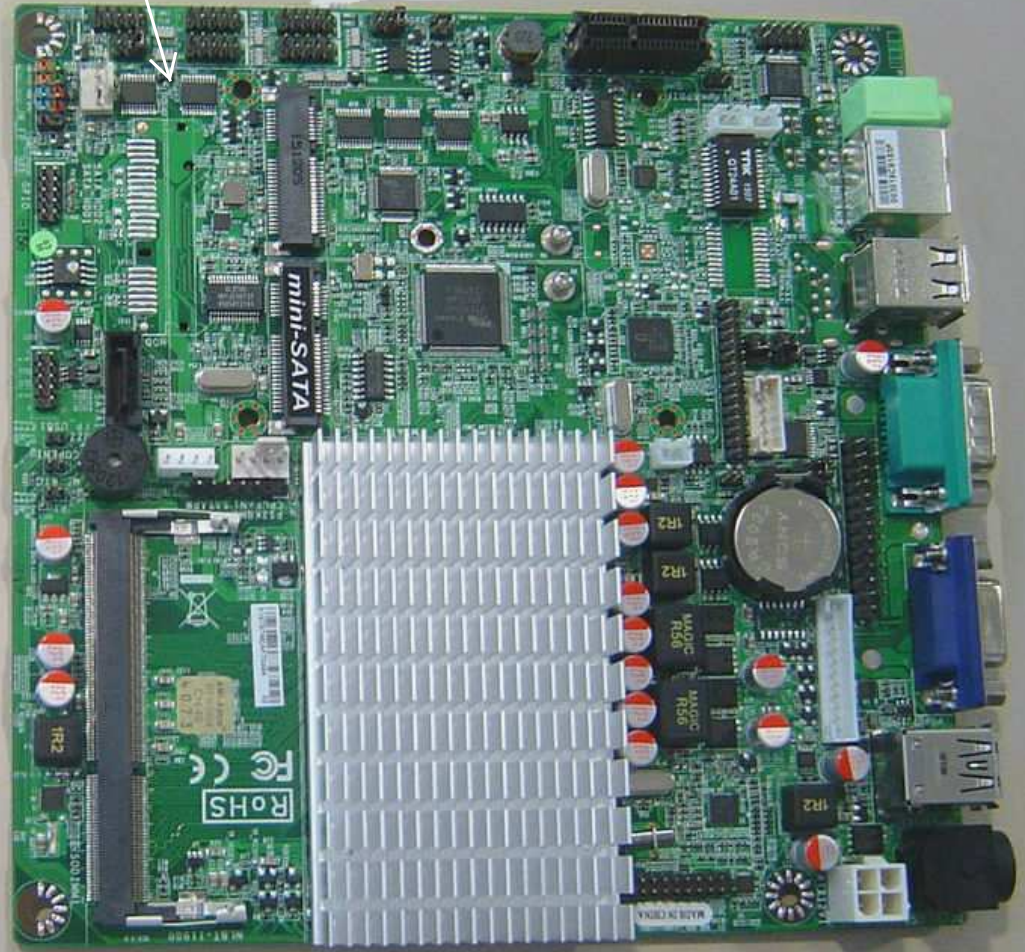


# 12.- ASSEMBLY PC BOARD (COMPONENTS )

P/N.-  
91008063



P/N.- 19016710



P/N.-  
73050004  
(4)



P/N.-  
72056007 (2)



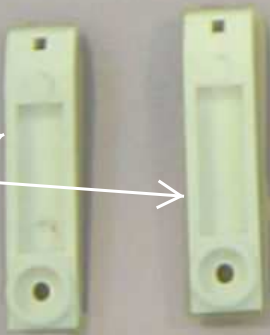
P/N.- 72056006  
(2)



P/N.- 72059007  
(2)

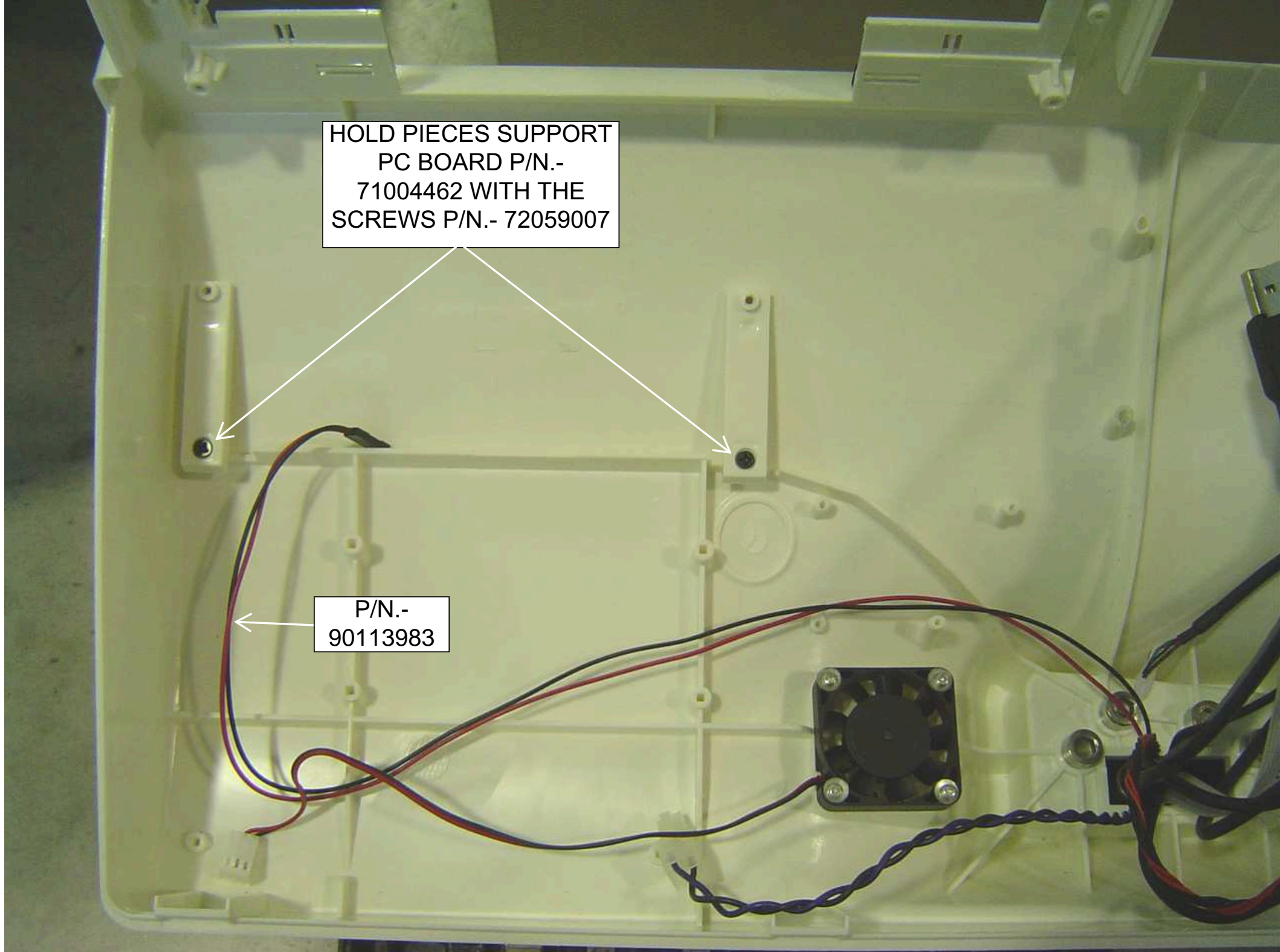


P/N.-  
71004462 (2)



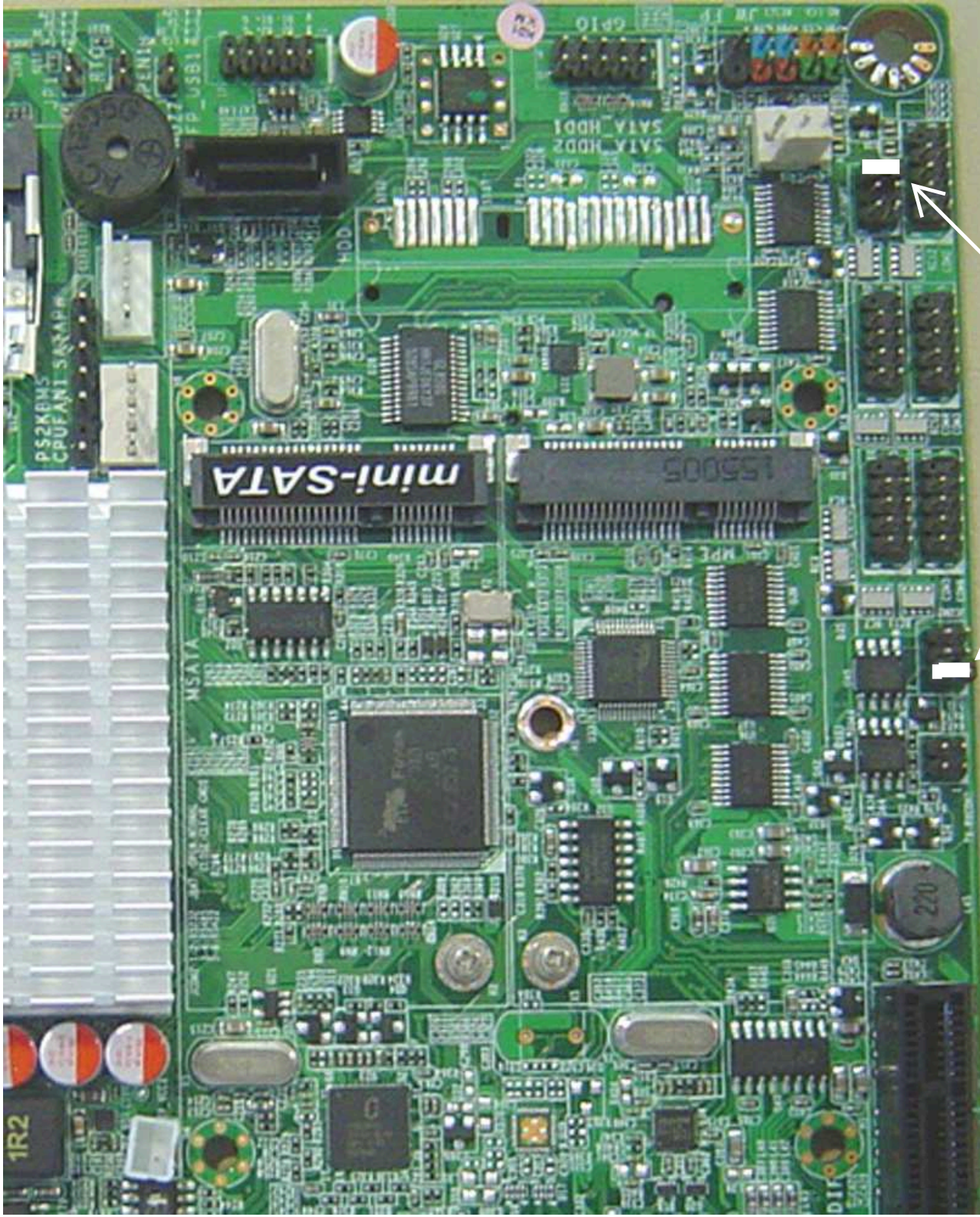
HOLD PIECES SUPPORT  
PC BOARD P/N.-  
71004462 WITH THE  
SCREWS P/N.- 72059007

