

ASSEMBLY KIT 20 RL TOUCH SCREEN 12"  
P/N.- C13985999



**GUIDELINE ASSEMBLY KIT 20 RL TOUCH SCREEN 12"  
P/N.- C13985999**

1. ASSEMBLY BASE AND POWER ENTRY
2. ASSEMBLY POWER SUPPLIES AND SWITCH BOARD
3. ASSEMBLY CONNECTIONS BADGE
4. ASSEMBLY SET LOAD CELL
5. CONNECT CABLES AND ASSEMBLY COLUMN
6. ASSEMBLY SET LABEL PRINTER
7. ASSEMBLY DOOR
8. ASSEMBLY COVER
9. ASSEMBLY UP CROSS AND PUT PAN SCALE
10. ASSEMBLY BOTTOM CONSOLE
11. ASSEMBLY FAN
12. ASSEMBLY PC BOARD
13. ASSEMBLY HARD DISK
14. CONNECT CONTROL MONITORES CABLES
15. ASSEMBLY UP CONSOLE AND FRONT 12" TOUCH SCREEN
16. ASSEMBLY COVER AND FINISH



# 1.- ASSEMBLY BASE AND POWER ENTRY (COMPONENTS )

P/N.-  
71004431



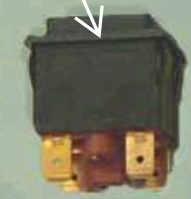
P/N.-  
90113983



P/N.-  
90113962



P/N.-  
99006101



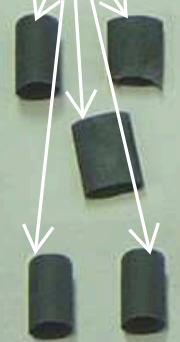
P/N.-  
73100002 (2)



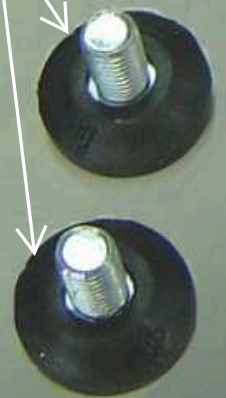
P/N.-  
72054017 (3)



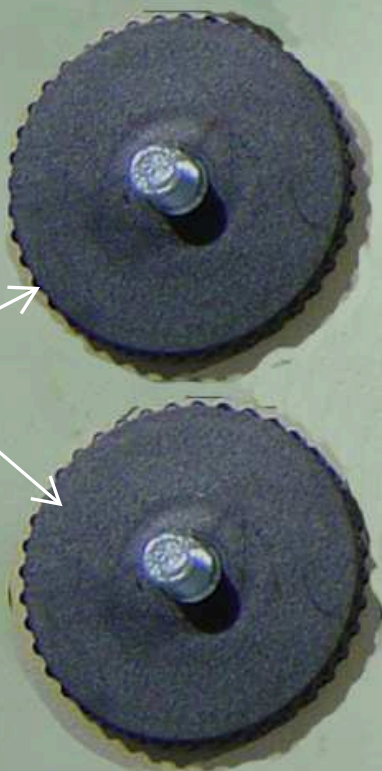
P/N.-  
79900063  
(5)



P/N.-  
72091035  
(2)



P/N.-  
72091051  
(2)



P/N.-  
72031015



P/N.-  
73120028



P/N.-  
90006017



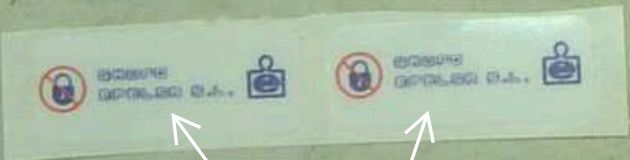
# 1.- ASSEMBLY BASE AND POWER ENTRY COMPONENTS )

P/N.- 70000456

P/N.-  
70000546

P/N.- 70010205

FUSE 3A



P/N.- 70010155 (2)



TIGHTEN TWO FEET P/N.-  
72091051

ASSEMBLY PIECE  
P/N.- 71004431

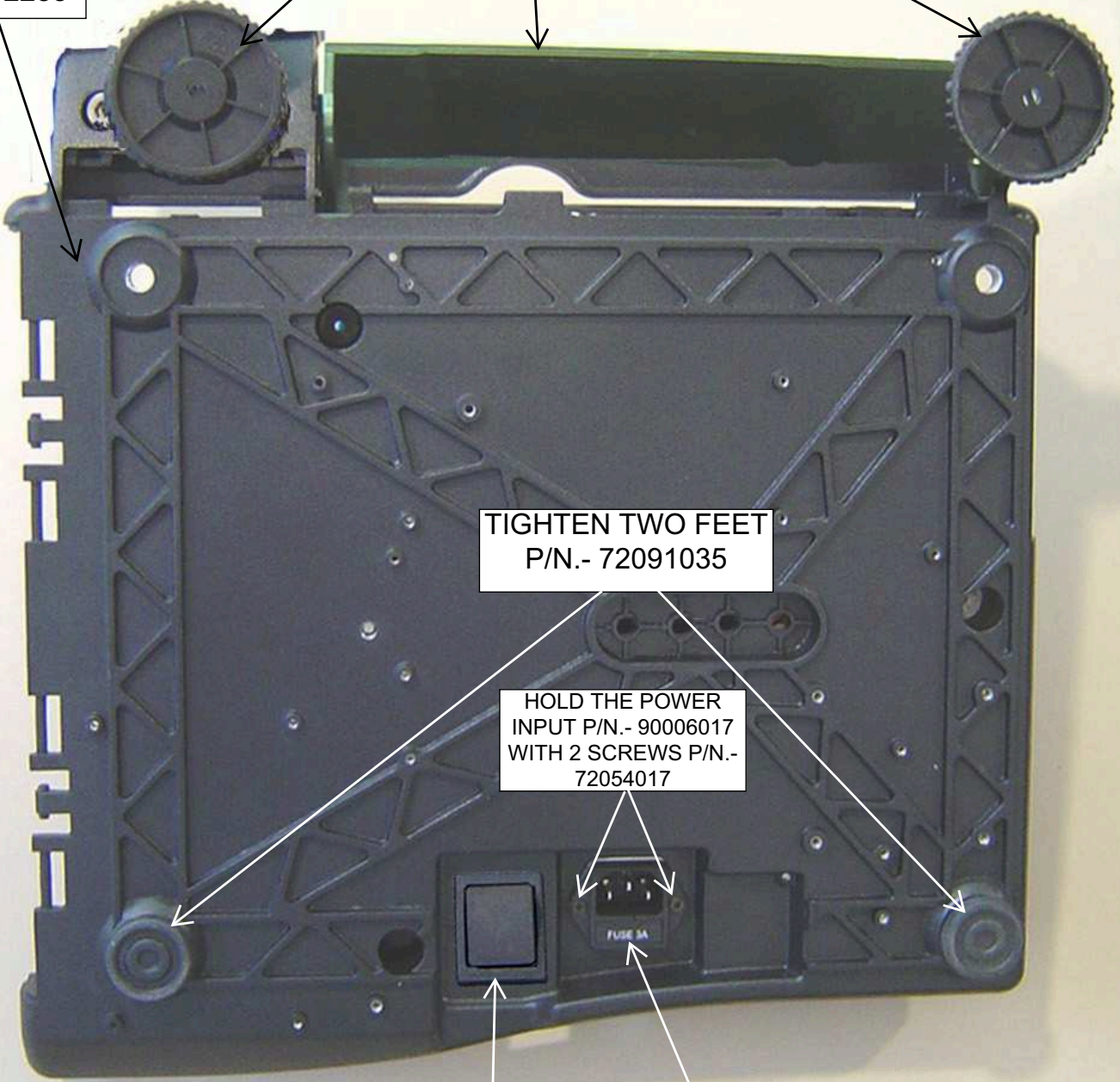
P/N.-  
71002288

TIGHTEN TWO FEET  
P/N.- 72091035

HOLD THE POWER  
INPUT P/N.- 90006017  
WITH 2 SCREWS P/N.-  
72054017

ASSEMBLY ON /  
OFF PUSH P/N.-  
99006101

PASTE THE STICK  
P/N.- 70010205





HOLD WITH  
FLANGES P/  
N.-73100002  
THE FERRITES

HOLD THE  
CABLES  
WITH  
FLANGES

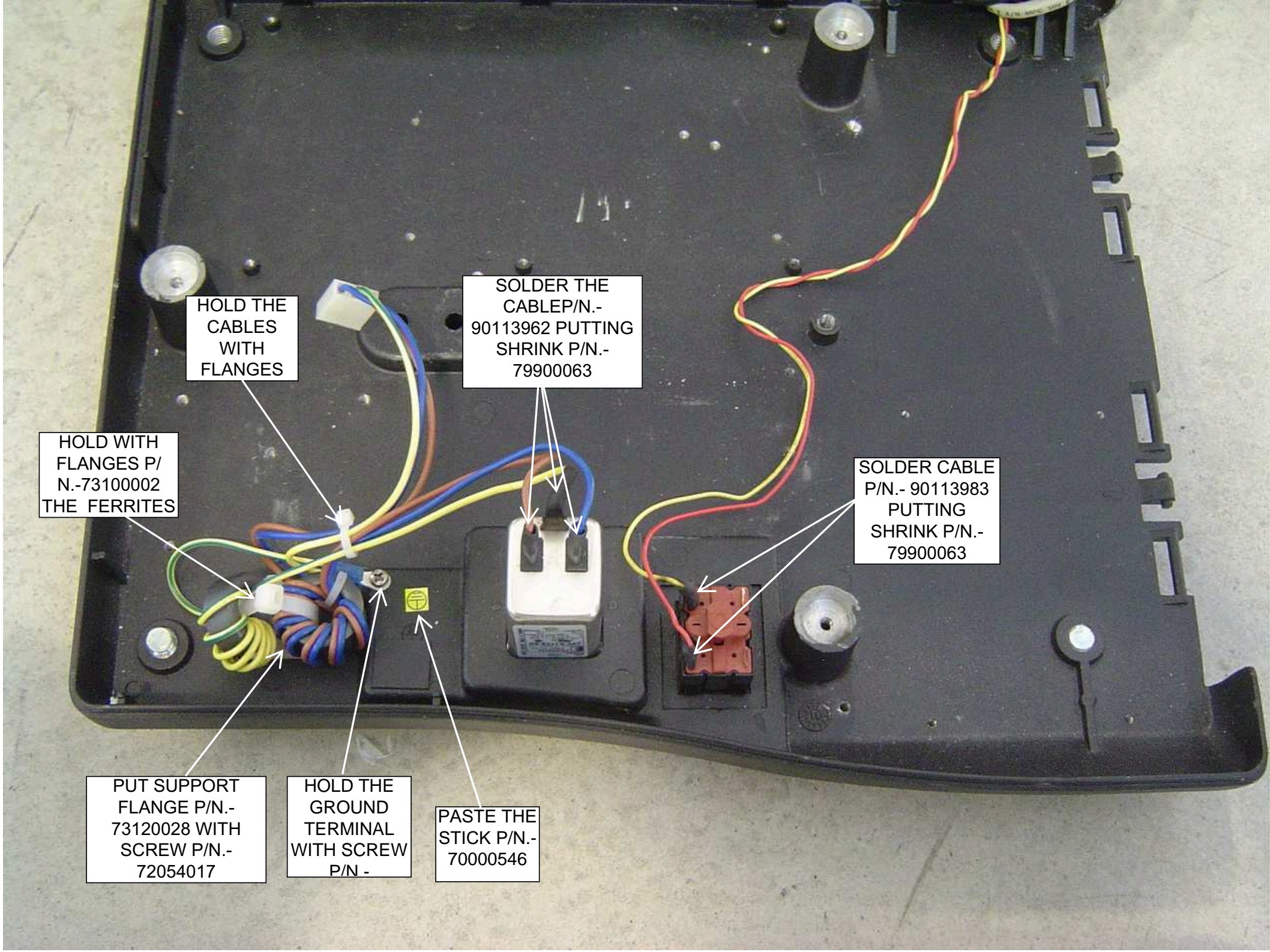
SOLDER THE  
CABLE P/N.-  
90113962 PUTTING  
SHRINK P/N.-  
79900063

SOLDER CABLE  
P/N.- 90113983  
PUTTING  
SHRINK P/N.-  
79900063

PUT SUPPORT  
FLANGE P/N.-  
73120028 WITH  
SCREW P/N.-  
72054017

HOLD THE  
GROUND  
TERMINAL  
WITH SCREW  
P/N -

PASTE THE  
STICK P/N.-  
70000546





# 2.- ASSEMBLY POWER SUPPLIES AND SWITCH BOARD (COMPONENTS)

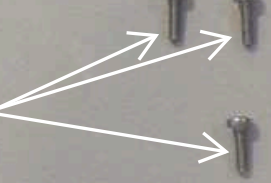
P/N.-  
72031015 (2)



P/N.-  
73050004  
(2)



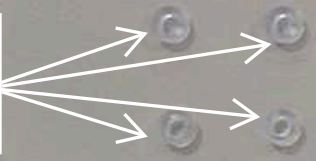
P/N.-  
72031016  
(3)



P/N.-  
72031026



P/N.-  
71100003  
(4)



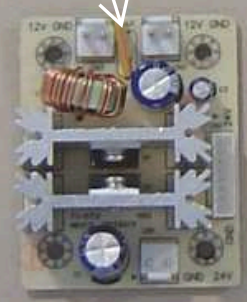
P/N.-  
73100002  
(2)



P/N.-  
71210408  
(2)



