

ASSEMBLY SCALE P/N.- X13995374 (K 22 RLI 15")

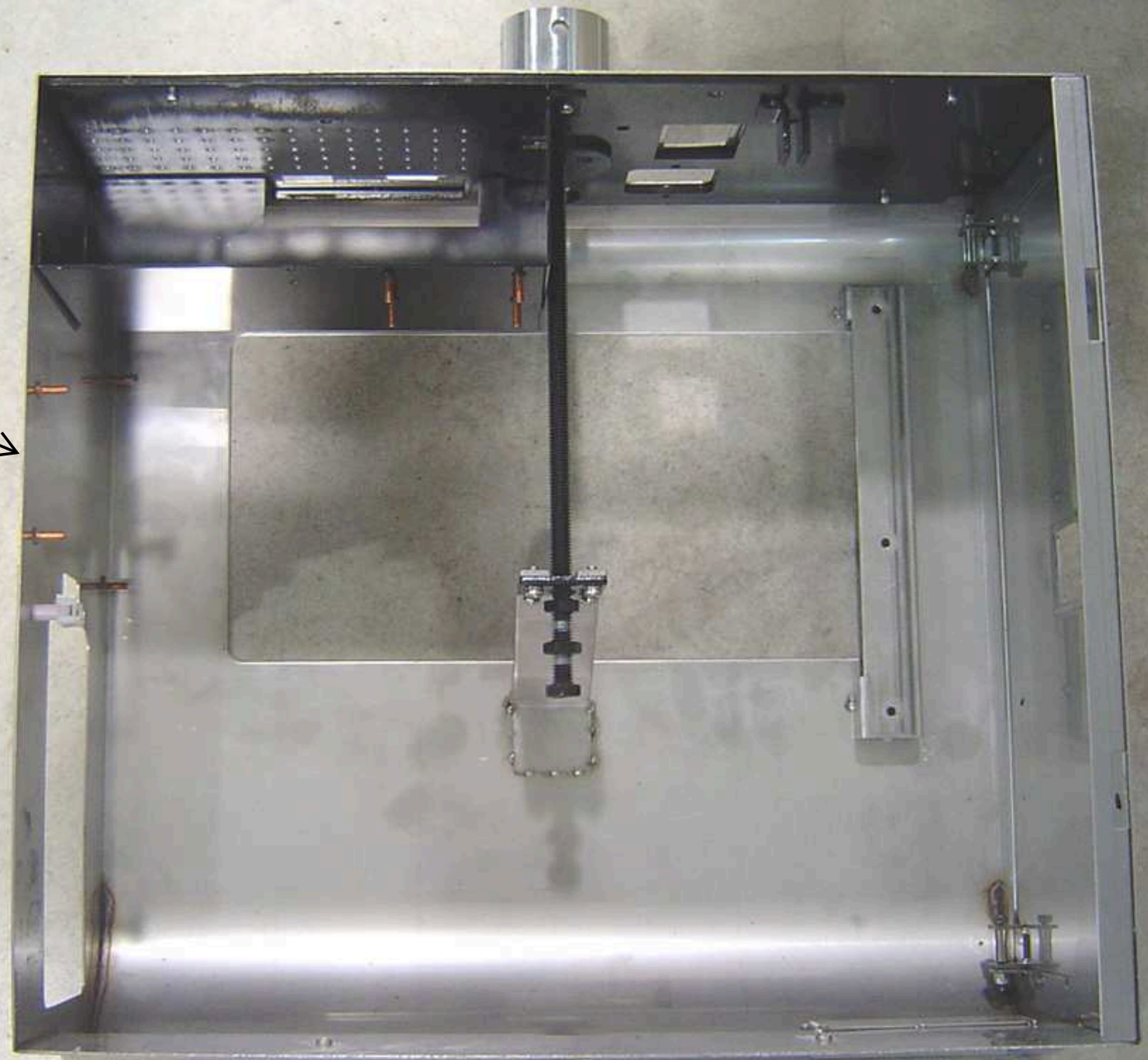


ASSEMBLY SCALE P/N.- X13995374 (K 22 RLI 15")

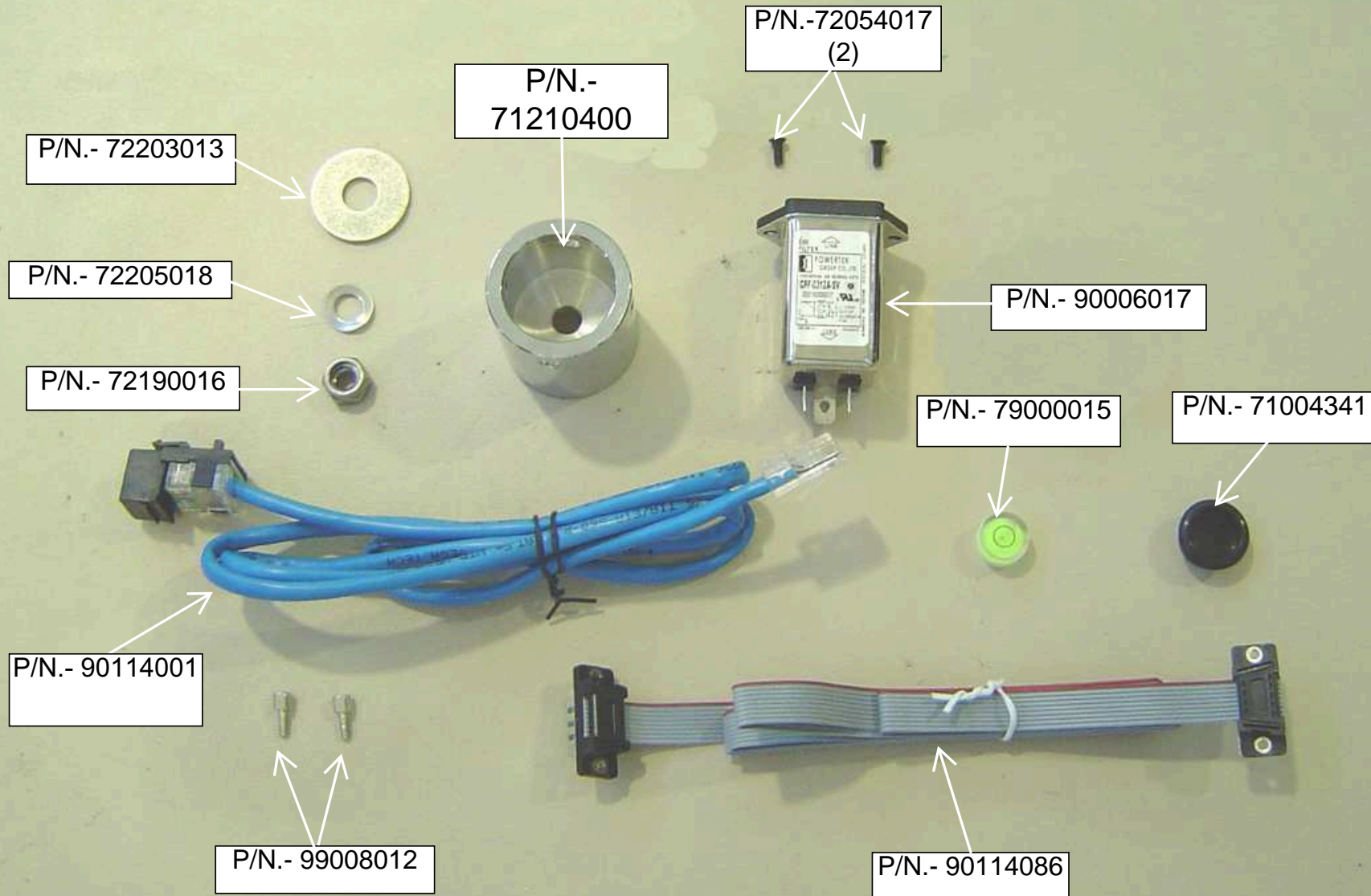
- 1.- ASSEMBLY POWER ENTRY, COMMUNICATION CONNECTORS AND FAN
- 2.- ASSEMBLY POWER SUPPLY, 12V POWER SUPPLY AND SWITCH BOARD
- 3.- ASSEMBLY SET DIGITAL HANGING LOAD CELL P/N.- 97003240
- 4.- ASSEMBLY SET CELL AXLE LOAD P/N 575100020
- 5.- ASSEMBLY LOAD CELL AND SEAL
- 6.- ASSEMBLY SUPPORT BACK MONITOR
- 7.- ASSEMBLY LABEL PRINTER
- 8.- CONNECT CABLES
- 9.- ASSEMBLY SET PRINTER
- 10.- ASSEMBLY SET PRINTER IN HOUSING
- 11.- ASSEMBLY SET FRONT MONITOR
 - 11.1.- ASSEMBLY MONITOR
 - 11.2.- ASSEMBLY MOTHER BOARD
- 12.- ASSEMBLY CELL AXLE LOAD AND PUT SET FRONT COVER IN HOUSING
- 13.- ASSEMBLY SET BACK MONITOR
- 14.- FINISH

1.- ASSEMBLY POWER ENTRY AND COMMUNICATION CONNECTORS
AND FAN (COMPONENTS)

P/N.-
71510251



1.- ASSEMBLY POWER ENTRY , COMMUNICATION CONNECTORS AND FAN (COMPONENTS)



1.- ASSEMBLY POWER ENTRY, COMMUNICATION CONNECTORS AND FAN (COMPONENTS)

P/N.-
99008080



P/N.-
90113962



P/N.-
79900063 (3)



P/N.-
90114087



P/N.-
90004236 (2)

P/N.-
99006102



P/N.-
72190004 (2)



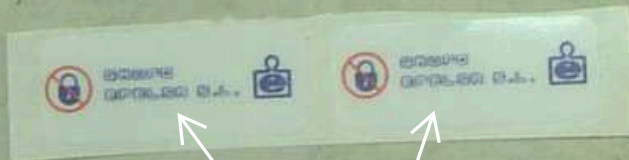
1.- ASSEMBLY POWER ENTRY , COMMUNICATION CONNECTORS AND FAN (COMPONENTS)

P/N.- 70000456

P/N.-
70000546

P/N.- 70010205

FUSE 3A



P/N.- 70010155 (2)



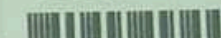
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00690444



00690444



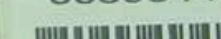
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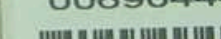
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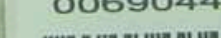
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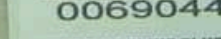
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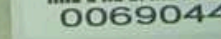
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00690444



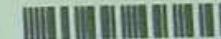
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00690444



00690444



00690444



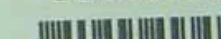
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00690444



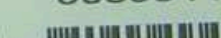
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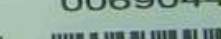
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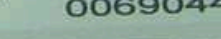
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00690444



00690444



00690444

P/N.-
71510251



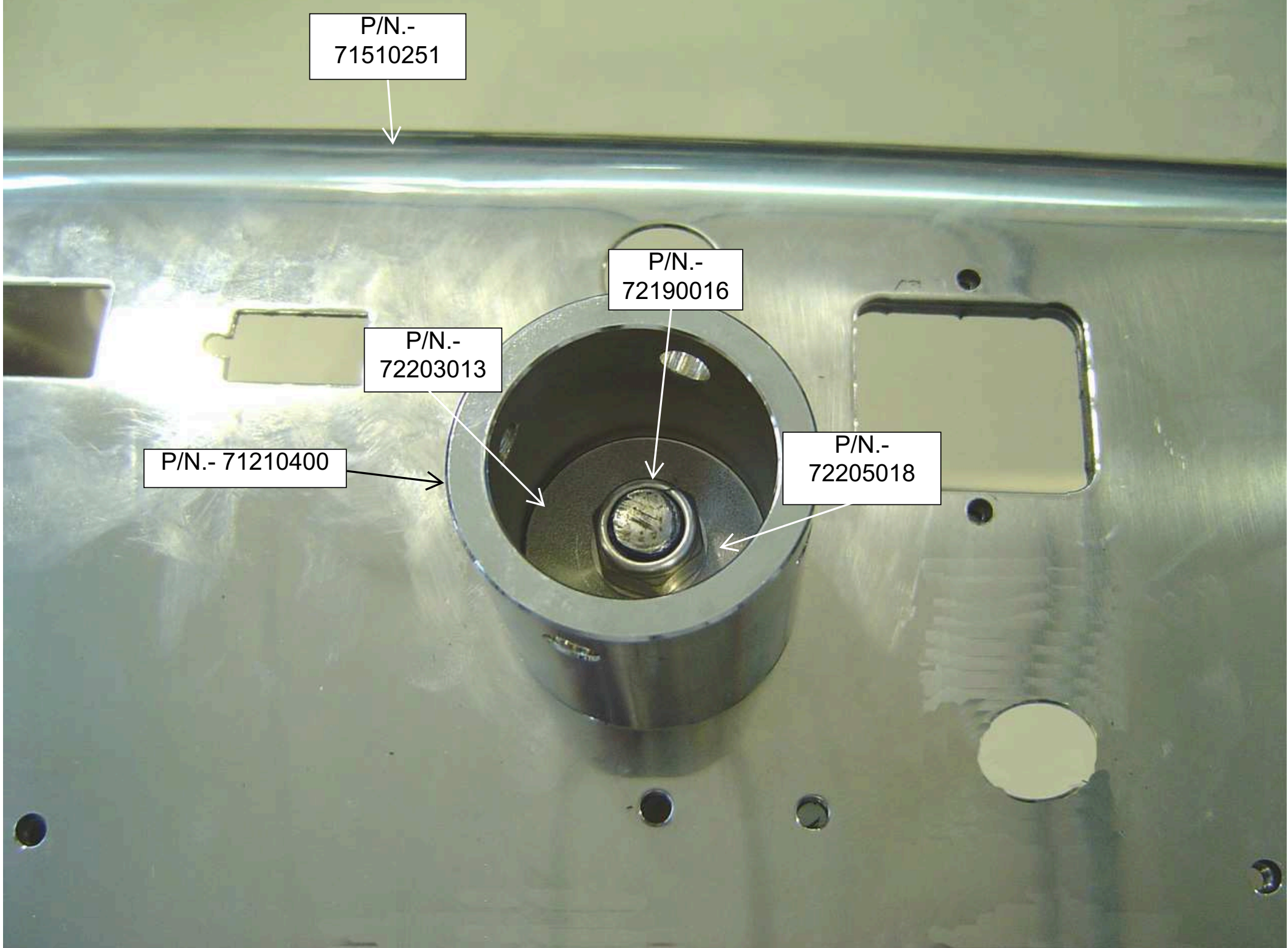
P/N.-
72190016

P/N.-
72203013

P/N.- 71210400



P/N.-
72205018

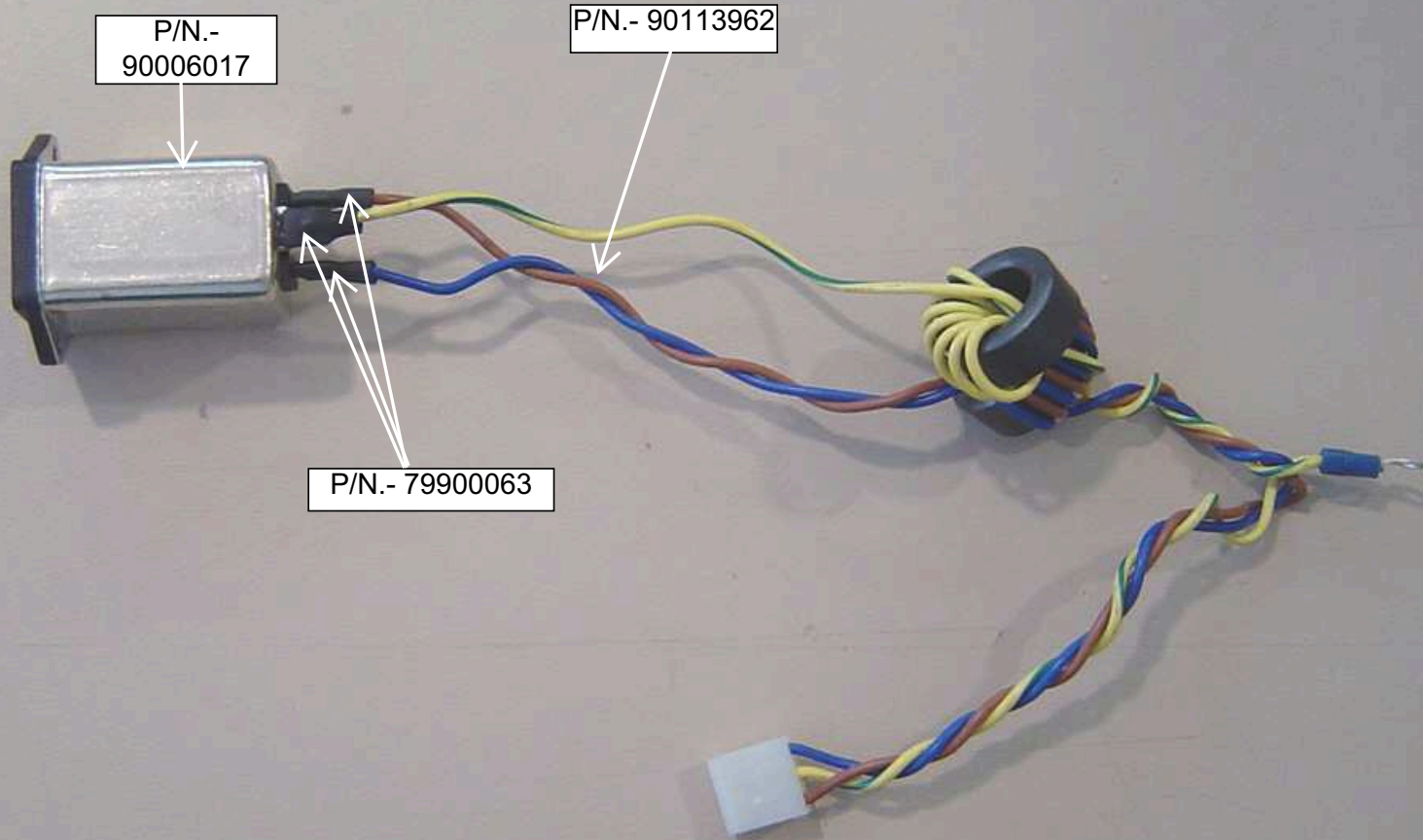


NUT P/N.- 72190016
TIGHTEN WITH A
REGULATED TOOL TO A
TIGHTENING TORQUE
14 Nm

P/N.-
71510251



SOLDER CABLE P/N.- 90113962, PUTTING
SHRINK-WRAPPING P/N.- 79900063, AT
POWER ENTRY P/N.- 90006017



ASSEMBLY RS232
CABLE P/N.- 90114086
FIXING WITH RISERS
P/N.- 99008012

P/N.-
90107021C



P/N.-
71004341

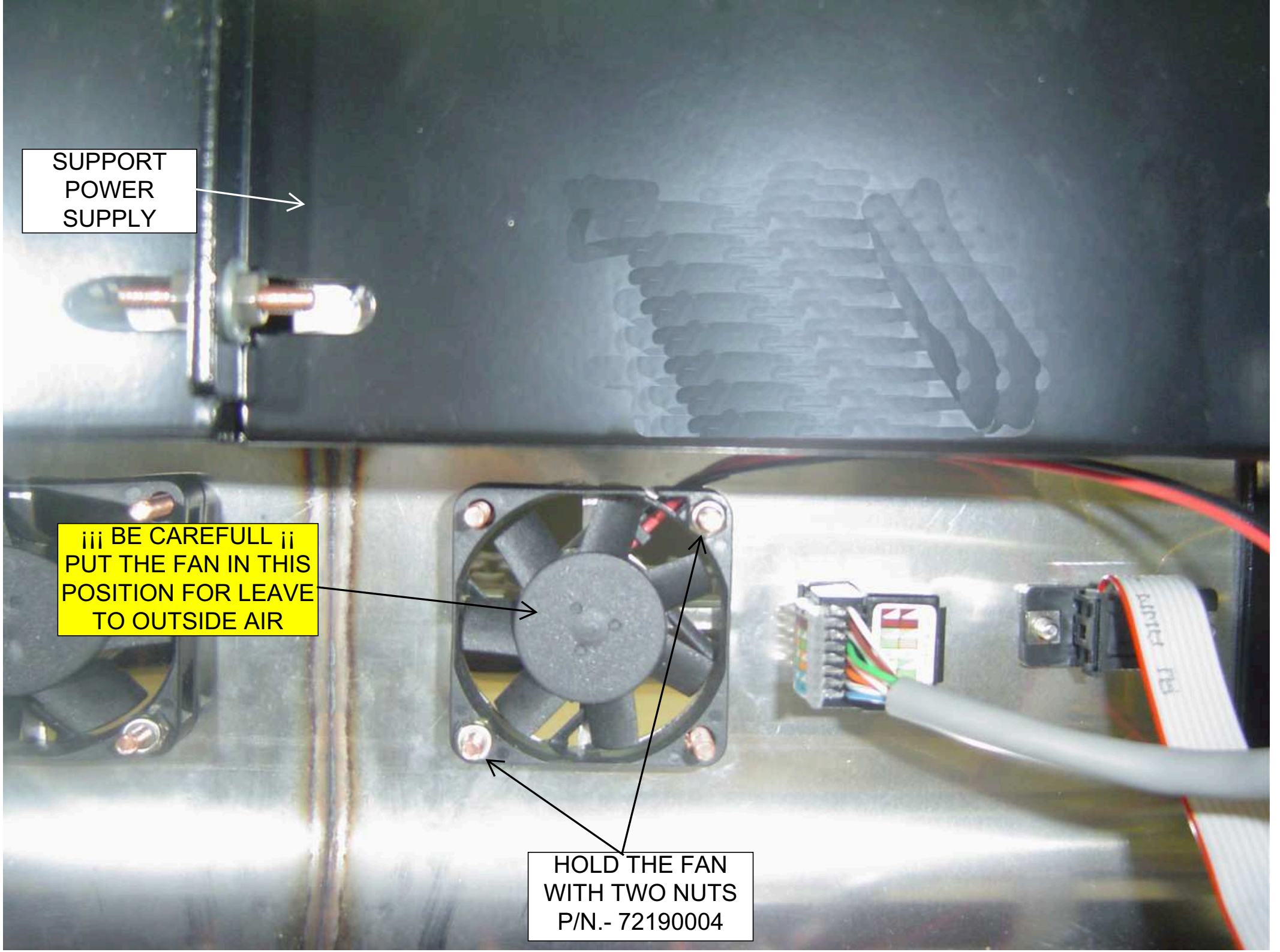
P/N.-
79000015



SUPPORT
POWER
SUPPLY

iii BE CAREFULL ii
PUT THE FAN IN THIS
POSITION FOR LEAVE
TO OUTSIDE AIR

HOLD THE FAN
WITH TWO NUTS
P/N.- 72190004

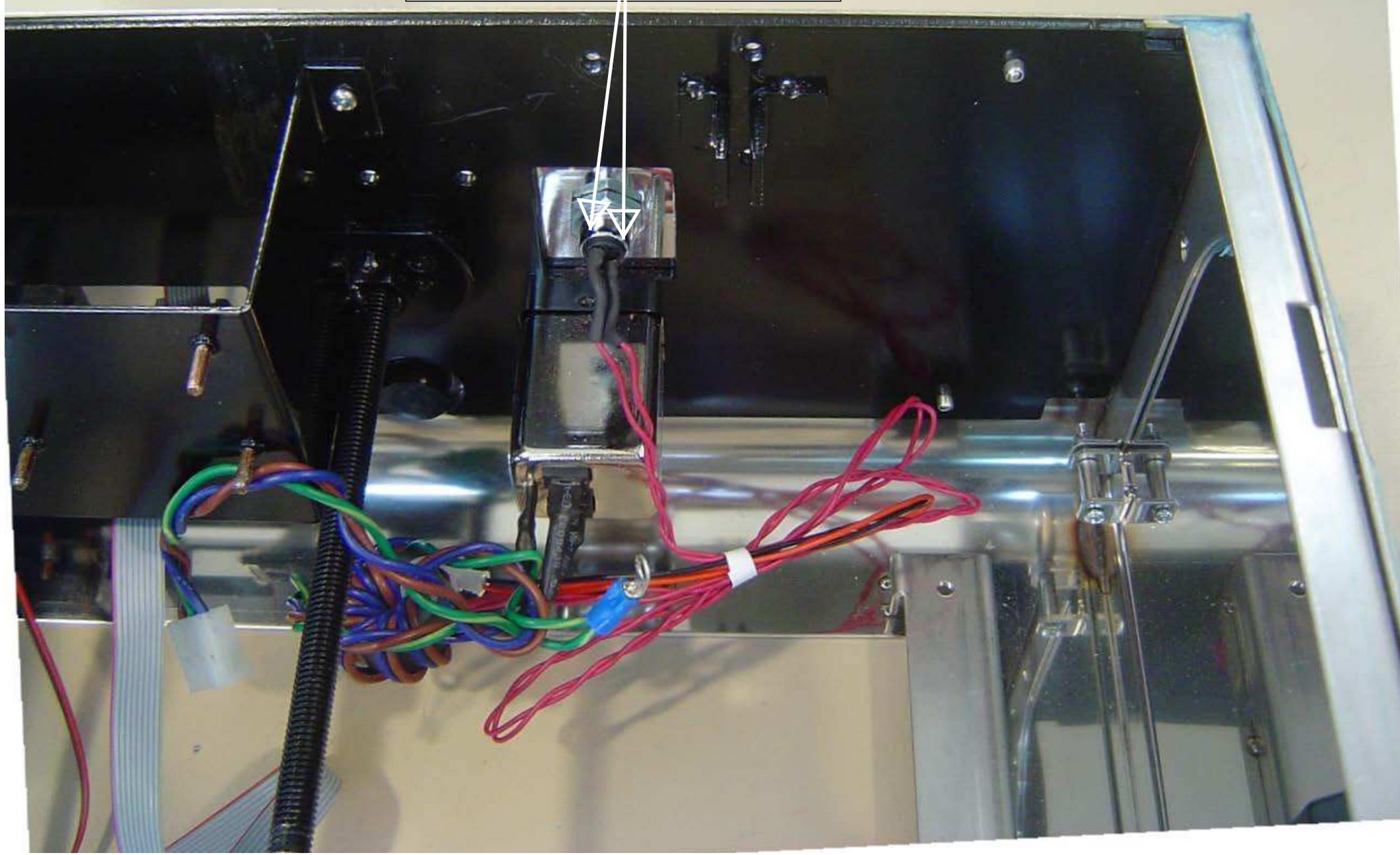


OVERVIEW

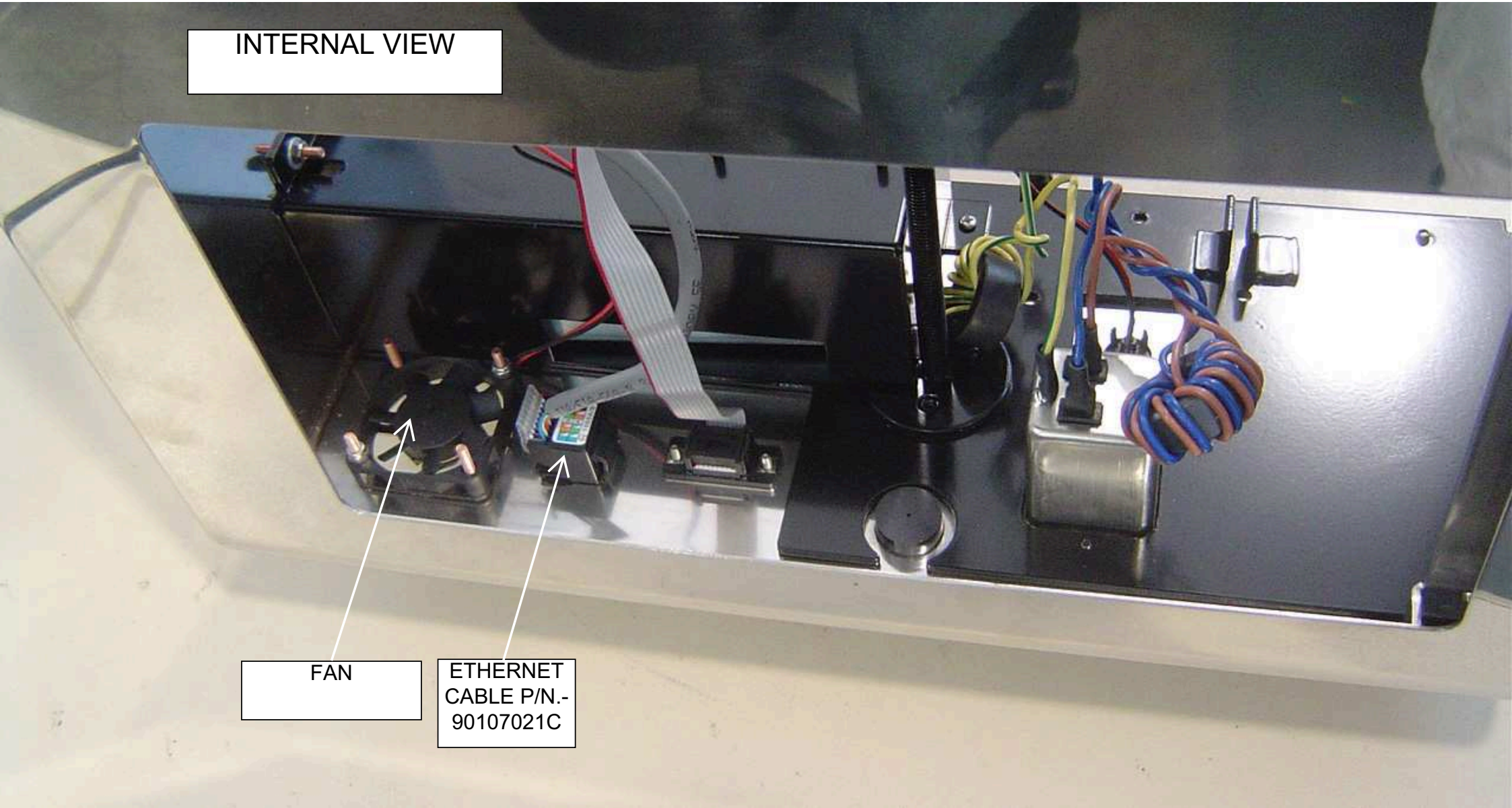
ASSEMBLY THE
PUSH P/N.- 99006102



HOLD THE BUTTON WITH
NUT AND SOLDER THE
CABLE P/N.- 90114087



INTERNAL VIEW



FAN

ETHERNET
CABLE P/N.-
90107021C

2.- ASSEMBLY POWER SUPPLY, 12V POWER SUPPLY AND SWITCH BOARD (COMPONENTS)

P/N.-
71100067

P/N.-
72100006

P/N.-
73120029

P/N.-
90113997

P/N.-
19052155

12 V /5A POWER SUPPLY
P/N.- 19052165

P/N.-
71100003
(3)

P/N.- 19052167

P/N.-
71000075
(4)

NYLON NUT
P/N.-
72190002

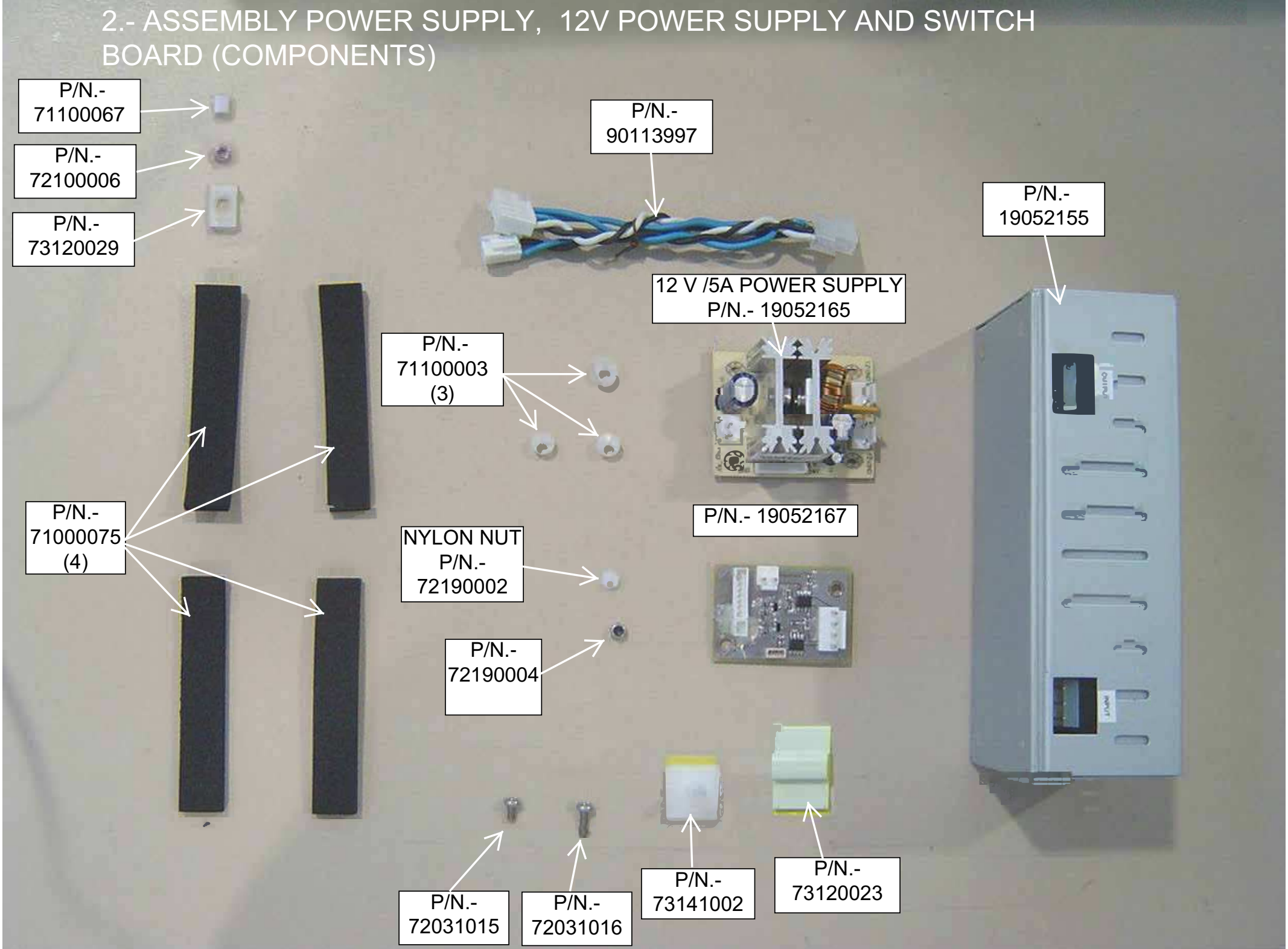
P/N.-
72190004

P/N.-
72031015

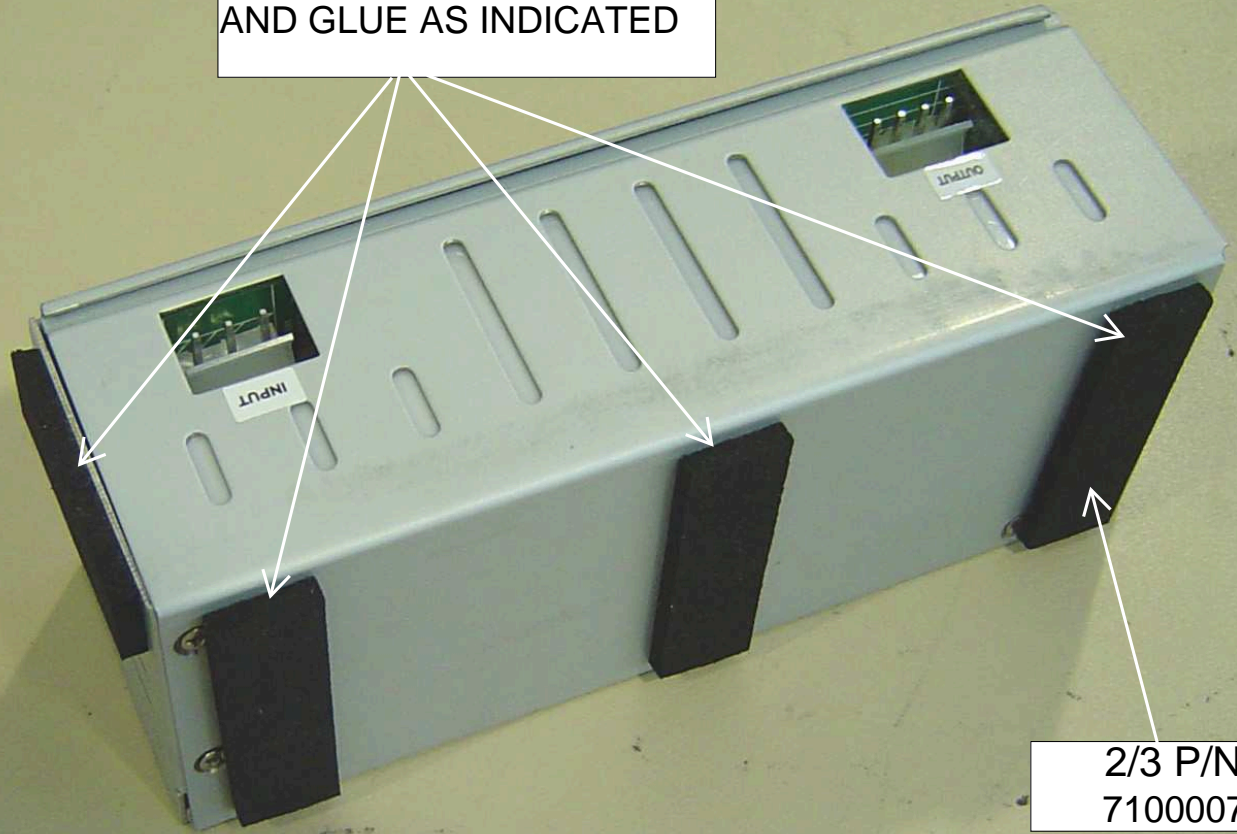
P/N.-
72031016

P/N.-
73141002

P/N.-
73120023



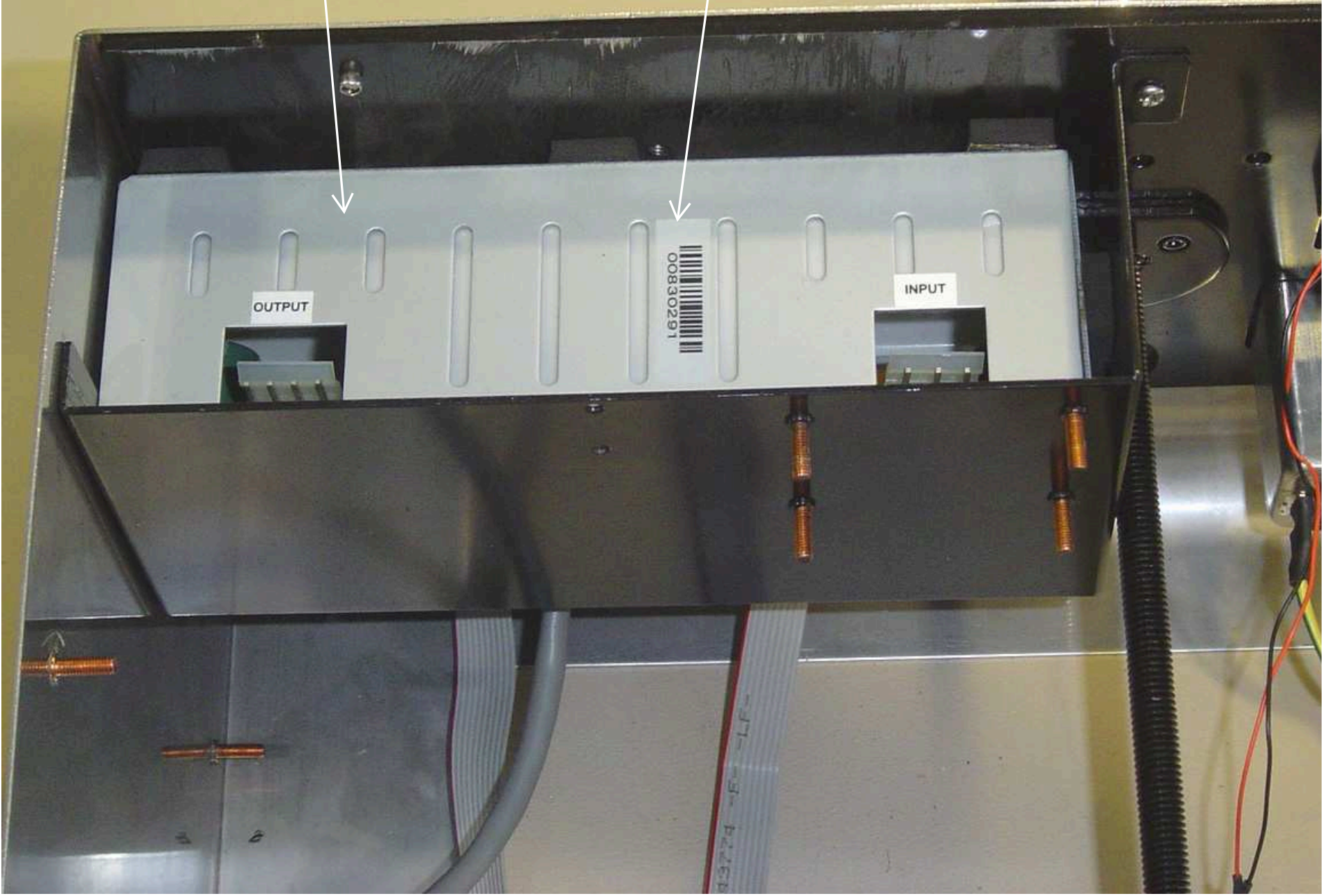
FOUR CUT NEOPRENE STRIPS P/N.- 71000075 AS THE 2 / 3 OF ITS LENGTH AND GLUE AS INDICATED



2/3 P/N.-
71000075

PUT THE POWER
SUPPLY IN YOUR
LOCATION

TO PASTE STICK
P/N.- 70000456



OUTPUT

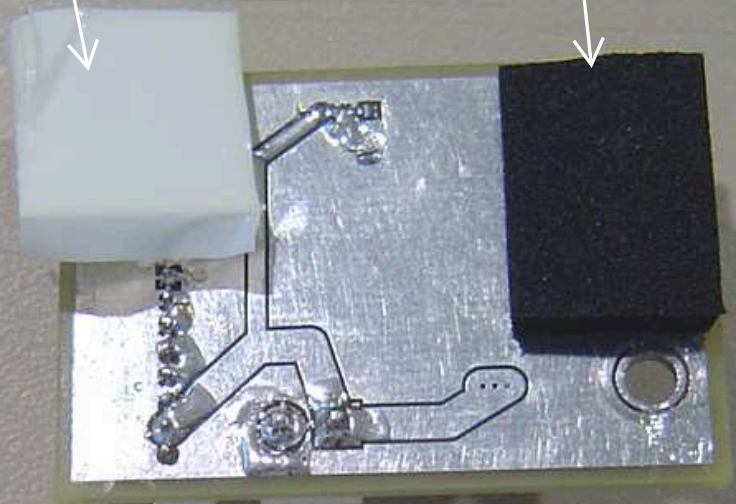
00830291

INPUT

F1-3-1258

PUT THE PIECE
P/N.- 73141002

PASTE A PART OF
PIECE P/N.-
71000075

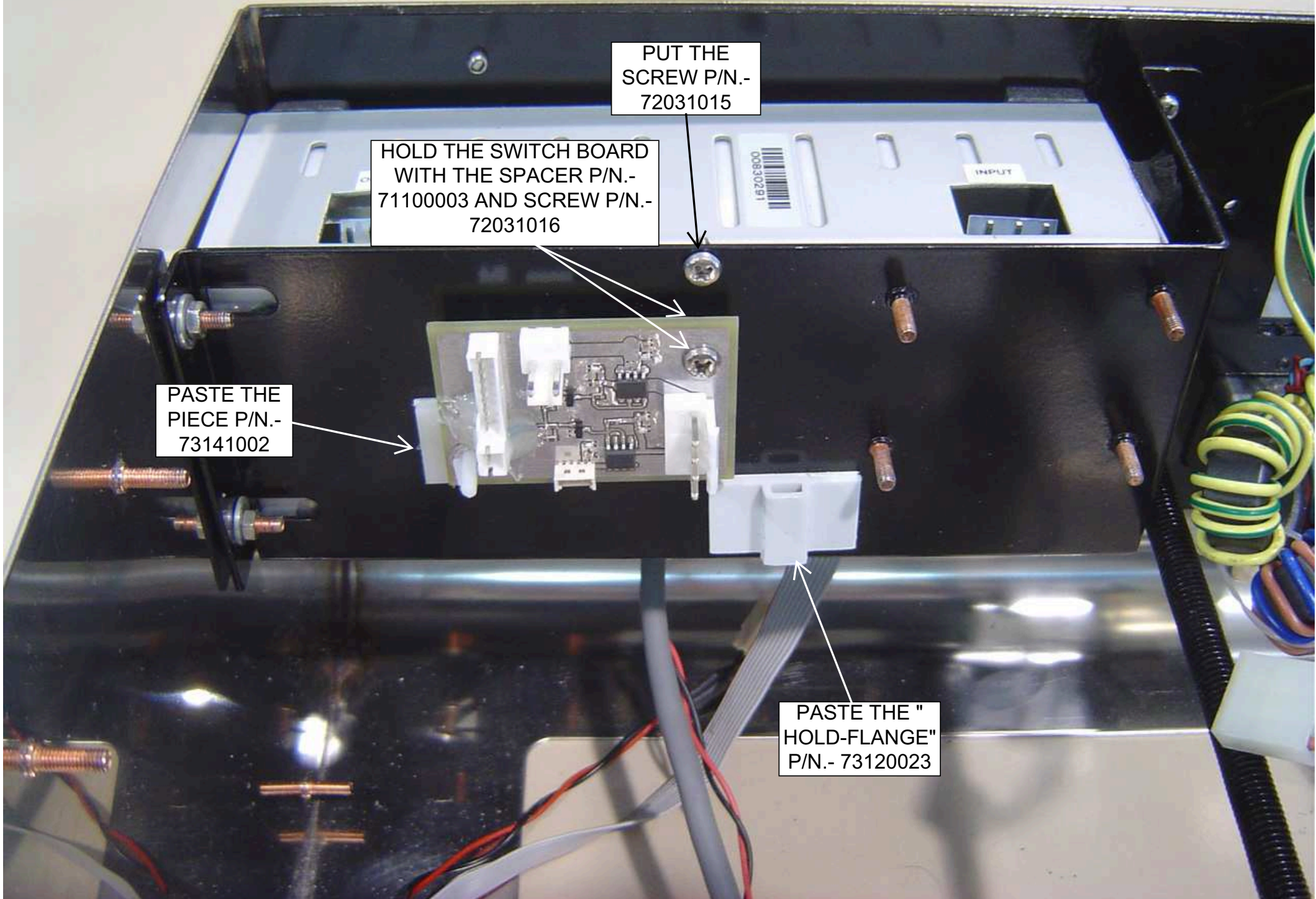


PUT THE
SCREW P/N.-
72031015

HOLD THE SWITCH BOARD
WITH THE SPACER P/N.-
71100003 AND SCREW P/N.-
72031016

PASTE THE
PIECE P/N.-
73141002

PASTE THE "
HOLD-FLANGE"
P/N.- 73120023



CONNECT
CABLE P/N.-
90113997 IN
"OUPUT"

