

ASSEMBLY K-SCALE 12" 20 I TFT TRASERO 12"
P/N.- C13986027



**GUIDELINE ASSEMBLY K-SCALE 12” 20 I TFT TRASERO 12”
P/N.- C13986027**

1. ASSEMBLY BASE AND POWER ENTRY
2. ASSEMBLY POWER SUPPLIES AND SWITCH BOARD
3. ASSEMBLY CONNECTIONS BADGE
4. ASSEMBLY SET LOAD CELL
5. ASSEMBLY COLUMN
6. ASSEMBLY COVER
7. ASSEMBLY UP CROSS AND PUT PAN SCALE
8. ASSEMBLY BOTTOM CONSOLE
9. ASSEMBLY FAN
10. ASSEMBLY PC BOARD
11. ASSEMBLY HARD DISK
12. CONNECT CABLES
13. ASSEMBLY UP CONSOLE AND FRONT 12" TOUCH SCREEN
14. ASSEMBLY SET PRINTER
15. ASSEMBLY BACK MONITOR 12 INCHES
16. ASSEMBLY COVER AND FINISH

1.- ASSEMBLY BASE AND POWER ENTRY (COMPONENTS)

P/N.-
71004431



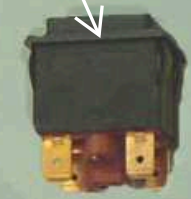
P/N.-
90113983



P/N.-
90113962



P/N.-
99006101



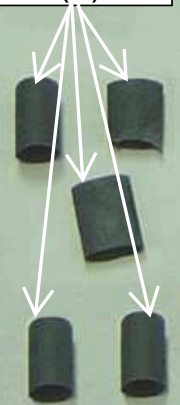
P/N.-
73100002 (2)



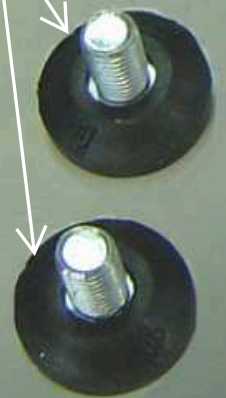
P/N.-
72054017 (3)



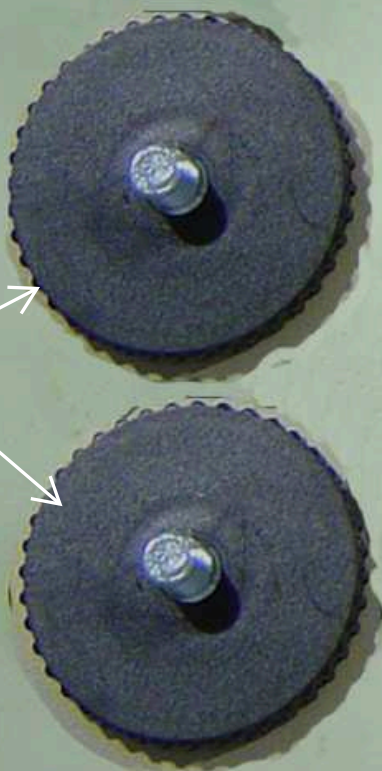
P/N.-
79900063
(5)



P/N.-
72091035
(2)



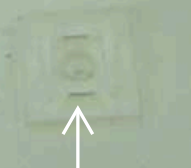
P/N.-
72091051
(2)



P/N.-
72031015



P/N.-
73120028



P/N.-
90006017



1.- ASSEMBLY BASE AND POWER ENTRY (COMPONENTS)

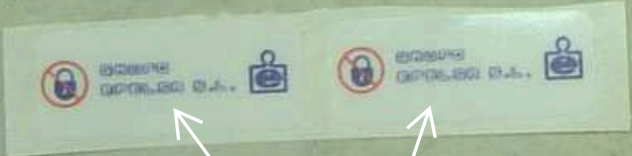
P/N.- 70000456

P/N.-
70000546

P/N.- 70010205



FUSE 3A

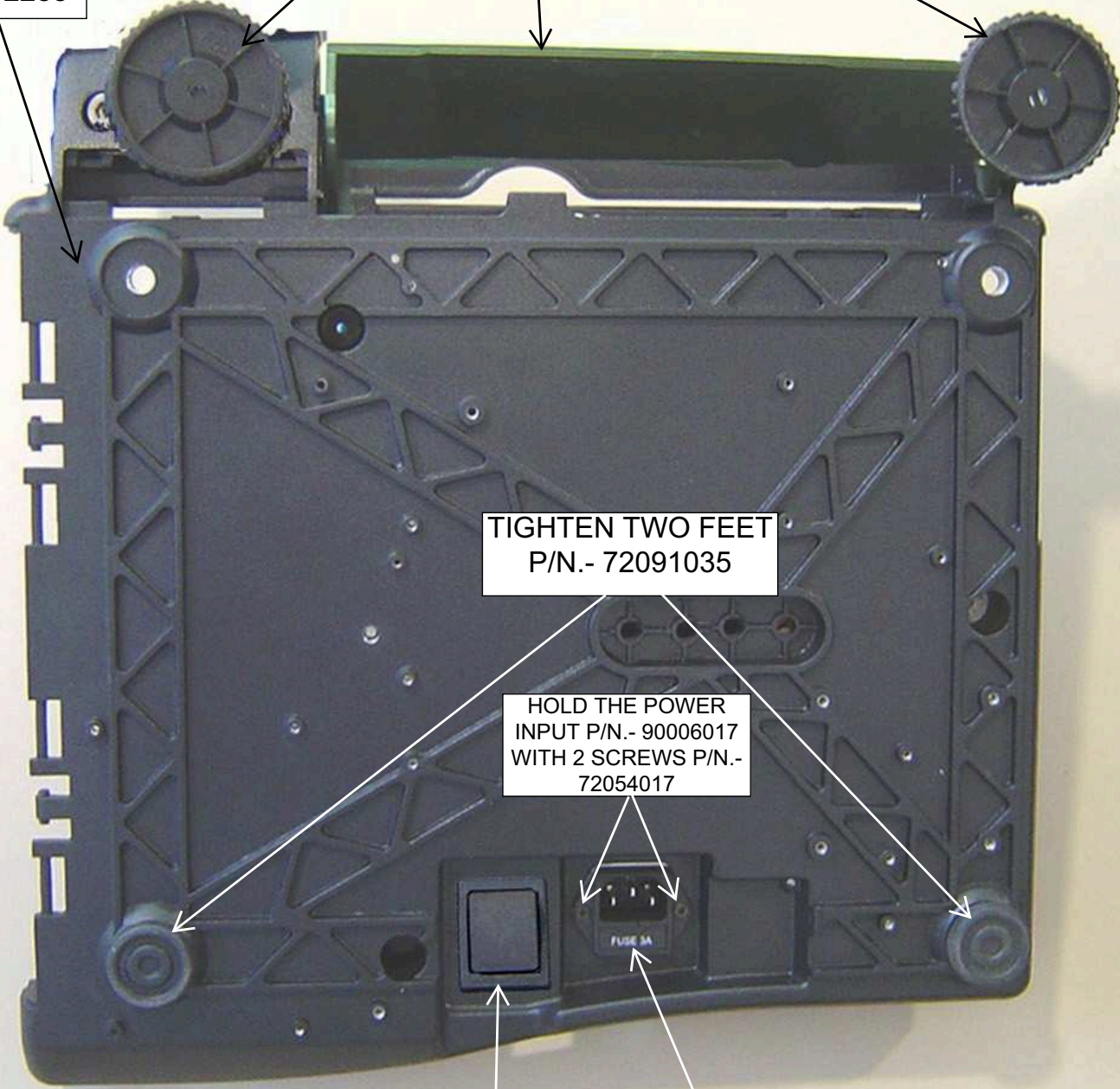


P/N.- 70010155 (2)

TIGHTEN TWO FEET P/N.-
72091051

ASSEMBLY PIECE
P/N.- 71004431

P/N.-
71002288



TIGHTEN TWO FEET
P/N.- 72091035

HOLD THE POWER
INPUT P/N.- 90006017
WITH 2 SCREWS P/N.-
72054017

ASSEMBLY ON /
OFF PUSH P/N.-
99006101

PASTE THE STICK
P/N.- 70010205

HOLD WITH
FLANGES P/
N.-73100002
THE FERRITES

HOLD THE
CABLES
WITH
FLANGES

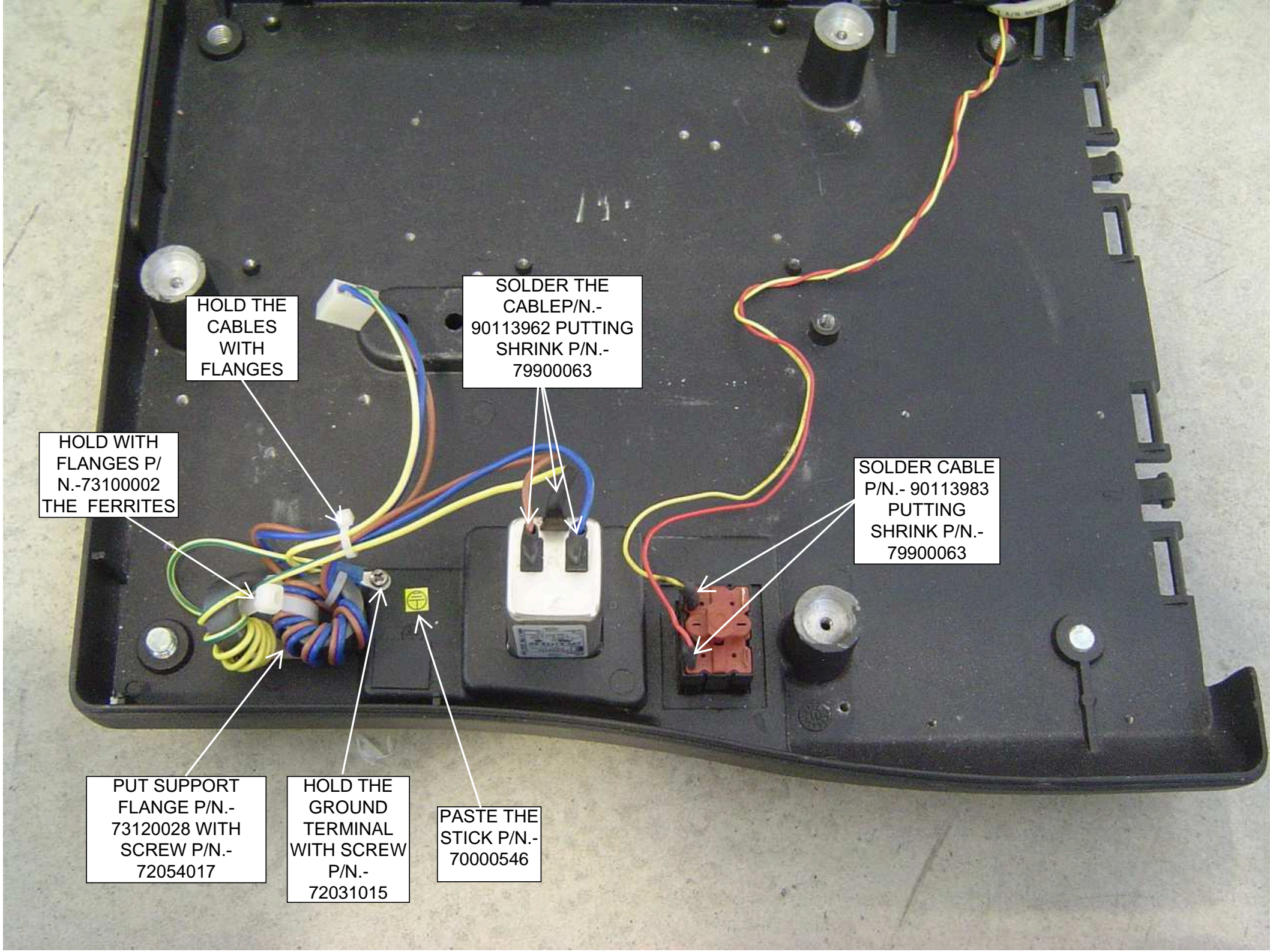
SOLDER THE
CABLE P/N.-
90113962 PUTTING
SHRINK P/N.-
79900063

SOLDER CABLE
P/N.- 90113983
PUTTING
SHRINK P/N.-
79900063

PUT SUPPORT
FLANGE P/N.-
73120028 WITH
SCREW P/N.-
72054017

HOLD THE
GROUND
TERMINAL
WITH SCREW
P/N.-
72031015

PASTE THE
STICK P/N.-
70000546



2.- ASSEMBLY POWER SUPPLIES AND SWITCH BOARD (COMPONENTS)

P/N.-
72031015 (2)



P/N.-
73050004
(2)



P/N.-
72031016
(2)



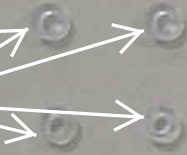
P/N.- 72091008
(NYLON SCREW)



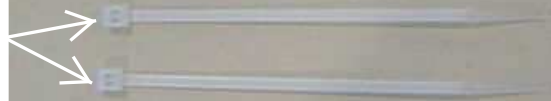
P/N.-
72031026



P/N.-
71100003
(4)



P/N.-
73100002
(2)



P/N.-
71210408
(2)



P/N.-
19052165



P/N.-
19052167



P/N.-
90113935



P/N.-
19052155



CONNECT CABLE
P/N.- 90113962

CONNECT CABLE
P/N.- 90113935

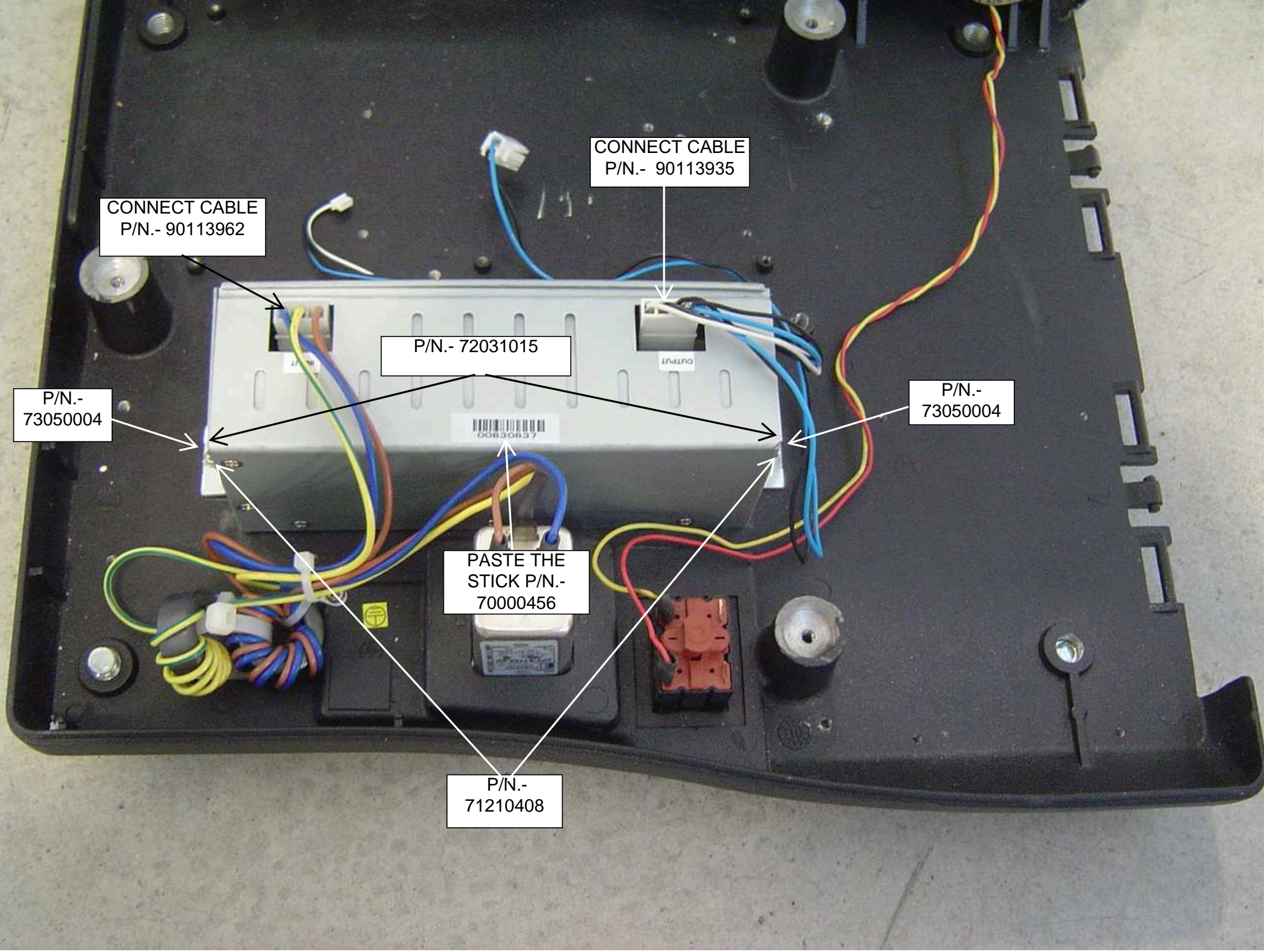
P/N.- 72031015

P/N.-
73050004

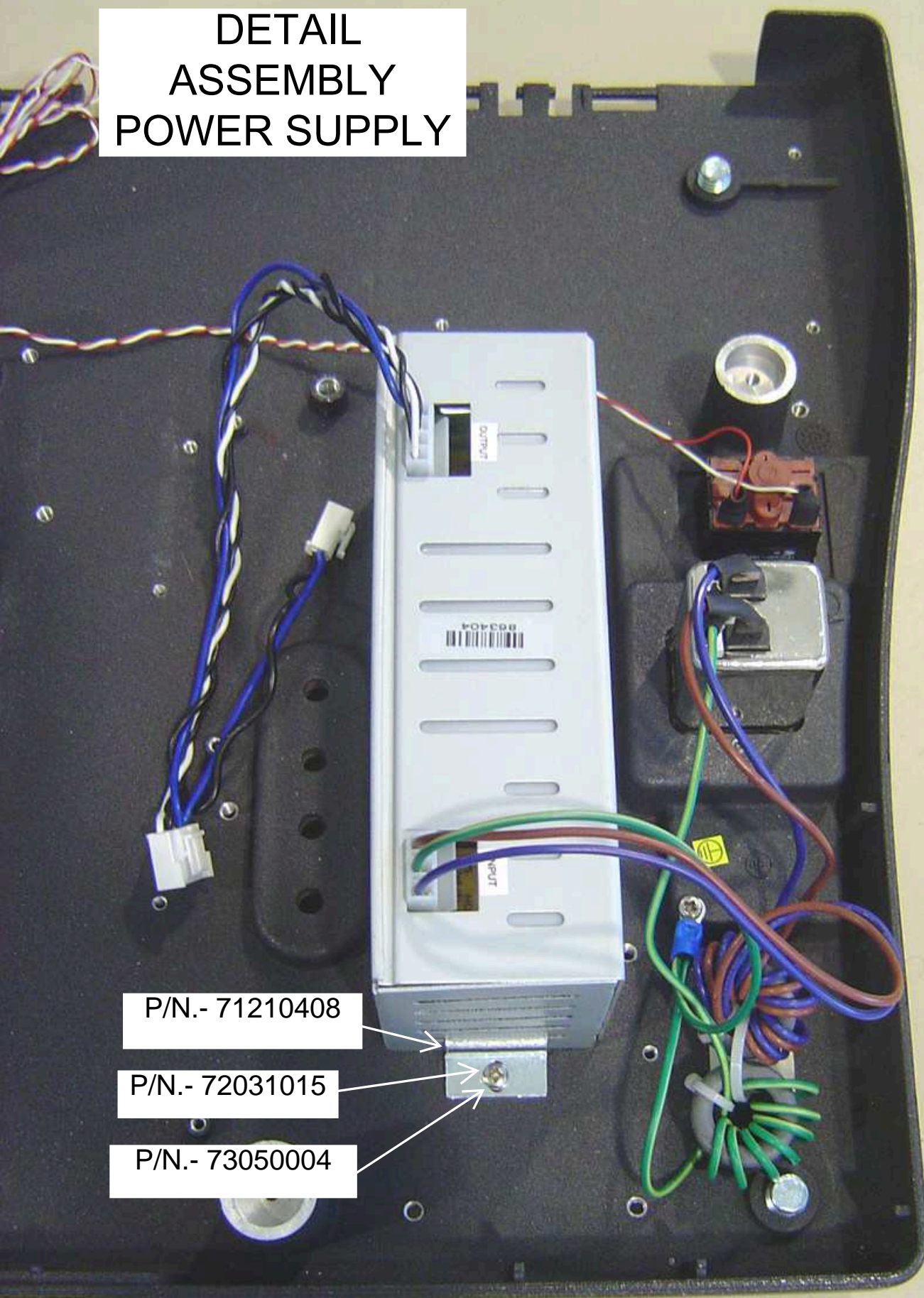
P/N.-
73050004

PASTE THE
STICK P/N.-
70000456

P/N.-
71210408



DETAIL
ASSEMBLY
POWER SUPPLY



P/N.- 71210408

P/N.- 72031015

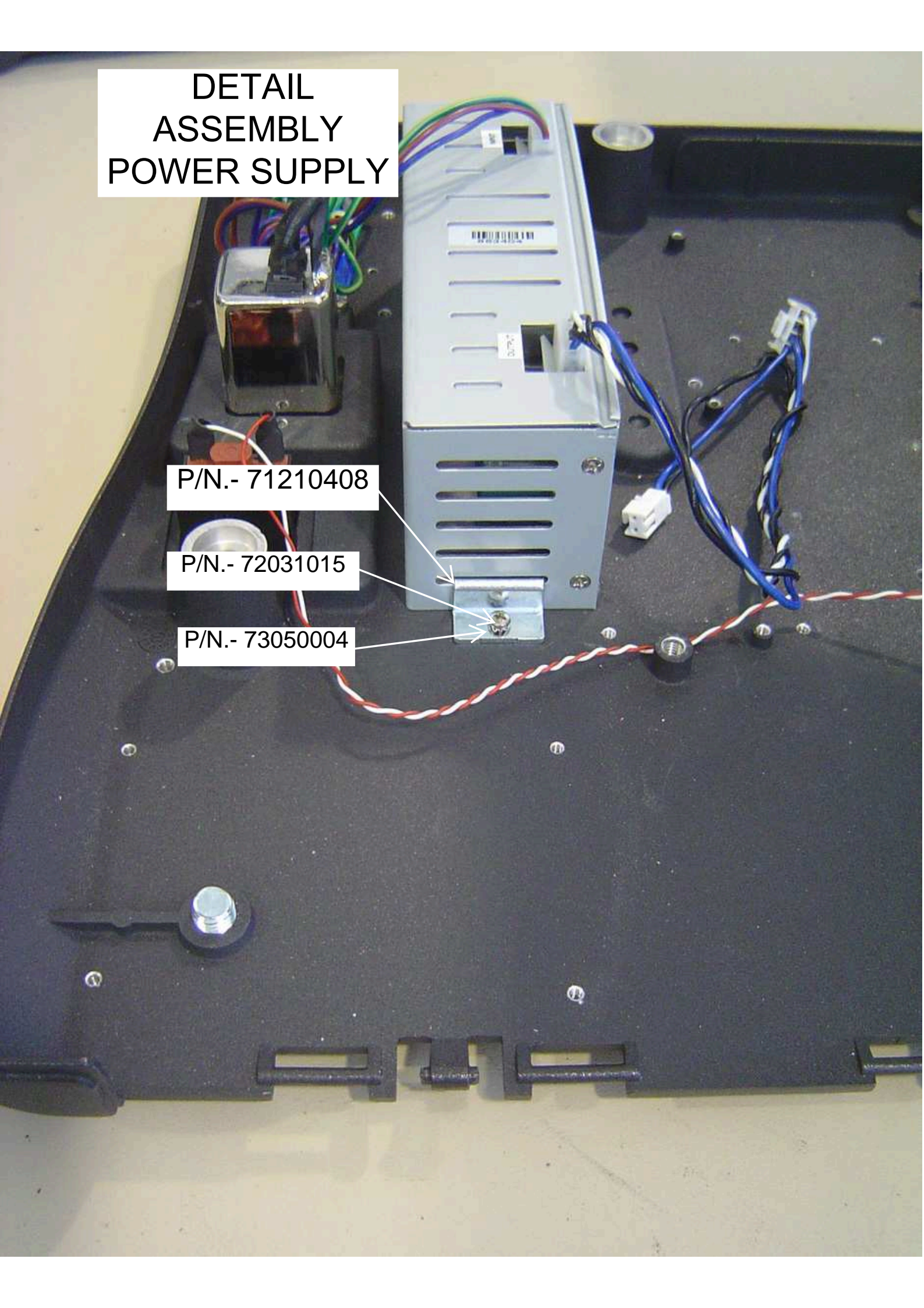
P/N.- 73050004

DETAIL
ASSEMBLY
POWER SUPPLY

P/N.- 71210408

P/N.- 72031015

P/N.- 73050004



PUT THE POWER SUPPLY P/N.-
19052165 AND HOLD WITH 2
SPACERS P/N.- 71100003, SCREW
P/N.- 72031016 AND SCREW P/N.-
72091008

PASTE THE
STICK P/N.-
70000456

PUT HERE P/N.-
72091008
(NYLON
SCREW)

CONNECT
CABLE IN
POWER
SUPPLY AND
SWITCH
BOARD

P/N.-
72031016

861982

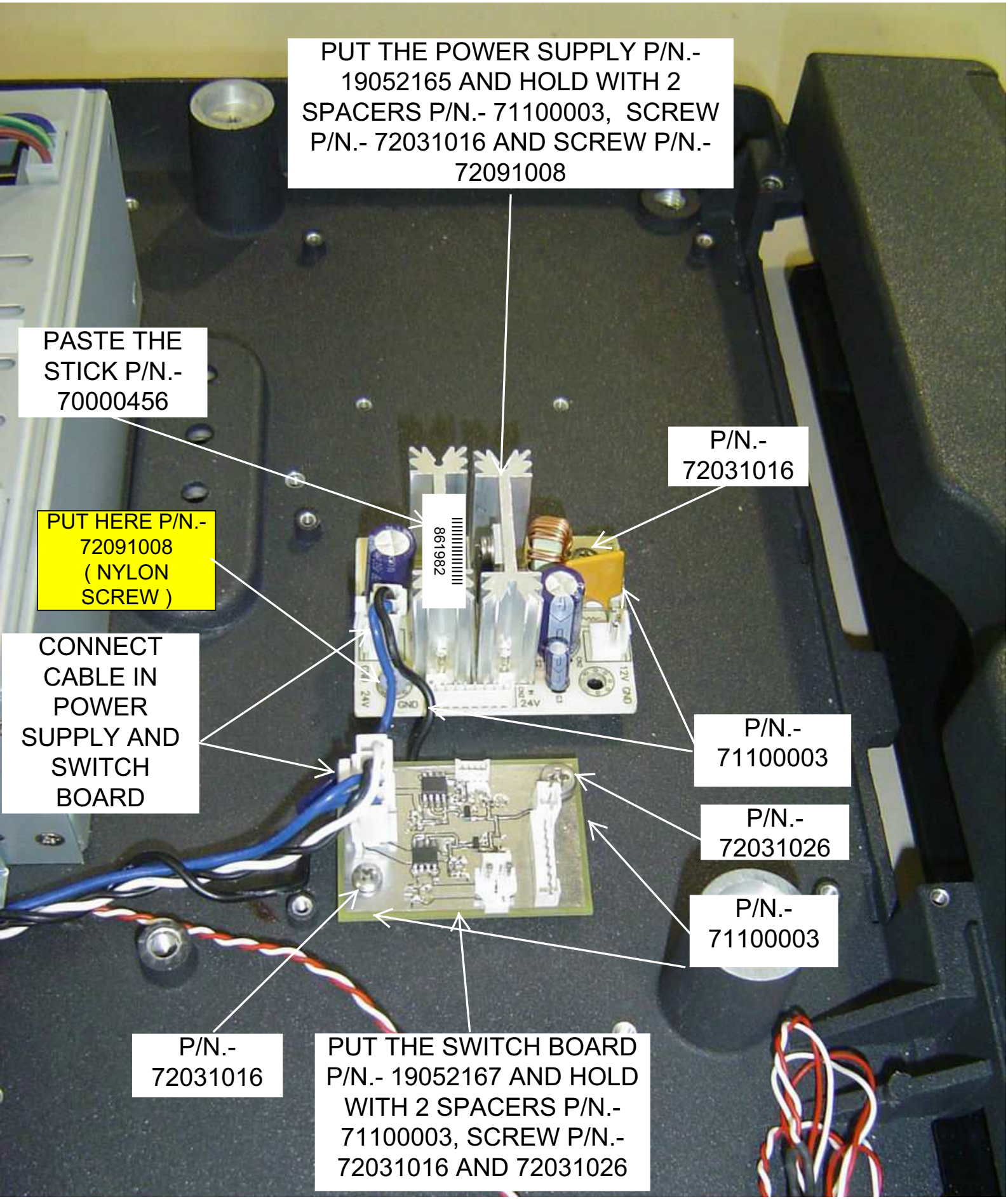
P/N.-
71100003

P/N.-
72031026

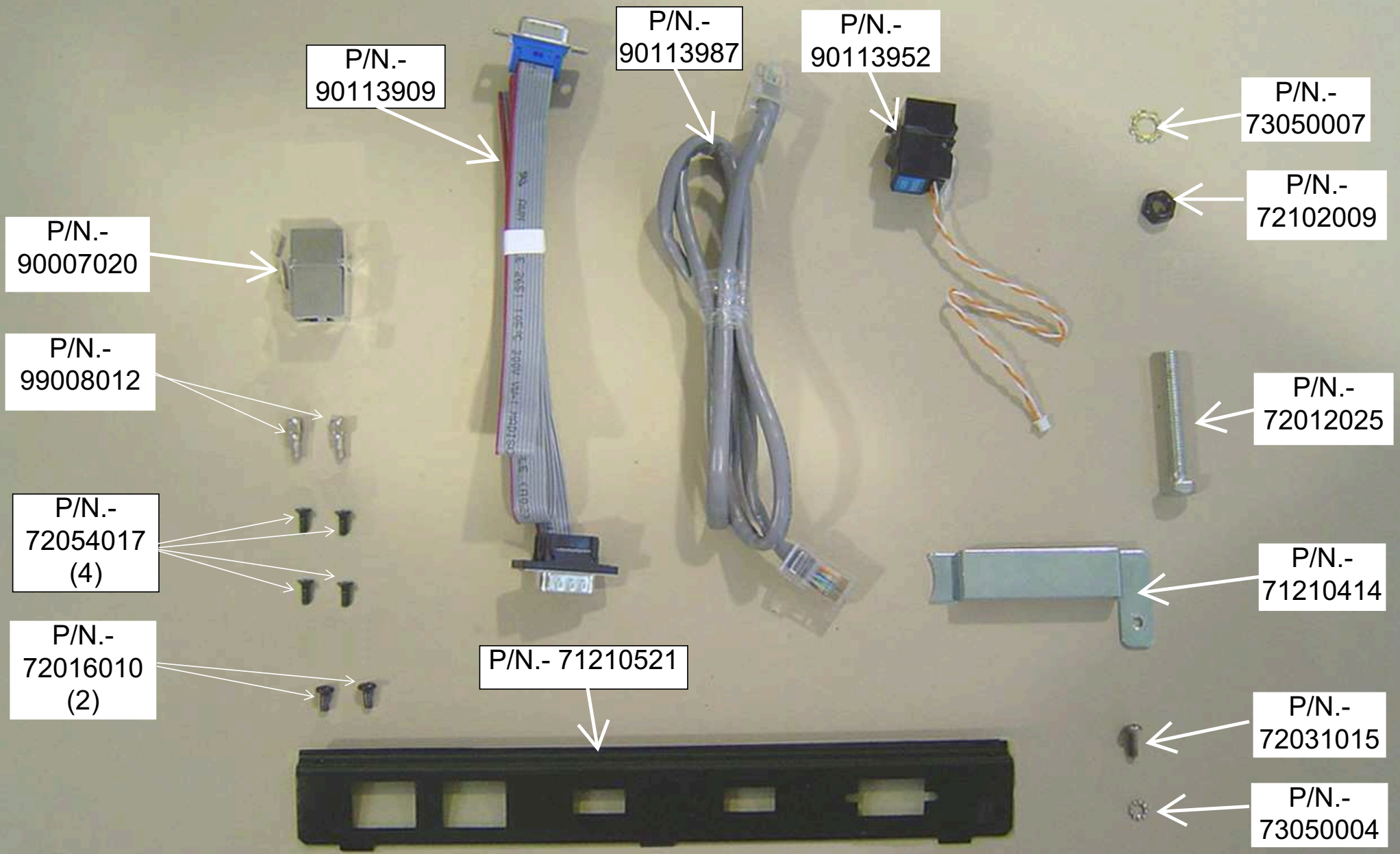
P/N.-
71100003

P/N.-
72031016

PUT THE SWITCH BOARD
P/N.- 19052167 AND HOLD
WITH 2 SPACERS P/N.-
71100003, SCREW P/N.-
72031016 AND 72031026

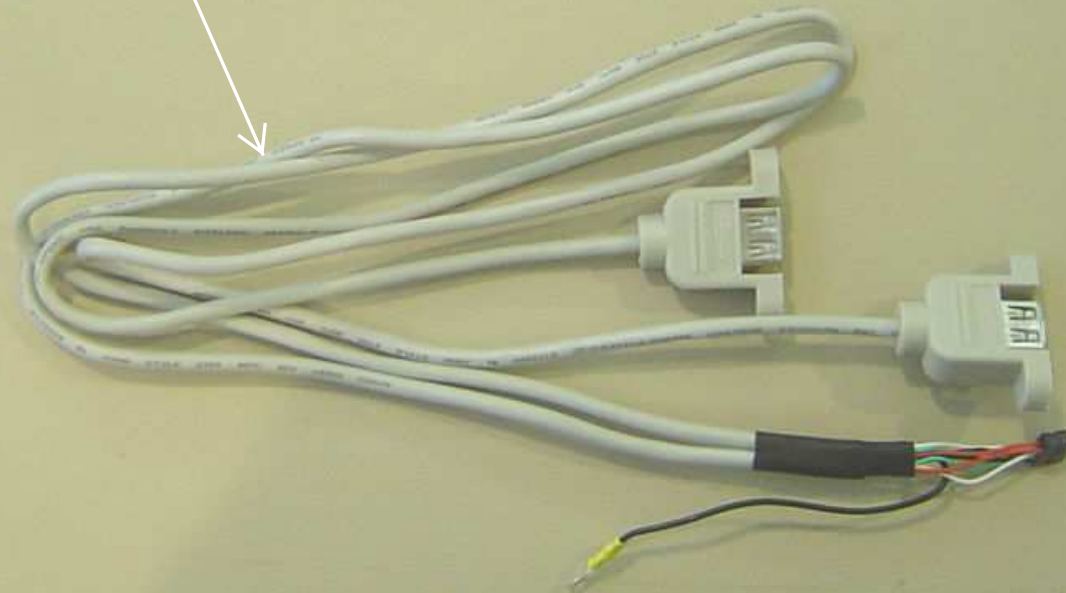


3.- ASSEMBLY CONNECTIONS BADGE (COMPONENTS)