P/N.-  
19052165



P/N.-  
19052167



P/N.-  
90113935



P/N.-  
19052155





CONNECT CABLE  
P/N.- 90113962

CONNECT CABLE  
P/N.- 90113935

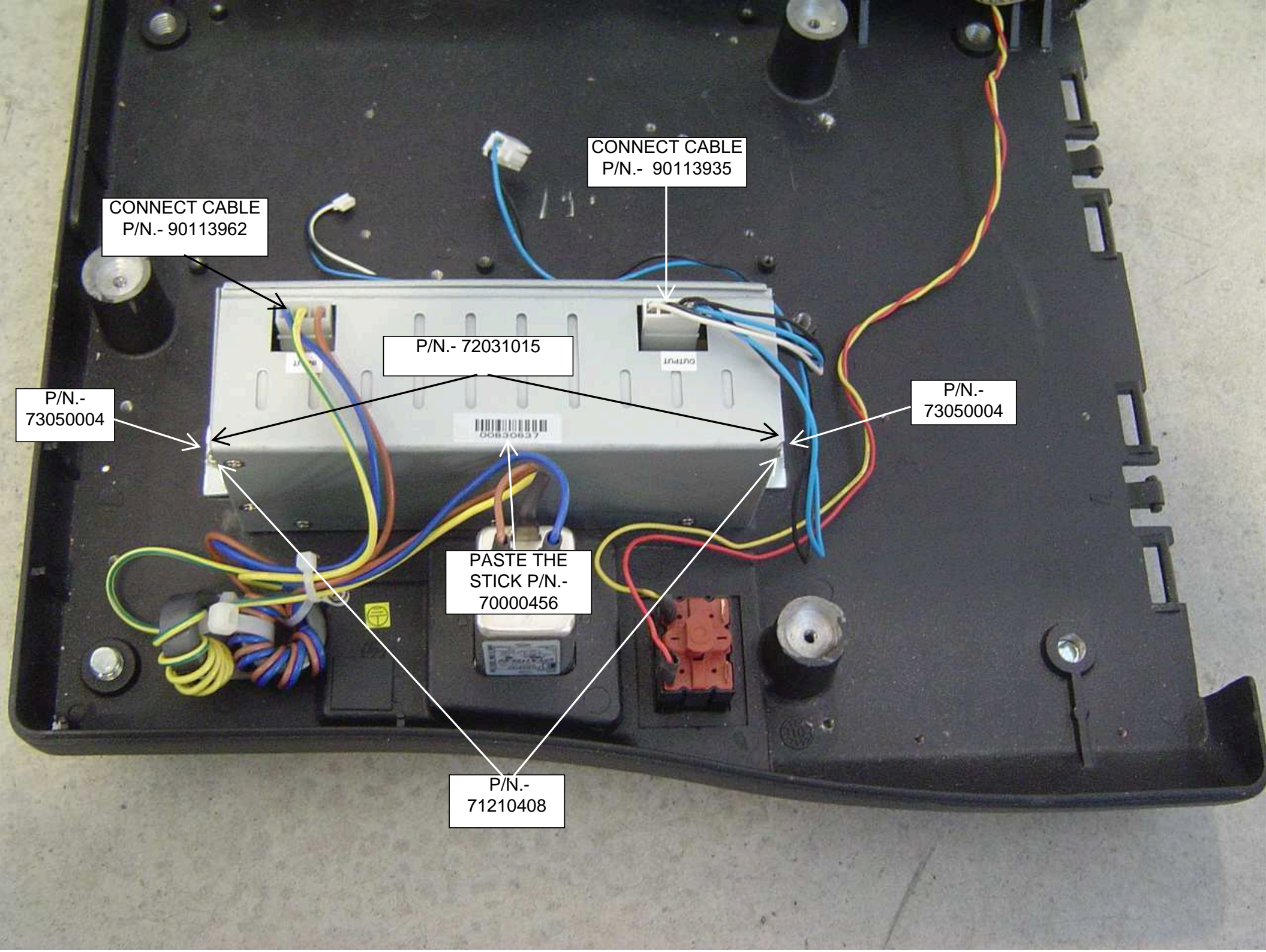
P/N.- 72031015

P/N.-  
73050004

P/N.-  
73050004

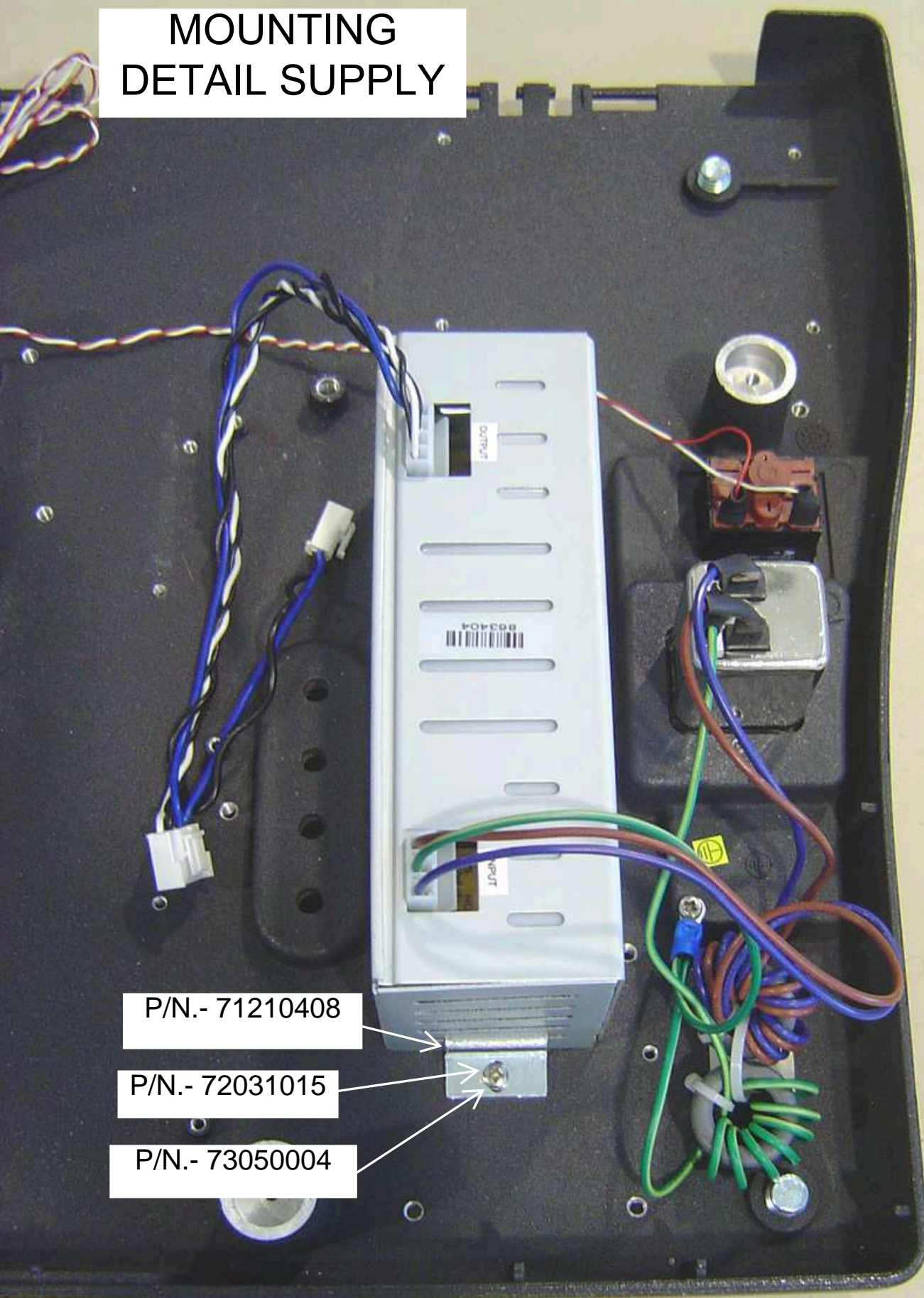
PASTE THE  
STICK P/N.-  
70000456

P/N.-  
71210408





# MOUNTING DETAIL SUPPLY



P/N.- 71210408

P/N.- 72031015

P/N.- 73050004

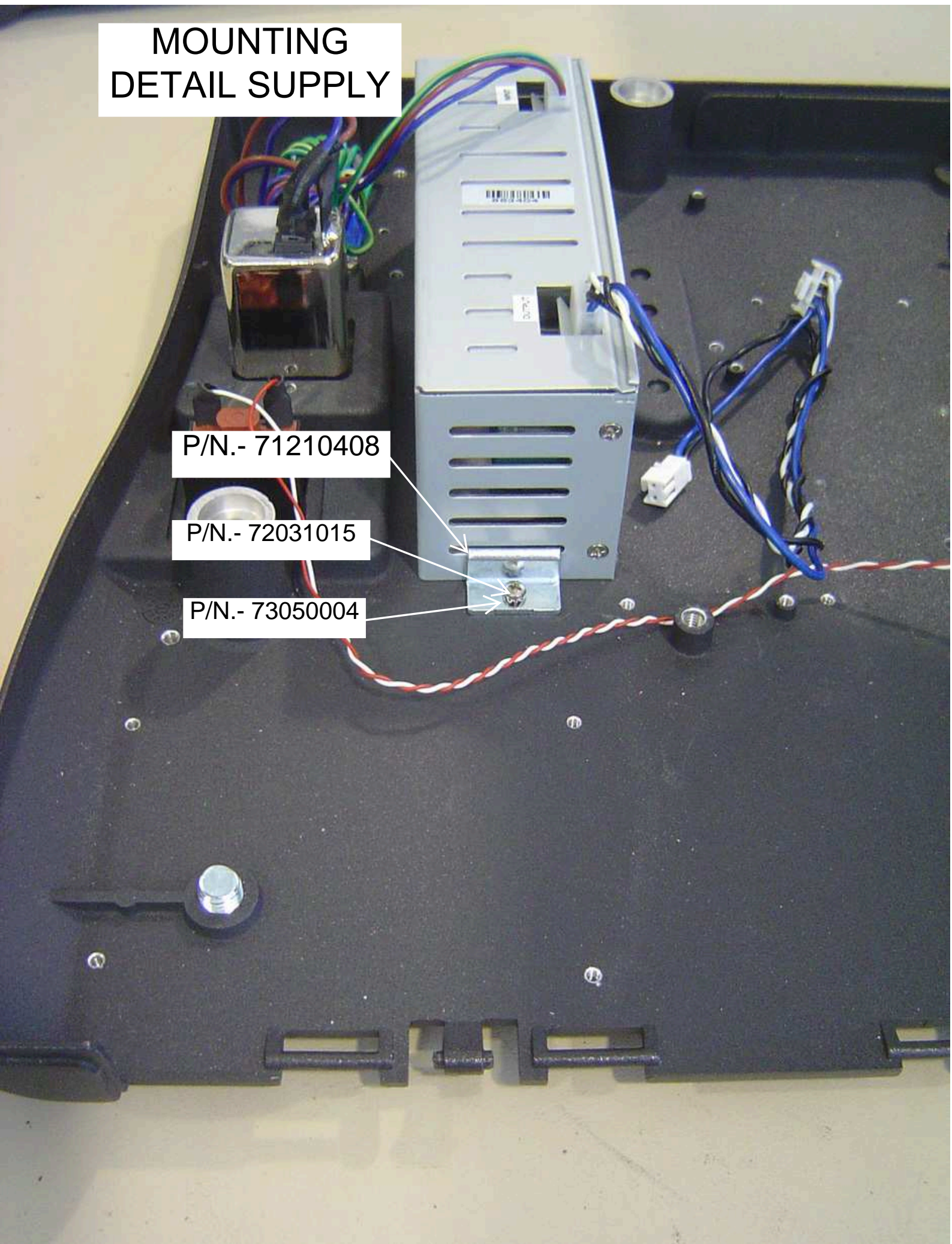


# MOUNTING DETAIL SUPPLY

P/N.- 71210408

P/N.- 72031015

P/N.- 73050004





PUT THE POWER SUPPLY P/N.-  
19052165 AND HOLD WITH 2  
SPACERS P/N.- 71100003 AND 2  
SCREWS P/N.- 72031017

P/N.- 72031017

PASTE THE  
STICK P/N.-  
70000456

CONNECT  
CABLE IN  
POWER  
SUPPLY AND  
SWITCH  
BOARD

861982

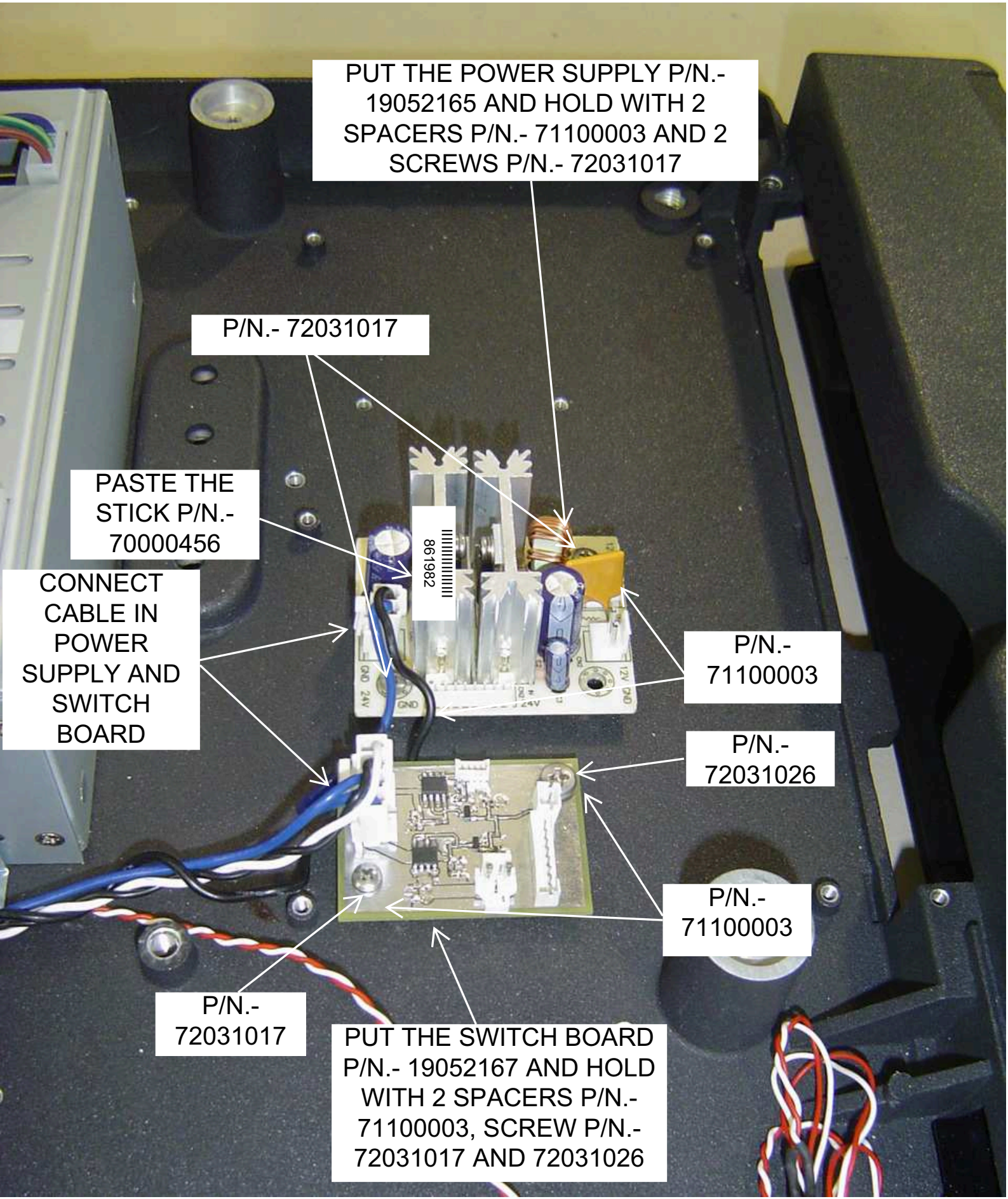
P/N.-  
71100003

P/N.-  
72031026

P/N.-  
71100003

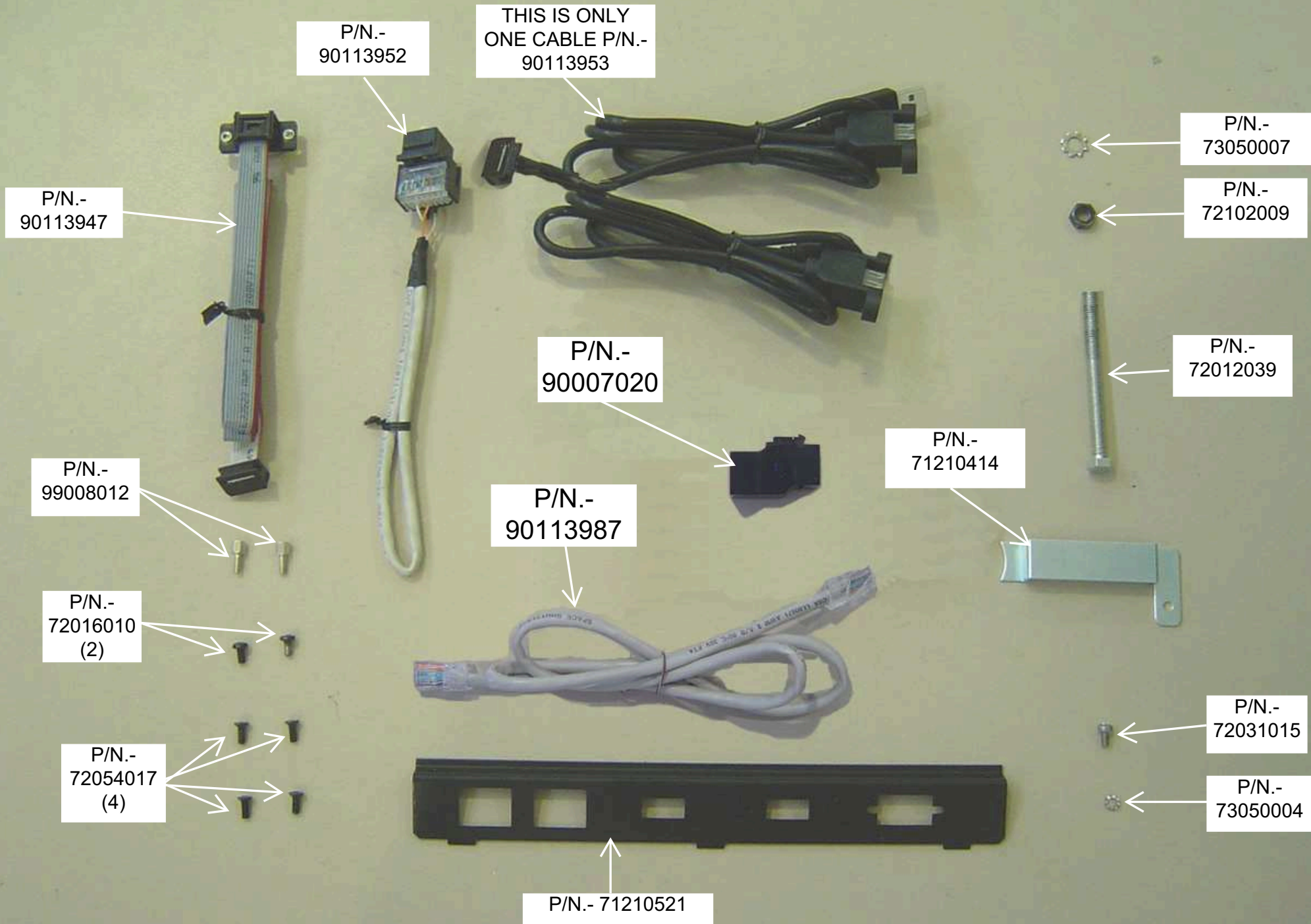
P/N.-  
72031017

PUT THE SWITCH BOARD  
P/N.- 19052167 AND HOLD  
WITH 2 SPACERS P/N.-  
71100003, SCREW P/N.-  
72031017 AND 72031026





### 3.- ASSEMBLY CONNECTIONS BADGE (COMPONENTS)





P/N.-  
71210521

HOLD CABLE P/N.-  
90113947 WITH  
RISERS P/N.-  
99008012

HOLD 2 USB CABLE  
P/N.- 90113953 WITH  
4 SCREWS P/N.-  
72054017

ASSEMBLY  
RJ45  
CONNECTOR  
P/N.- 90007020

ASSEMBLY  
CABLE RJ11 P/N.-  
90113952





# BACK SIDE CONNECTIONS BADGE





ASSEMBLY CONNECTIONS BADGE  
AND HOLD WITH 2 SCREWS P/N.-  
72016010

CONNECT CABLE P/N.-  
90113987 IN  
CONNECTOR



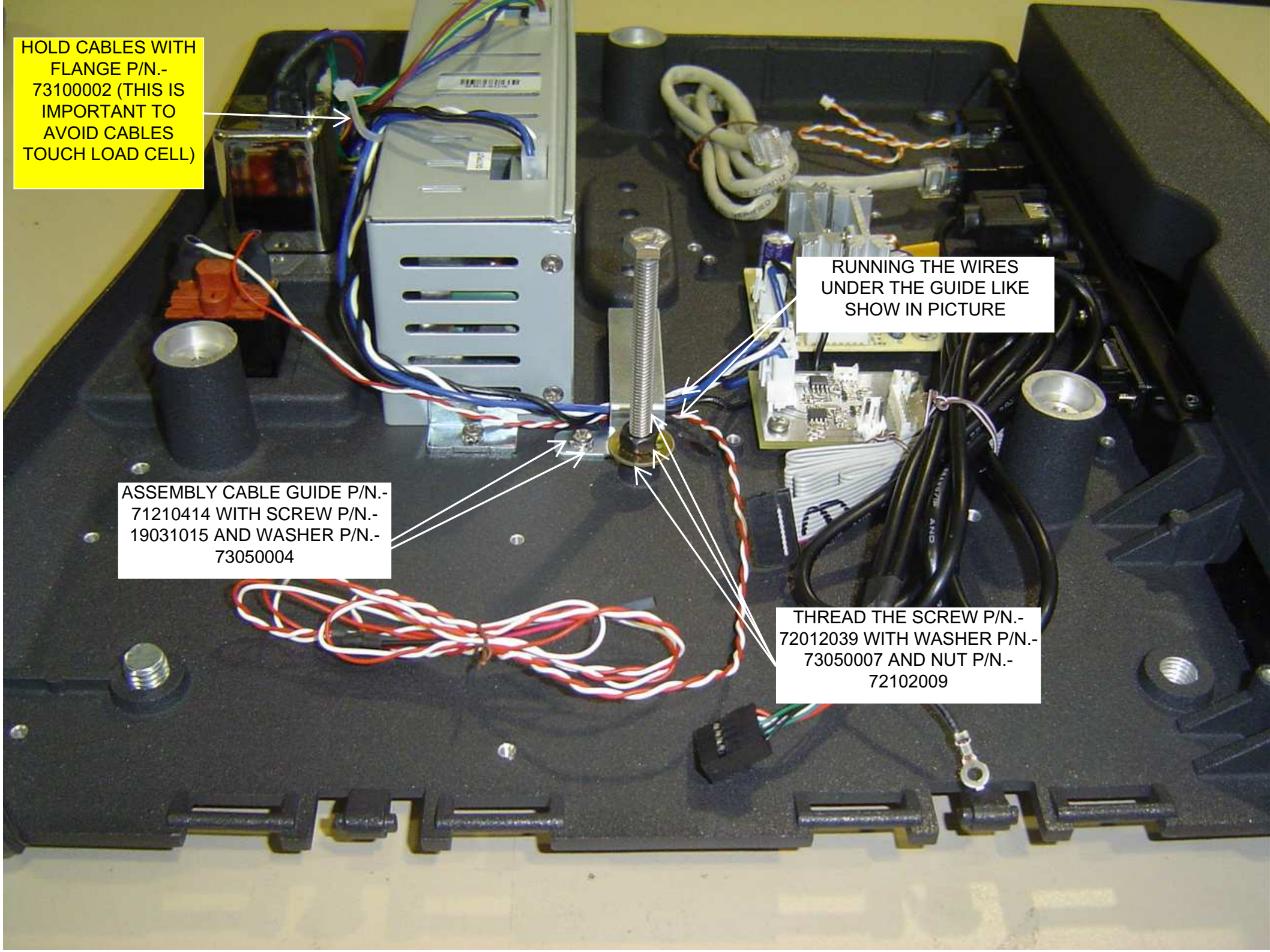


HOLD CABLES WITH  
FLANGE P/N.-  
73100002 (THIS IS  
IMPORTANT TO  
AVOID CABLES  
TOUCH LOAD CELL)

ASSEMBLY CABLE GUIDE P/N.-  
71210414 WITH SCREW P/N.-  
19031015 AND WASHER P/N.-  
73050004

RUNNING THE WIRES  
UNDER THE GUIDE LIKE  
SHOW IN PICTURE

THREAD THE SCREW P/N.-  
72012039 WITH WASHER P/N.-  
73050007 AND NUT P/N.-  
72102009





# 4.- ASSEMBLY SET LOAD CELL P/N.- 97003239 (COMPONENTS)

P/N.- 97003224 (FOR 15Kg SCALE)



P/N.- 72091042 (2)



P/N.- 71004335



P/N.- 71101023



P/N.- 93002035



P/N.- 71101022



P/N.- 73003001 (2)

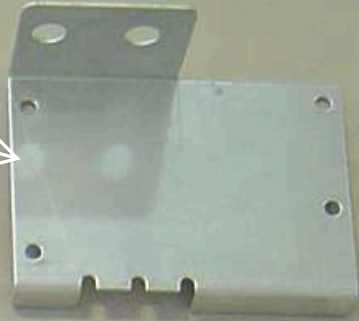


4.- ASSEMBLY SET LOAD CELL P/N.- 97003239 (COMPONENTS)

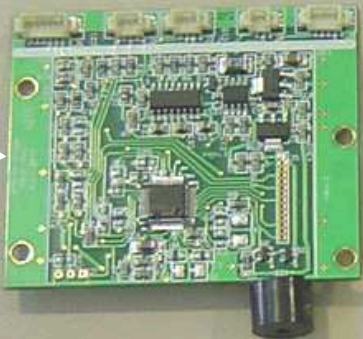
P/N.-  
19016800



P/N.-  
71210520



P/N.-  
19016900



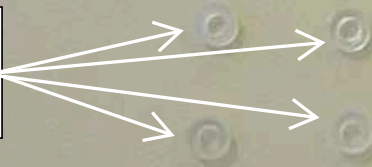
P/N.-  
71002295



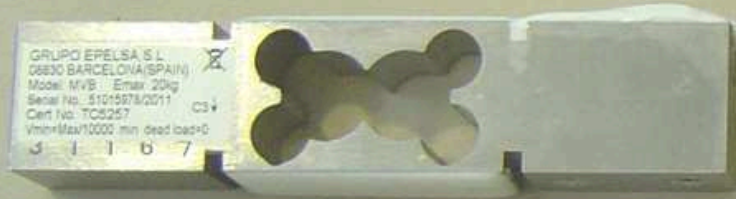
RIVET P/N.- 72300013  
(3 x 16) (4)