PUT THE " HOLD-FLANGE" P/N.-
73120029 WITH SPACER
71100067 AND SCREW P/N.-
72100006

CONNECT
CABLE P/N.-
90113962 IN
"INPUT"

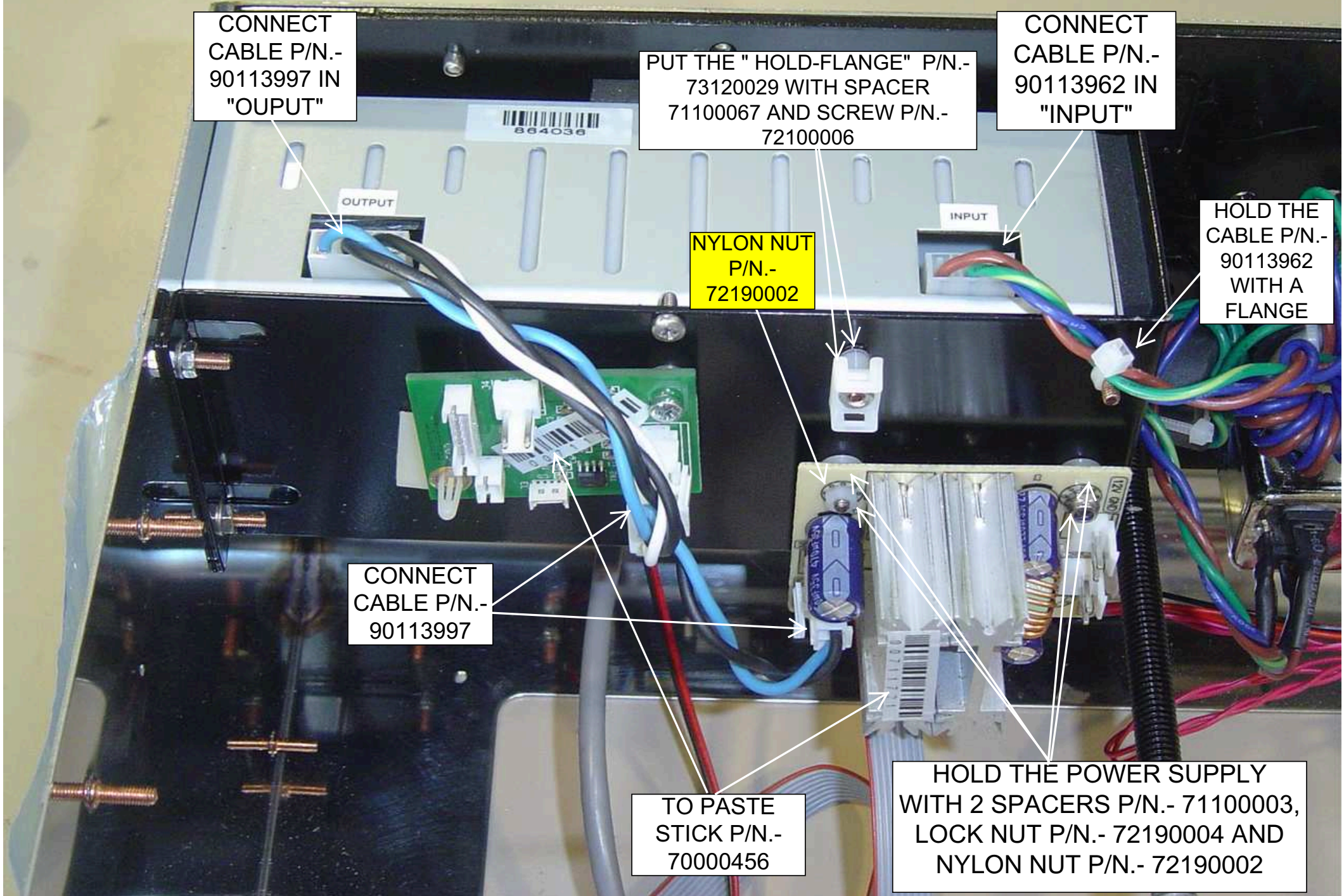
HOLD THE
CABLE P/N.-
90113962
WITH A
FLANGE

NYLON NUT
P/N.-
72190002

CONNECT
CABLE P/N.-
90113997

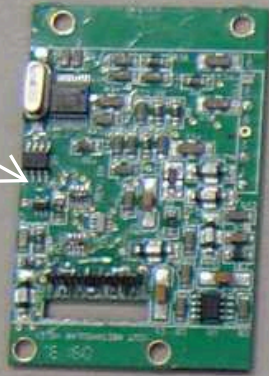
TO PASTE
STICK P/N.-
70000456

HOLD THE POWER SUPPLY
WITH 2 SPACERS P/N.- 71100003,
LOCK NUT P/N.- 72190004 AND
NYLON NUT P/N.- 72190002



3.- ASSEMBLY SET DIGITAL HANGING LOAD CELL P/N.- 97003240 (COMPONENTS)

P/N.-
19016800



INSULATING
TAPE



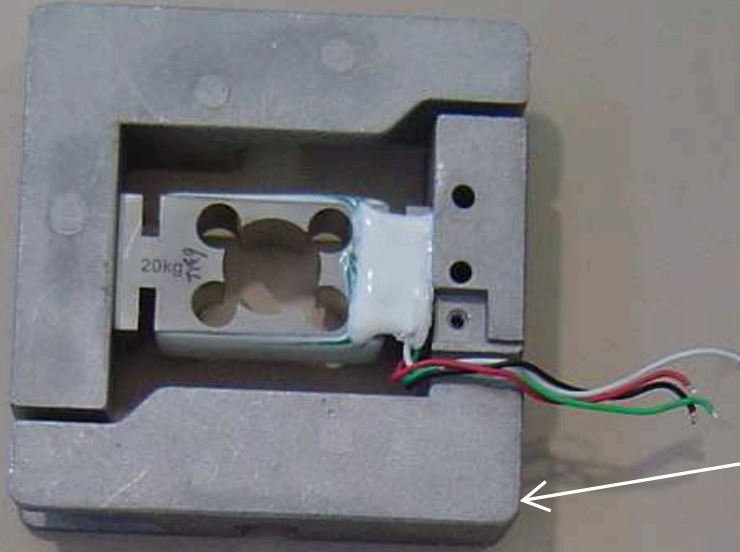
P/N.-
19016900



P/N.-
571004335



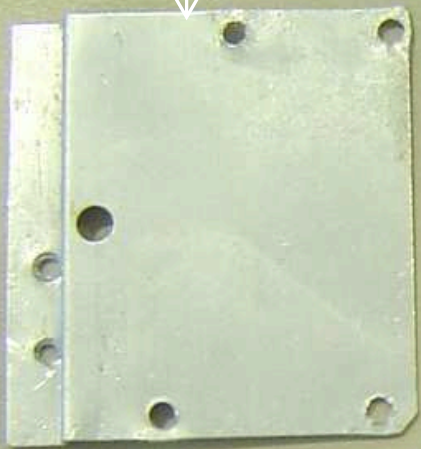
P/N.-
513324 /
97003134



GRUPO EPELSA S.L.
02820 BARCELONA (SPAIN)
Model: BP Emrax 20kg
Serial No: 51022892011
Cert No: T02179
Volumen: 10000 min dead load: 0

3.- ASSEMBLY SET DIGITAL HANGING LOAD CELL P/N.- 97003240 (COMPONENTS)

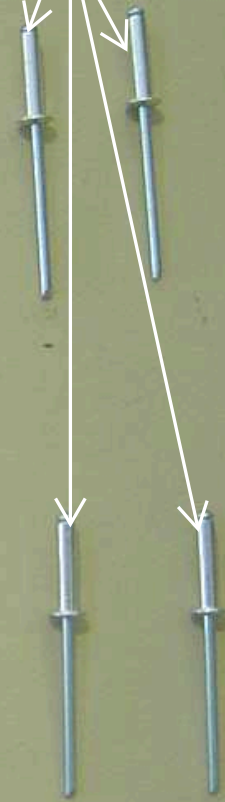
P/N.-
1050100105



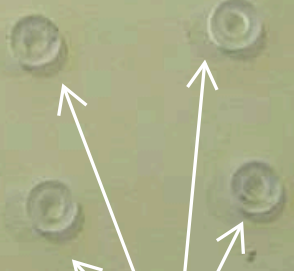
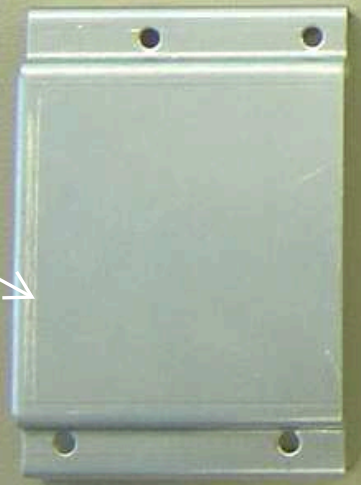
P/N.-
241302530
(2)



RIVET P/N.-
72300013 (3x 16)
(4)

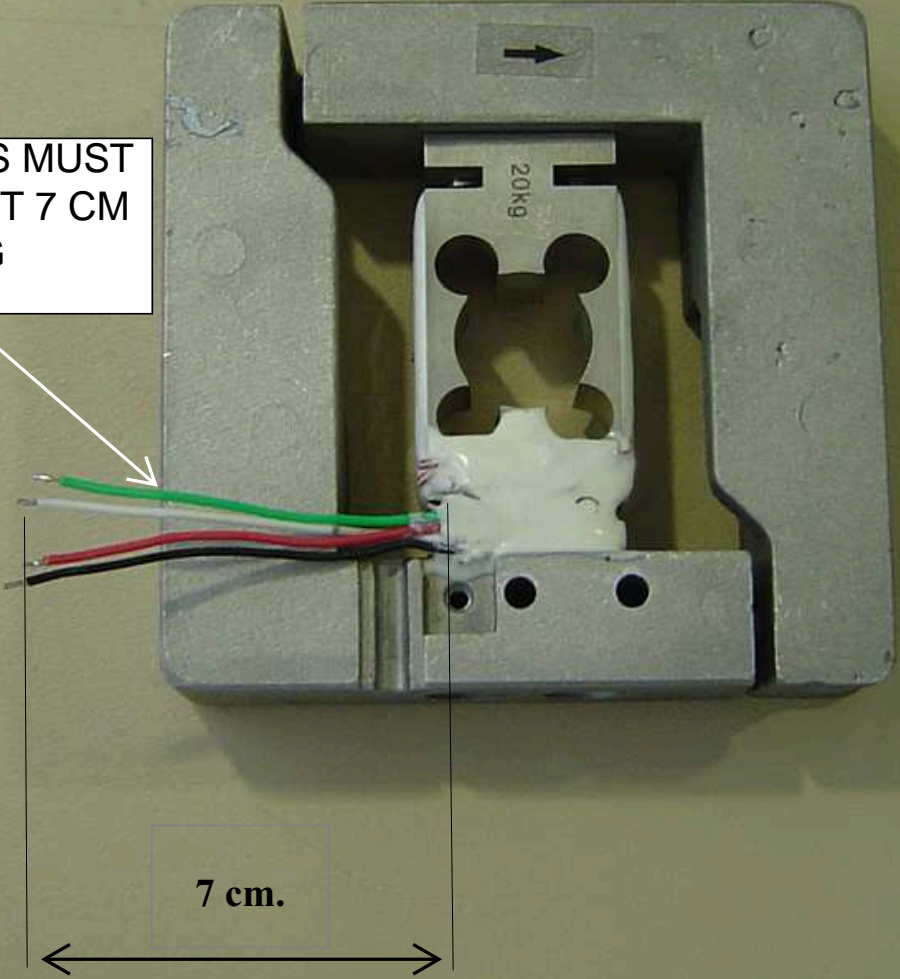


P/N.-
71002295



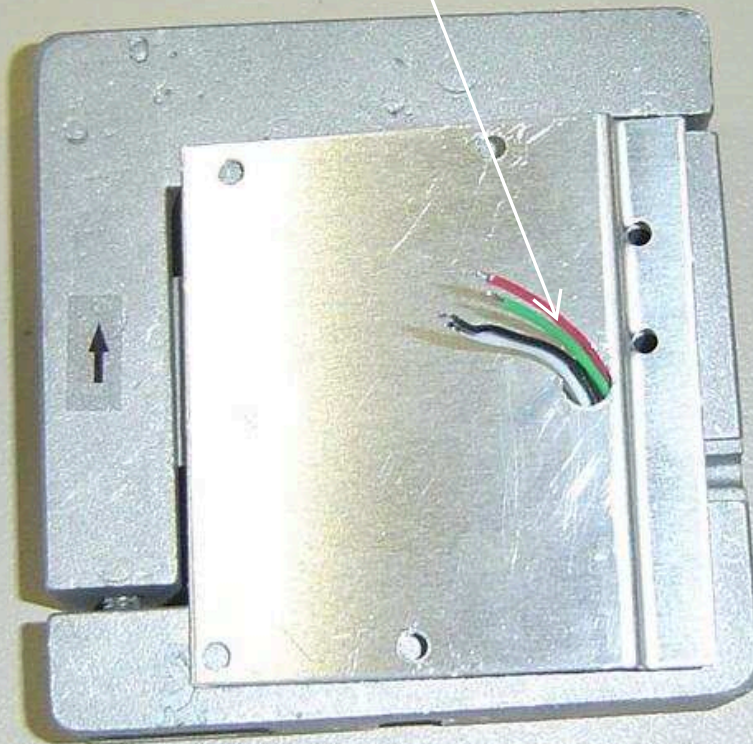
P/N.- 71100003
(4)

THE CABLES MUST
HAVE ABOUT 7 CM
LONG



7 cm.

PAST THE CABLES
THROUGH THE
HOLE



PUT SPACERS P/N.- 71100003 , INSERT PINES OF BOARD 19016800 IN BOARD 19016900. HOLD WITH SCREWS GUIDER AND SOLDER THE PINES

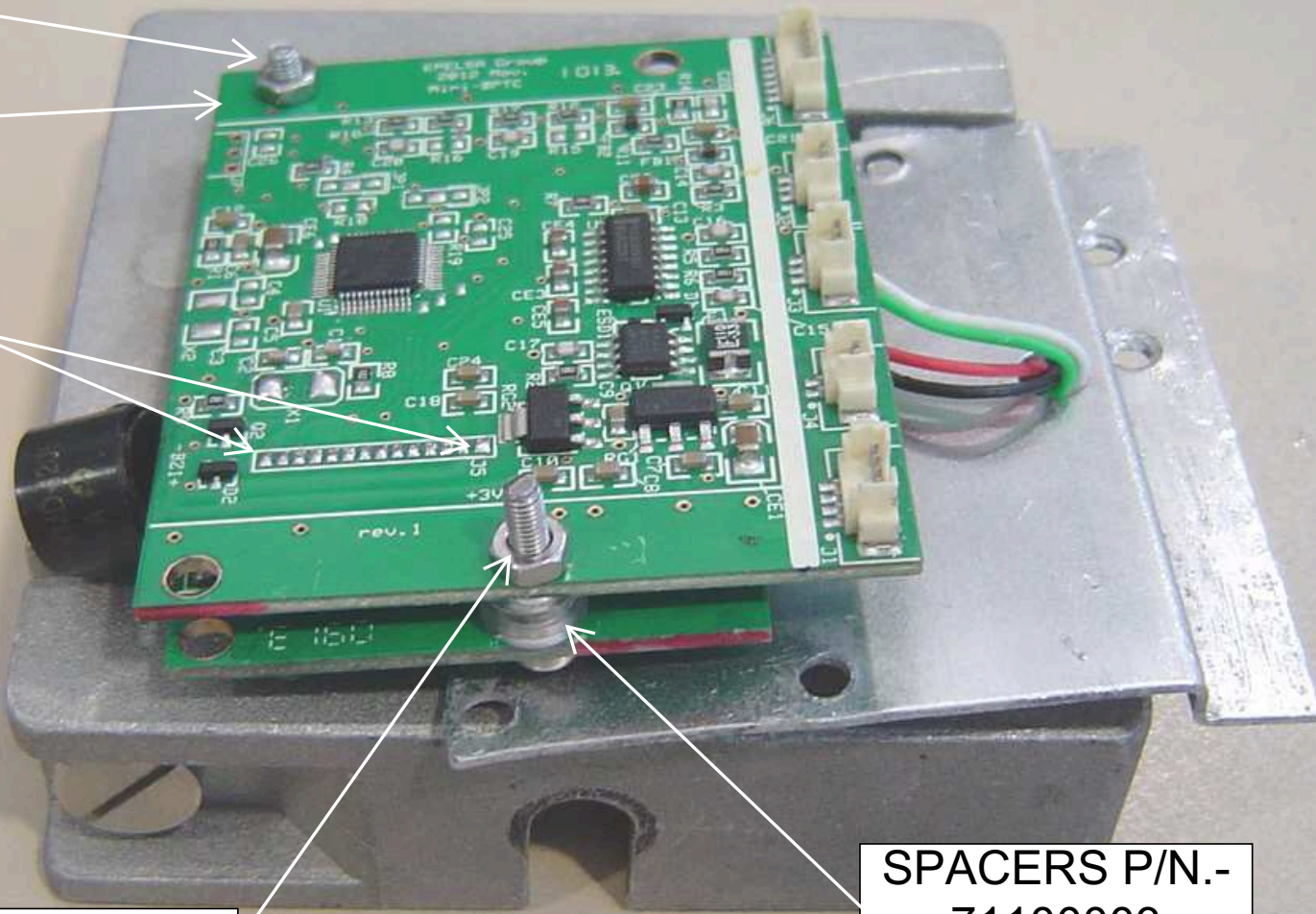
SCREW GUIDE

SPACERS P/N.-
71100003

SOLDER ALL
THIS PINES

SCREW GUIDE

SPACERS P/N.-
71100003



PUT THE SUPPORT, INSULATION, BOARD WITH STRIPPERS, COVER AND HOLD ALL SET WITH RIVETS

FOUR HOLES OF UNION

RIVET P/N.- 72300013

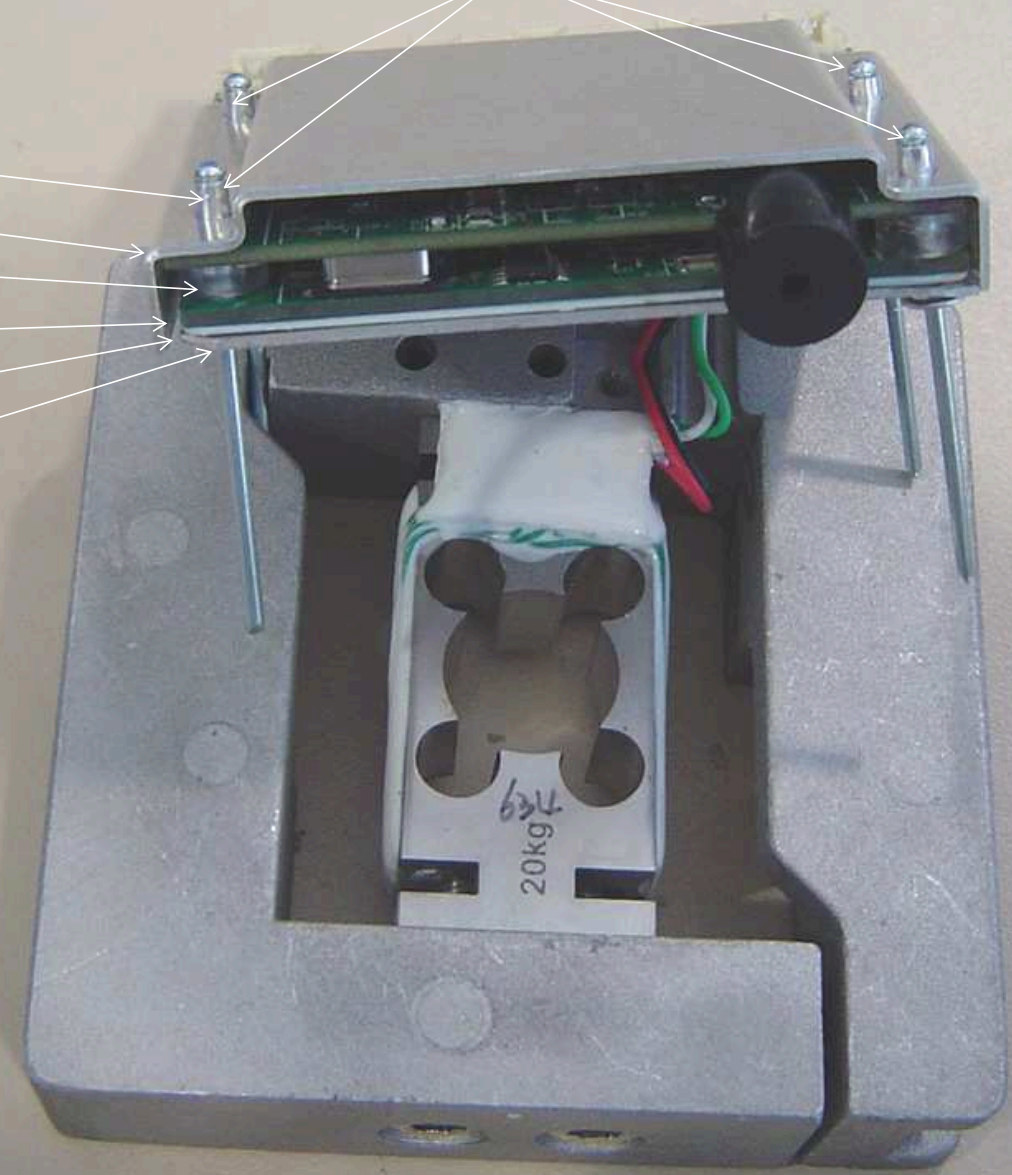
P/N.- 71002295

P/N.- 71100003

P/N.- 19016800

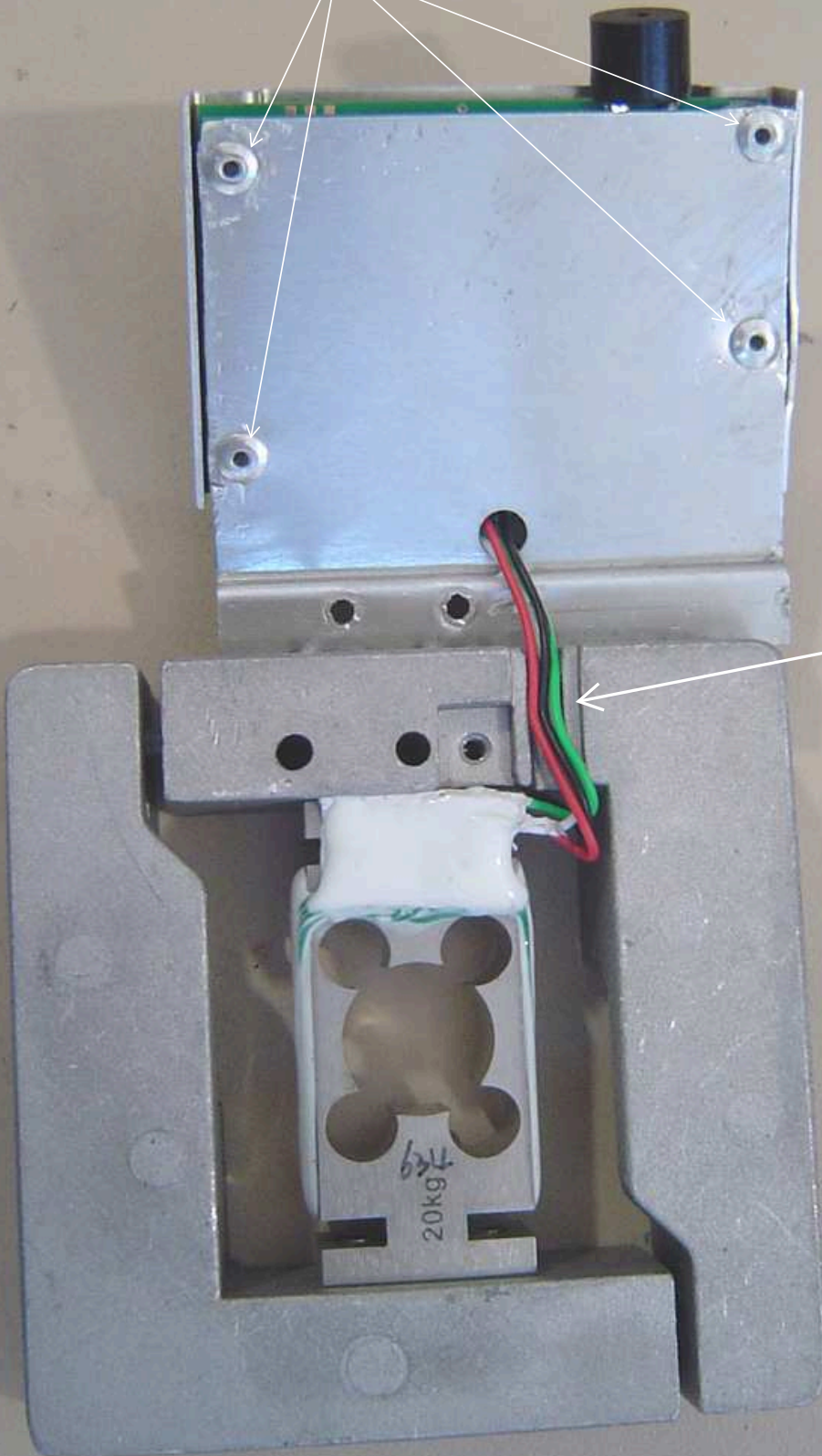
P/N.- 571004335

P/N.- 1050100105

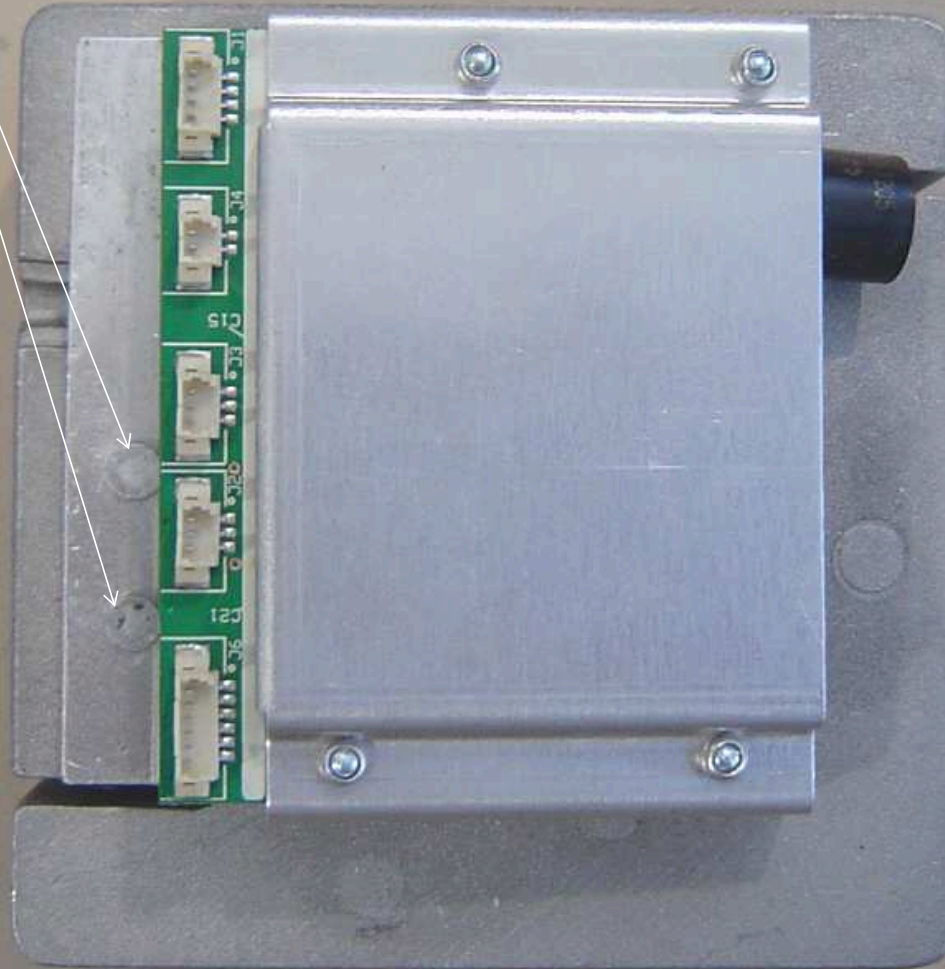


VIEW OF FOUR
RIVETS

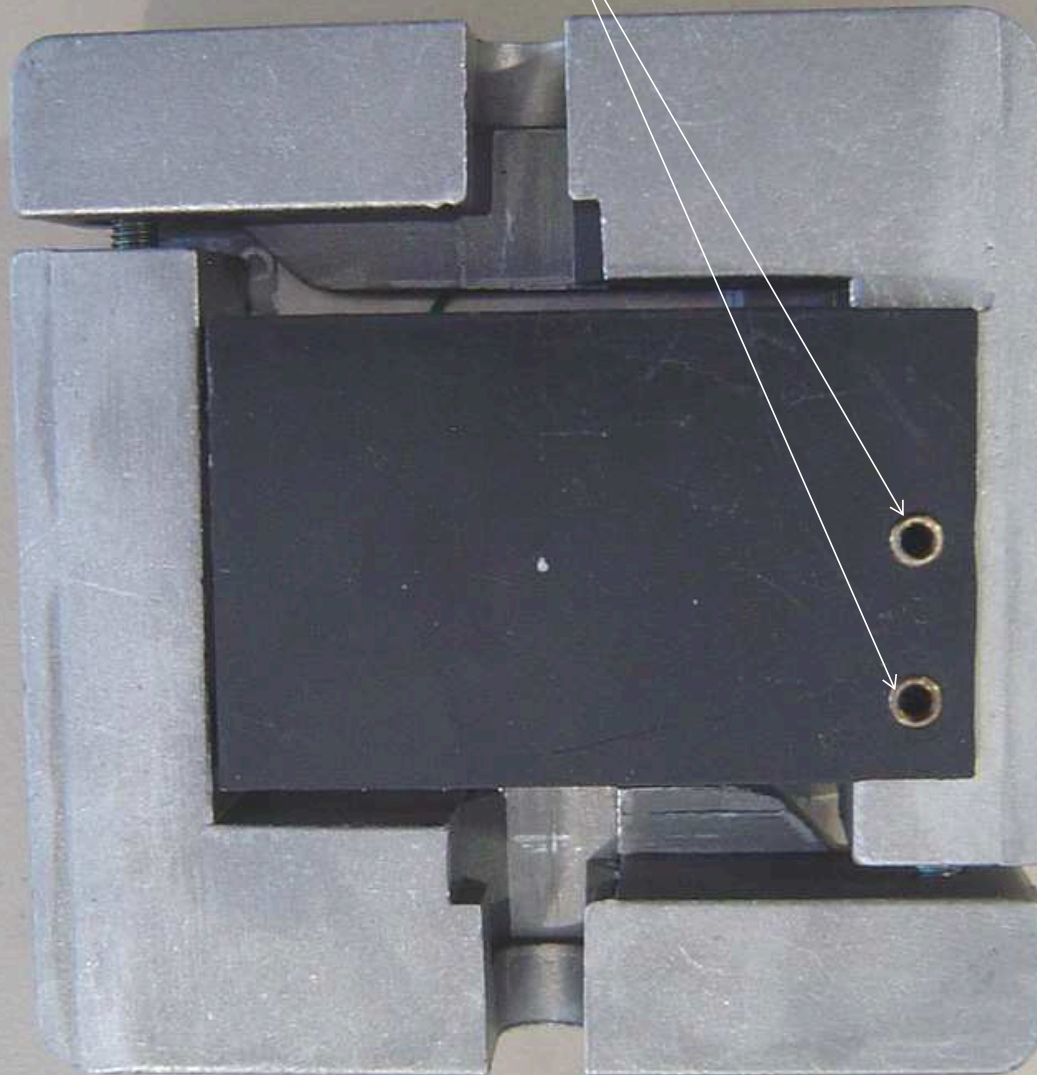
TO PUT THE
CABLES IN
THIS WAY



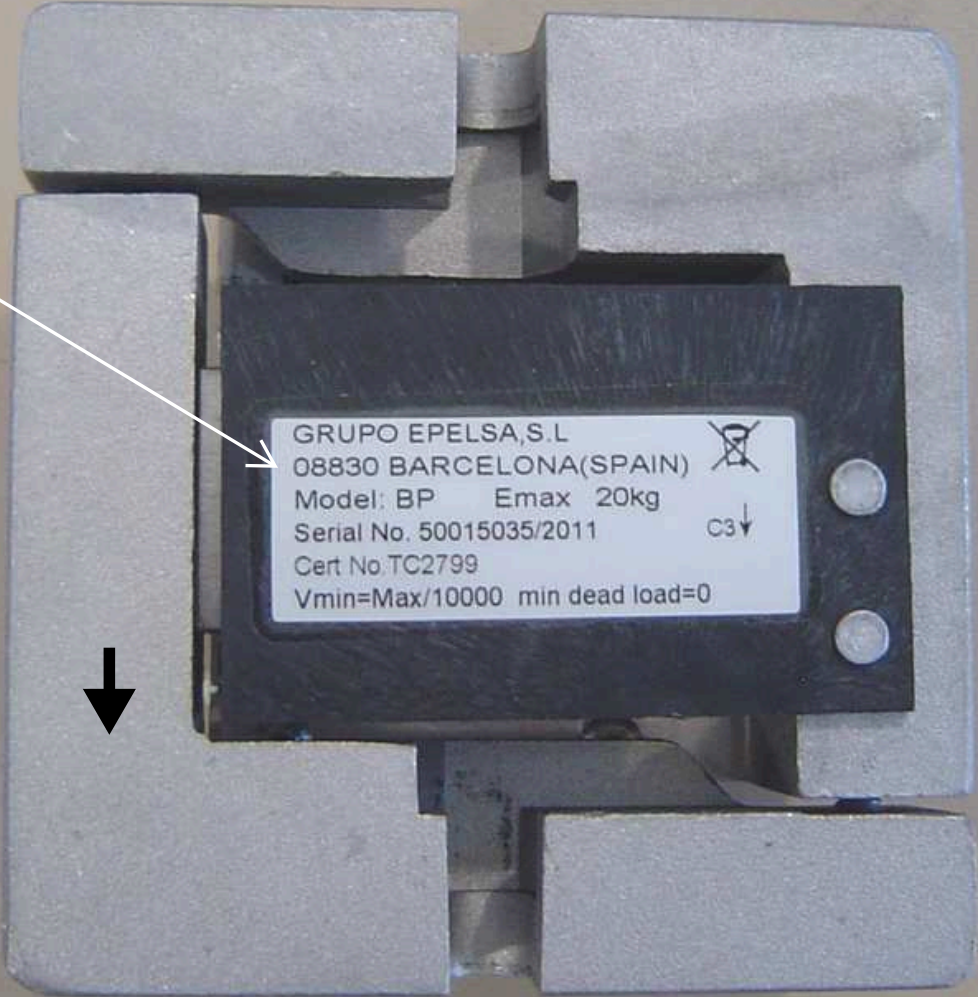
JOIN THE SUPPORT TO THE LOAD
CELL WITH 2 RIVETS P/N.-
241302530. THIS RIVETS MUST
ALSO HOLD THE PLASTIC COVER
(SEE NEXT PICTURE)



VIEW AS RIVETS P/N.- 241302530
FASTENING PLASTIC COVER



PASTE
NAMEPLATE
AND COVER
WITH
PROTECTOR



GRUPO EPELSA, S.L
08830 BARCELONA (SPAIN) 
Model: BP Emax 20kg
Serial No. 50015035/2011 C3↓
Cert No TC2799
Vmin=Max/10000 min dead load=0

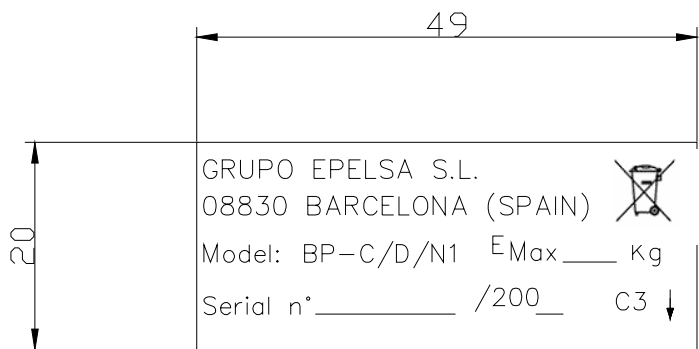
8° STEP:

To check that the digital load cell weighs well.

To put the Characteristics plate



**DRAWING FROM:
CHARACTERISTICS PLATE**



4.- ASSEMBLY SET
CELL AXLE LOAD
P/N 575100020
(COMPONENTS)

571210139

573002007

571001314

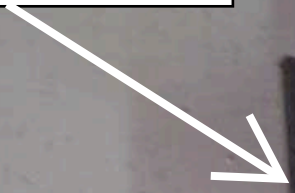
578000007

571001315

511012403



P/N.- 75100020



5.- ASSEMBLY LOAD CELL AND SEAL (COMPONENTS)

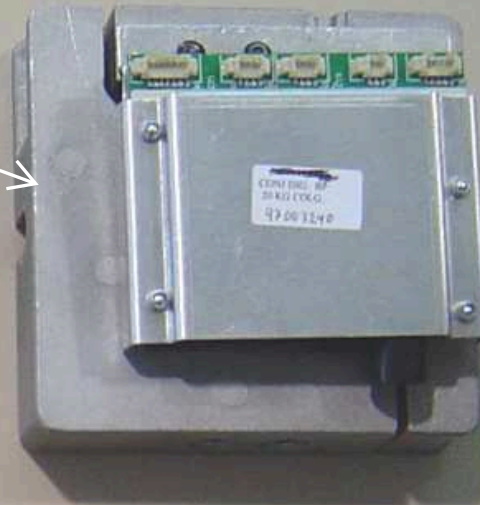
P/N.-
72091030 (2)



P/N.-
75100020



P/N.-
97003240



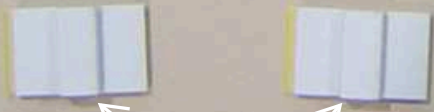
P/N.-
71210482



P/N.-
72030025



P/N.- 73120023
(2)

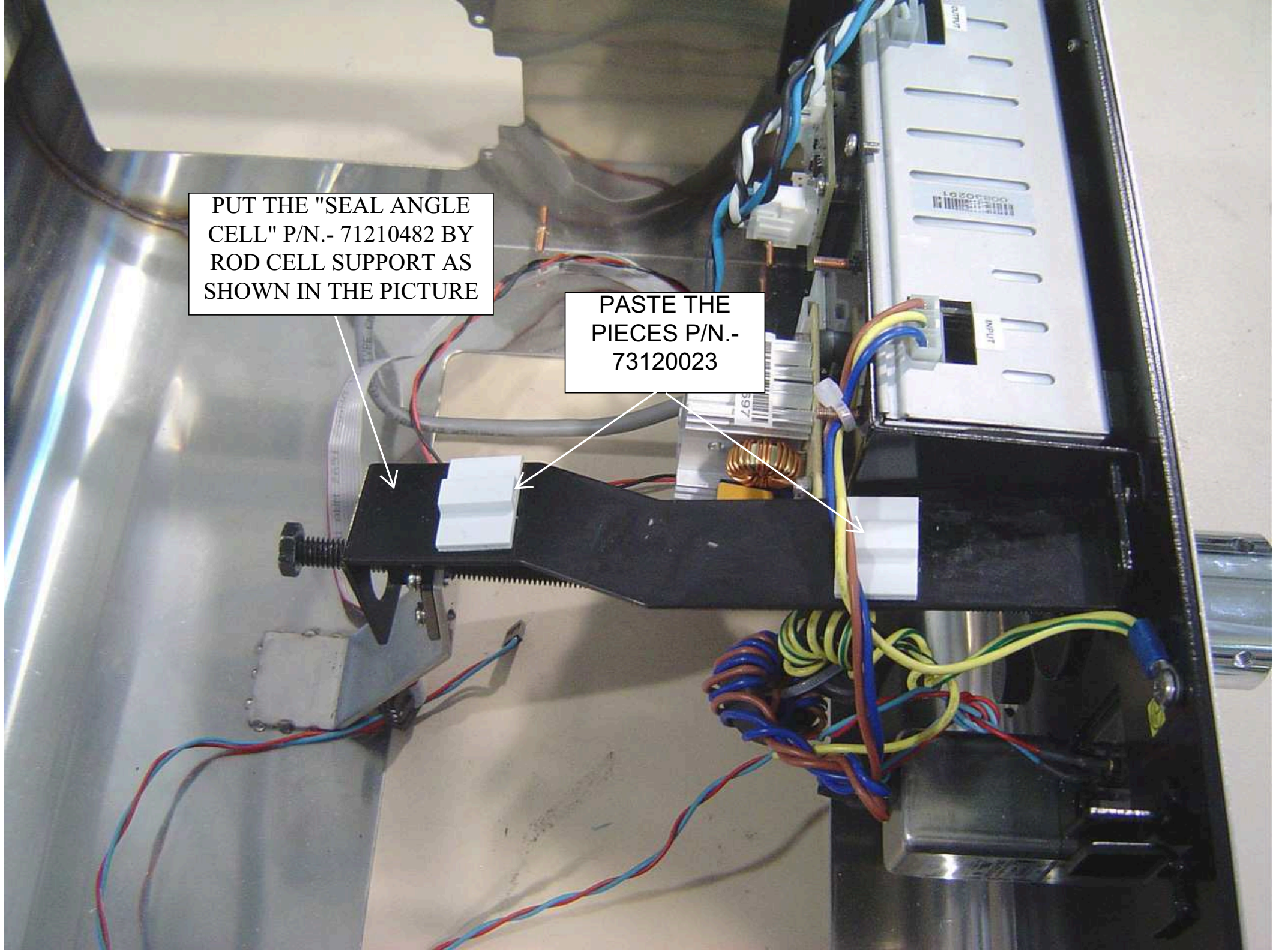


P/N.- 73100002
(4)