3.- ASSEMBLY CONNECTIONS BADGE (COMPONENTS)

P/N.-
90114080



P/N.-
71210521

HOLD CABLE P/N.-
90113909 WITH
RISERS P/N.-
99008012

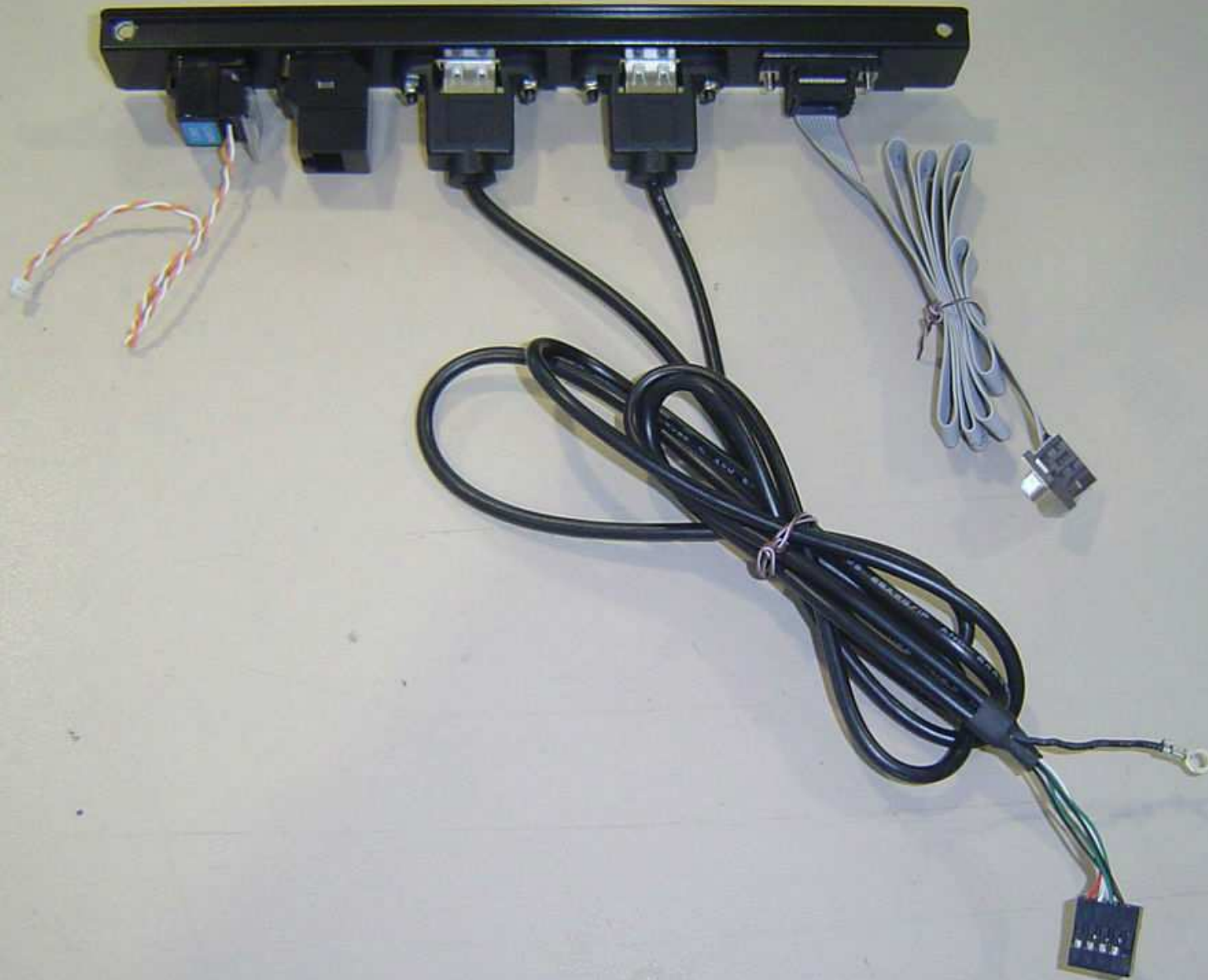
HOLD 2 USB CABLE
P/N.- 90114080 WITH
4 SCREWS P/N.-
72054017

ASSEMBLY
RJ45
CONNECTOR
P/N.- 90007020

ASSEMBLY
CABLE RJ11 P/N.-
90113952



BACK SIDE CONNECTIONS BADGE



ASSEMBLY CONNECTIONS BADGE
AND HOLD WITH 2 SCREWS P/N.-
72016010

CONNECT
CABLE P/N.-
90113987 IN
CONNECTOR



HOLD CABLES WITH
FLANGE P/N.-
73100002 (THIS IS
IMPORTANT TO AVOID
CABLES TOUCH LOAD
CELL)

RUNNING THE WIRES
UNDER THE GUIDE LIKE
SHOW IN PICTURE

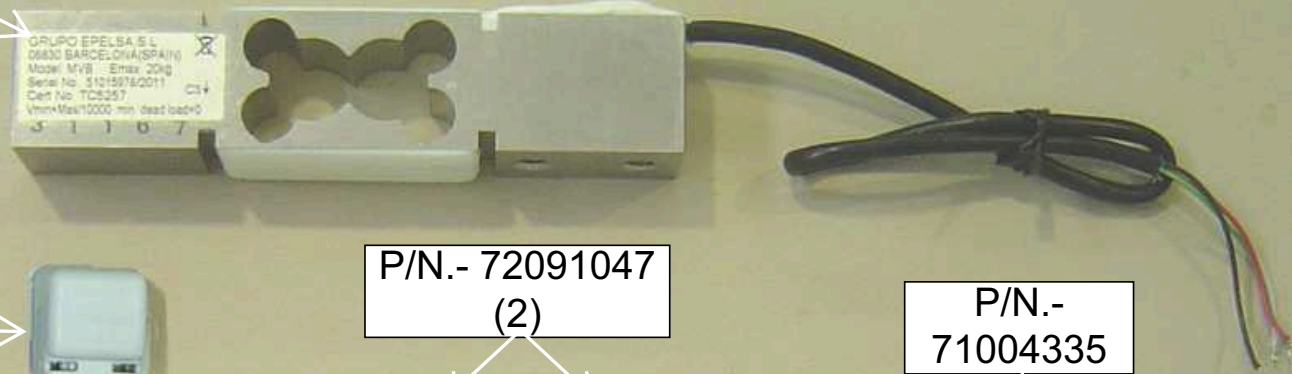
ASSEMBLY CABLE
GUIDE P/N.- 71210414
WITH SCREW P/N.-
19031015 AND
WASHER P/N.- 7305000

THREAD THE
SCREW P/N.-
72012025 WITH
WASHER P/N.-
73050007 AND NUT
P/N.- 72102009



4.- ASSEMBLY SET LOAD CELL P/N.- 97003239 (COMPONENTS)

P/N.- 97003224
(FOR 15 Kg)



P/N.-
93002035



P/N.- 72091047
(2)



P/N.-
71004335



P/N.-
71101024



P/N.-
71101022



P/N.- 73003001
(2)

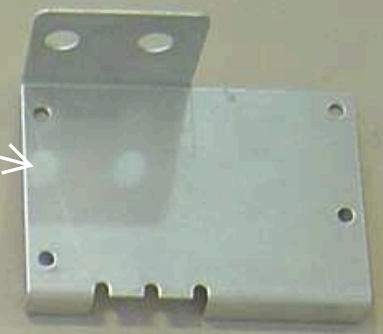


4.- ASSEMBLY SET LOAD CELL P/N.- 97003239 (COMPONENTS)

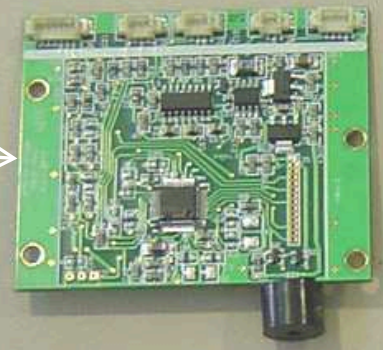
P/N.-
19016800



P/N.-
71210520



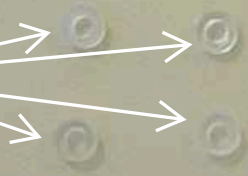
P/N.-
19016900



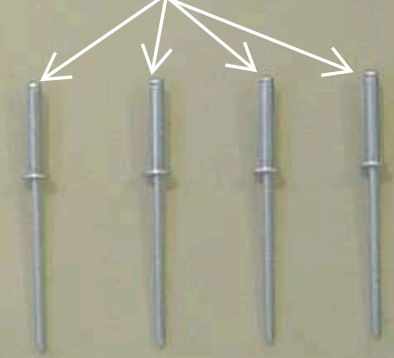
P/N.-
71002295



P/N.-
71100003 (4)



RIVET P/N.- 72300013 (3x 16)
(4)

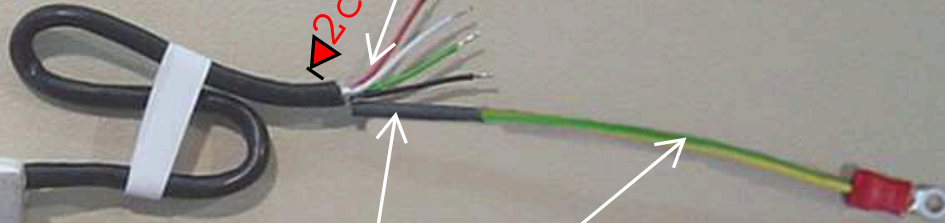




CUT THE WIRES
OF THE LOAD
CELL TO A
LENGTH OF 2 cm



SOLDER DE CABLE P/N.-
112583 TO LOAD CELL
GROUND CABLE PUTTING
SHRINK P/N.-
79900061



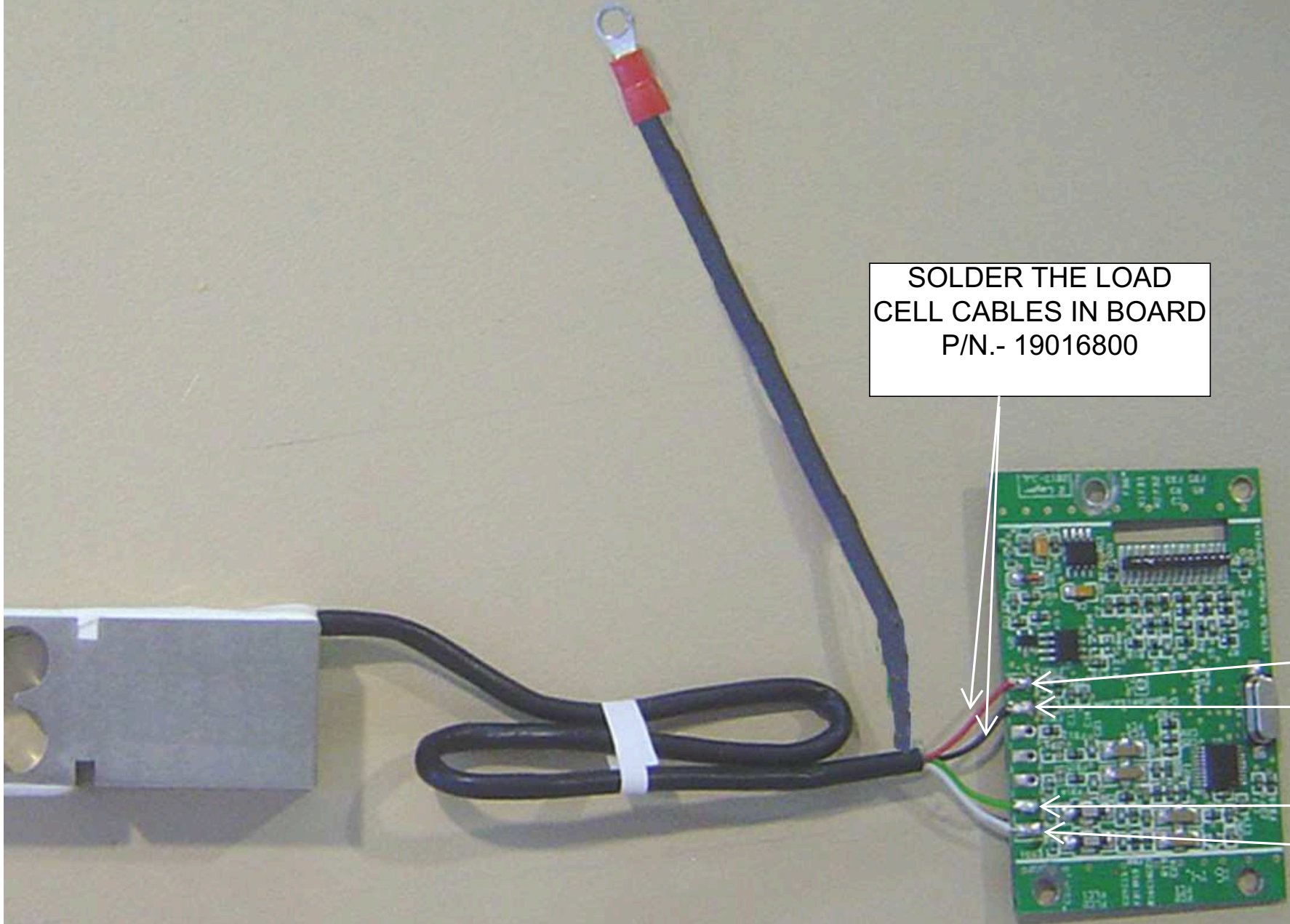
SOLDER THE LOAD
CELL CABLES IN BOARD
P/N.- 19016800

RED

BLACK

GREEN

WHITE

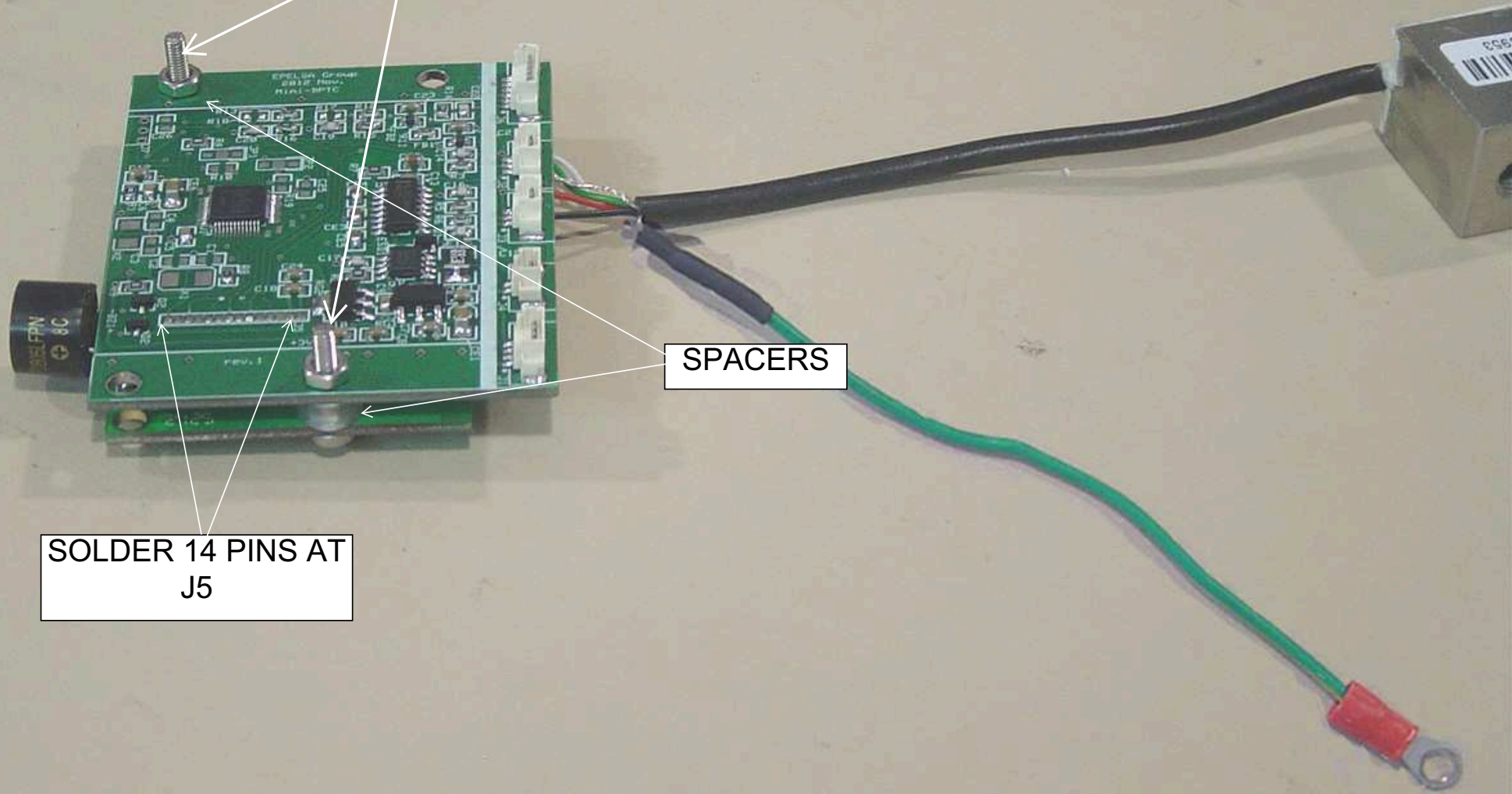


PUT SPACER P/N.- 71100003 AND GUIDE-SCREW TO ASSEMBLY ANALOG BOARD AND BPTC BOARD (P/N.- 19016900). AFTER ASSEMBLY SOLDER PINS IN J5

GUIDE SCREWS

SPACERS

SOLDER 14 PINS AT J5



ASSEMBLY SET DIGITAL LOAD CELL

HOLD ALL
TOGETHER WITH 4
RIVETS

RIVET P/N.-
72300013

P/N.- 71002295

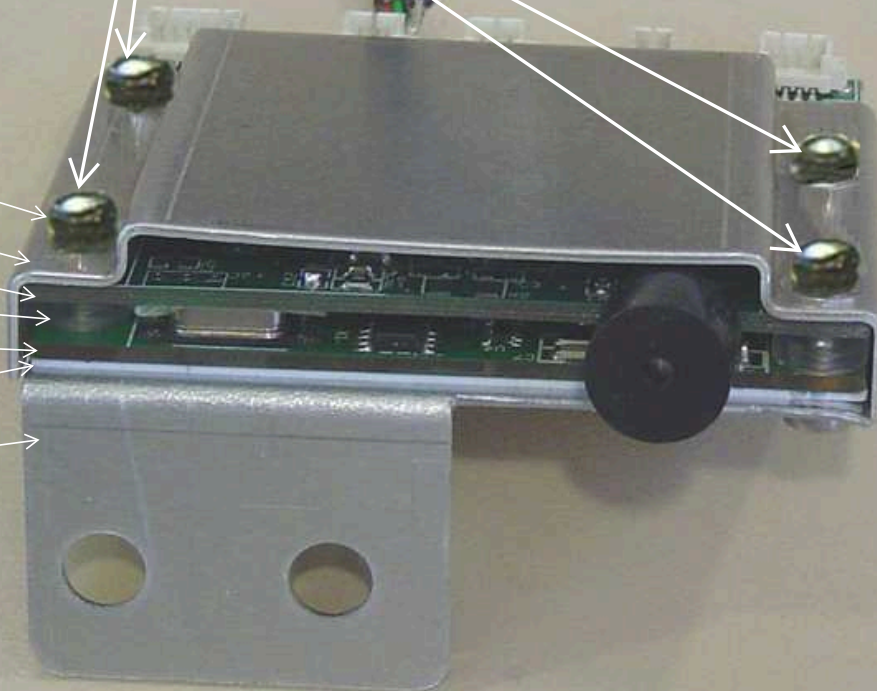
P/N.- 19016900

P/N.- 71100003

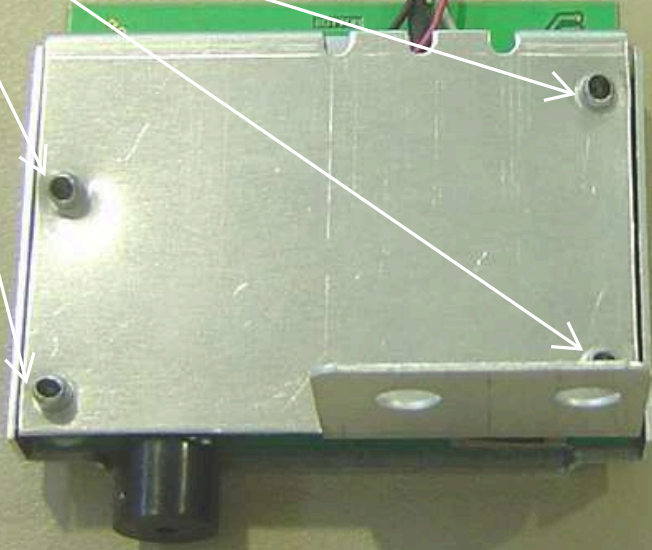
P/N.- 19016800

P/N.- 71004335

P/N.- 71210520



JOIN THE SET
WITH 4 RIVETS



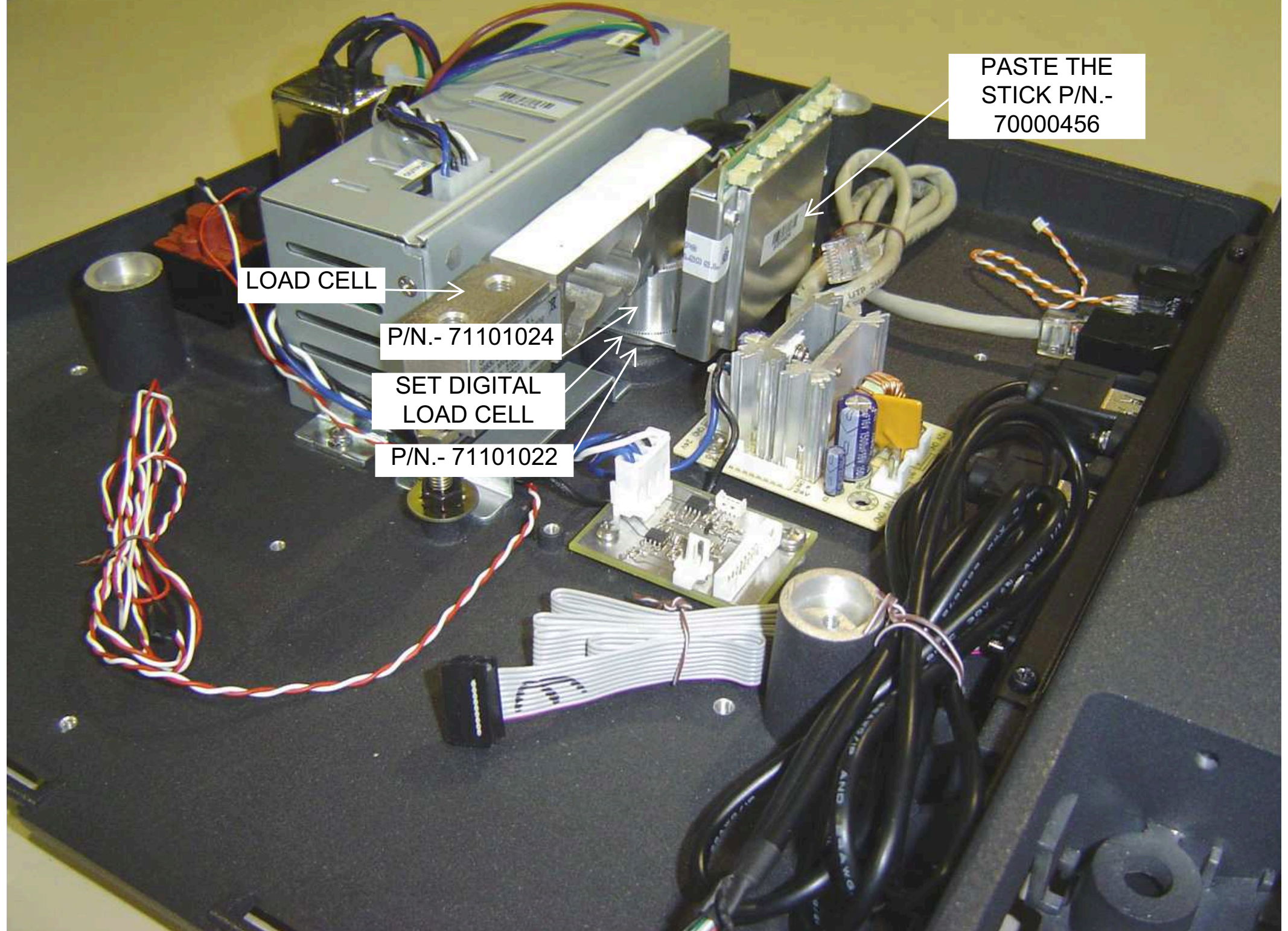
LOAD CELL

P/N.- 71101024

SET DIGITAL
LOAD CELL

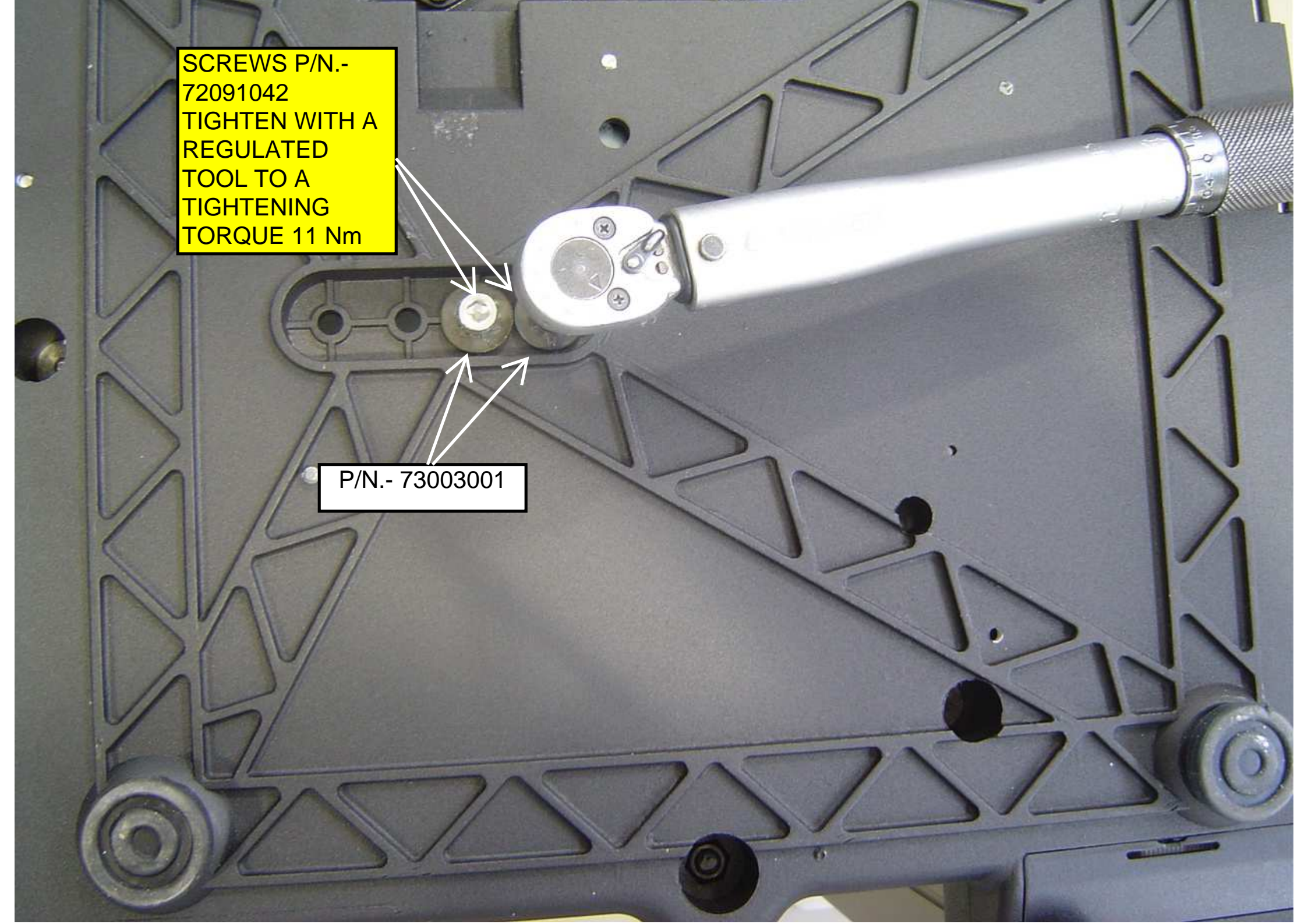
P/N.- 71101022

PASTE THE
STICK P/N.-
70000456



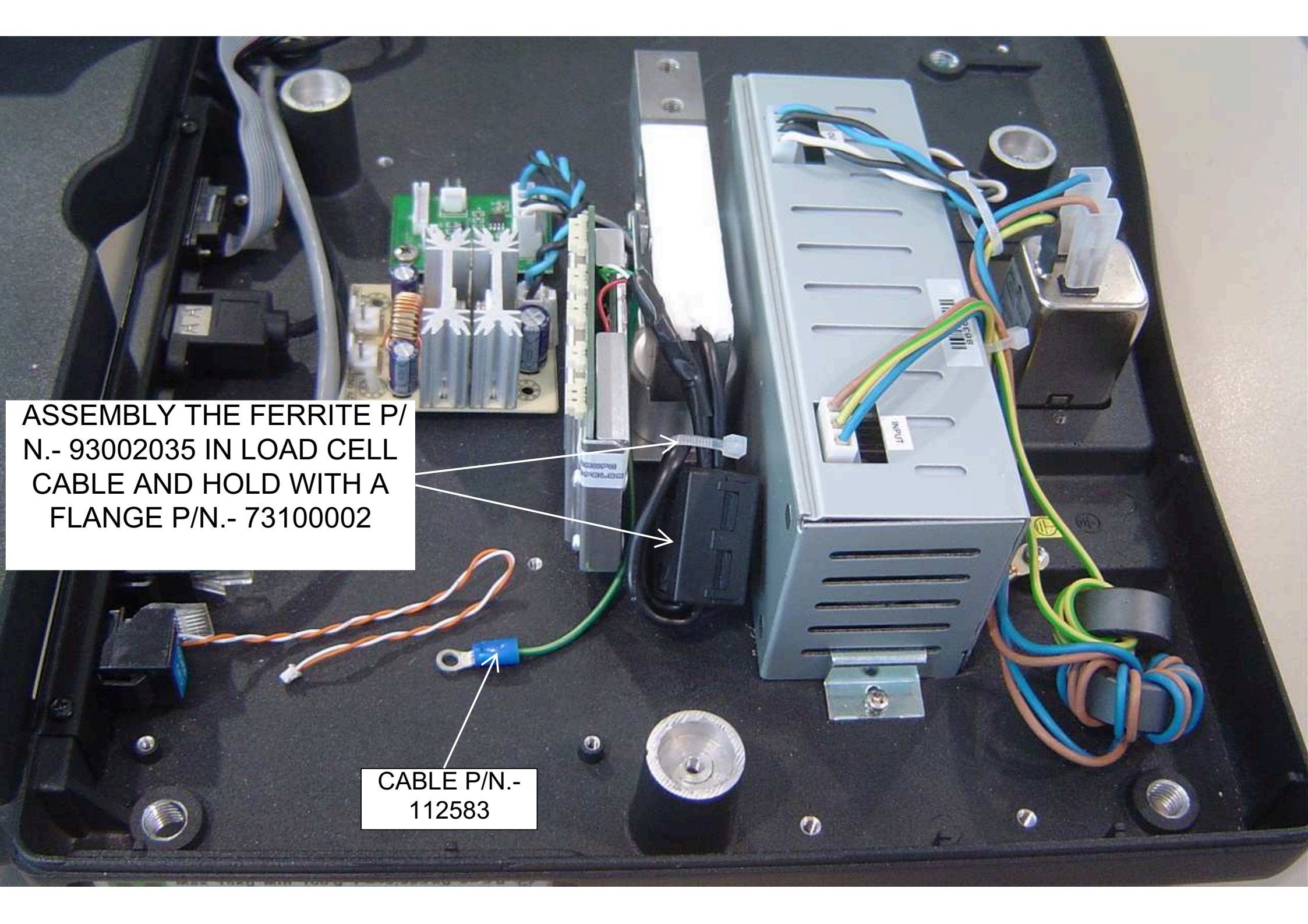
SCREWS P/N.-
72091042
TIGHTEN WITH A
REGULATED
TOOL TO A
TIGHTENING
TORQUE 11 Nm