P/N.-  
90113983

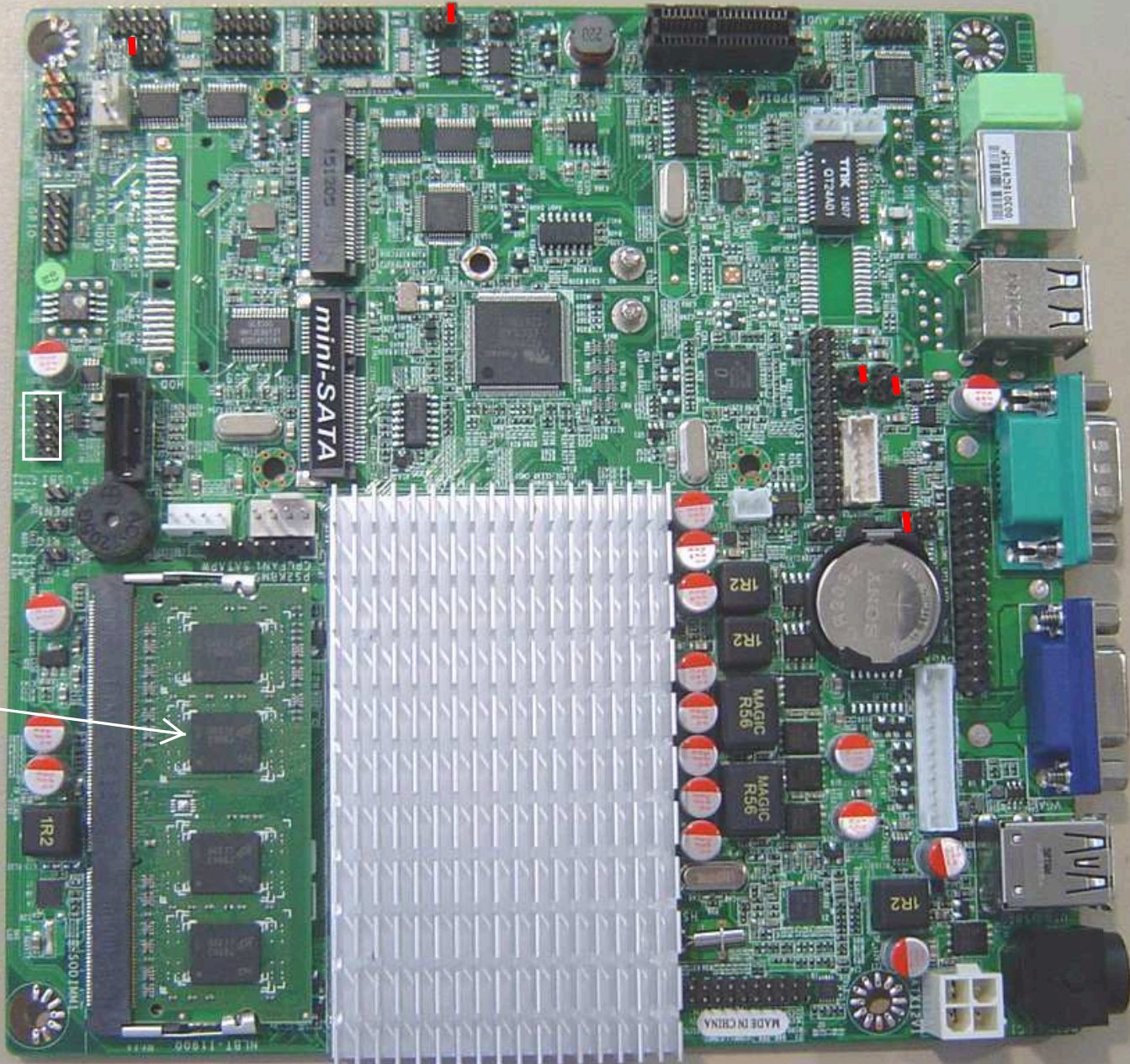


VERIFY THE  
JUMPER ARE  
WELL DONE





VERIFY THE  
JUMPER  
ARE WELL  
DONE



CONNECT  
DE LA RAM  
P/N.-  
91008063





**PICTURE 2**



USB CABLE  
FOR  
TOUCH

CONECTOR  
EXTERNAL RS  
232

USB FOR  
PRINTER

USB FOR  
LABEL  
PRINTER

CONECTOR  
ETHERNET

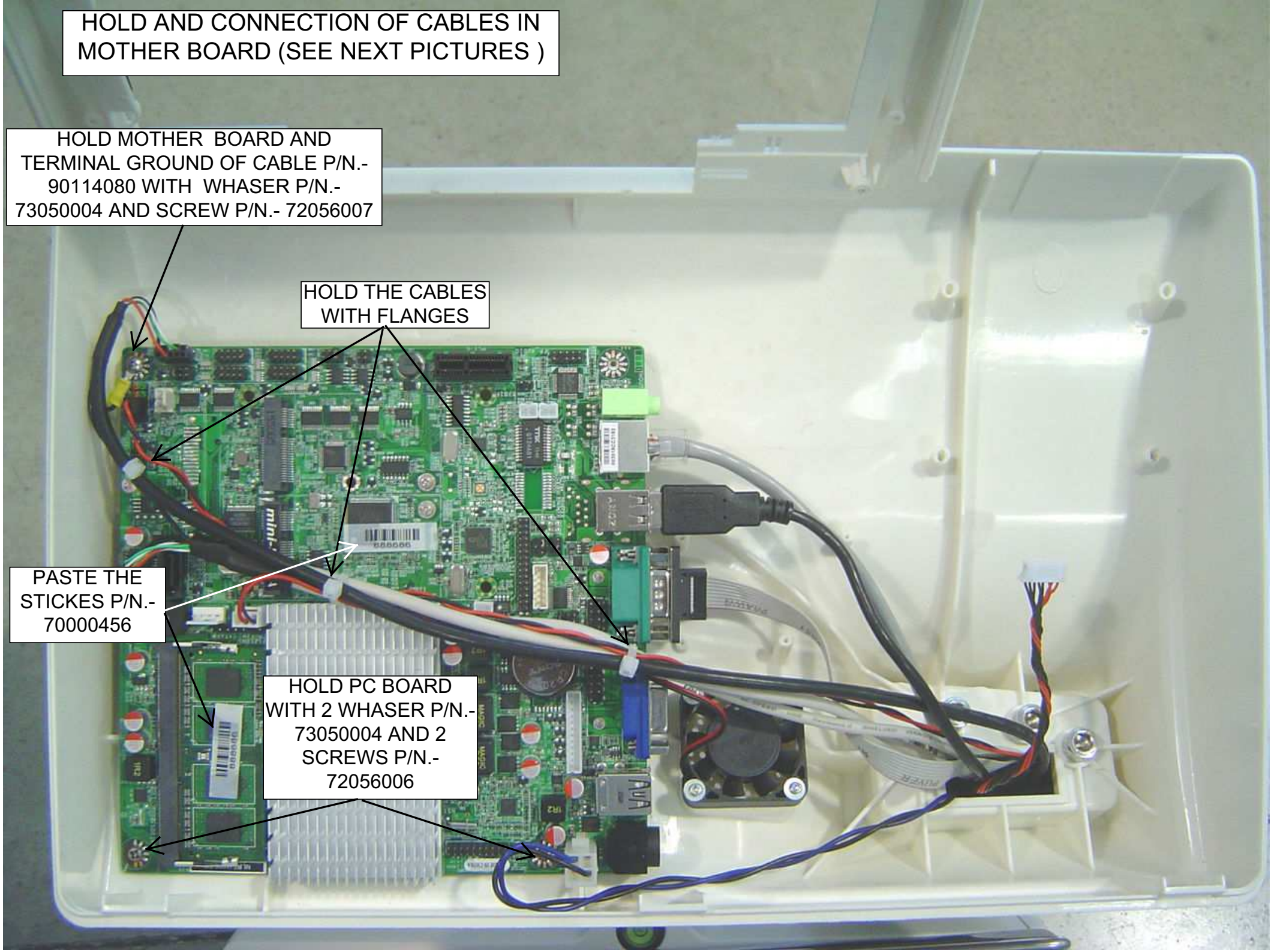
HOLD AND CONNECTION OF CABLES IN MOTHER BOARD (SEE NEXT PICTURES )