PUT THE "SEAL ANGLE CELL" P/N.- 71210482 BY ROD CELL SUPPORT AS SHOWN IN THE PICTURE

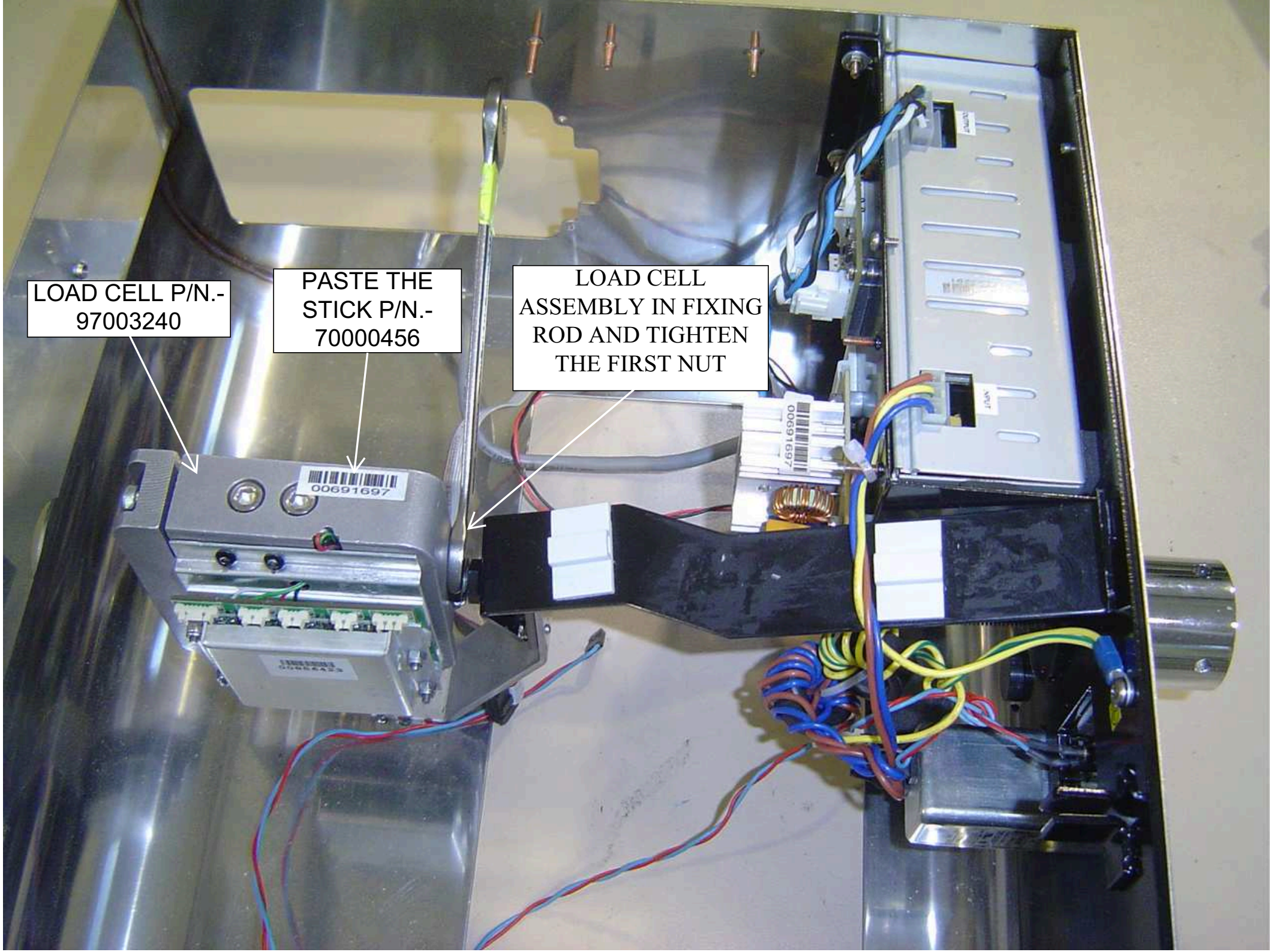
PASTE THE PIECES P/N.- 73120023



LOAD CELL P/N.-
97003240

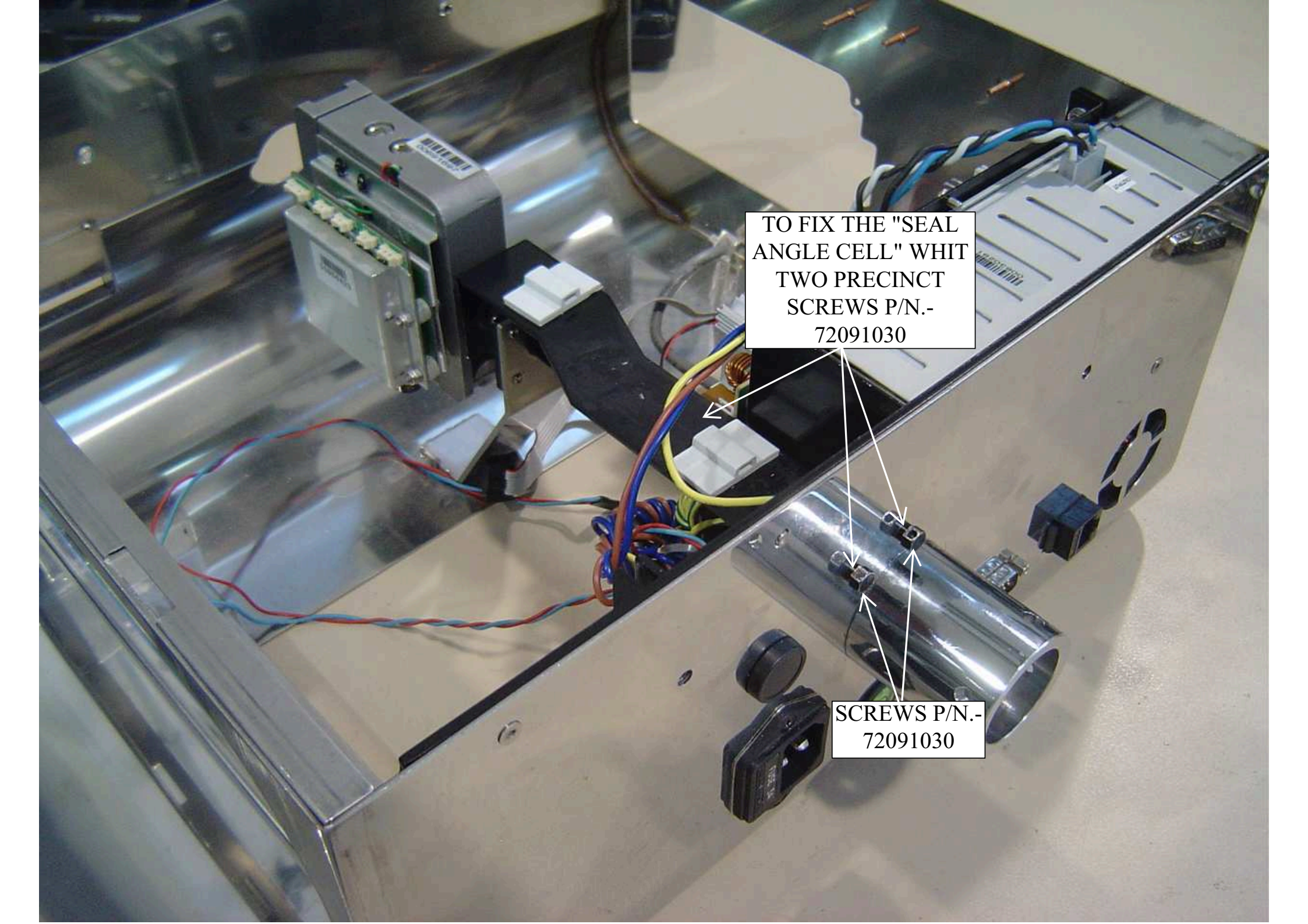
PASTE THE
STICK P/N.-
70000456

LOAD CELL
ASSEMBLY IN FIXING
ROD AND TIGHTEN
THE FIRST NUT





TIGHTEN THE
LOCK NUT



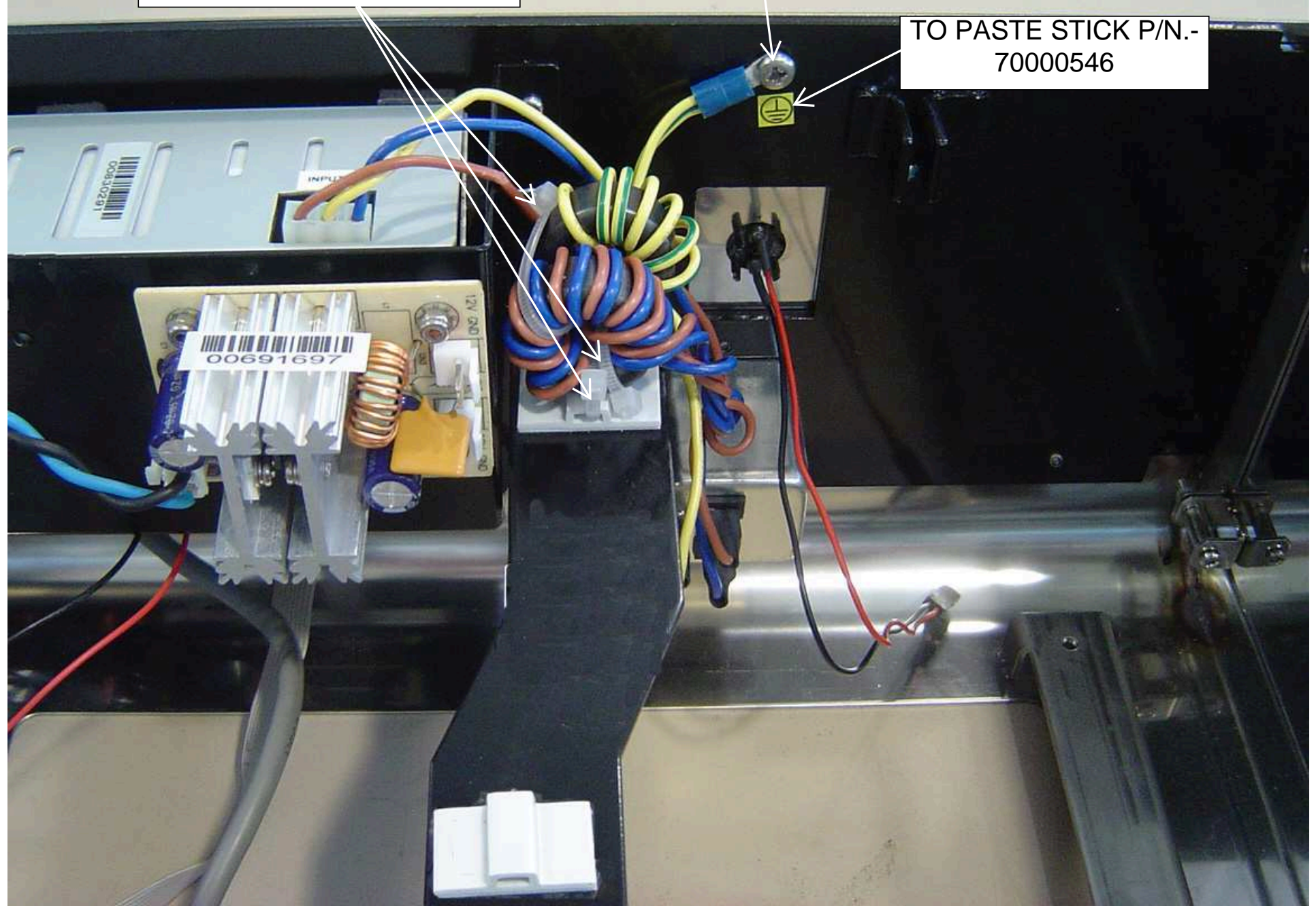
TO FIX THE "SEAL
ANGLE CELL" WHIT
TWO PRECINCT
SCREWS P/N.-
72091030

SCREWS P/N.-
72091030

BONDING CLAMP FOR
FIXING THE FLANGE P/N.-
73120023 AND USE THIS
FLANGES P/N.- 73100002 TO
HOLD FERRITAS

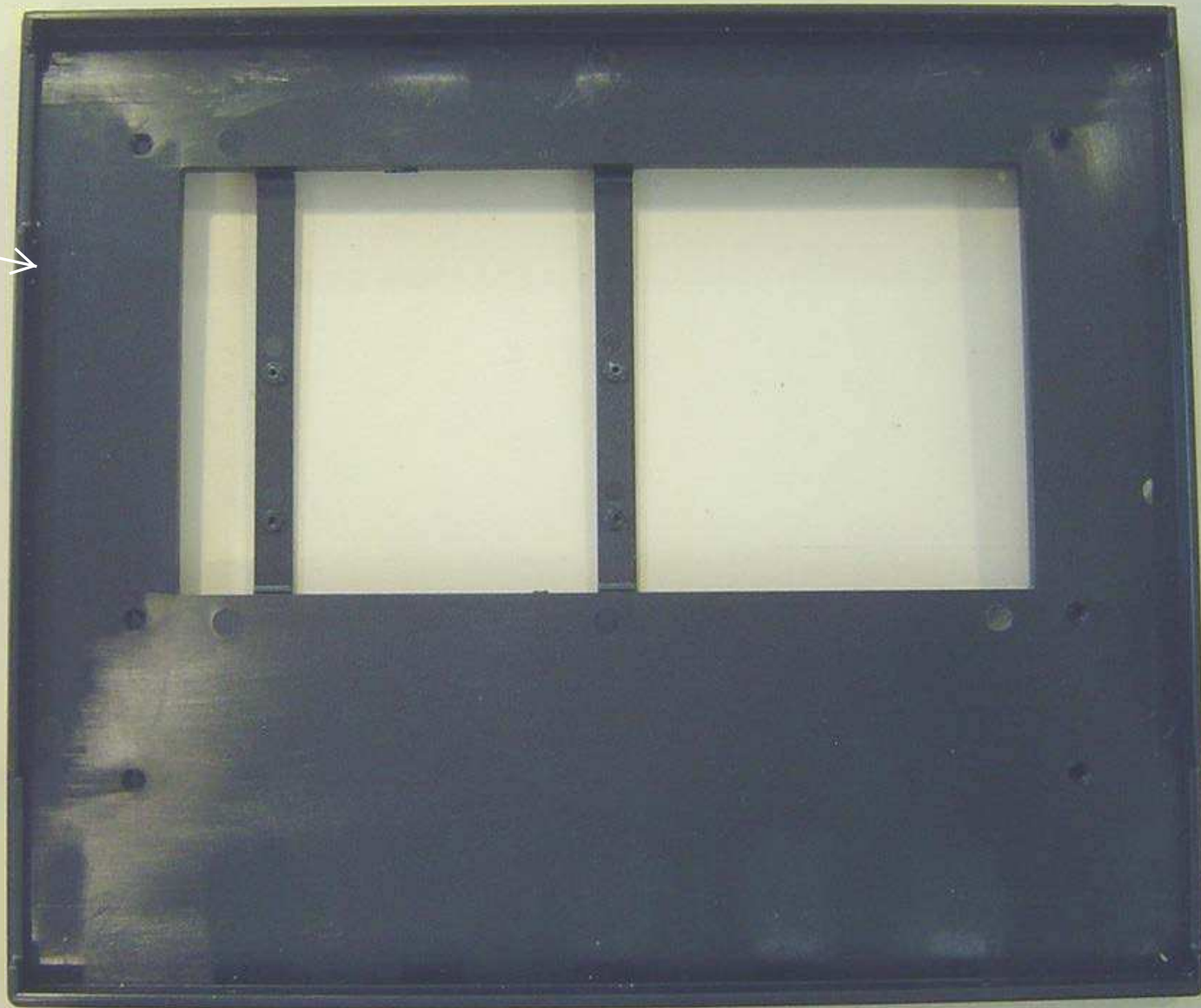
TO HOLD GROUND
TERMINAL WITH
SCREW P/N.-
72030025

TO PASTE STICK P/N.-
70000546

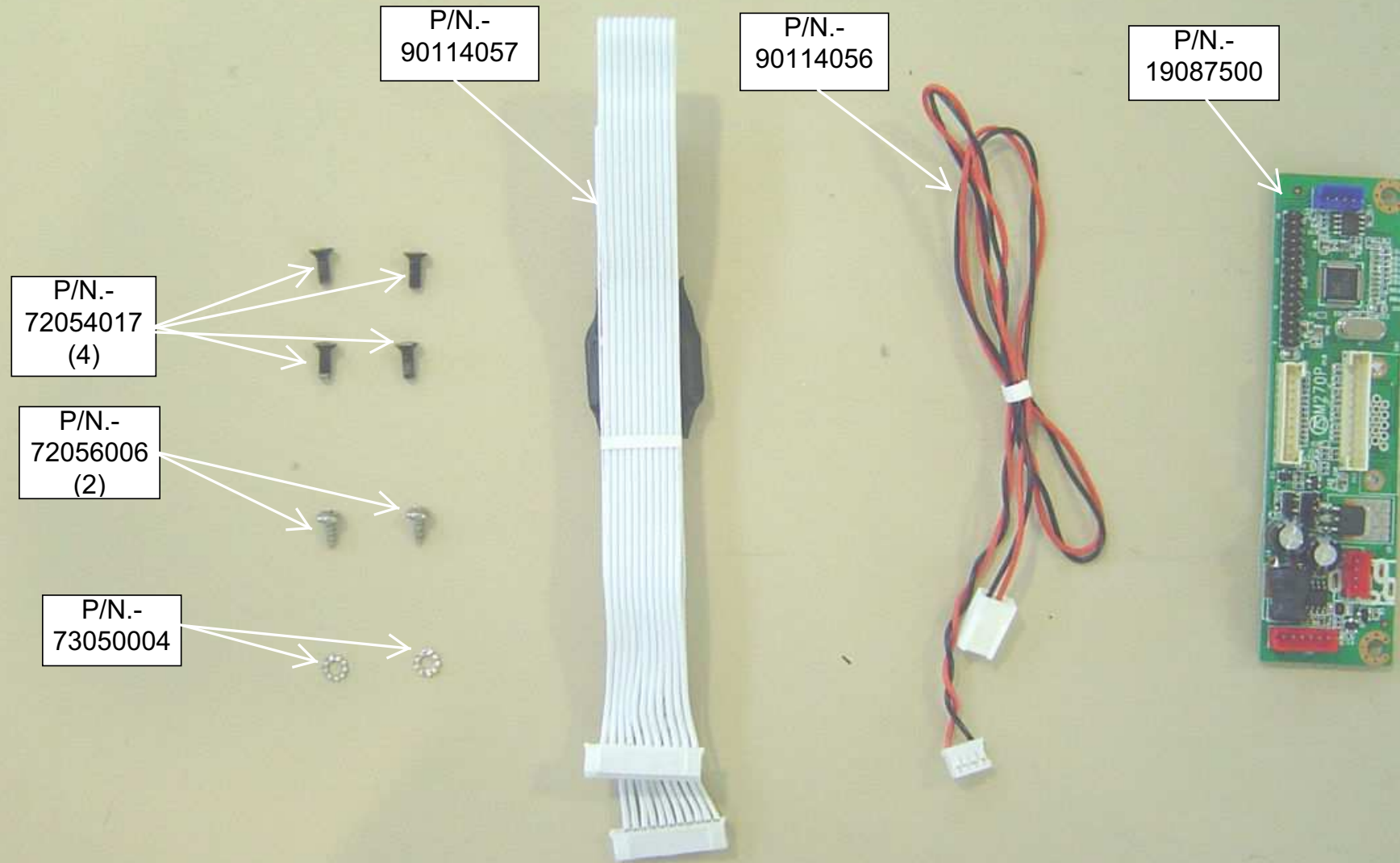


6.- ASSEMBLY SUPPORT BACK MONITOR (COMPONENTS)

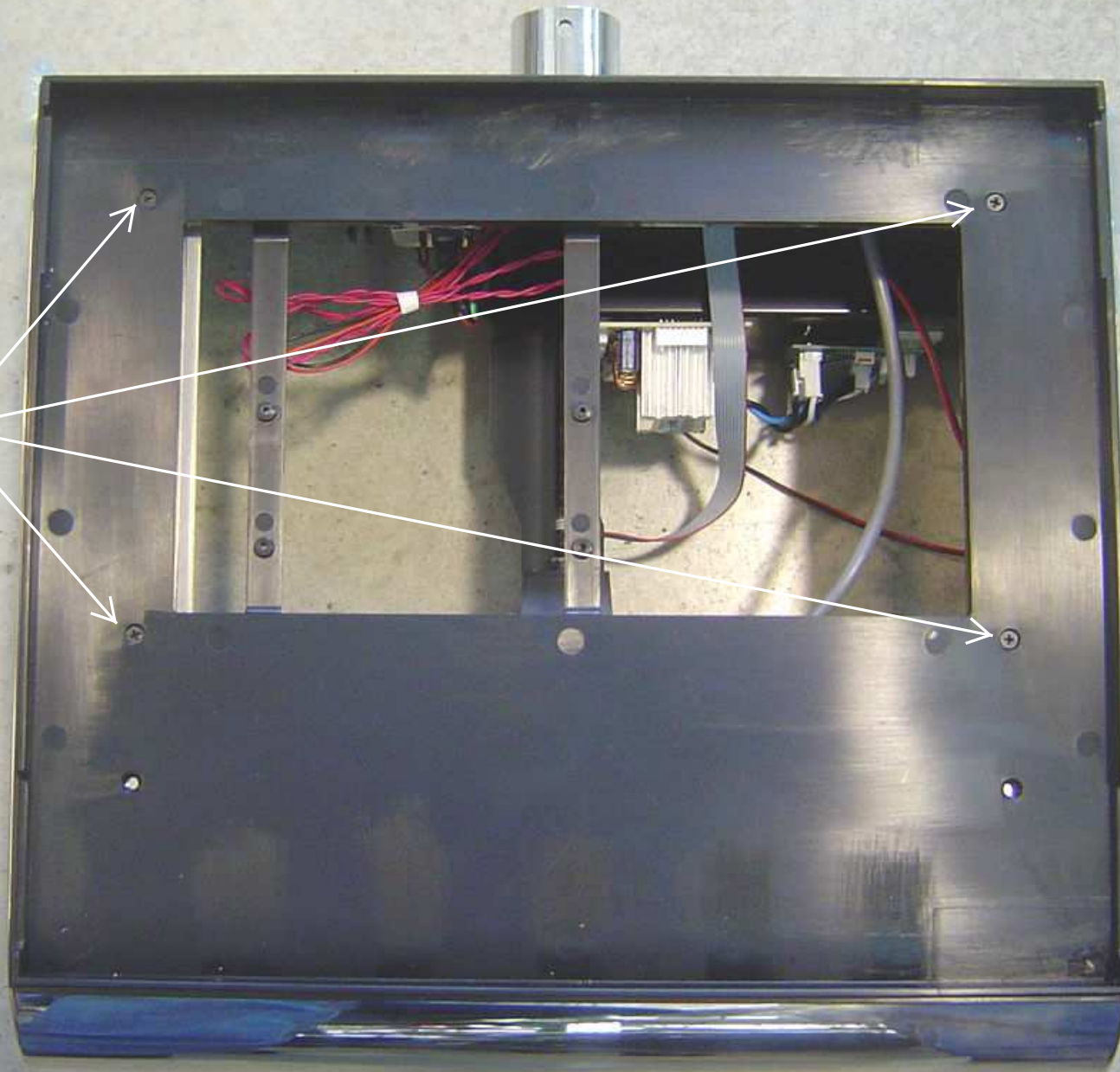
P/N.-
71004527



6.- ASSEMBLY SUPPORT BACK MONITOR (COMPONENTS)



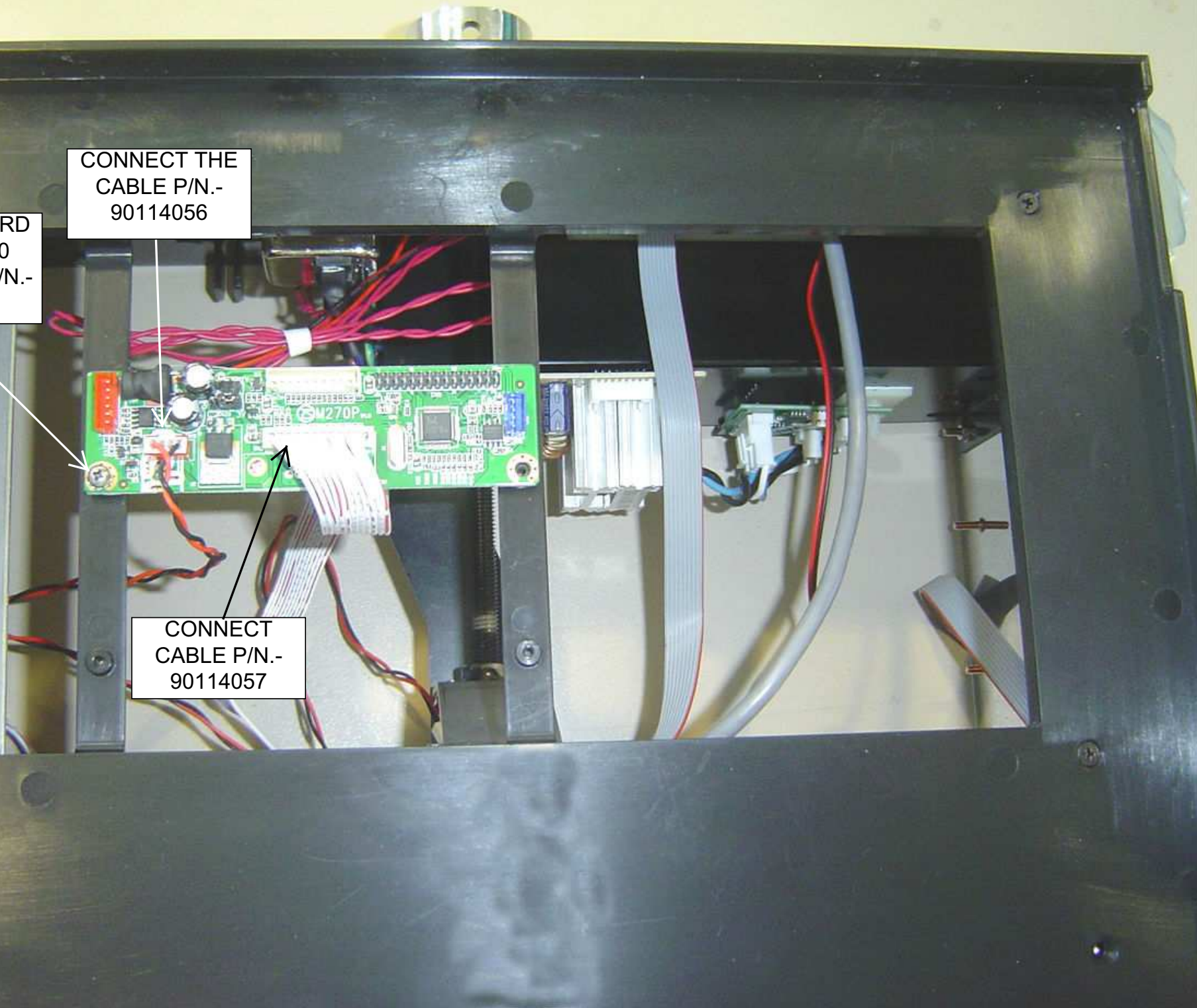
HOLD THE PIECE
P/N.- 71004527
WITH 4 SCREWS
P/N.- 72054017



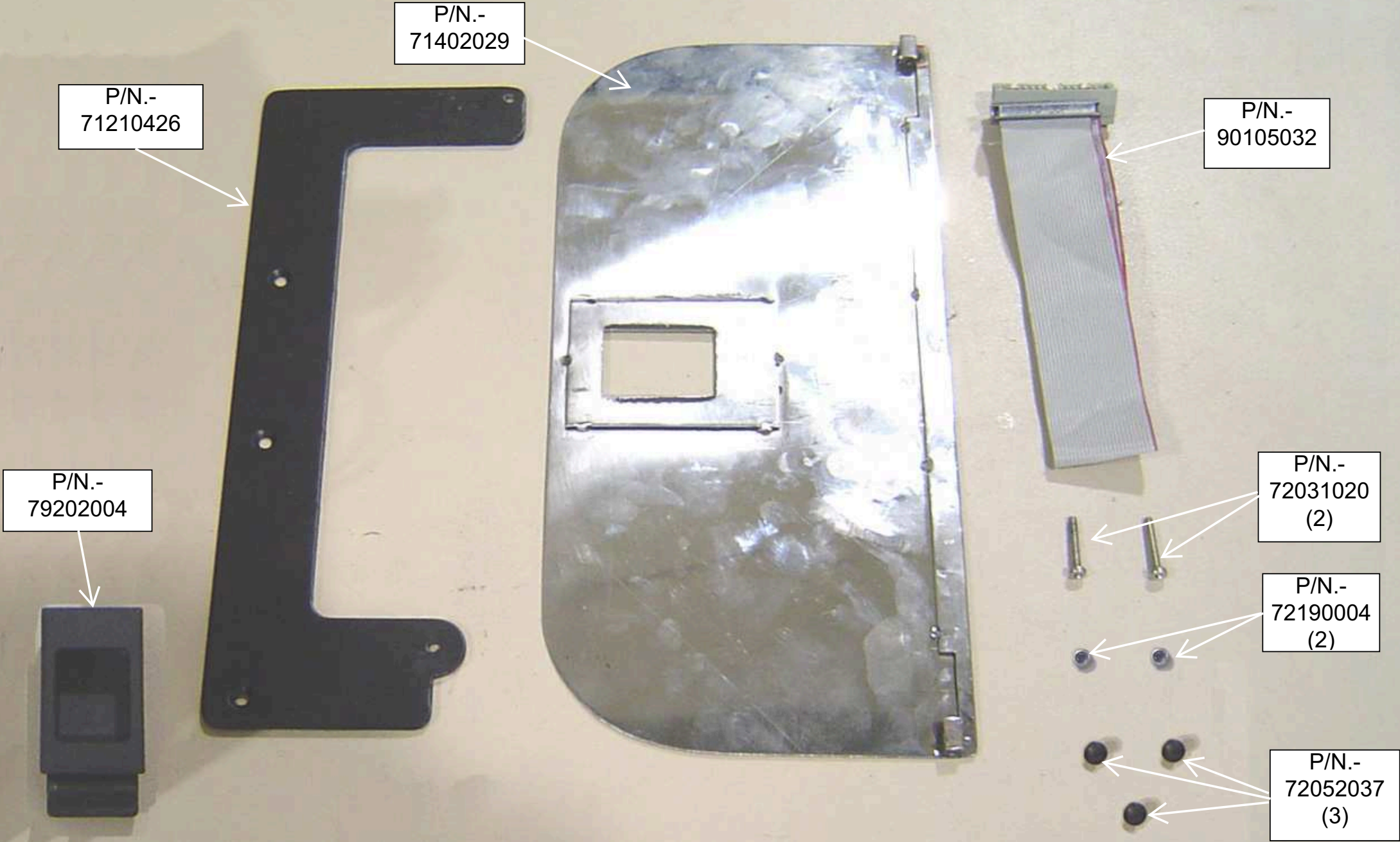
HOLD THE BOARD
P/N.- 19087500
WHIT SCREW P/N.-
72056006

CONNECT THE
CABLE P/N.-
90114056

CONNECT
CABLE P/N.-
90114057



7.- ASSEMBLY LABEL PRINTER (COMPONENTS)



P/N.-
71210426

P/N.-
71402029

P/N.-
90105032

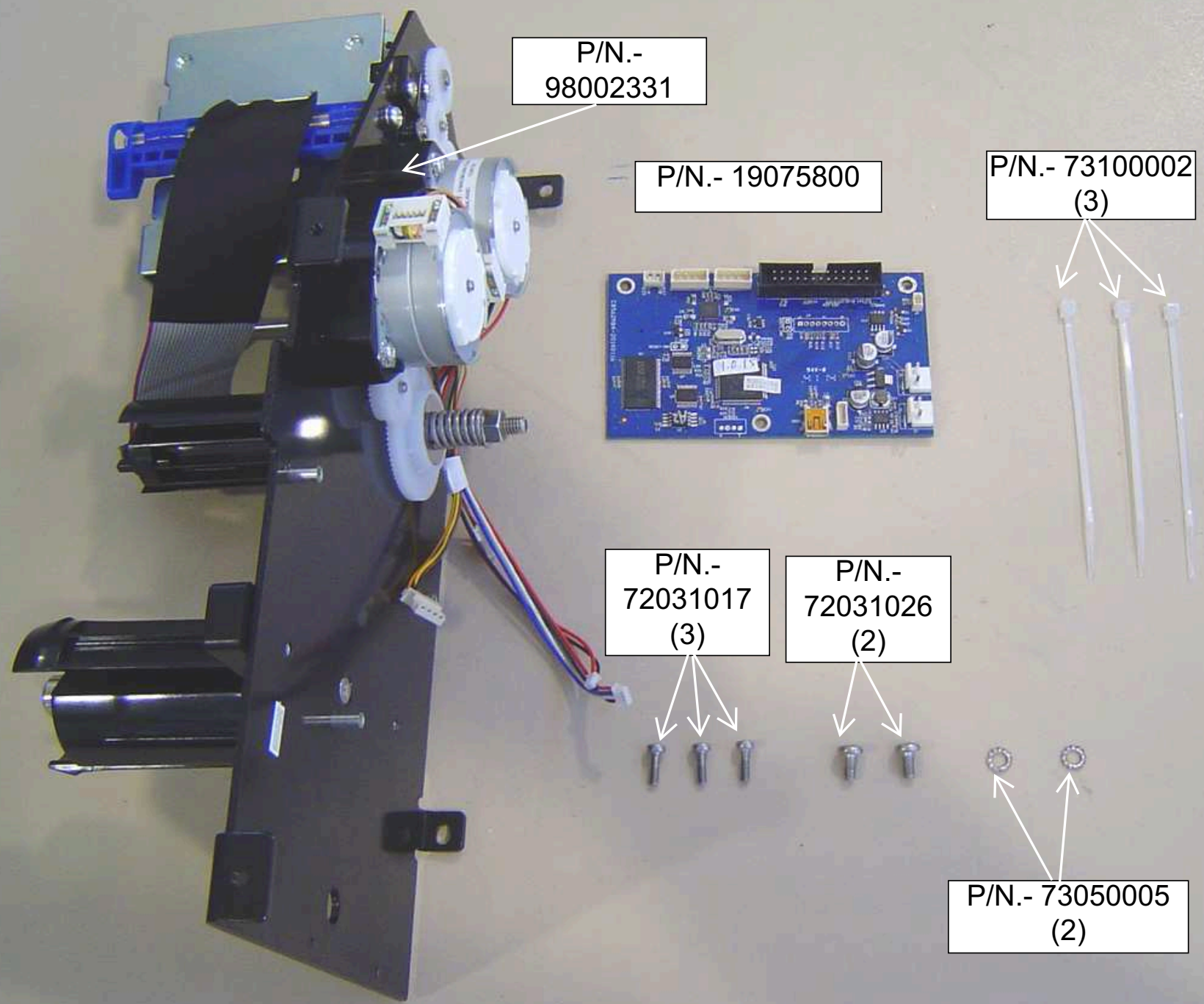
P/N.-
79202004

P/N.-
72031020
(2)

P/N.-
72190004
(2)

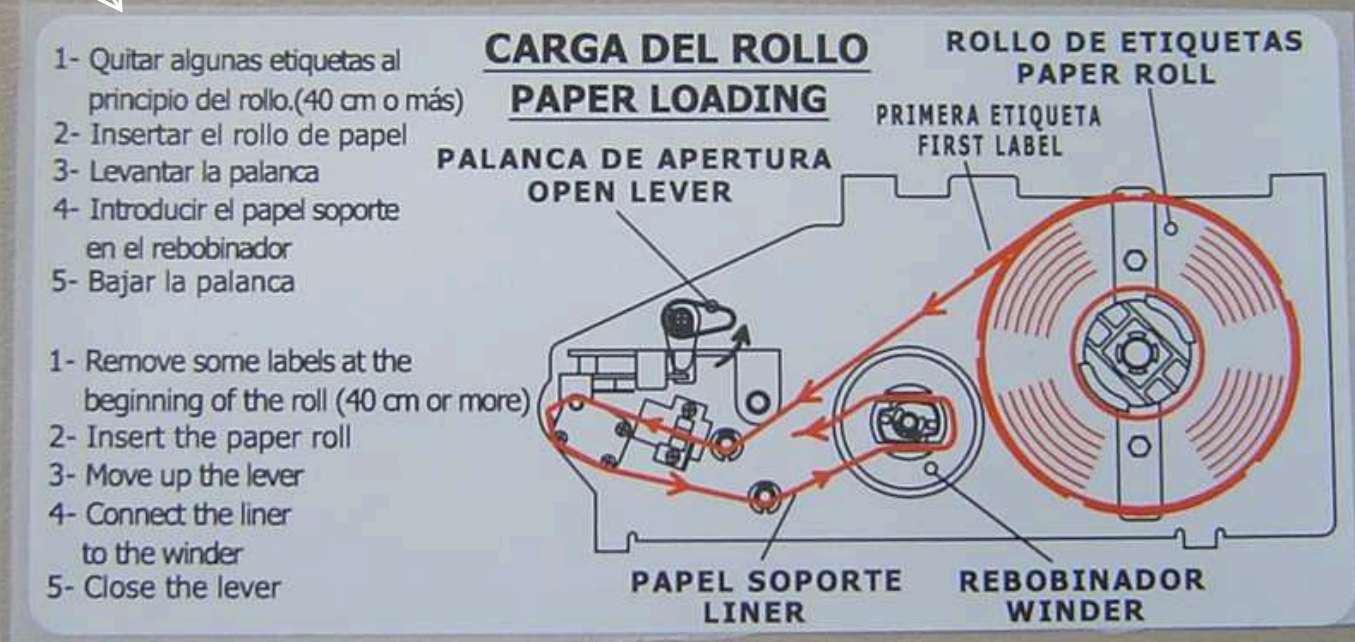
P/N.-
72052037
(3)

7.- ASSEMBLY LABEL PRINTER (COMPONENTS)



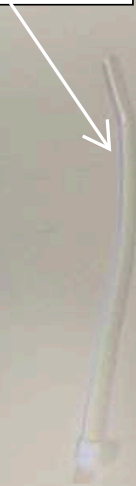
7.- ASSEMBLY LABEL PRINTER (COMPONENTS)

P/N.- 70010321



7.- ASSEMBLY LABEL PRINTER(COMPONENTS)

P/N.-
73100002



P/N
73120023

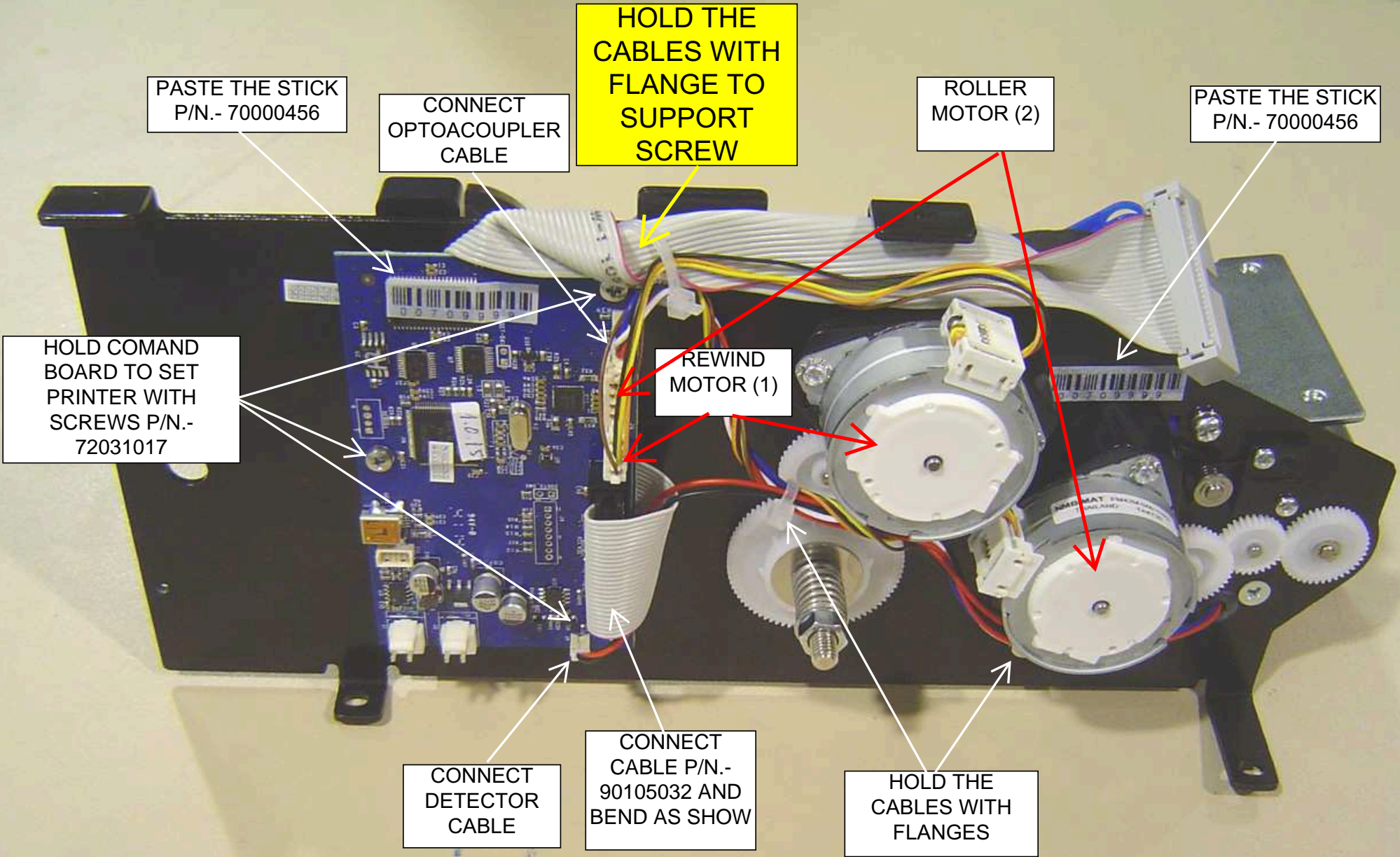


P/N.-
71210404



P/N.-
72030025 (2)





PASTE THE STICK
P/N.- 70000456

CONNECT
OPTOACOUPLER
CABLE

HOLD THE
CABLES WITH
FLANGE TO
SUPPORT
SCREW

ROLLER
MOTOR (2)

PASTE THE STICK
P/N.- 70000456

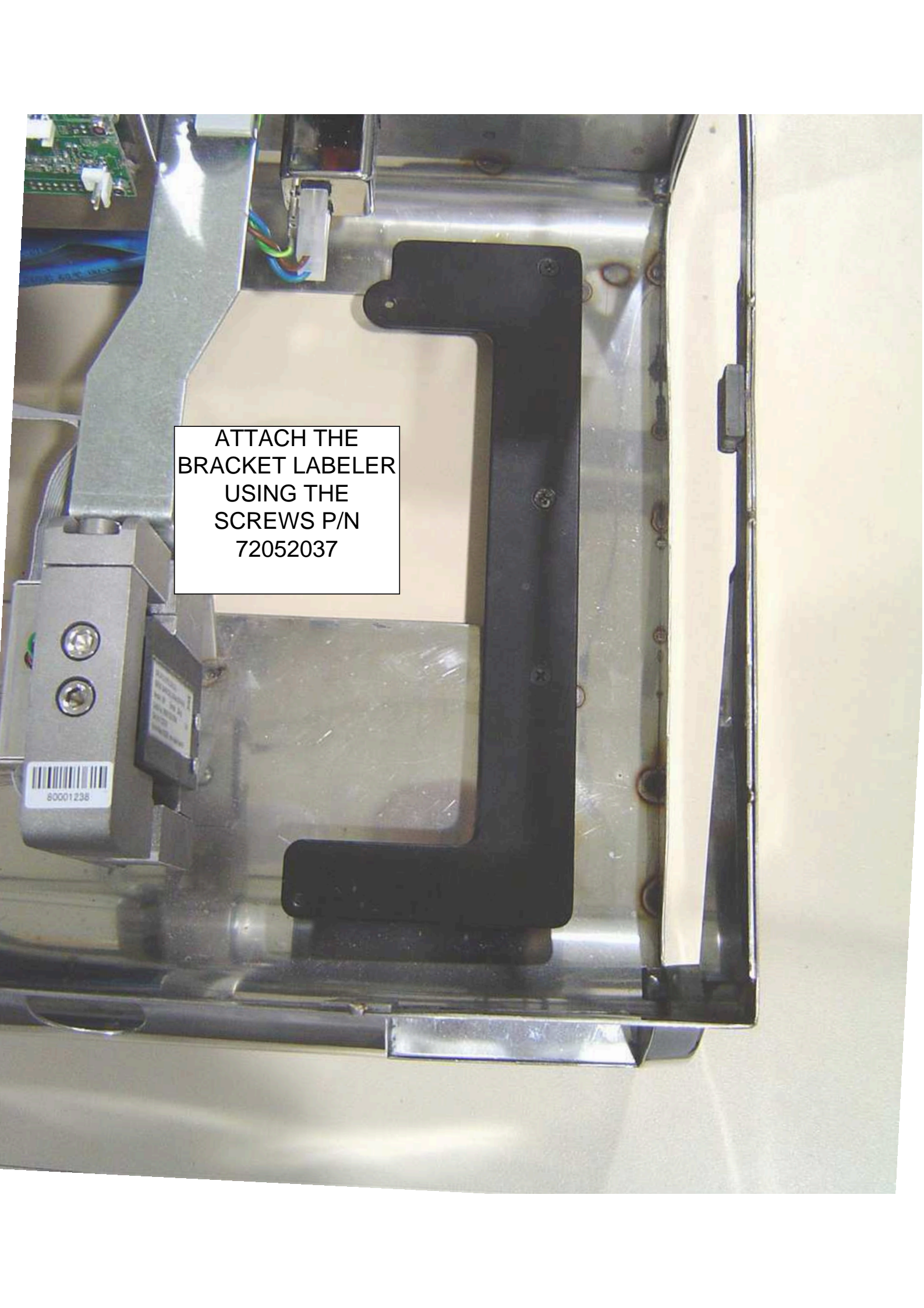
HOLD COMAND
BOARD TO SET
PRINTER WITH
SCREWS P/N.-
72031017

REWIND
MOTOR (1)

CONNECT
DETECTOR
CABLE

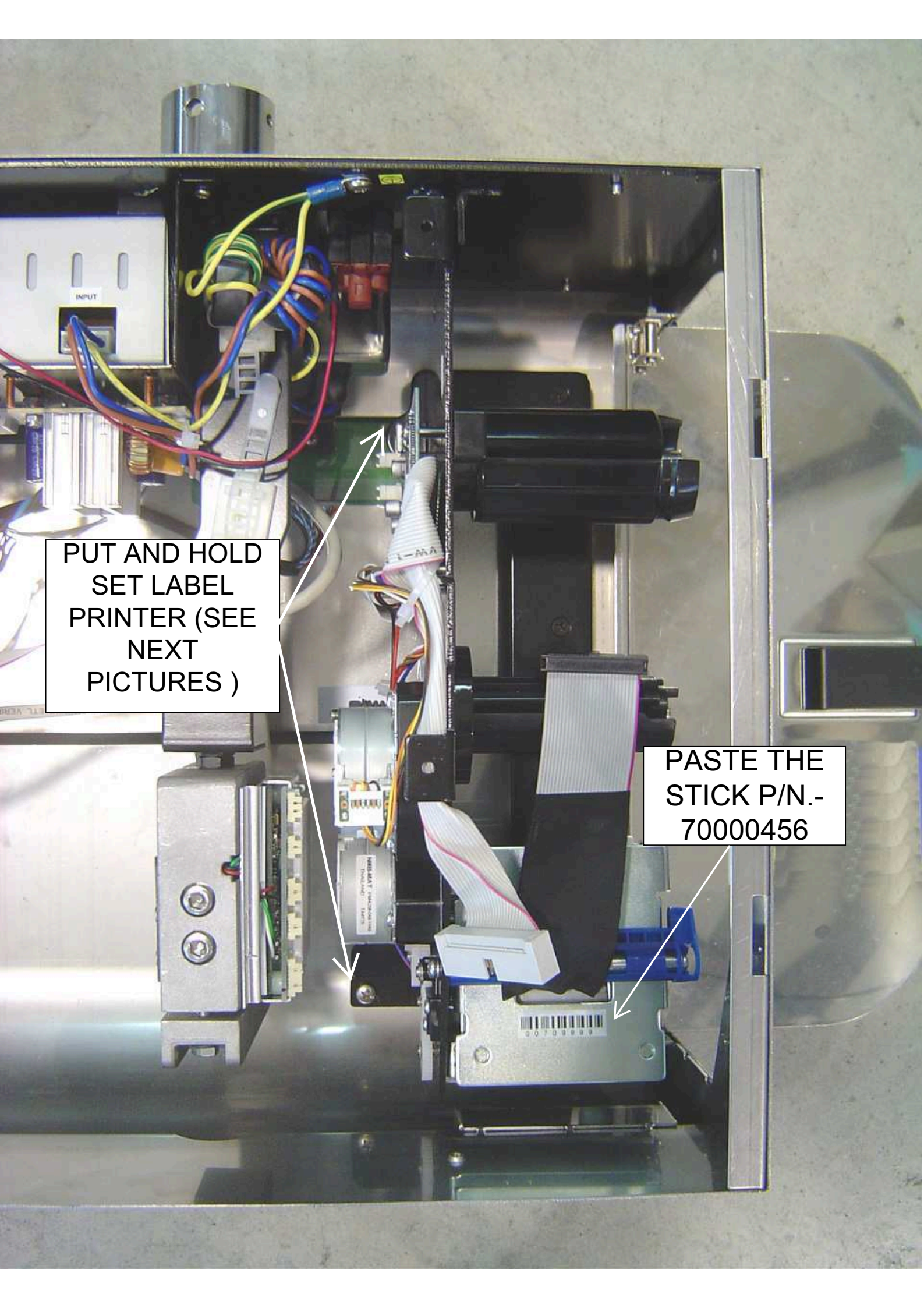
CONNECT
CABLE P/N.-
90105032 AND
BEND AS SHOW

HOLD THE
CABLES WITH
FLANGES

The image shows the interior of a metal chassis. A black L-shaped bracket is mounted on the right side. A white labeler is attached to the left side of the chassis. A barcode label with the number 80001238 is visible on the labeler. A white text box is overlaid on the image, providing instructions for attaching the bracket labeler. The chassis is made of metal and has several screws visible. A green circuit board is partially visible in the top left corner. A white connector with colored wires is also visible.