P/N.- 73003001



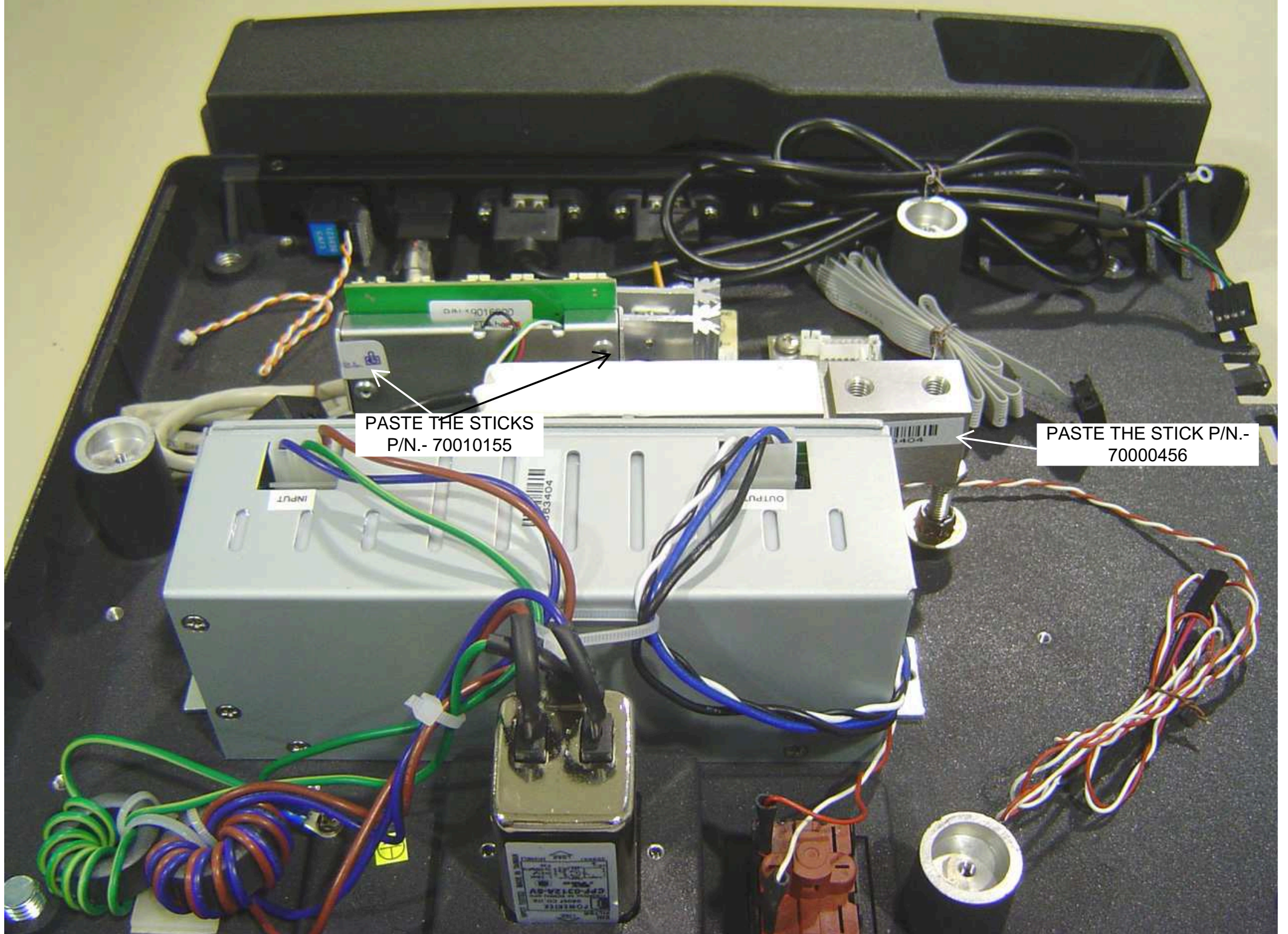
ASSEMBLY THE FERRITE P/
N.- 93002035 IN LOAD CELL
CABLE AND HOLD WITH A
FLANGE P/N.- 73100002

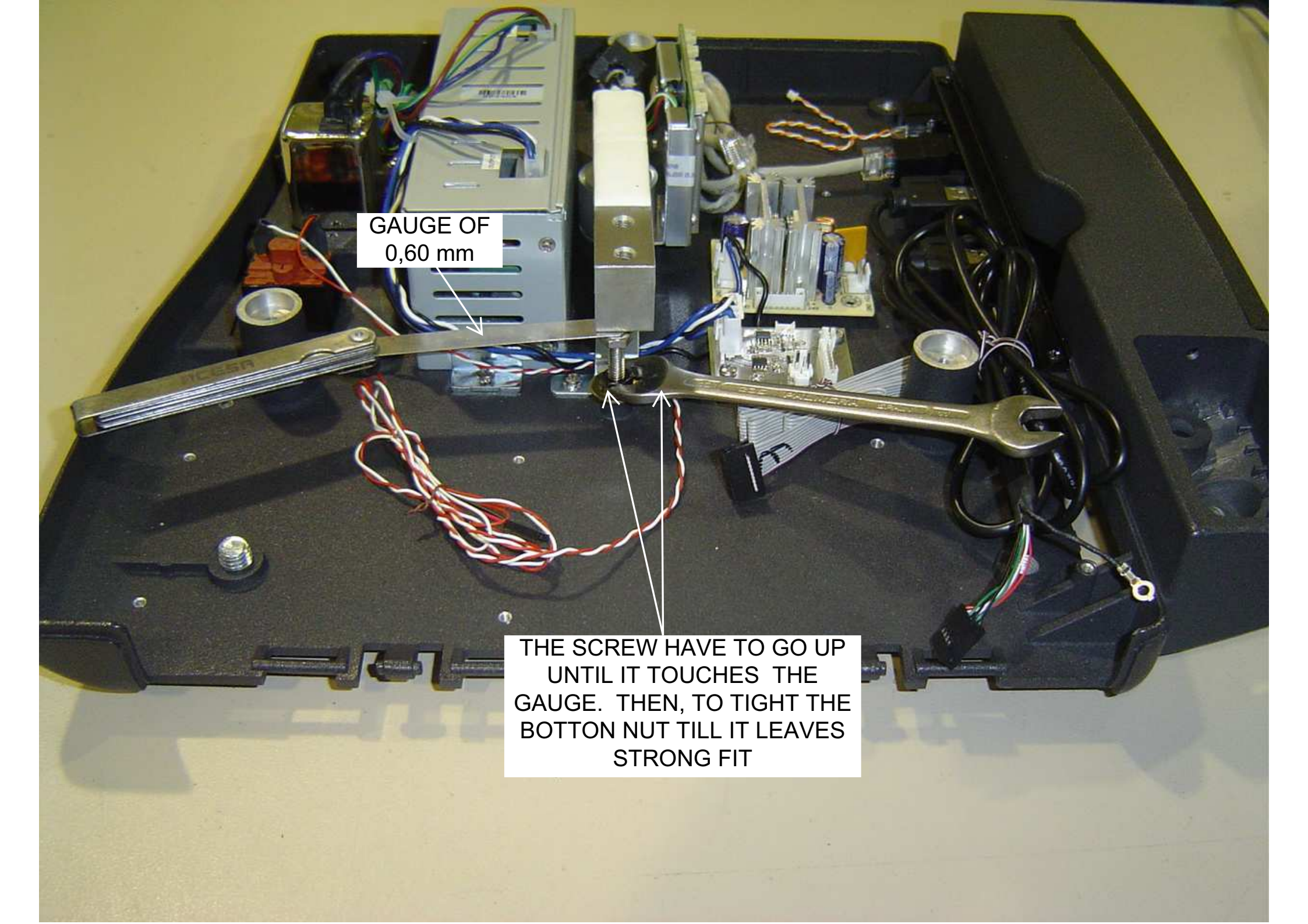
CABLE P/N.-
112583



PASTE THE STICKS
P/N.- 70010155

PASTE THE STICK P/N.-
70000456





GAUGE OF
0,60 mm

THE SCREW HAVE TO GO UP
UNTIL IT TOUCHES THE
GAUGE. THEN, TO TIGHT THE
BOTTON NUT TILL IT LEAVES
STRONG FIT

5.- ASSEMBLY COLUMN (COMPONENTS)

P/N.-
71002285



P/N.- 71000080



P/N.- 71001819



P/N.- 72062035
(2)



P/N.-
90113950



P/N.-
90113951



P/N.-
90113984



P/N.-
73100002
(4)



P/N.-
90114081



CONNECT
CABLE P/N.-
90114081 IN J3
IN MBPTC
BOARD AND
SWICHT BOARD

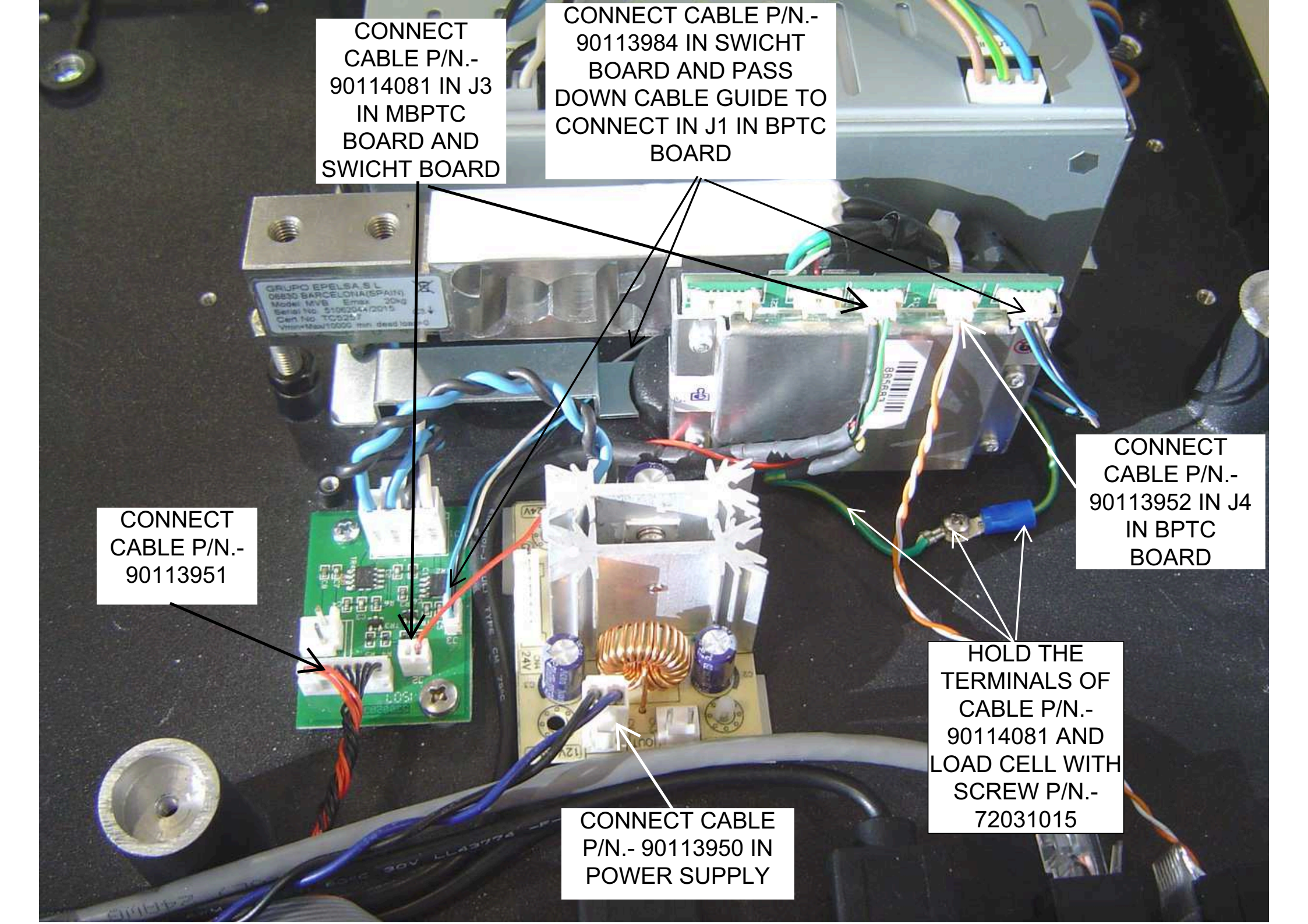
CONNECT CABLE P/N.-
90113984 IN SWICHT
BOARD AND PASS
DOWN CABLE GUIDE TO
CONNECT IN J1 IN BPTC
BOARD

CONNECT
CABLE P/N.-
90113951

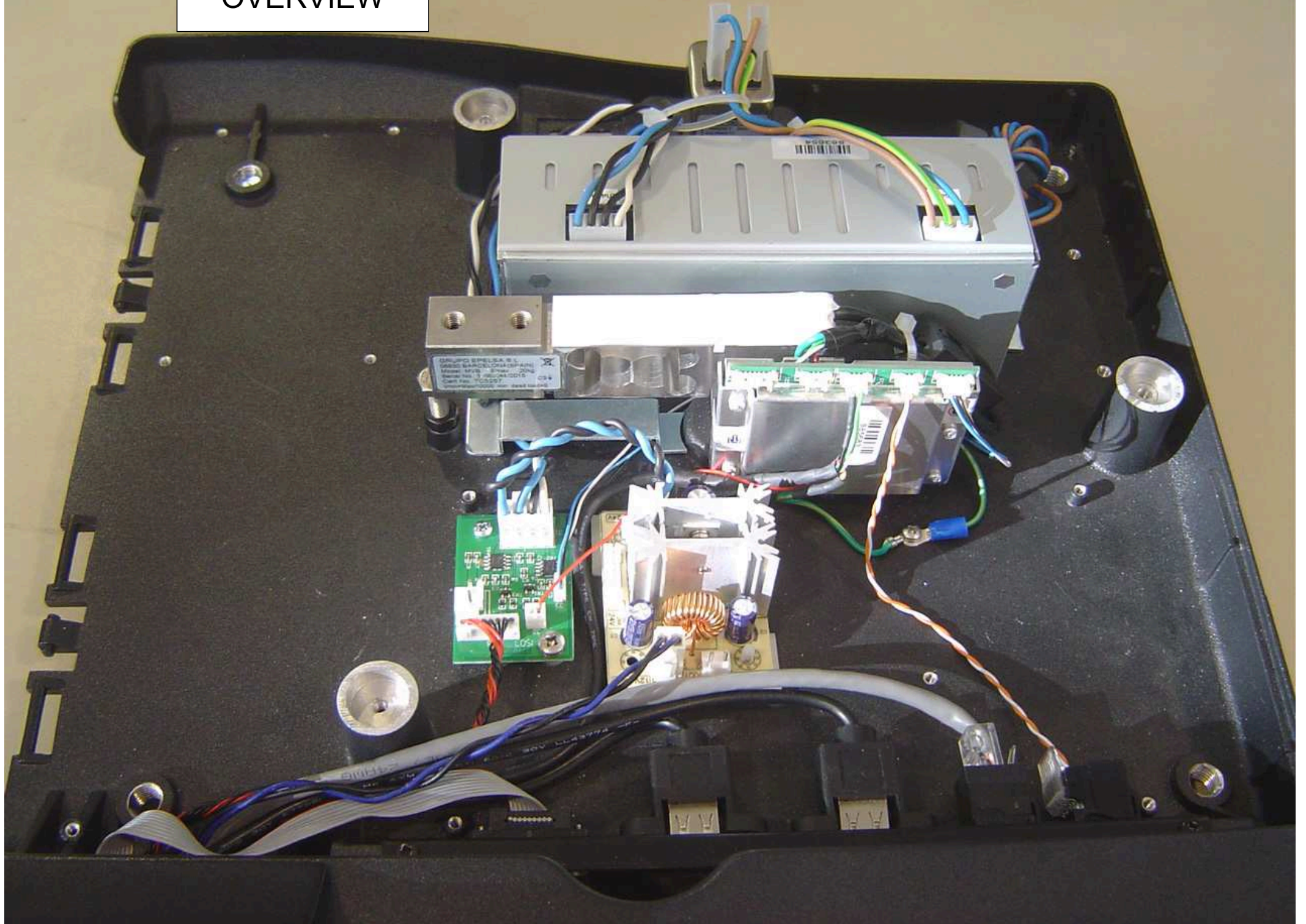
CONNECT
CABLE P/N.-
90113952 IN J4
IN BPTC
BOARD

HOLD THE
TERMINALS OF
CABLE P/N.-
90114081 AND
LOAD CELL WITH
SCREW P/N.-
72031015

CONNECT CABLE
P/N.- 90113950 IN
POWER SUPPLY

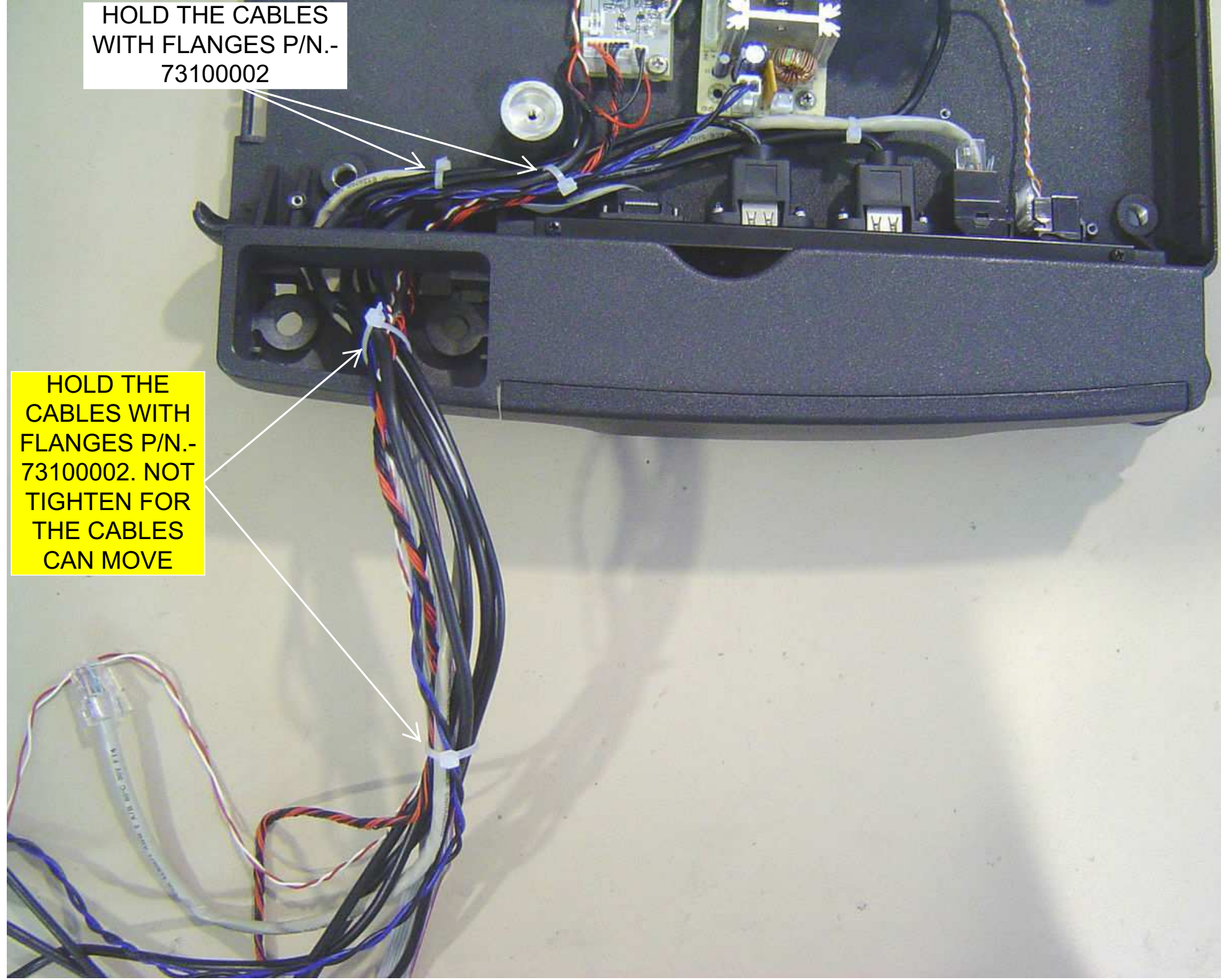


OVERVIEW



HOLD THE CABLES
WITH FLANGES P/N.-
73100002

HOLD THE
CABLES WITH
FLANGES P/N.-
73100002. NOT
TIGHTEN FOR
THE CABLES
CAN MOVE



INSERT COVER RUBBER,
IN THE RIGHT POSITION,
P/N.- 71000080 IN COLUMN
P/N.- 71002285

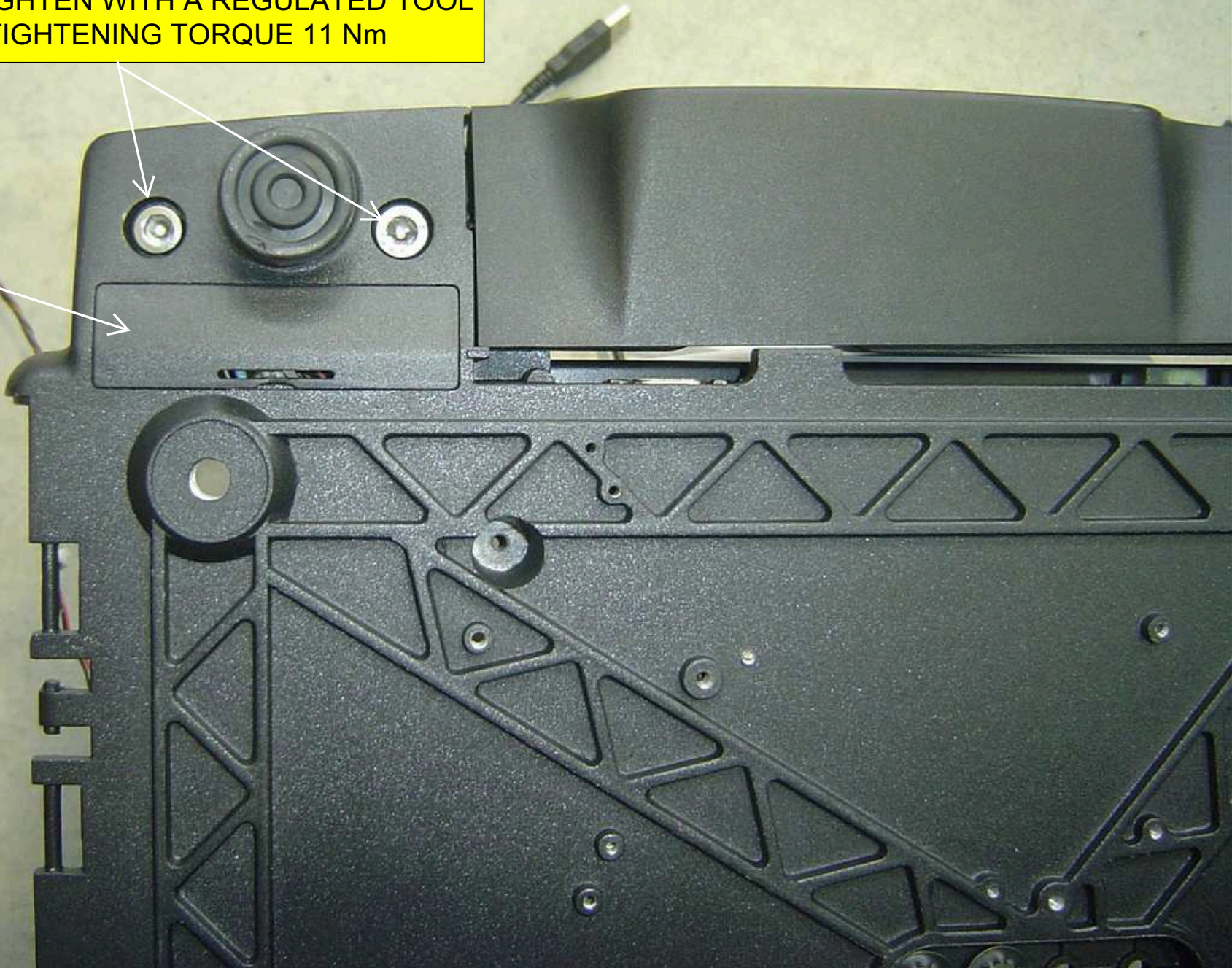


PASS THE CABLES
THROUGH THE
COLUMN AND PUT
IT IN BASE



HOLD THE COLUMN WITH 2 SCREWS P/N.-
72062035. TIGHTEN WITH A REGULATED TOOL
TO A TIGHTENING TORQUE 11 Nm

TO PUT COVER
P/N.- 71001819



6. ASSEMBLY COVER (COMPONENTS)

P/N.- 71004341



P/N.-
79000015



P/N.- 71000055 (3)



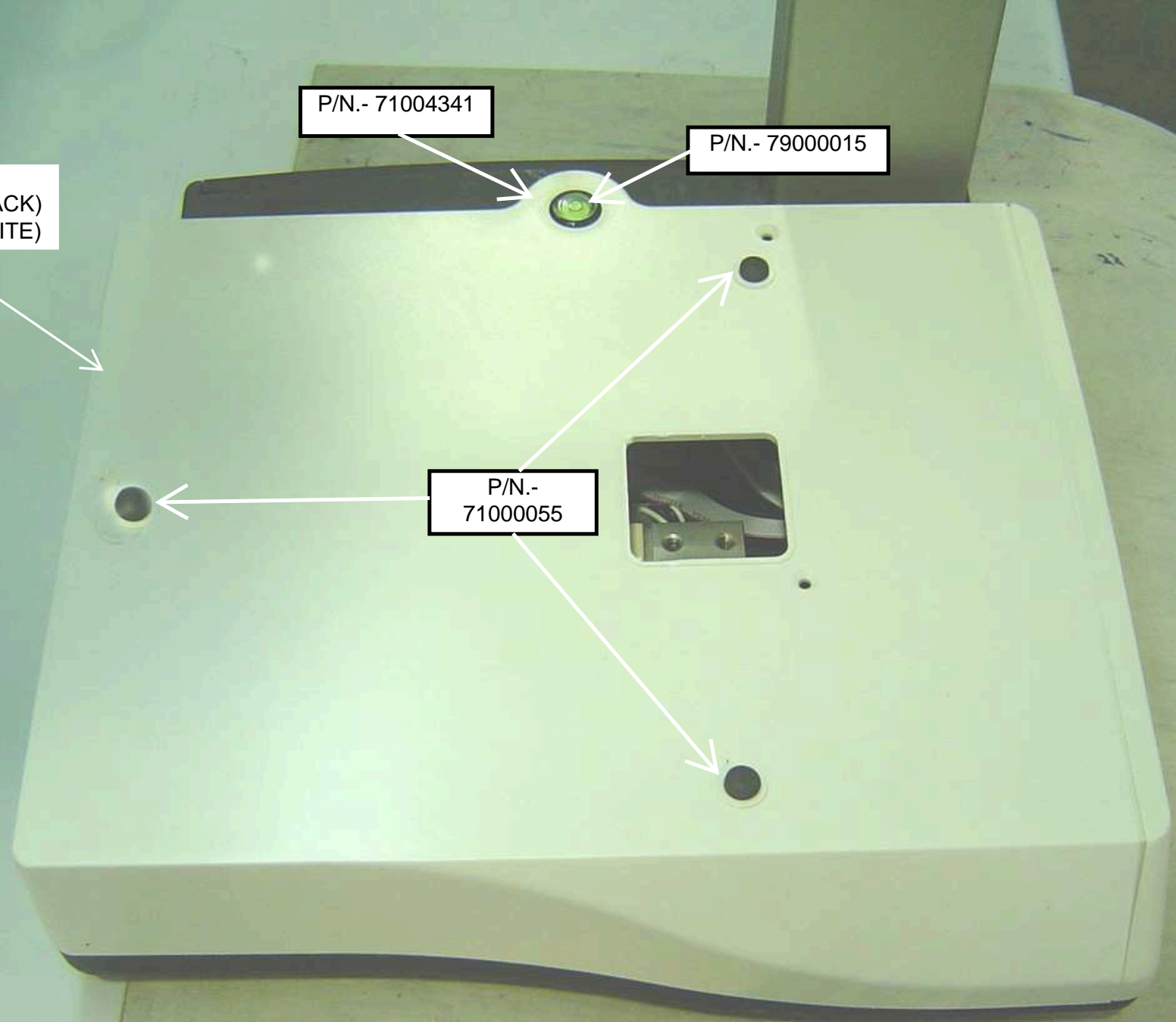
P/N.- 72031026 (3)