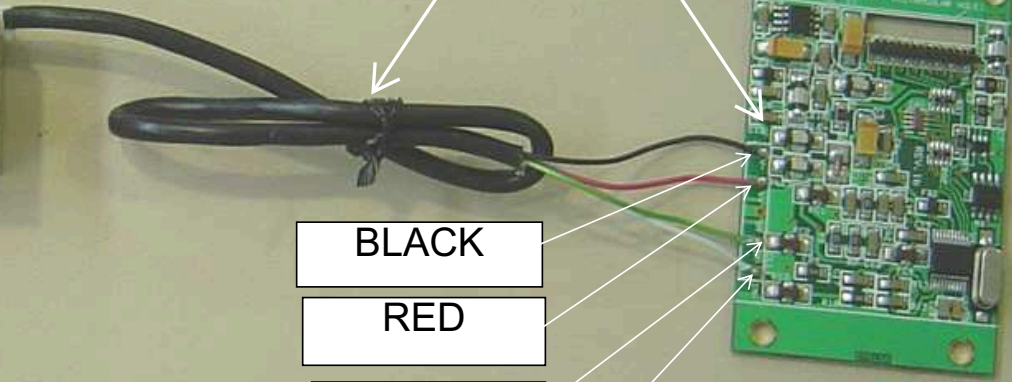
P/N.-  
71100003 (4)







SOLDER LOAD  
CELL CABLES ON  
ANALOG BOARD



- BLACK
- RED
- GREEN
- WHITE

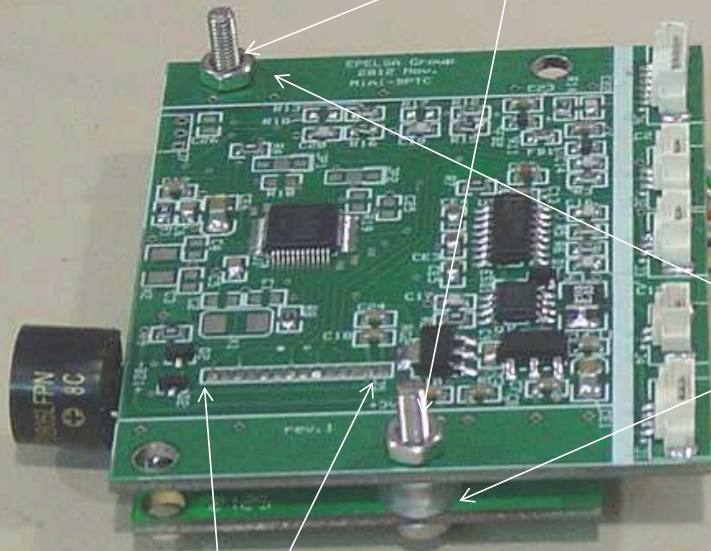


PUT SPACER P/N.- 71100003 AND GUIDE-SCREW TO ASSEMBLY ANALOG BOARD AND BPTC BOARD (P/N.- 19016900). AFTER ASSEMBLY SOLDER PINS IN J5

GUIDE SCREWS

SPACERS

SOLDER 14 PINS AT J5

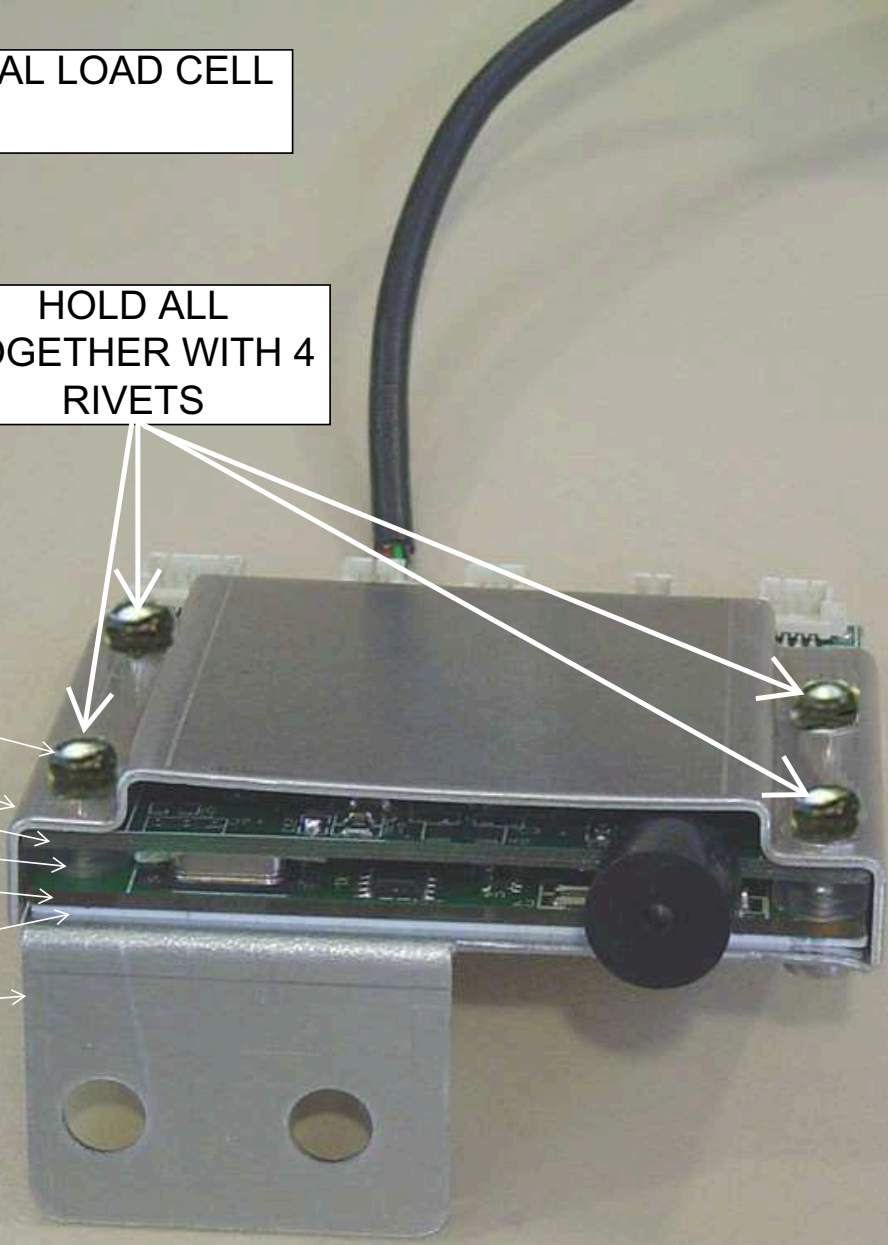




ASEMBLY SET DIGITAL LOAD CELL

HOLD ALL  
TOGETHER WITH 4  
RIVETS

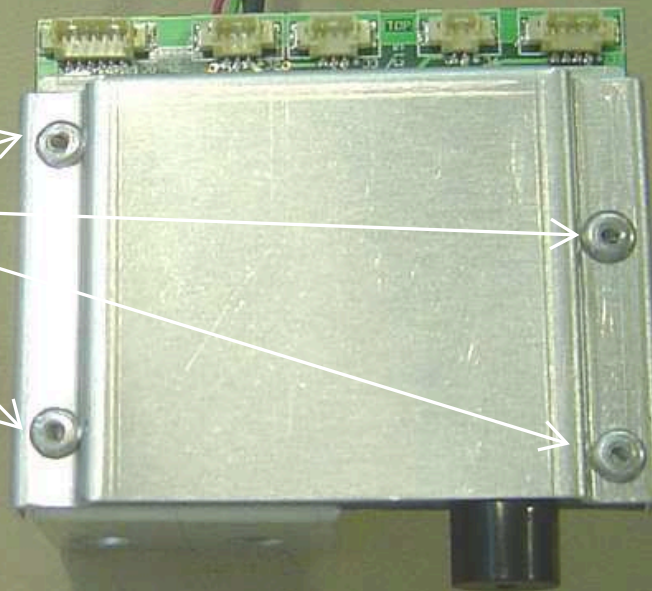
- RIVET P/N.-
- P/N.- 71002295
- P/N.- 19016900
- P/N.- 71100003
- P/N.- 19016800
- P/N.- 71004335
- P/N.- 71210520





81015978

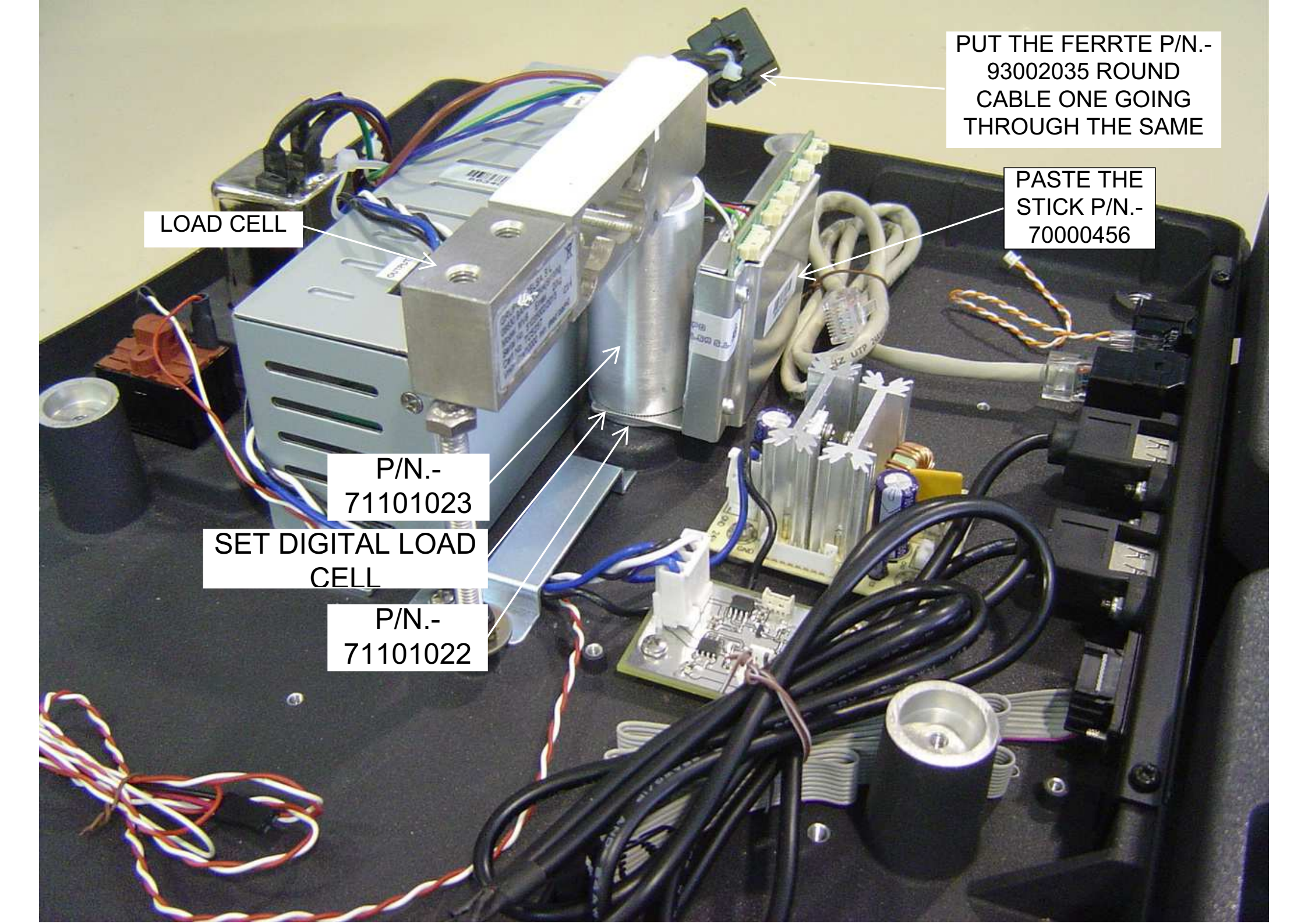
JOIN THE SET  
WITH 4 RIVETS



BACK SIDE







LOAD CELL

P/N.-  
71101023

SET DIGITAL LOAD  
CELL

P/N.-  
71101022

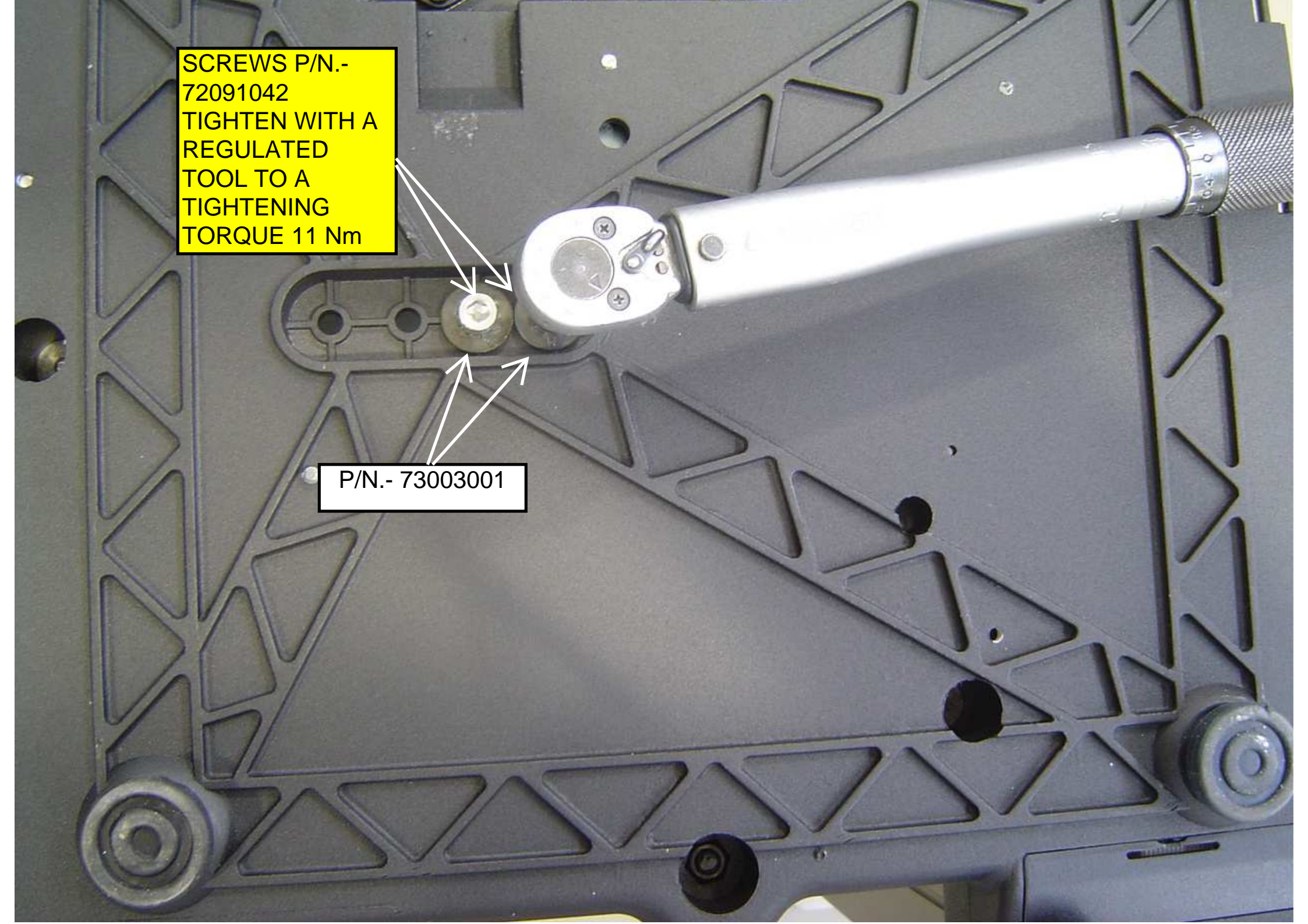
PUT THE FERRITE P/N.-  
93002035 ROUND  
CABLE ONE GOING  
THROUGH THE SAME

PASTE THE  
STICK P/N.-  
70000456



SCREWS P/N.-  
72091042  
TIGHTEN WITH A  
REGULATED  
TOOL TO A  
TIGHTENING  
TORQUE 11 Nm

P/N.- 73003001





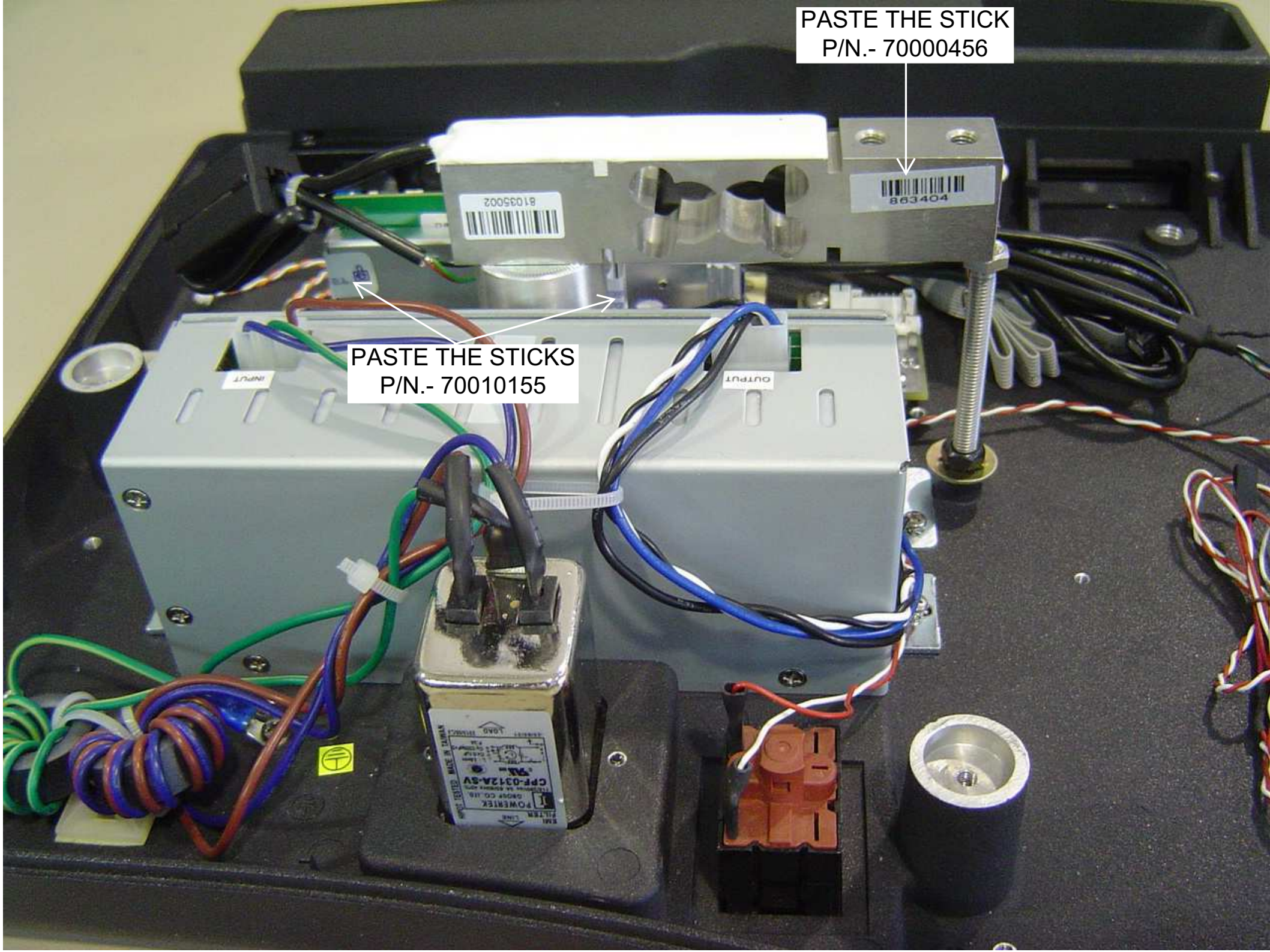
OTHER VIEW OF  
ASSEMBLY THE  
FERRITE P/N.-  
93002035 AND  
HOLD WITH A  
FLANGE P/N.-  
73100002