ATTACH THE
BRACKET LABELER
USING THE
SCREWS P/N
72052037

80001238



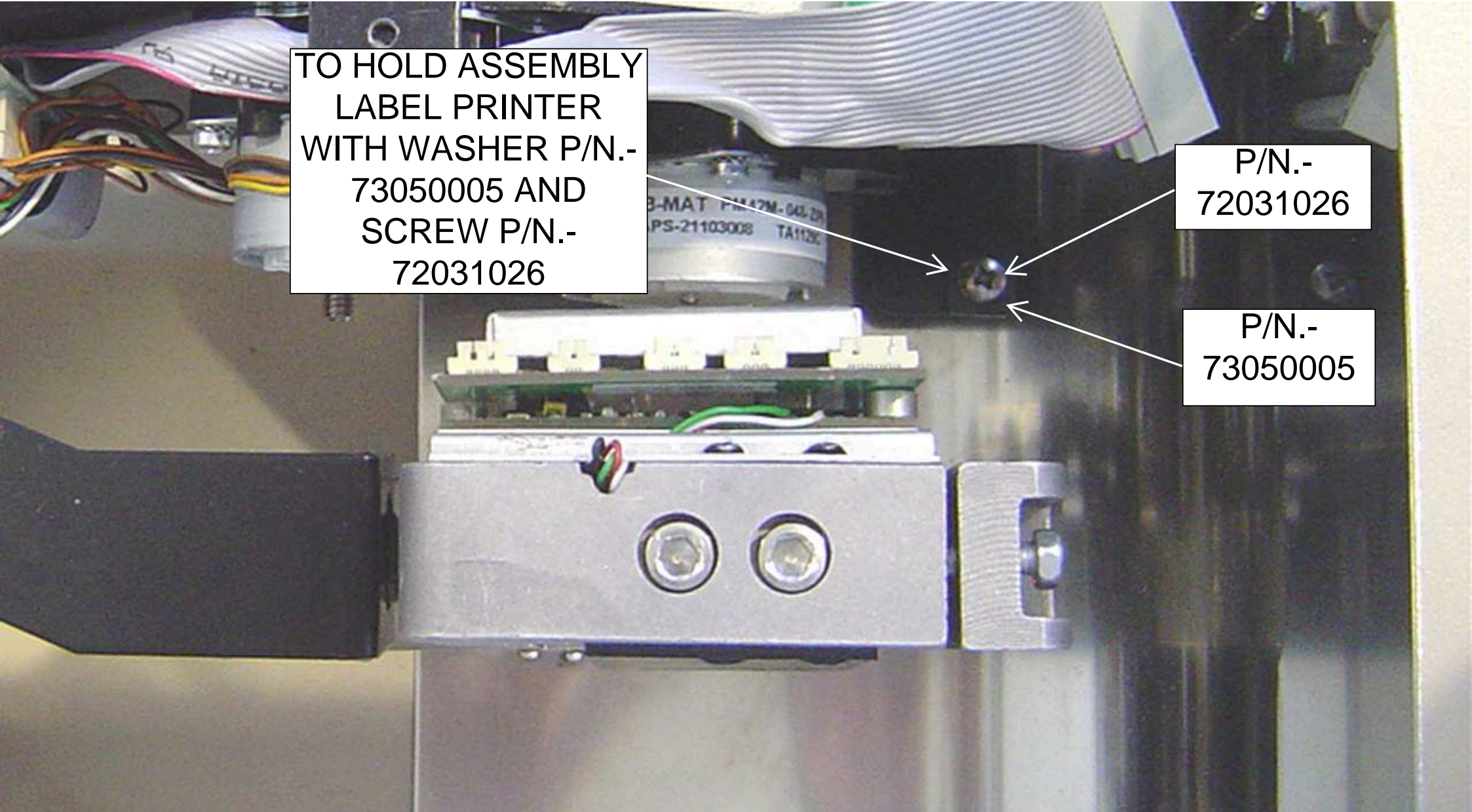
PUT AND HOLD
SET LABEL
PRINTER (SEE
NEXT
PICTURES)

PASTE THE
STICK P/N.-
70000456

TO HOLD ASSEMBLY
LABEL PRINTER
WITH WASHER P/N.-
73050005 AND
SCREW P/N.-
72031026

P/N.-
72031026

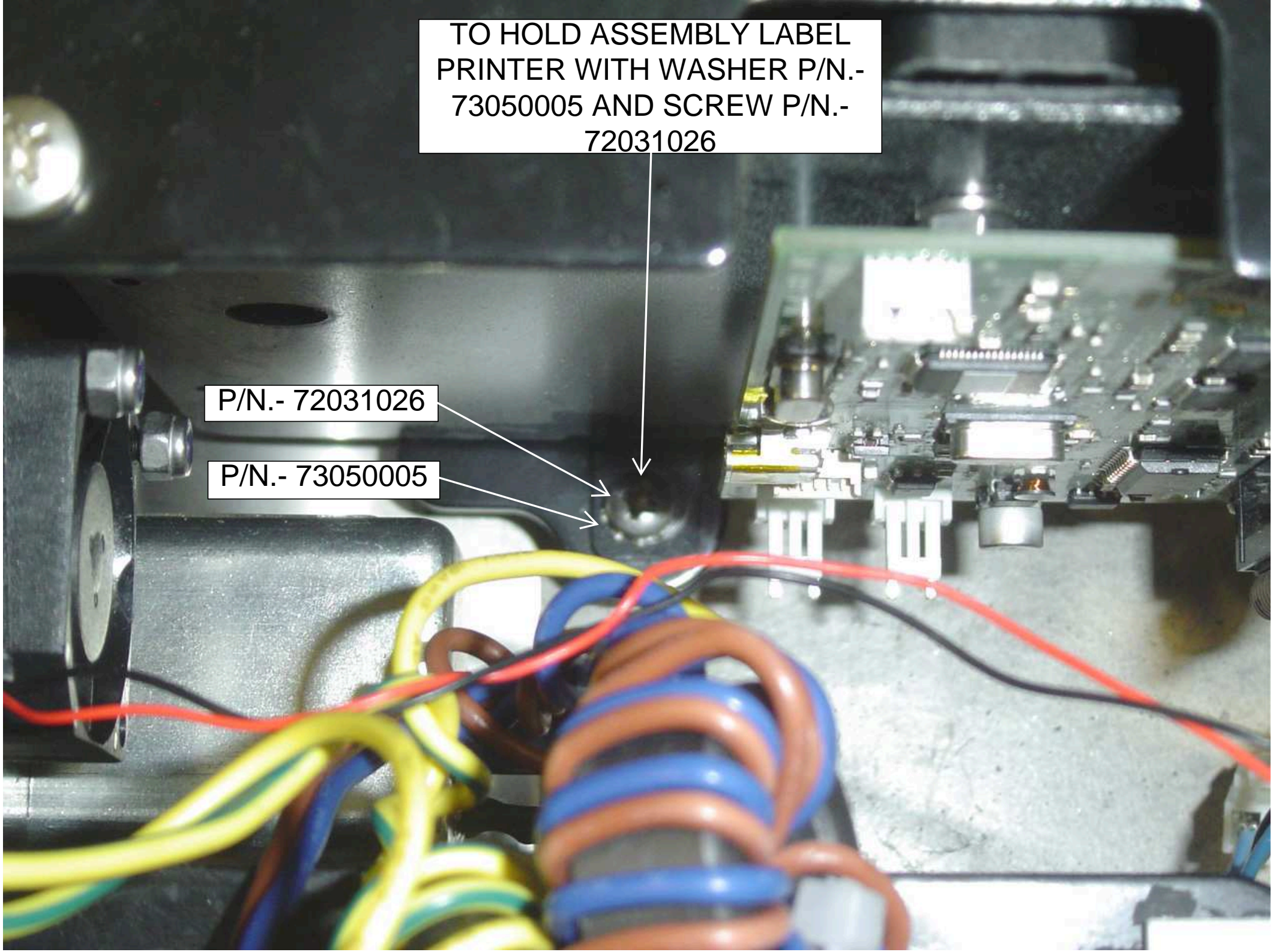
P/N.-
73050005



TO HOLD ASSEMBLY LABEL
PRINTER WITH WASHER P/N.-
73050005 AND SCREW P/N.-
72031026

P/N.- 72031026

P/N.- 73050005



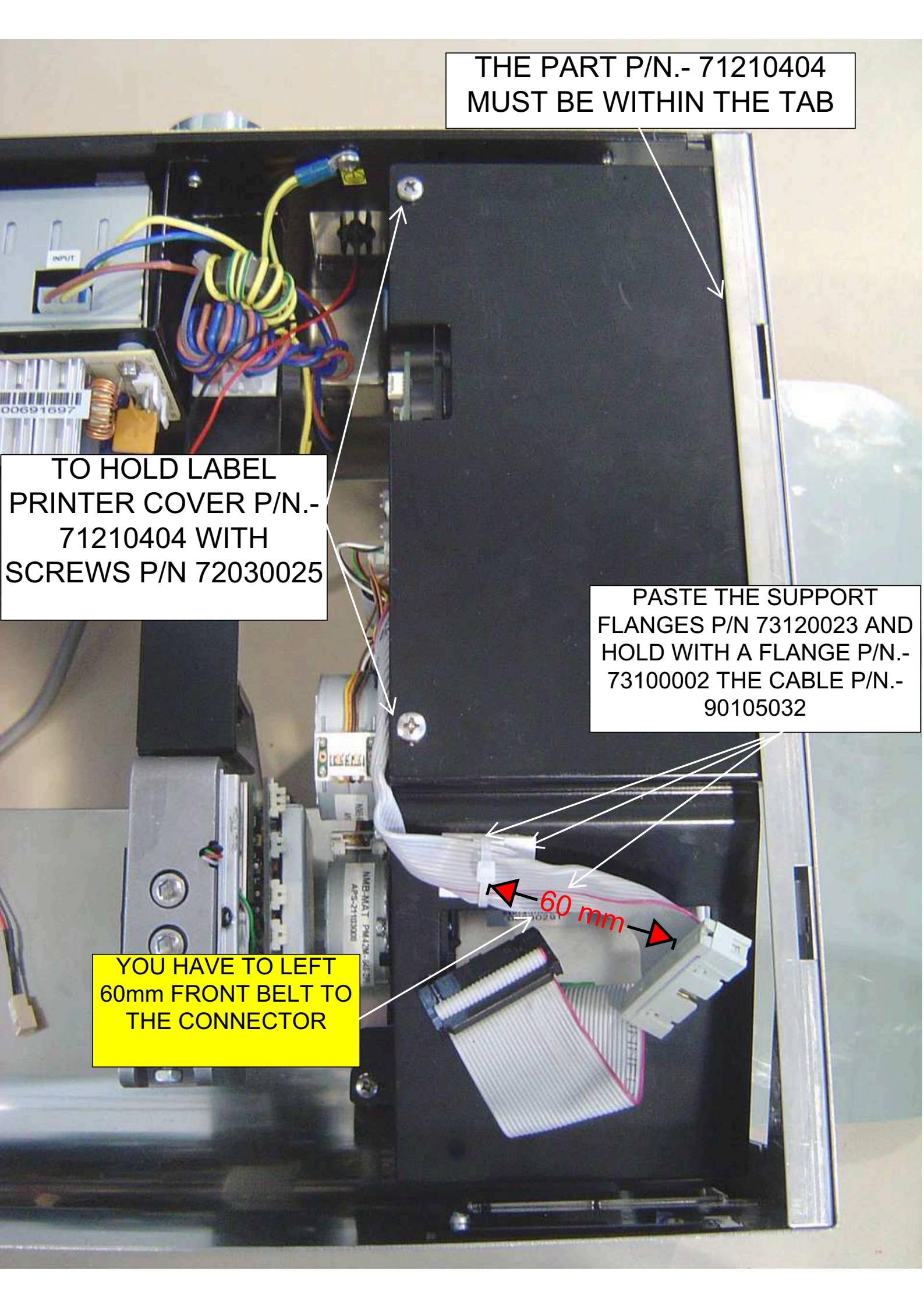
THE PART P/N.- 71210404
MUST BE WITHIN THE TAB

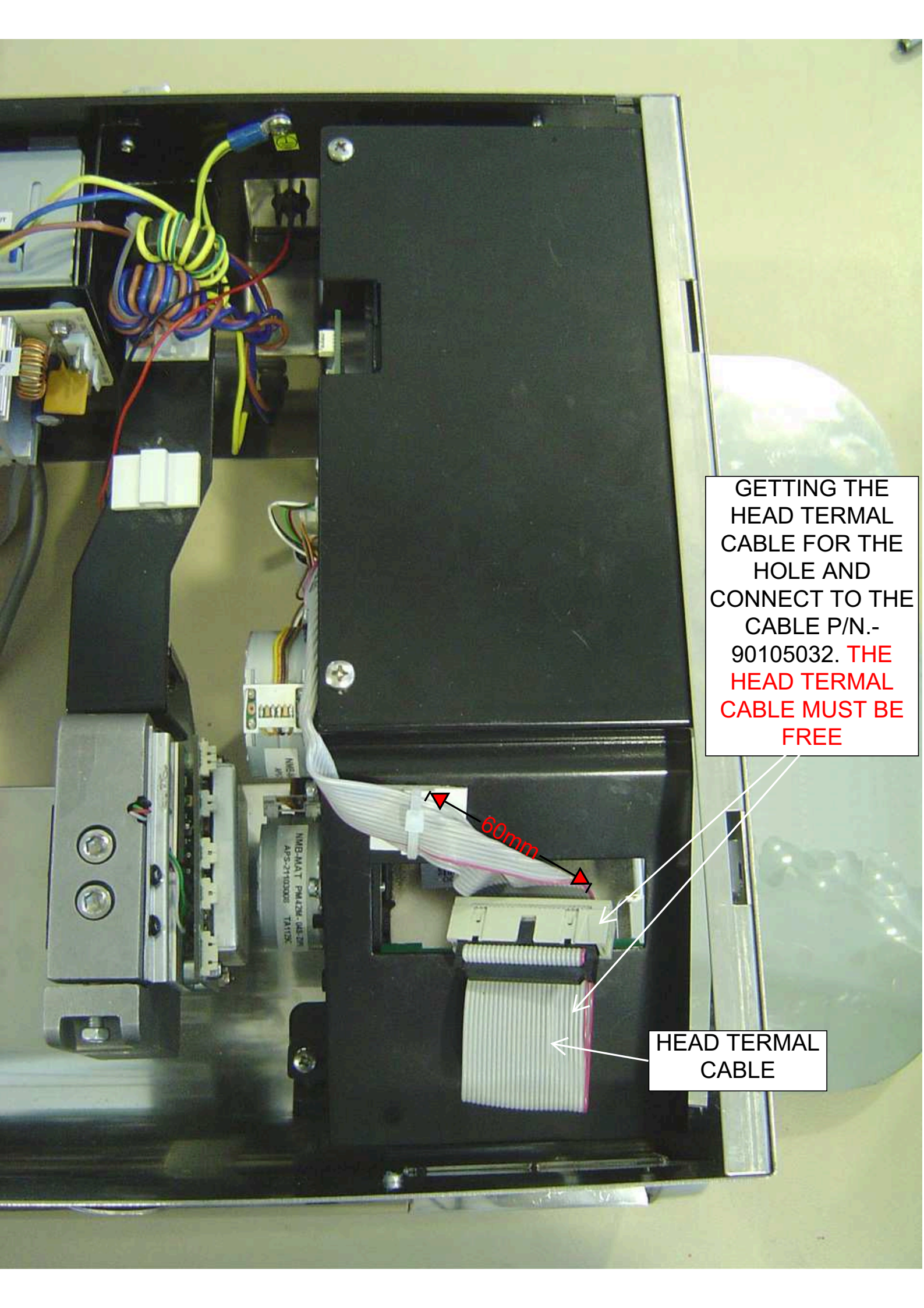
TO HOLD LABEL
PRINTER COVER P/N.-
71210404 WITH
SCREWS P/N 72030025

PASTE THE SUPPORT
FLANGES P/N 73120023 AND
HOLD WITH A FLANGE P/N.-
73100002 THE CABLE P/N.-
90105032

YOU HAVE TO LEFT
60mm FRONT BELT TO
THE CONNECTOR

60 mm

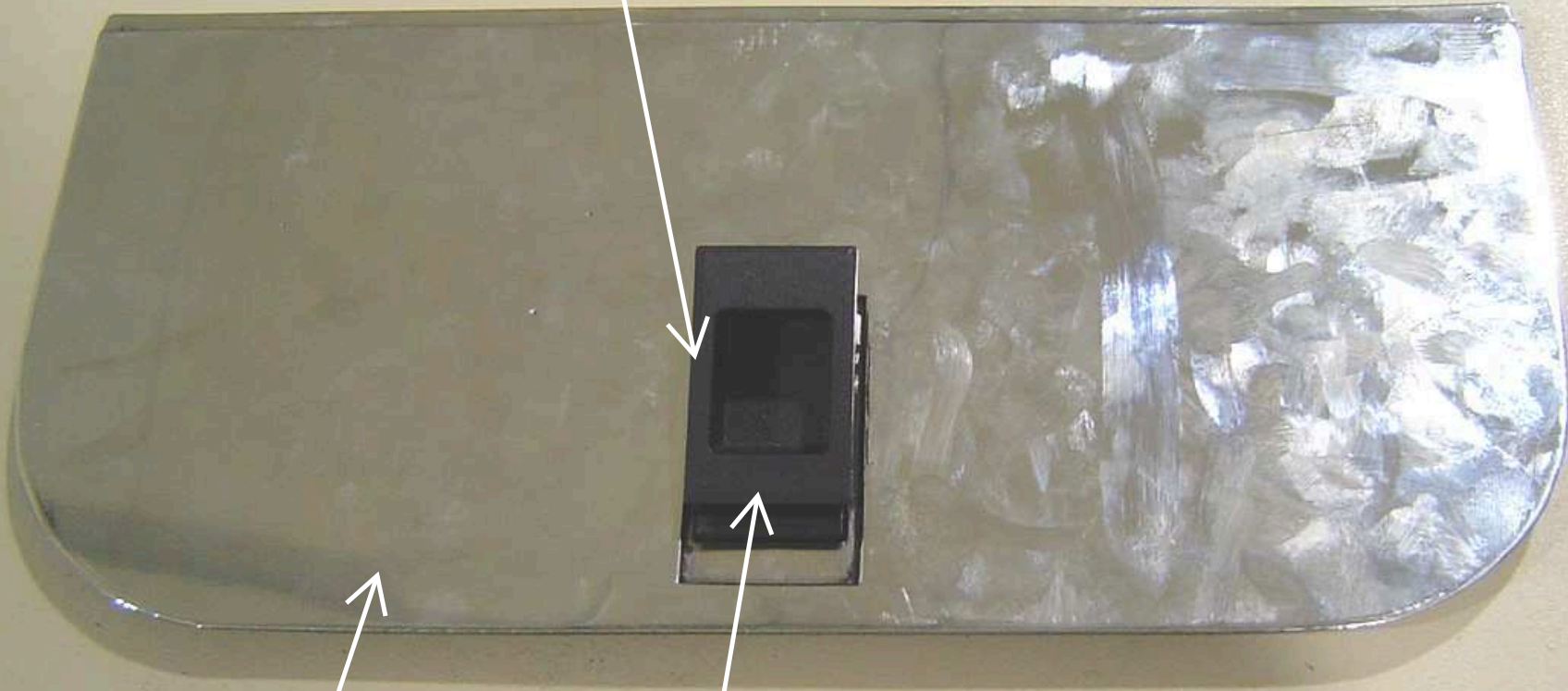




GETTING THE HEAD TERMAL CABLE FOR THE HOLE AND CONNECT TO THE CABLE P/N.- 90105032. **THE HEAD TERMAL CABLE MUST BE FREE**


HEAD TERMAL CABLE

FIT THE SIDE
CLOSING DOOR
INSERT THE
OUTSIDE TOWARD
THE INSIDE



P/N.- 71210429

P/N.- 79202004

A photograph of a metallic door panel, likely made of aluminum, with a black handle at the top center. The panel has rounded corners and a central text box with two white arrows pointing to screws on the bottom edge. The background is a plain, light-colored surface.

PASS THE
SCREWS P/N
72031020 ON THE
DOOR HOLES

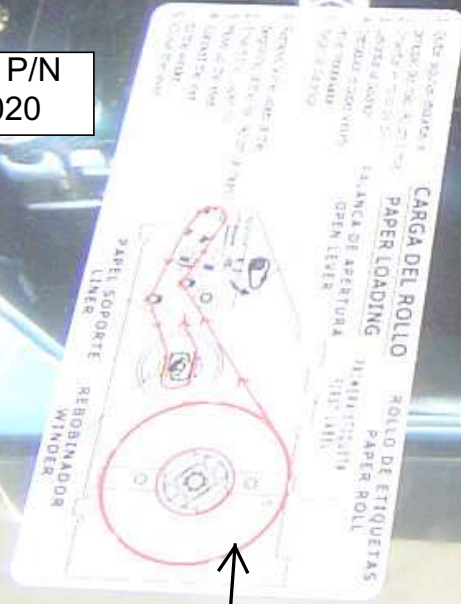
PASS THE SCREWS P/N
72031020 UNTIL THE END AND
SCREW IN NUTS P/N.- 72190004
TO HOLD THE DOOR TO THE
HOUSING

NUT P/N.-
72190004

NUT P/N.-
72190004

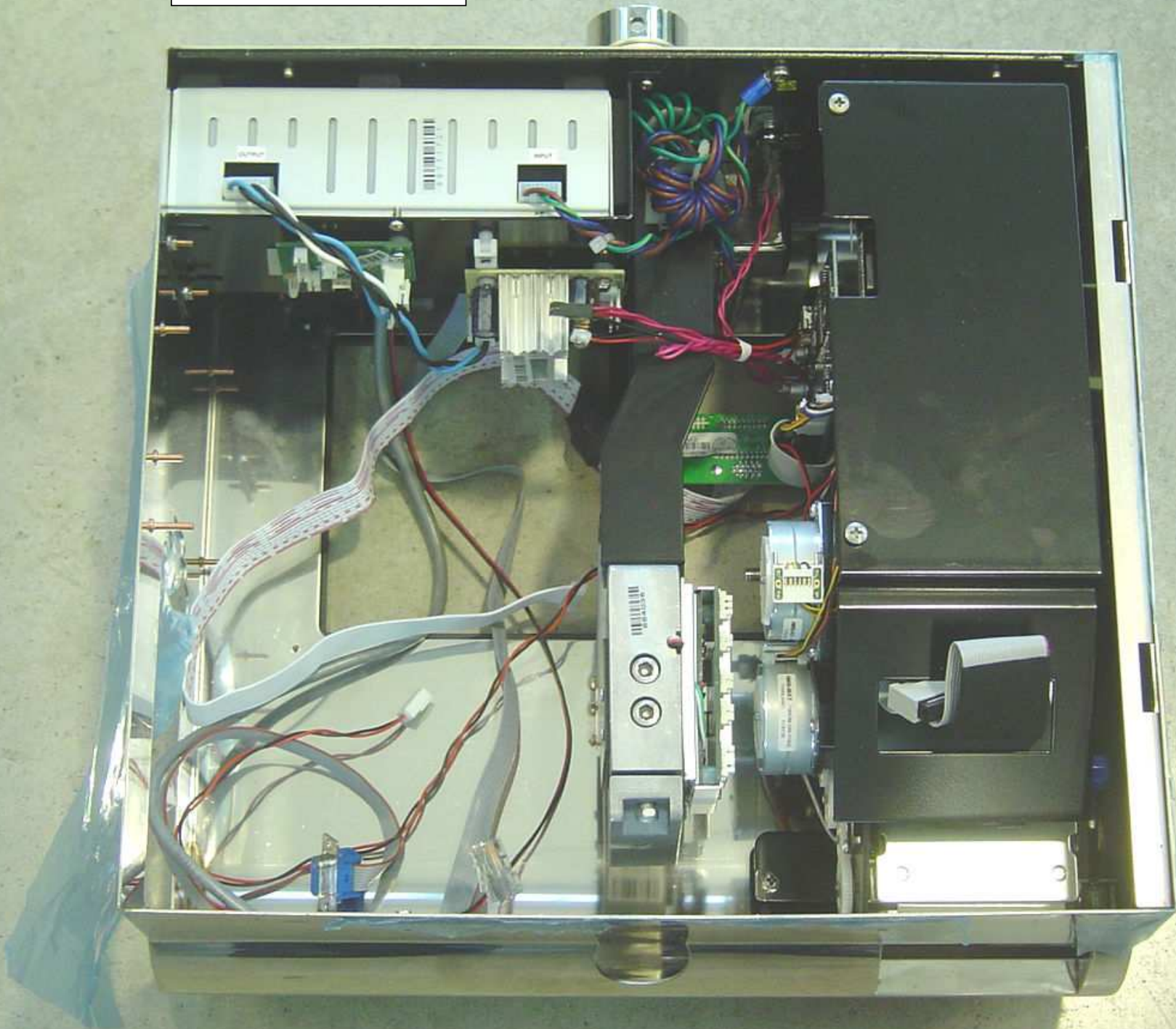
SCREW P/N
72031020

SCREW P/N
72031020

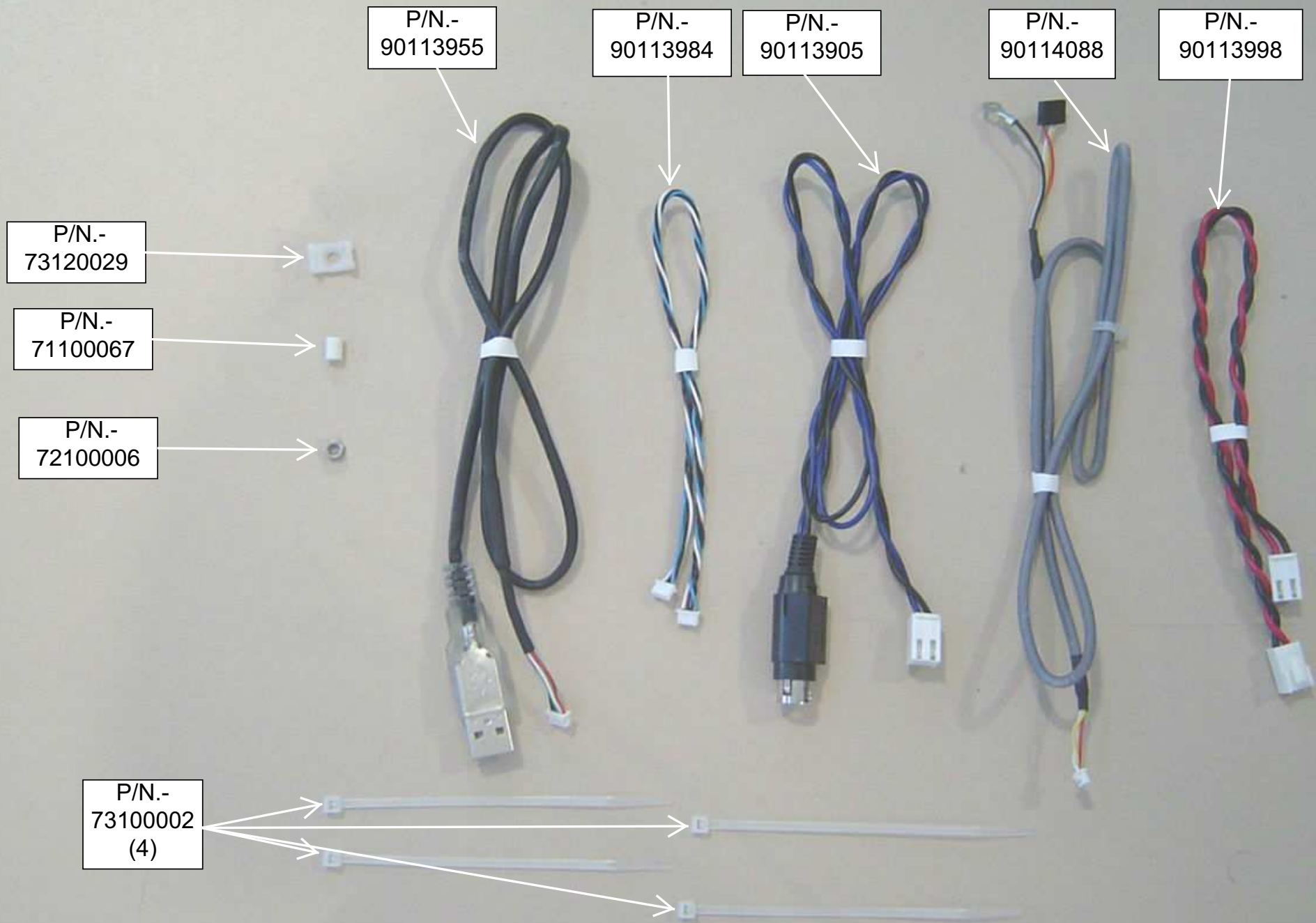


TO PASTE THE
STICK P/N.-
70010321

OVERVIEW



8.- CONNECT CABLES (COMPONENTS)

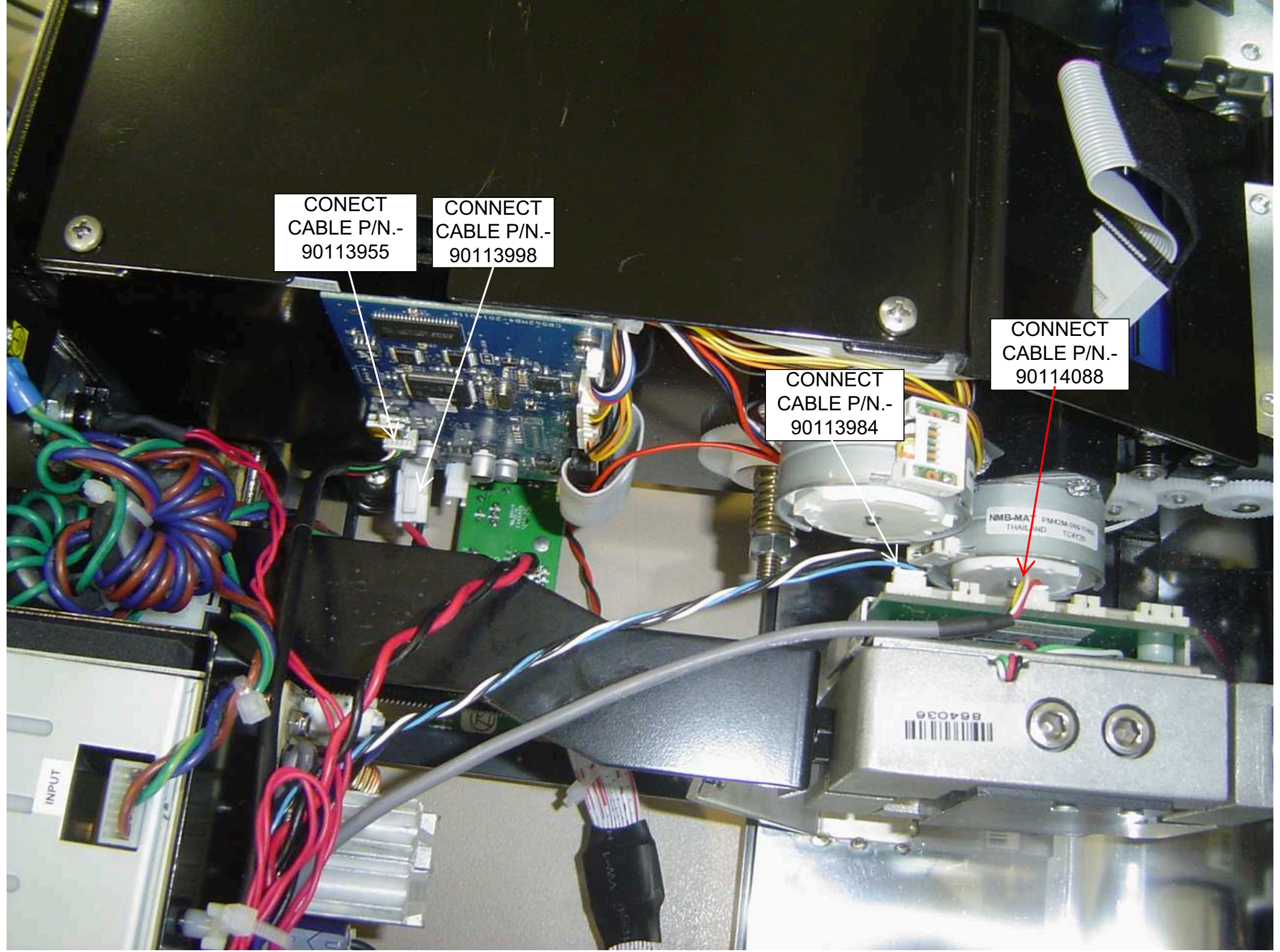


CONNECT
CABLE P/N.-
90113955

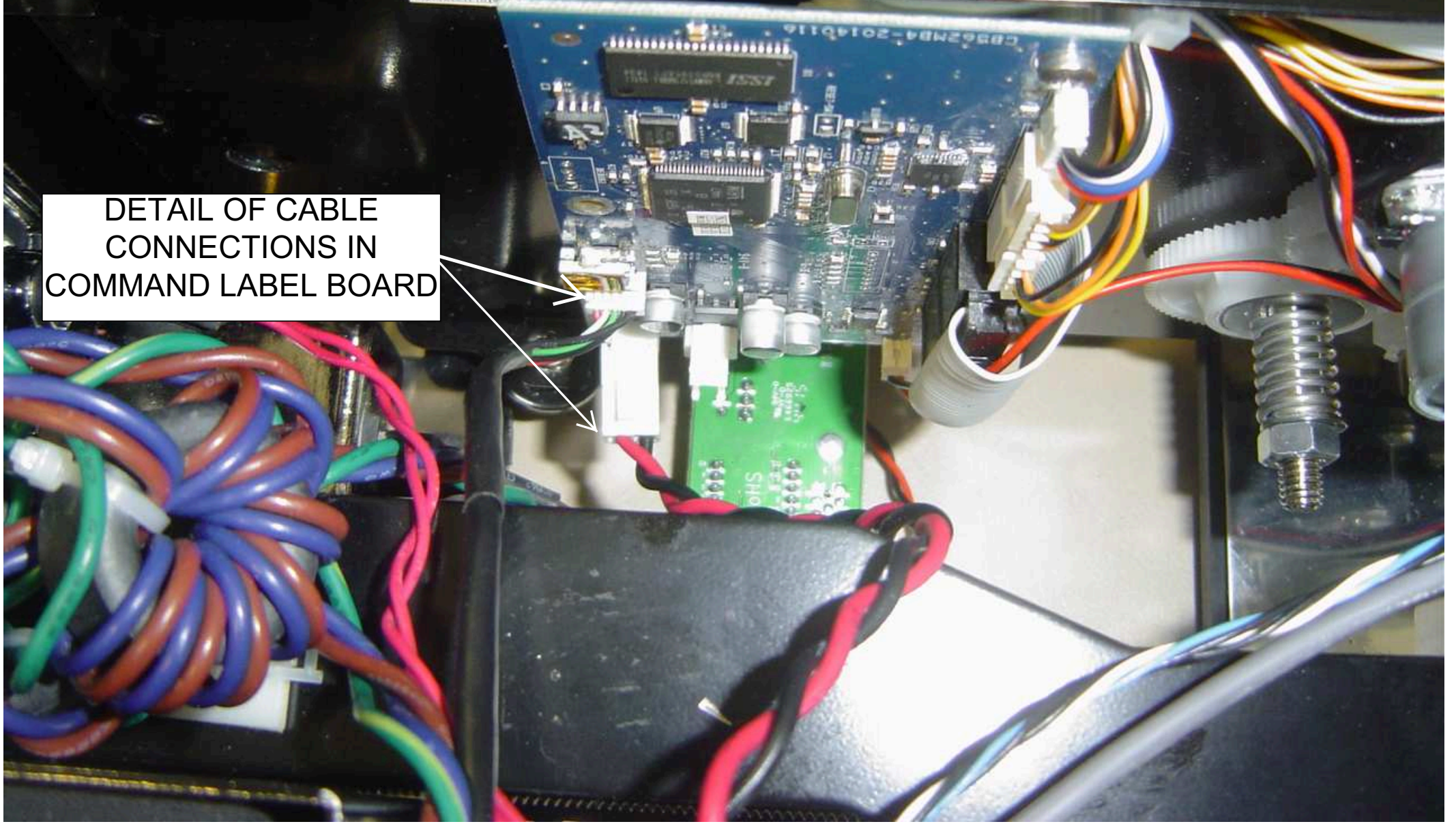
CONNECT
CABLE P/N.-
90113998

CONNECT
CABLE P/N.-
90113984

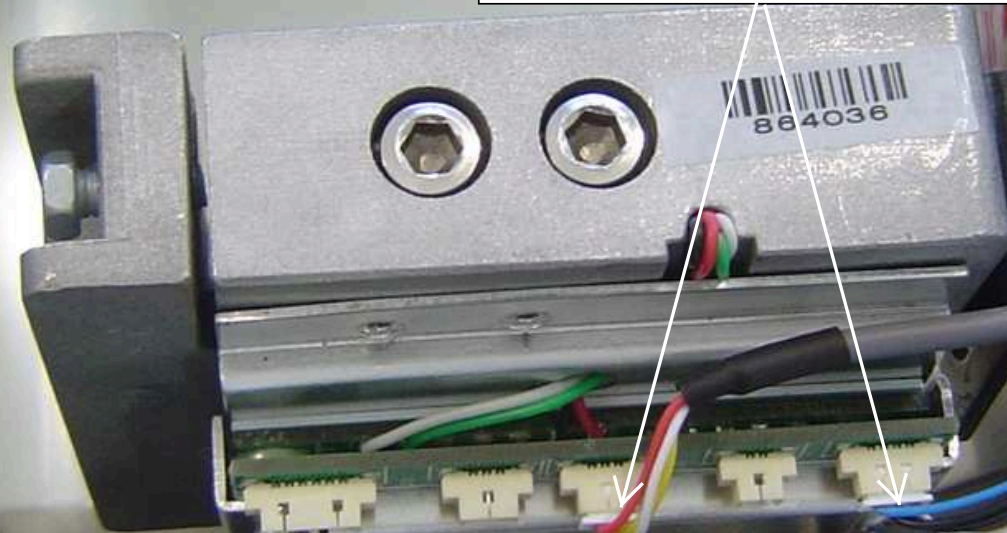
CONNECT
CABLE P/N.-
90114088



DETAIL OF CABLE
CONNECTIONS IN
COMMAND LABEL BOARD



DETAIL OF CABLE
CONNECTIONS IN
MBPTC BOARD



NMB-MAT PM42M-04B-YHK5
THAILAND TCAV20

NMB-MAT
THAILAND TCAV20

THAILAND TCAV20
NMB-MAT PM42M-04B-YHK5

HOLD THE
CABLES WITH
FLANGE

HOLD THE
CABLES WITH
FLANGE

CONNECT
CABLE P/N.-
90113998

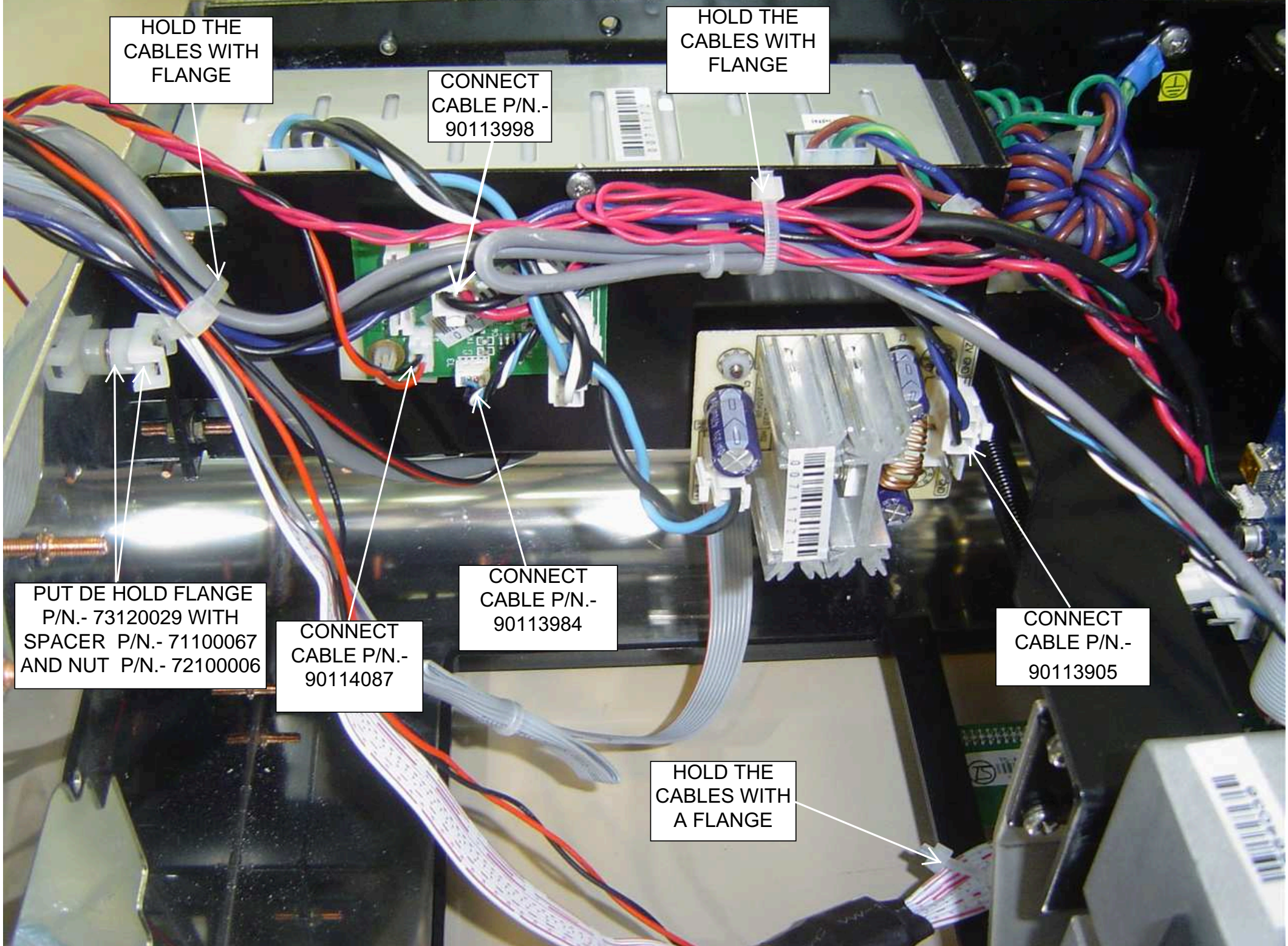
PUT DE HOLD FLANGE
P/N.- 73120029 WITH
SPACER P/N.- 71100067
AND NUT P/N.- 72100006

CONNECT
CABLE P/N.-
90114087

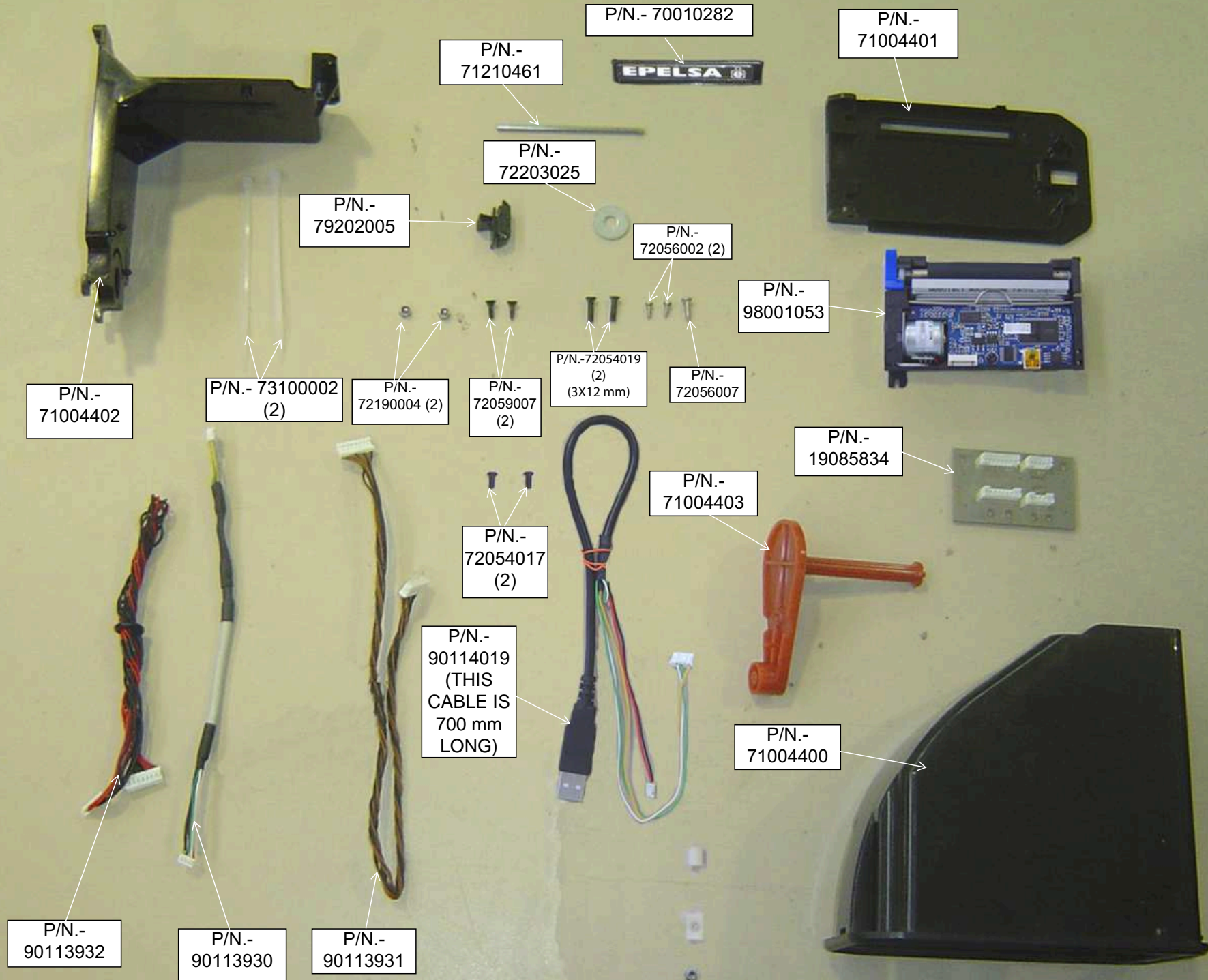
CONNECT
CABLE P/N.-
90113984

CONNECT
CABLE P/N.-
90113905

HOLD THE
CABLES WITH
A FLANGE

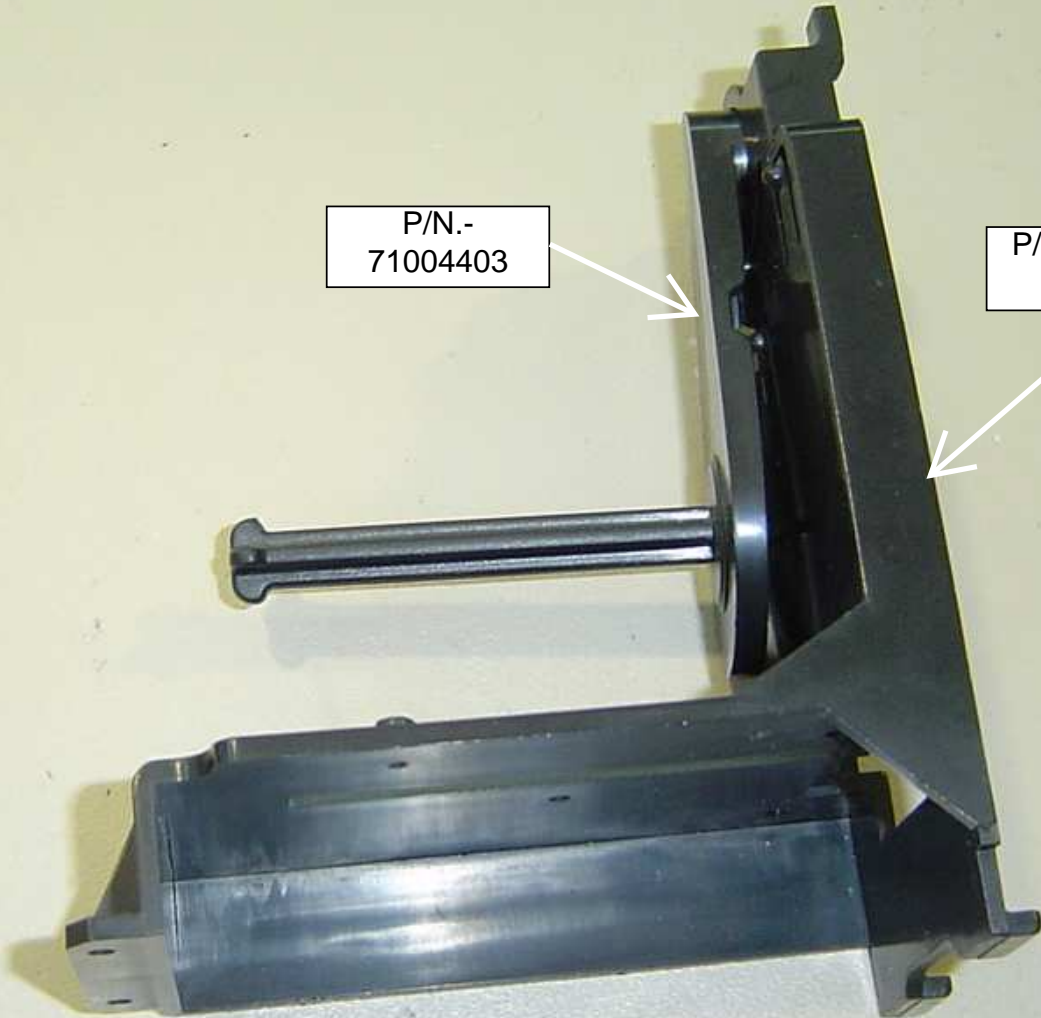


9.- ASSEMBLY SET PRINTER (COMPONENTS)