P/N.- 71004341

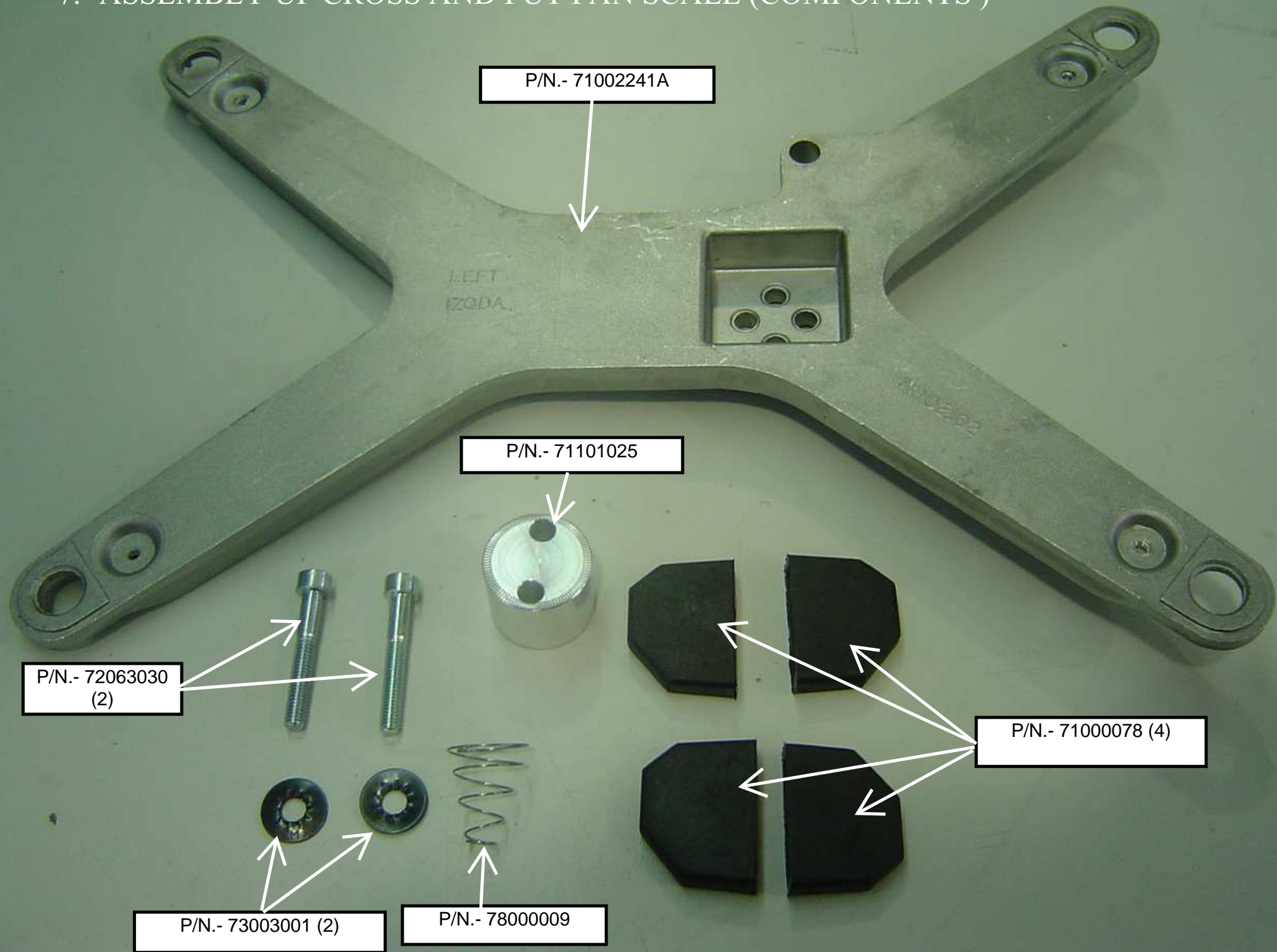
P/N.- 79000015

P/N:
- 71004435 (BLACK)
- 71004464 (WHITE)

P/N.-
71000055

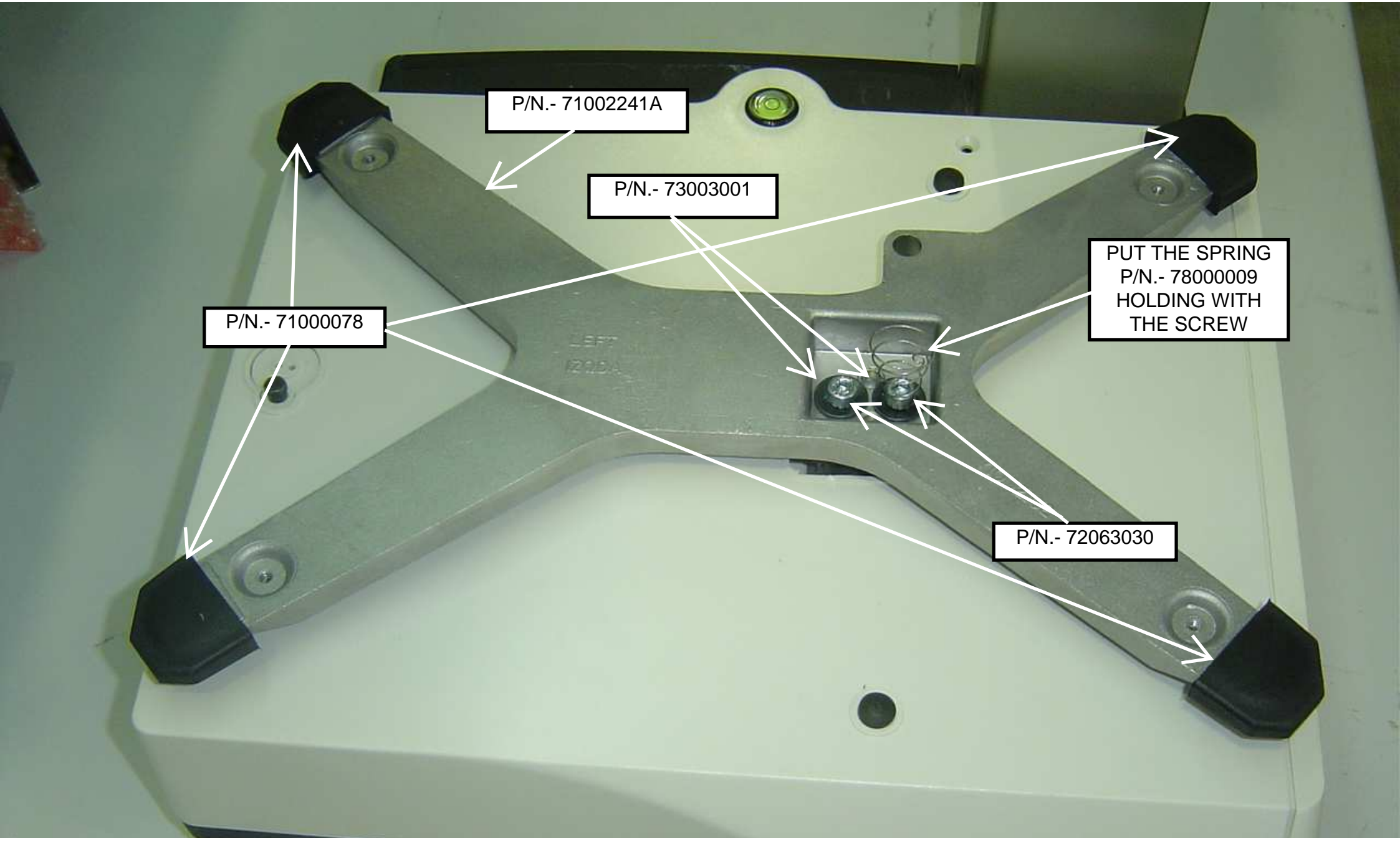


7.- ASSEMBLY UP CROSS AND PUT PANSCALE (COMPONENTS)



P/N.- 71101025





P/N.- 71002241A

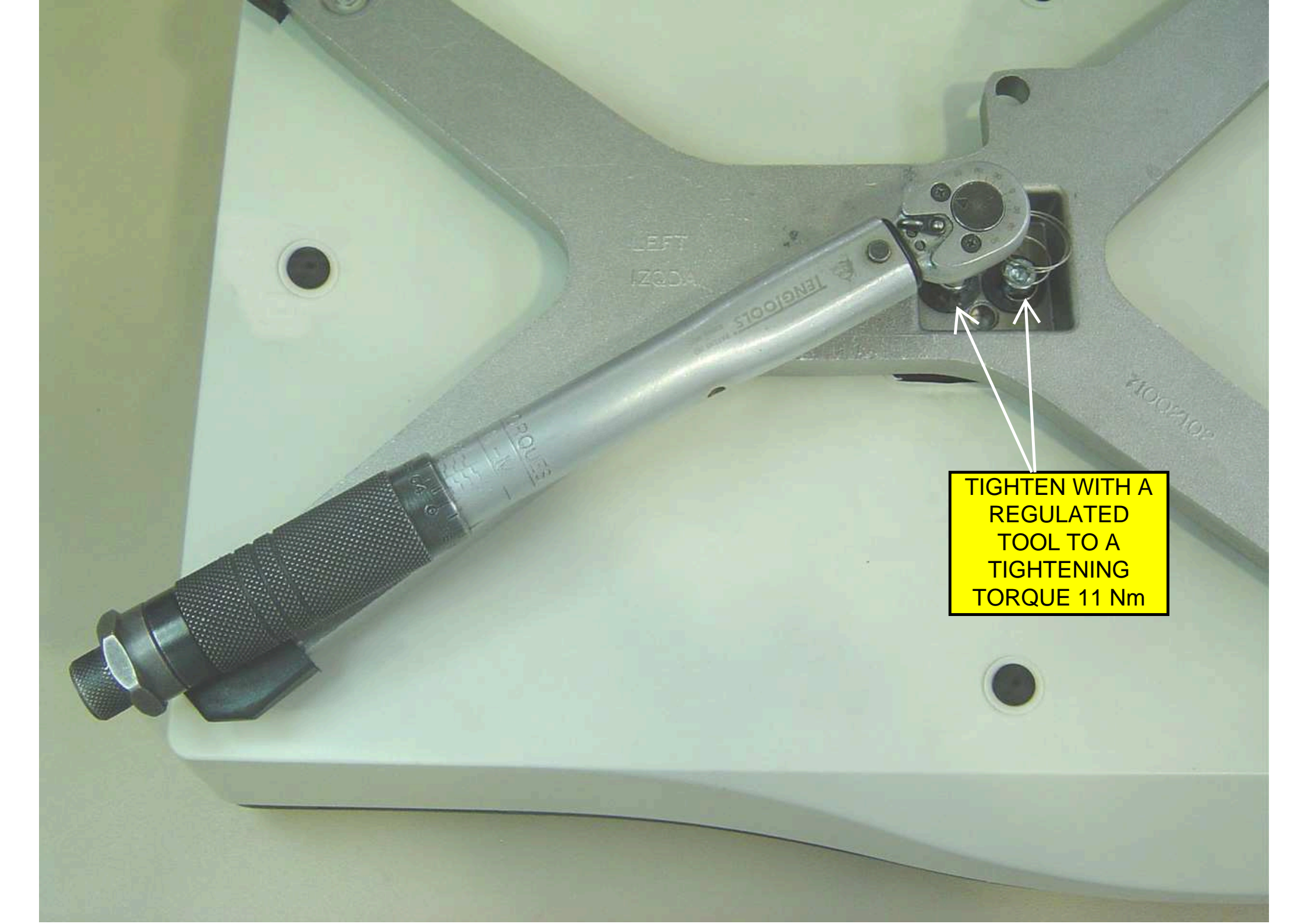
P/N.- 73003001

P/N.- 71000078

PUT THE SPRING
P/N.- 78000009
HOLDING WITH
THE SCREW

P/N.- 72063030

LEFT
1222A



TIGHTEN WITH A
REGULATED
TOOL TO A
TIGHTENING
TORQUE 11 Nm

PUT PAN
SCALE P/N.-
71210246



8.- ASSEMBLY BOTTOM
CONSOLE (COMPONENTS)

REMOVE THIS PIECE,
CUTTING FOUR FIXING

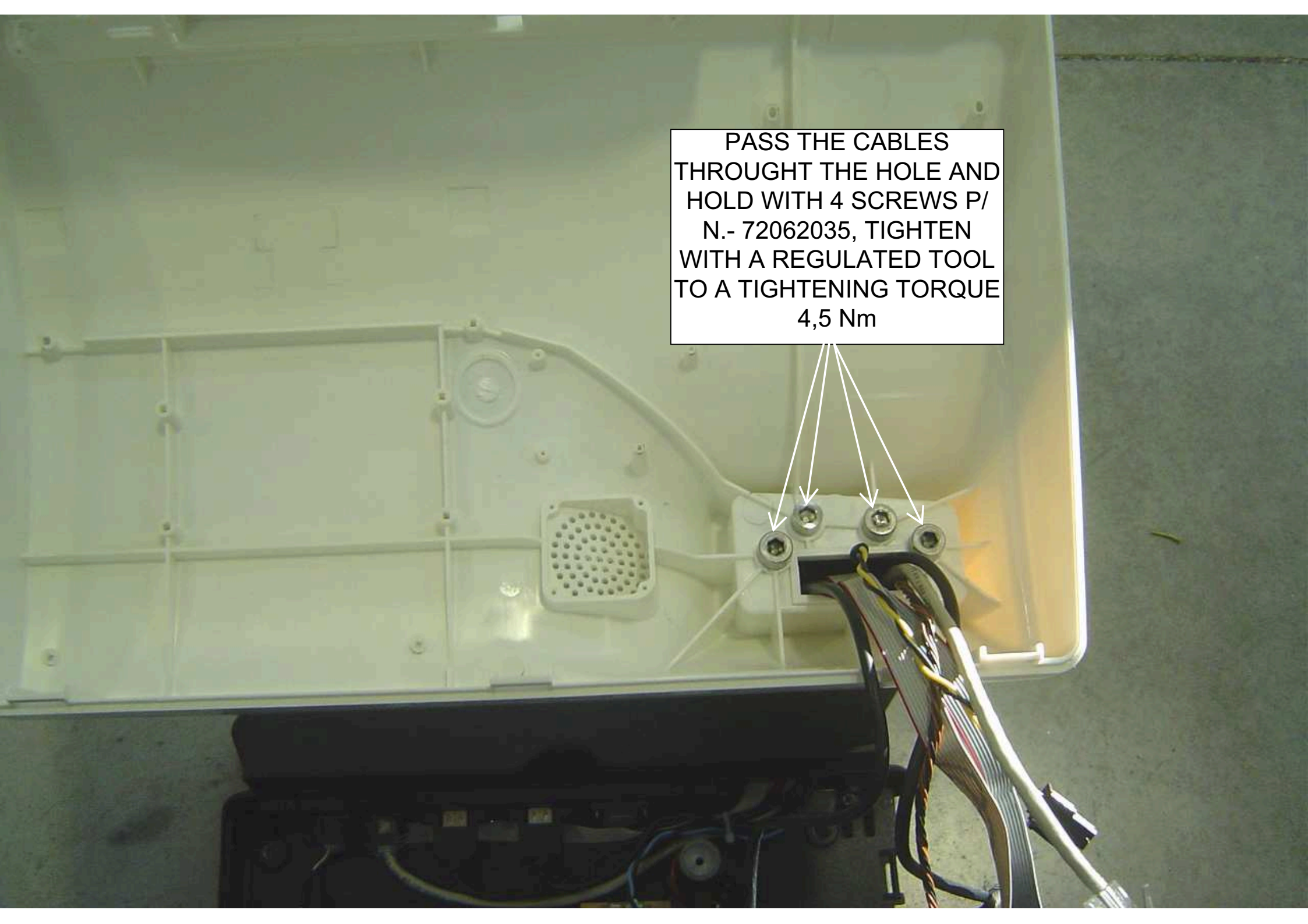
P/N.-
71004453

REMOVE THIS PIECE,
CUTTING FOUR
FIXING



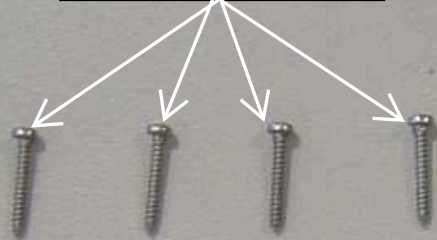
P/N.- 72062035
(4)

PASS THE CABLES
THROUGH THE HOLE AND
HOLD WITH 4 SCREWS P/
N.- 72062035, TIGHTEN
WITH A REGULATED TOOL
TO A TIGHTENING TORQUE
4,5 Nm

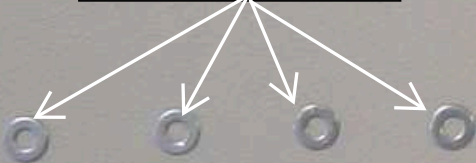


9.- ASSEMBLY FAN (COMPONENTS)

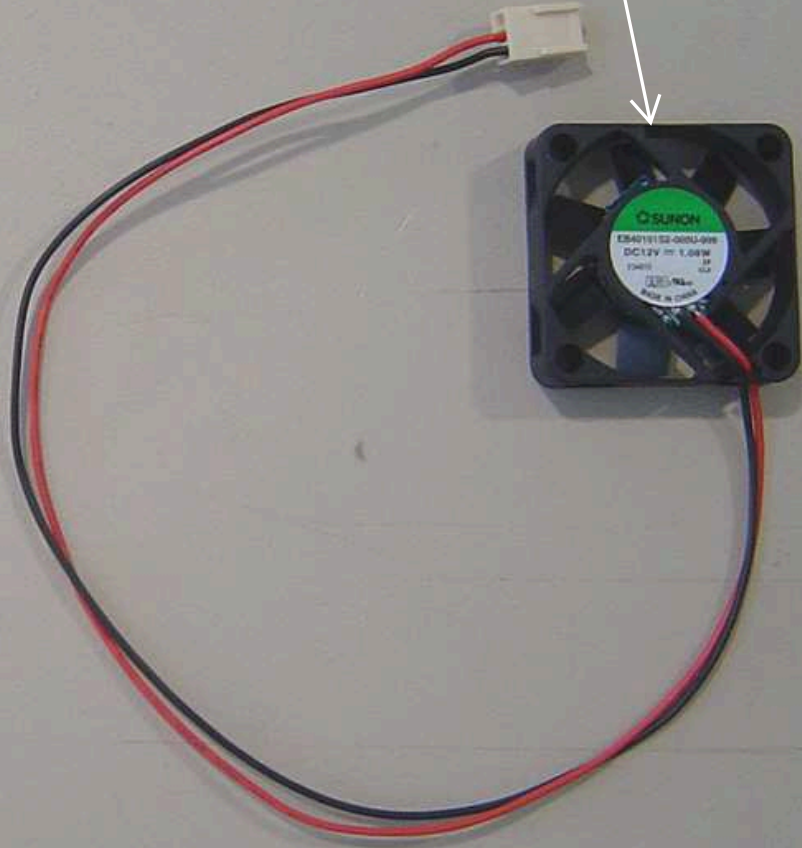
P/N.- 72056005
(4)



P/N.- 72200009
(4)

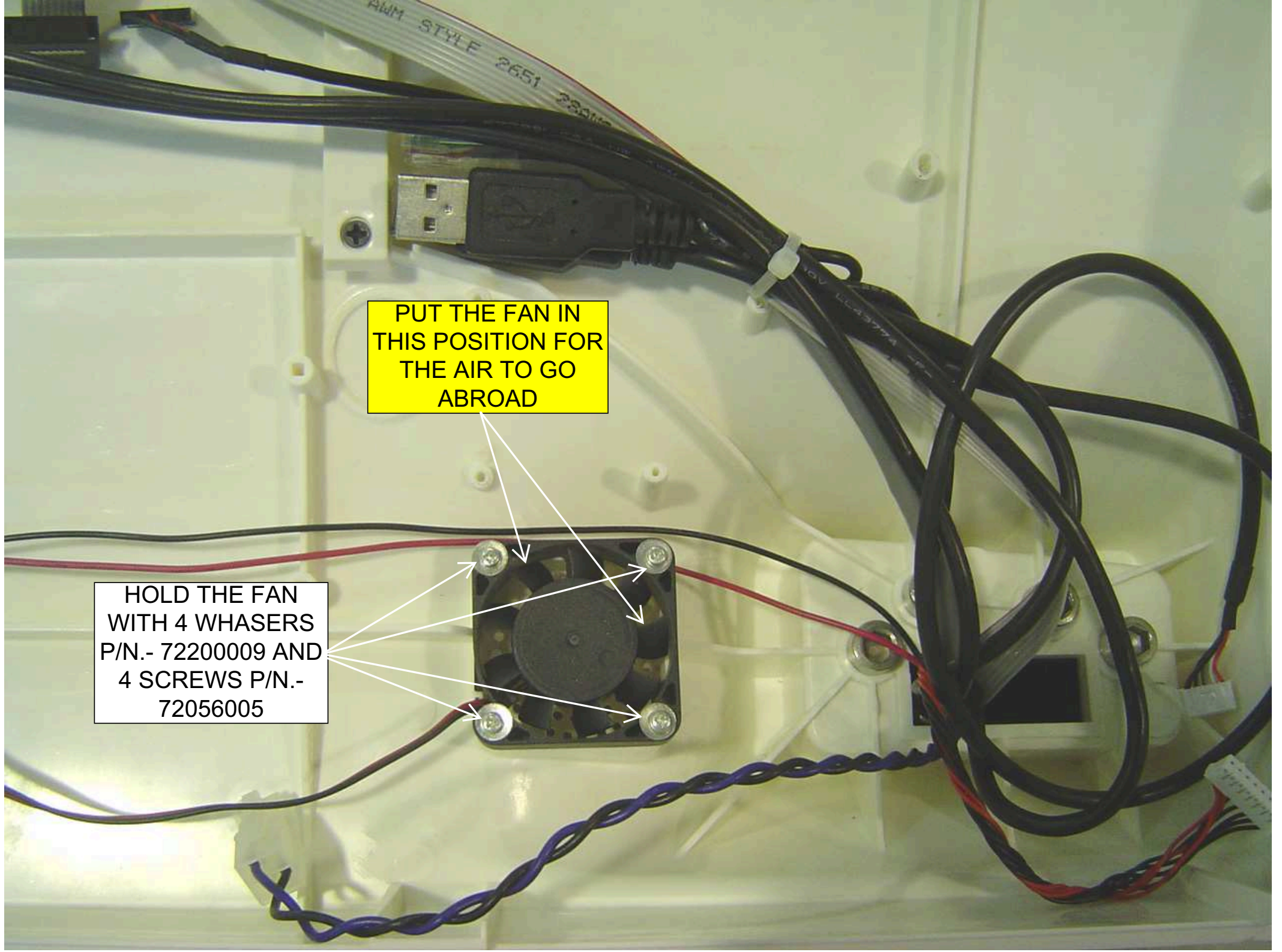


P/N.-
99008080



PUT THE FAN IN
THIS POSITION FOR
THE AIR TO GO
ABROAD

HOLD THE FAN
WITH 4 WHASERS
P/N.- 72200009 AND
4 SCREWS P/N.-
72056005



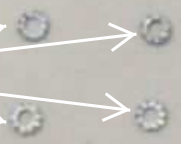
10.- ASSEMBLY PC BOARD (COMPONENTS)

P/N.-
91008063



P/N.- 19016710

P/N.-
73050004
(4)



P/N.-
72056007 (2)



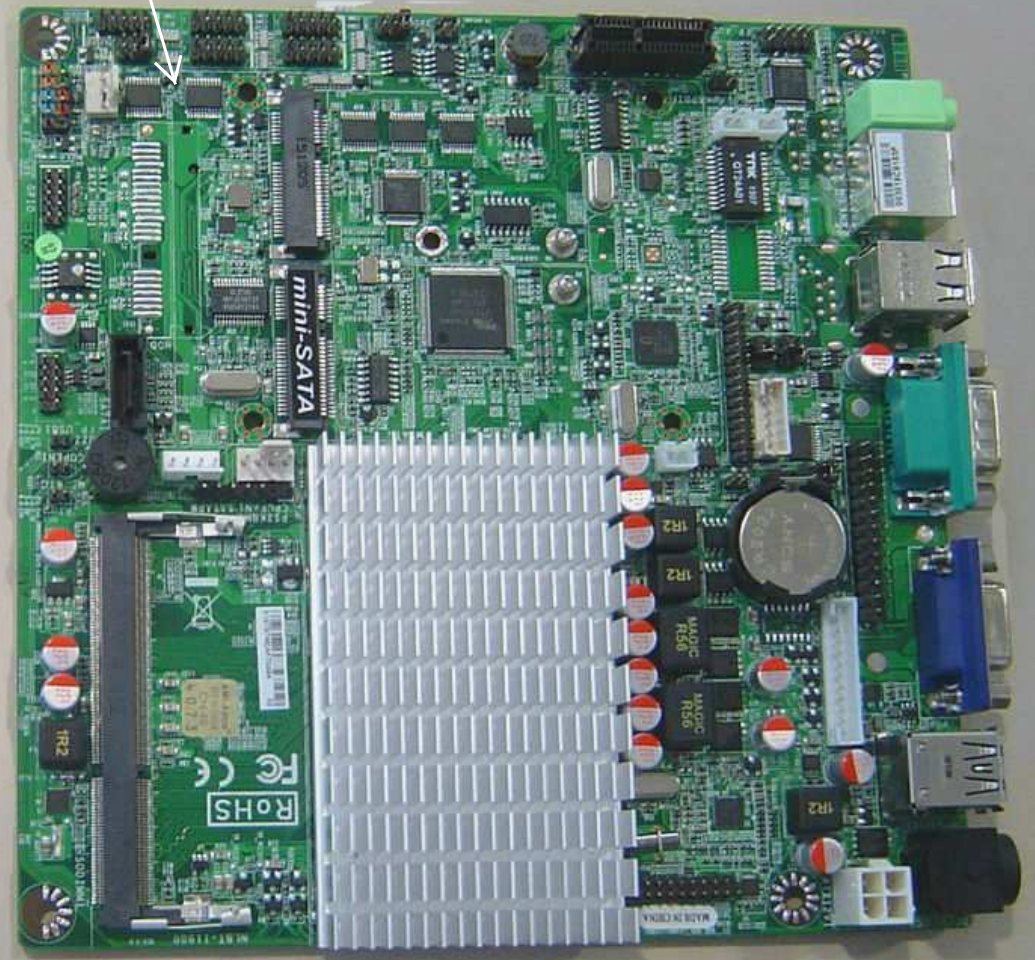
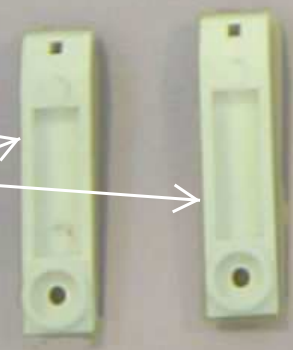
P/N.- 72056006
(2)



P/N.- 72059007
(2)

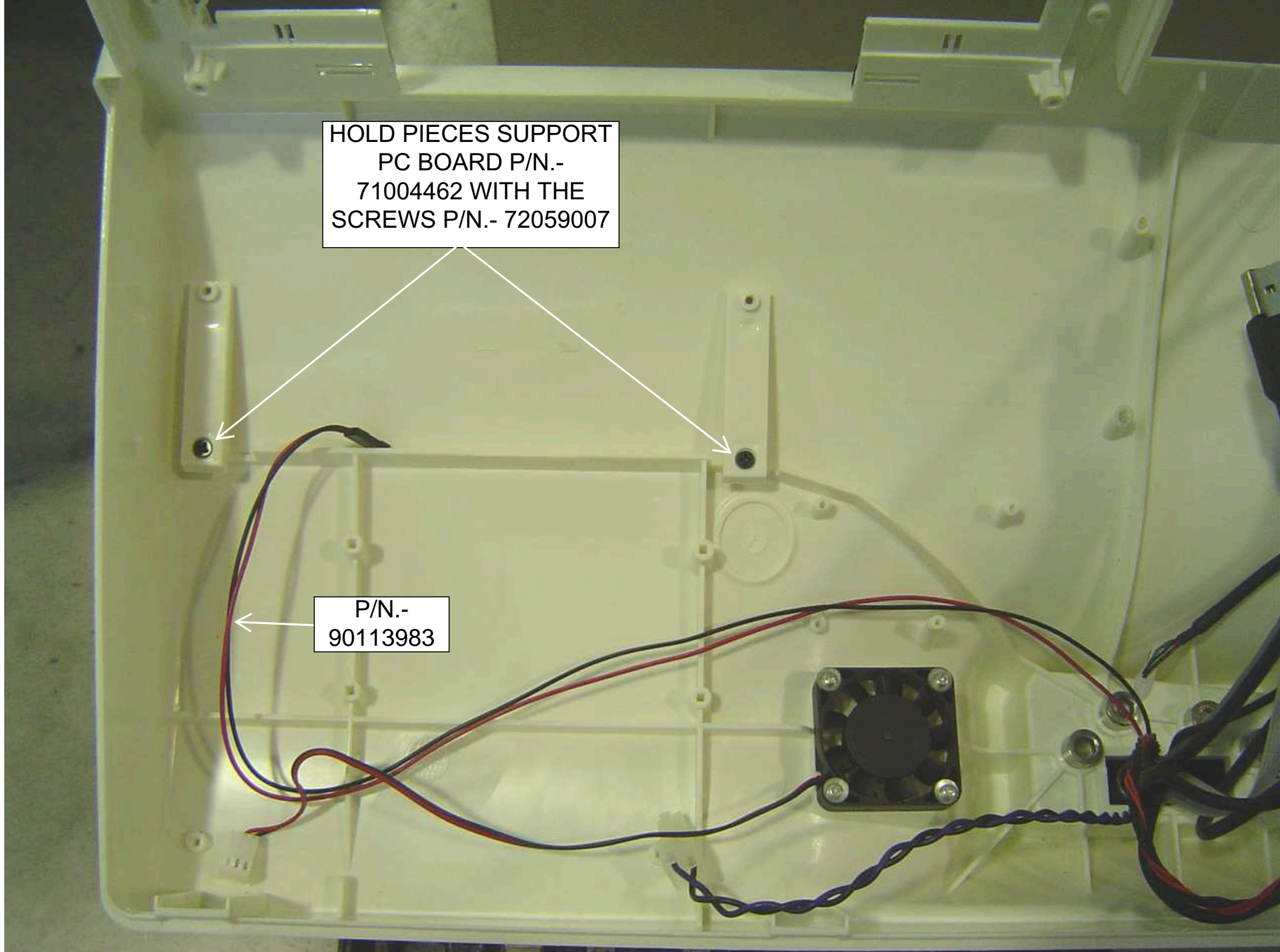


P/N.-
71004462 (2)