HOLD MOTHER BOARD AND TERMINAL GROUND OF CABLE P/N.- 90114080 WITH WHASER P/N.- 73050004 AND SCREW P/N.- 72056007

HOLD THE CABLES WITH FLANGES

PASTE THE STICKES P/N.- 70000456

HOLD PC BOARD WITH 2 WHASER P/N.- 73050004 AND 2 SCREWS P/N.- 72056006

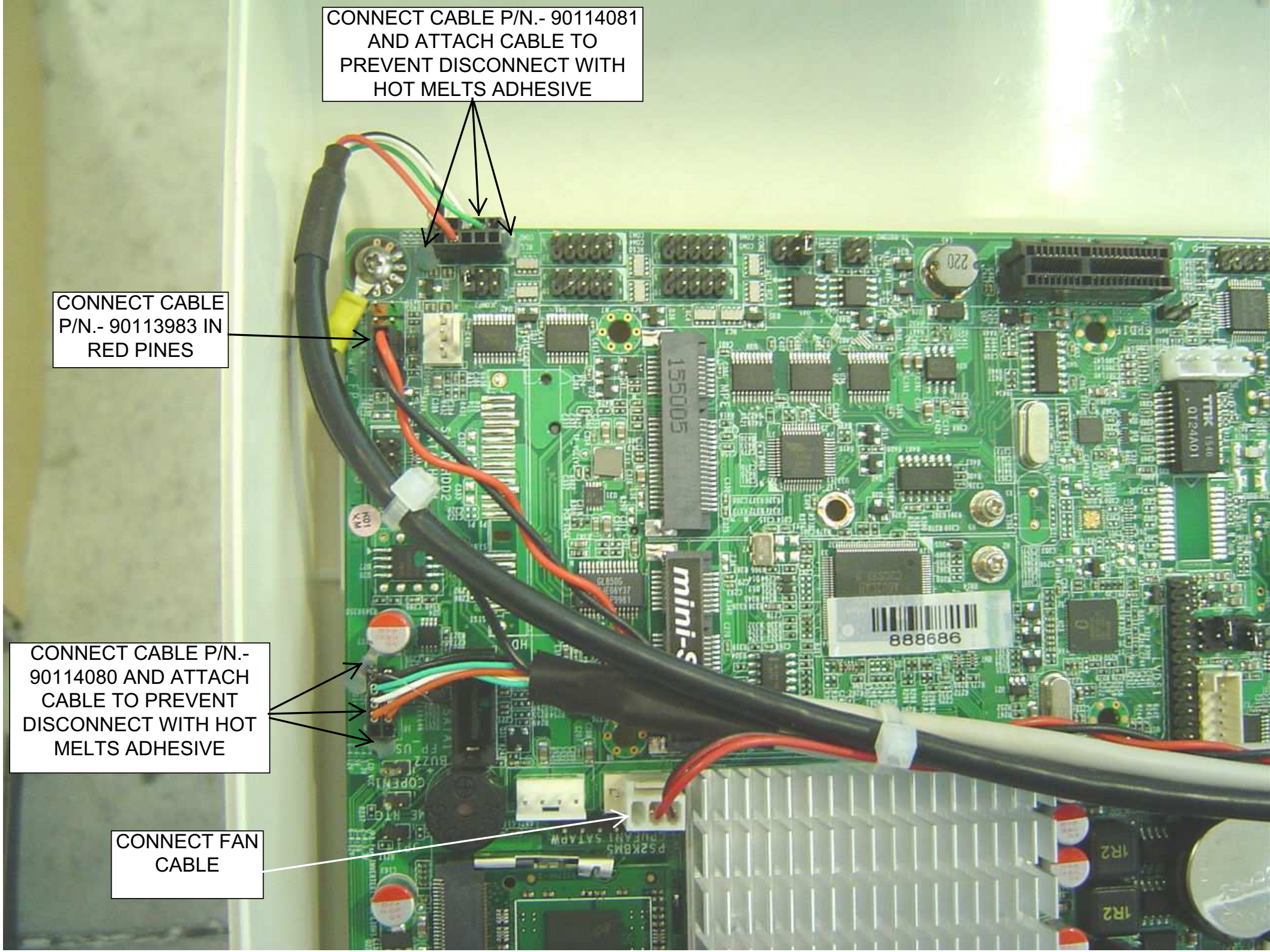


CONNECT CABLE P/N.- 90114081  
AND ATTACH CABLE TO  
PREVENT DISCONNECT WITH  
HOT MELTS ADHESIVE

CONNECT CABLE  
P/N.- 90113983 IN  
RED PINES

CONNECT CABLE P/N.-  
90114080 AND ATTACH  
CABLE TO PREVENT  
DISCONNECT WITH HOT  
MELTS ADHESIVE

CONNECT FAN  
CABLE





CONNECT CABLE  
P/N.- 90113987

CONNECT THE  
CABLE P/N.-  
90113986 IN UP  
CONNECTOR

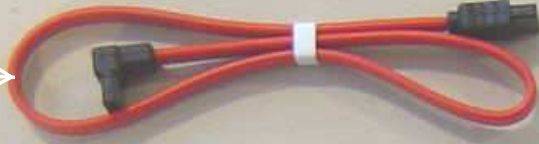
CABLE P/N.-  
90113951

CONNECT CABLE  
P/N.- 90113909

CONNECT THE  
CABLE P/N.-  
90113950

# 13.- ASSEMBLY HARD DISK (COMPONENTS )

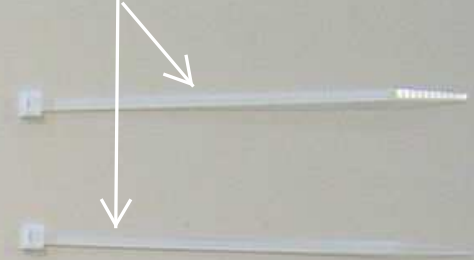
THIS CABLE  
COME WITH THE  
MOTHER BOARD  
OR P/N.-  
90113954



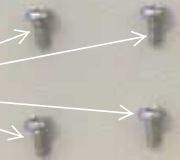
P/N.-  
90113946



P/N.- 73100002  
(2)



P/N.- 72031015  
(M3 X 6 mm) (4)



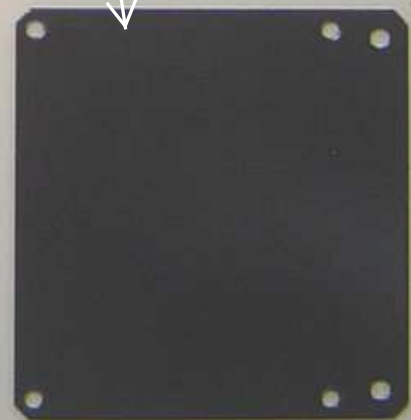
P/N.- 72056003  
(2)



P/N.- 73050004  
(2)



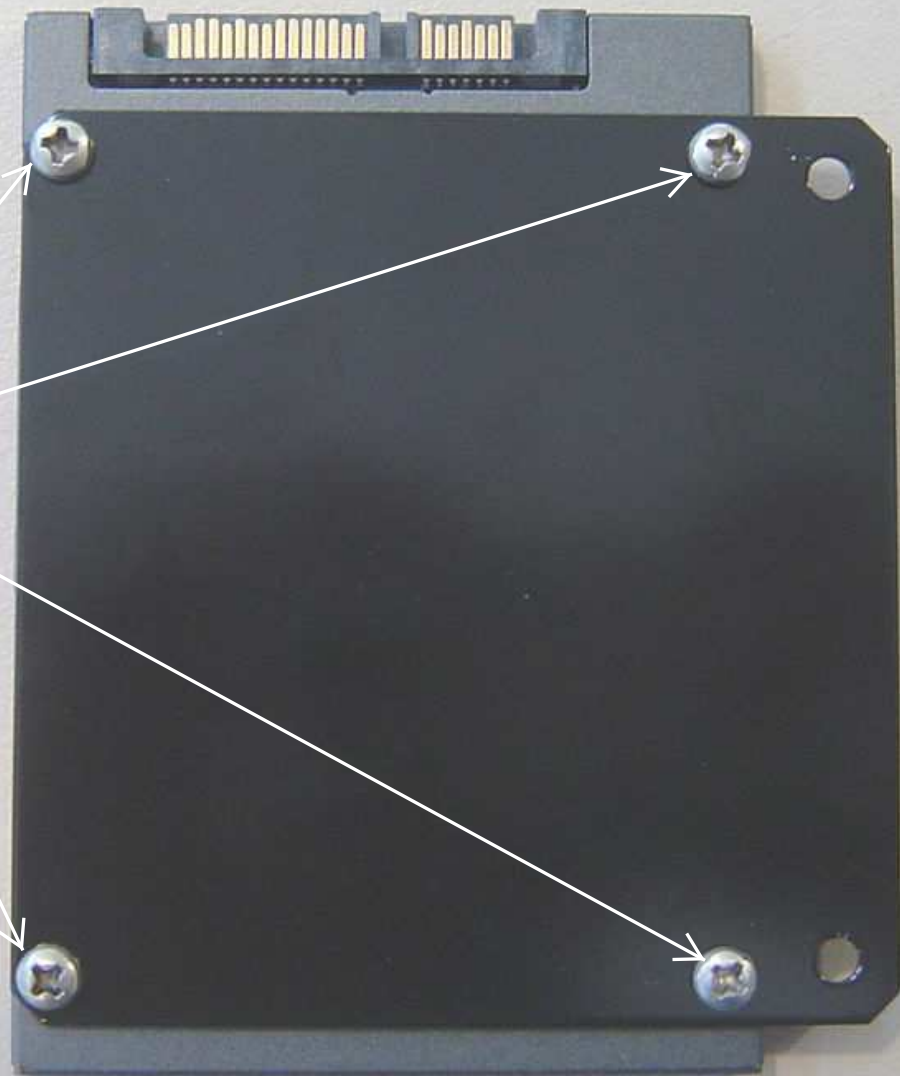
P/N.-  
71210512



P/N.- 91008064  
(60 / 64 GB)



HOLD FLASH  
DISK P/N.-  
91008064 TO  
SUPPORT P/N.-  
71210512 WITH 4  
SCREWS P/N.-  
72031015 (THIS  
SCREWS HAVE  
TO BE M3 X 6  
mm )