P/N.-
71004403

P/N.- 71004402



UNITE THE TWO PARTS
USING THE SCREW AND
WASHER

P/N.-
72056007

P/N.- 72203025



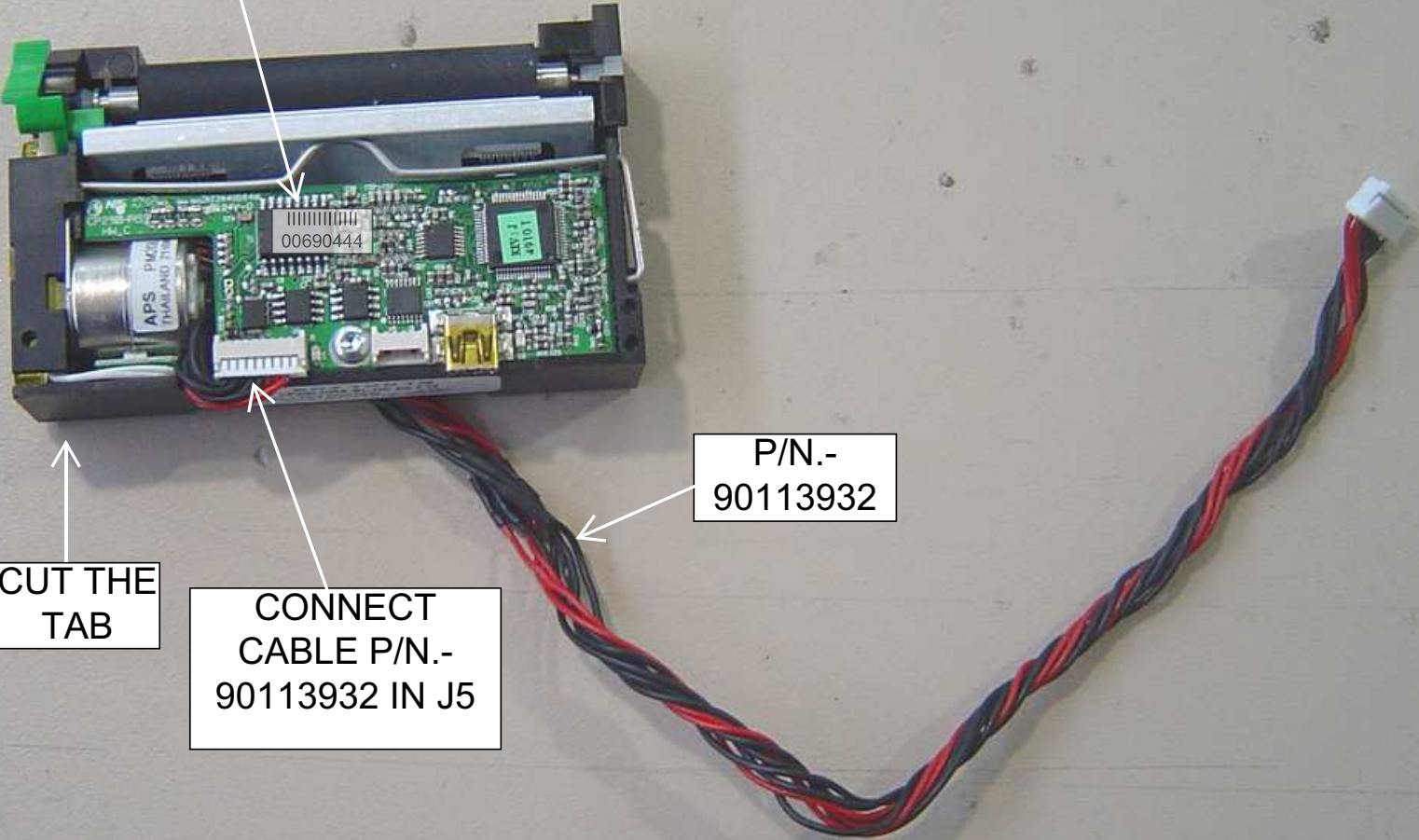
PASTE
STICK P/N.-
70000456

P/N.-
98001053

CUT THE
TAB

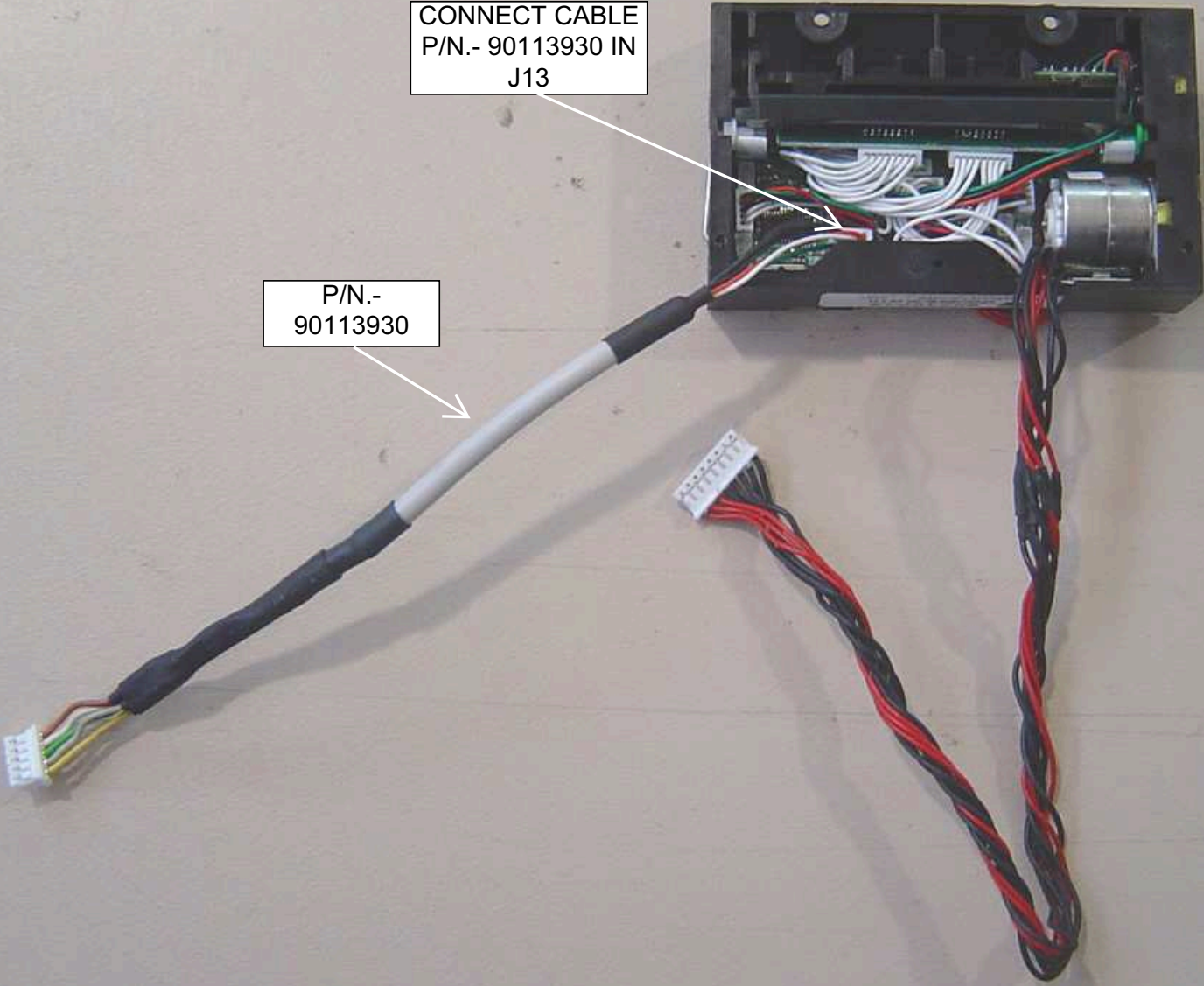
CONNECT
CABLE P/N.-
90113932 IN J5

P/N.-
90113932

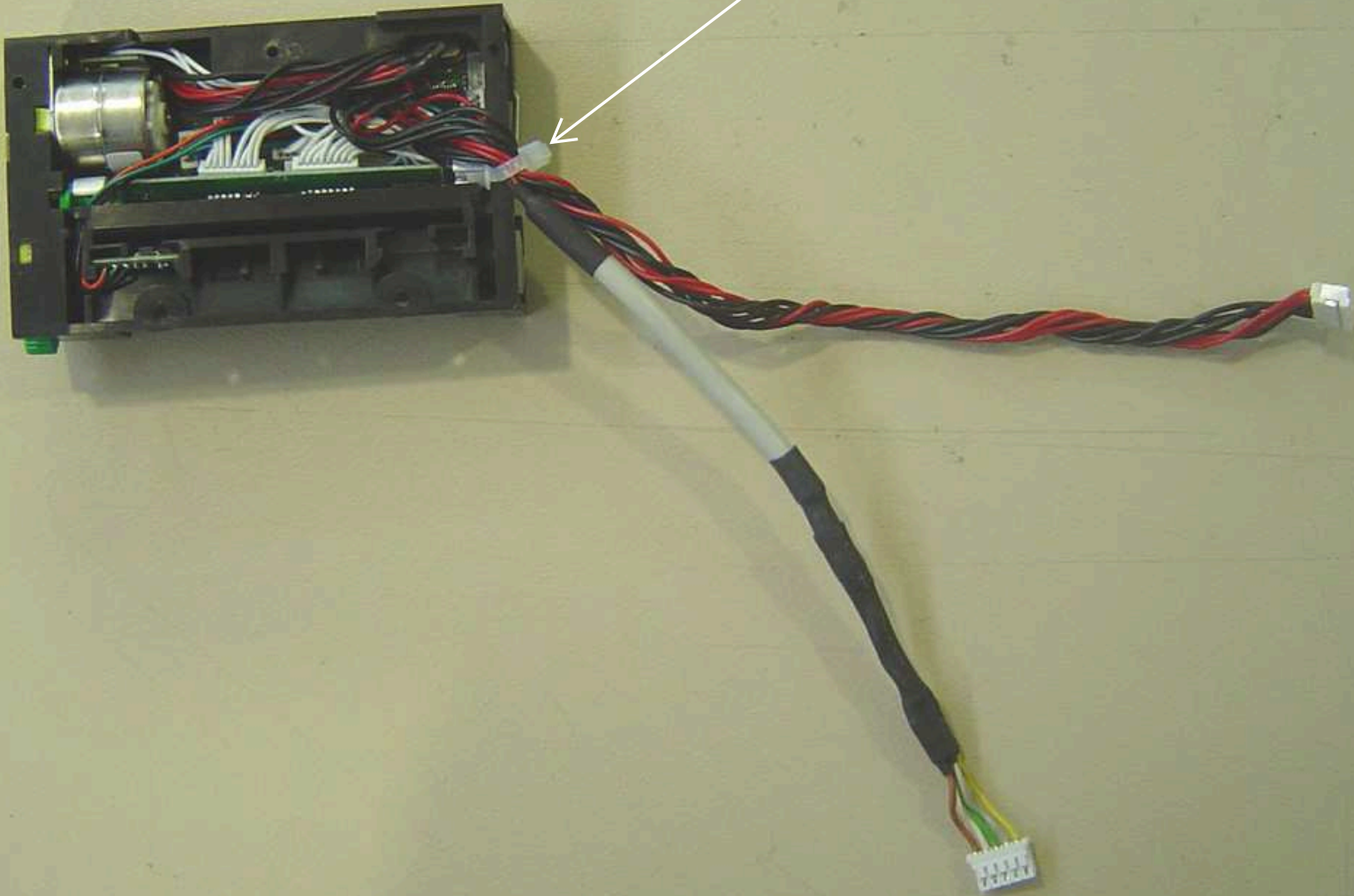


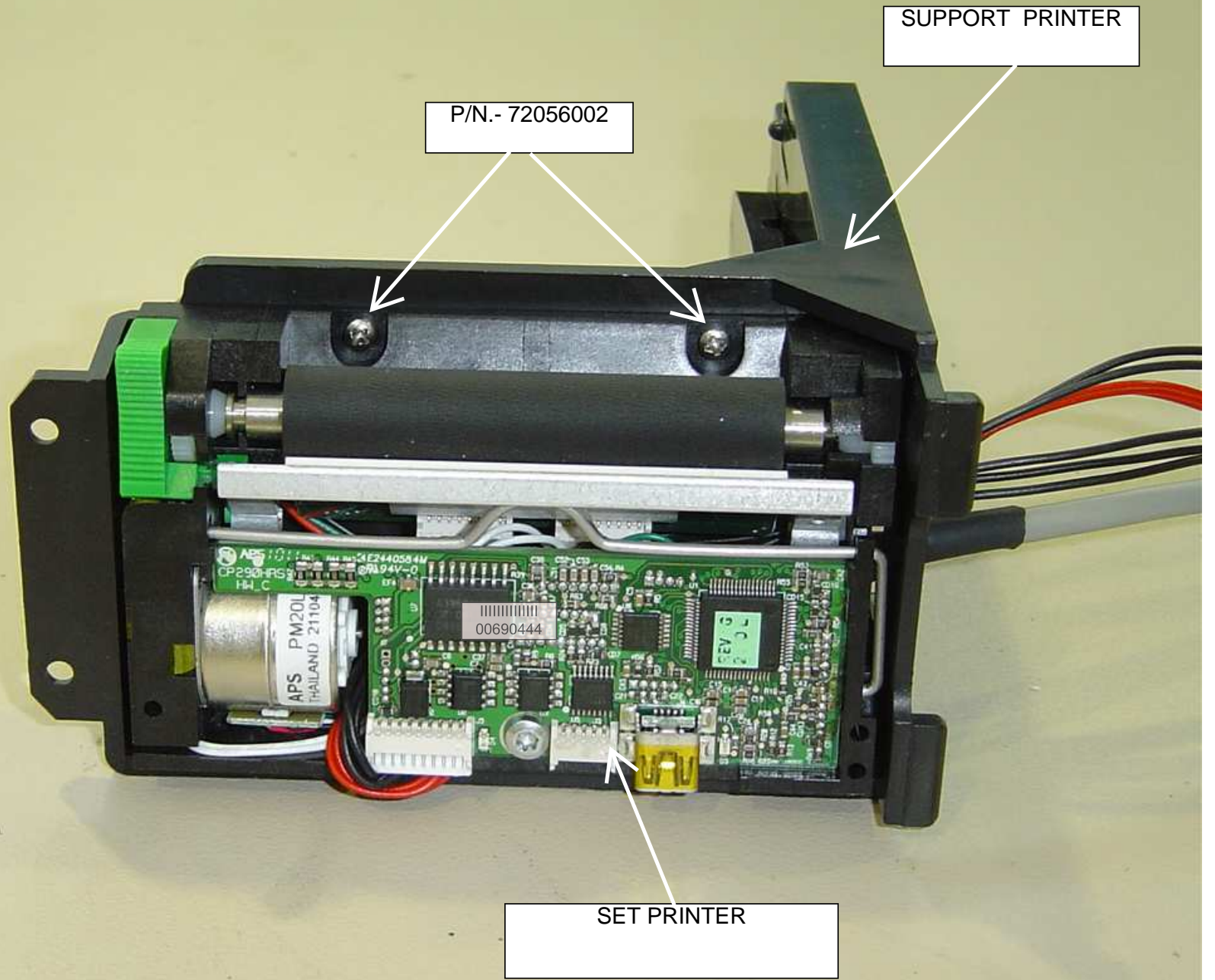
CONNECT CABLE
P/N.- 90113930 IN
J13

P/N.-
90113930



HOLD THE WIRES TO THE PRINTER WITH
ONE FLANGE P/N.- 73100002

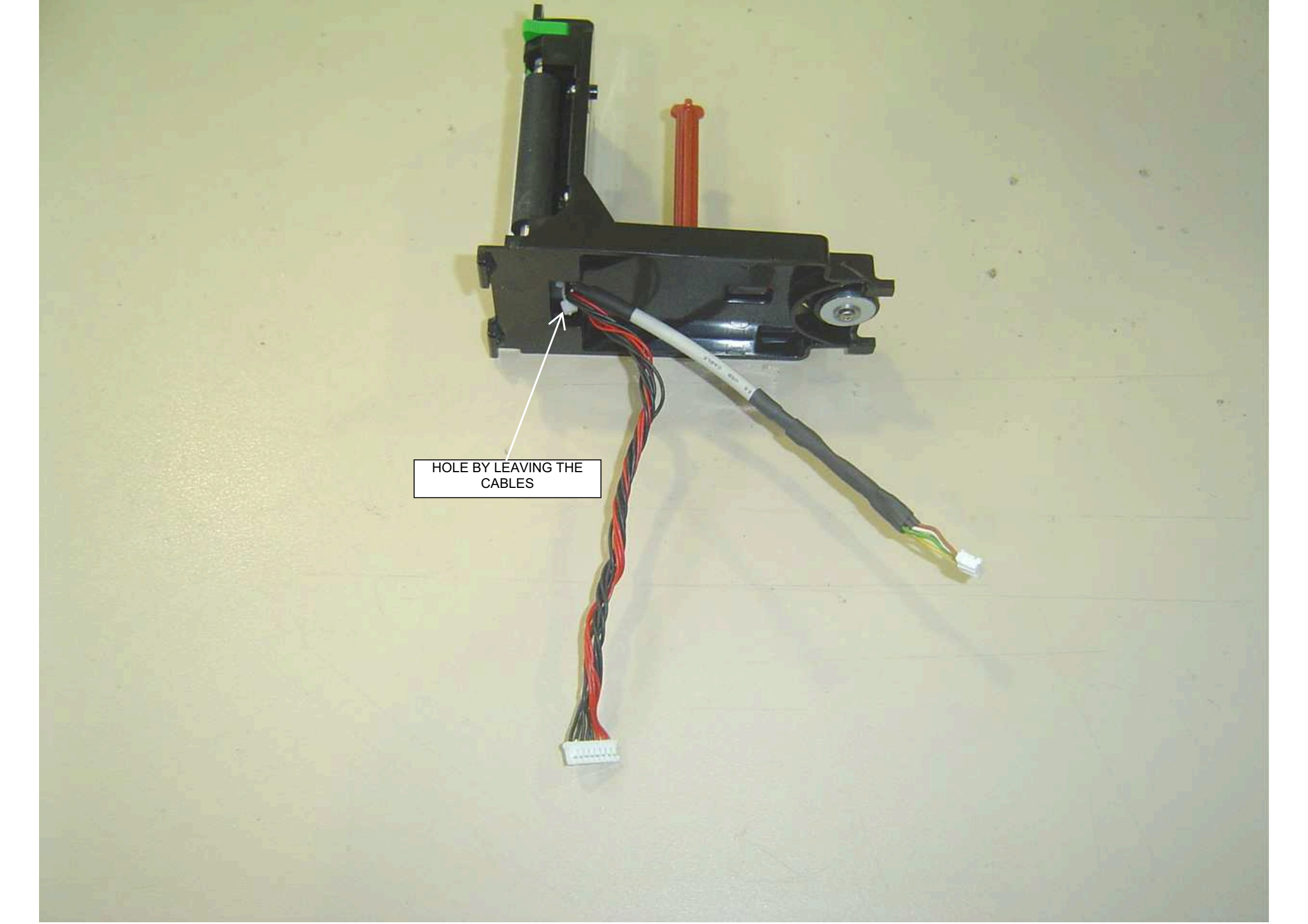




P/N.- 72056002

SUPPORT PRINTER

SET PRINTER

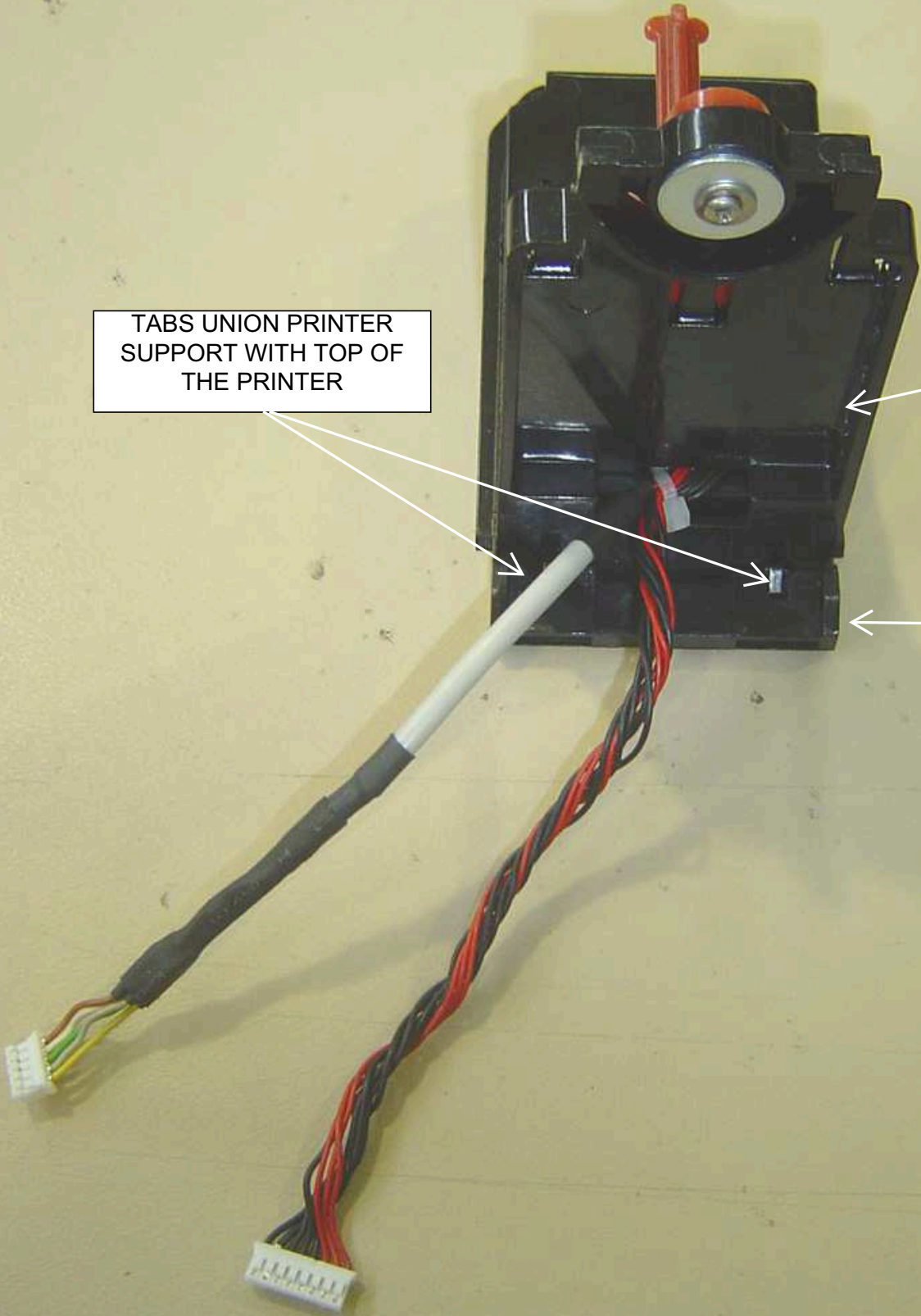


HOLE BY LEAVING THE
CABLES

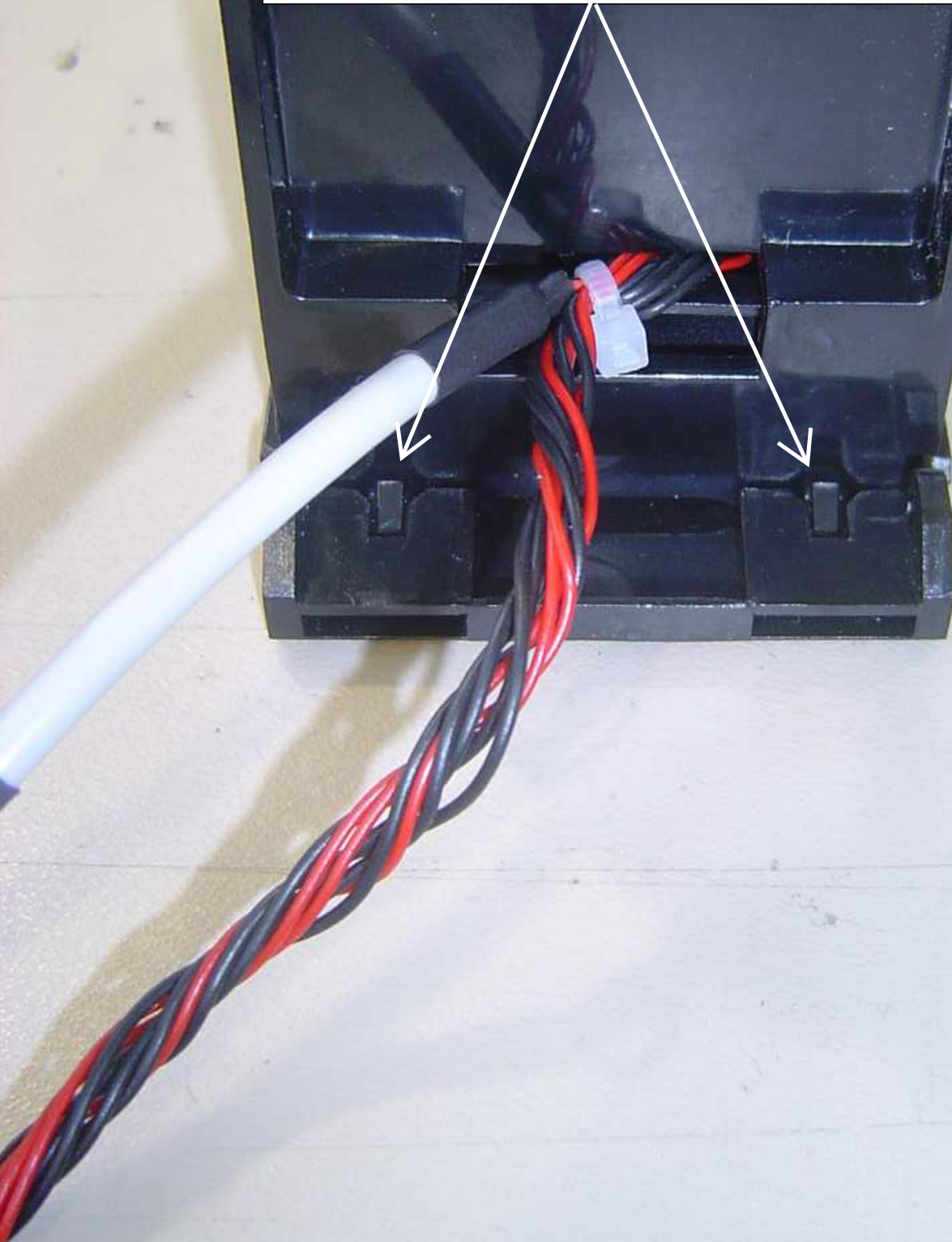
TABS UNION PRINTER
SUPPORT WITH TOP OF
THE PRINTER

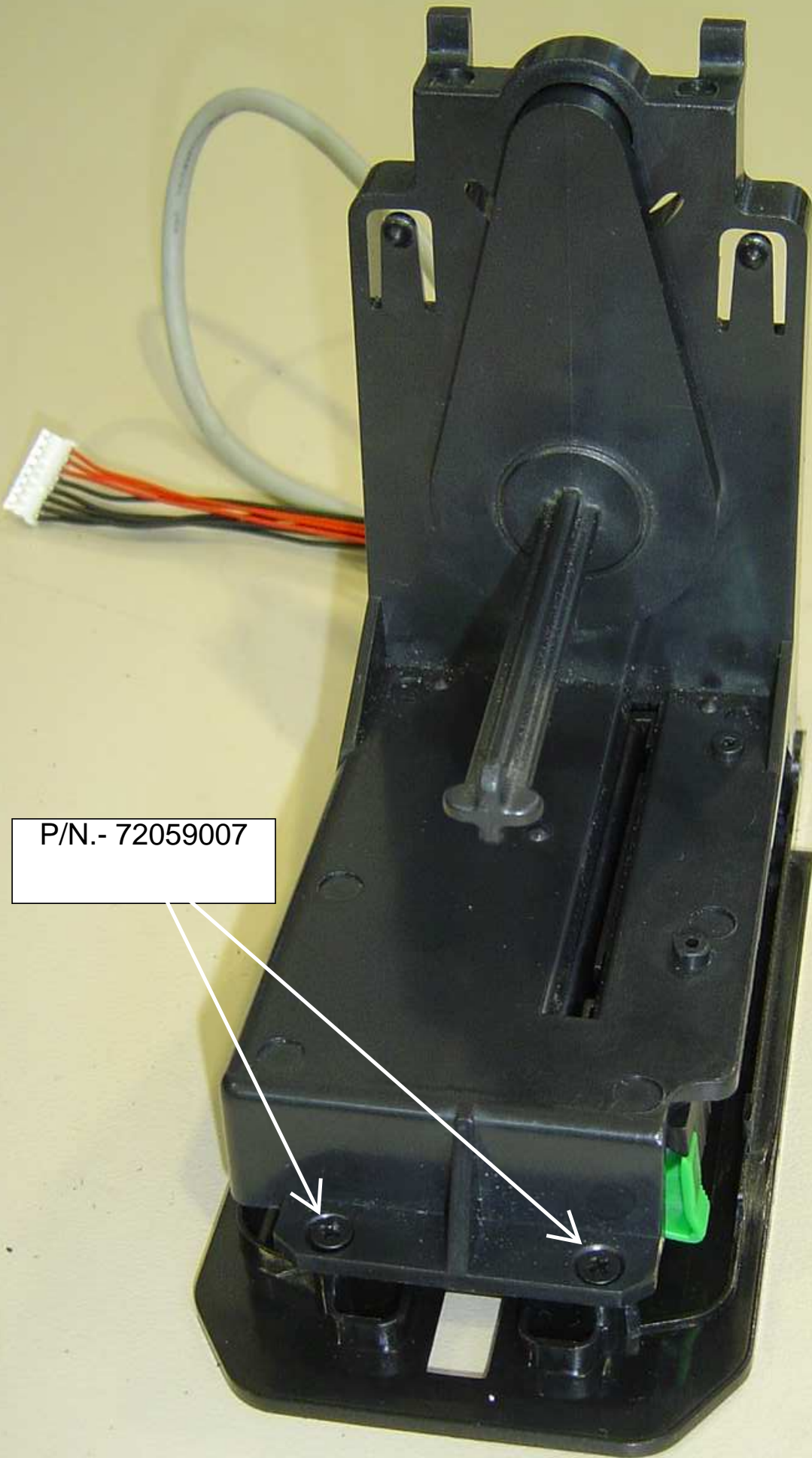
PRINTER
SUPPORT

P/N.-
71004401



DETAIL OF INSERTING TABS
PRINTER STAND AT THE TOP OF
THE PRINTER

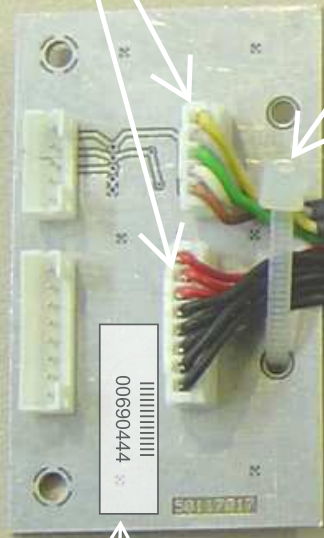




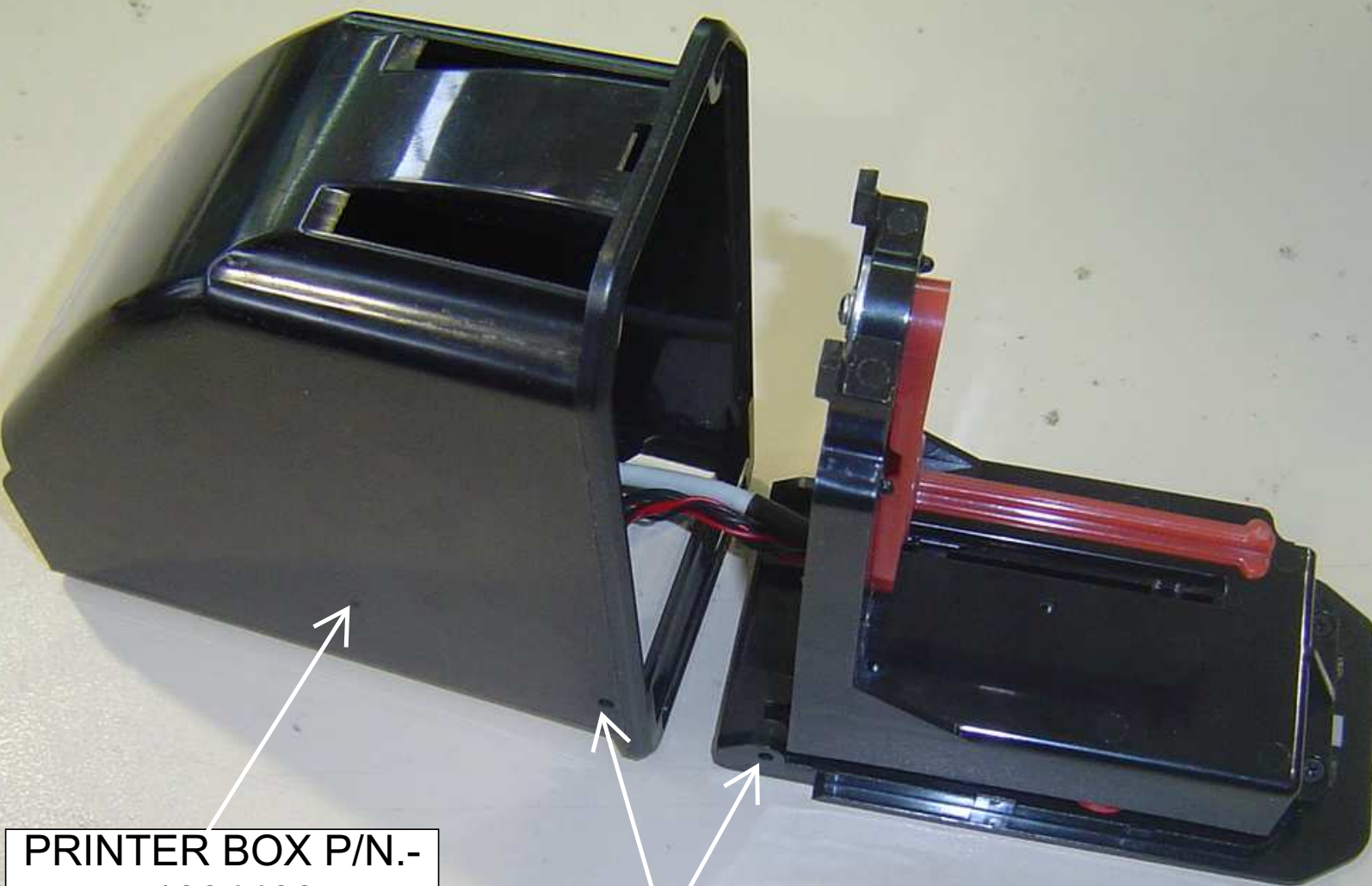
P/N.- 72059007

CONNECT
CABLES TO
CONNECTORS
BOARD P/N.-
19085834

HOLD THE CABLES
TO THE BOARD
WITH ONE FLANGE
P/N.- 73100002



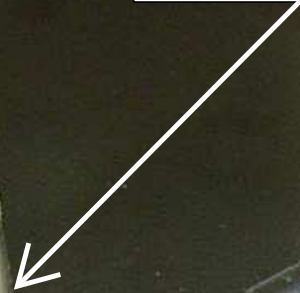
PASTE THE STICK
P/N.- 70000456



PRINTER BOX P/N.-
71004400

HOLE FOR
THE AXE

JOIN SET PRINTER
WITH BOX PRINTER
WITH AXIS P/N .-
71210461



ASSEMBLY
LATCH P/N.-
79202005

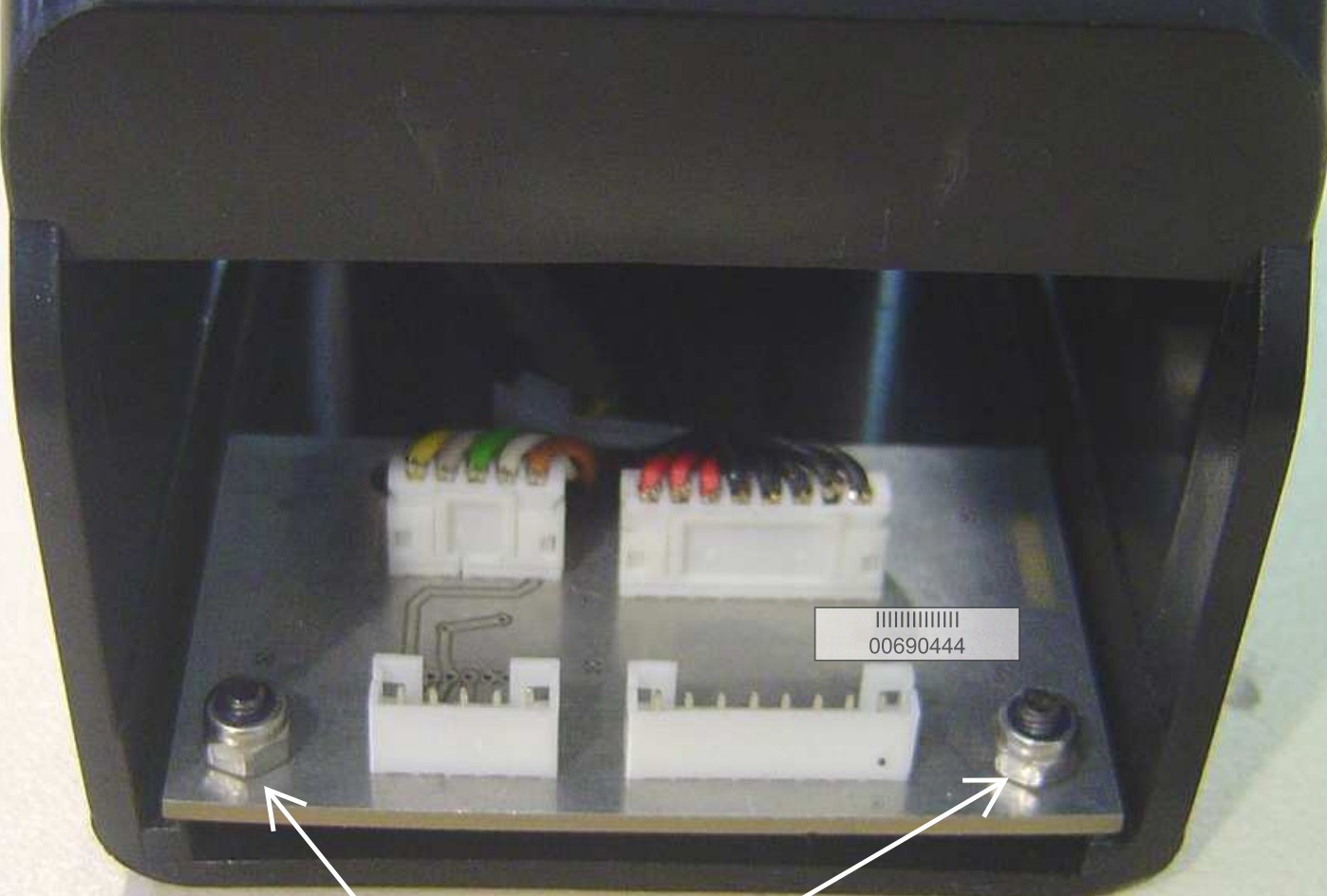
TO PASTE
STICK P/N.-
70010282





PASTE LABEL
P/N.-
70000456

TO HOLD THE CONNECTORS
BOARD TO THE BOX WITH
THE SCREWS P/N.-72054018
AND THE NUTS P/N.-
72190004



VIEW ASSEMBLY
CONNECTORS BOARD
TO BOX PRINTER



CONNECT
POWER
SUPPLY
CABLE P/N.-
90113931

CONNECT USB CABLE
P/N.- 90114019

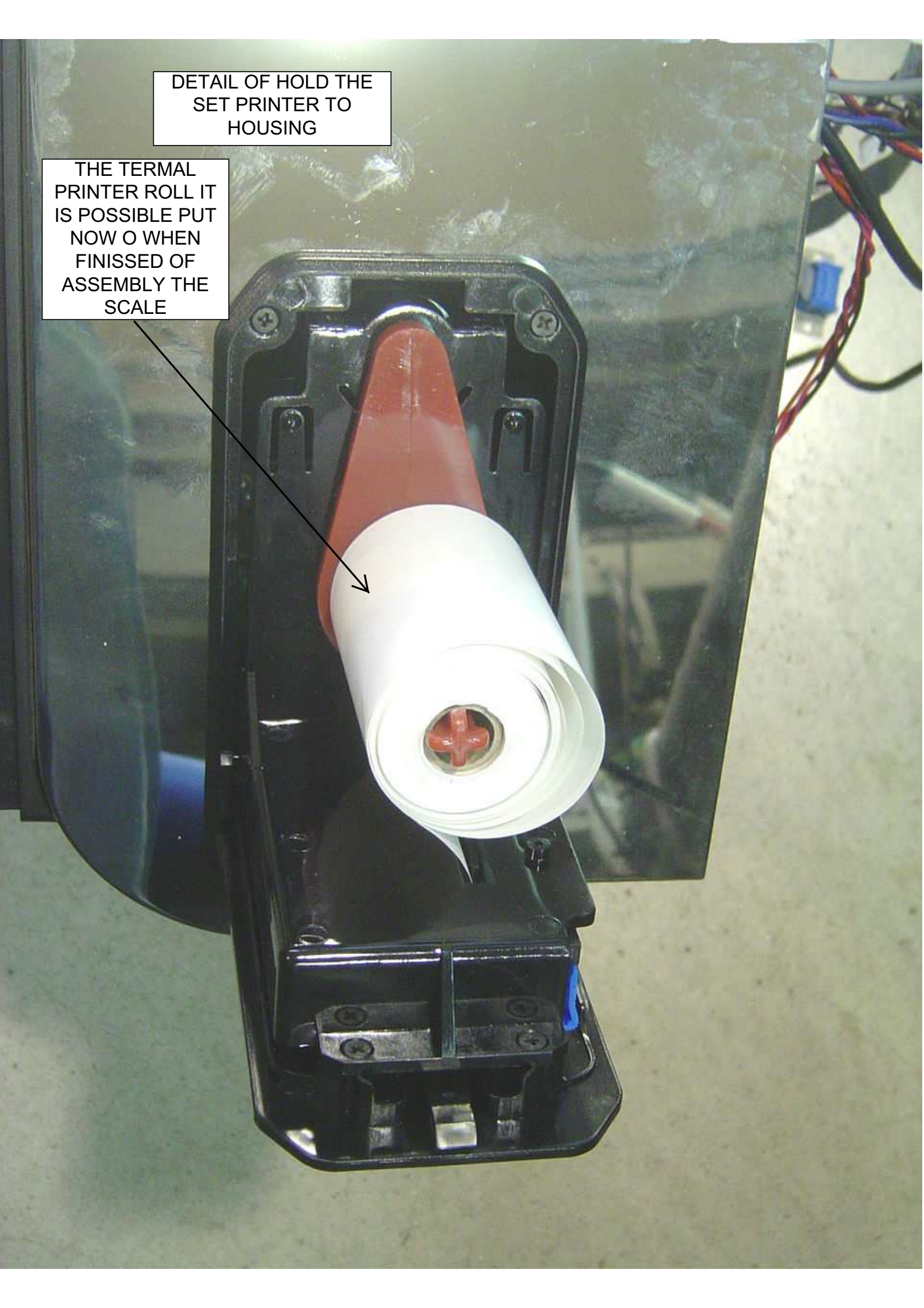
10.- ASSEMBLY SET PRINTER IN HOUSING

HOLD THE SET
PRINTER TO HOUSING
WITH 2 SCREWS P/N.-
72014017 (SEE NEXT
PICTURE)