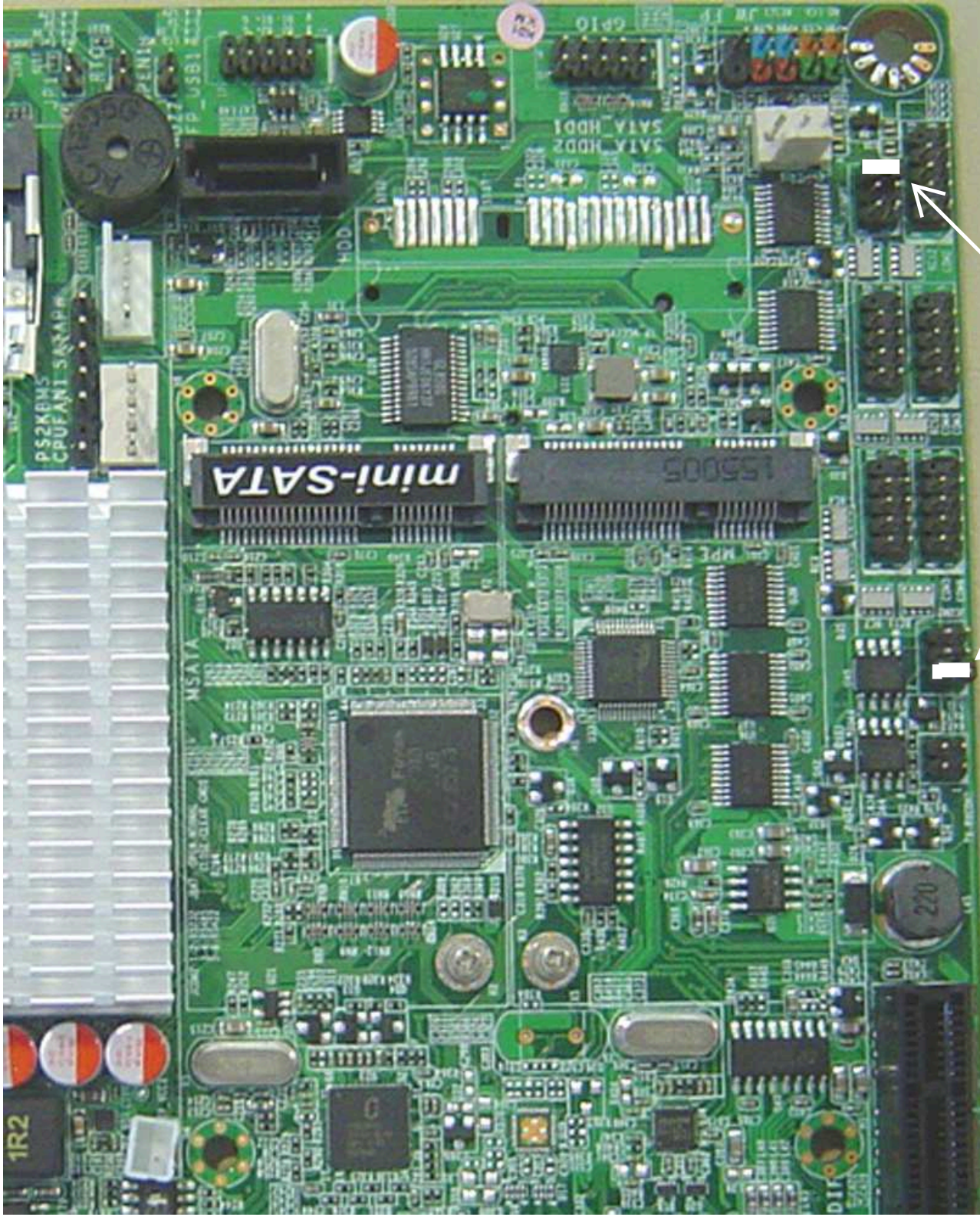
HOLD PIECES SUPPORT
PC BOARD P/N.-
71004462 WITH THE
SCREWS P/N.- 72059007

P/N.-
90113983

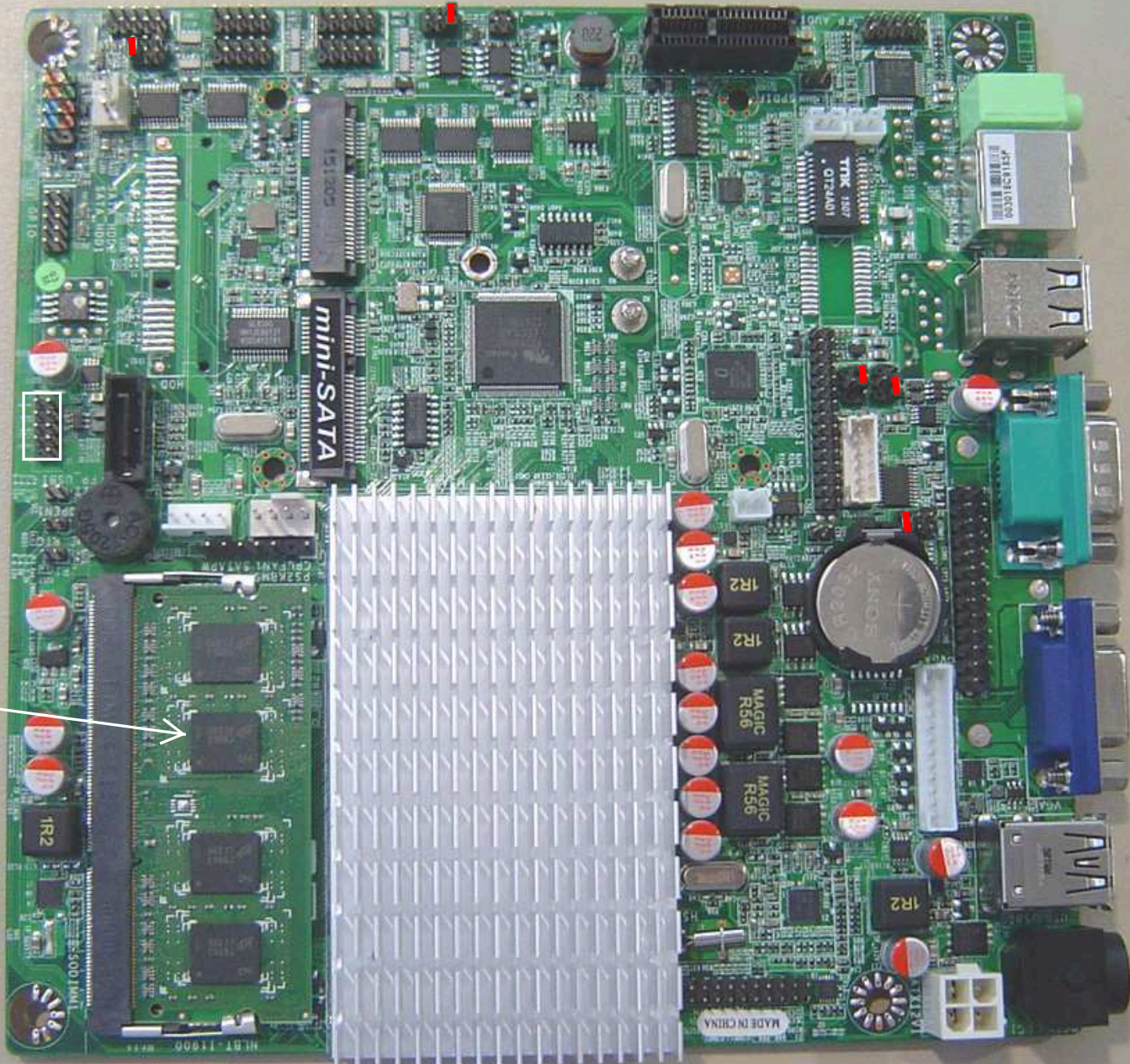


VERIFY THE
JUMPER ARE
WELL DONE





VERIFY THE
JUMPER
ARE WELL
DONE



CONNECT
DE LA RAM
P/N.-
91008063

PICTURE 2



USB CABLE
FOR
TOUCH

CONECTOR
EXTERNAL RS
232

USB FOR
PRINTER

CONECTOR
ETHERNET

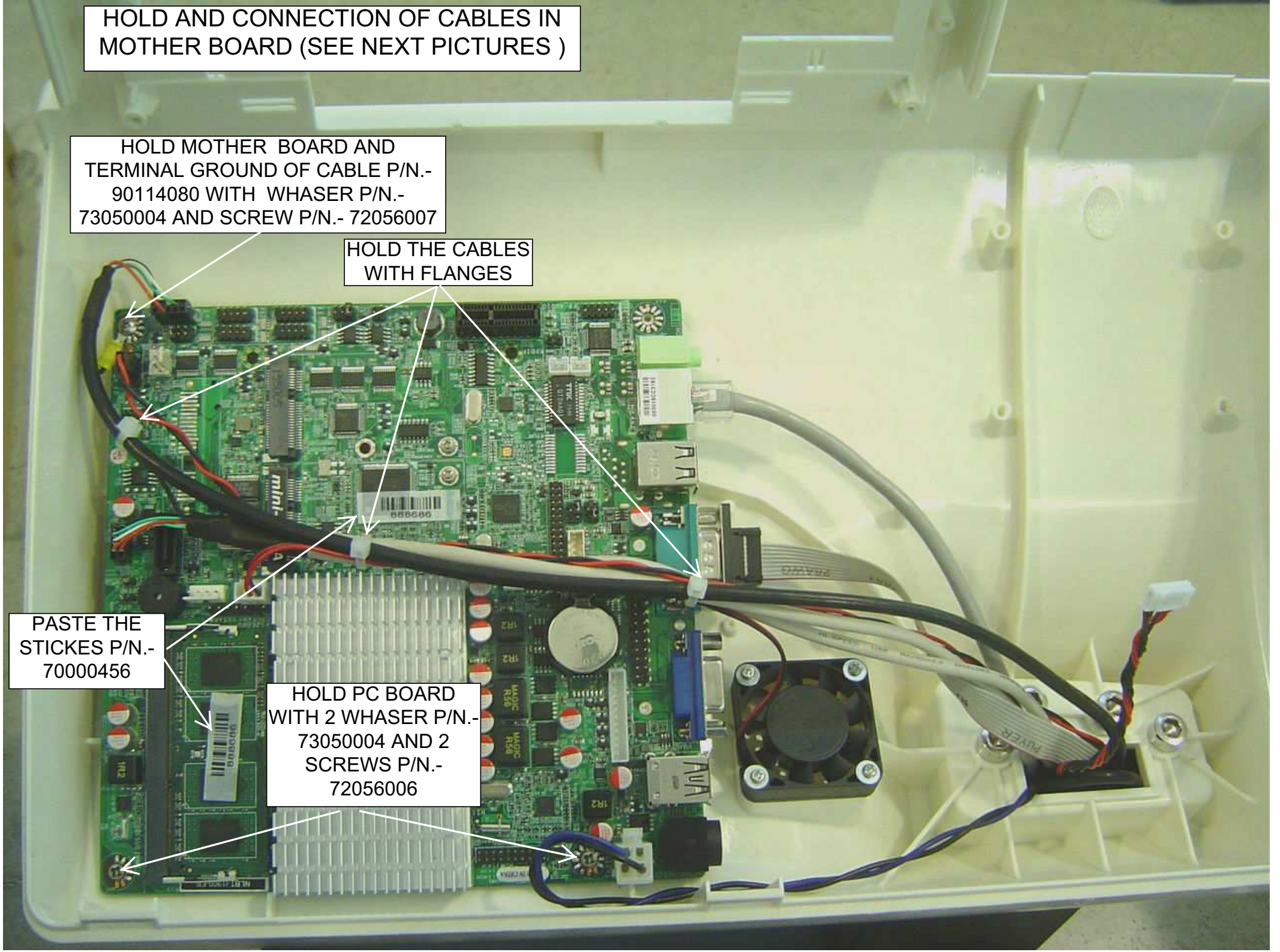
HOLD AND CONNECTION OF CABLES IN MOTHER BOARD (SEE NEXT PICTURES)

HOLD MOTHER BOARD AND TERMINAL GROUND OF CABLE P/N.- 90114080 WITH WHASER P/N.- 73050004 AND SCREW P/N.- 72056007

HOLD THE CABLES WITH FLANGES

PASTE THE STICKES P/N.- 70000456

HOLD PC BOARD WITH 2 WHASER P/N.- 73050004 AND 2 SCREWS P/N.- 72056006

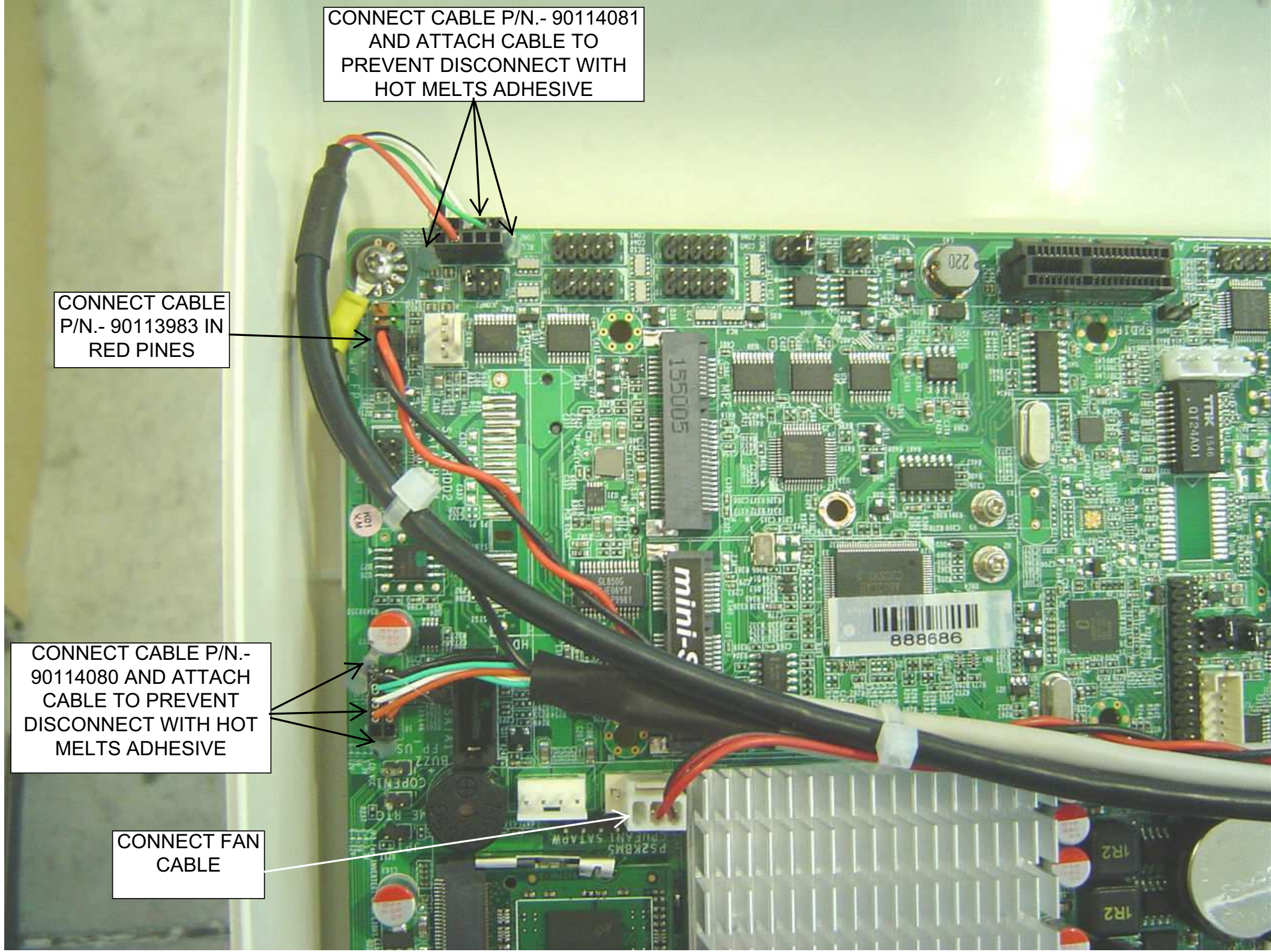


CONNECT CABLE P/N.- 90114081
AND ATTACH CABLE TO
PREVENT DISCONNECT WITH
HOT MELTS ADHESIVE

CONNECT CABLE
P/N.- 90113983 IN
RED PINES

CONNECT CABLE P/N.-
90114080 AND ATTACH
CABLE TO PREVENT
DISCONNECT WITH HOT
MELTS ADHESIVE

CONNECT FAN
CABLE

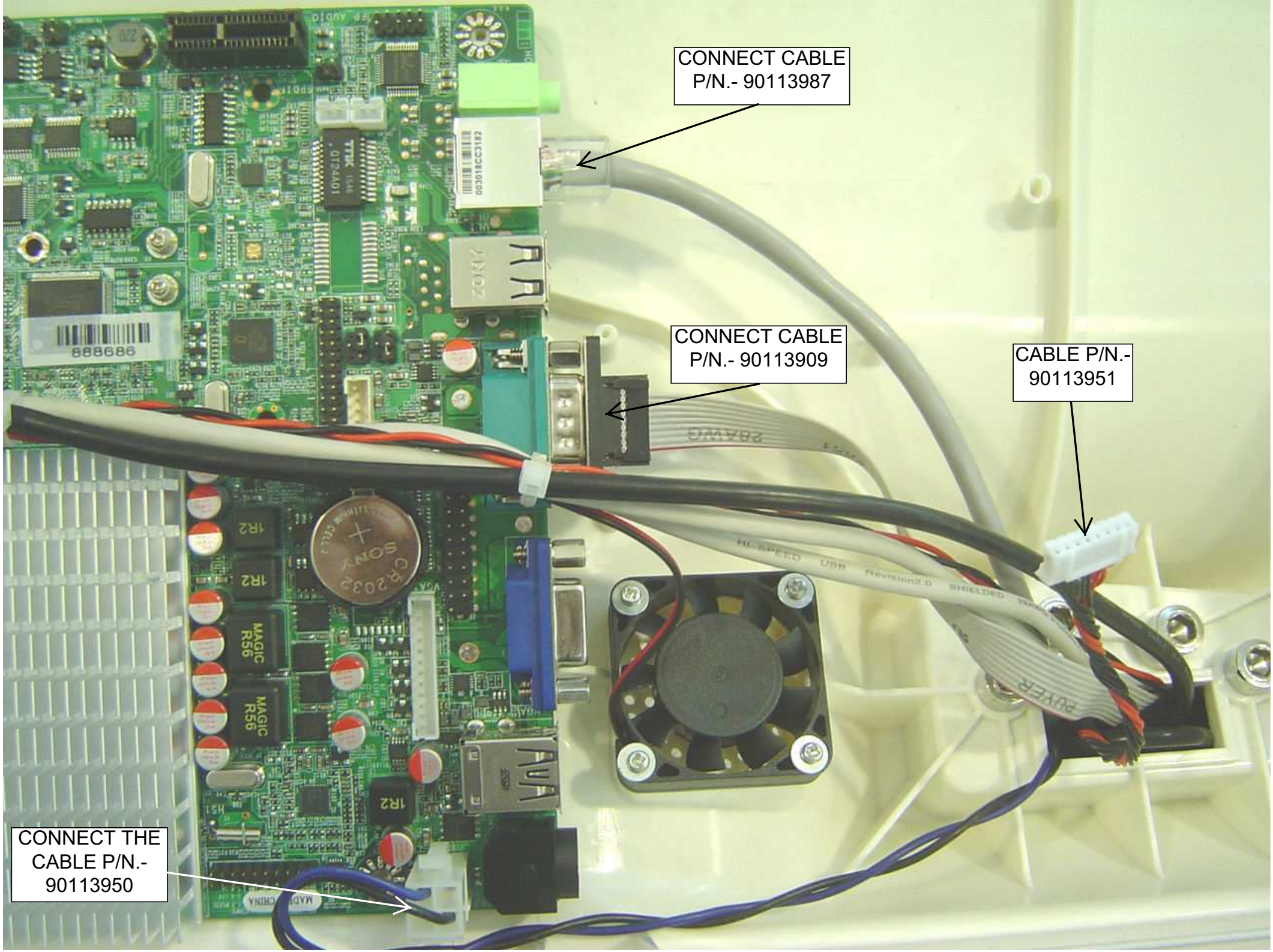


CONNECT CABLE
P/N.- 90113987

CONNECT CABLE
P/N.- 90113909

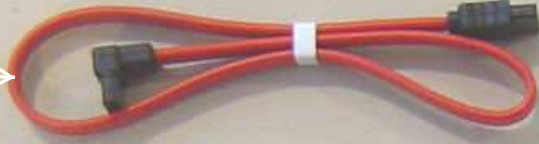
CABLE P/N.-
90113951

CONNECT THE
CABLE P/N.-
90113950



11.- ASSEMBLY HARD DISK (COMPONENTS)

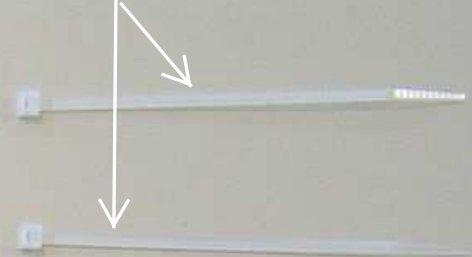
THIS CABLE
COME WITH THE
MOTHER BOARD
OR P/N.-
90113954



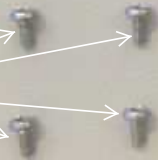
P/N.-
90113946



P/N.- 73100002
(2)



P/N.- 72031015
(M3 X 6 mm) (4)



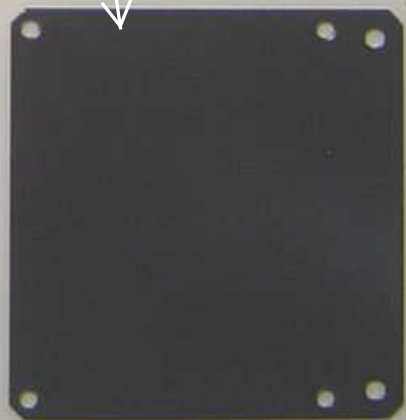
P/N.- 72056003
(2)



P/N.- 72200009
(2)



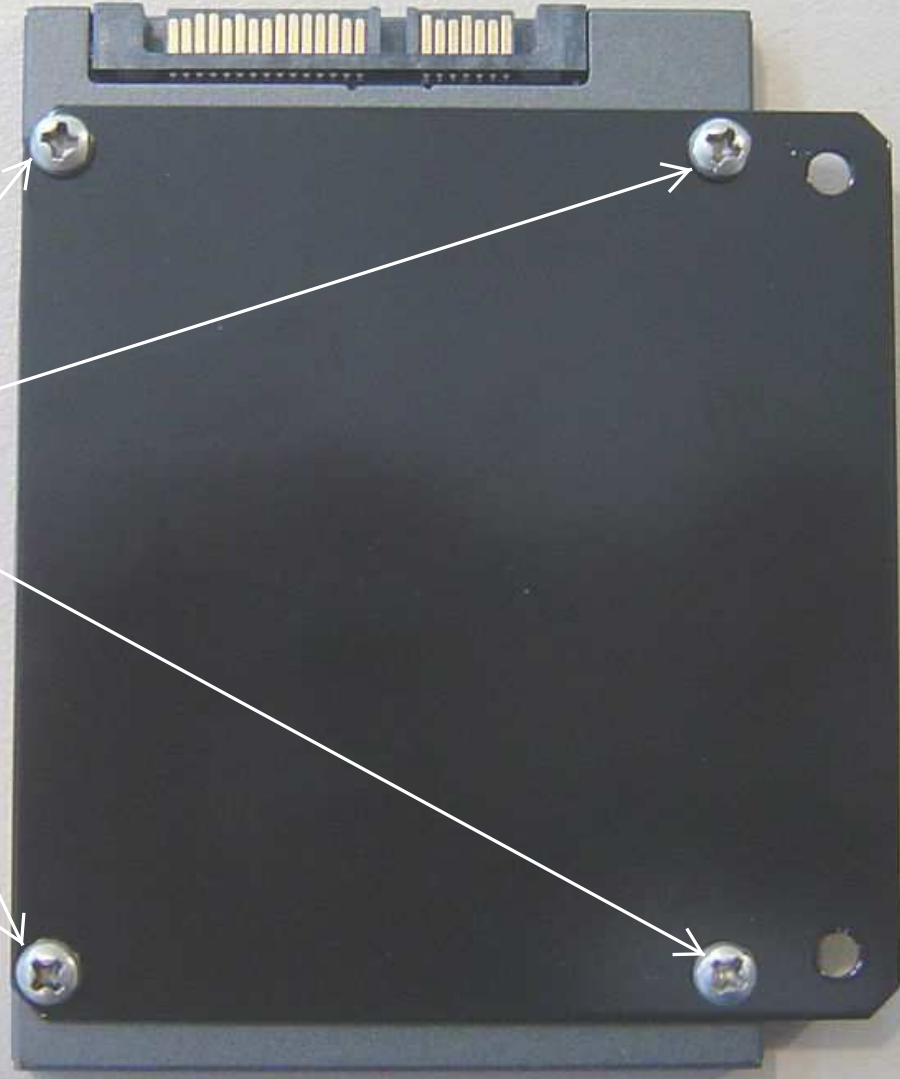
P/N.-
71210512



P/N.- 91008064
(60 / 64 GB)



HOLD FLASH
DISK P/N.-
91008064 TO
SUPPORT P/N.-
71210512 WITH 4
SCREWS P/N.-
72031015 (THIS
SCREWS HAVE
TO BE M3 X 6
mm)



HOLD THE CABLES WITH A FLANGE P/N.- 73100002

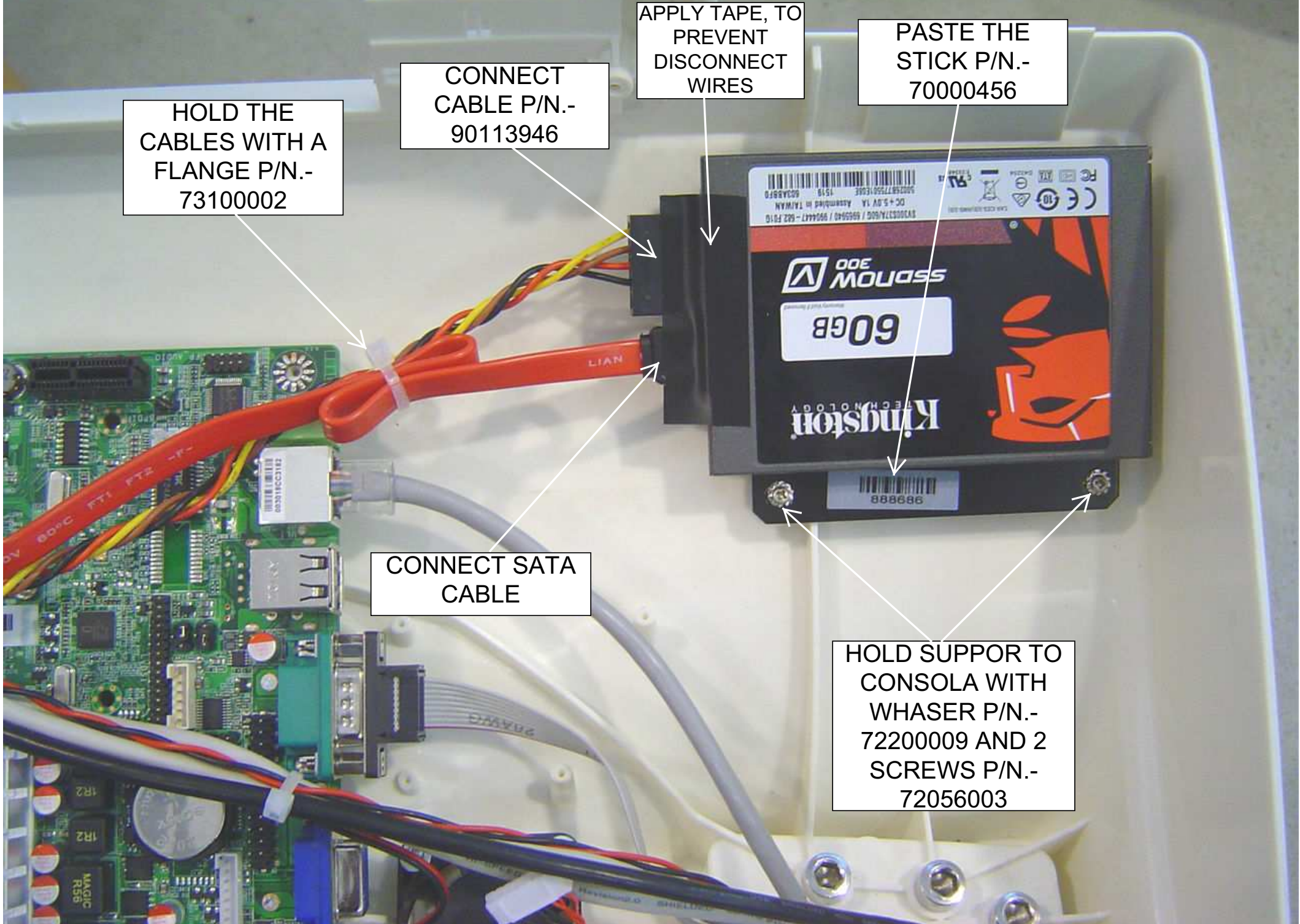
CONNECT CABLE P/N.- 90113946

APPLY TAPE, TO PREVENT DISCONNECT WIRES

PASTE THE STICK P/N.- 70000456

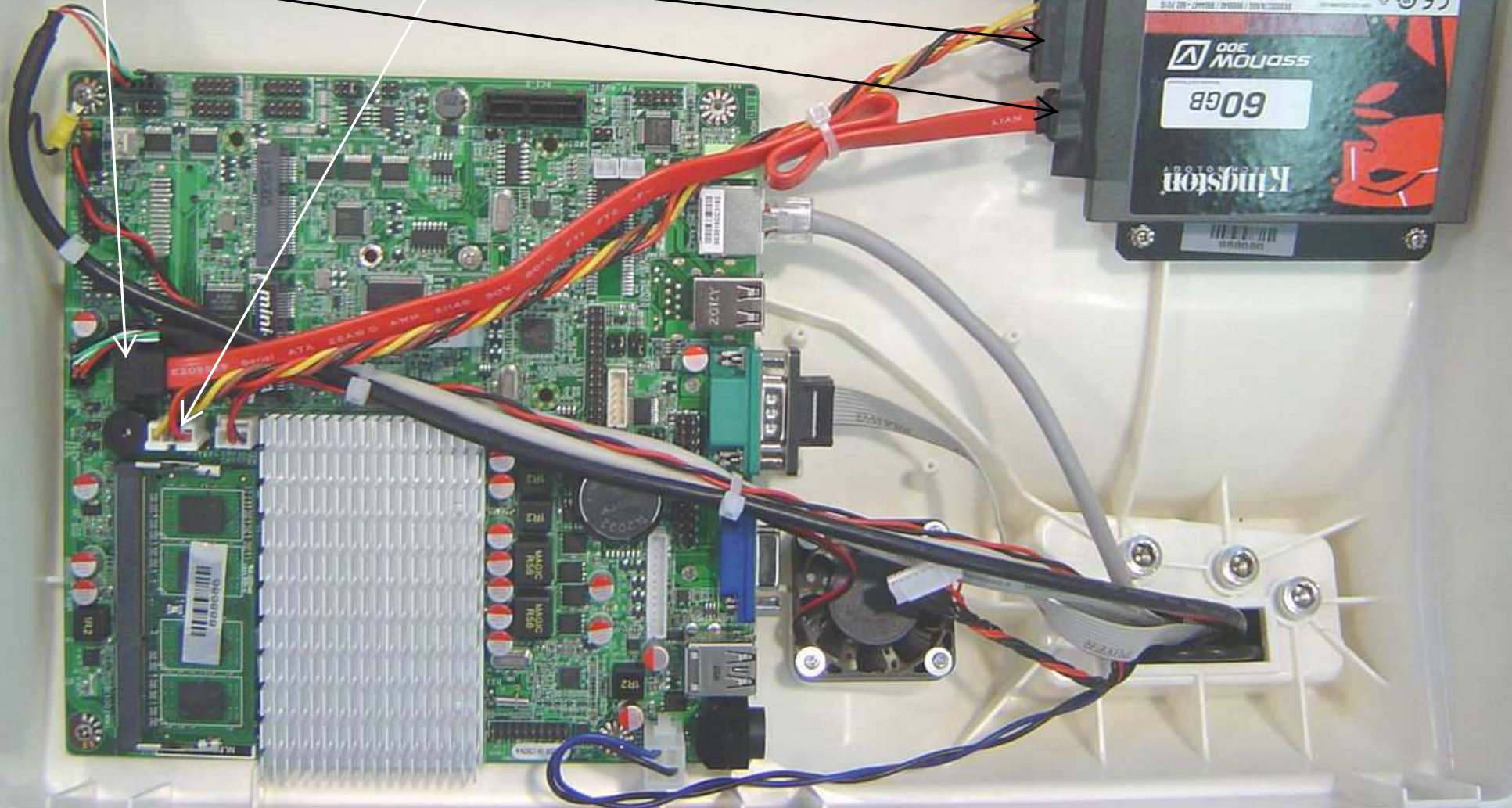
CONNECT SATA CABLE

HOLD SUPPORT TO CONSOLA WITH WHASER P/N.- 72200009 AND 2 SCREWS P/N.- 72056003



CONNECT CABLE
SATA II P/N.-
90113954 TO MAIN
BOARD AND FLASH
DISK

CONNECT CABLE SATA
POWER P/N.- 9113946 TO
MAIN BOARD AND FLASH
DISK



12. CONNECT CABLES (COMPONENTS)

P/N.-
73100002
(2)