HOLD THE CABLES WITH A FLANGE P/N.- 73100002

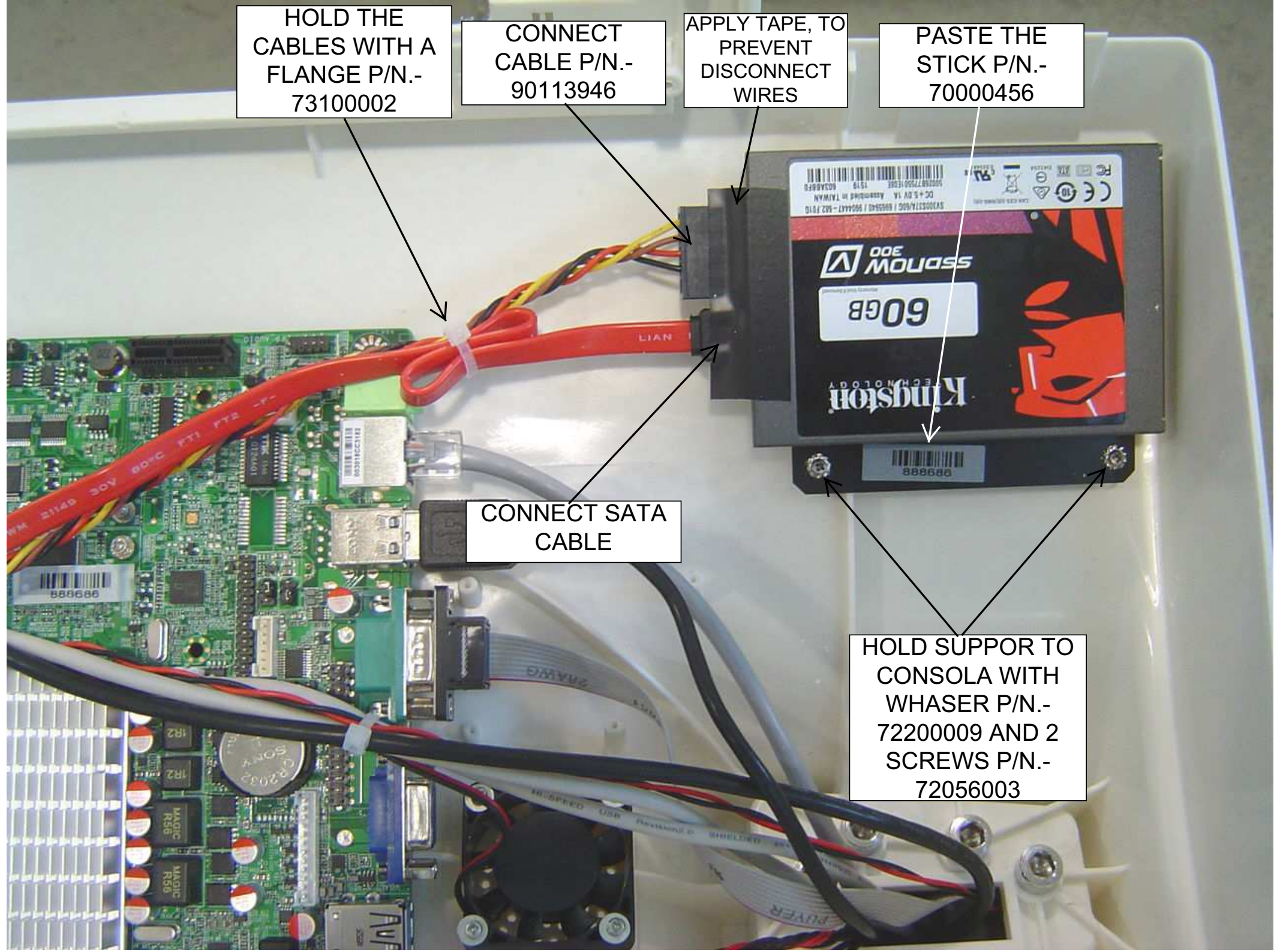
CONNECT CABLE P/N.- 90113946

APPLY TAPE, TO PREVENT DISCONNECT WIRES

PASTE THE STICK P/N.- 70000456

CONNECT SATA CABLE

HOLD SUPPORT TO CONSOLA WITH WHASER P/N.- 72200009 AND 2 SCREWS P/N.- 72056003







# 14. CONNECT CABLES (COMPONENTS)

P/N.-  
73100002  
(2)