DETAIL OF HOLD THE
SET PRINTER TO
HOUSING

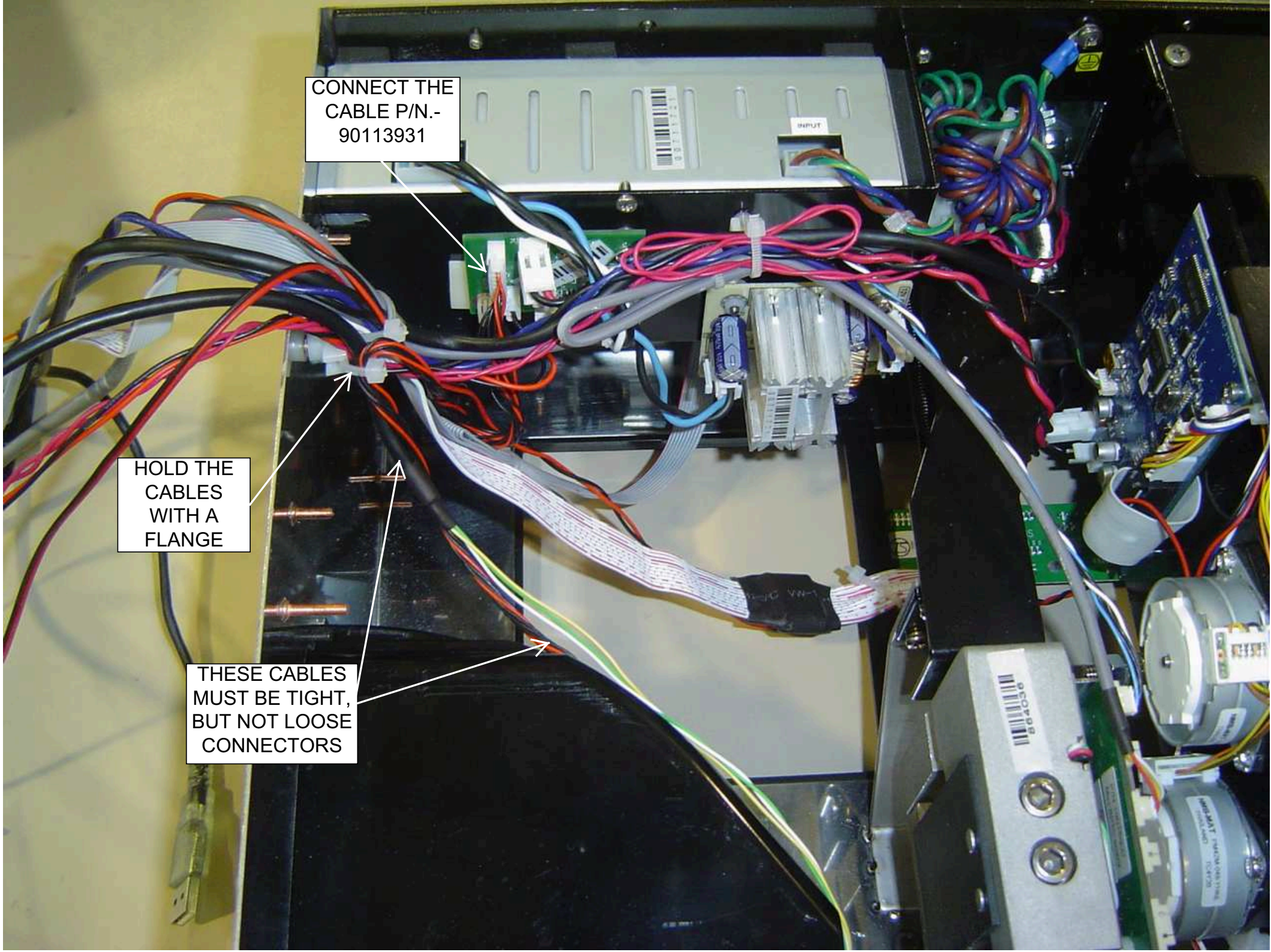
THE TERMAL
PRINTER ROLL IT
IS POSSIBLE PUT
NOW O WHEN
FINISSED OF
ASSEMBLY THE
SCALE



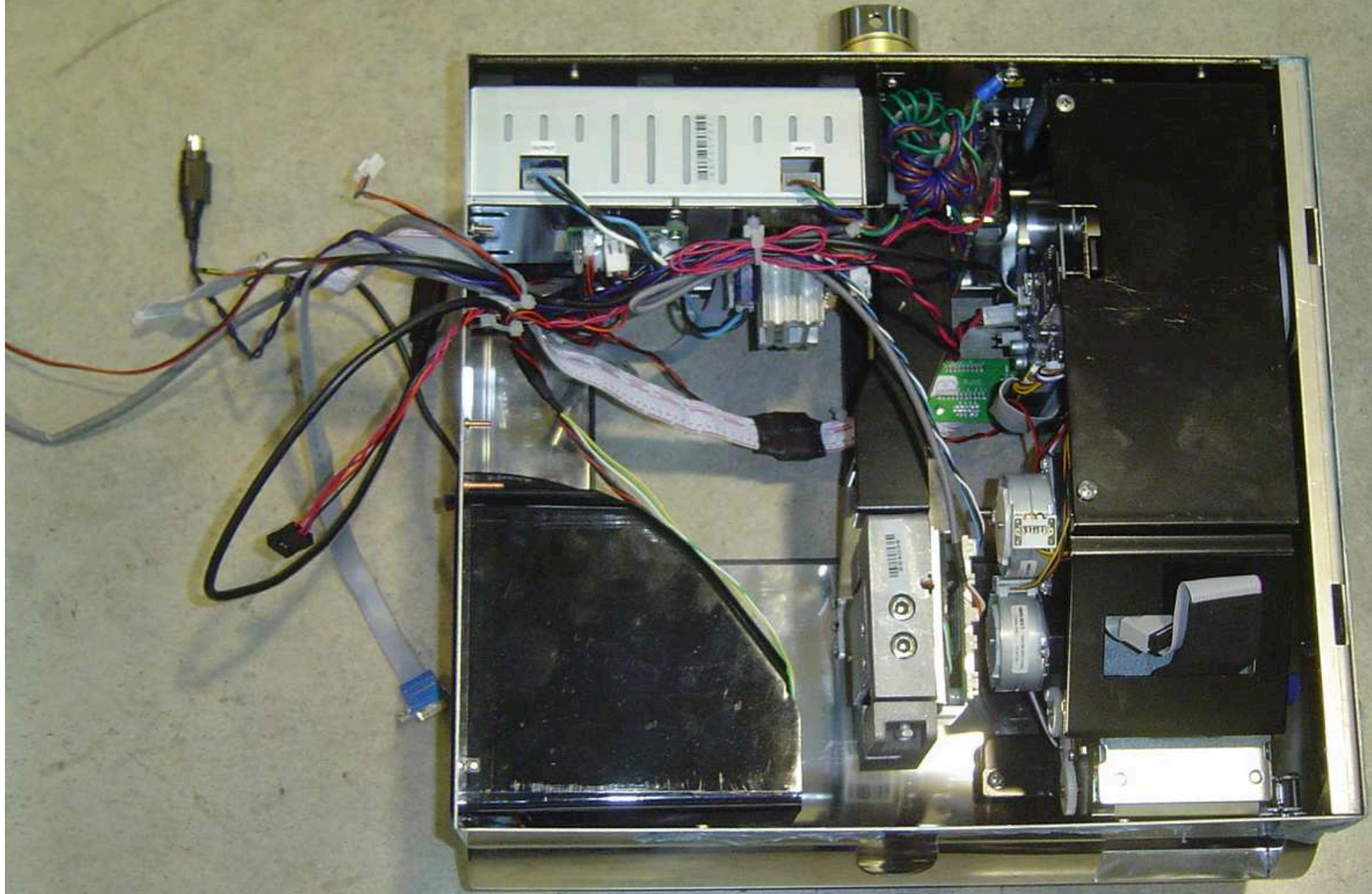
CONNECT THE
CABLE P/N.-
90113931

HOLD THE
CABLES
WITH A
FLANGE

THESE CABLES
MUST BE TIGHT,
BUT NOT LOOSE
CONNECTORS



OVERVIEW



11.- ASSEMBLY SET FRONT MONITOR
11.1.- ASSEMBLY MONITOR (COMPONENTS)

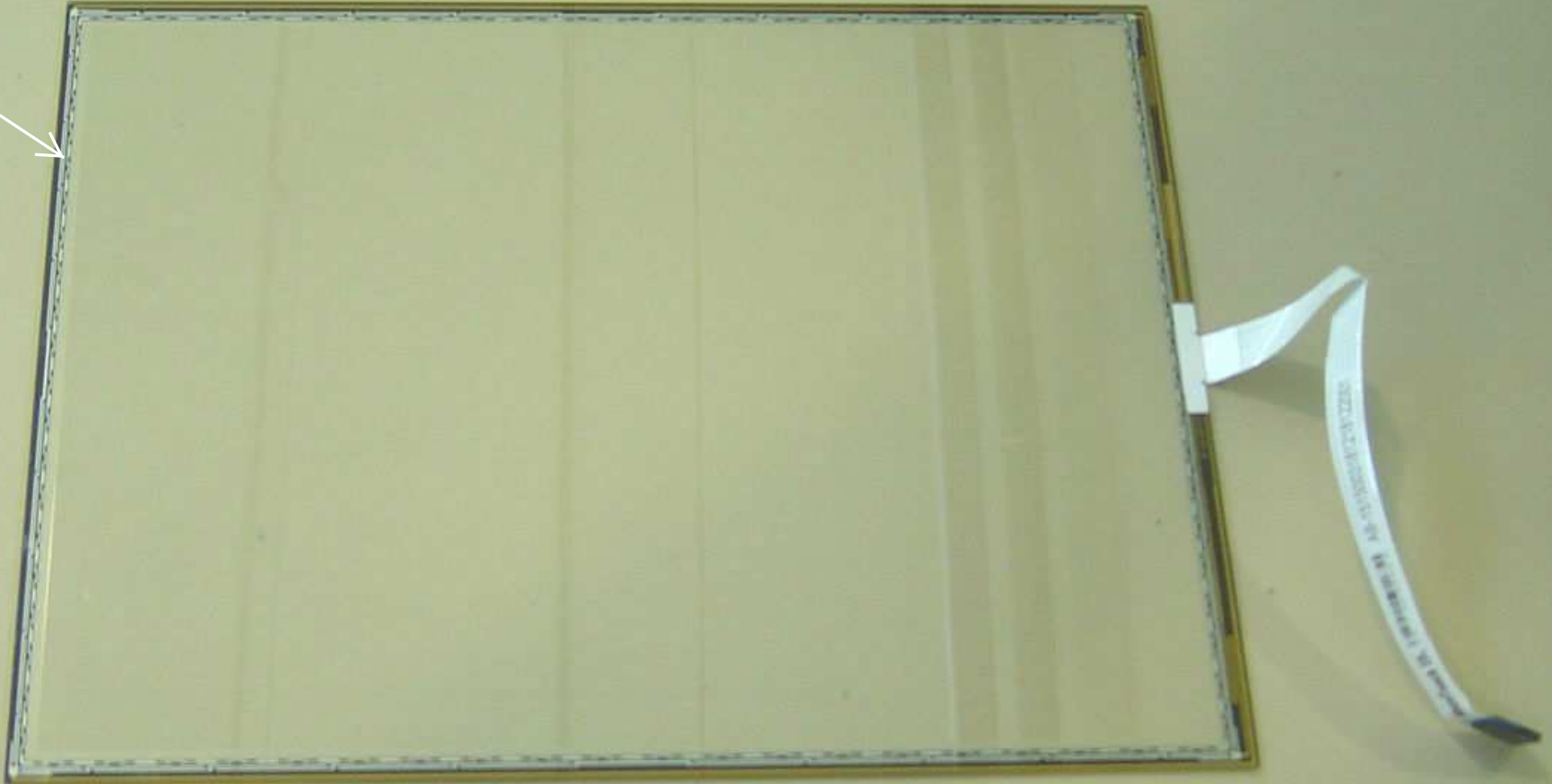
P/N.- 71004526

P/N.-
72052037
(4)



11.- ASSEMBLY SET FRONT MONITOR.
11.1.- ASSEMBLY MONITOR (COMPONENTS)

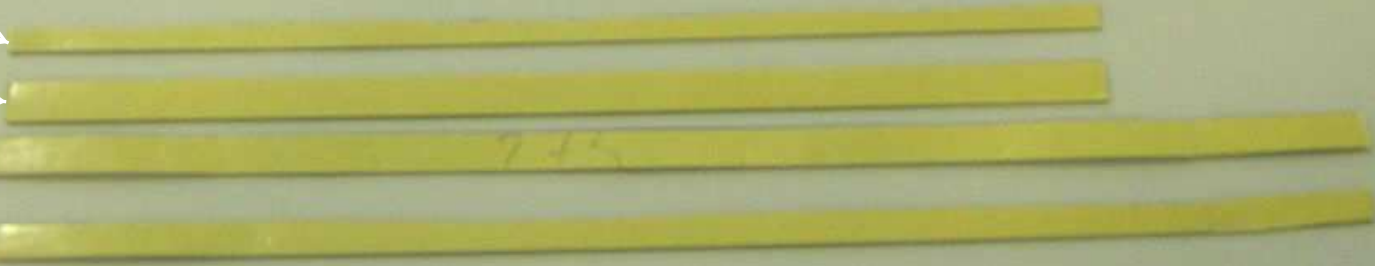
P/N.-
19017310



P/N.-
71000134

P/N.-
71000133

P/N.-
71000132
(2)



11.- ASSEMBLY SET FRONT MONITOR.
11.1.- ASSEMBLY MONITOR (COMPONENTS)

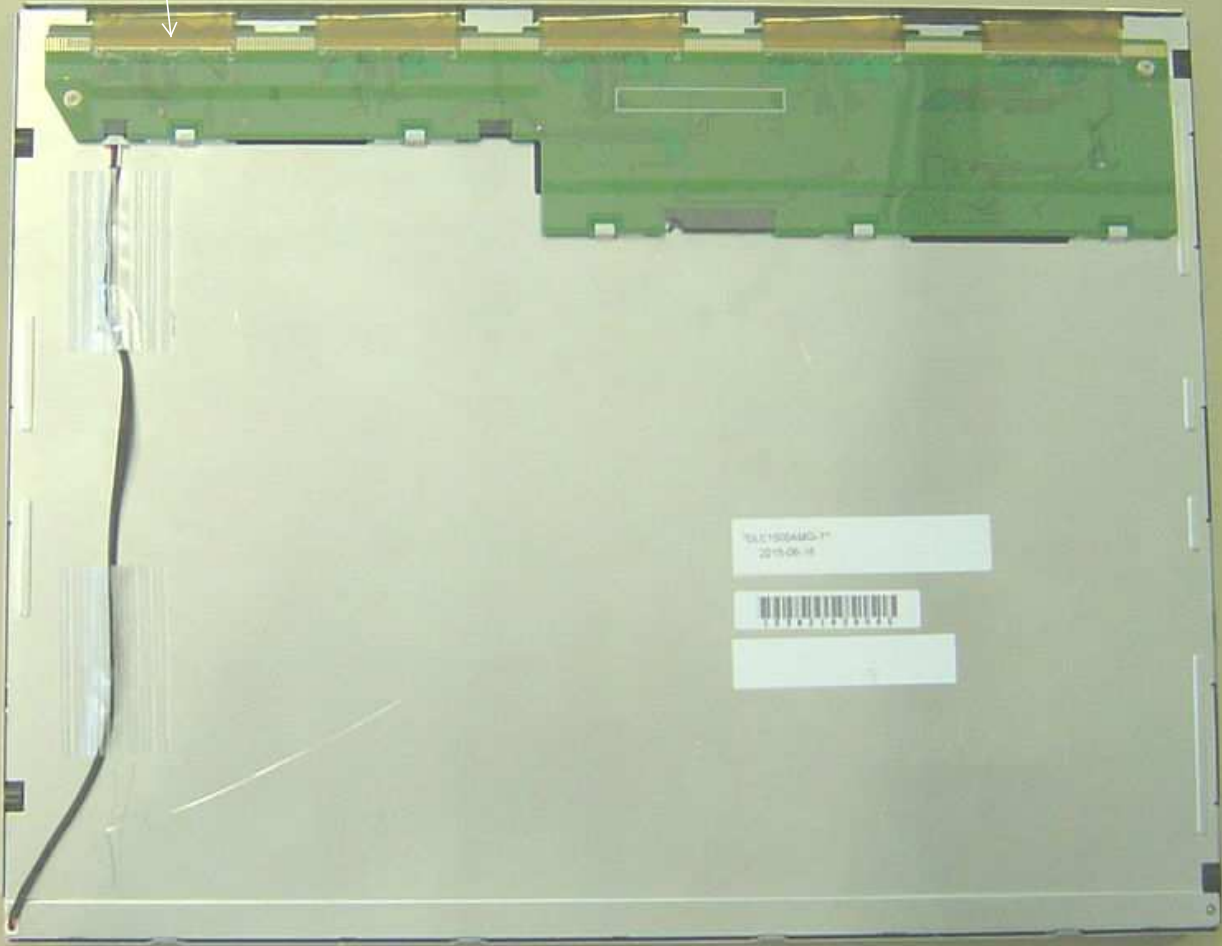
P/N.- 19019300

P/N.-
72031015
(4)

P/N.-
73050004
(4)

P/N.-
90114020

P/N.-
90114021



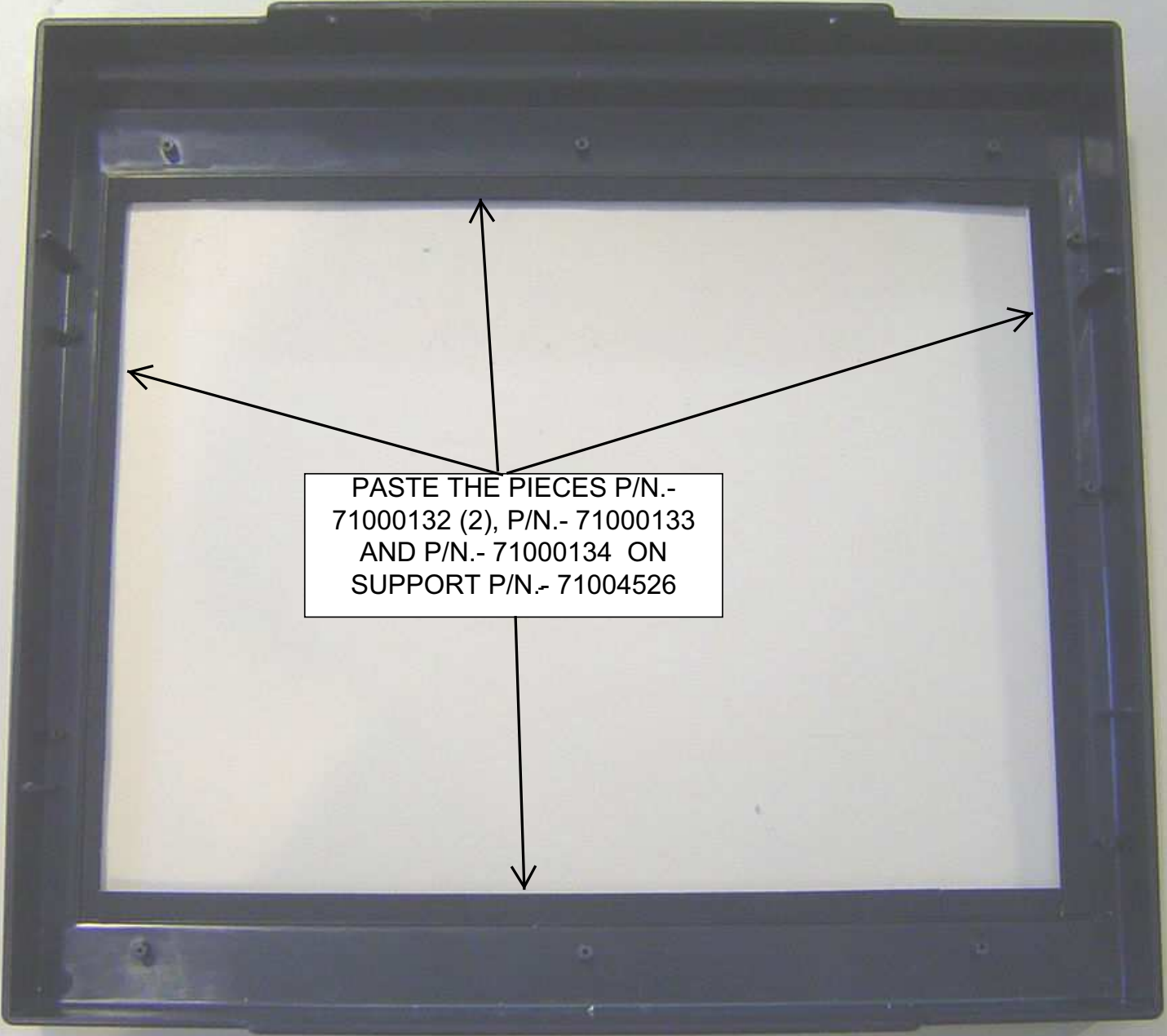
11.- ASSEMBLY SET FRONT MONITOR.
11.1.- ASSEMBLY MONITOR (COMPONENTS)

P/N.- 71210572

P/N.-
72056002
(11)

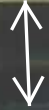
P/N.-
73050003
(11)





PASTE THE PIECES P/N.-
71000132 (2), P/N.- 71000133
AND P/N.- 71000134 ON
SUPPORT P/N.- 71004526

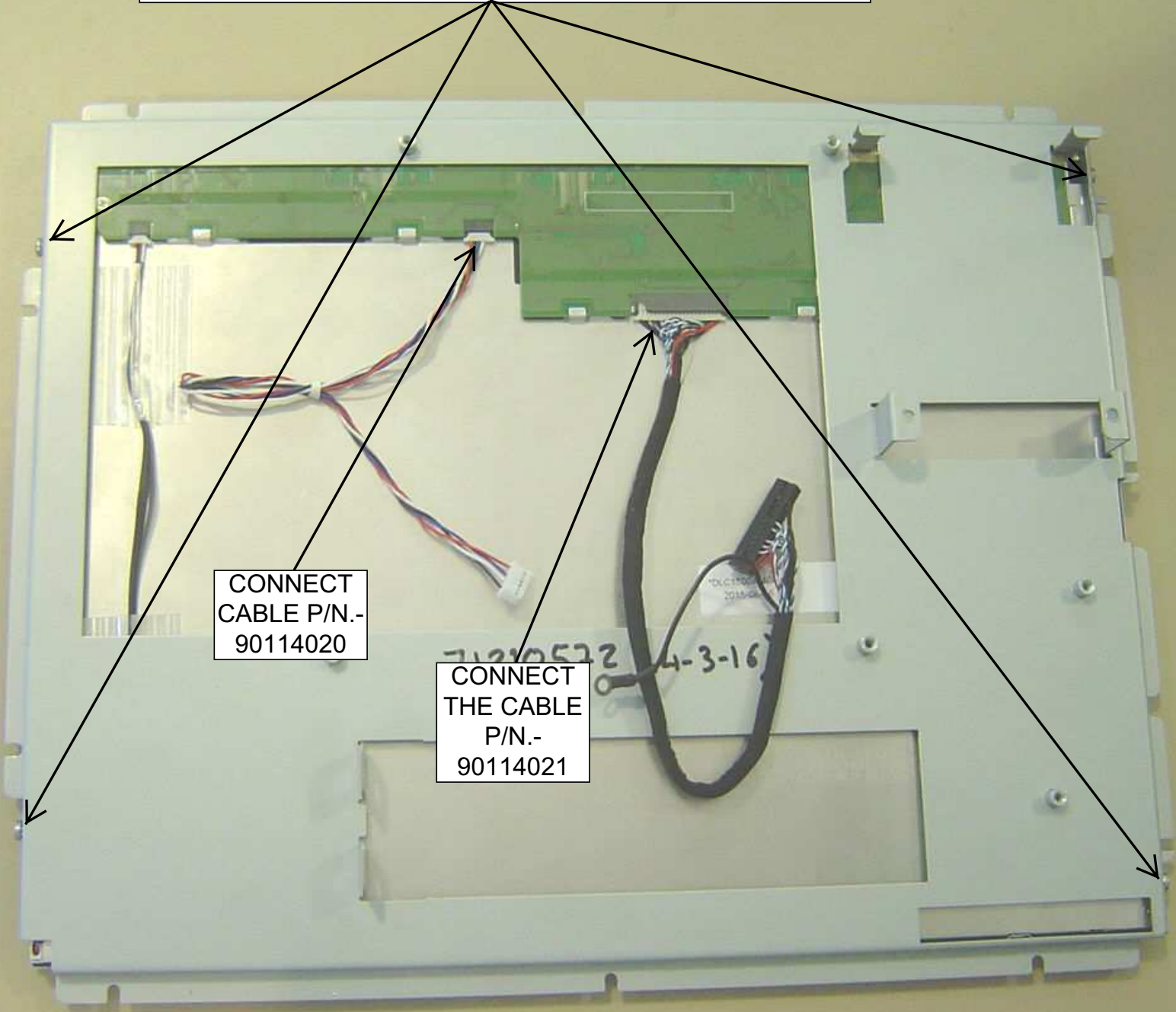
PART
HIGHEST



PUT THE
TOUCH P/N.-
19017310 AT
THIS
POSITION



PUT THE MONITOR P/N.- 19019300 IN SUPPORT P/N.-
71210572 AND HOLD WITH 4 WHASERS P/N.- 73050004 AND
4 SCREWS P/N.- 72031015 (SEE NEXT PICTURES)



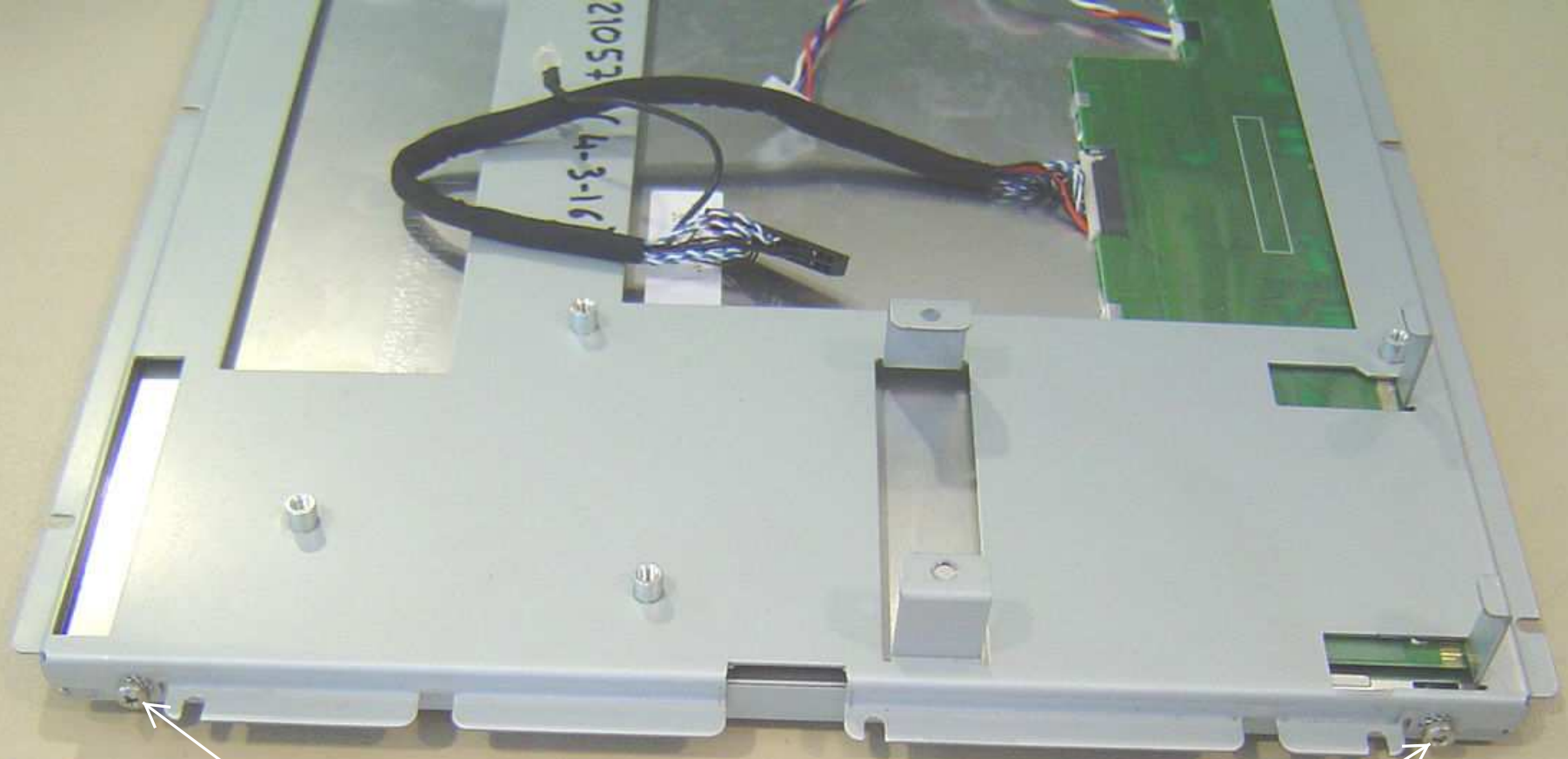
CONNECT
CABLE P/N.-
90114020

CONNECT
THE CABLE
P/N.-
90114021

71210572 4-3-16



SCREWS AND
WHASERS OF
SUJECTION



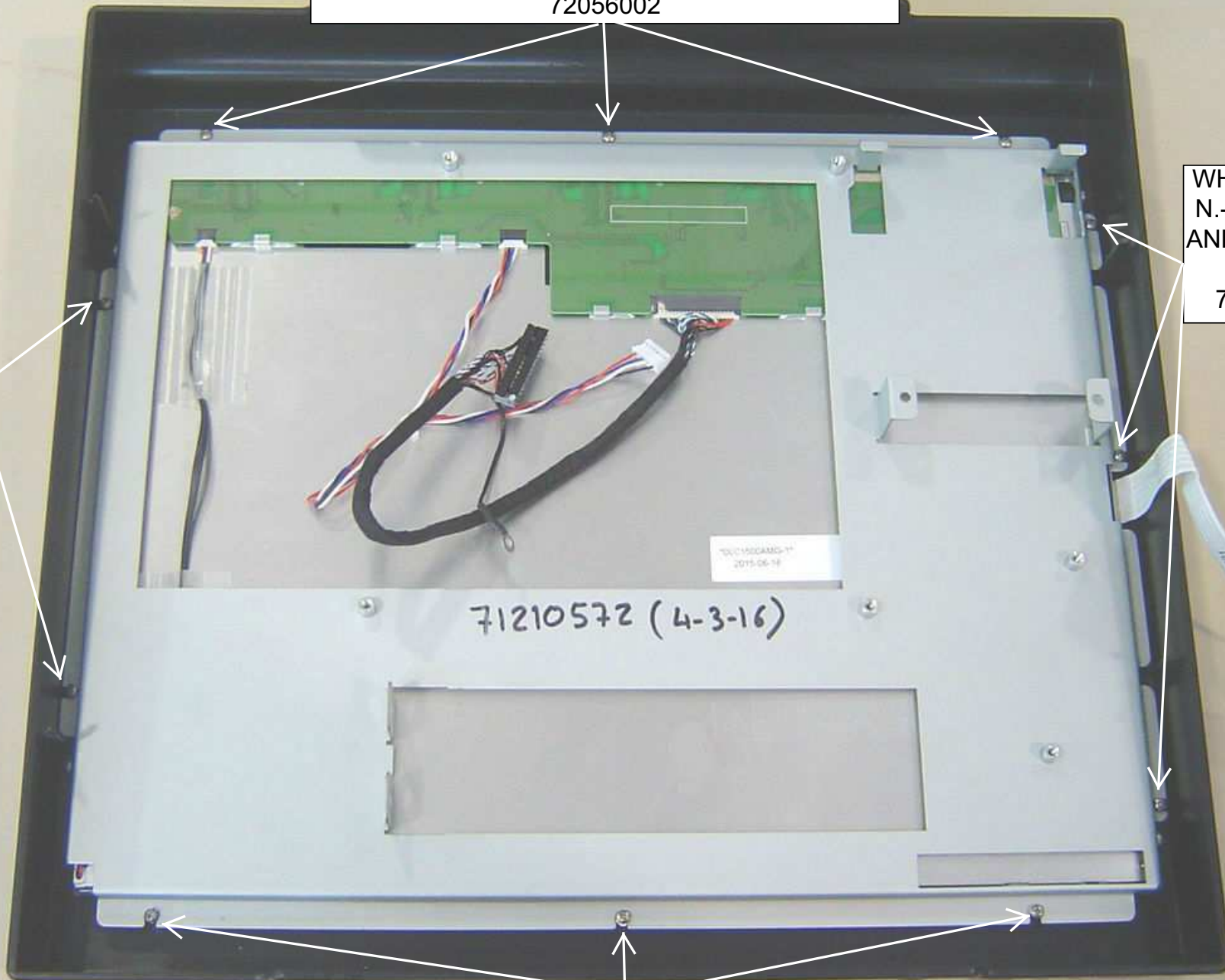
SCREWS AND
WHASERS OF
SUJECTION

PUT THE SET SUPPORT MONITOR IN PIECE P/N.- 71004226 AND
HOLD WITH WHASERS P/N.- 73050003 AND SCREWS P/N.- 72056002

WHASERS P/N.- 73050003 AND SCREWS P/N.-
72056002

WHASERS P/
N.- 73050003
AND SCREWS
P/N.-
72056002

WHASERS P/N.-
73050003 AND
SCREWS P/N.-
72056002



WHASERS P/N.- 73050003 AND SCREWS
P/N.- 72056002

11.- ASSEMBLY SET FRONT MONITOR.

11.2.- ASSEMBLY MOTHER BOARD (COMPONENTS)

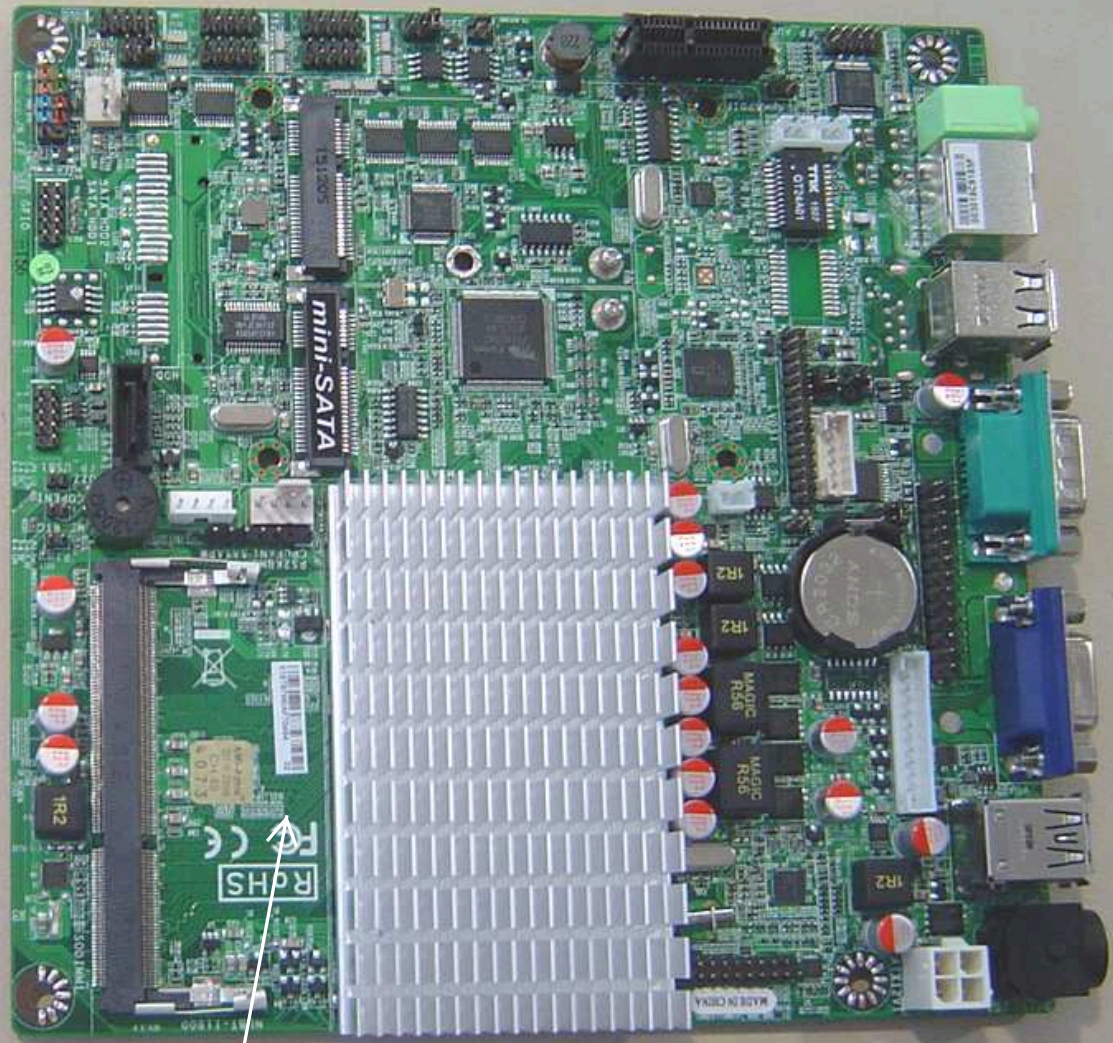
P/N.-
91008064
(60 Gb)



P/N.-
91008063
(2Gb)



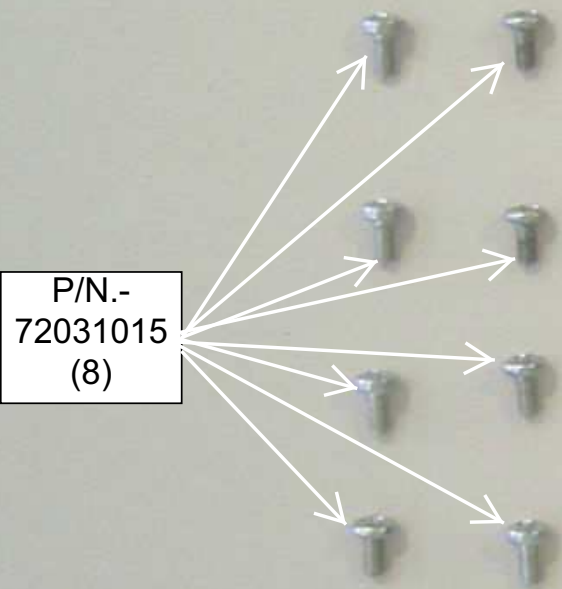
P/N.-
19016710



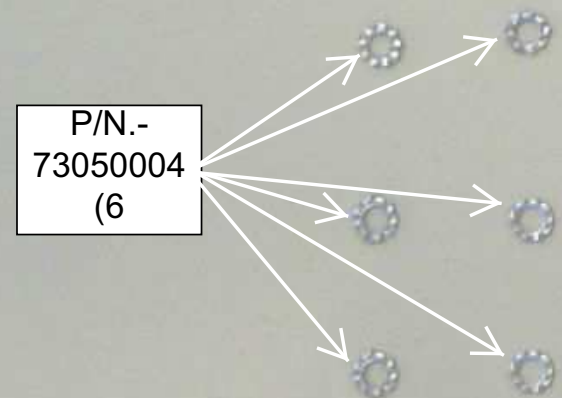
11.- ASSEMBLY SET FRONT MONITOR.

11.2.- ASSEMBLY MOTHER BOARD (COMPONENTS)

P/N.-
72031015
(8)



P/N.-
73050004
(6)



P/N.-
19087300



P/N.-
90113957



P/N.-
90114068



THIS CABLE
COME WITH
MOTHER BOARD
OR P/N.-
90114073



11.- ASSEMBLY SET FRONT MONITOR.
11.2.- ASSEMBLY MOTHER BOARD (COMPONENTS)

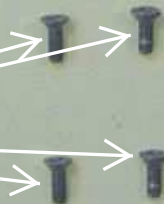
P/N.-
90113938
(2)



P/N.-
73100002
(3)

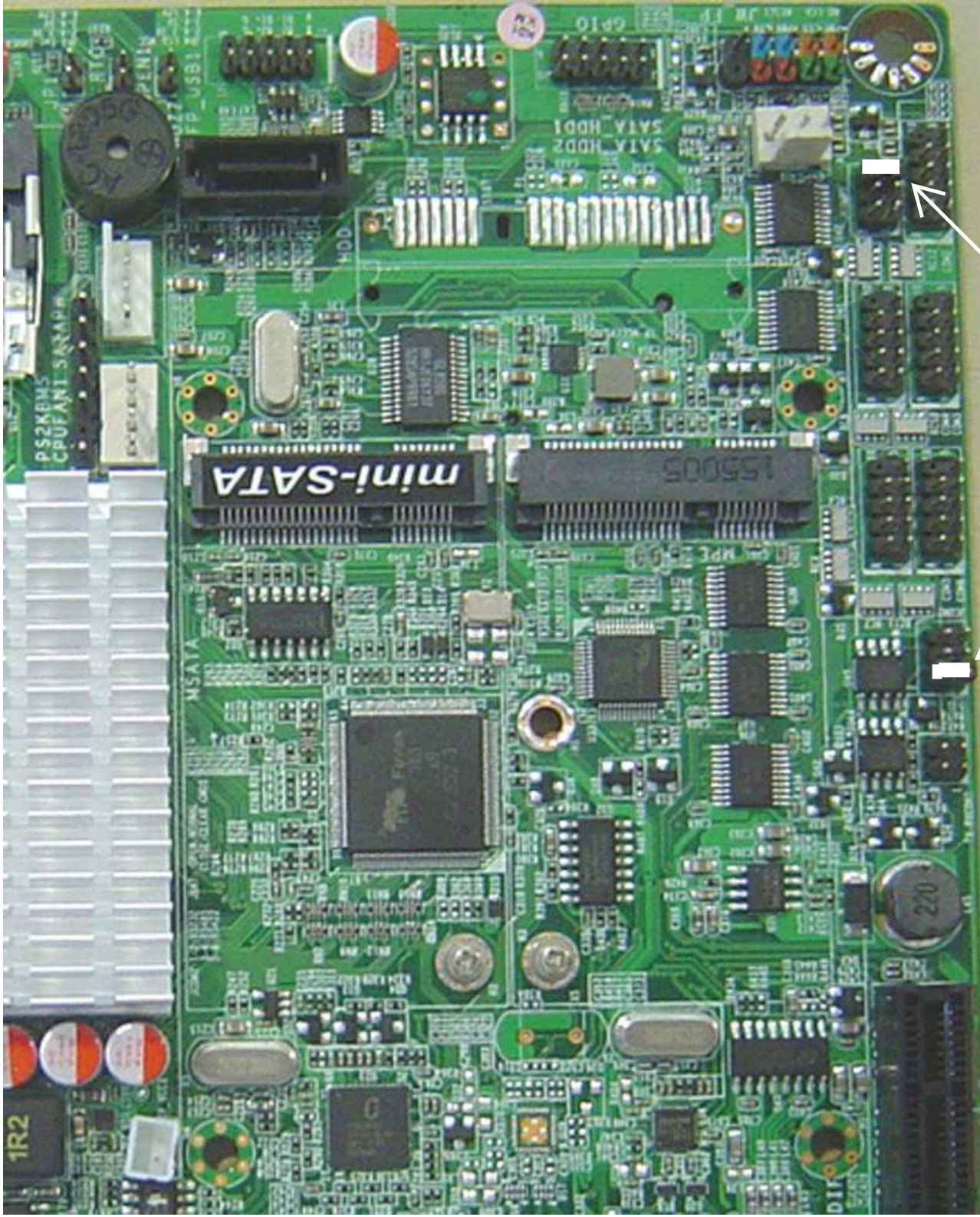


P/N.-
72054017
(4)