P/N.-
90114079

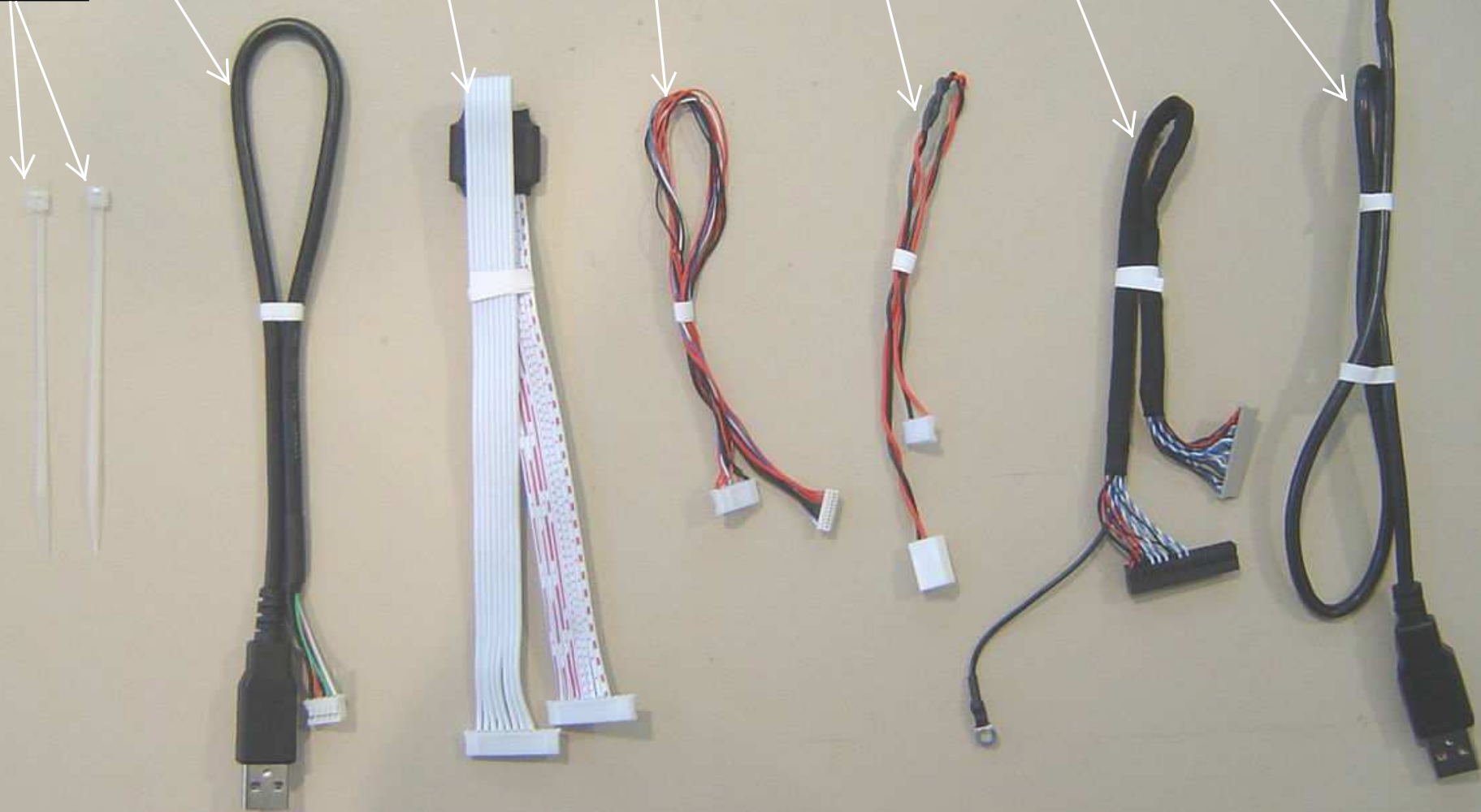
P/N.-
90114069

P/N.-
90114078

P/N.-
90114077

P/N.-
90114067

P/N.-
90113933



CONNECT THE
CABLE P/N.-
90114077

CONNECT THE
CABLE P/N.-
90114067

CONNECT THE
CABLE P/N.-
90114078

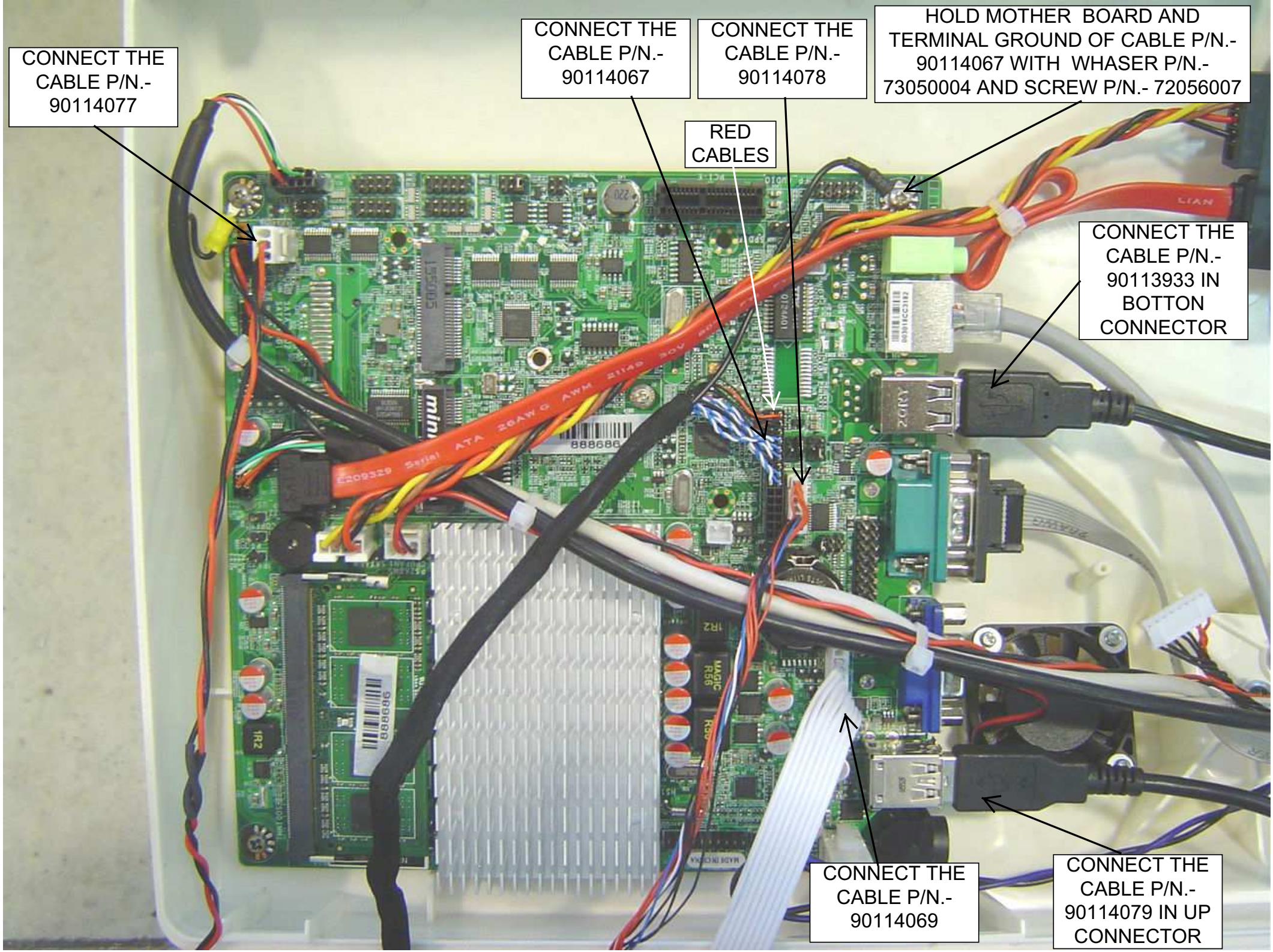
HOLD MOTHER BOARD AND
TERMINAL GROUND OF CABLE P/N.-
90114067 WITH WHASER P/N.-
73050004 AND SCREW P/N.- 72056007

RED
CABLES

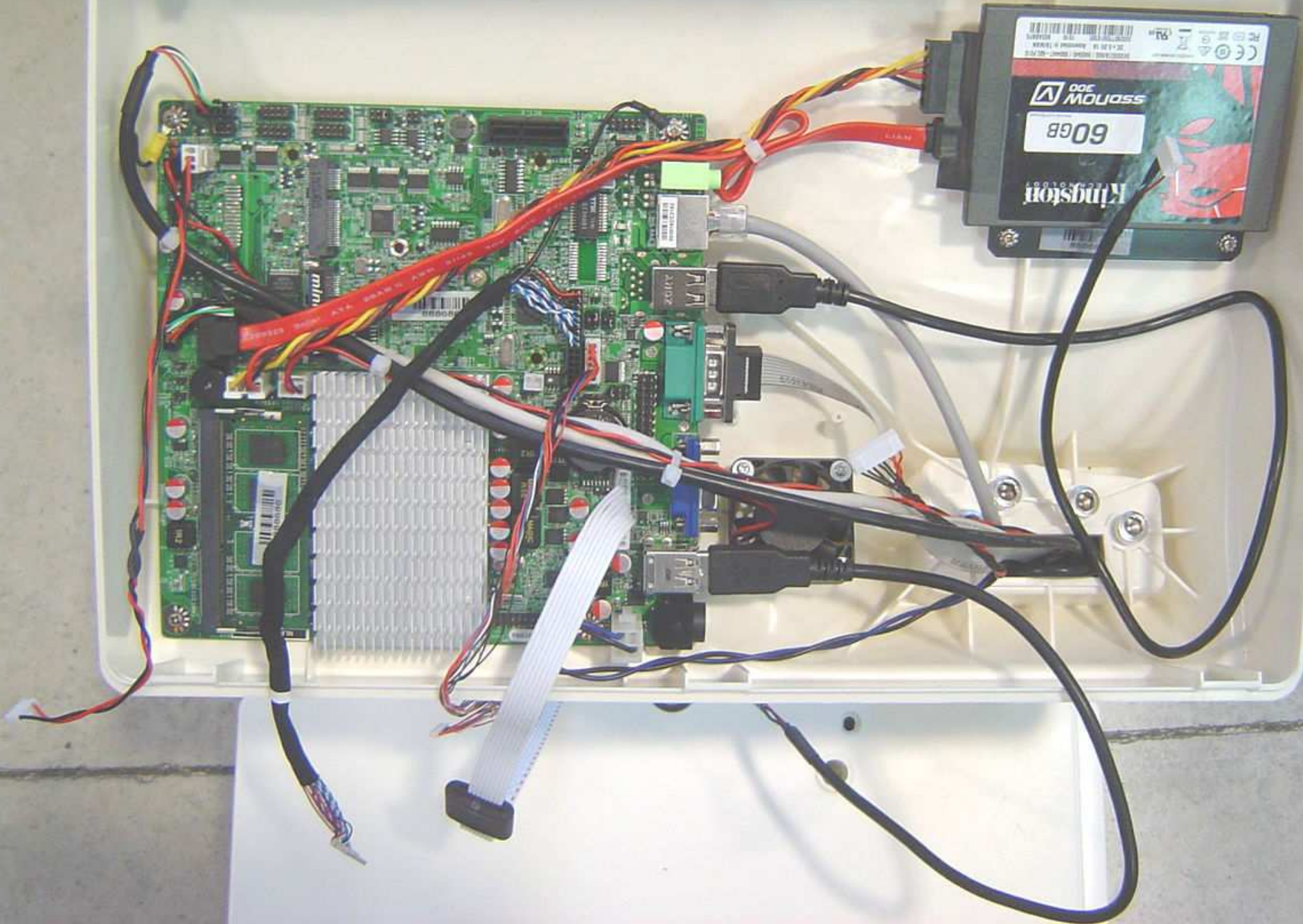
CONNECT THE
CABLE P/N.-
90113933 IN
BOTTOM
CONNECTOR

CONNECT THE
CABLE P/N.-
90114069

CONNECT THE
CABLE P/N.-
90114079 IN UP
CONNECTOR

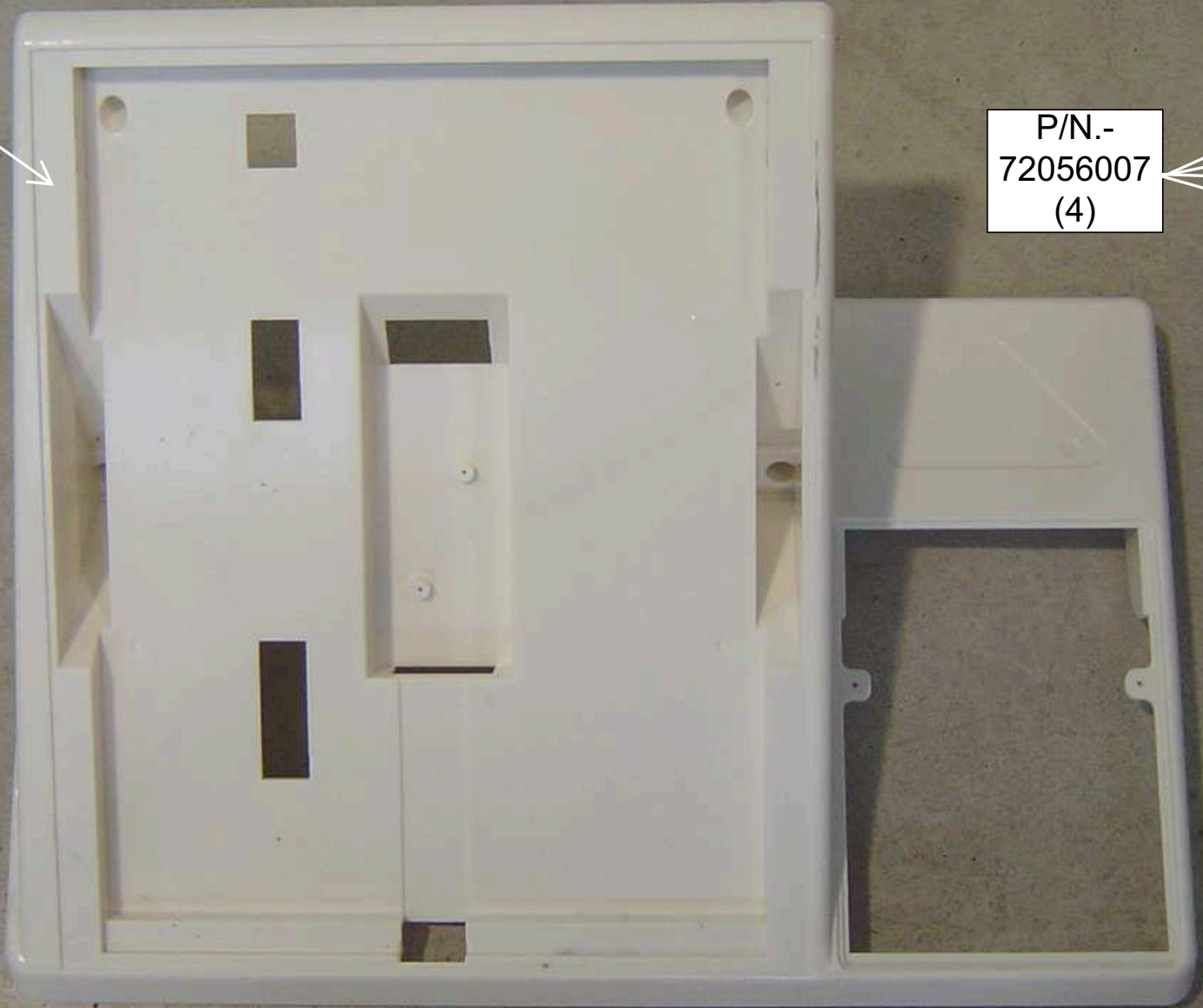


OVERVIEW

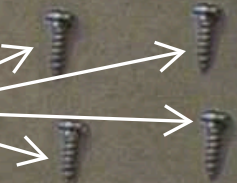


13.- ASSEMBLY UP CONSOLE AND FRONT 12" TOUCH SCREEN (COMPONENTS)

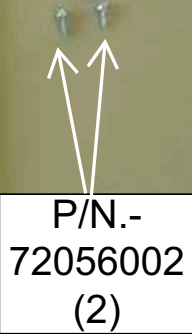
P/N.-
71004495



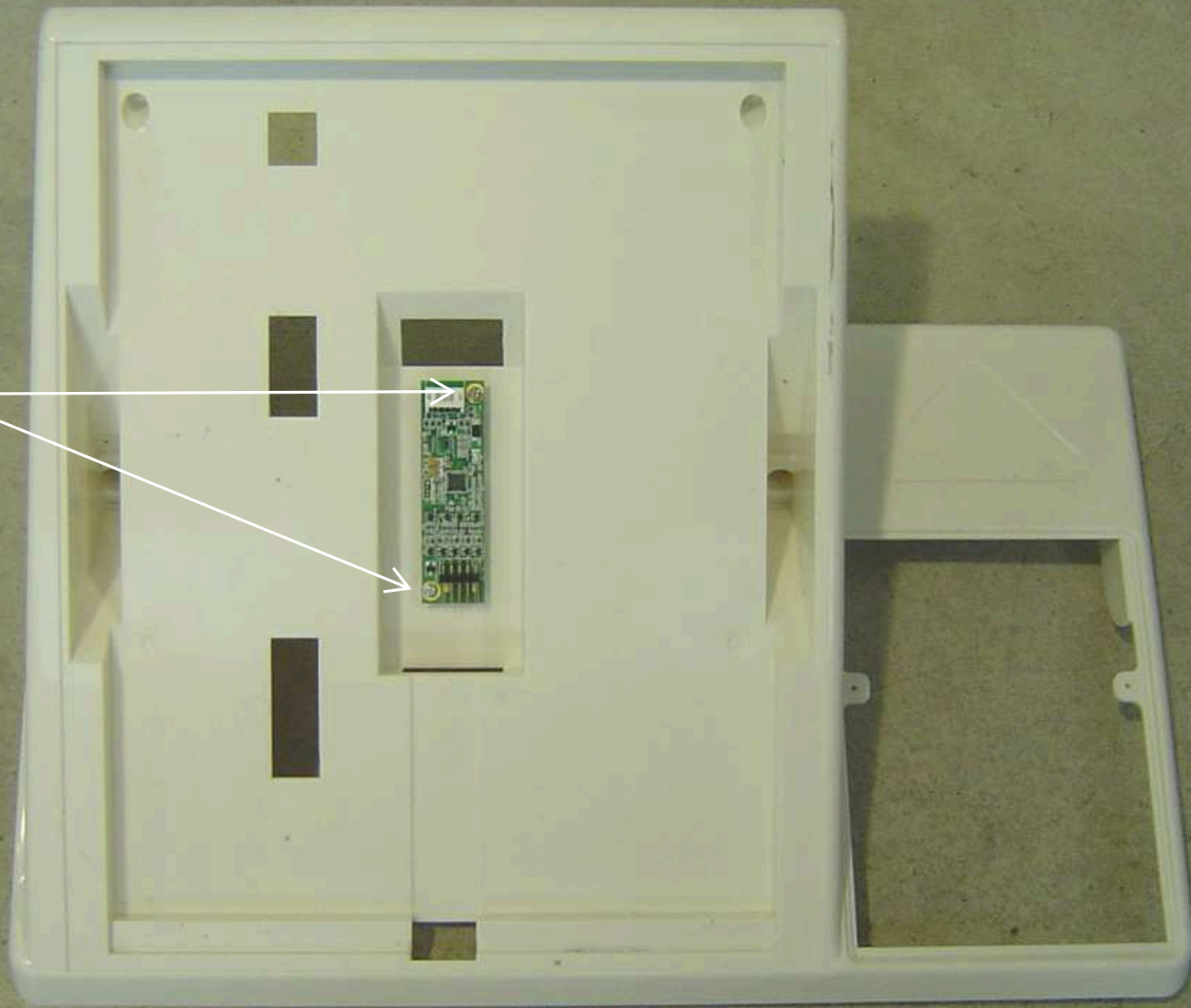
P/N.-
72056007
(4)



13.- ASSEMBLY UP CONSOLE AND FRONT 12" TOUCH SCREEN (COMPONENTS)



TO HOLD THE
TOUCH
CONTROL
BOARD P/N.-
19087300 TO
UP CONSOLE
WITH 2
SCREWS P/N.-
72056002



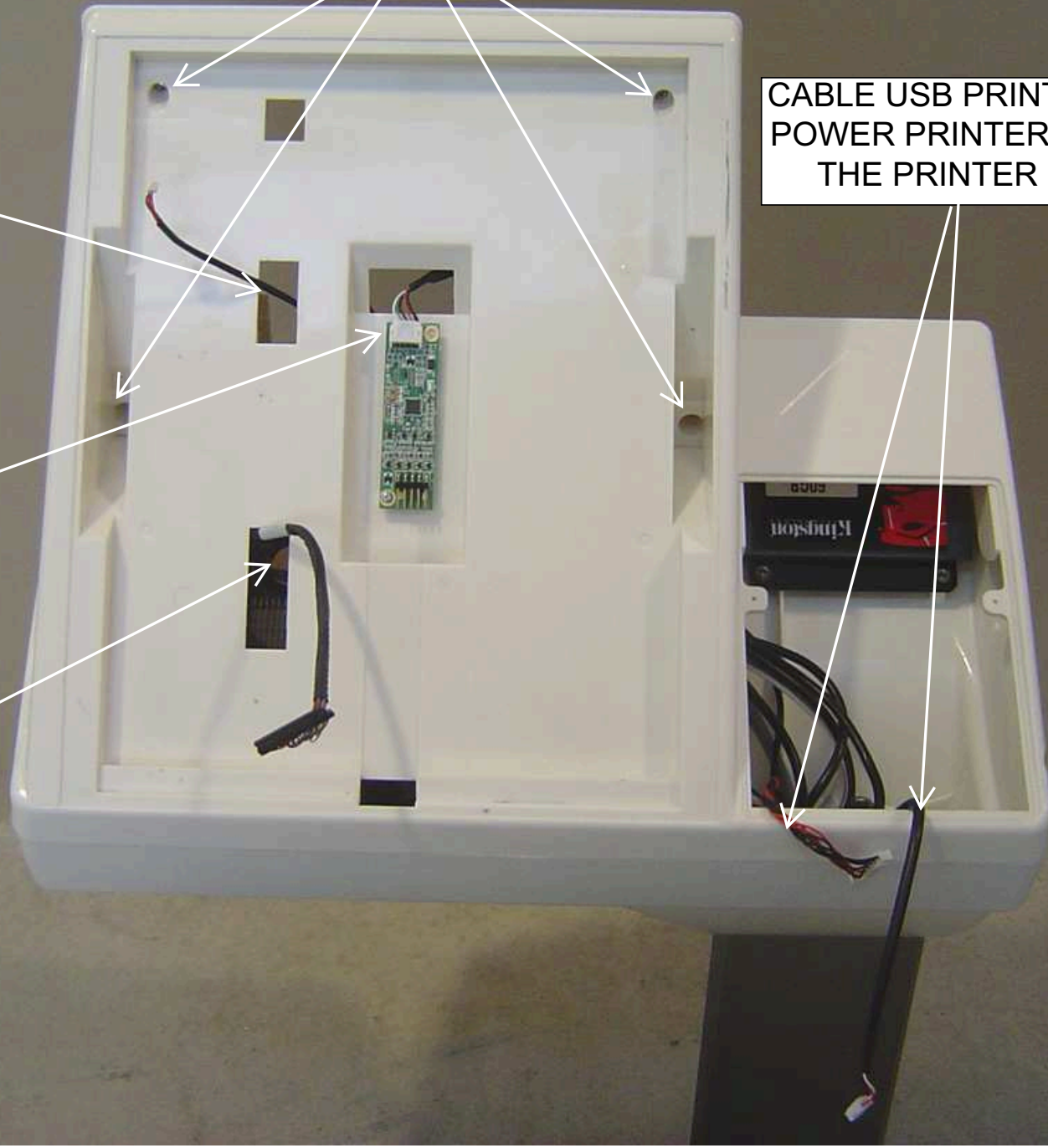
ASSEMBLYUP CONSOLE
AND HOLD WITH 4 SCREWS
P/N.- 72056007

PASS THE
POWER
MONITOR
CABLE P/N.-
90114078
FOR THE
HOLE

CONNECT
THE CABLE
P/N.-
90114079

PASS THE LVDS
CABLE P/N.-
90114067 FOR
THE HOLE

CABLE USB PRINTER AND
POWER PRINTER OUT OF
THE PRINTER HOLE



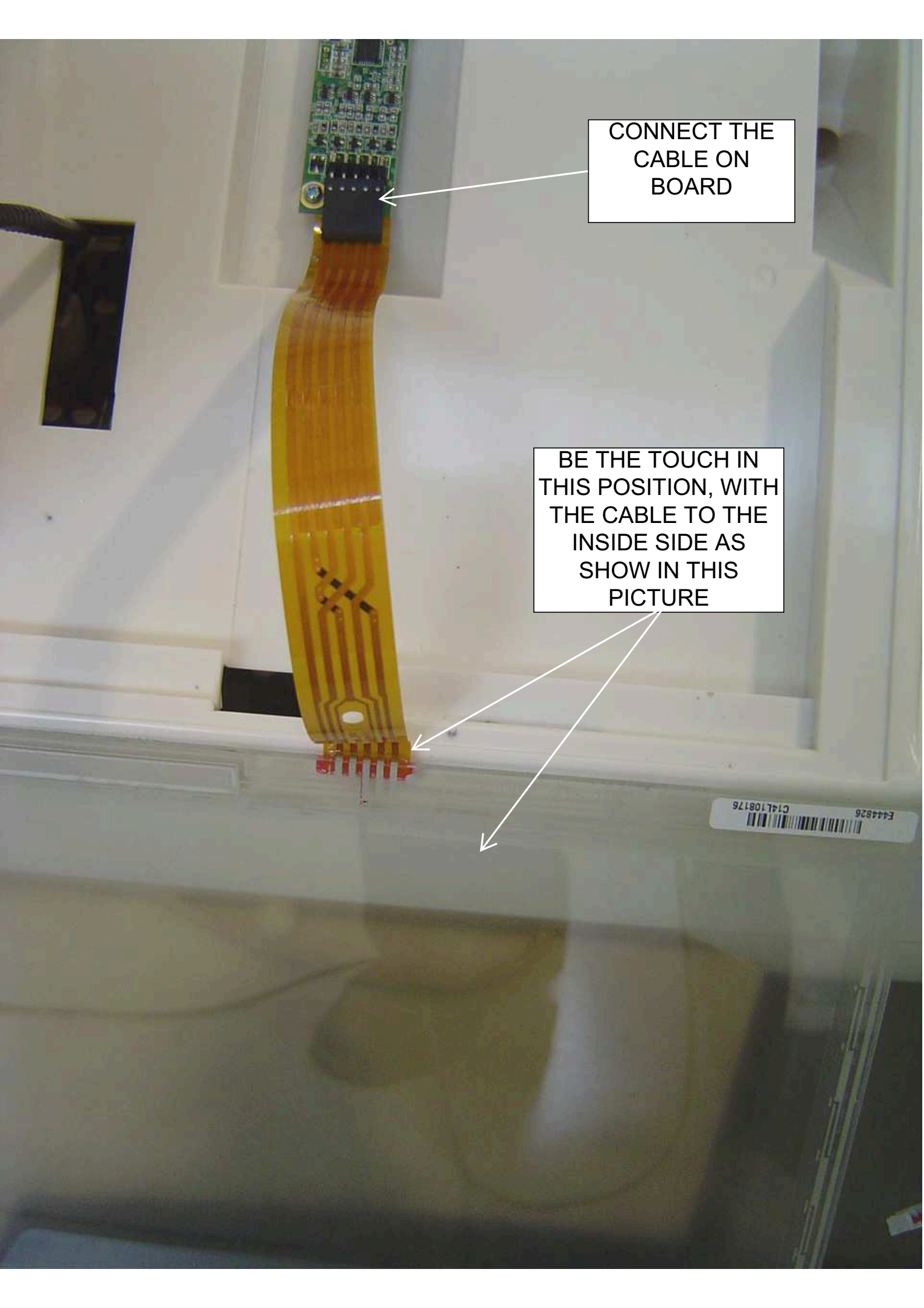
CONNECT THE
POWER CABLE TO
THE MONITOR

CONNECT THE TOUCH
ON THE CONTROL
BOARD. (SEE NEXT
PICTURE)

CONNECT THE
CABLE TO THE
MONITOR

CONNECT THE
CABLE ON
BOARD

BE THE TOUCH IN
THIS POSITION, WITH
THE CABLE TO THE
INSIDE SIDE AS
SHOW IN THIS
PICTURE



GENERAL VIEW

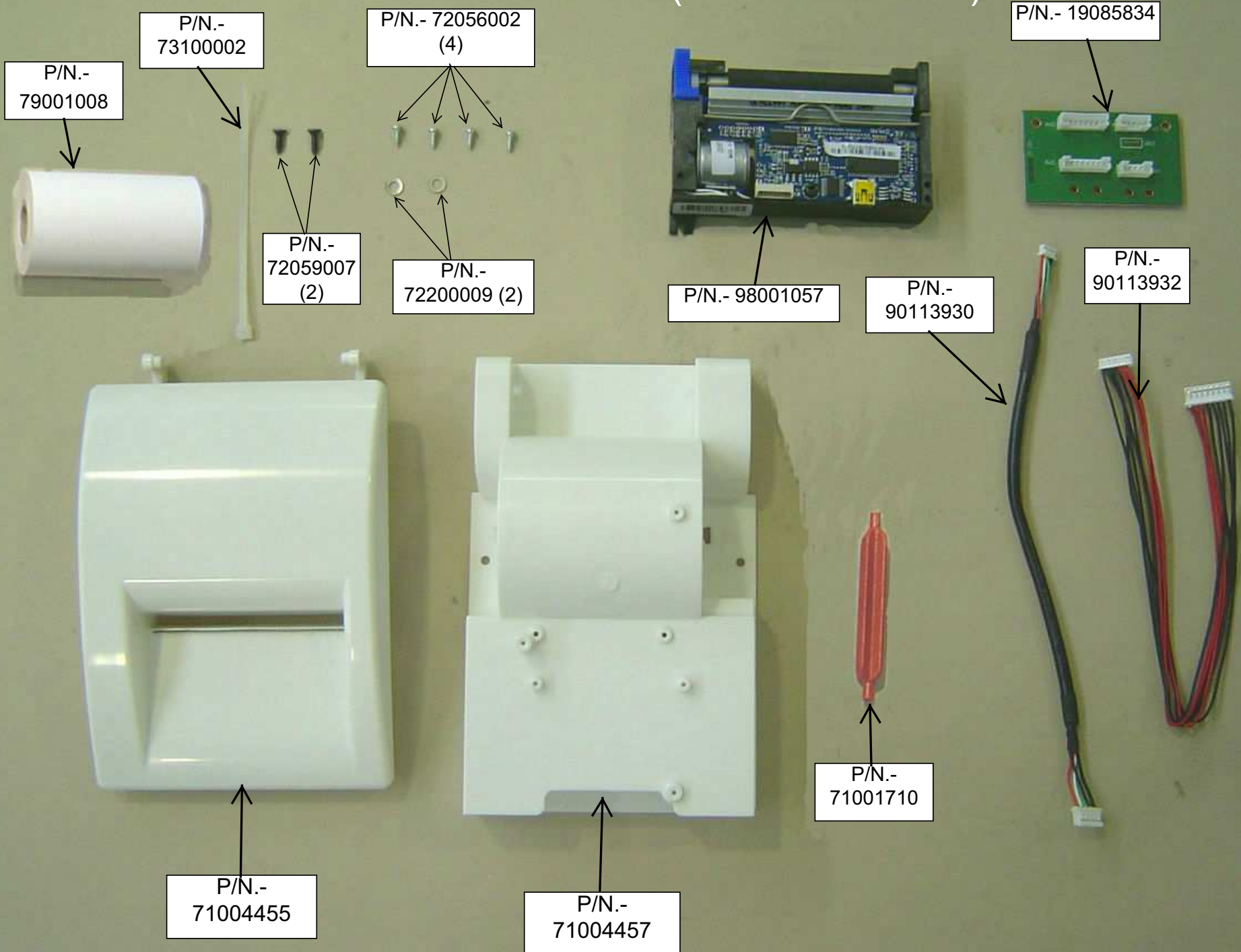


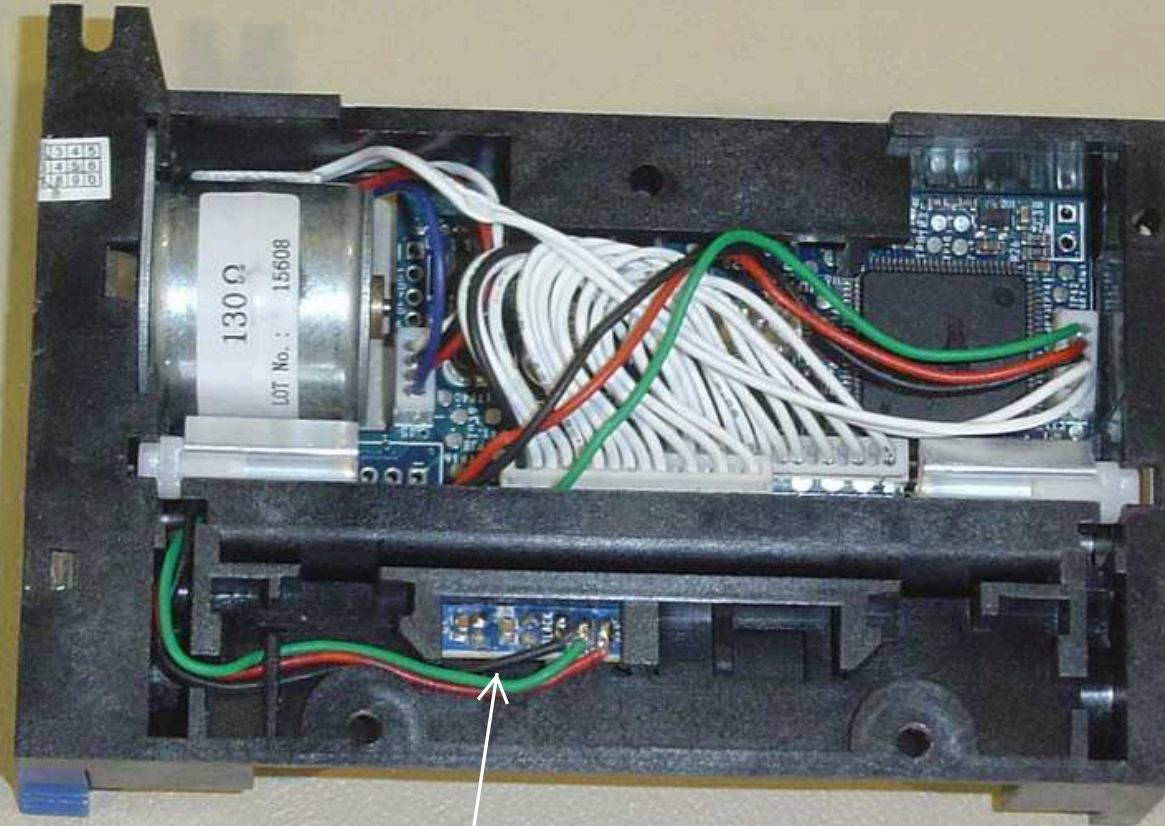
PUT THE MONITOR
AND UP PUT THE
TOUCH SCREEN