P/N.-  
90114079

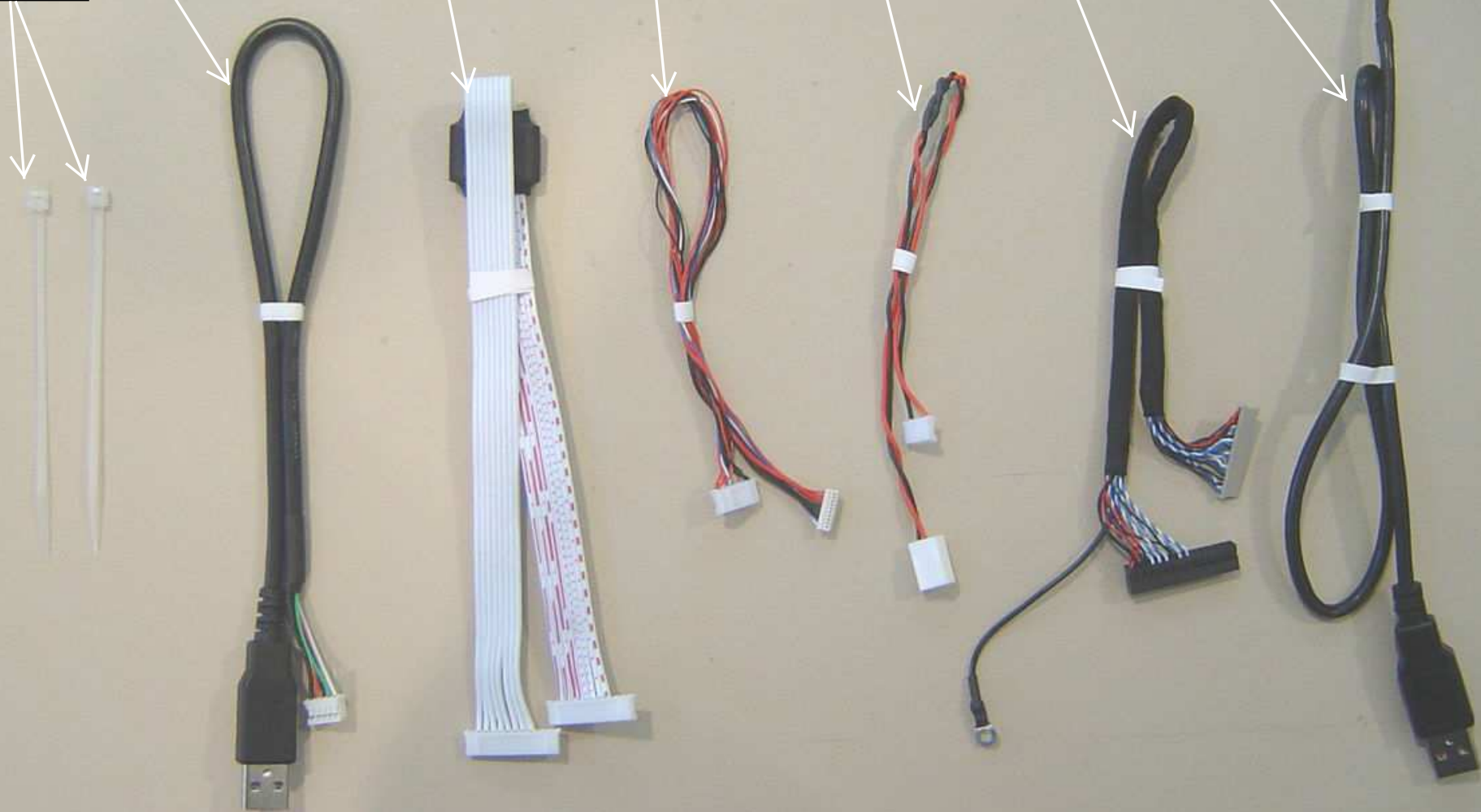
P/N.-  
90114069

P/N.-  
90114078

P/N.-  
90114077

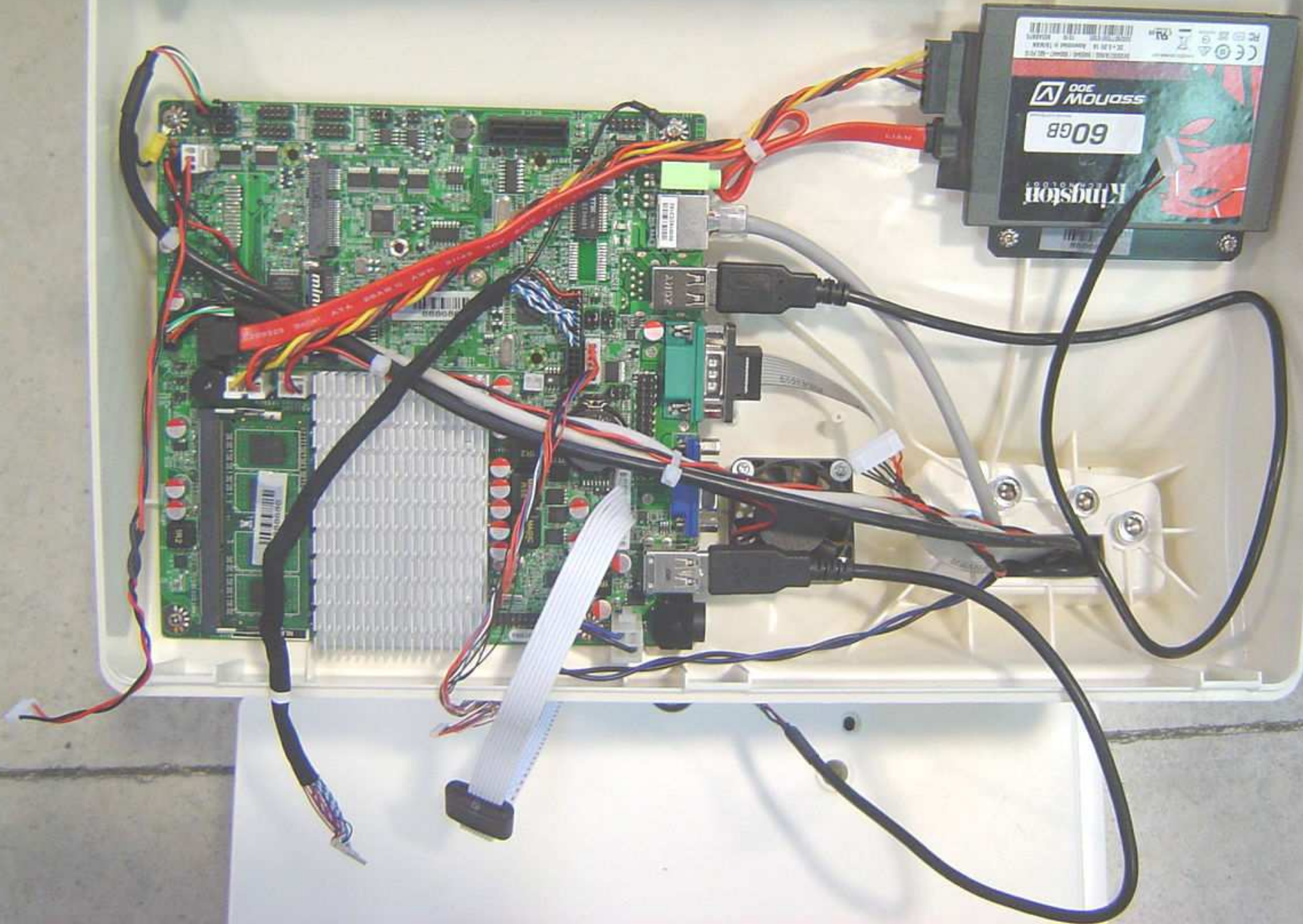
P/N.-  
90114067

P/N.-  
90113933

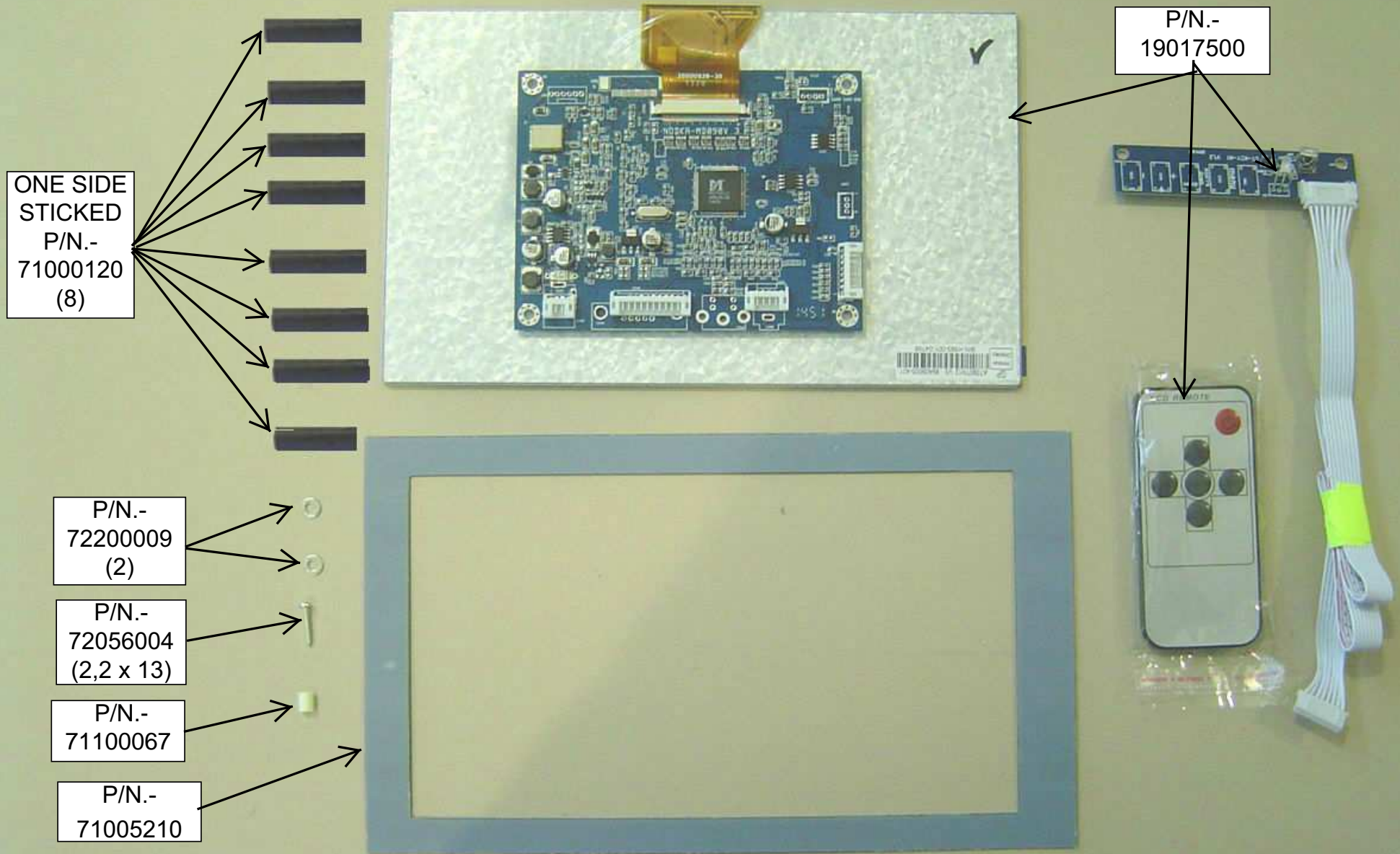




# OVERVIEW



# 15.- ASSEMBLY BACK MONITOR 9" (COMPONENTS )



HOLD THE DETECTOR BOARD WITH  
SPACER P/N.- 71100067, WHASERS P/N.-  
72200009 AND SCREW P/N.- 72046004

P/N.- 71100067

P/N.- 72200009  
(2)

P/N.- 72056004

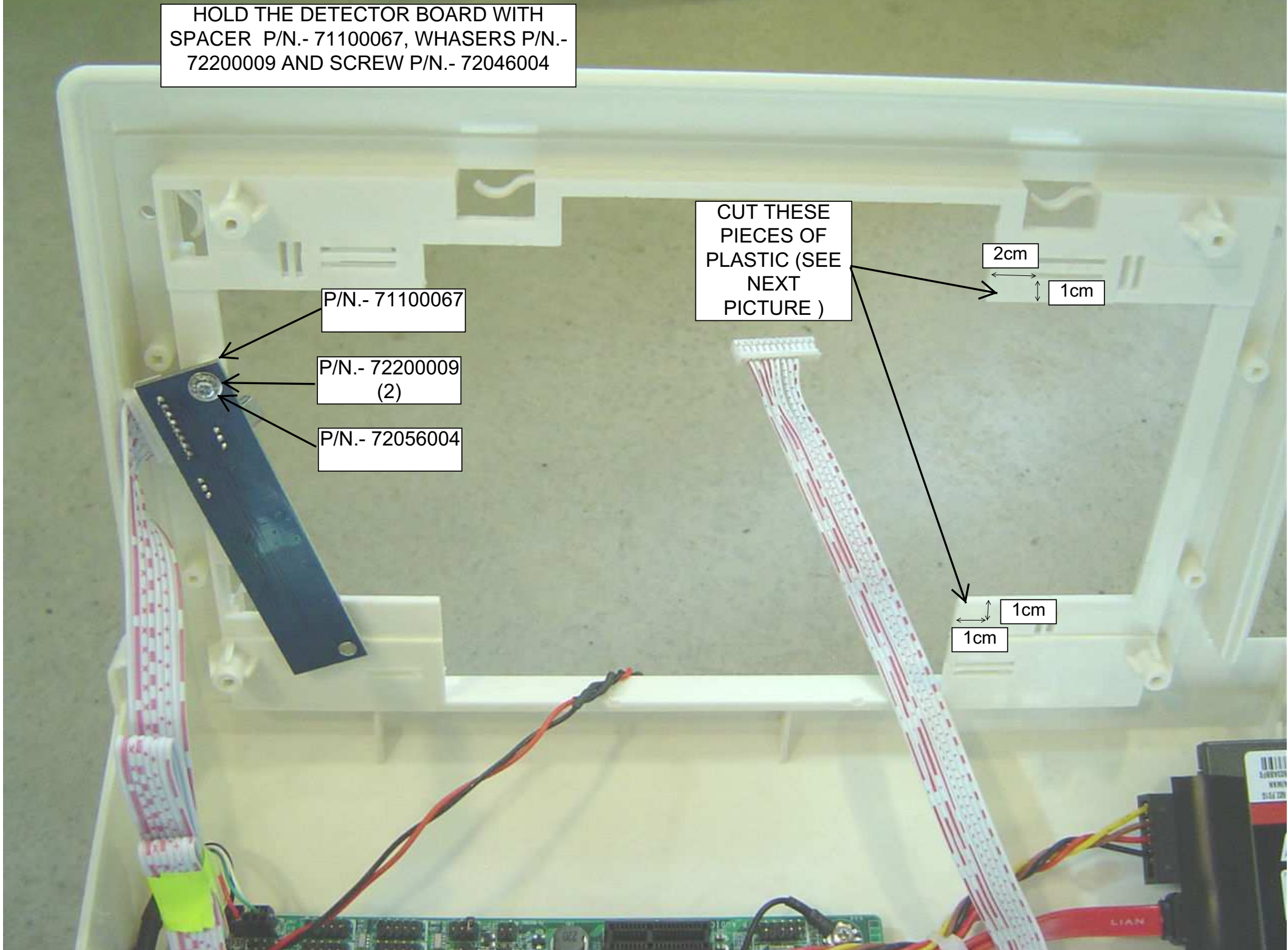
CUT THESE  
PIECES OF  
PLASTIC (SEE  
NEXT  
PICTURE )