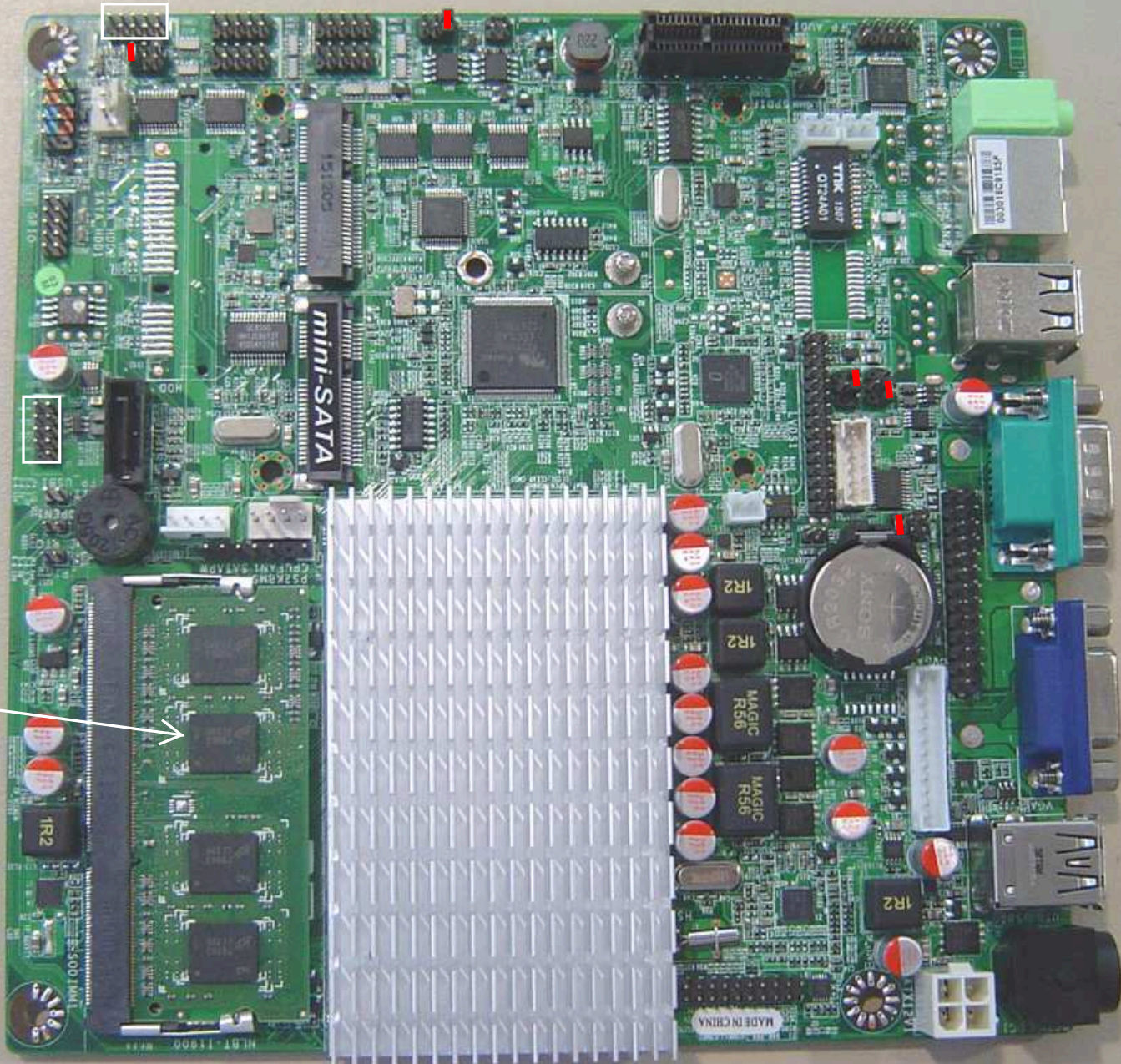


VERIFY THE
JUMPER ARE
WELL DONE



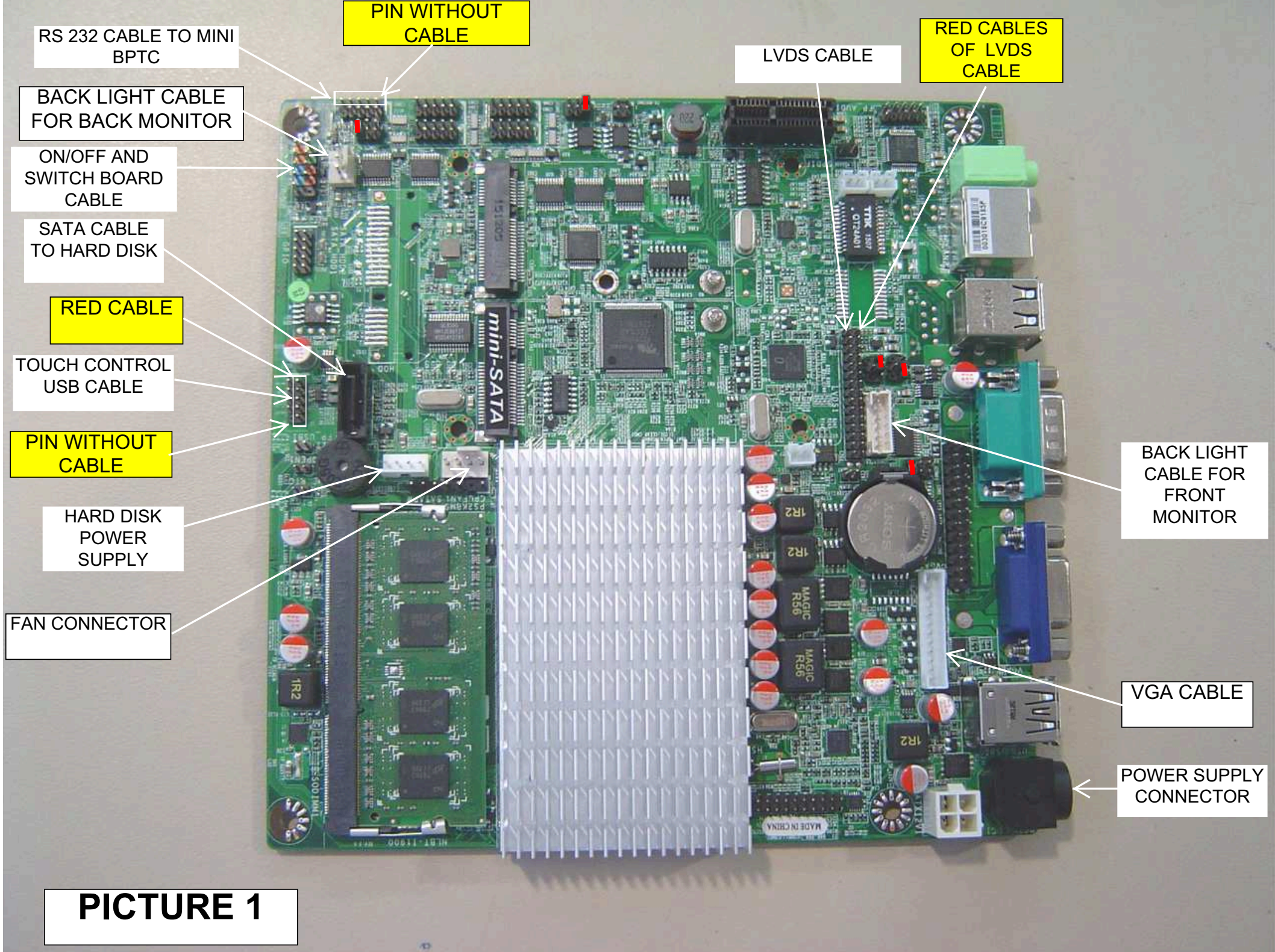


VERIFY THE
JUMPER
ARE WELL
DONE



CONNECT
DE LA RAM
P/N.-
91008063





PICTURE 2



12V POWER
SUPPLY

USB CABLE
FOR LABEL
PRINTER

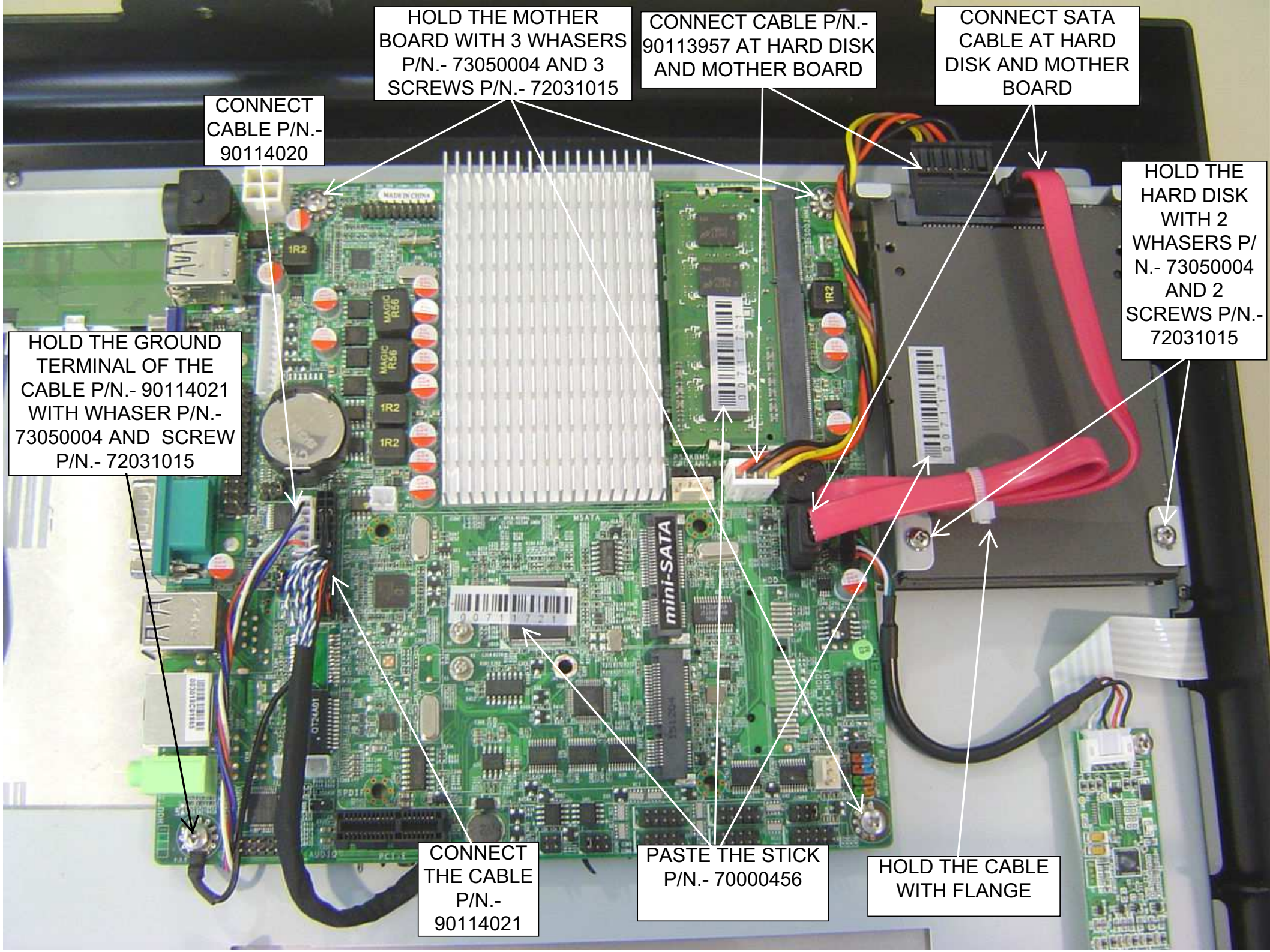
USB
CABLE
FOR
PRINTER

CONECTOR
EXTERNAL RS
232

EXTERNAL USB

EXTERNAL
USB

CONECTOR
ETHERNET



HOLD THE MOTHER BOARD WITH 3 WHASERS P/N.- 73050004 AND 3 SCREWS P/N.- 72031015

CONNECT CABLE P/N.- 90113957 AT HARD DISK AND MOTHER BOARD

CONNECT SATA CABLE AT HARD DISK AND MOTHER BOARD

CONNECT CABLE P/N.- 90114020

HOLD THE HARD DISK WITH 2 WHASERS P/N.- 73050004 AND 2 SCREWS P/N.- 72031015

HOLD THE GROUND TERMINAL OF THE CABLE P/N.- 90114021 WITH WHASER P/N.- 73050004 AND SCREW P/N.- 72031015

CONNECT THE CABLE P/N.- 90114021

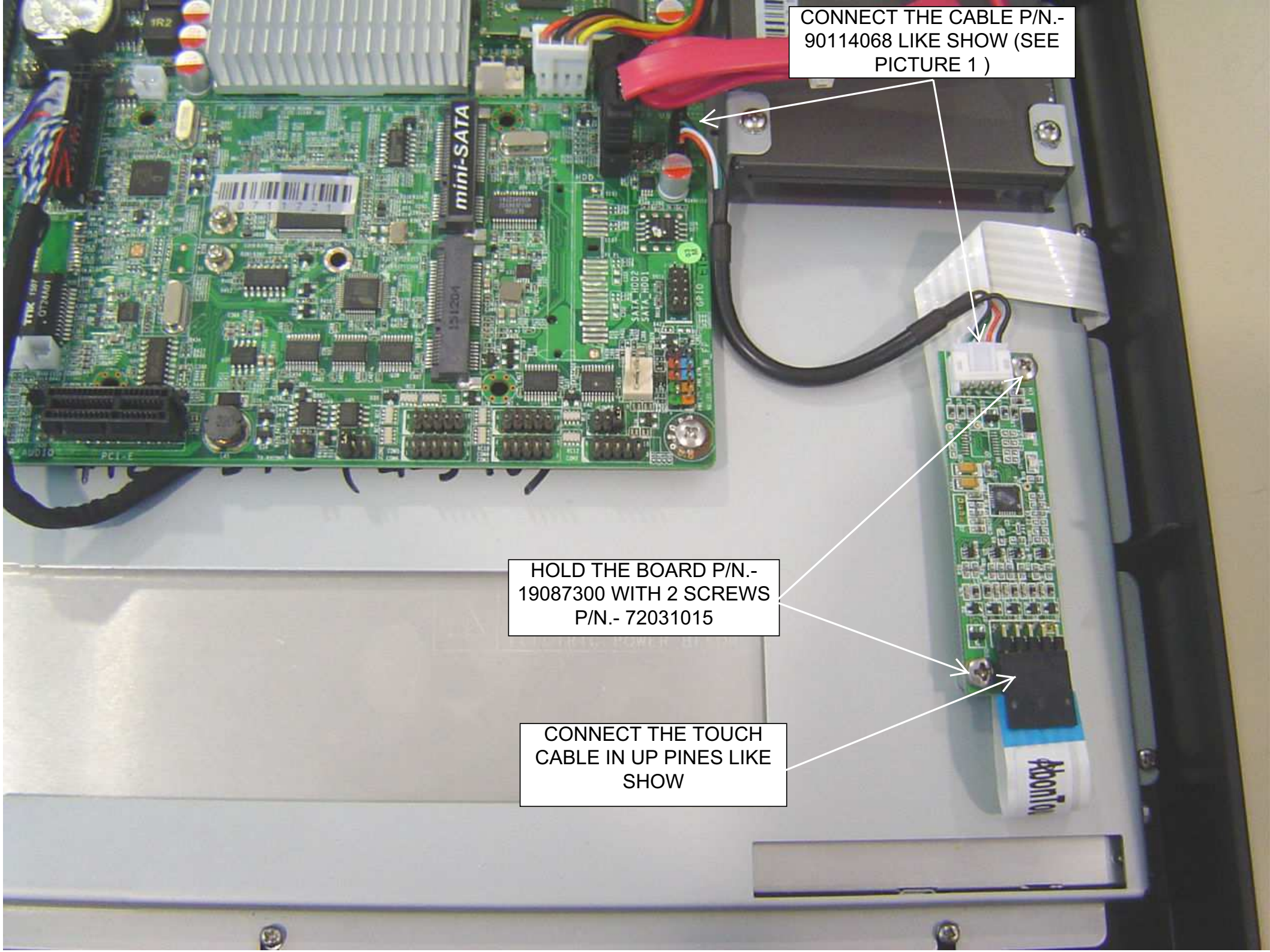
PASTE THE STICK P/N.- 70000456

HOLD THE CABLE WITH FLANGE

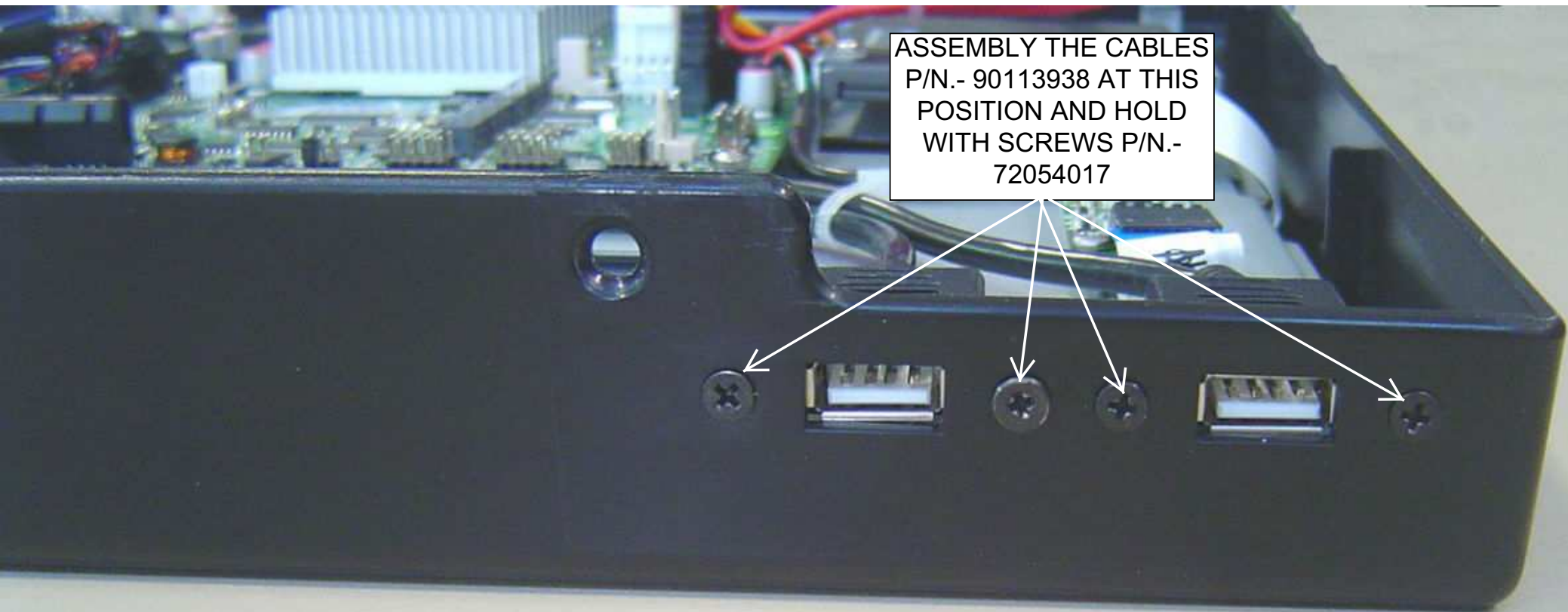
CONNECT THE CABLE P/N.-
90114068 LIKE SHOW (SEE
PICTURE 1)

HOLD THE BOARD P/N.-
19087300 WITH 2 SCREWS
P/N.- 72031015

CONNECT THE TOUCH
CABLE IN UP PINES LIKE
SHOW



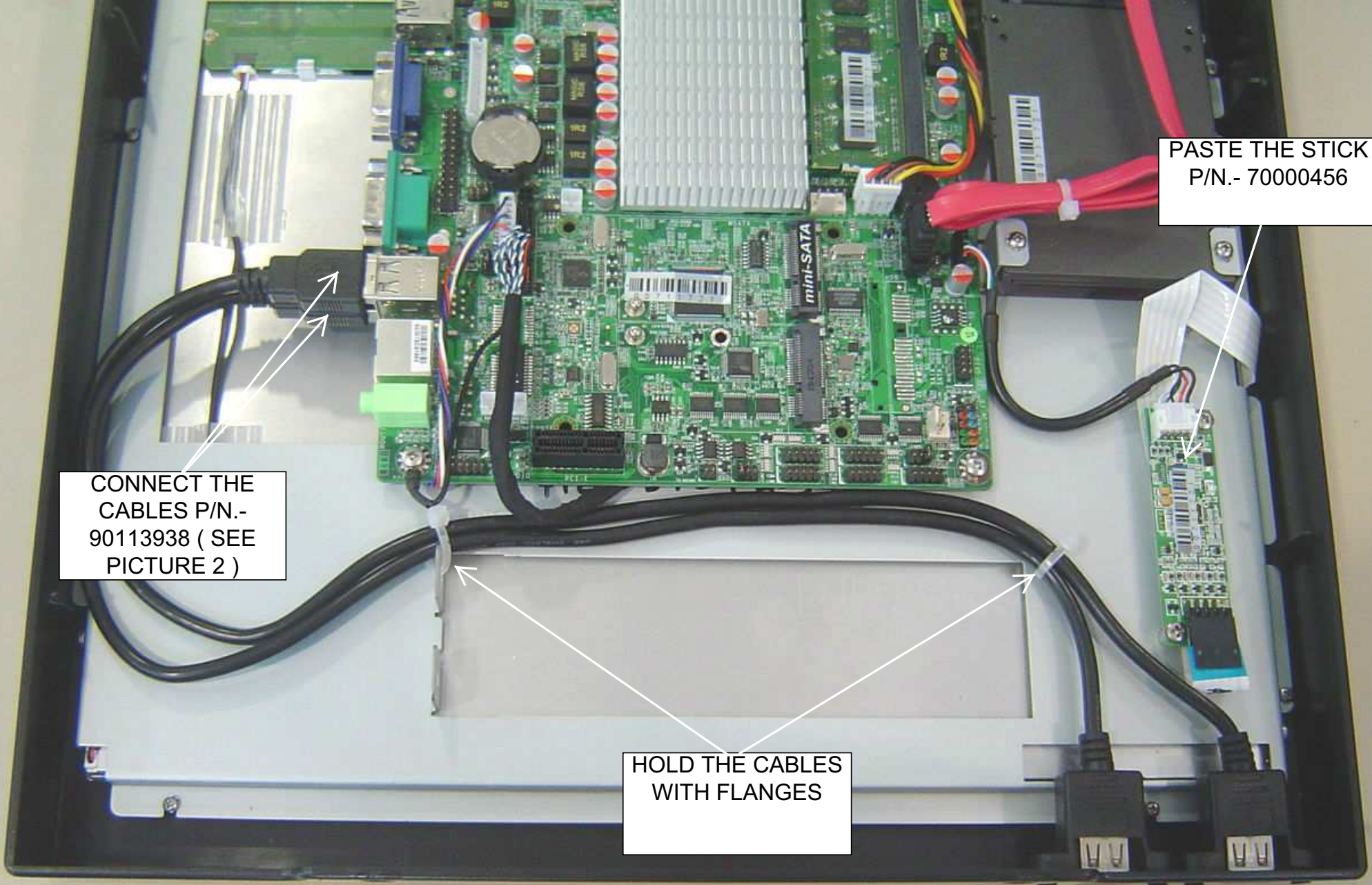
ASSEMBLY THE CABLES
P/N.- 90113938 AT THIS
POSITION AND HOLD
WITH SCREWS P/N.-
72054017



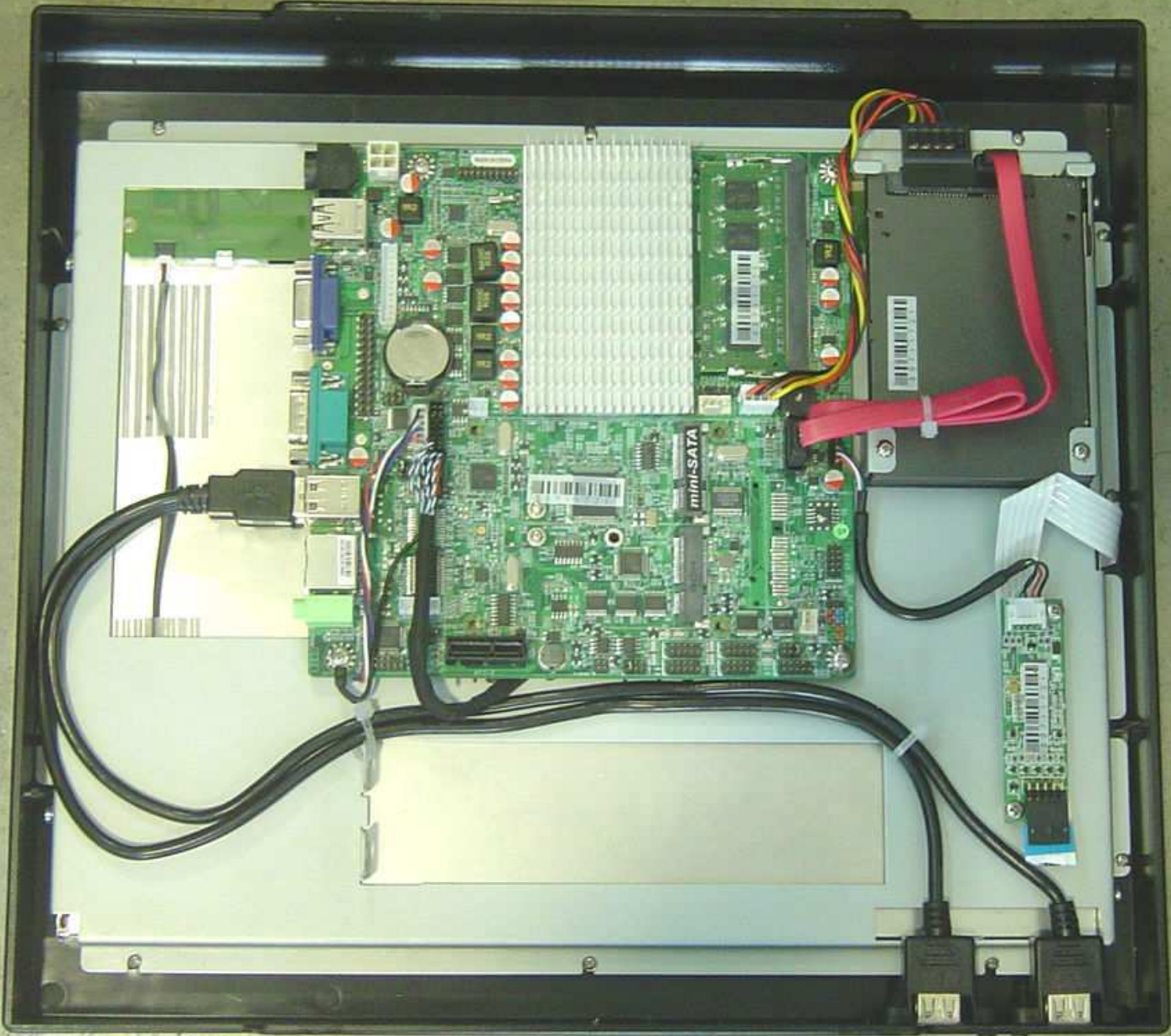
PASTE THE STICK
P/N.- 70000456

CONNECT THE
CABLES P/N.-
90113938 (SEE
PICTURE 2)

HOLD THE CABLES
WITH FLANGES



OVERVIEW



12.-CONNECT CABLES TO MOTHER BOARD IN FRONT COVER

CONNECT
CABLE P/N.-
90113905

CONNECT
CABLE P/N.-
90114057

CONNECT
FAN CABLE

HOLD THE
CABLES WITH A
FLANGE

CONNECT
CABLE P/N.-
90113955

CONNECT
CABLE P/N.-
90114019

CONNECT
CABLE P/N.-
90114086

CONNECT
CABLE P/N.-
90114087

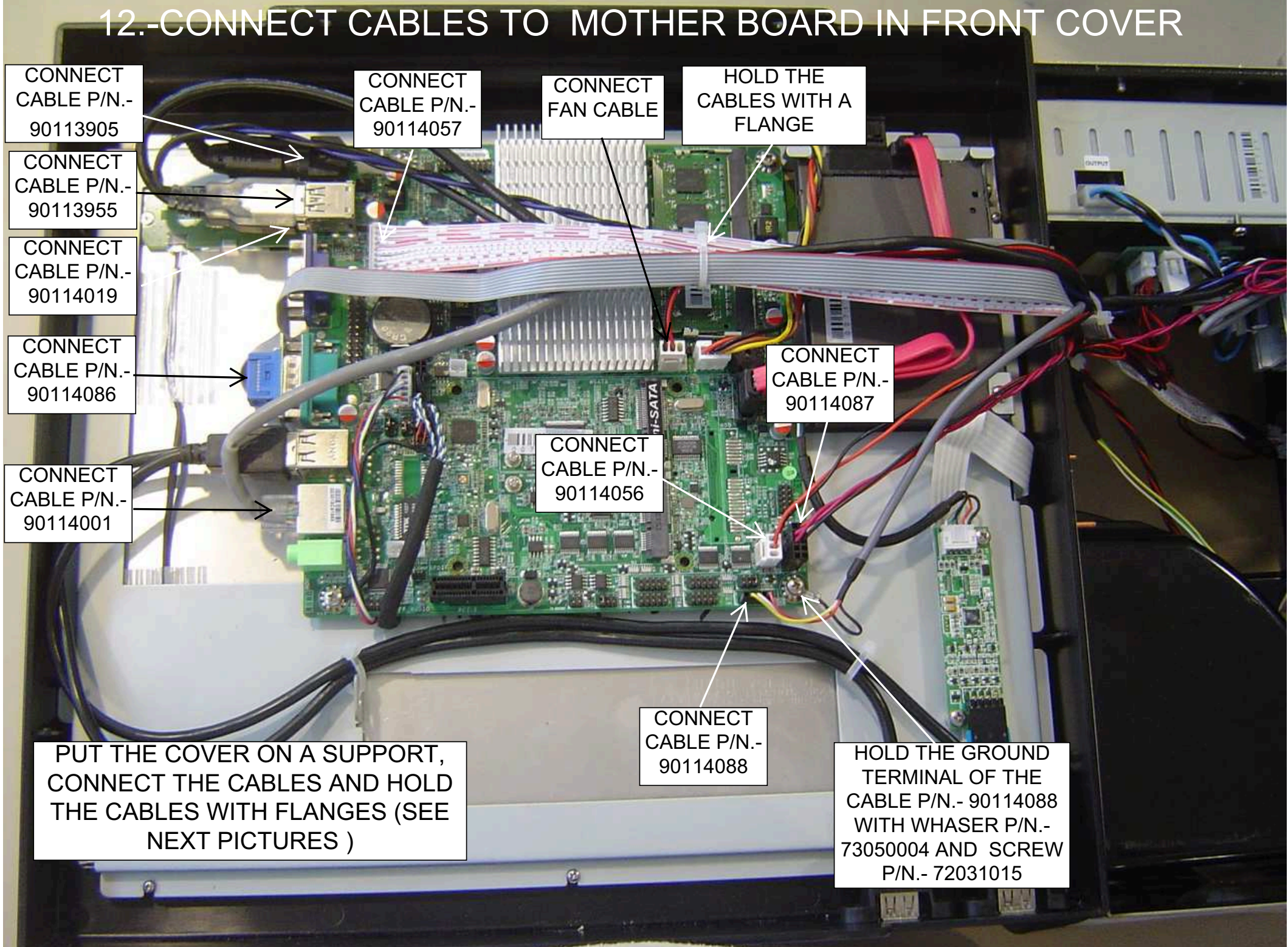
CONNECT
CABLE P/N.-
90114001

CONNECT
CABLE P/N.-
90114056

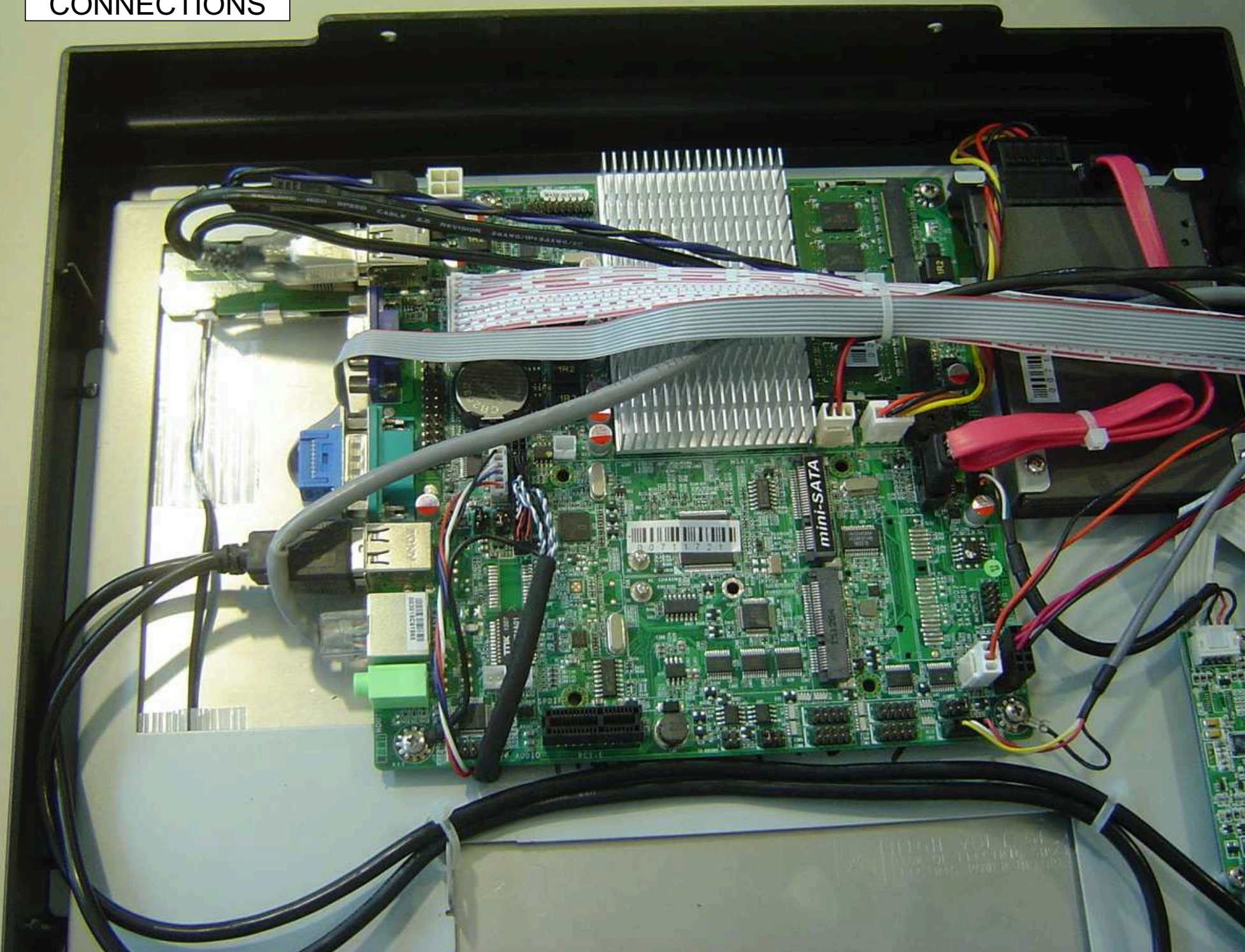
CONNECT
CABLE P/N.-
90114088

HOLD THE GROUND
TERMINAL OF THE
CABLE P/N.- 90114088
WITH WHASER P/N.-
73050004 AND SCREW
P/N.- 72031015

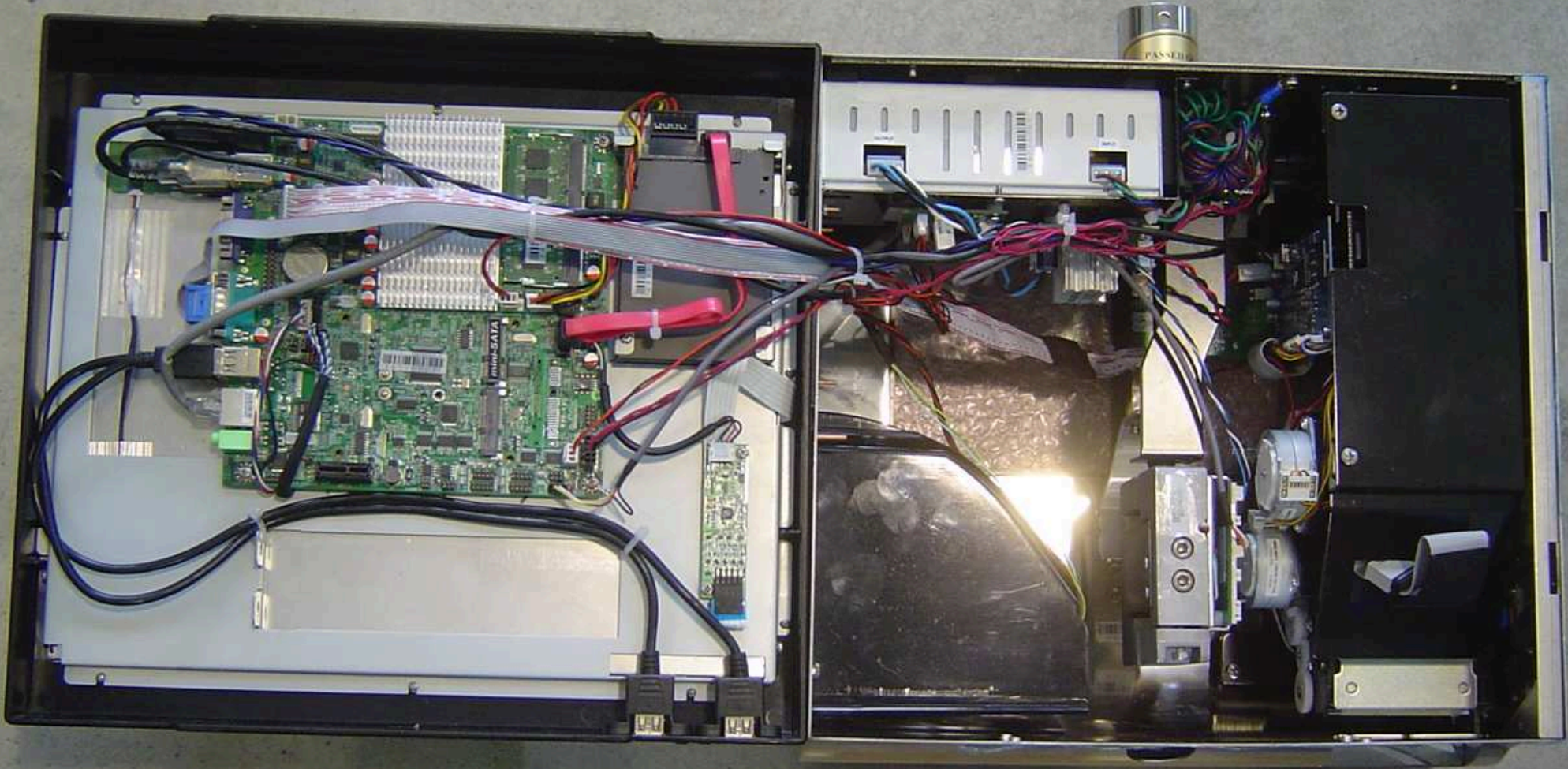
PUT THE COVER ON A SUPPORT,
CONNECT THE CABLES AND HOLD
THE CABLES WITH FLANGES (SEE
NEXT PICTURES)



DETAIL OF CONNECTIONS

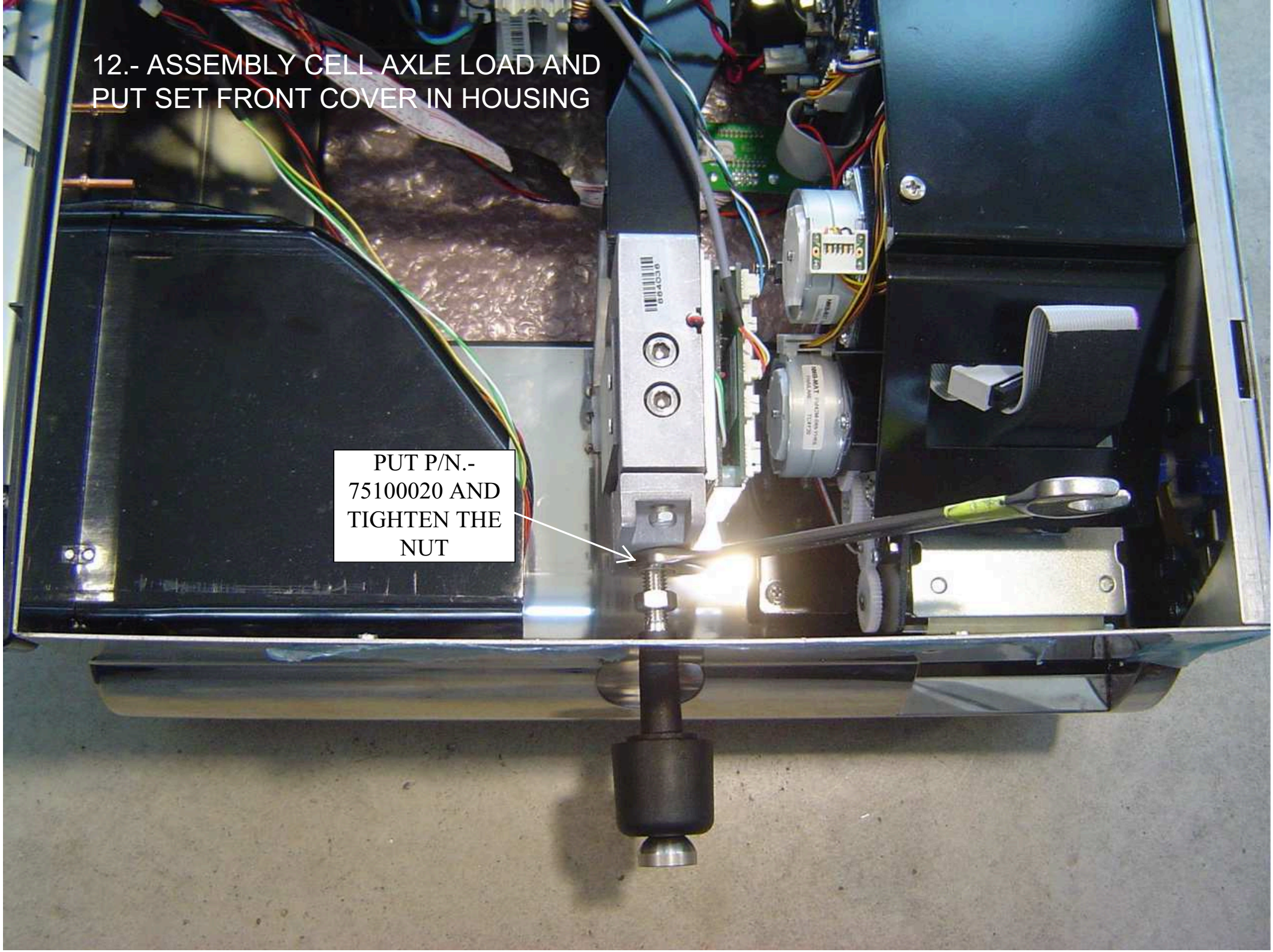


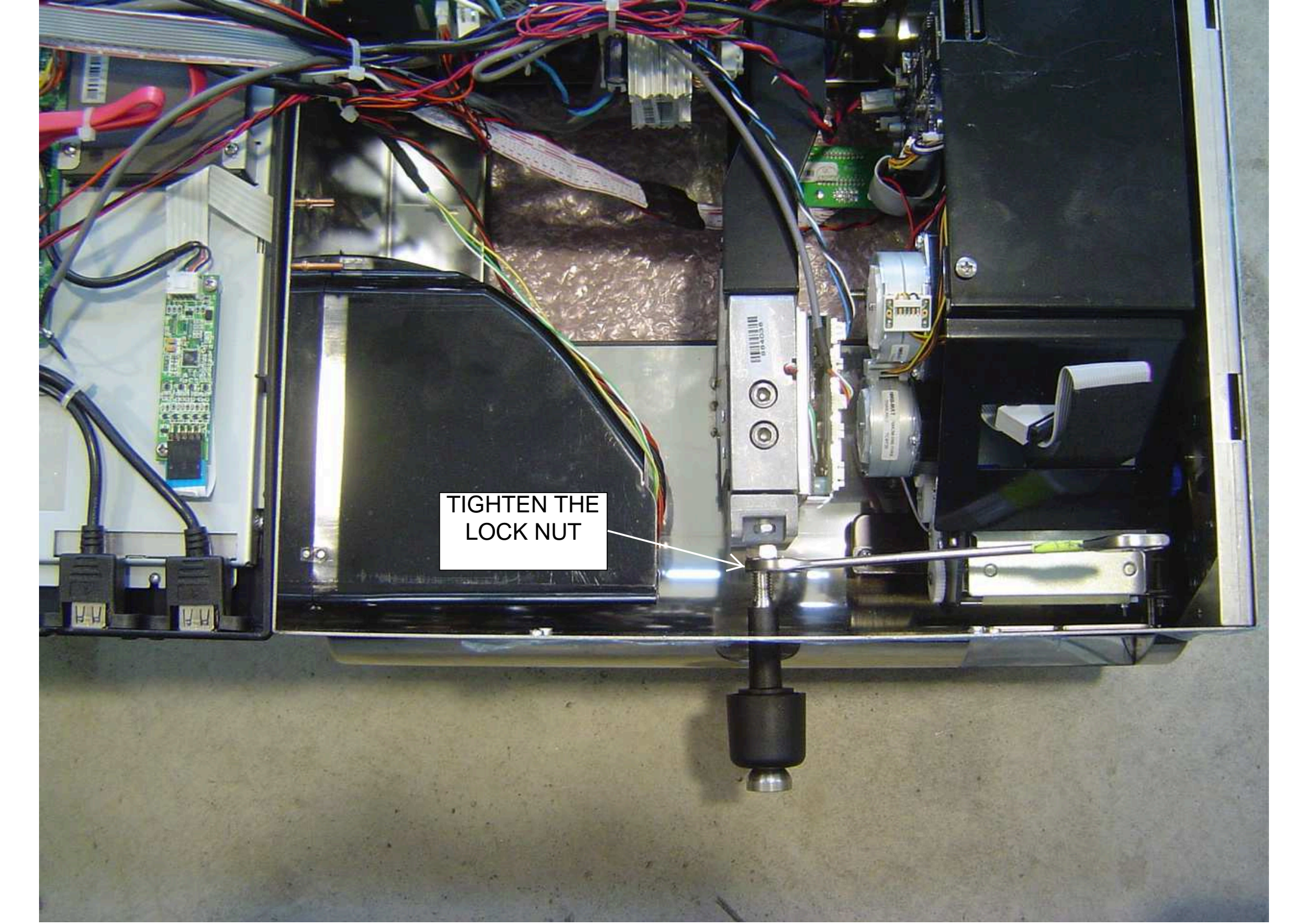
OVERVIEW



12.- ASSEMBLY CELL AXLE LOAD AND
PUT SET FRONT COVER IN HOUSING

PUT P/N.-
75100020 AND
TIGHTEN THE
NUT



The image shows the interior of a metal chassis. On the left, there are two RJ45 ports with blue cables. A green printed circuit board (PCB) is mounted vertically. A large black component, possibly a display or sensor, is mounted in the center. To the right, there are two circular ports on a metal plate, a green PCB, and a white component. A screwdriver is positioned to tighten a lock nut on a vertical bolt. A white callout box with the text "TIGHTEN THE LOCK NUT" and an arrow points to the lock nut.