INSERT THE
SURPLUS
CABLE FOR
THE HOLE

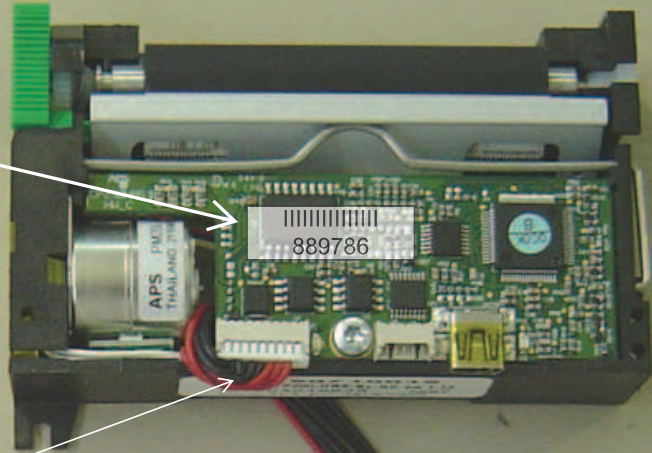
14.- ASSEMBLY SET PRINTER (COMPONENTS)



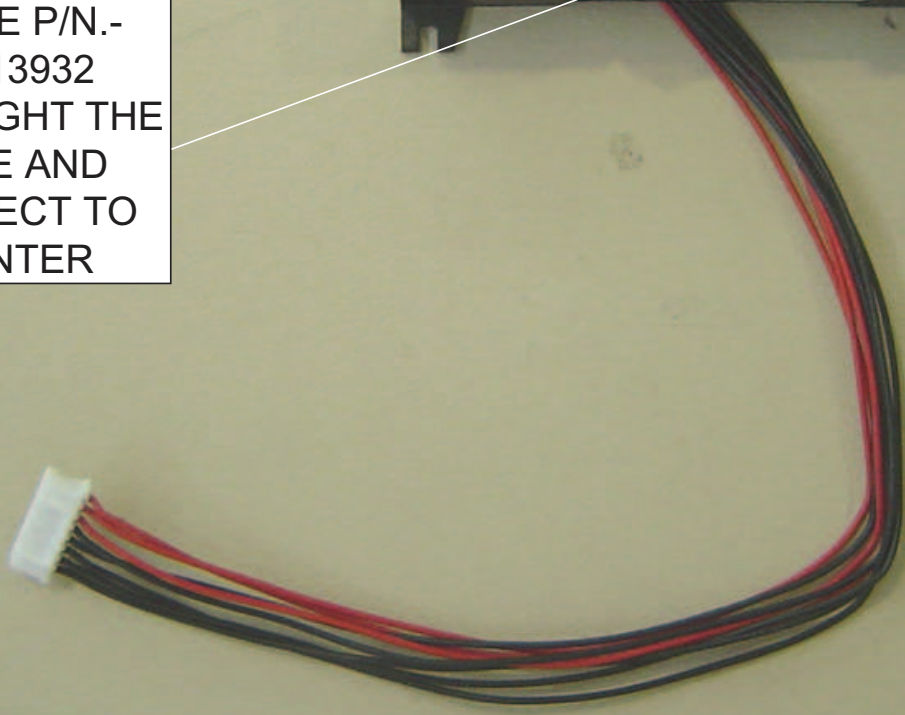


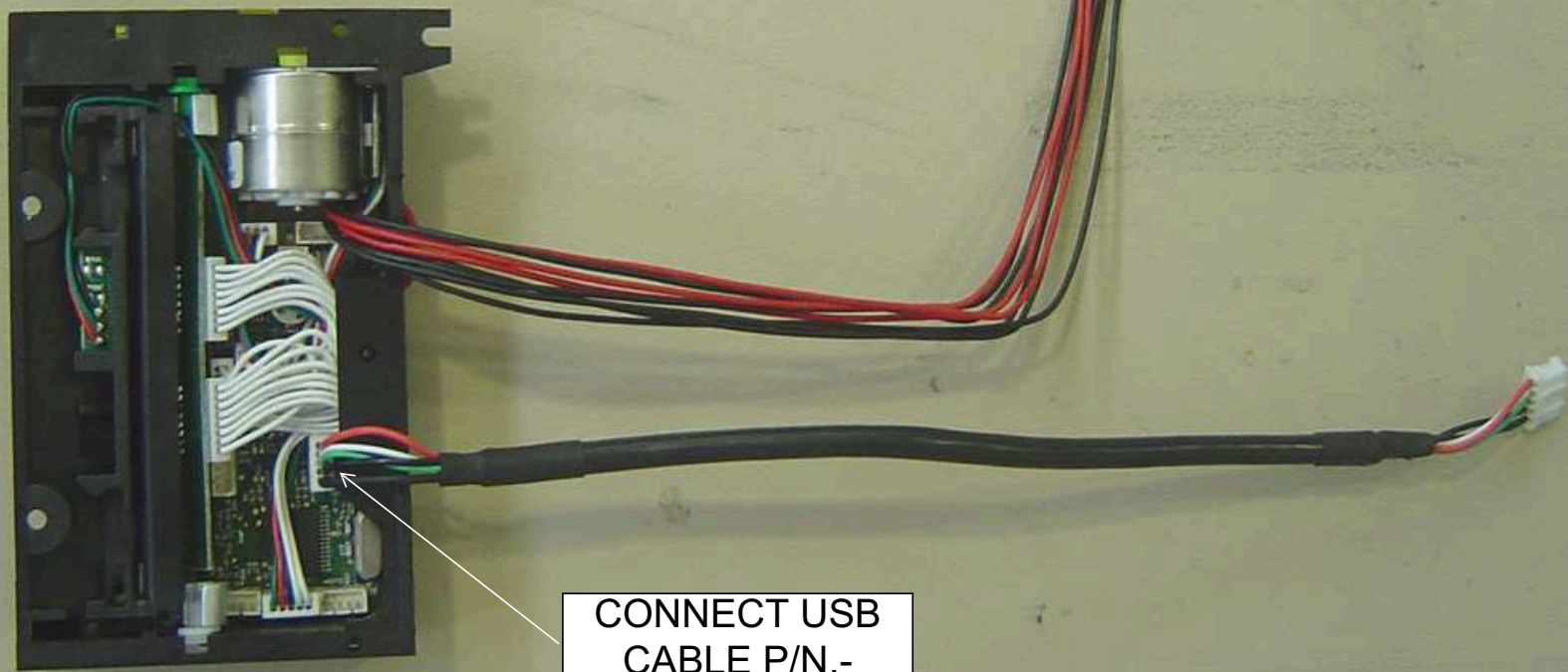
VERIFY THAT THE
DETECTOR PAPER IS
IN THIS POSITION . IF
NOT, PUT IT IN THIS
POSITION

PASTE THE
STICK P/N.-
70000456



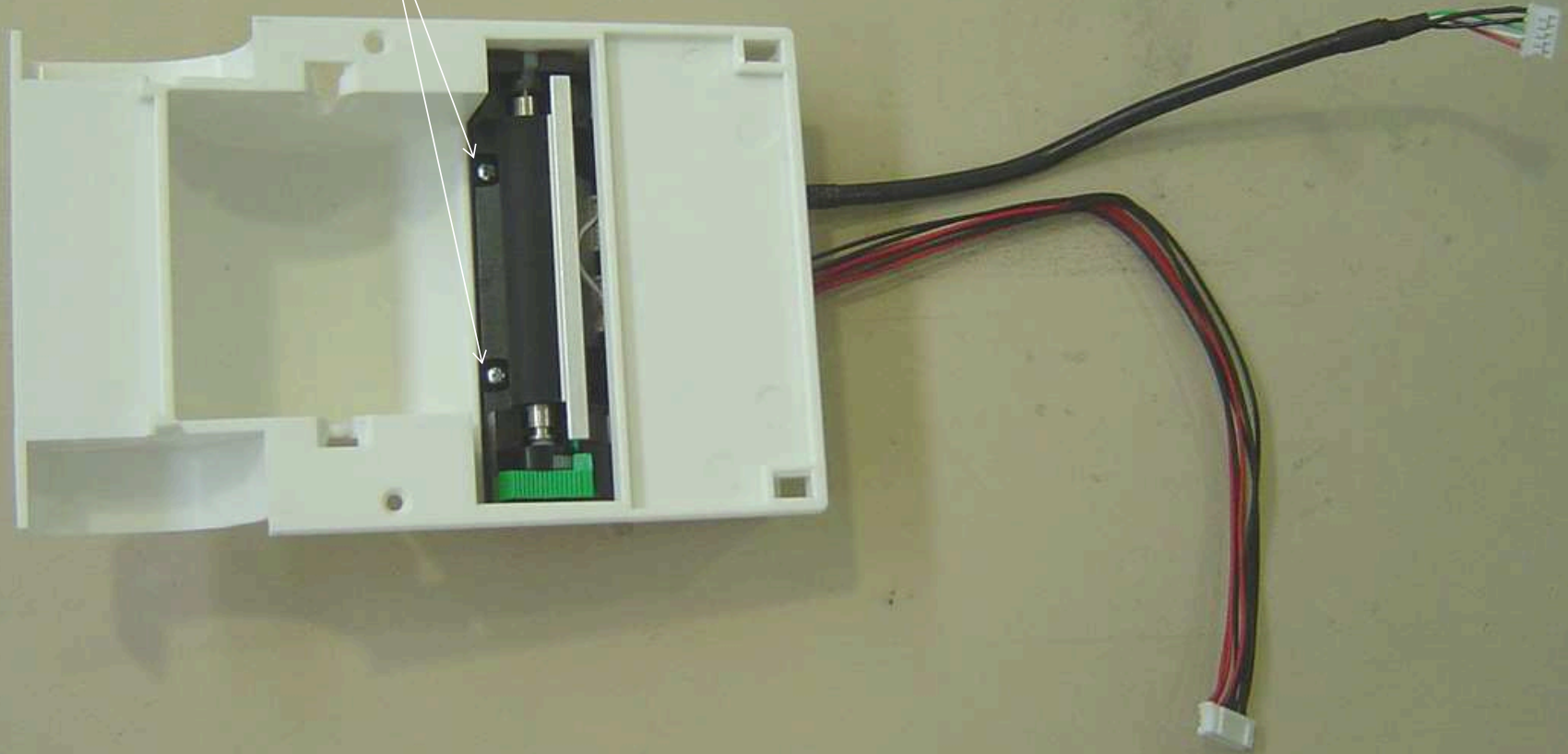
PASS THE
CABLE P/N.-
90113932
THROUGH THE
HOLE AND
CONNECT TO
PRINTER





CONNECT USB
CABLE P/N.-
90113930

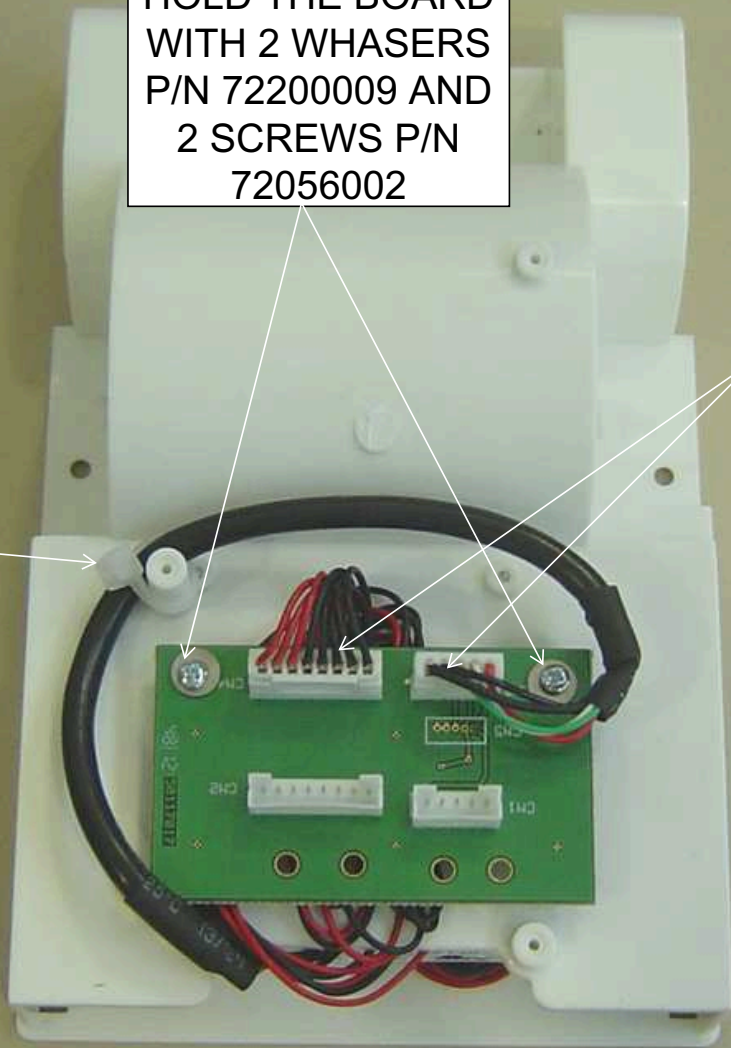
PUT PRINTER IN SUPPORT
AND HOLD WITH TWO
SCREWS P/N.- 72056002

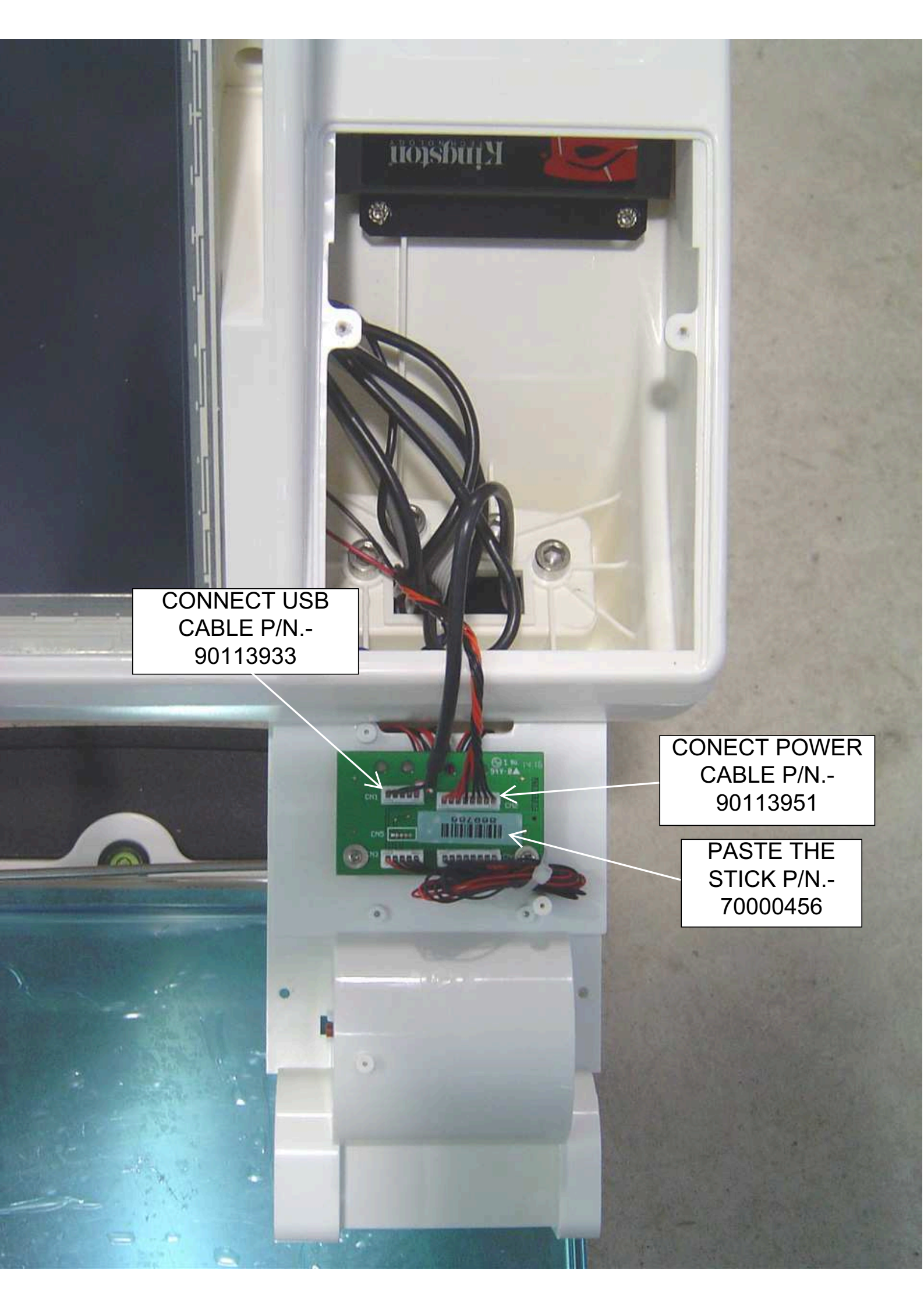


HOLD THE BOARD
WITH 2 WHASERS
P/N 72200009 AND
2 SCREWS P/N
72056002

CONNECT
CABLES TO
BOARD

HOLD THE
CABLE WITH THE
FLANGE





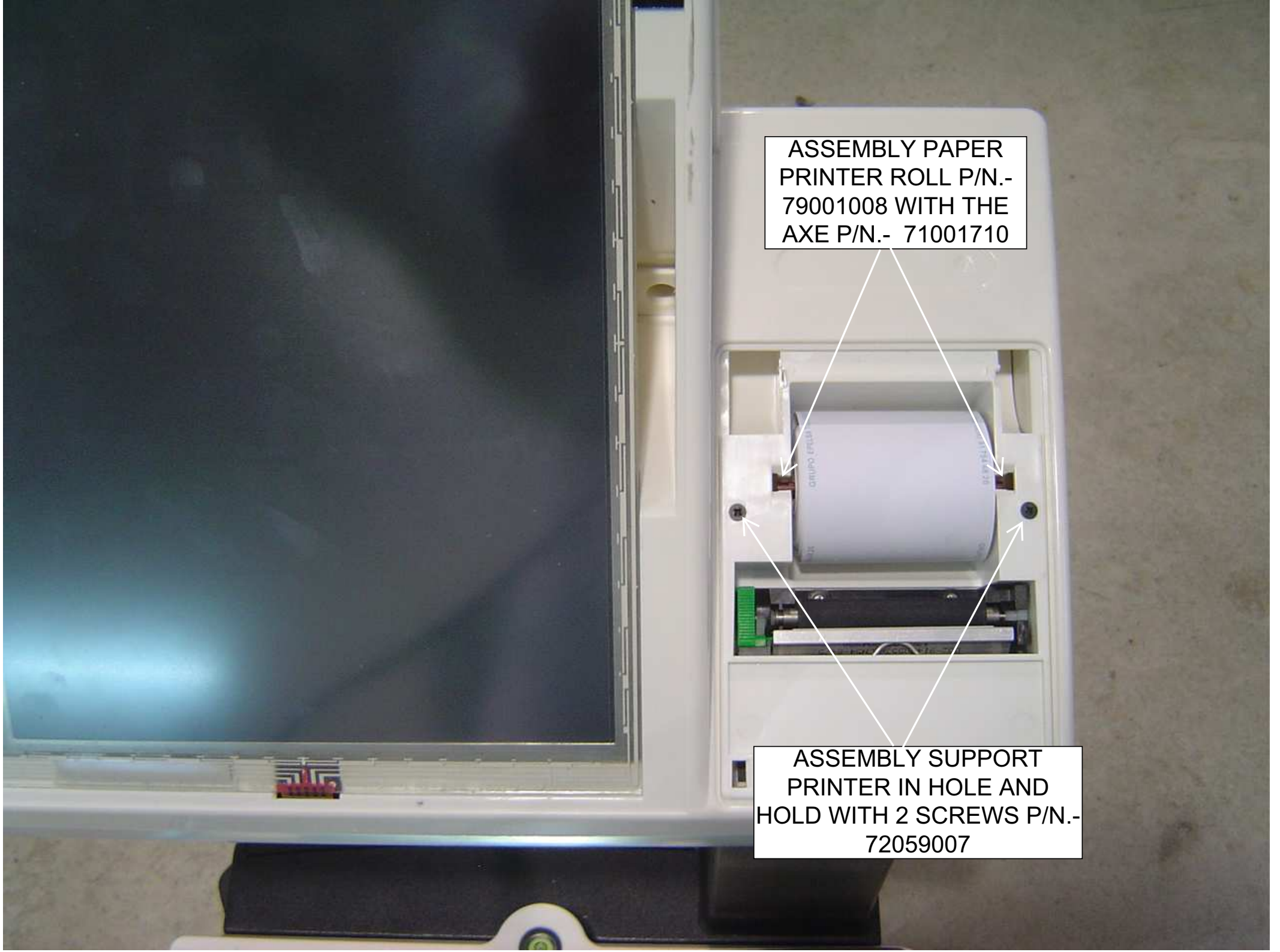
CONNECT USB
CABLE P/N.-
90113933

CONECT POWER
CABLE P/N.-
90113951

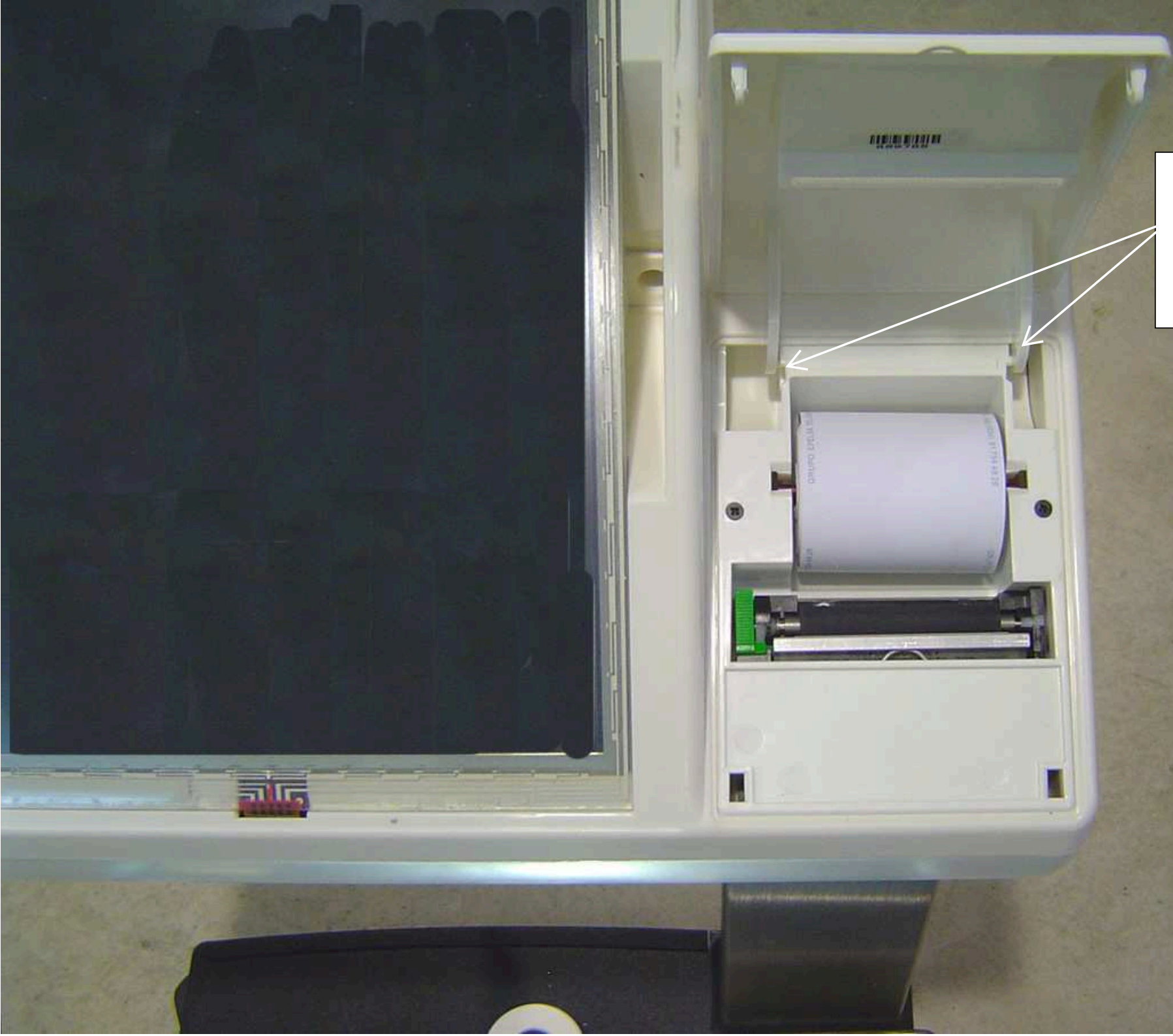
PASTE THE
STICK P/N.-
70000456

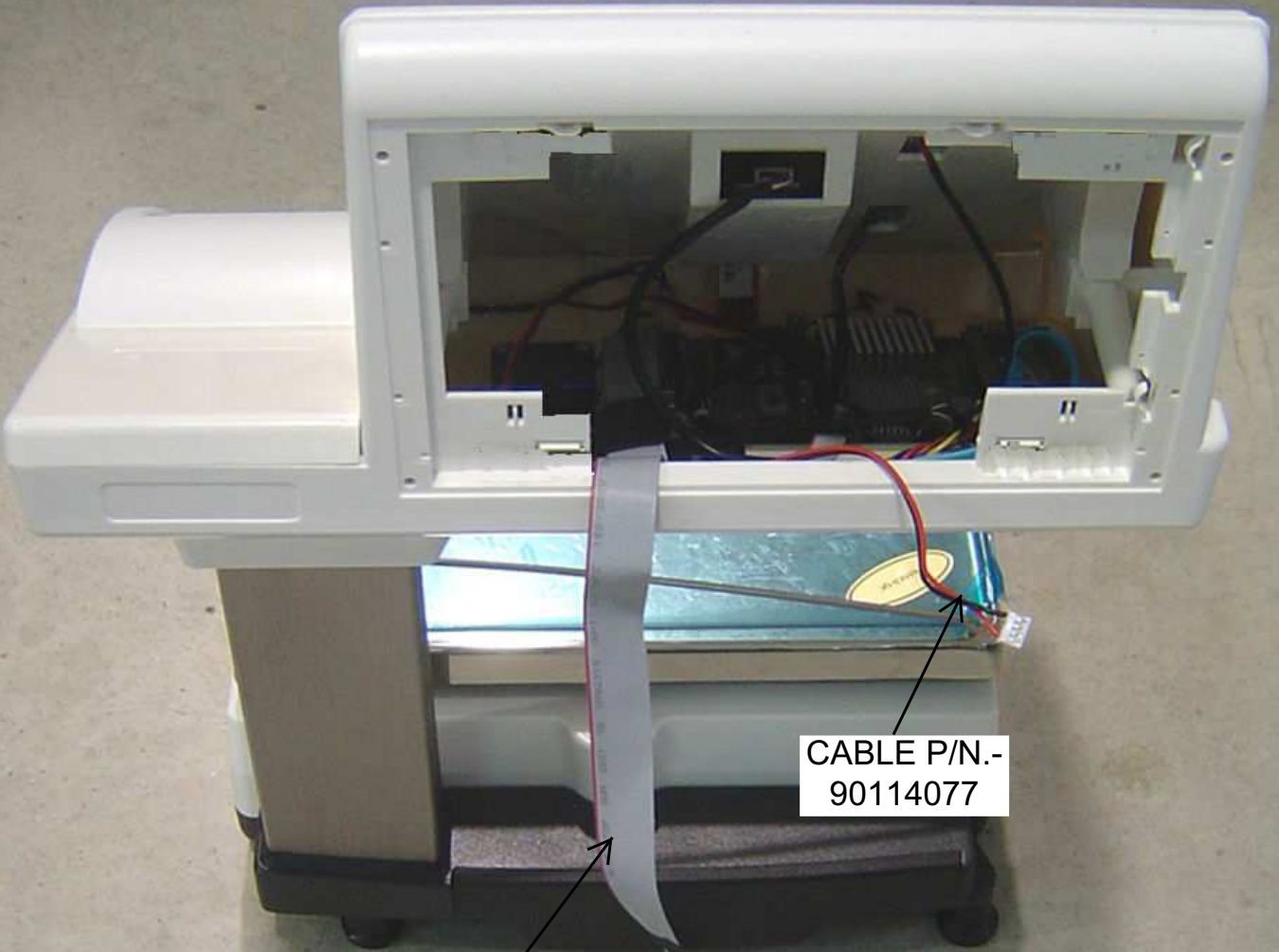
ASSEMBLY PAPER
PRINTER ROLL P/N.-
79001008 WITH THE
AXE P/N.- 71001710

ASSEMBLY SUPPORT
PRINTER IN HOLE AND
HOLD WITH 2 SCREWS P/N.-
72059007



ASSEMBLY
PRINTER
COVER P/N.-
71004455 OR
71004476

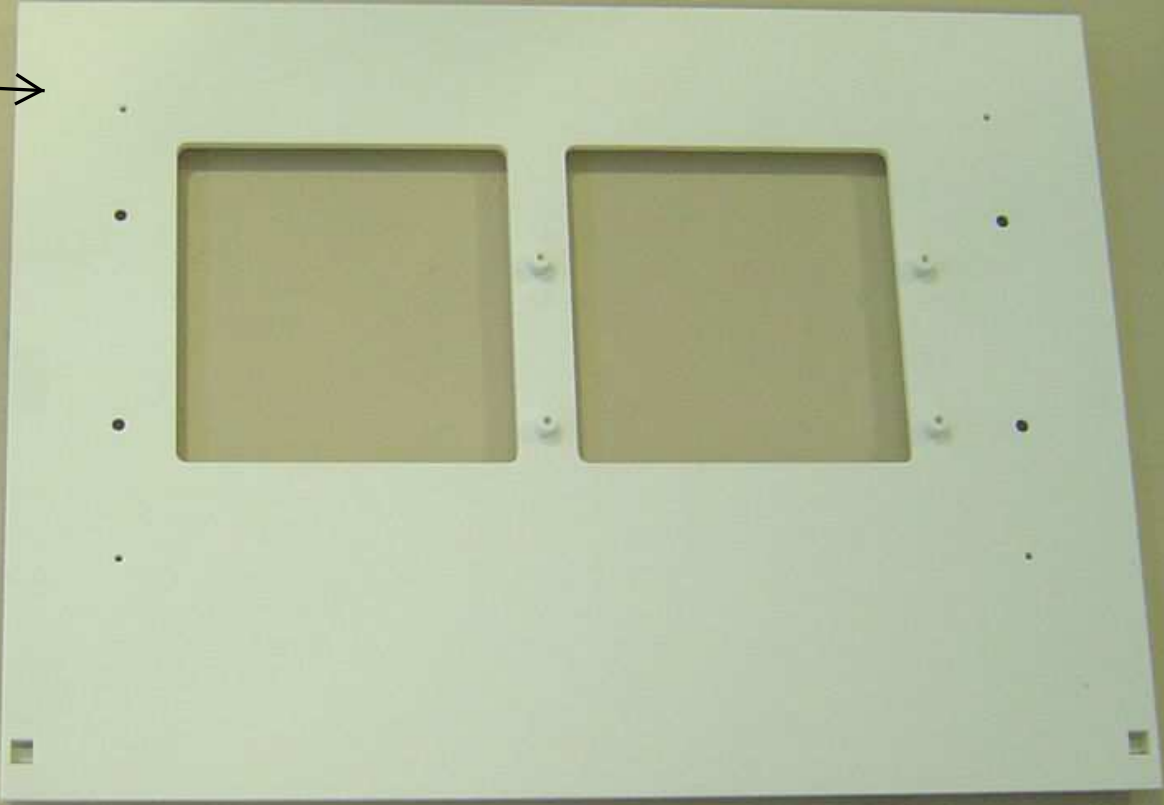




CABLE P/N.-
90114069

CABLE P/N.-
90114077

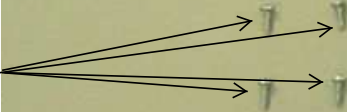
15.- ASSEMBLY BACK MONITOR 12 INCHES (COMPONENTS)