PASTE THE STICK  
P/N.- 70000456

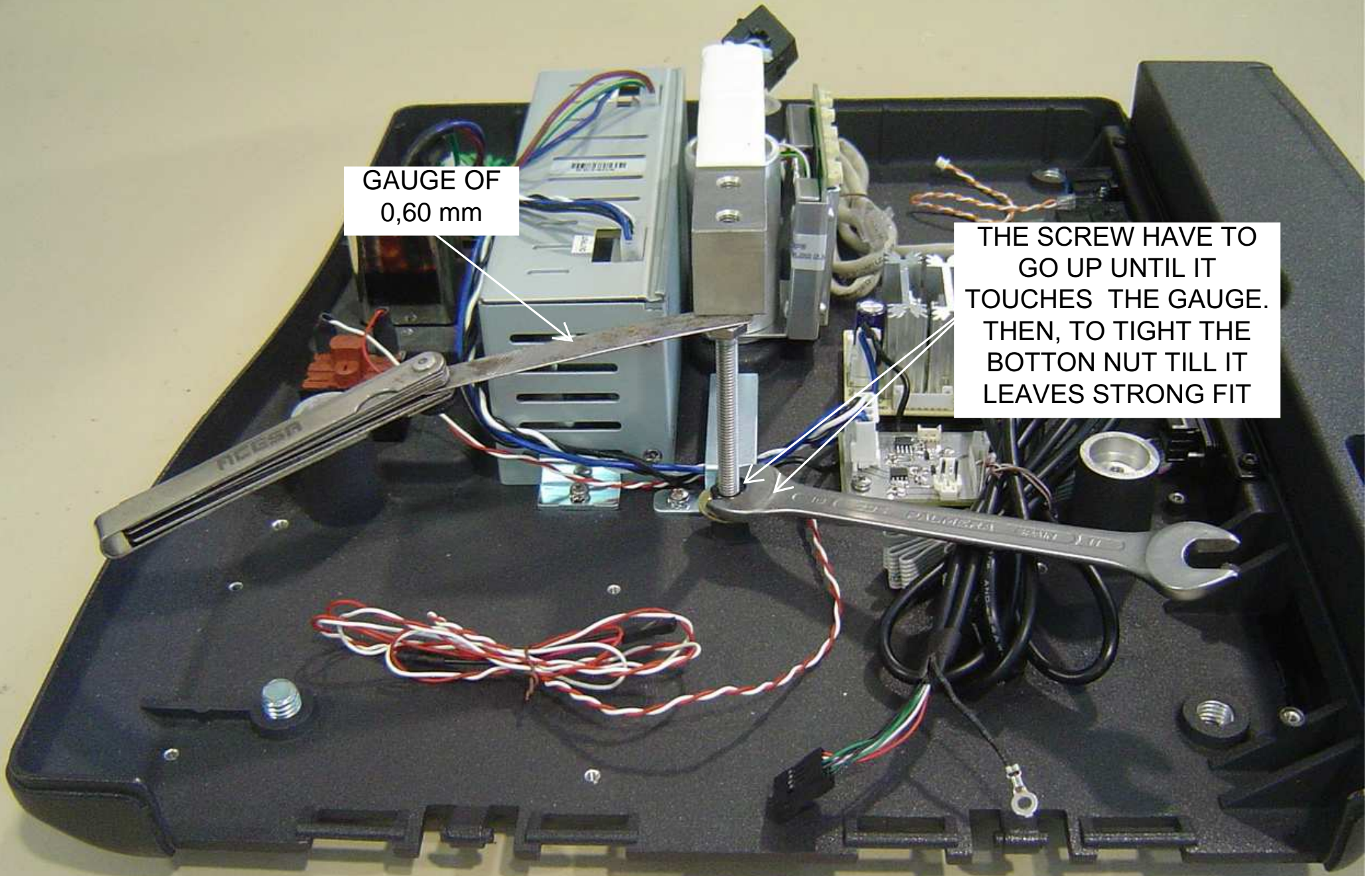
PASTE THE STICKS  
P/N.- 70010155





GAUGE OF  
0,60 mm

THE SCREW HAVE TO  
GO UP UNTIL IT  
TOUCHES THE GAUGE.  
THEN, TO TIGHT THE  
BOTTON NUT TILL IT  
LEAVES STRONG FIT

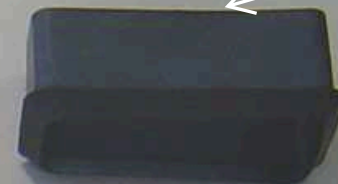


# 5.- CONNECT CABLES AND ASSEMBLY COLUMN (COMPONENTS)

P/N.-  
71002285



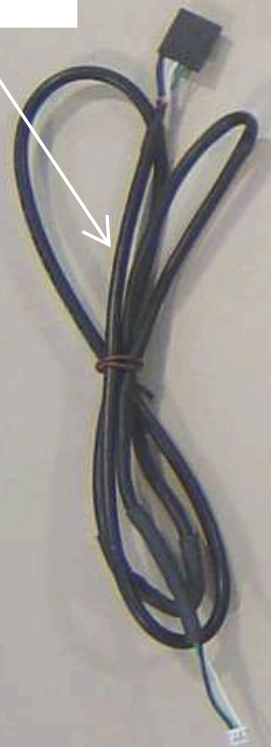
P/N.-  
71000080



P/N.- 71001819



P/N.-  
90113985



P/N.- 90113951



P/N.-  
90113988



P/N.- 72062035  
(2)

P/N.-  
73100002 (2)



P/N.-  
90113984



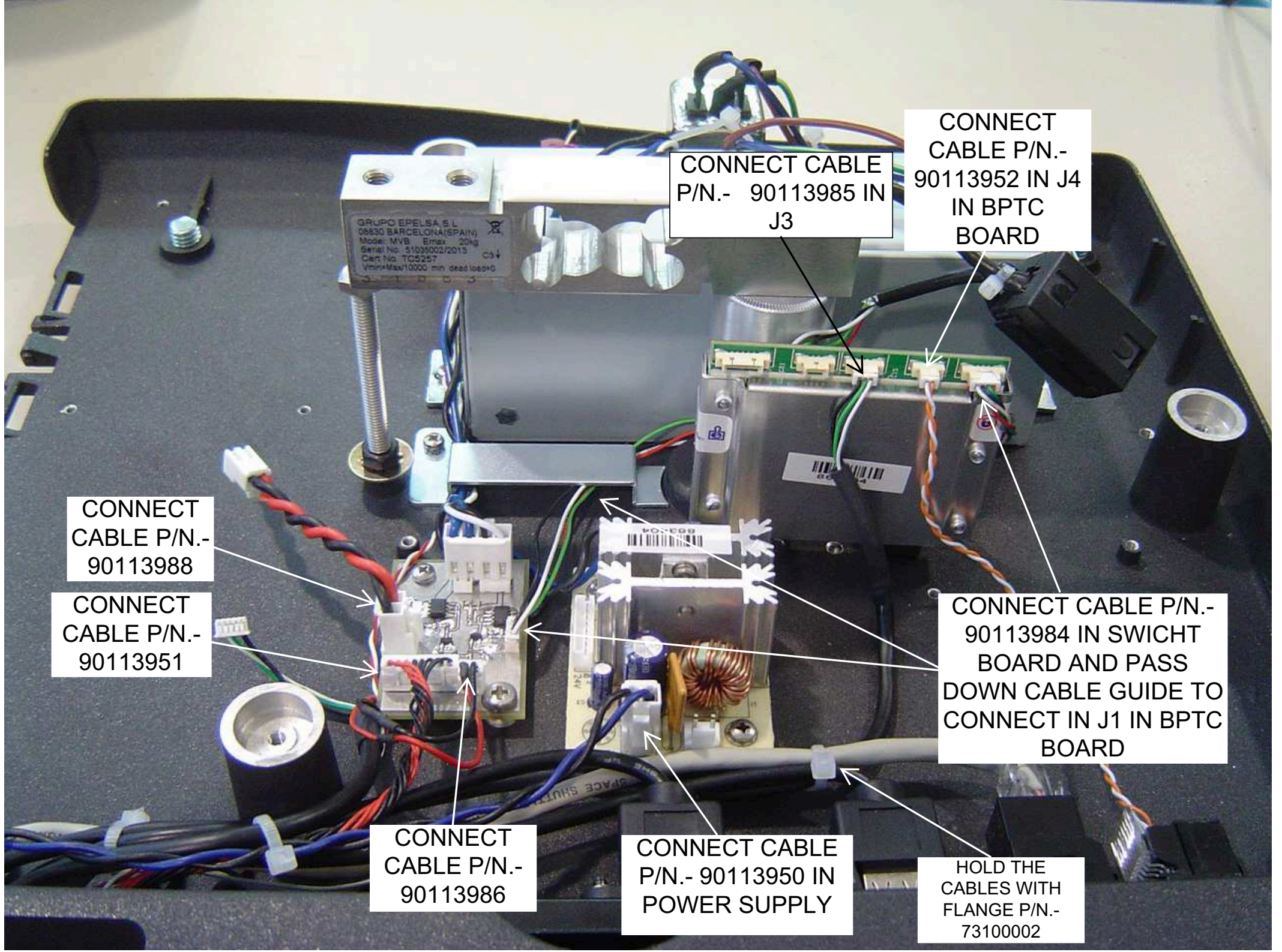
P/N.-  
90113950



P/N.-  
90113986







CONNECT CABLE  
P/N.- 90113985 IN  
J3

CONNECT  
CABLE P/N.-  
90113952 IN J4  
IN BPTC  
BOARD

CONNECT  
CABLE P/N.-  
90113988

CONNECT  
CABLE P/N.-  
90113951

CONNECT CABLE P/N.-  
90113984 IN SWICHT  
BOARD AND PASS  
DOWN CABLE GUIDE TO  
CONNECT IN J1 IN BPTC  
BOARD

CONNECT  
CABLE P/N.-  
90113986

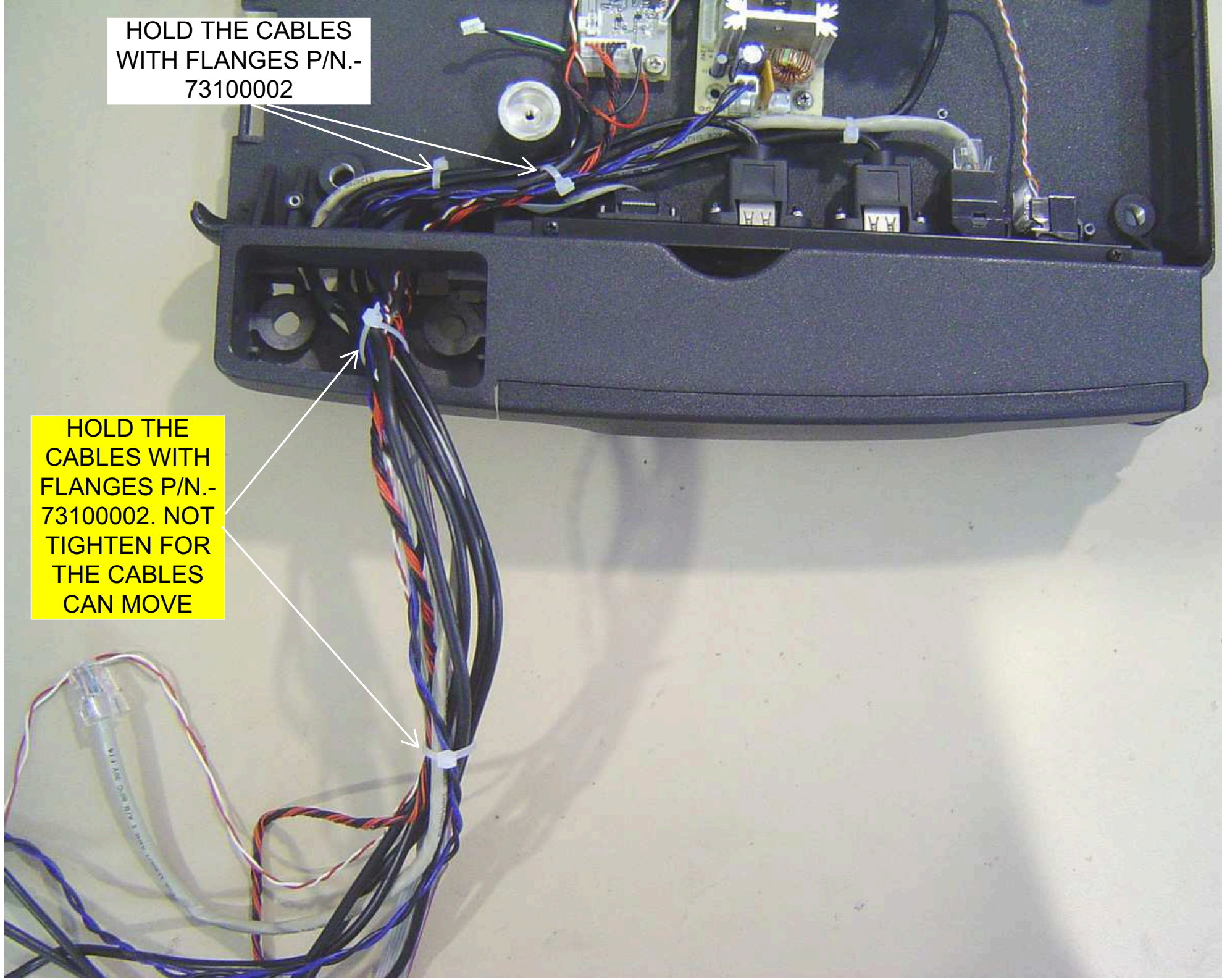
CONNECT CABLE  
P/N.- 90113950 IN  
POWER SUPPLY

HOLD THE  
CABLES WITH  
FLANGE P/N.-  
73100002



HOLD THE CABLES  
WITH FLANGES P/N.-  
73100002

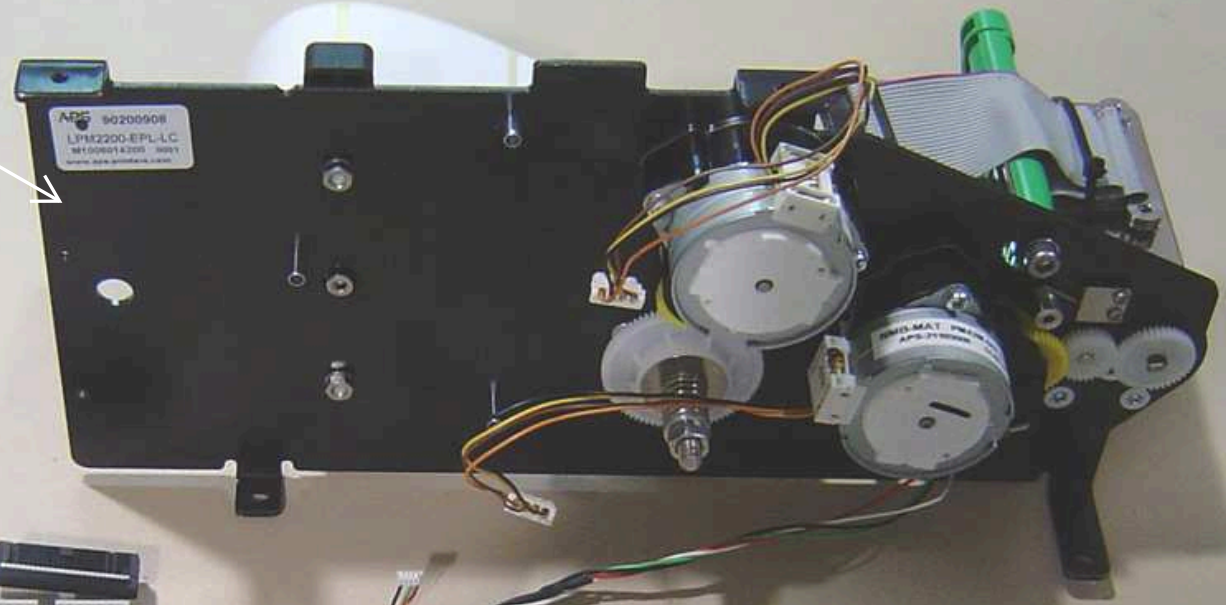
HOLD THE  
CABLES WITH  
FLANGES P/N.-  
73100002. NOT  
TIGHTEN FOR  
THE CABLES  
CAN MOVE





# 6.- ASSEMBLY SET LABEL PRINTER (COMPONENTS)

P/N.-  
98002328



P/N.- 73100002  
(2)

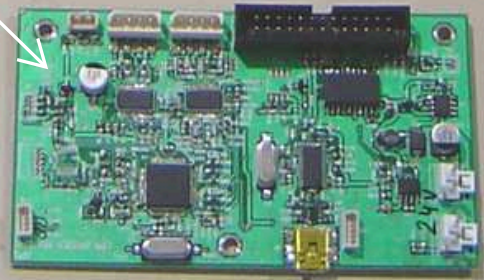


P/N.- 90105032

P/N.-  
72031017 (3)



P/N.-  
19075700



P/N.- 73050005 (2)

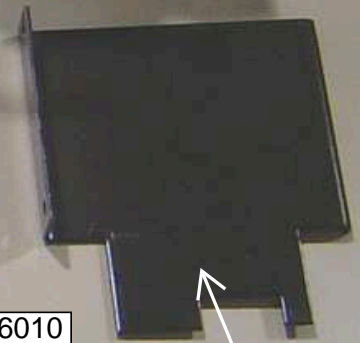


P/N.- 72031026  
(2)

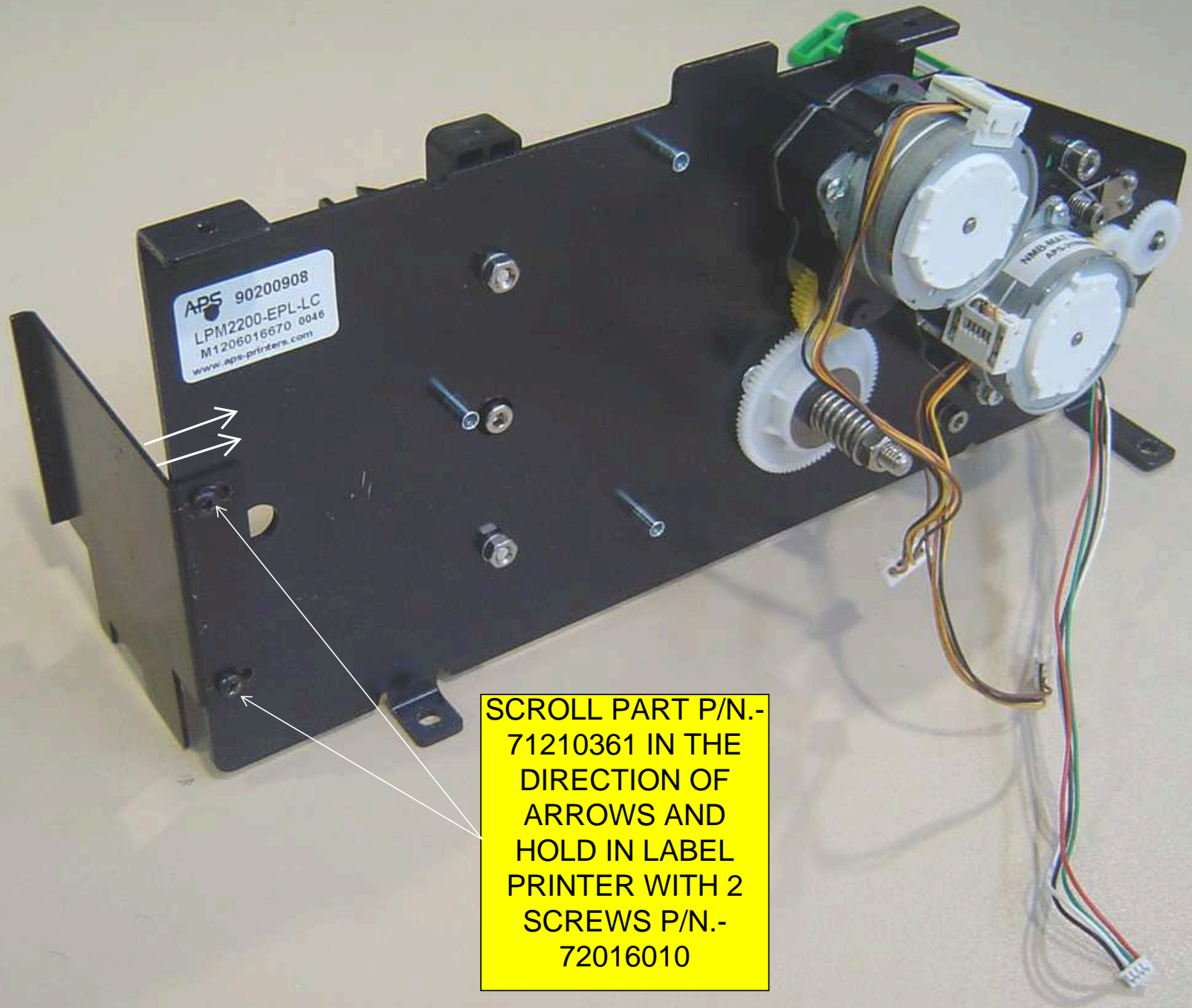
P/N.- 72016010  
(2)