TIGHTEN THE
LOCK NUT

PUT THE COVER TO HOUSING AND HOLD WITH 4
SCREWS P/N.- 72052037 (SEE NEXT PICTURES)





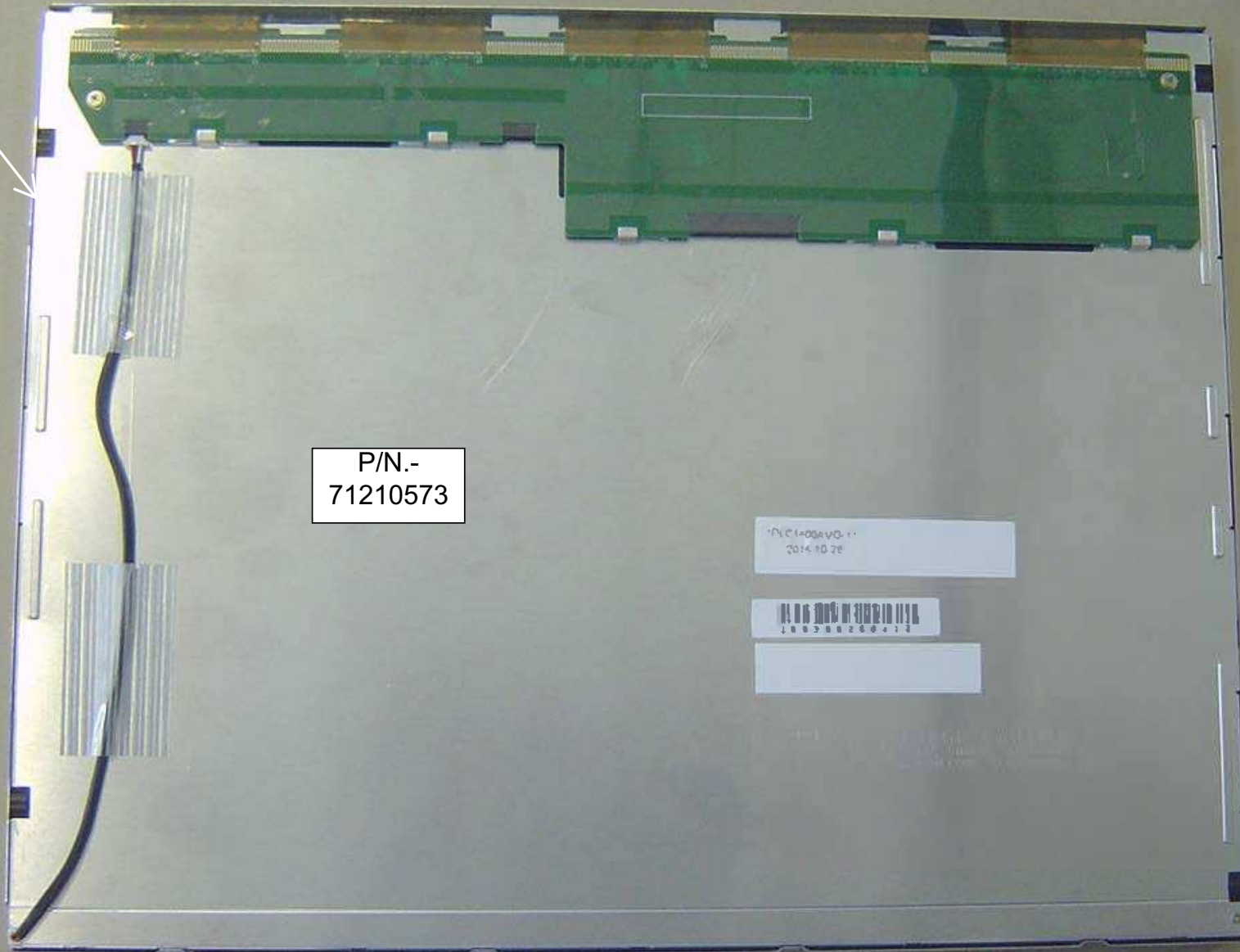
HOLD THE COVER
WITH SCREWS P/N.-
72052037



HOLD THE COVER
WITH SCREWS P/N.-
72052037

13.- ASSEMBLY SET BACK MONITOR (COMPONENTS)

P/N.-
19019300



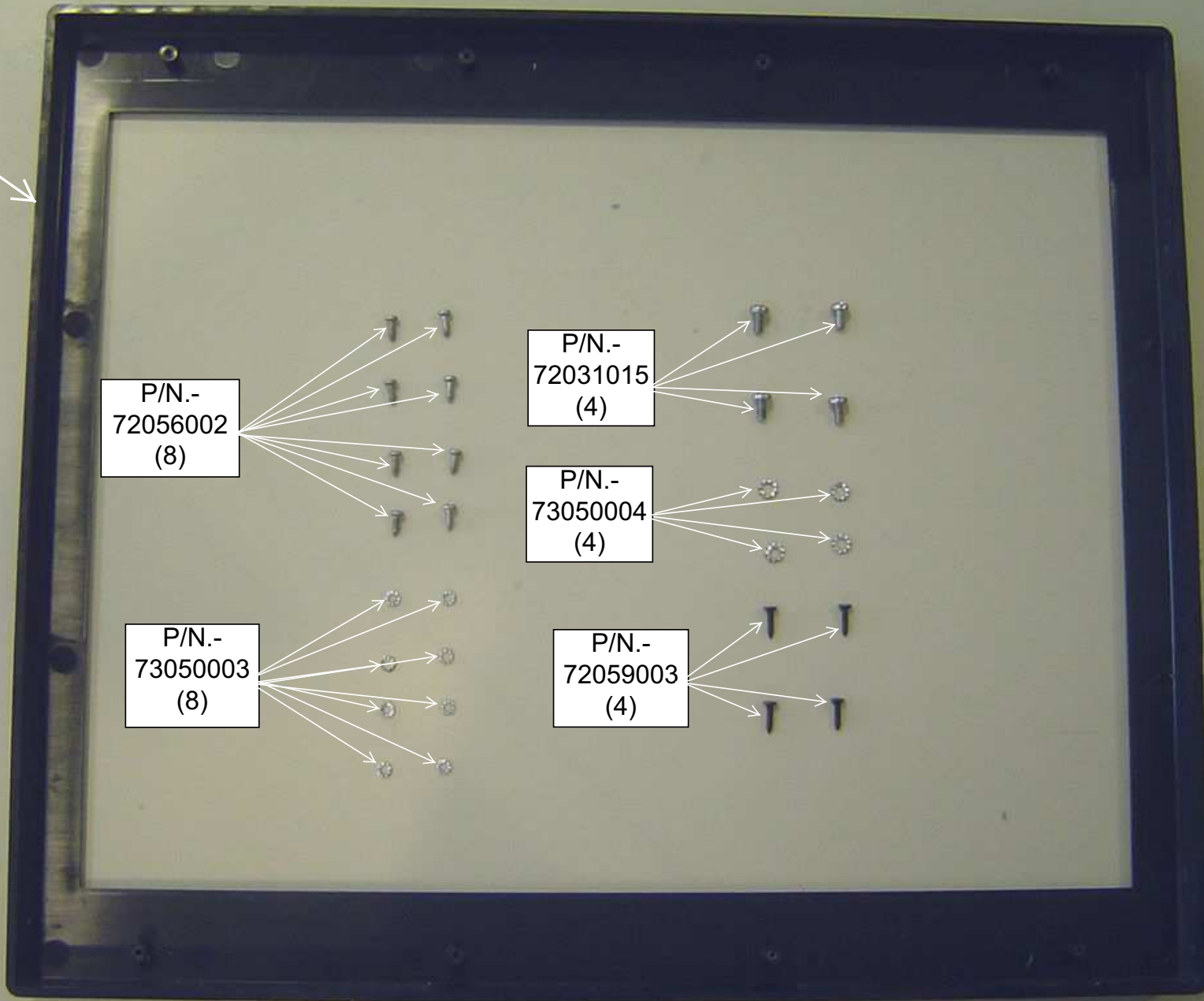
P/N.-
71210573

19019300
2014.10.28

100500260413

13.- ASSEMBLY SET BACK MONITOR (COMPONENTS)

P/N.-
71004528



P/N.-
72056002
(8)

P/N.-
72031015
(4)

P/N.-
73050004
(4)

P/N.-
73050003
(8)

P/N.-
72059003
(4)

13.- ASSEMBLY SET BACK MONITOR (COMPONETS)

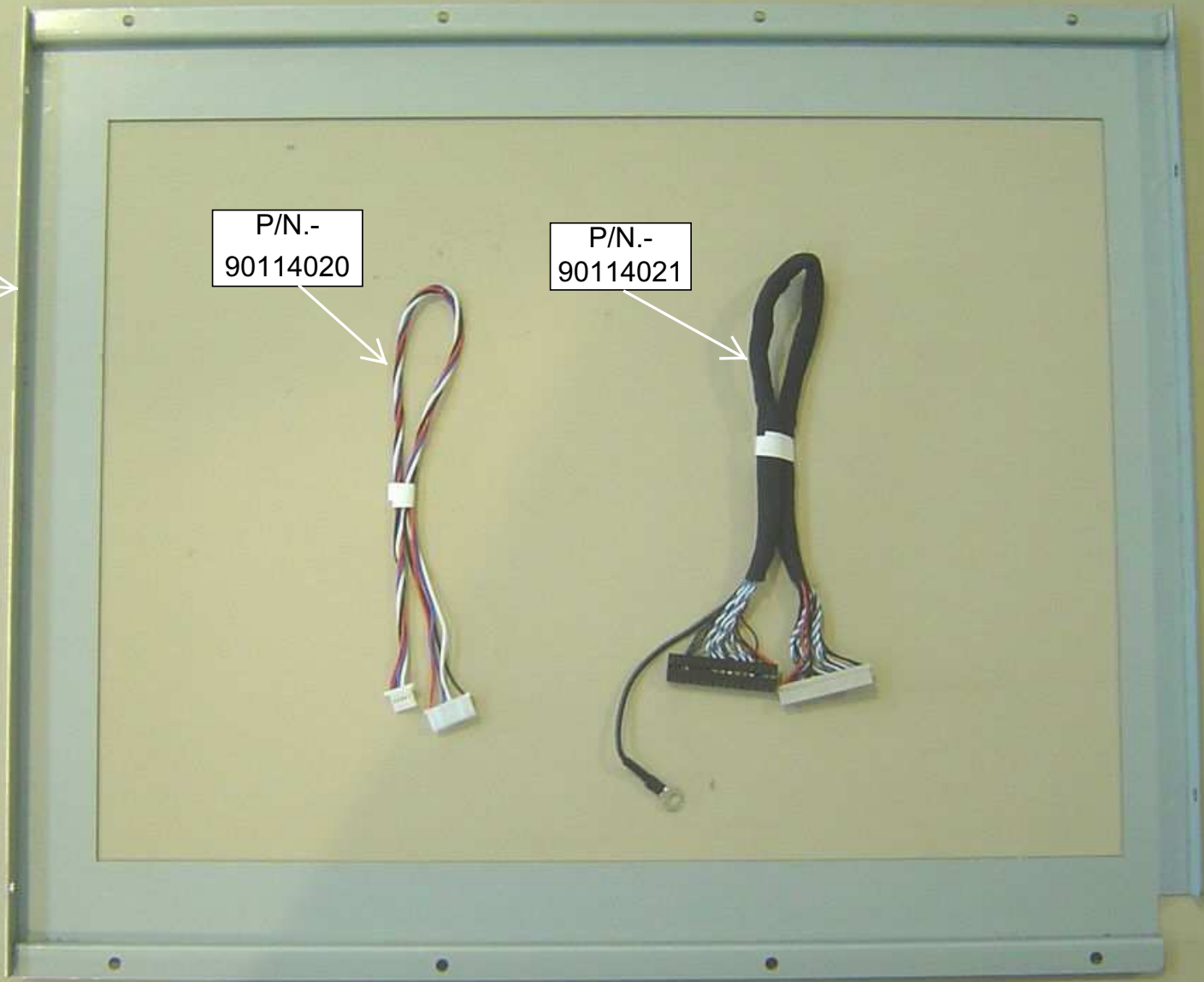
P/N.-
71210573

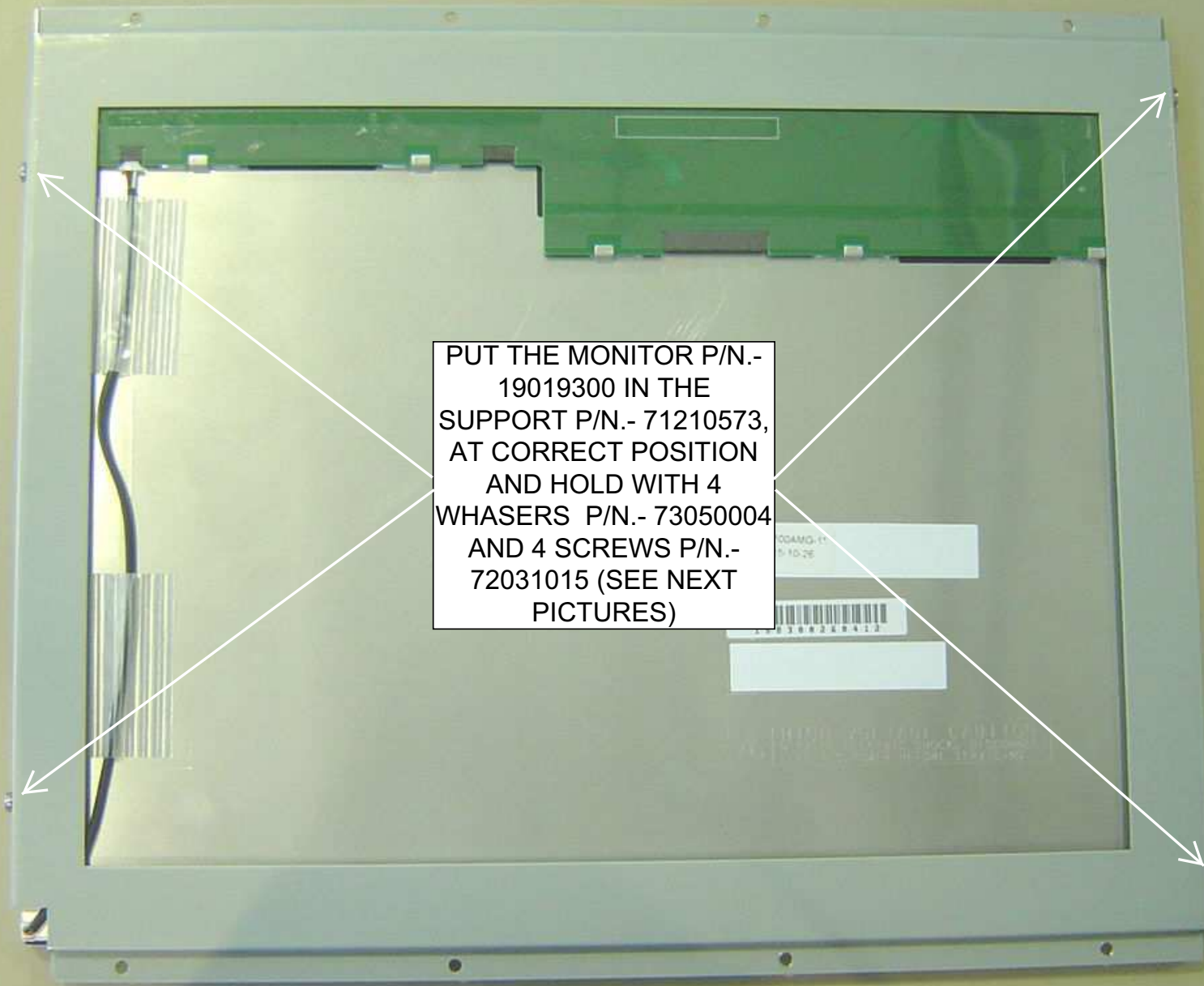


P/N.-
90114020



P/N.-
90114021

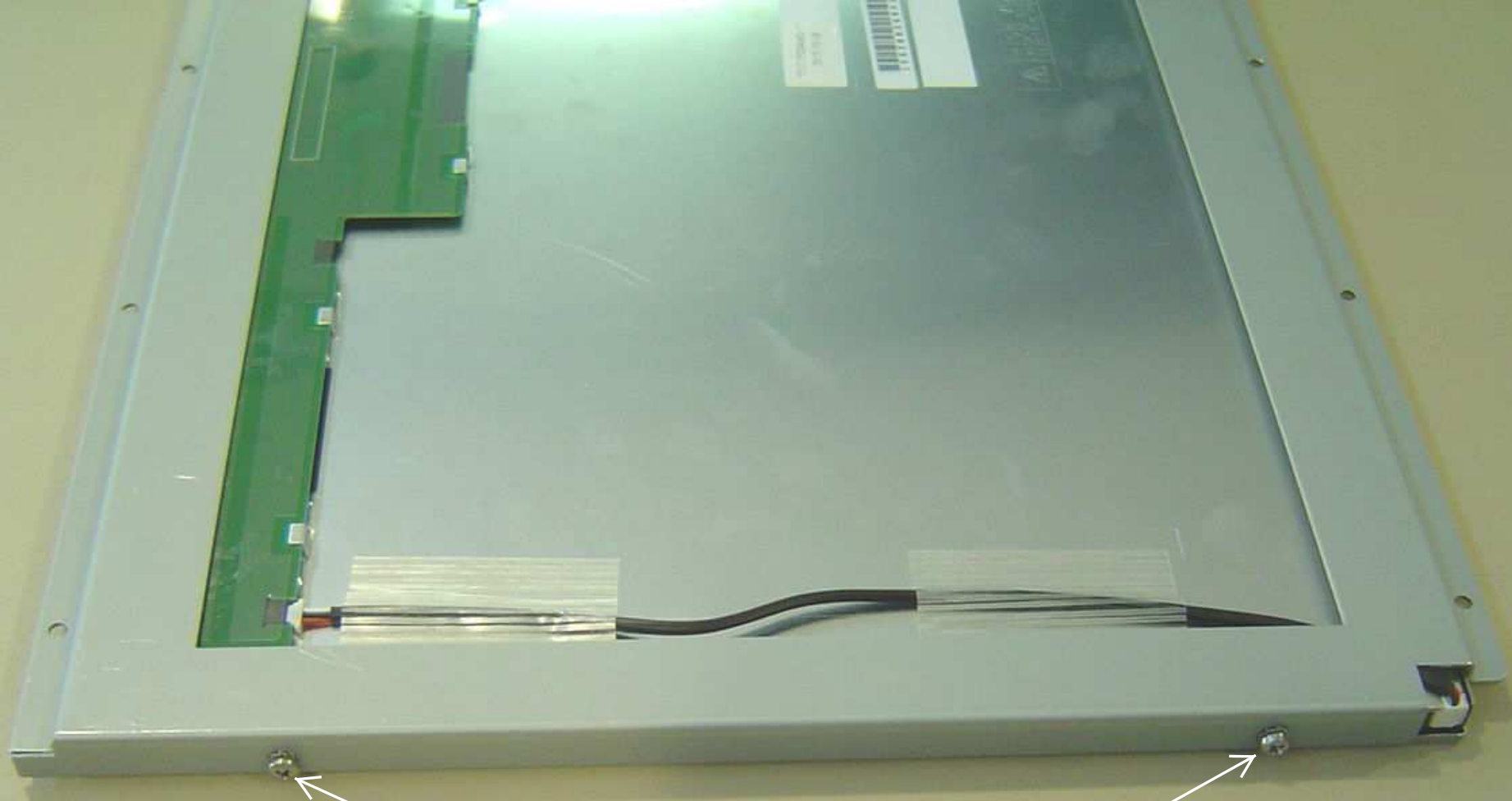




PUT THE MONITOR P/N.-
19019300 IN THE
SUPPORT P/N.- 71210573,
AT CORRECT POSITION
AND HOLD WITH 4
WHASERS P/N.- 73050004
AND 4 SCREWS P/N.-
72031015 (SEE NEXT
PICTURES)

00AMG-11
7-10-26



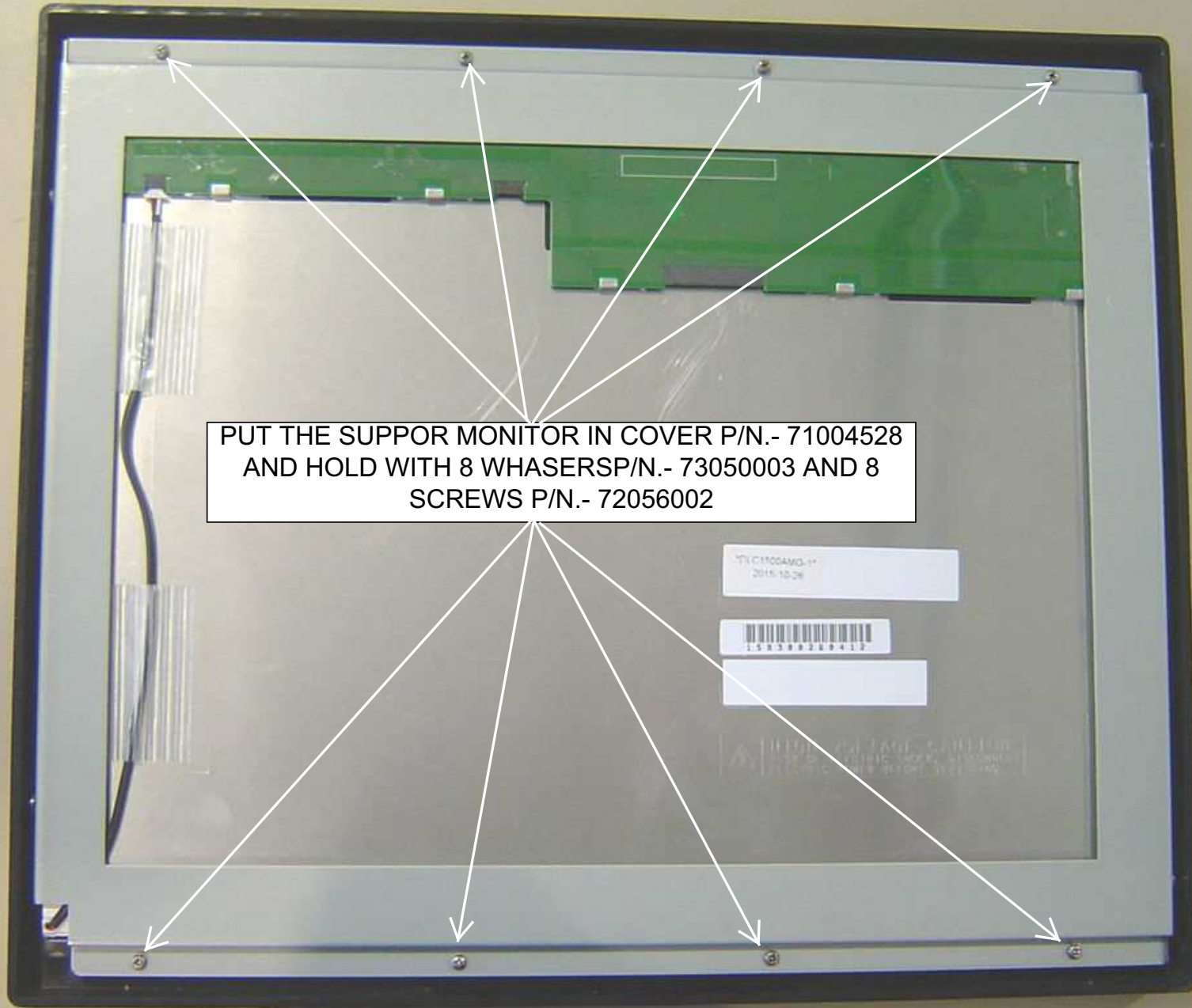


WHASERS P/N.-
73050004 AND
SCREWS P/N.-
72031015



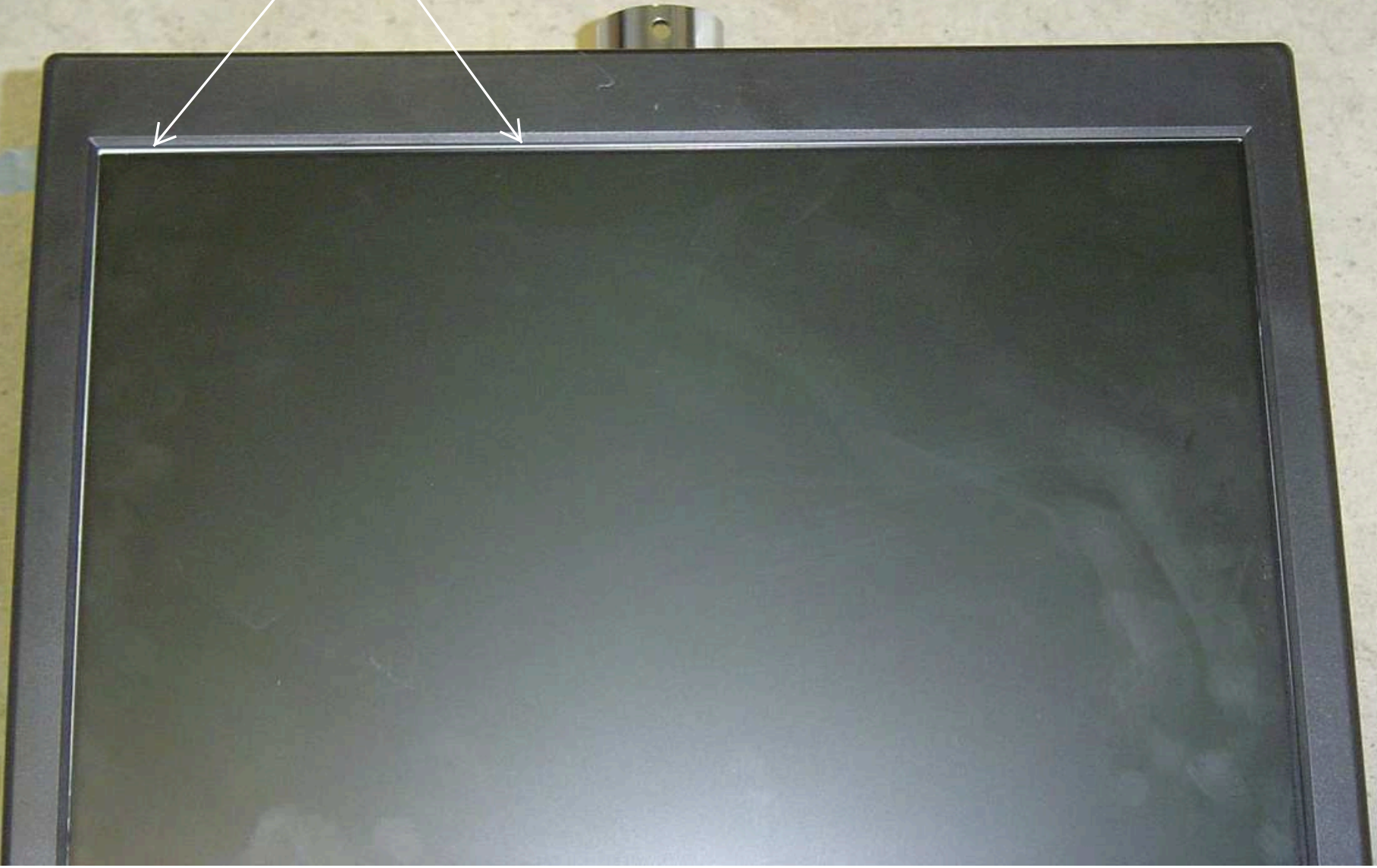
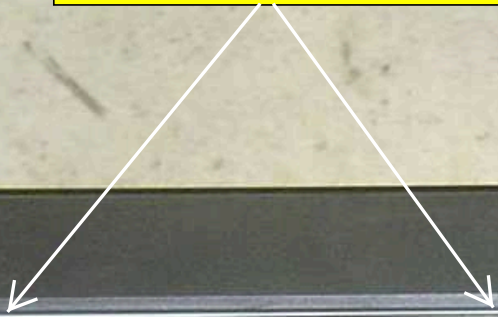
WHASERS P/N.-
73050004 AND
SCREWS P/N.-
72031015

PUTTING THE SUPPORT CENTER, TO AVOID SEE THE EDGE SILVER
(SEE NEXT PICTURE)



PUT THE SUPPOR MONITOR IN COVER P/N.- 71004528
AND HOLD WITH 8 WHASERS P/N.- 73050003 AND 8
SCREWS P/N.- 72056002

TO PREVENT SEE THE
EDGE SILVER

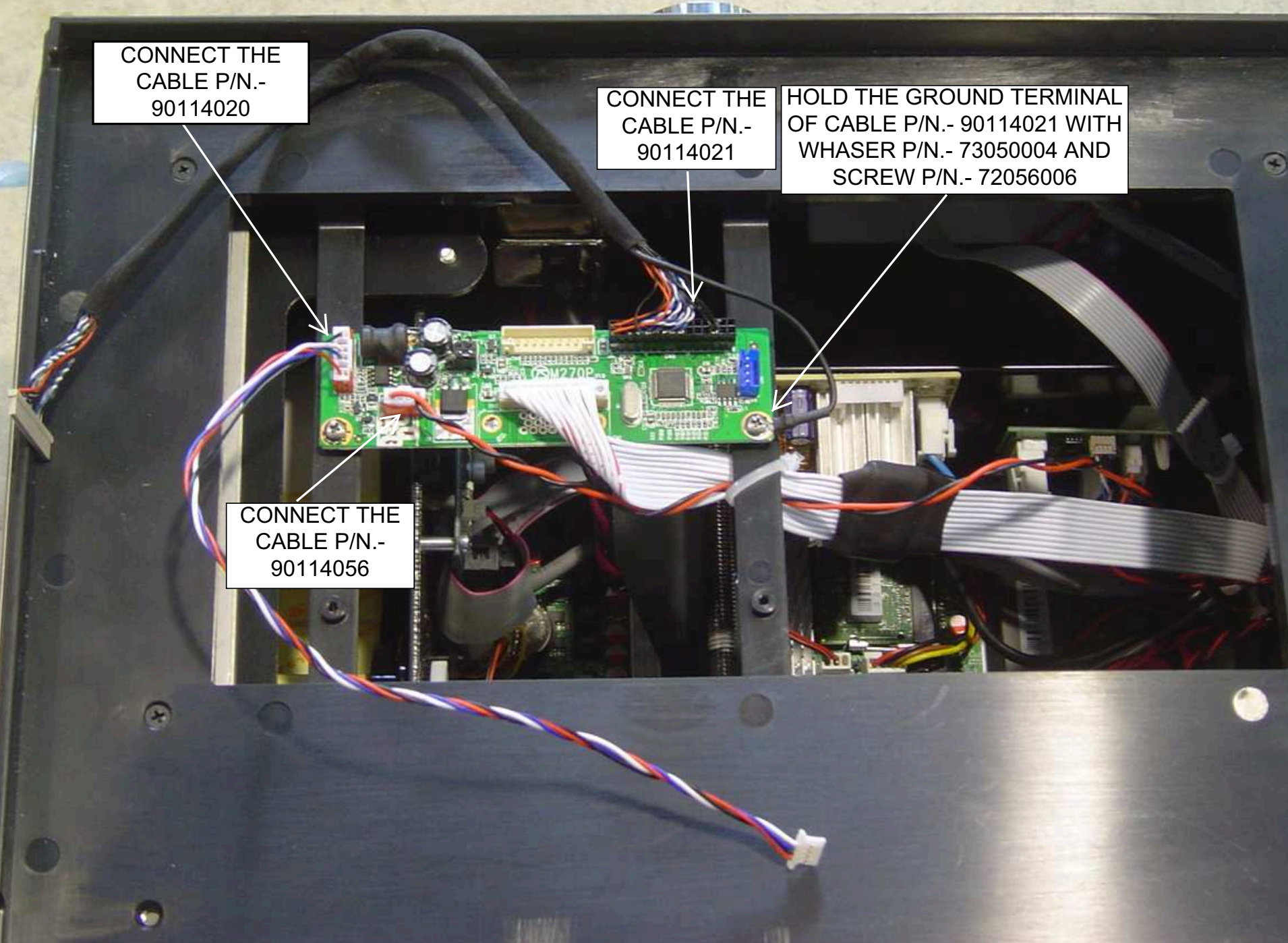


CONNECT THE
CABLE P/N.-
90114020

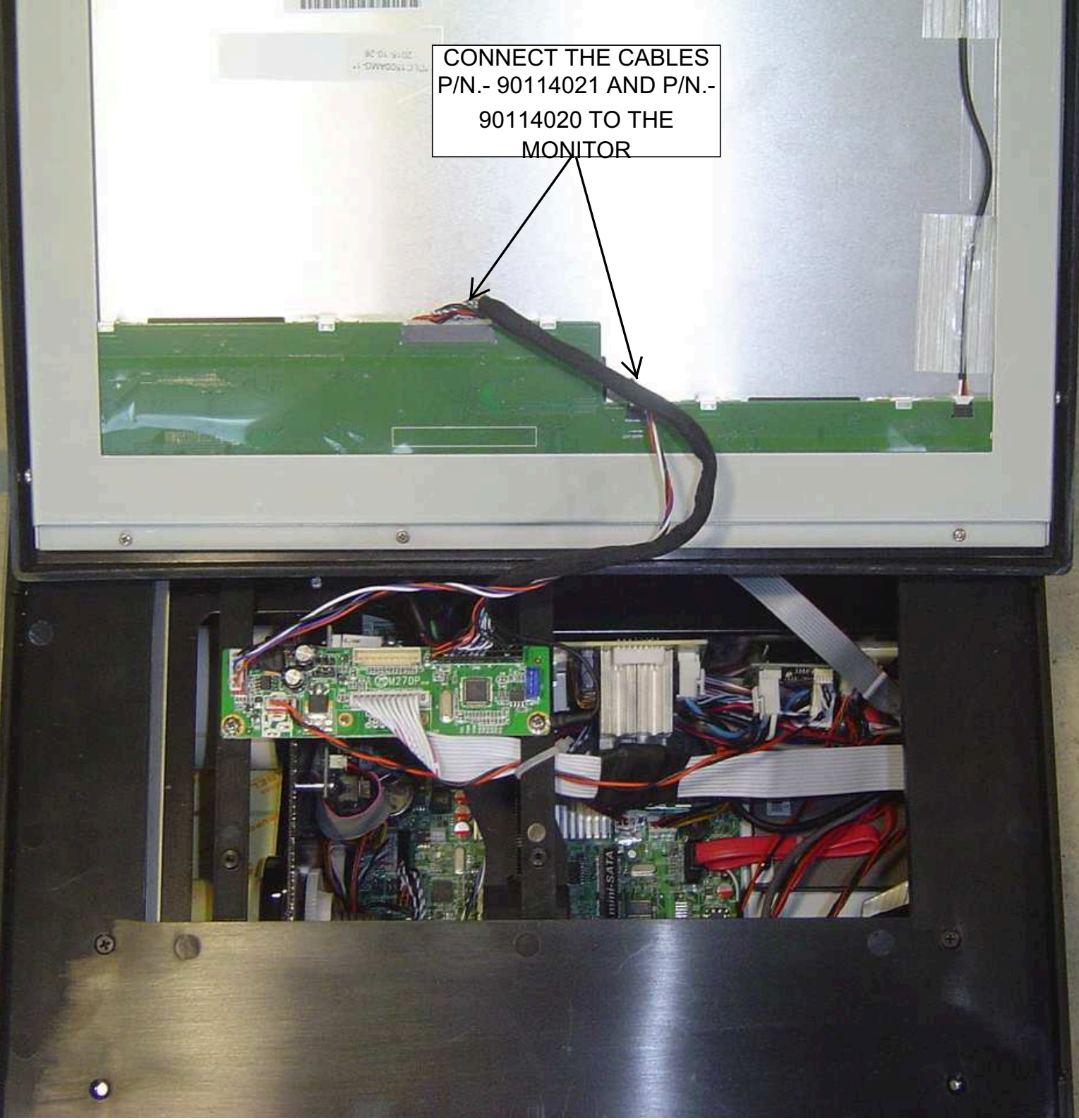
CONNECT THE
CABLE P/N.-
90114021

HOLD THE GROUND TERMINAL
OF CABLE P/N.- 90114021 WITH
WHASER P/N.- 73050004 AND
SCREW P/N.- 72056006

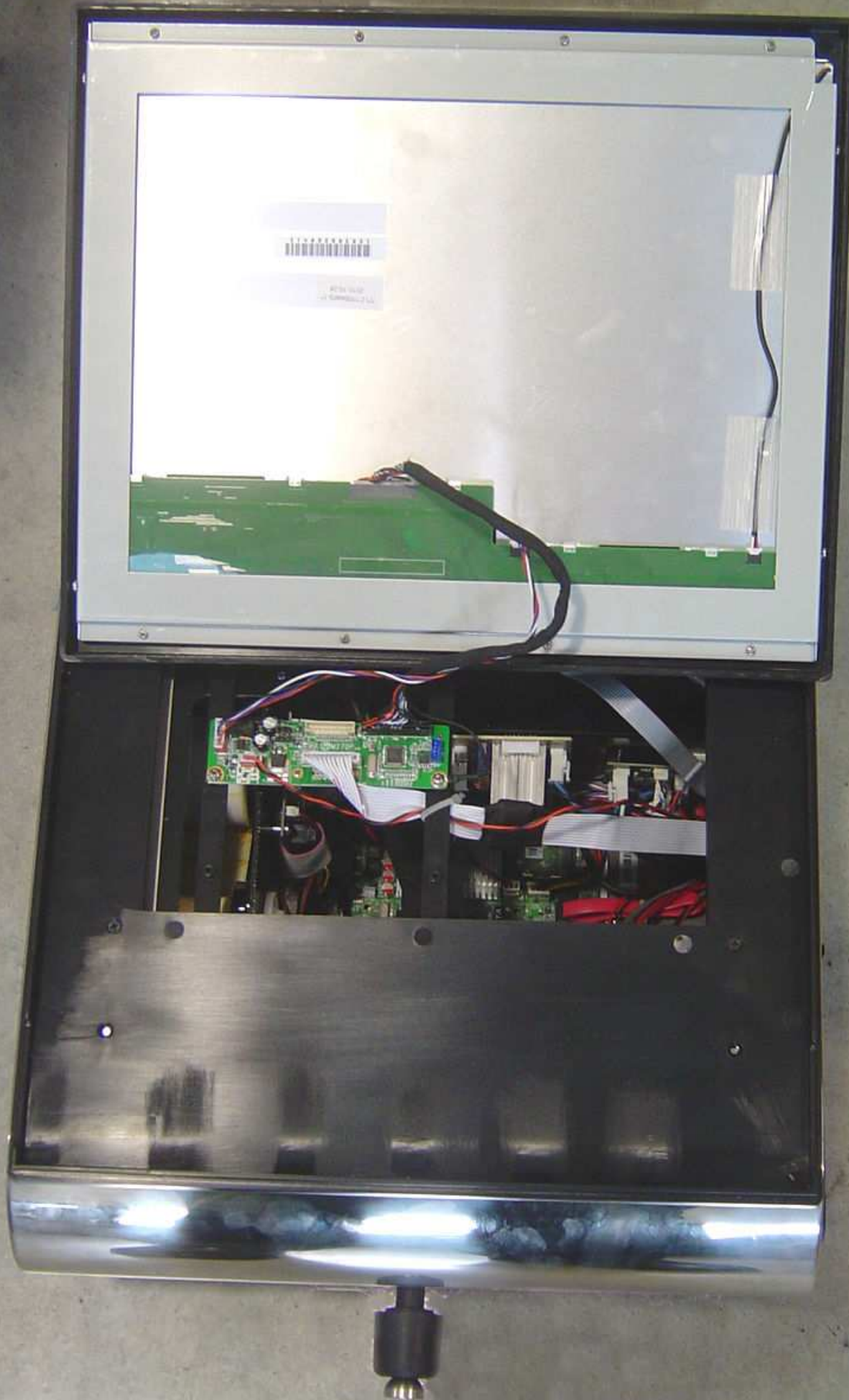
CONNECT THE
CABLE P/N.-
90114056



CONNECT THE CABLES
P/N.- 90114021 AND P/N.-
90114020 TO THE
MONITOR




OVERVIEW



PUT THE COVER TO HOUSING AND HOLD WITH 4
SCREWS P/N.- 72059003 (SEE NEXT PICTURES)





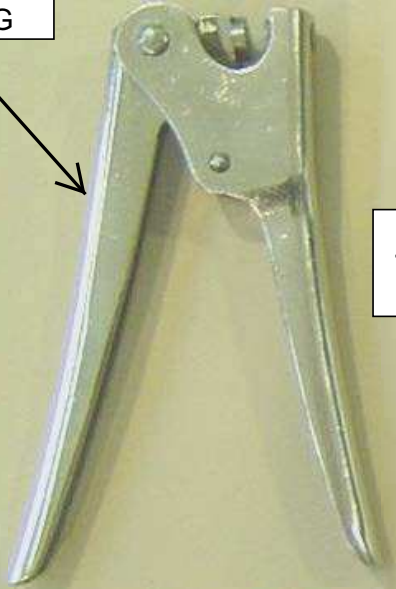
HOLD THE COVER
WITH SCREWS P/N.-
72059003



HOLD THE COVER
WITH SCREWS P/N.-
720529003

14.- FINISH (COMPONENTS)

PLIERS FOR SEALING



P/N.- 70000868



P/N.- 70010374



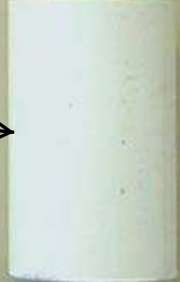
P/N.- 70010068A



P/N.- 70010304



P/N.- 79001008



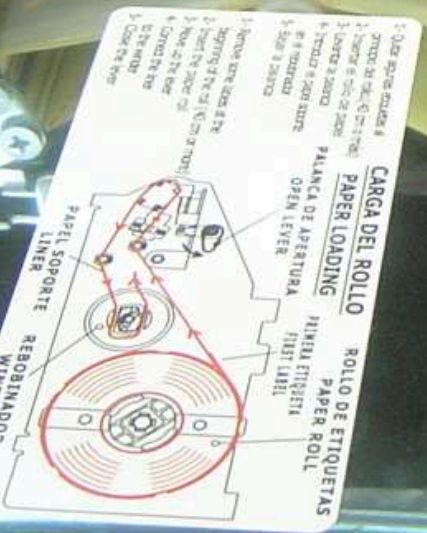
SEAL CABLE P/N.- 79500137 (100mm)

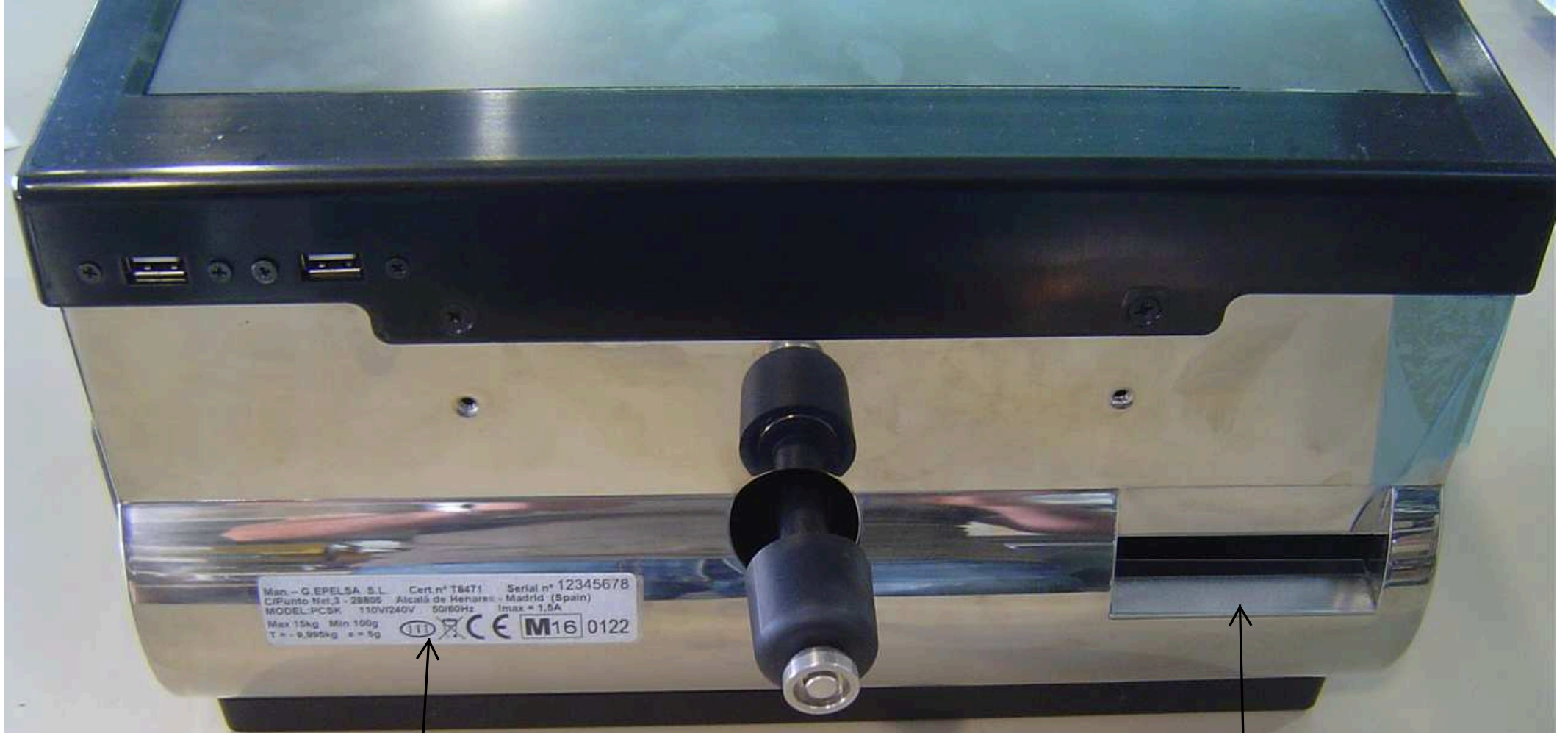


PLASTIC SEAL P/N.- 79000016



PLACE THE LABEL ROLL IN LABEL





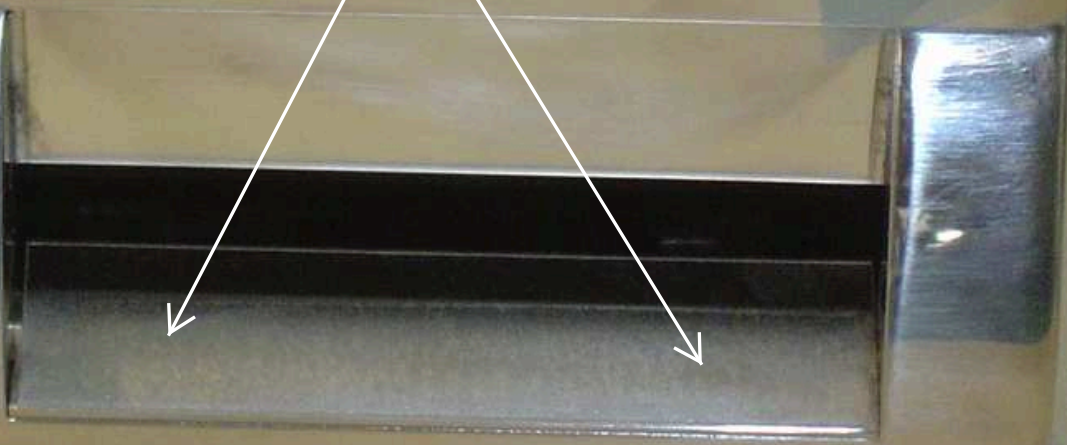
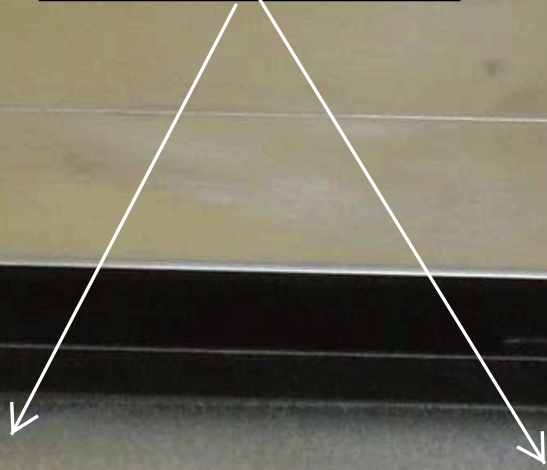
Man. - G. EPELSA, S.L. Cert.n° T6471 Serial n° 12345678
C/Punto Nel,3 - 28805 - Alcalá de Henares - Madrid (Spain)
MODEL-PCSK 110V/240V 50/60Hz Imax = 1,5A
Max 15kg Min 100g
T = 0,995kg e = 5g

III CE M16 0122

PASTE THE NAME PLATE P/N.-
70010374 AND PASTE UP THE
PROTECTOR P/N.- 70000868

PASTE THE PIECE P/N.-
70010304, ALIGNE TO
THE EDGE OF THE
SCALE (SEE NEXT
PICTURE)

DETAIL OF PASTE
THE PIECE P/N.-
70010304,



VIEW OF THE
SCALE
FINISHED