P/N.-
71004510



P/N.-
72056002
(4)



P/N.-
72056007
(4)



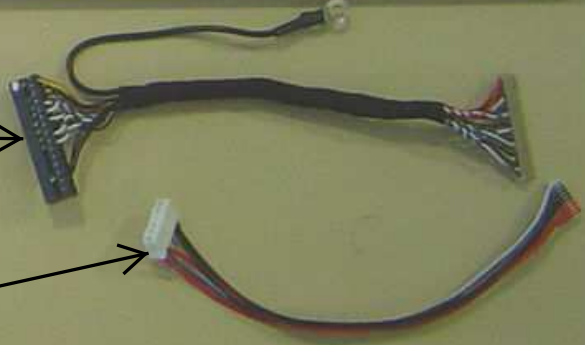
P/N.-
72050003
(2)



P/N.- 19087600
(WITH PROGRAM
FOR 12"
MONITOR)



P/N.-
90114011



P/N.-
90114012



HOLD THE BOARD P/N.- 19087600 IN SUPPORT P/N.- 71004510 WITH 4 SCREWS P/N.- 72056002 AND CONNECT THE CABLES P/N.- 90114011 AND P/N.- 90114012

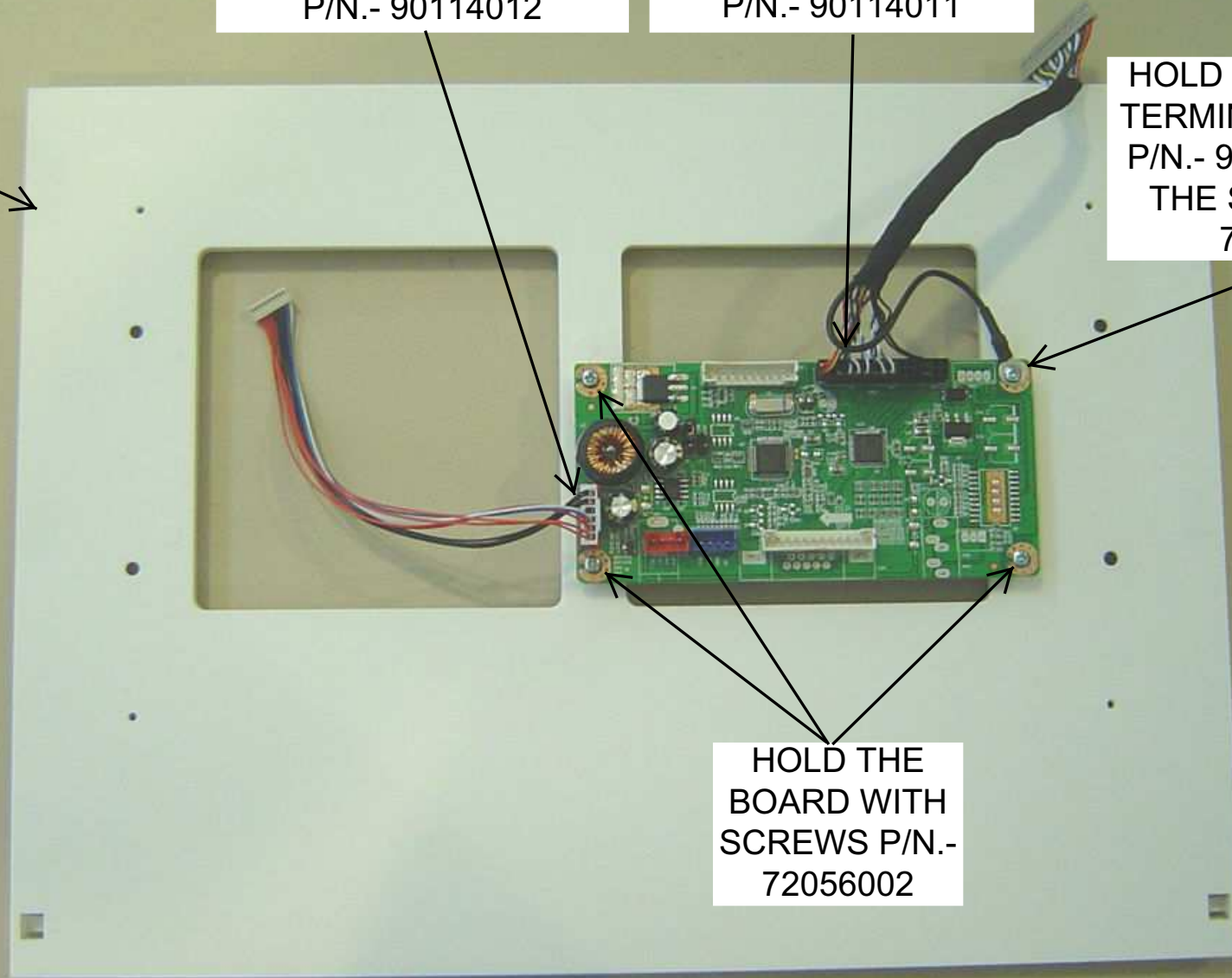
CONNECT THE CABLE
P/N.- 90114012

CONNECT THE CABLE
P/N.- 90114011

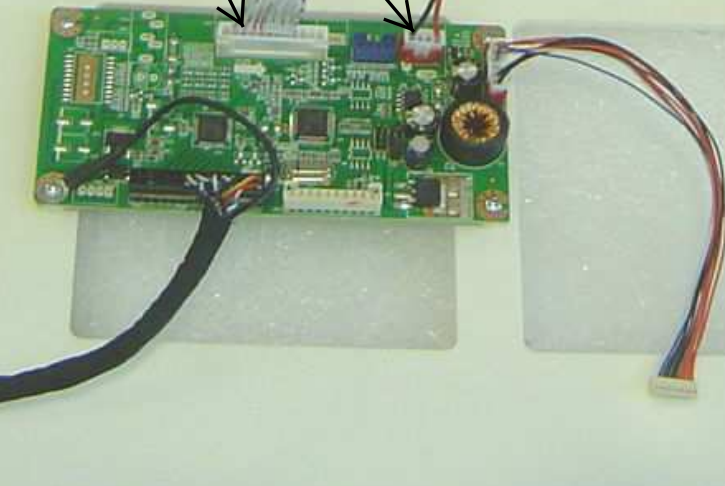
P/N.-
71004510

HOLD THE GROUND
TERMINAL OF CABLE
P/N.- 90114011 WITH
THE SCREW P/N.-
72056002

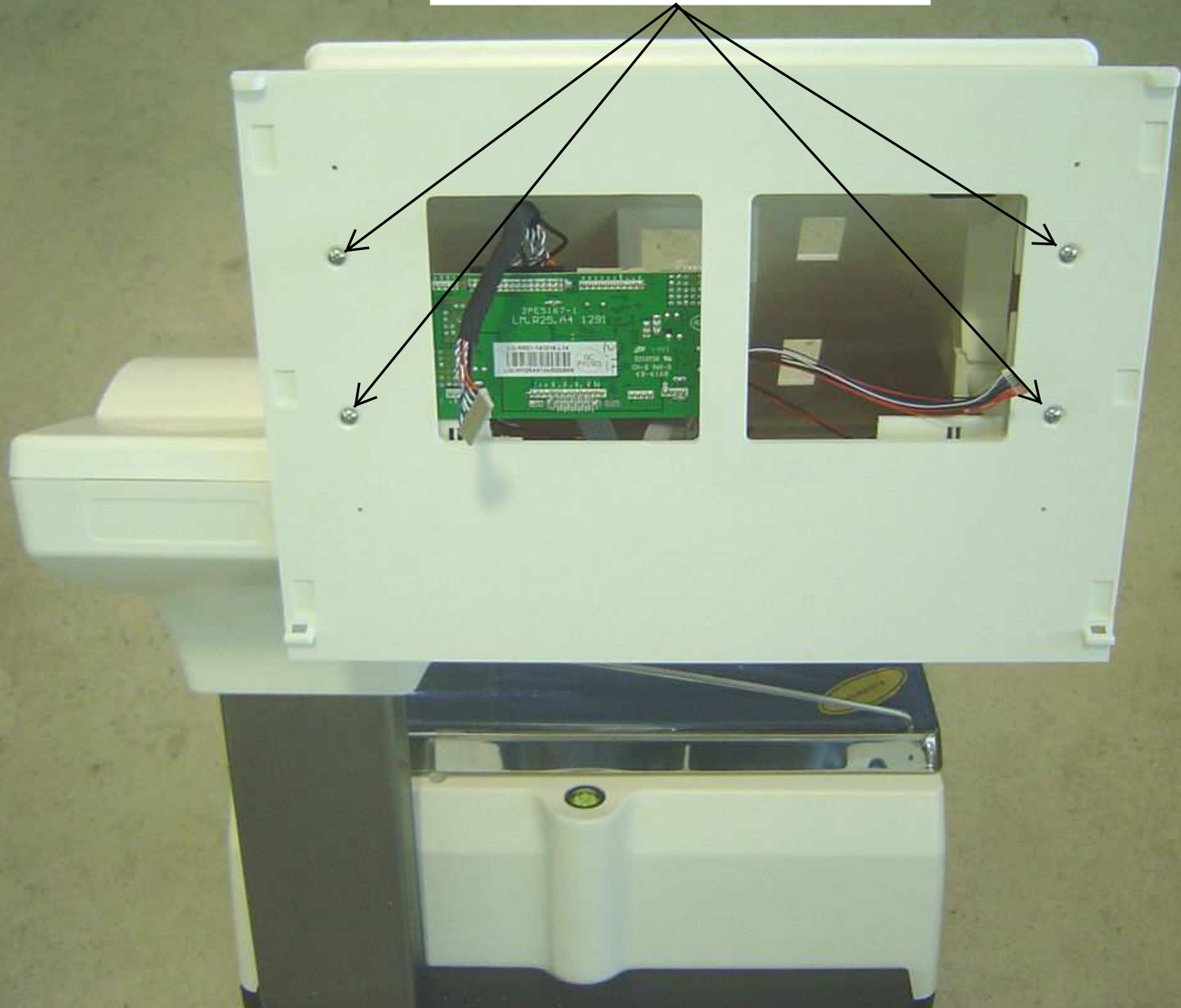
HOLD THE
BOARD WITH
SCREWS P/N.-
72056002



CONNECT THE CABLES P/N.-
90114069 AND P/N.- 90114077



HOLD THE SUPPORT 71004510
WITH 4 SCREWS P/N.- 72056007

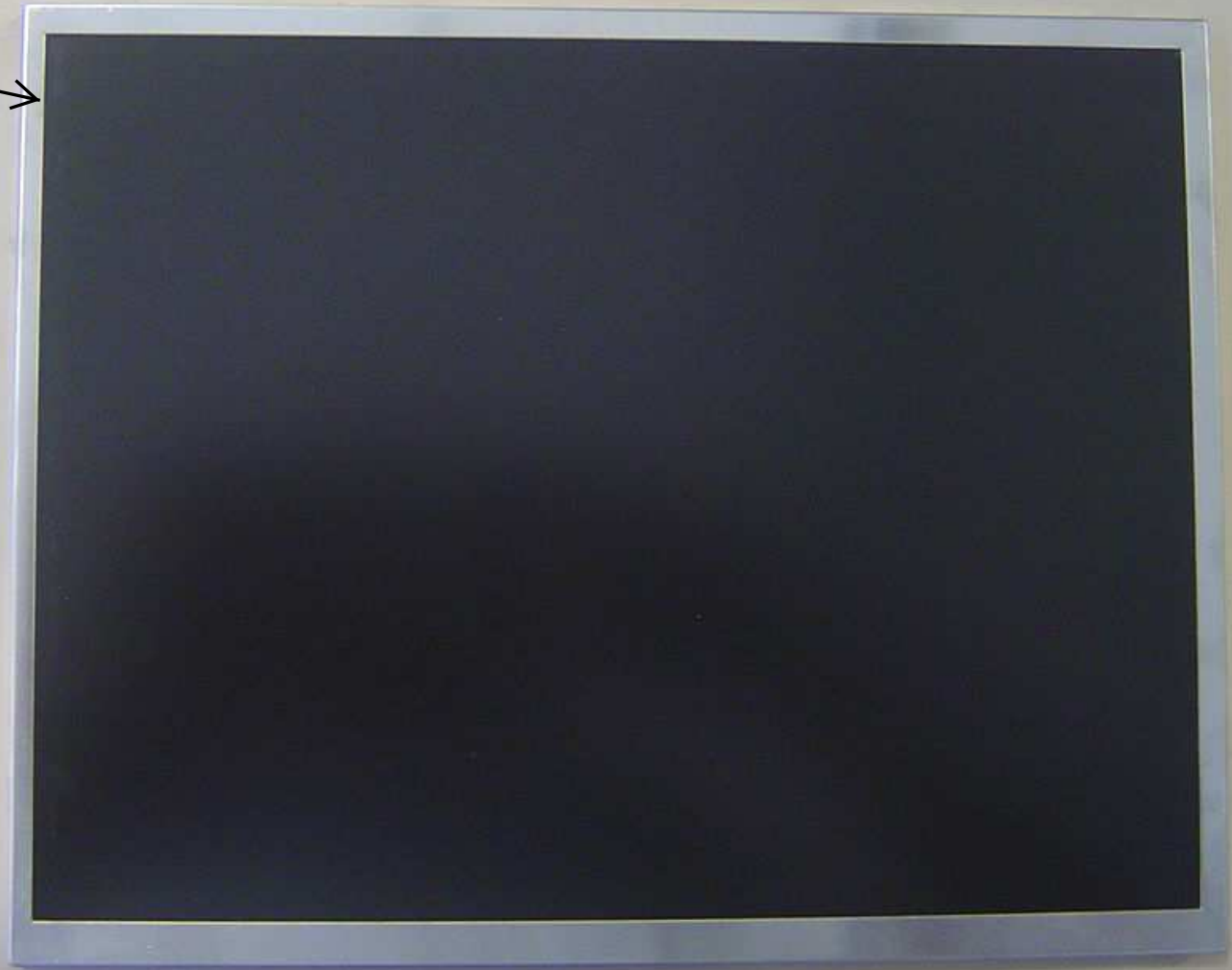


15.- ASSEMBLY BACK MONITOR 12 INCHES (COMPONENTS)

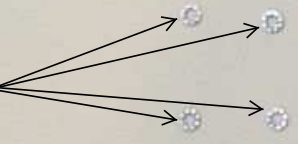
P/N.-
71210542
(2)



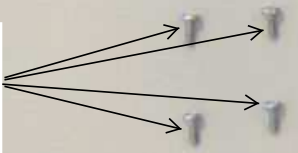
P/N.-
19018500



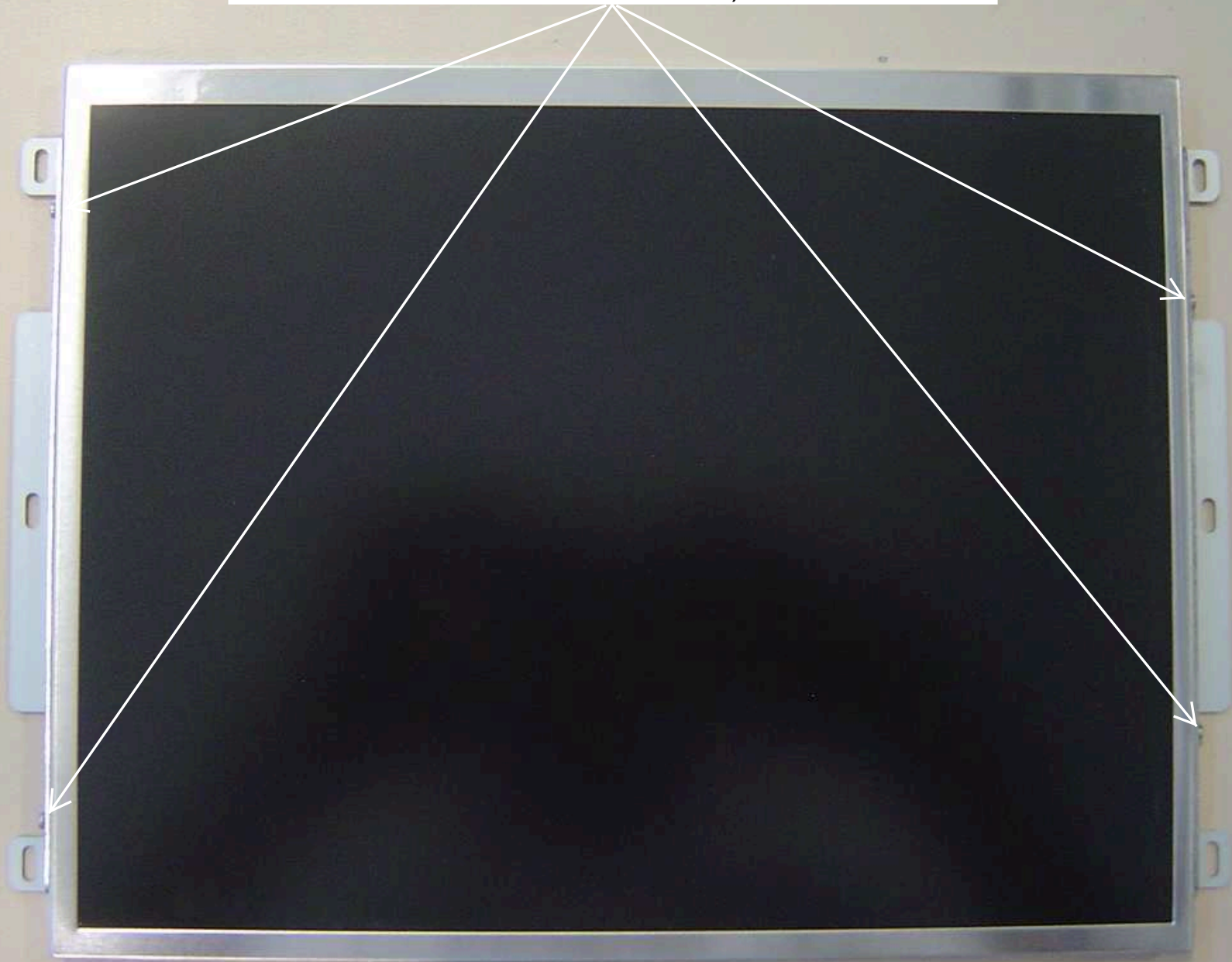
P/N.-
73050003
(4)



P/N.-
72030002
(4)



HOLD THE SUPPORTS MONITOR P/N.- 71210542 TO
THE MONITOR 19018500 WITH 4 WHASERS P/N.-
73050003 AND 4 SCREWS P/N.- 72030002 (SEE
NEXT PICTURES)





P/N.-
71210542

WHASERS P/N.-
73050003 AND SCREWS
P/N.- 72030002



P/N.-
71210542

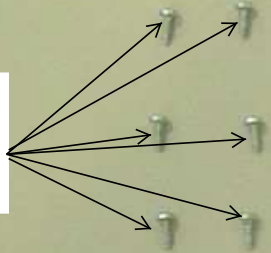
WHASERS P/N.-
73050003 AND SCREWS
P/N.- 72030002

15.- ASSEMBLY BACK MONITOR 12 INCHES (COMPONENTS)

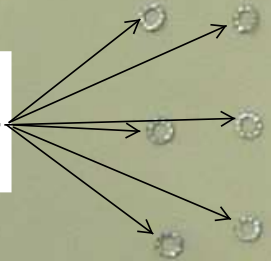
P/N.-
71004509



P/N.-
72056002
(6)



P/N.-
73050004
(6)



PUT THE MONITOR, AT THIS POSITION, IN HOUSING P/N.- 71004509 AND HOLD WITH 6 WHASERS P/N.- 73050004 AND 6 SCREWS P/N.- 72056002. PUT THE MONITOR CENTERED TO AVOID SEE SILVER EDGE IN FRONT (SEE NEXT PICTURE)

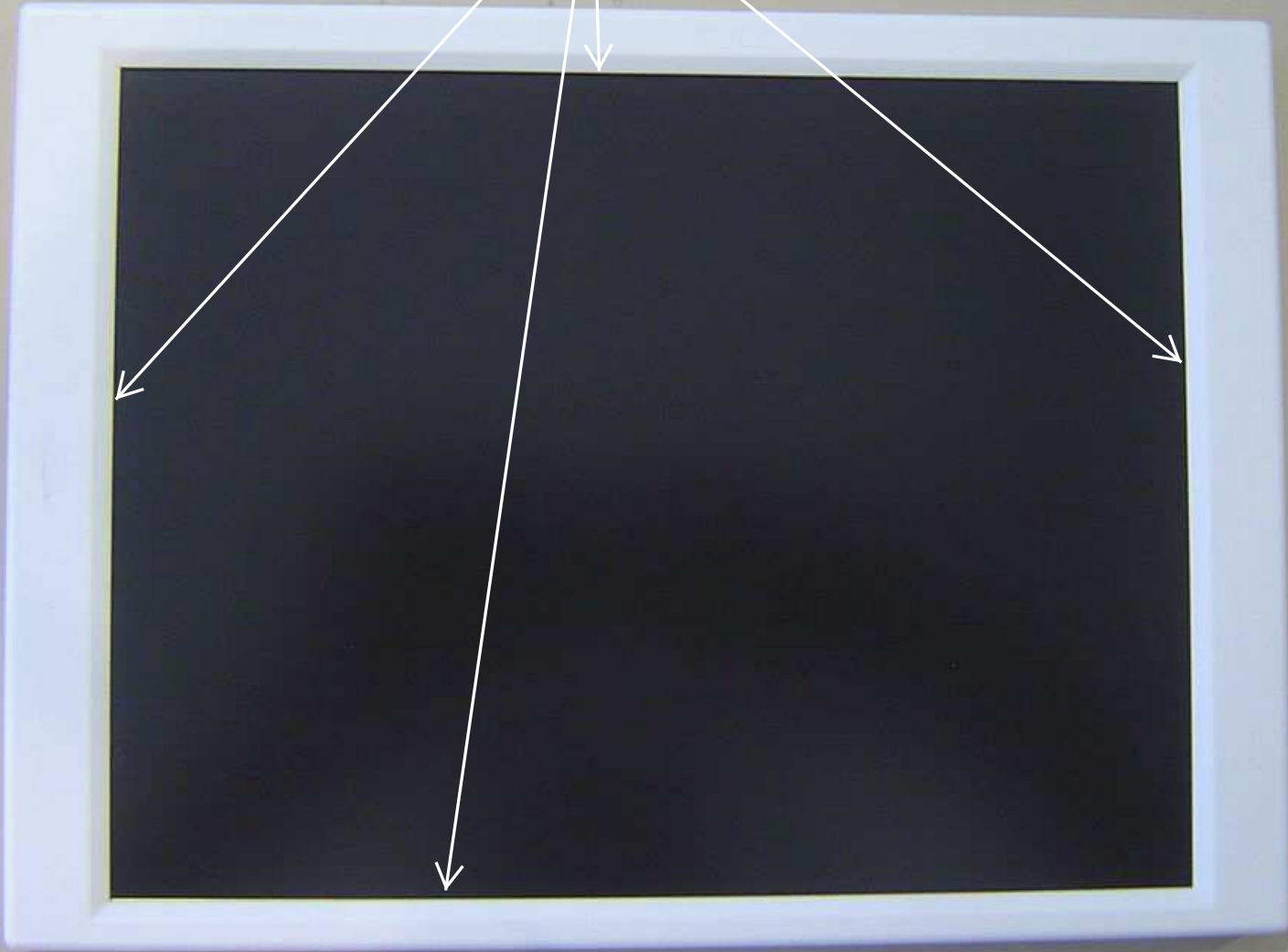
WHASERS
P/N.-
73050004
AND
SCREWS
P/N.-
72056002

WHASERS
P/N.-
73050004
AND
SCREWS
P/N.-
72056002



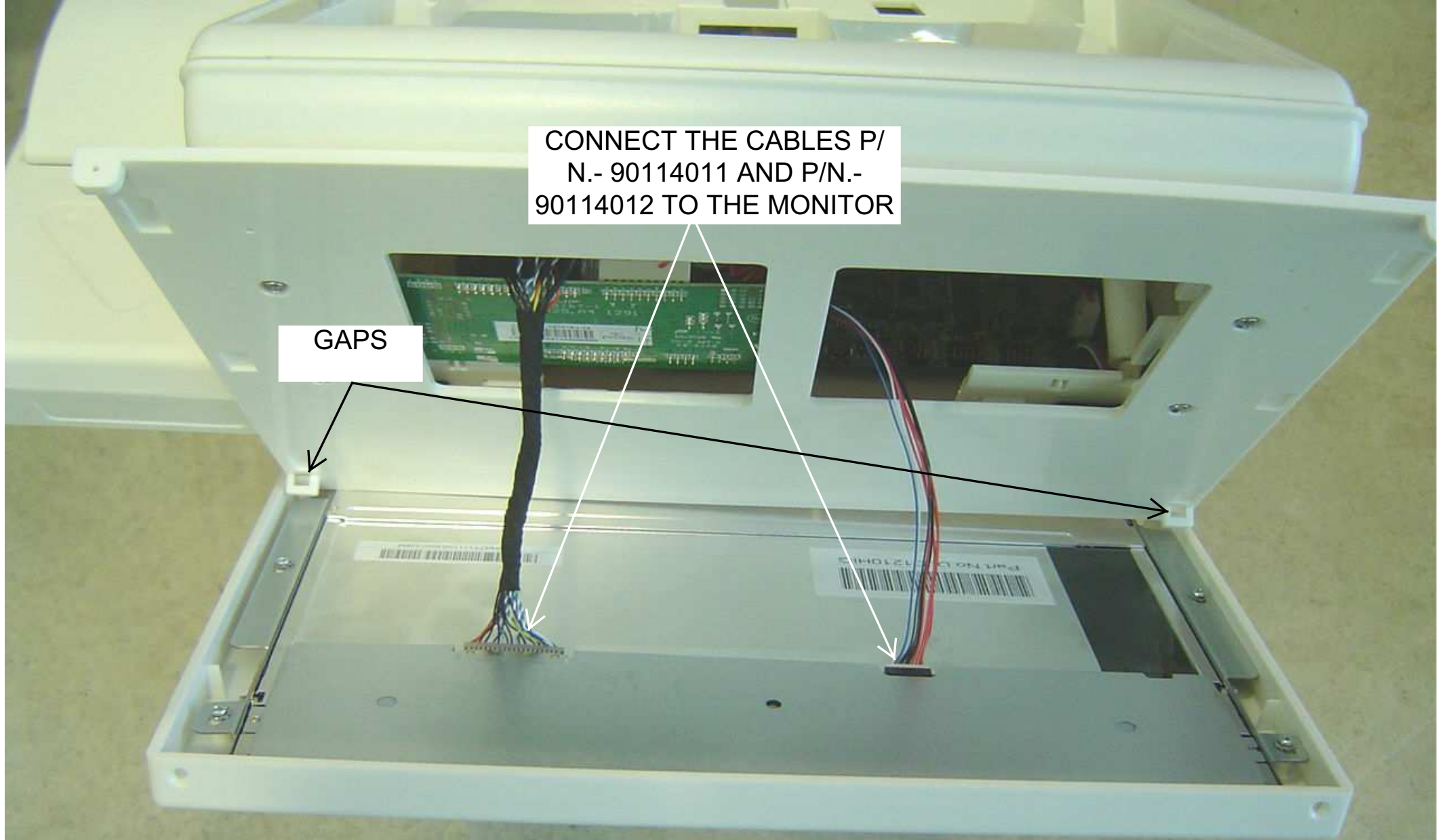
HOLDING TABS

AVOID SEE SILVER
EDGES



CONNECT THE CABLES P/
N.- 90114011 AND P/N.-
90114012 TO THE MONITOR

GAPS



INSERT TABS IN THE GAPS AND
MOVE DOWN THE SCREEN FRAME.
HOLD WITH SCREWS P/N.- 72050003
(SEE NEXT PICTURE)

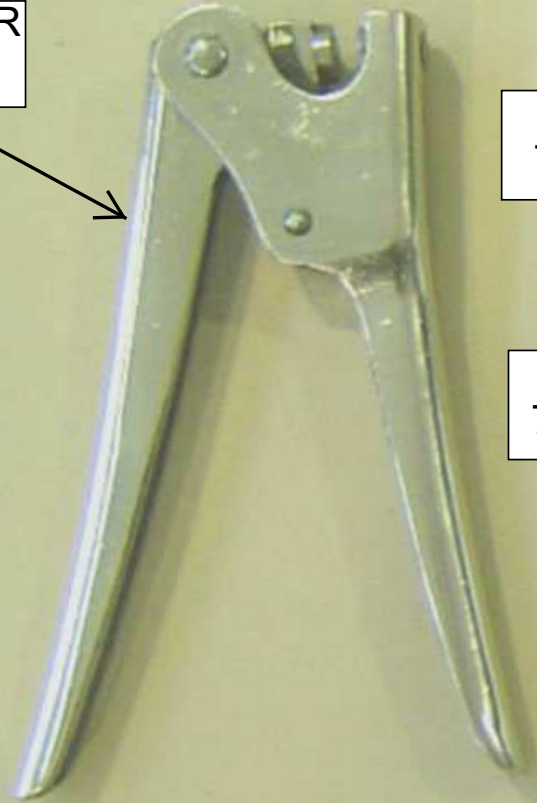


HOLD SCREWS
P/N.- 72050003

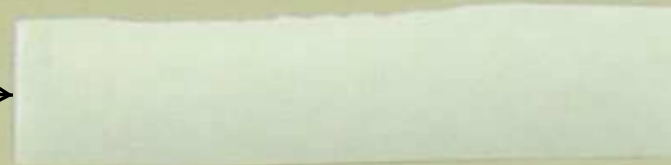


16.- ASSEMBLY COVER AND FINISH (COMPONENTS)

PLIERS FOR
SEALING



P/N.-
70000868



P/N.-
70010374



SEAL CABLE P/N.-
79500137 (100mm)



PLASTIC
SEAL P/N.-
79000016

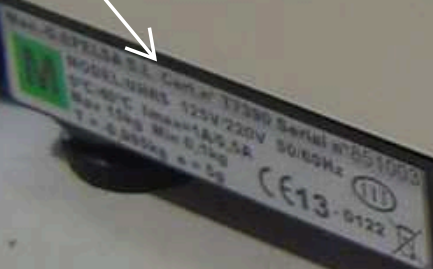
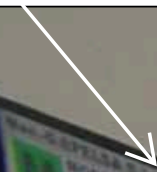


16.- ASSEMBLY COVER AND FINISH (COMPONENTS)

P/N.-
70005220



PASTE THE NAME PLATE P/N.-
70010374 AND PASTE UP THE
PROTECTOR P/N.- 70000868



PUT THE CABLE SEAL P/N.-
79500137 AND SEAL P/N.-
79000016, USING PLIERS
FOR SEALING, AFTER
CHECK THE SCALE



REMOVE PLASTIC PROTECTOR TOUCH SCREEN ON THE EDGE, TO AVOID PASTE WITH THE COVER, AND PASTE THE COVER OF SCREEN