P/N.- 71210361  
NEW



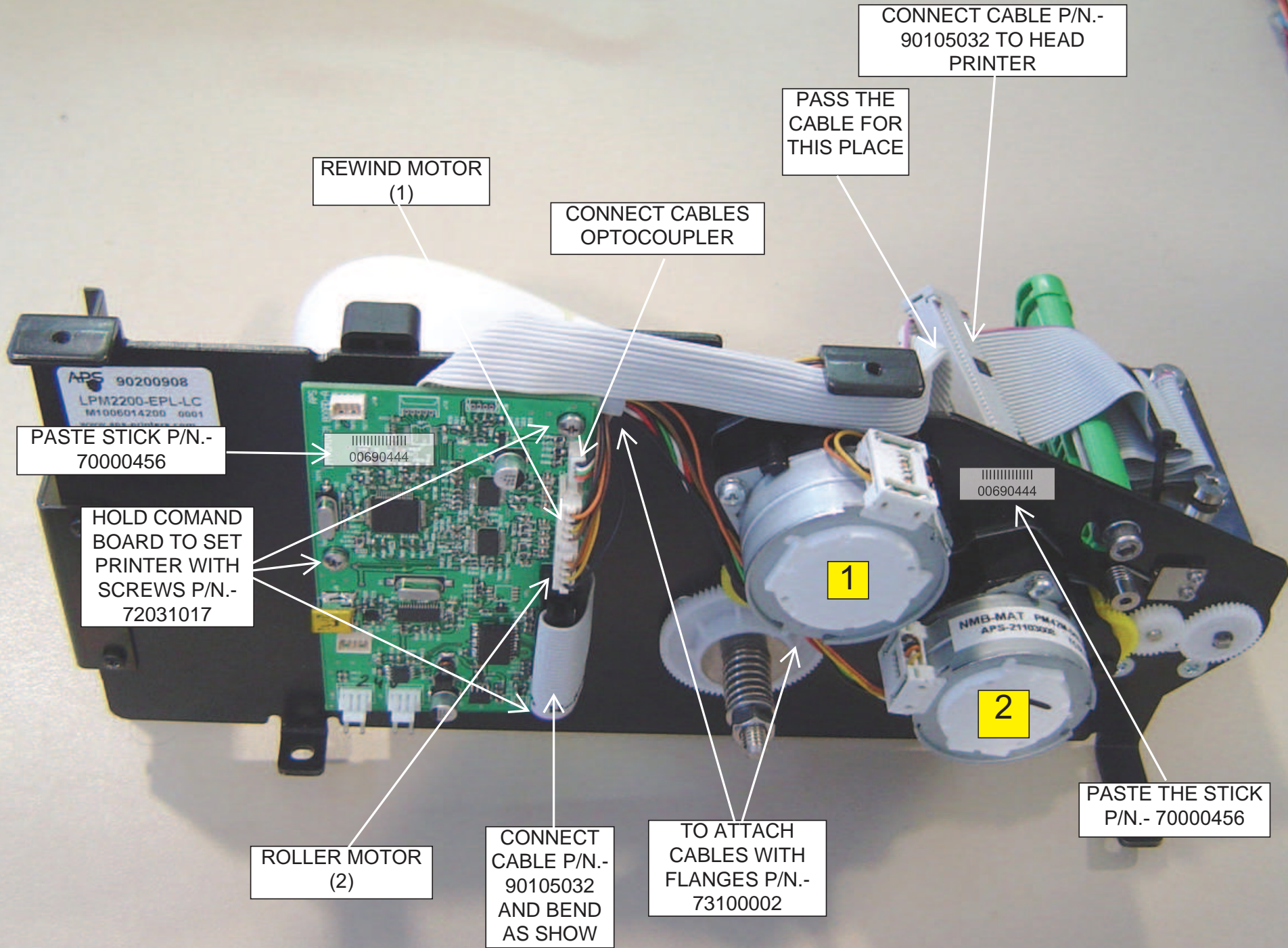




APS 90200908  
LPM2200-EPL-LC  
M1206016670 0046  
www.aps-printers.com

SCROLL PART P/N.-  
71210361 IN THE  
DIRECTION OF  
ARROWS AND  
HOLD IN LABEL  
PRINTER WITH 2  
SCREWS P/N.-  
72016010





CONNECT CABLE P/N.-  
90105032 TO HEAD  
PRINTER

PASS THE  
CABLE FOR  
THIS PLACE

CONNECT CABLES  
OPTOCOUPLER

REWIND MOTOR  
(1)

PASTE STICK P/N.-  
70000456

HOLD COMAND  
BOARD TO SET  
PRINTER WITH  
SCREWS P/N.-  
72031017

00690444

ROLLER MOTOR  
(2)

CONNECT  
CABLE P/N.-  
90105032  
AND BEND  
AS SHOW

TO ATTACH  
CABLES WITH  
FLANGES P/N.-  
73100002

PASTE THE STICK  
P/N.- 70000456

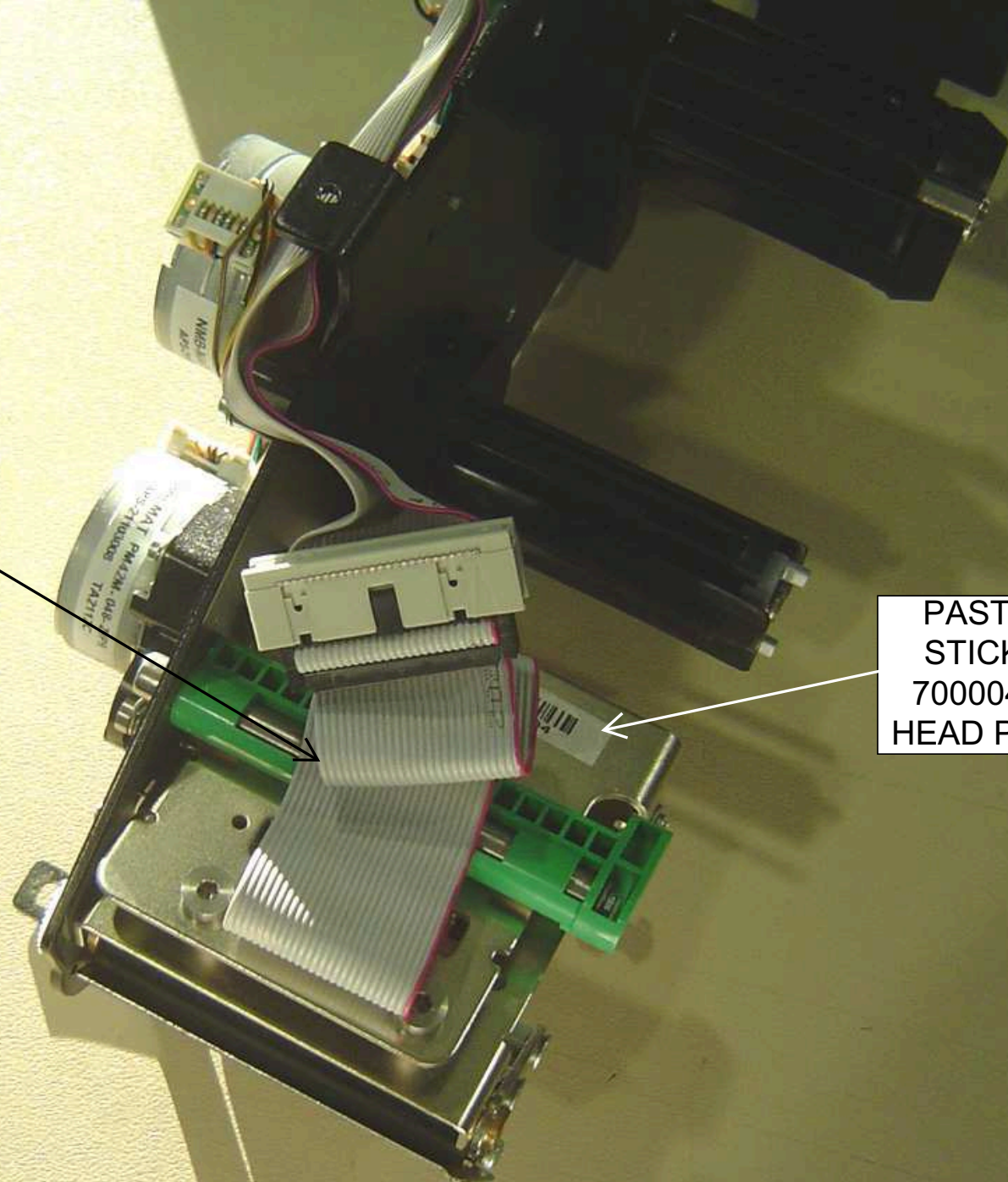
1

2

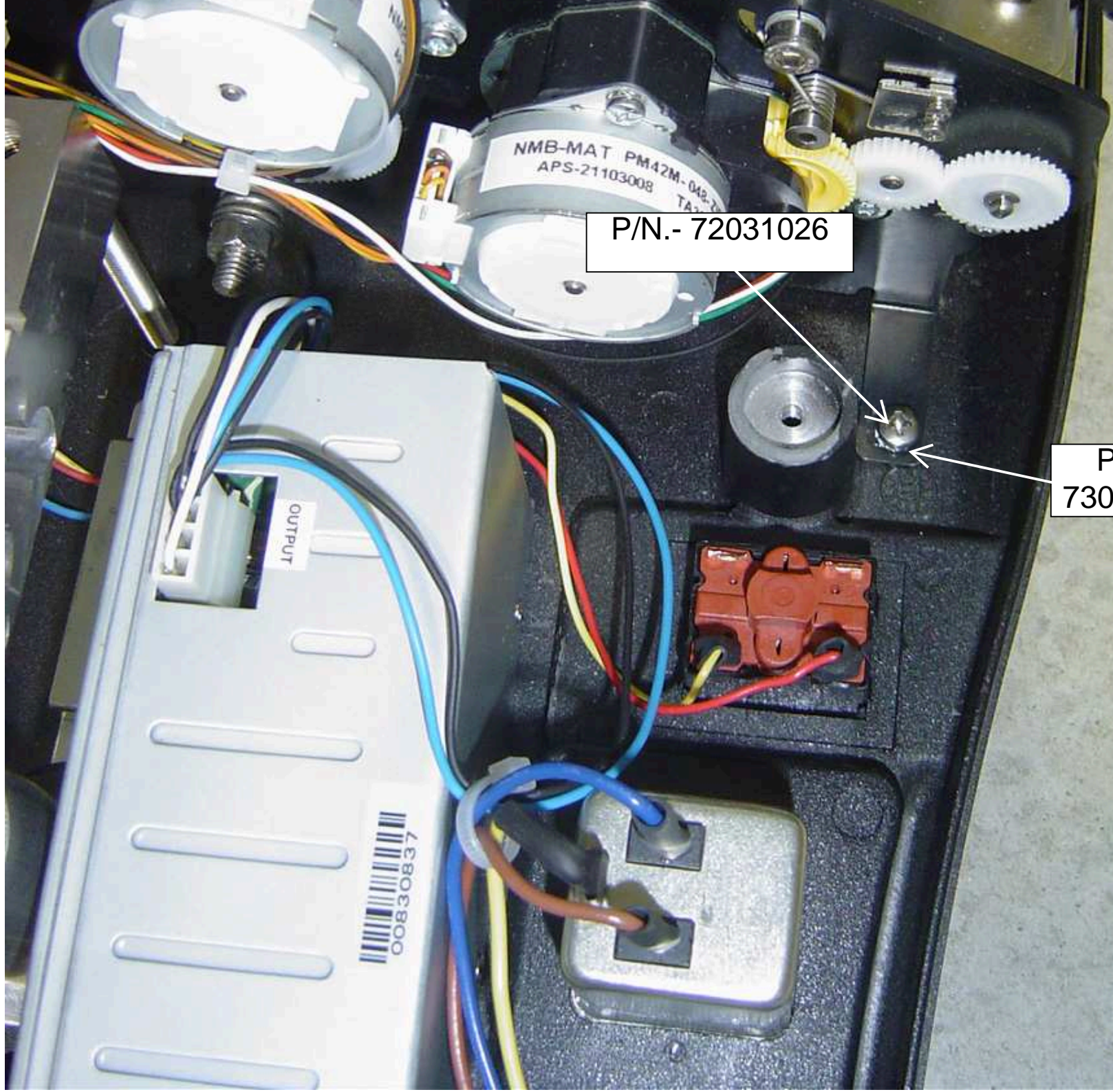


REMOVE THE  
FRINGE THAT  
HOLD THE  
CABLE

PASTE THE  
STICK P/N.-  
70000456 ON  
HEAD PRINTER







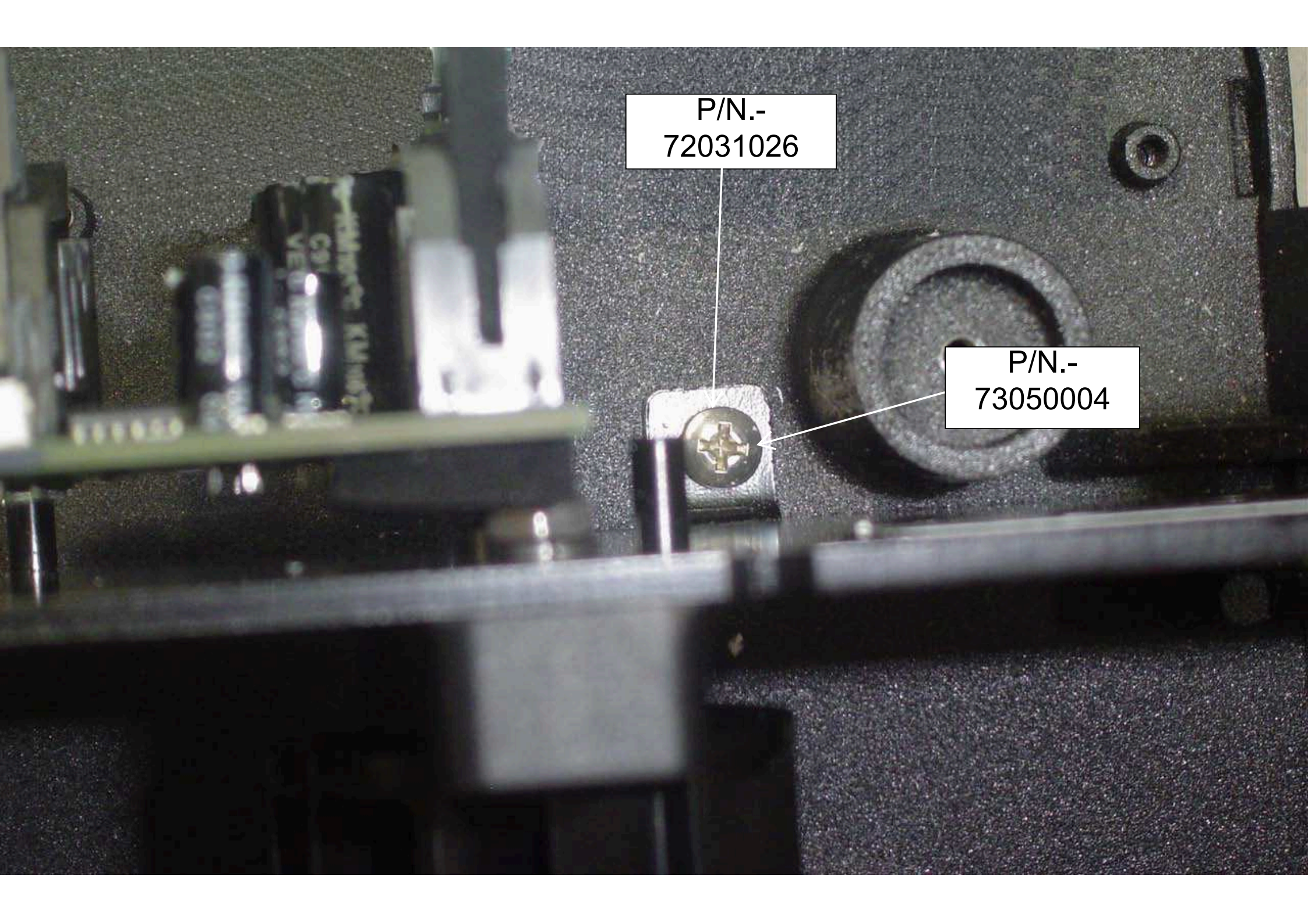
P/N.- 72031026

P/N.-  
73050004



P/N.-  
72031026

P/N.-  
73050004



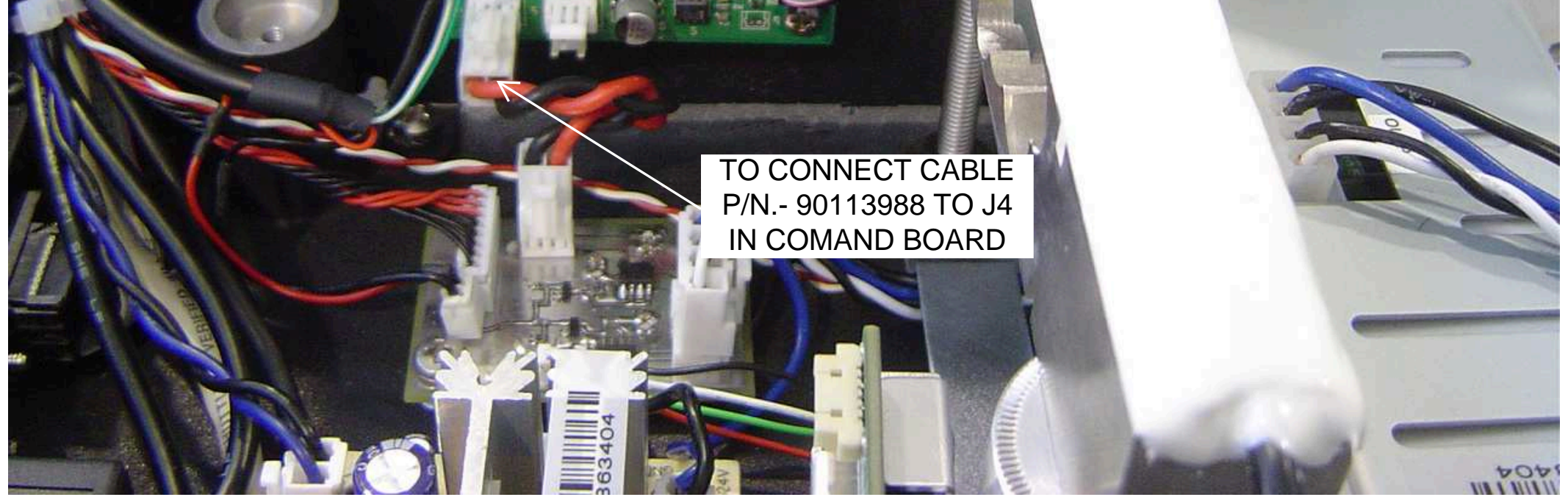
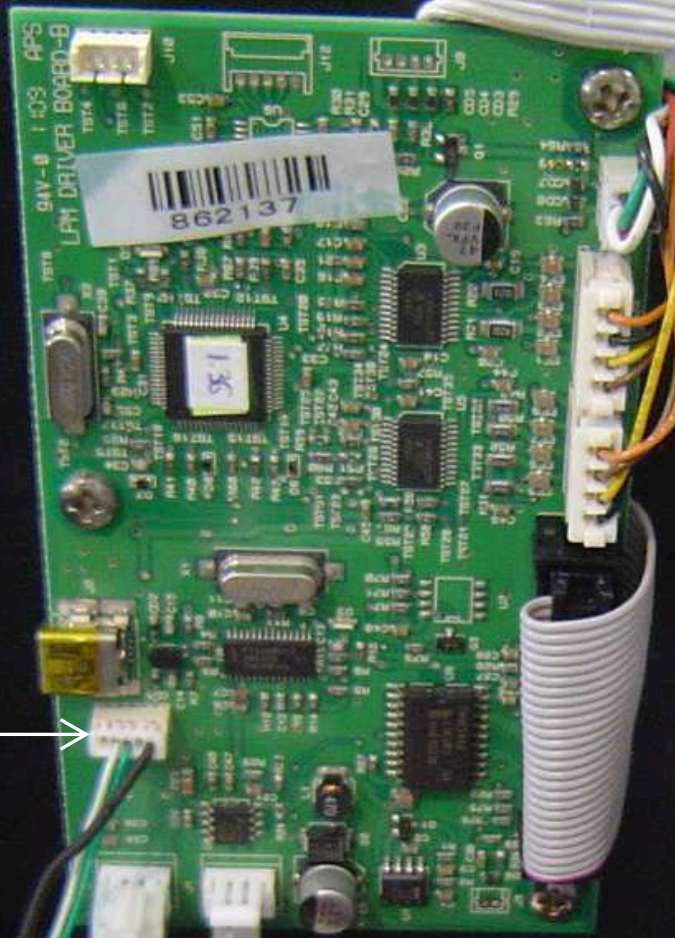