2cm

1cm

1cm

1cm

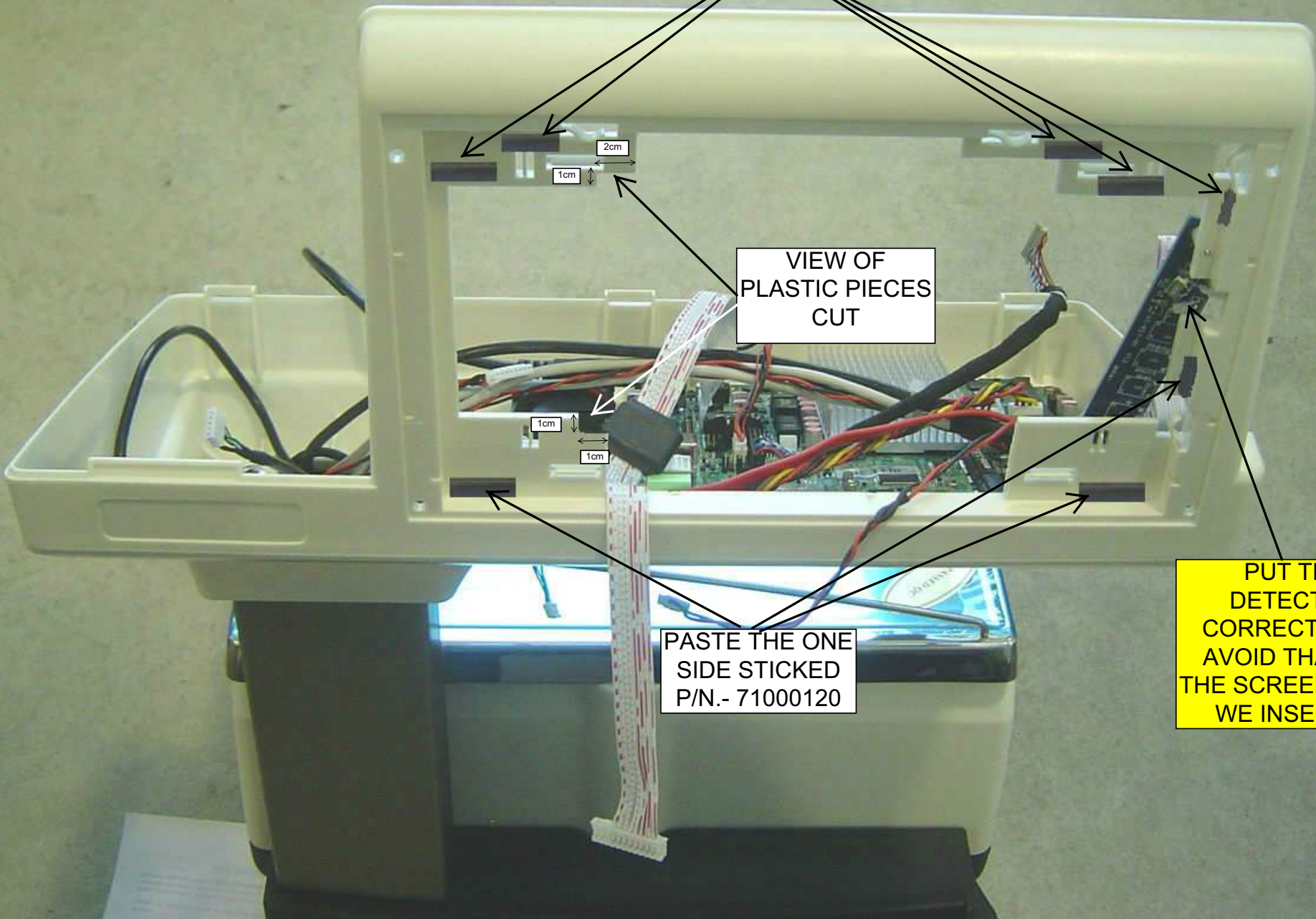


PASTE THE ONE  
SIDE STICKED  
P/N.- 71000120

VIEW OF  
PLASTIC PIECES  
CUT

PASTE THE ONE  
SIDE STICKED  
P/N.- 71000120

PUT THE  
DETECTOR  
CORRECTLY TO  
AVOID THAT ON  
THE SCREEN WHEN  
WE INSERT IT



PUT THE MONITOR IN THIS  
POSITION

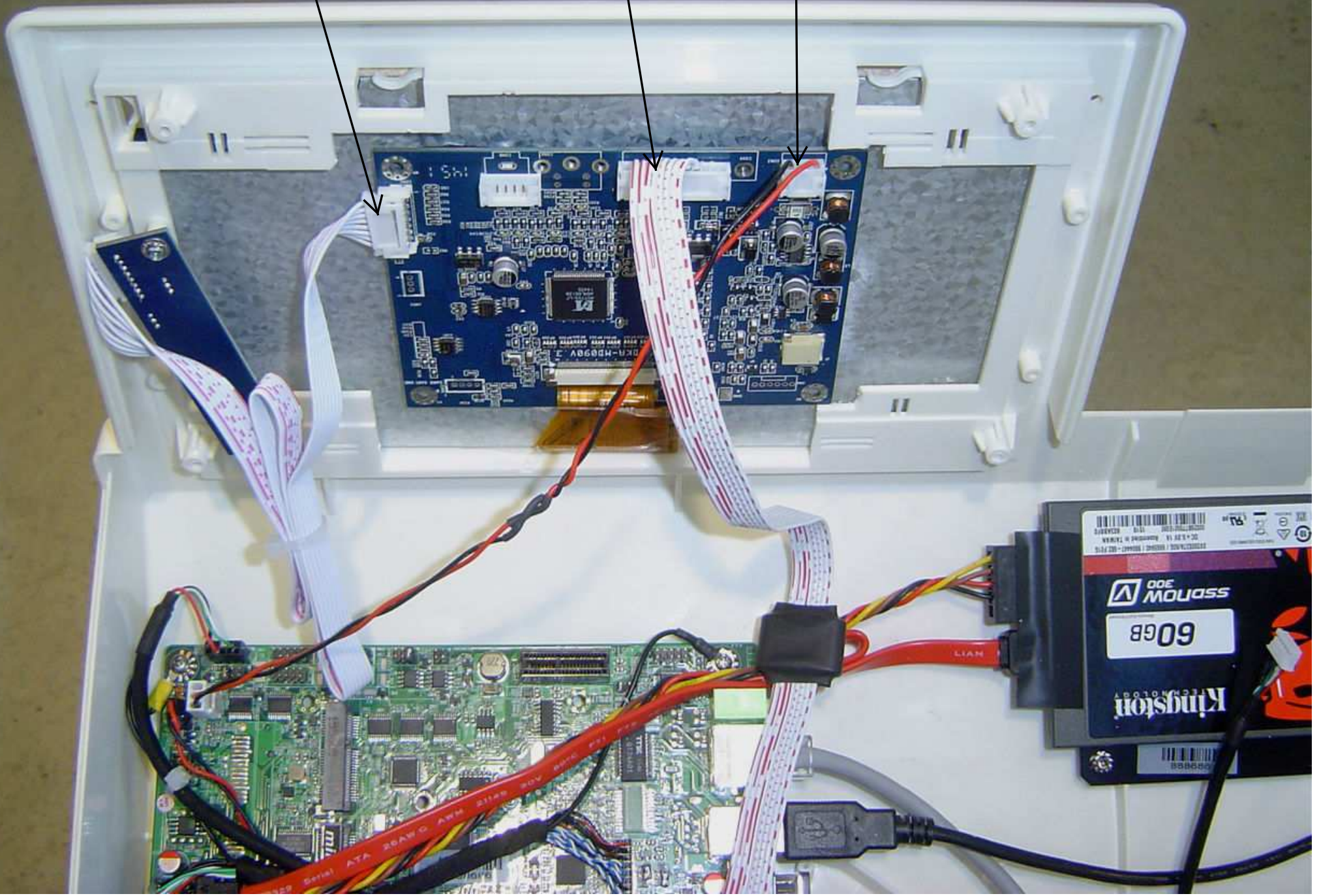


WIDE PART

CONNECT  
DETECTOR  
CABLE

CONNECT  
CABLE P/N.-  
90114069

CONNECT  
CABLE P/N.-  