APS 90200908  
LPM2200-EPL-LC  
M1206016670 0041  
www.aps-printers.com

862137

TO CONNECT 5  
WAYS CONECTOR  
CABLE P/N.-  
90113986 TO J3 IN  
LABEL PRINTER  
COMAND BOARD

TO CONNECT CABLE  
P/N.- 90113988 TO J4  
IN COMAND BOARD





# 7.- ASSEMBLY DOOR (COMPONENTS)



P/N:  
- 71004466 (RAL 9016)  
- 71004438 (BLACK)

P/N.- 72090066 (3)

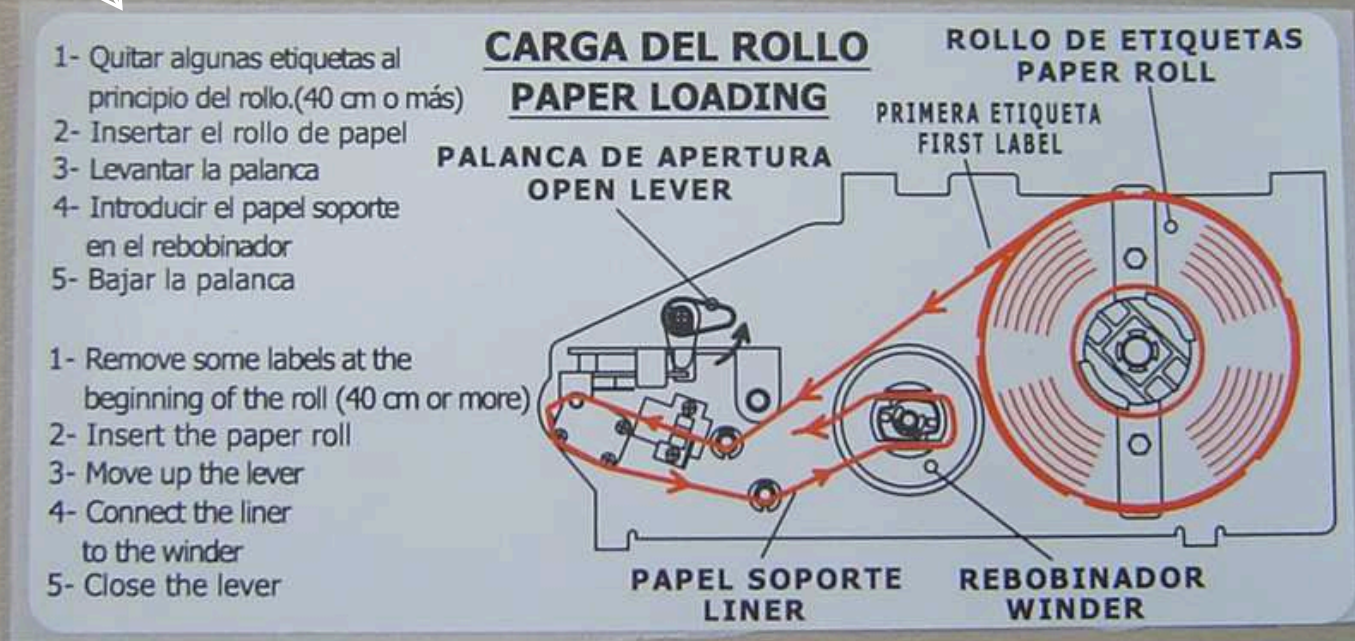


P/N.- 79202004



# 7.- ASSEMBLY DOOR (COMPONENTS)

P/N.- 70010321





FIT THE SIDE CLOSING  
DOOR INSERT THE  
OUTSIDE TOWARD THE  
INSIDE





DETAILS OF THE  
DOOR MOUNTED





FIT DOOR  
BASE PIVOTS





TO PASTE LABEL P/  
N.- 70010321 AT  
LABEL PRINTER  
DOOR

**CARGA DEL ROLLO**  
**PAPER LOADING**

1- Quitar algunas etiquetas al principio del rollo (40 cm o más)  
2- Insertar el rollo de papel  
3- Levantar la palanca  
4- Introducir el papel soporte en el rebobinador  
5- Bajar la palanca

1- Remove some labels at the beginning of the roll (40 cm or more)  
2- Insert the paper roll  
3- Move up the lever  
4- Connect the liner to the winder  
5- Close the lever


**ROLLO DE ETIQUETAS**  
**PAPER ROLL**

**PRIMERA ETIQUETA**  
**FIRST LABEL**

**PALANCA DE APERTURA**  
**OPEN LEVER**

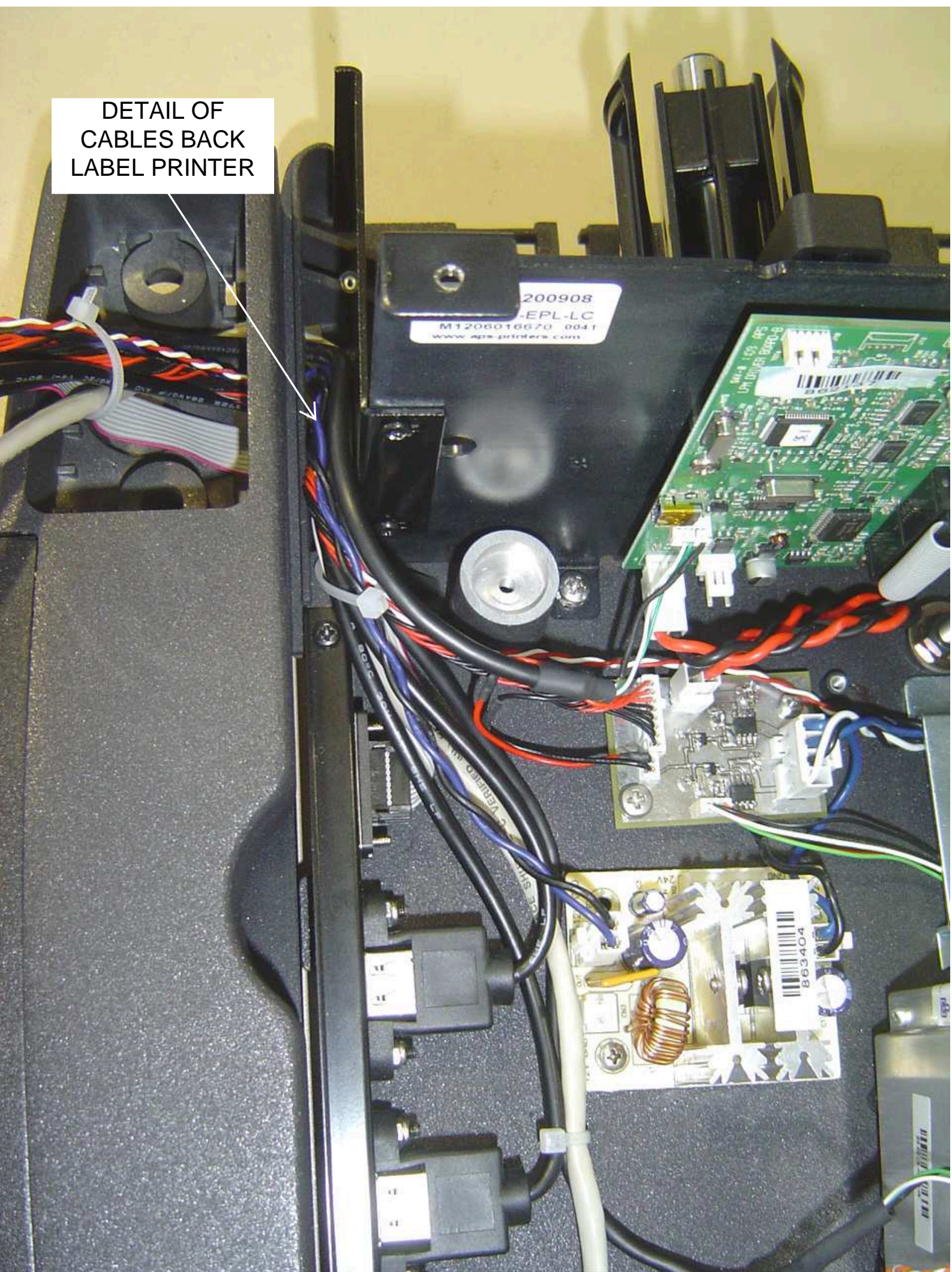
**PAPEL SOPORTE**  
**LINER**

**REBOBINADOR**  
**WINDER**





DETAIL OF  
CABLES BACK  
LABEL PRINTER





INSERT COVER RUBBER,  
IN THE RIGHT POSITION,  
P/N.- 71000080 IN COLUMN  
P/N.- 71002285



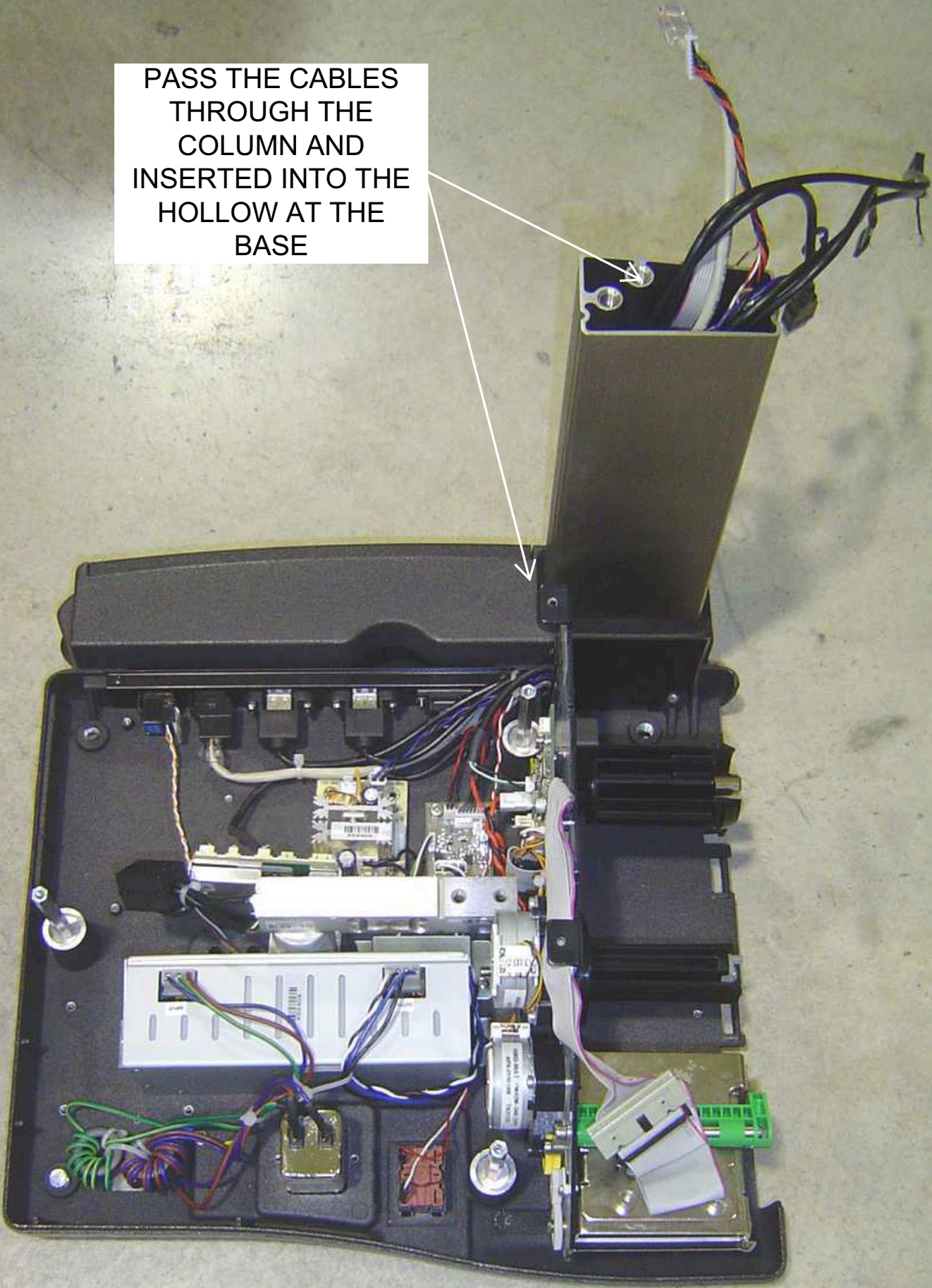




TIGHTEN THE  
RISERS P/N.-  
72090066



PASS THE CABLES THROUGH THE COLUMN AND INSERTED INTO THE HOLLOW AT THE BASE





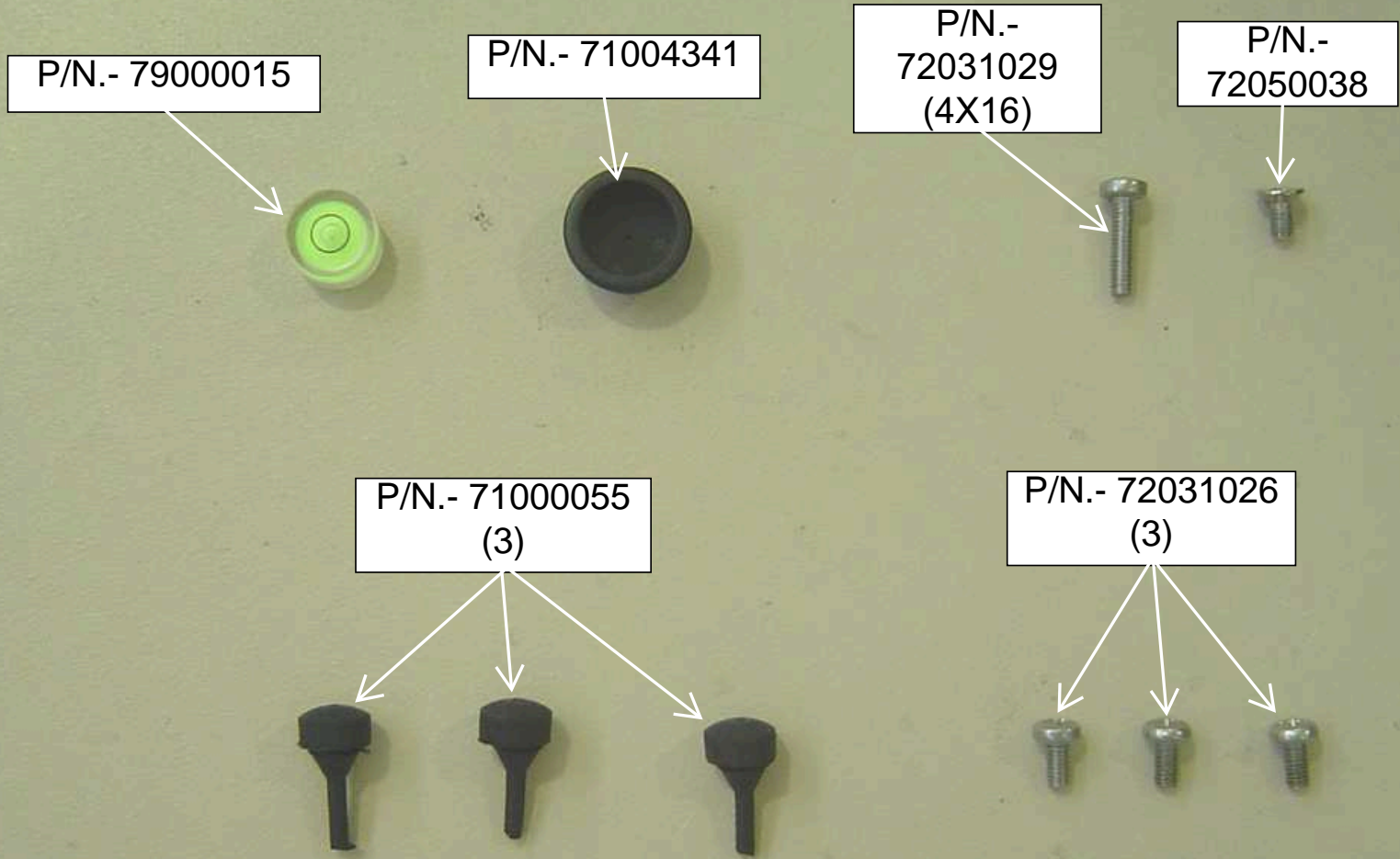
HOLD THE COLUMN WITH 2 SCREWS P/N.-  
72062035. TIGHTEN WITH A REGULATED TOOL  
TO A TIGHTENING TORQUE 11 Nm

TO PUT COVER  
P/N.- 71001819





# 8.- ASSEMBLY COVER (COMPONENTS)





BE CAREFUL AND AVOID CAUGHT  
THE CABLES WITH THE HOUSING  
(SEE NEXT PICTURE)

P/N.-  
71004465 (RAL9016)  
P/N.-  
71004437 (BLACK)

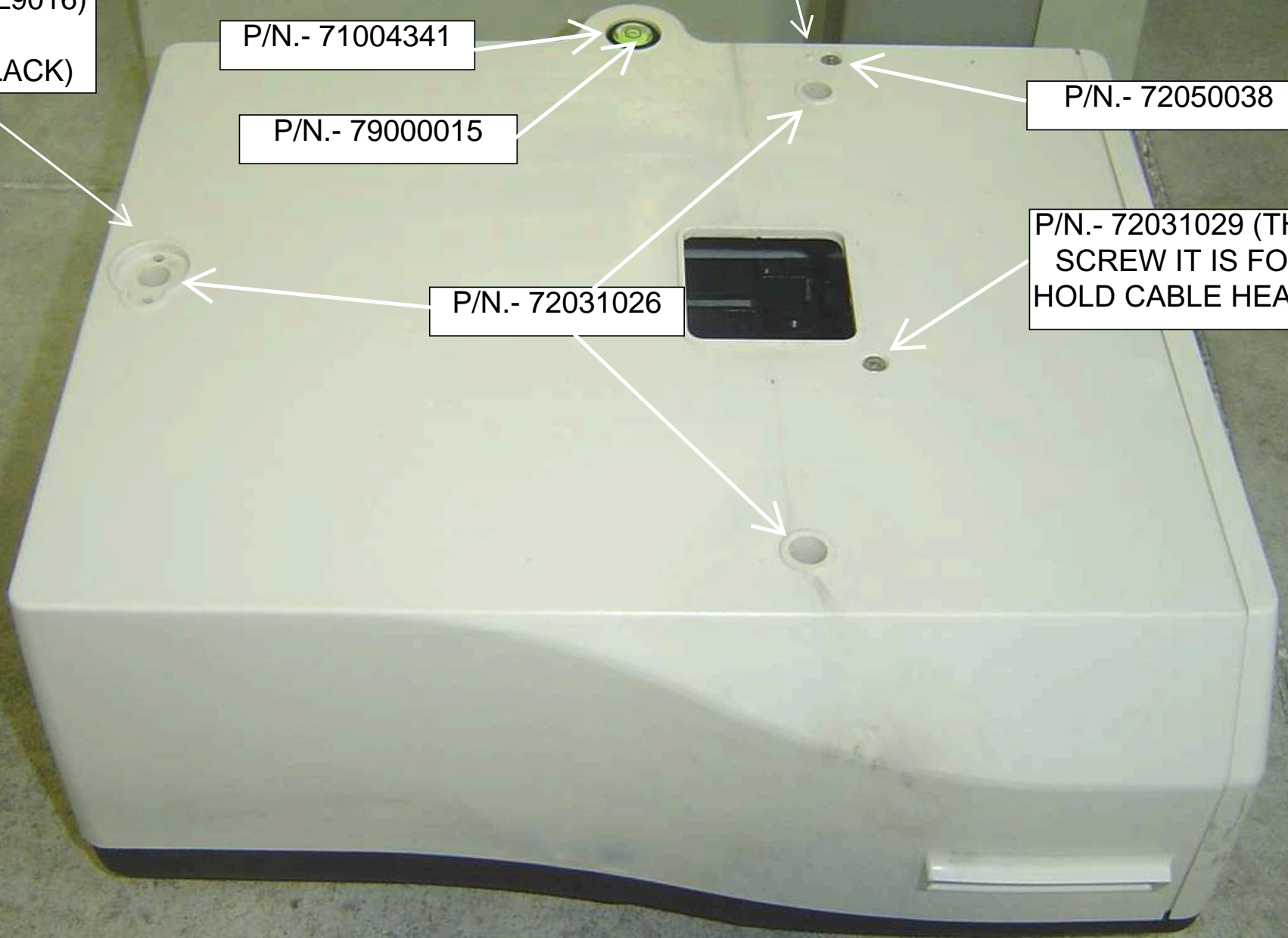
P/N.- 71004341

P/N.- 79000015

P/N.- 72050038

P/N.- 72031026

P/N.- 72031029 (THIS  
SCREW IT IS FOR  
HOLD CABLE HEAD).