90114077



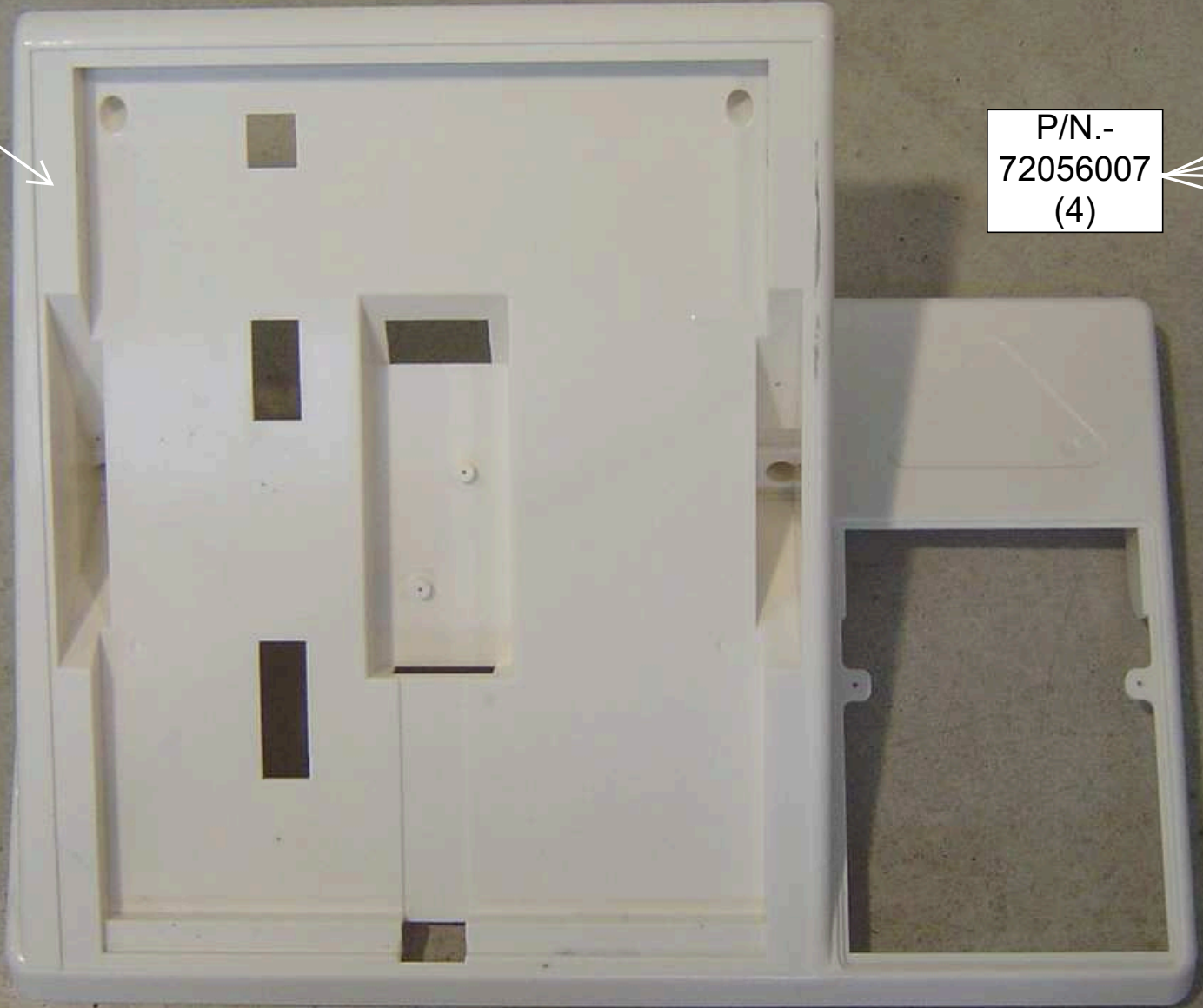


PASTE THE COVER P/N.-  
70005210 AT CORRECT  
POSITION



# 16.- ASSEMBLY UP CONSOLE AND FRONT 12" TOUCH SCREEN (COMPONENTS )

P/N.-  
71004495



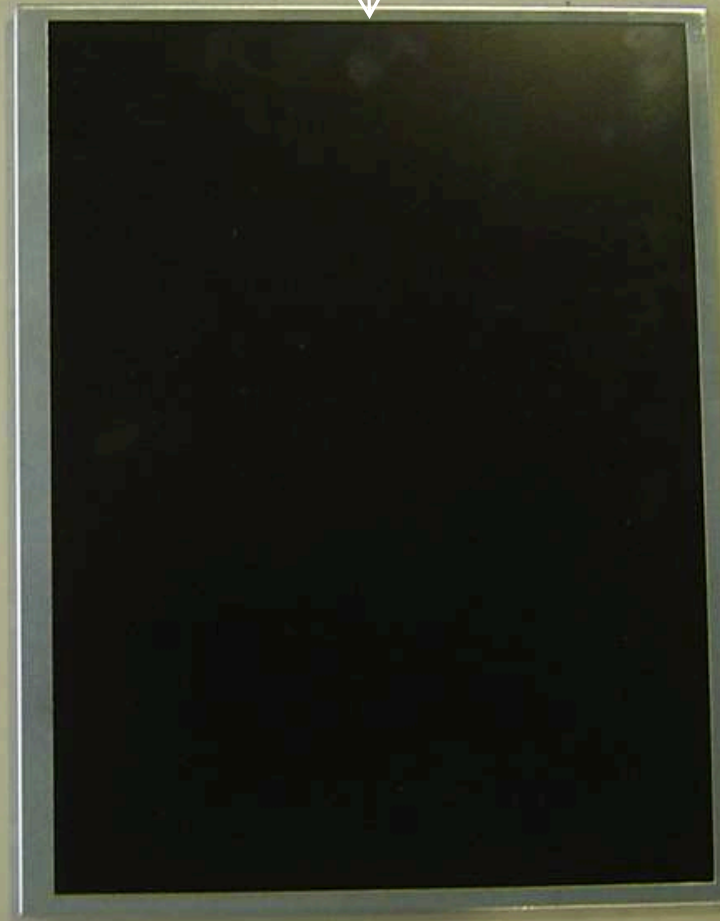
P/N.-  
72056007  
(4)

# 16.- ASSEMBLY UP CONSOLE AND FRONT 12" TOUCH SCREEN (COMPONENTS )

P/N.-  
19018600



P/N.-  
19018500



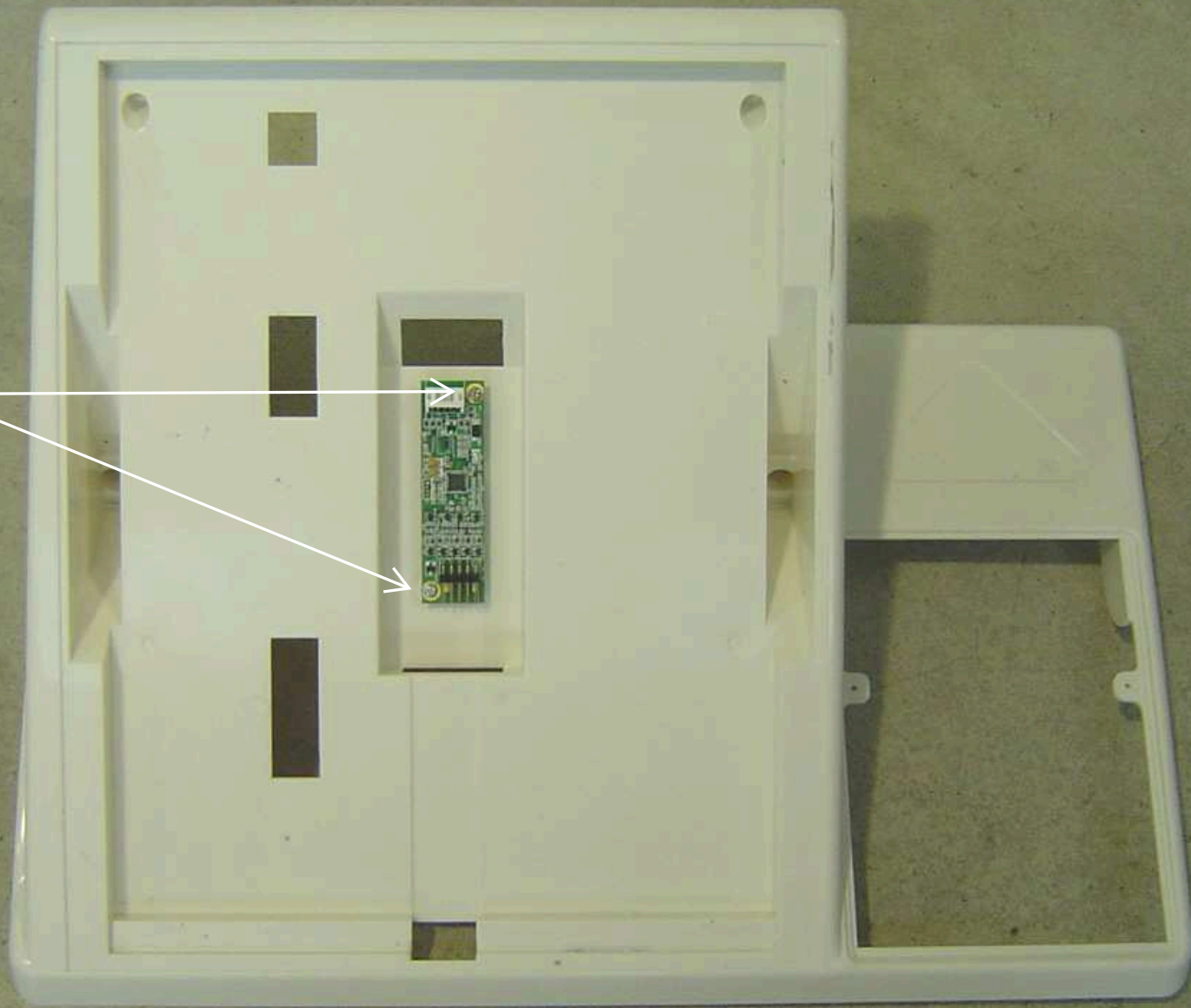
P/N.-  
19087300



P/N.-  
72056002  
(2)