BE CAREFULL NOT TO  
TAKE THE CABLE  
WITH THE HOUSING





PUT THE RUBBER  
STOPPERS P/N.-  
71000055

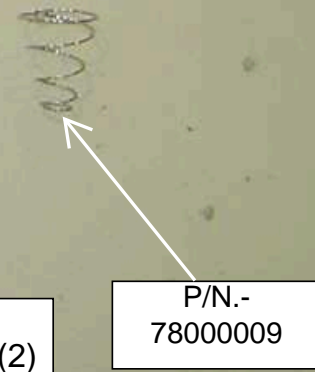
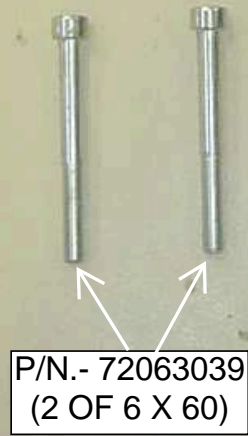
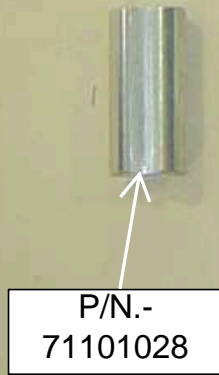




# 9.- ASSEMBLY UP CROSS AND PUT PAN SCALE (COMPONENTS)



P/N.-  
71000078  
(4)

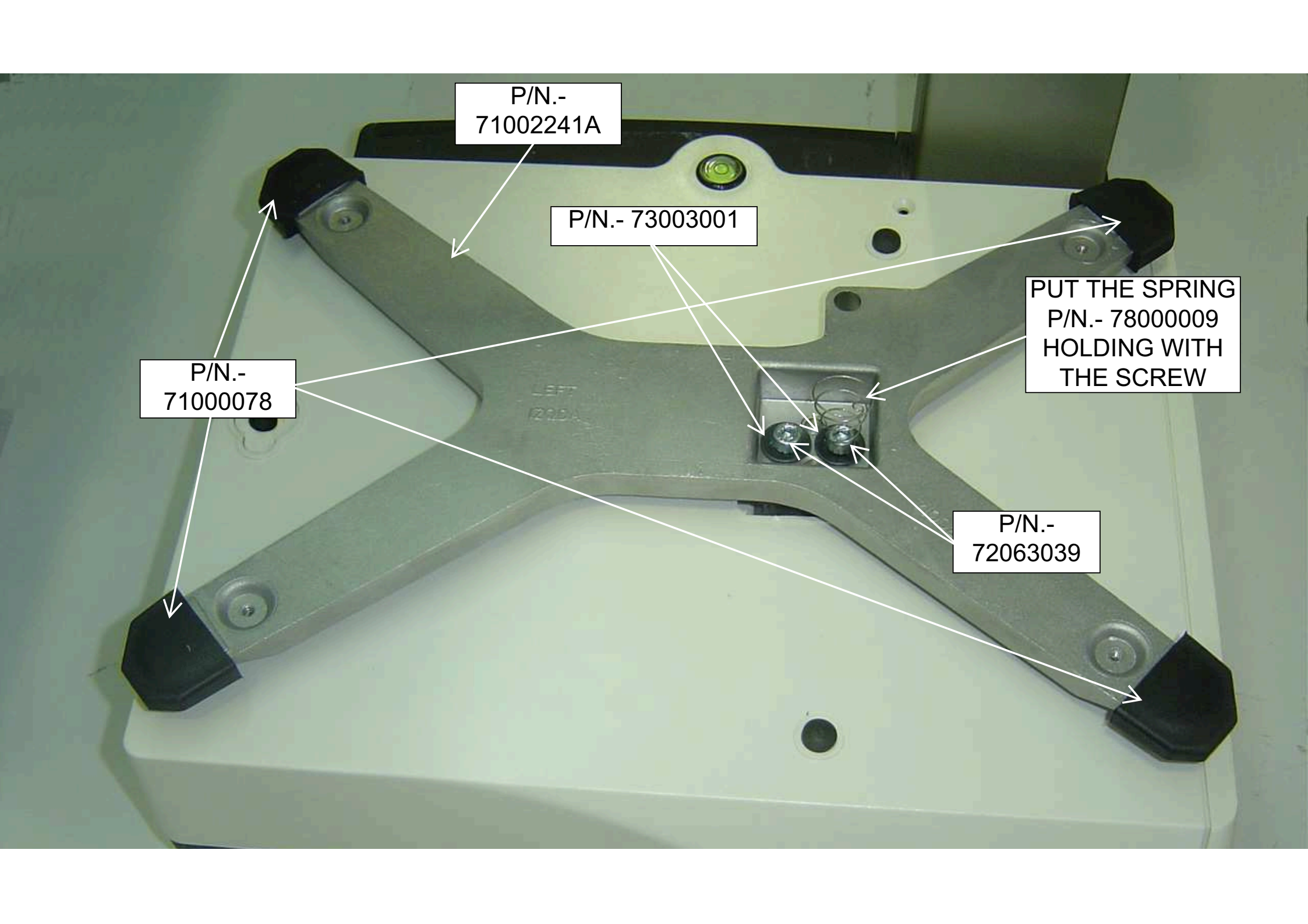




P/N.-  
71101028







P/N.-  
71002241A

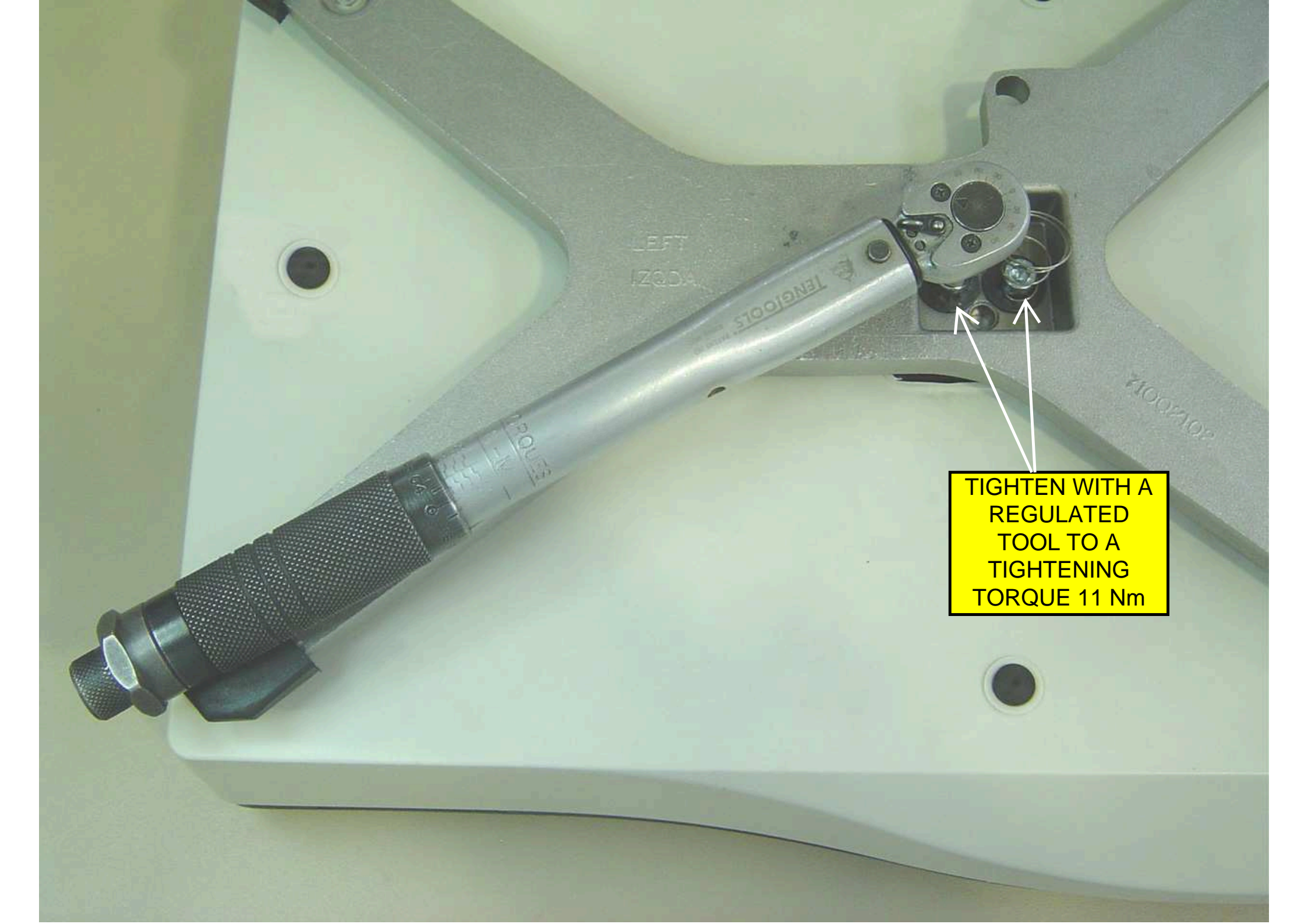
P/N.- 73003001

PUT THE SPRING  
P/N.- 78000009  
HOLDING WITH  
THE SCREW

P/N.-  
71000078

P/N.-  
72063039





TIGHTEN WITH A  
REGULATED  
TOOL TO A  
TIGHTENING  
TORQUE 11 Nm



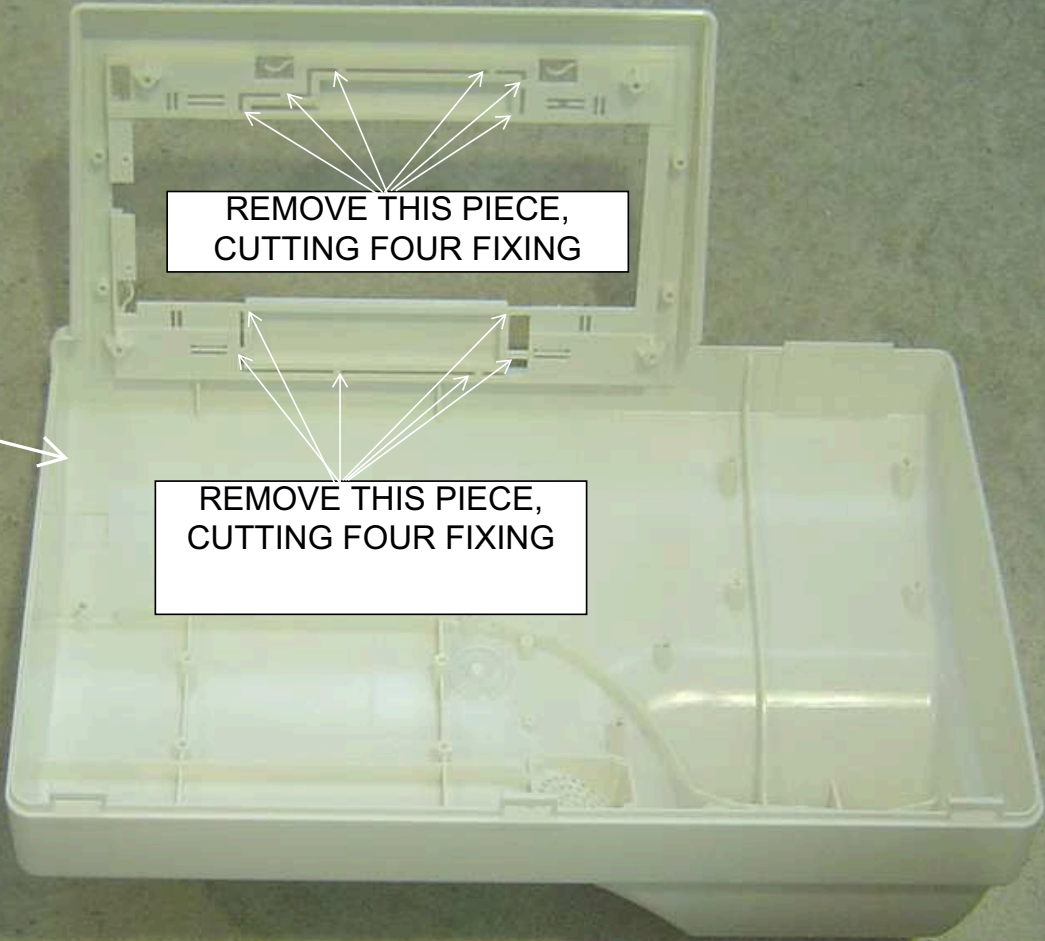
P/N.- 71210246





10.- ASSEMBLY BOTTOM CONSOLE  
(COMPONENTS)

P/N:  
- 71004453 (WHITE)  
- 71004474 (BLACK)



P/N.- 72062035  
(4)



PASS THE CABLES THROUGH  
THE HOLE AND HOLD WITH 4  
SCREWS P/N.- 72062035, TIGHTEN  
WITH A REGULATED TOOL TO A  
TIGHTENING TORQUE 4,5 Nm





# 11.- ASSEMBLY FAN (COMPONENTS)

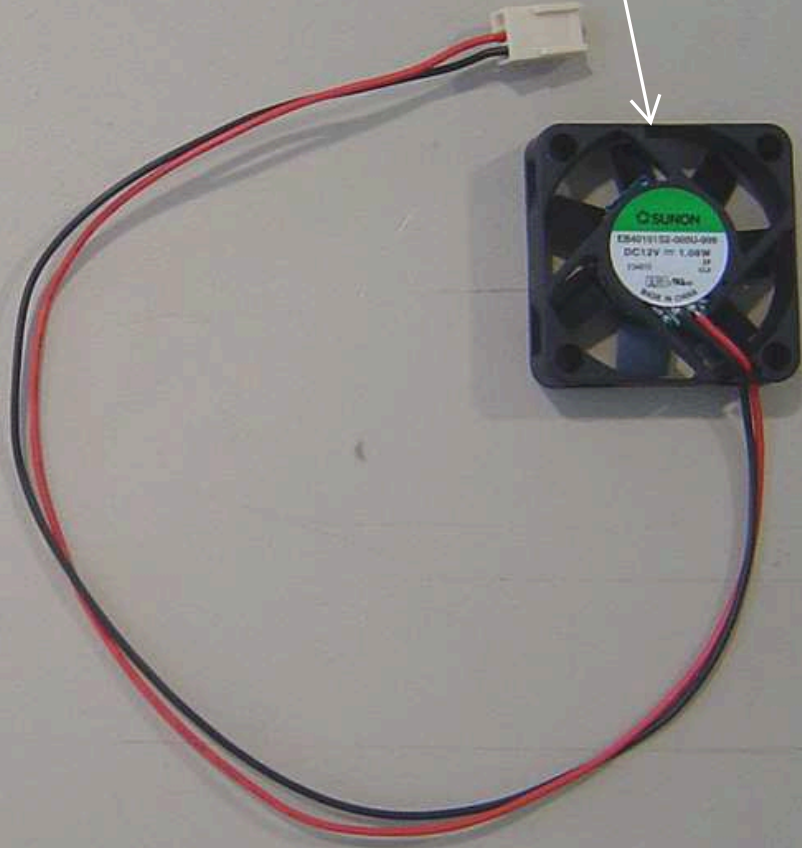
P/N.- 72056005  
(4)



P/N.- 72200009  
(4)



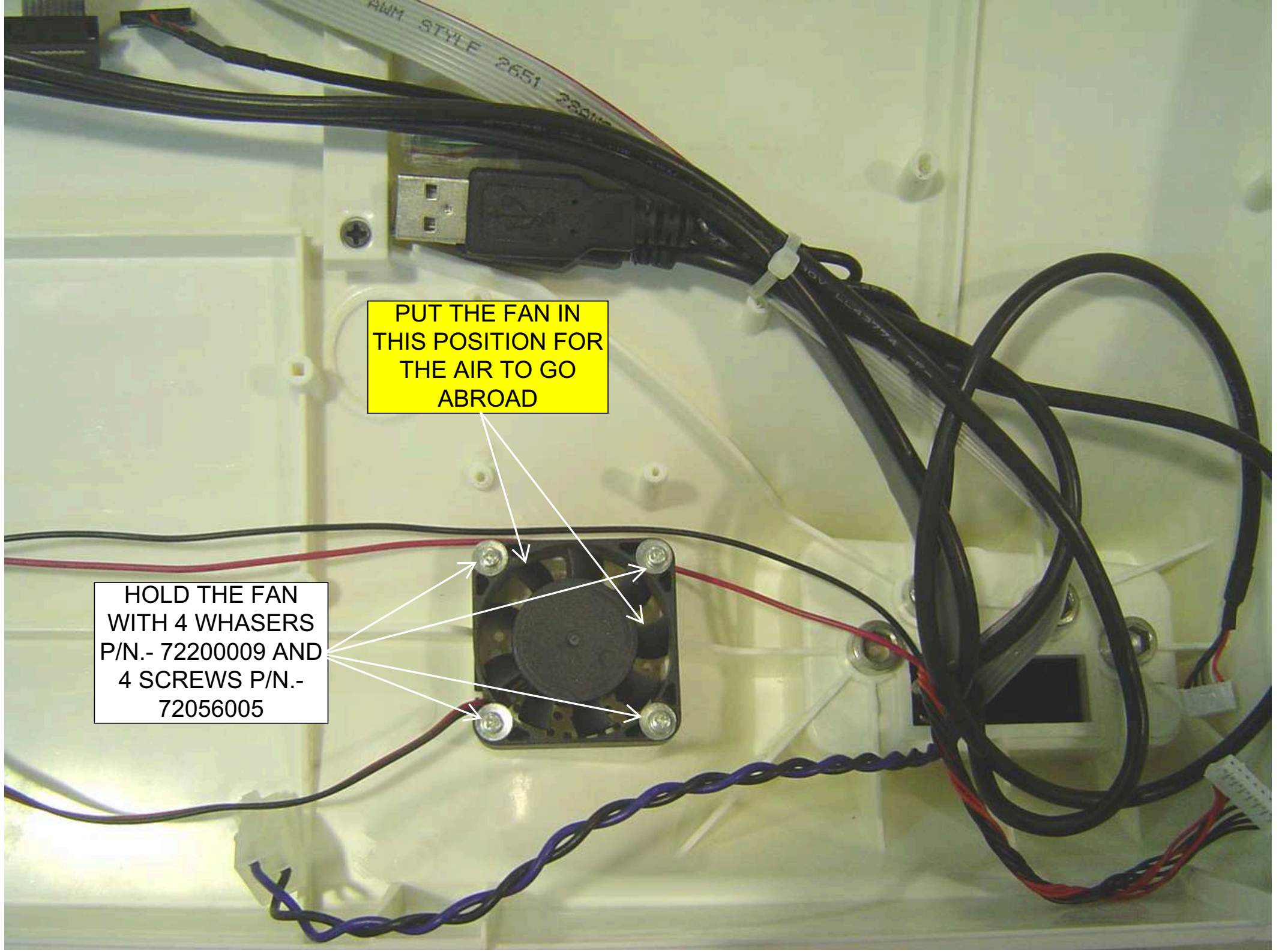
P/N.-  
99008080





PUT THE FAN IN  
THIS POSITION FOR  
THE AIR TO GO  
ABROAD

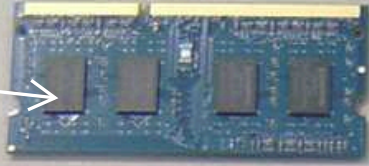
HOLD THE FAN  
WITH 4 WHASERS  
P/N.- 72200009 AND  
4 SCREWS P/N.-  
72056005





# 12. ASSEMBLY PC BOARD (COMPONENTS)

P/N.-  
91008063



P/N.-  
73050004  
(4)