TO HOLD THE  
TOUCH  
CONTROL  
BOARD P/N.-  
19087300 TO  
UP CONSOLE  
WITH 2  
SCREWS P/N.-  
72056002



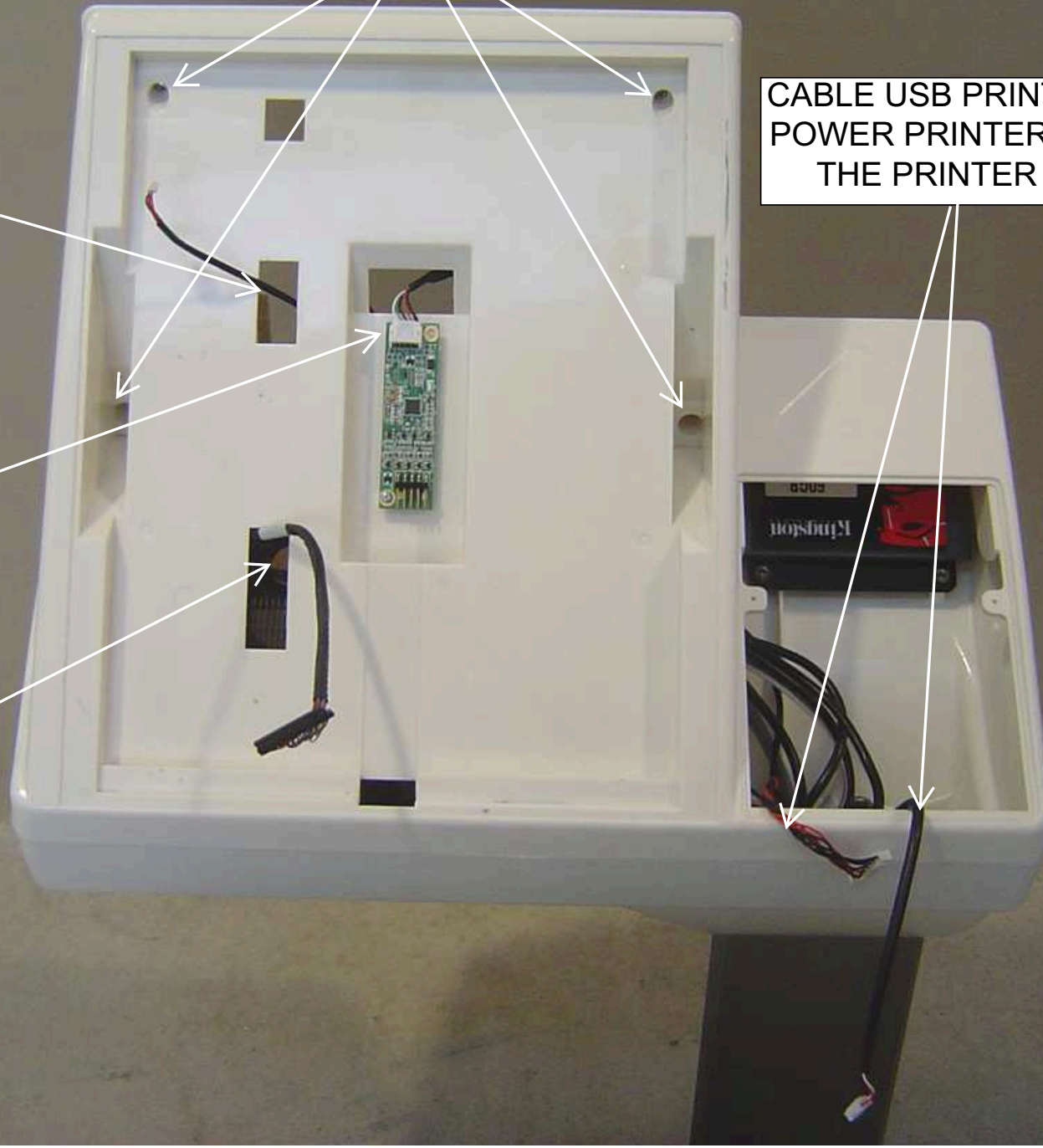
ASSEMBLYUP CONSOLE  
AND HOLD WITH 4 SCREWS  
P/N.- 72056007


PASS THE  
POWER  
MONITOR  
CABLE P/N.-  
90114078  
FOR THE  
HOLE

CONNECT  
THE CABLE  
P/N.-  
90114079

PASS THE LVDS  
CABLE P/N.-  
90114067 FOR  
THE HOLE

CABLE USB PRINTER AND  
POWER PRINTER OUT OF  
THE PRINTER HOLE





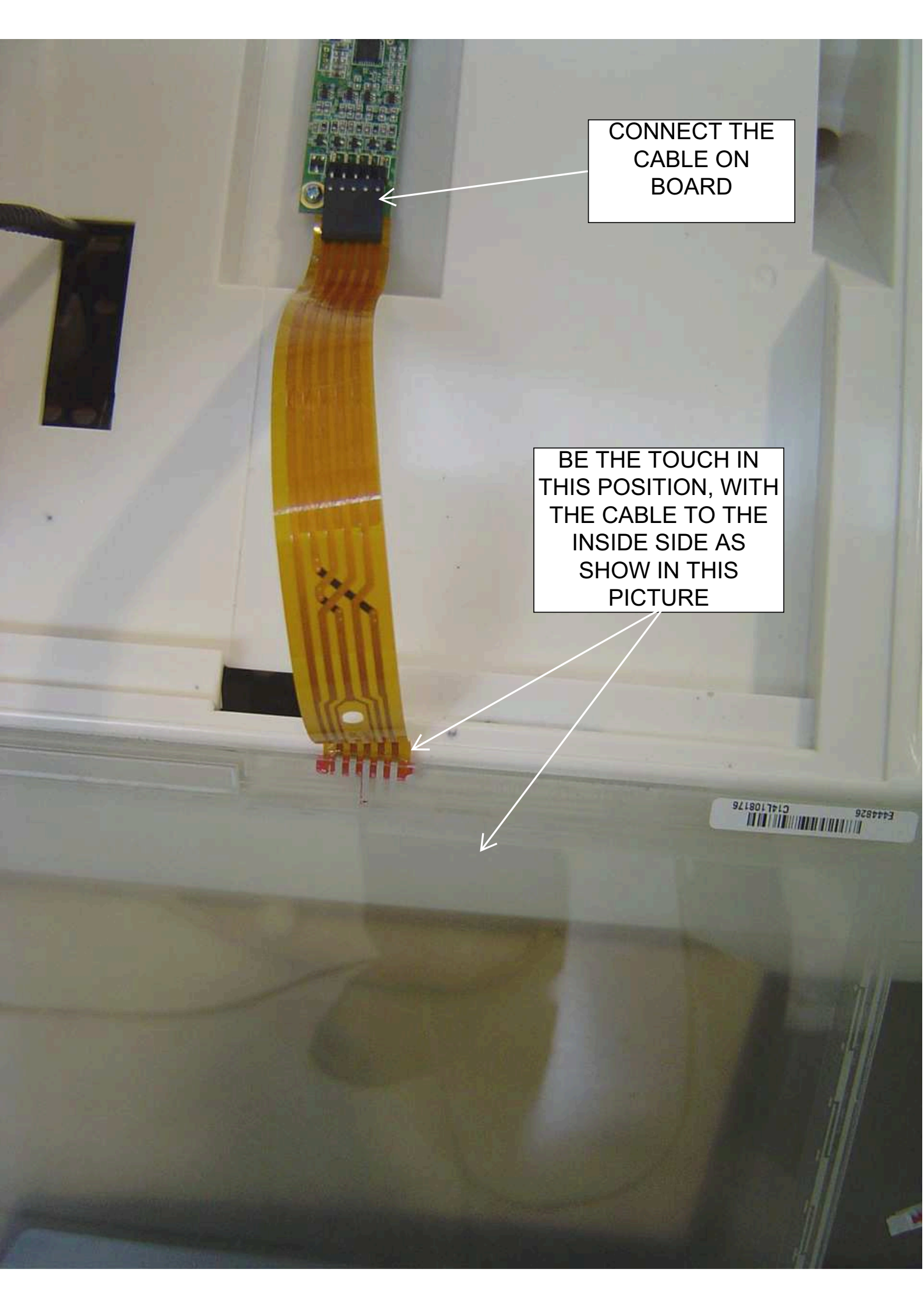
CONNECT THE  
POWER CABLE TO  
THE MONITOR

CONNECT THE TOUCH  
ON THE CONTROL  
BOARD. (SEE NEXT  
PICTURE )

CONNECT THE  
CABLE TO THE  
MONITOR

CONNECT THE  
CABLE ON  
BOARD

BE THE TOUCH IN  
THIS POSITION, WITH  
THE CABLE TO THE  
INSIDE SIDE AS  
SHOW IN THIS  
PICTURE



GENERAL VIEW





PUT THE MONITOR  
AND UP PUT THE  
TOUCH SCREEN



INSERT THE  
SURPLUS  
CABLE FOR  
THE HOLE

# 17.- ASSEMBLY COVER AND FINISH (COMPONENTS)

PLIERS FOR SEALING



P/N.-  
70000868



P/N.-  
70000761



P/N.-  
70010374



PLASTIC SEAL P/N.-  
79000016



SEAL CABLE P/N.-  
79500137 (100mm)



P/N.-  
70010068A

# 17.- ASSEMBLY COVER AND FINISH (COMPONENTS)

P/N.- 71004456  
(NOT ASSEMBLE,  
BUT DELIVER ANY  
SCALE )



P/N.-  
70005220



Man.-G.EPELSA S.L. Cert. nº TB471 Serial nº 888686  
C/Punto Nel, 3-28805 Alcalá de Henares-Madrid (Spain)  
MODEL:PCSK 110V/240V 50/60Hz I<sub>max</sub>=1,5A  
Max15kg Min100g  
T=-9,995kg e=5g

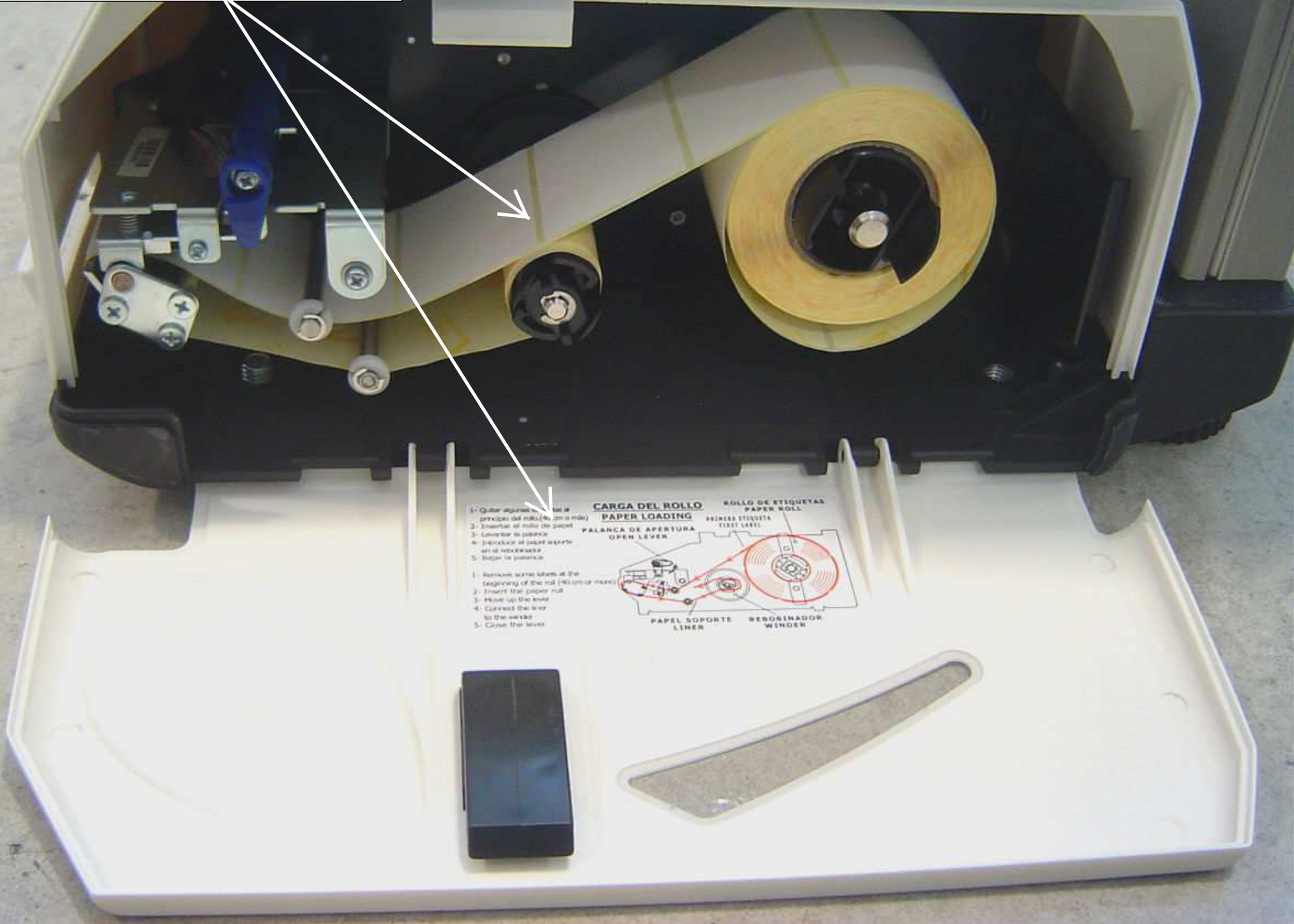


PASTE THE NAME PLATE P/N.-  
70010374 AND PASTE UP THE  
PROTECTOR P/N.- 70000868

PUT THE CABLE SEAL P/N.-  
79500137 AND SEAL P/N.-  
79000016, USING PLIERS  
FOR SEALING, AFTER  
CHECK THE SCALE



PUT THE LABEL ROLL P/N.-  
70010068A AS SHOW IN  
THE DRAWING



- CARGA DEL ROLLO**  
**PAPER LOADING**
- 1- Quitar algunas etiquetas al principio del rollo (40, 2m o más)
  - 2- Insertar el rollo del papel
  - 3- Levantar la palanca
  - 4- Introducir el papel soporte en el mecanismo
  - 5- Bajar la palanca
- 1- Remove some labels at the beginning of the roll (40 cm or more)
- 2- Insert the paper roll
  - 3- Raise up the lever
  - 4- Connect the liner to the winder
  - 5- Close the lever



REMOVE PLASTIC PROTECTOR TOUCH SCREEN ON THE EDGE, TO AVOID PASTE WITH THE COVER, AND PASTE THE COVER OF SCREEN CENTERED



AFTER VERIFY THE SCALE PASTE THE LABEL P/N.- 70000761