P/N.-  
72056007 (2)



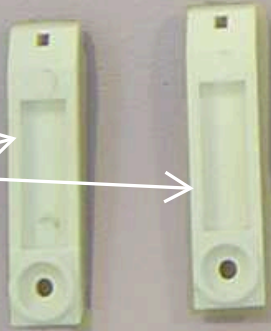
P/N.- 72056006  
(2)



P/N.- 72059007  
(2)



P/N.-  
71004462 (2)



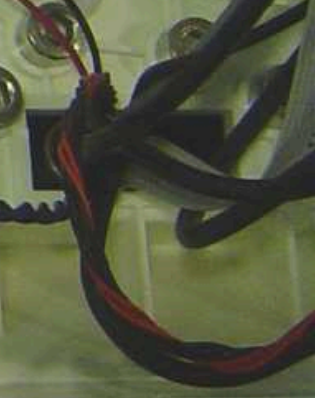
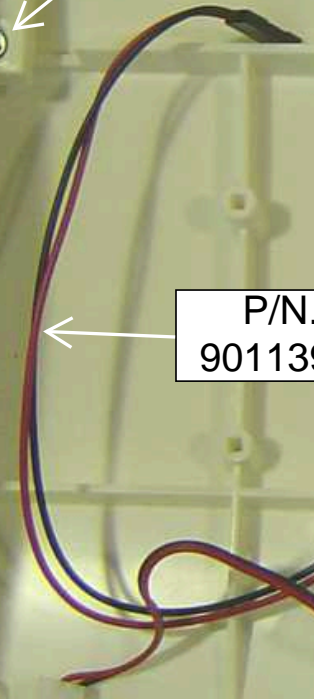
P/N.- 19016700





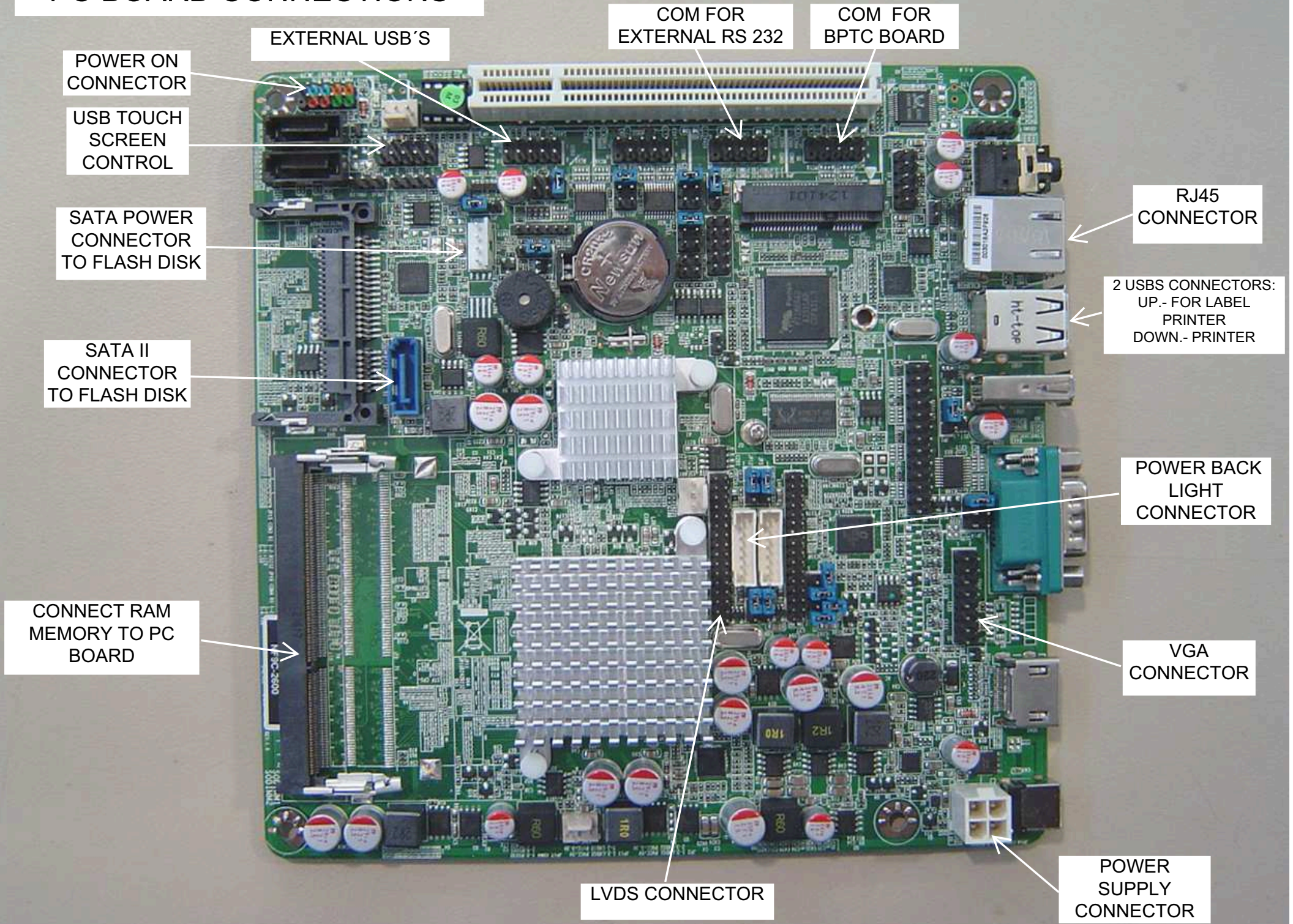
HOLD PIECES SUPPORT  
PC BOARD P/N.-  
71004462 WITH THE  
SCREWS P/N.- 72059007

P/N.-  
90113983





# PC BOARD CONNECTIONS



POWER ON CONNECTOR

USB TOUCH SCREEN CONTROL

SATA POWER CONNECTOR TO FLASH DISK

SATA II CONNECTOR TO FLASH DISK

CONNECT RAM MEMORY TO PC BOARD

EXTERNAL USB'S

COM FOR EXTERNAL RS 232

COM FOR BPTC BOARD

LVDS CONNECTOR

RJ45 CONNECTOR

2 USBS CONNECTORS:  
UP.- FOR LABEL PRINTER  
DOWN.- PRINTER

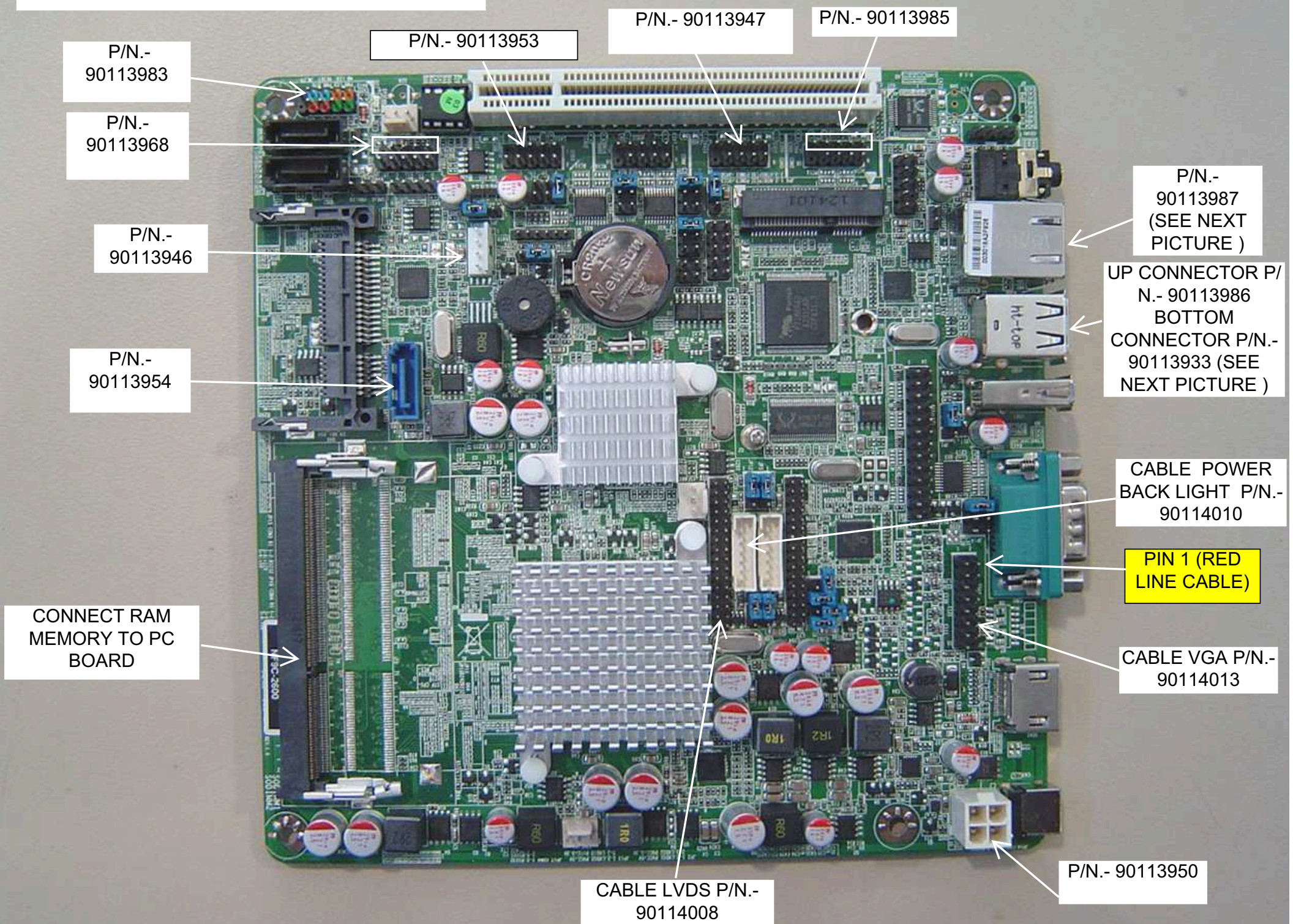
POWER BACK LIGHT CONNECTOR

VGA CONNECTOR

POWER SUPPLY CONNECTOR



# PC BOARD CONNECTIONS



P/N.- 90113983

P/N.- 90113968

P/N.- 90113946

P/N.- 90113954

P/N.- 90113953

P/N.- 90113947

P/N.- 90113985

P/N.- 90113987  
(SEE NEXT PICTURE)

UP CONNECTOR P/  
N.- 90113986  
BOTTOM  
CONNECTOR P/N.-  
90113933 (SEE  
NEXT PICTURE)

CABLE POWER  
BACK LIGHT P/N.-  
90114010

PIN 1 (RED  
LINE CABLE)

CABLE VGA P/N.-  
90114013

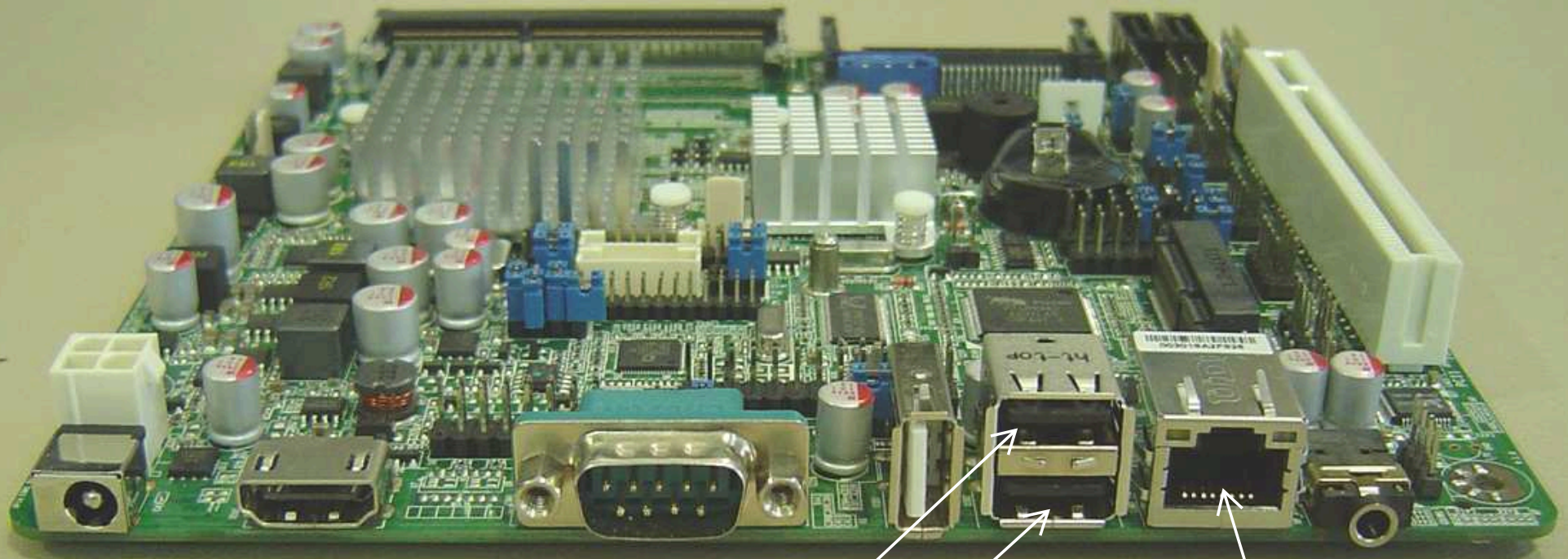
CONNECT RAM  
MEMORY TO PC  
BOARD

CABLE LVDS P/N.-  
90114008

P/N.- 90113950



# PC BOARD CONNECTIONS



CONNECTOR USB  
FOR LABEL PRINTER  
P/N.- 90113986

CONNECTOR USB FOR  
PRINTER P/N.-  
90113933

CONNECTOR  
FOR  
EXTERNAL  
RJ45 P/N.-  
90113987



HOLD WITH SCREW  
GROUND  
TERMINALS OF  
EXTERNAL USB  
CABLES P/N.-  
90113953

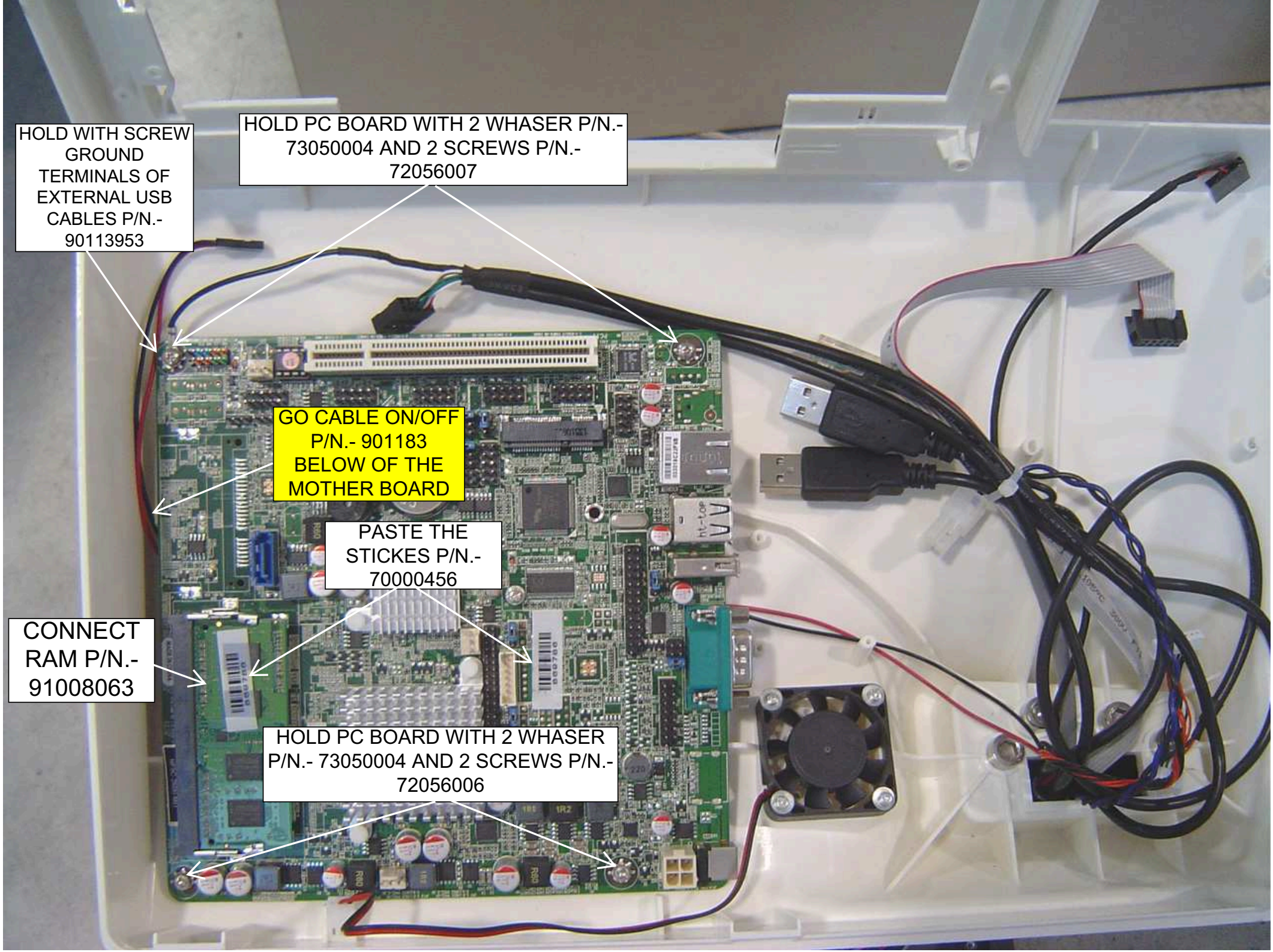
HOLD PC BOARD WITH 2 WHASER P/N.-  
73050004 AND 2 SCREWS P/N.-  
72056007

GO CABLE ON/OFF  
P/N.- 901183  
BELOW OF THE  
MOTHER BOARD

PASTE THE  
STICKES P/N.-  
70000456

CONNECT  
RAM P/N.-  
91008063

HOLD PC BOARD WITH 2 WHASER  
P/N.- 73050004 AND 2 SCREWS P/N.-  
72056006





CONNECT CABLE ON / OFF P/N.- 90113983 (PINES WITH RED COLOR)

CONNECT CABLES 2 USB EXTERNAL P/N.- 90113953. THE CONNECTOR PART WITHOUT PINS TO LEFT

CONNECT CABLE RS232 EXTERNA P/N.- 90113947

PIN 1 (RED LINE CABLE)

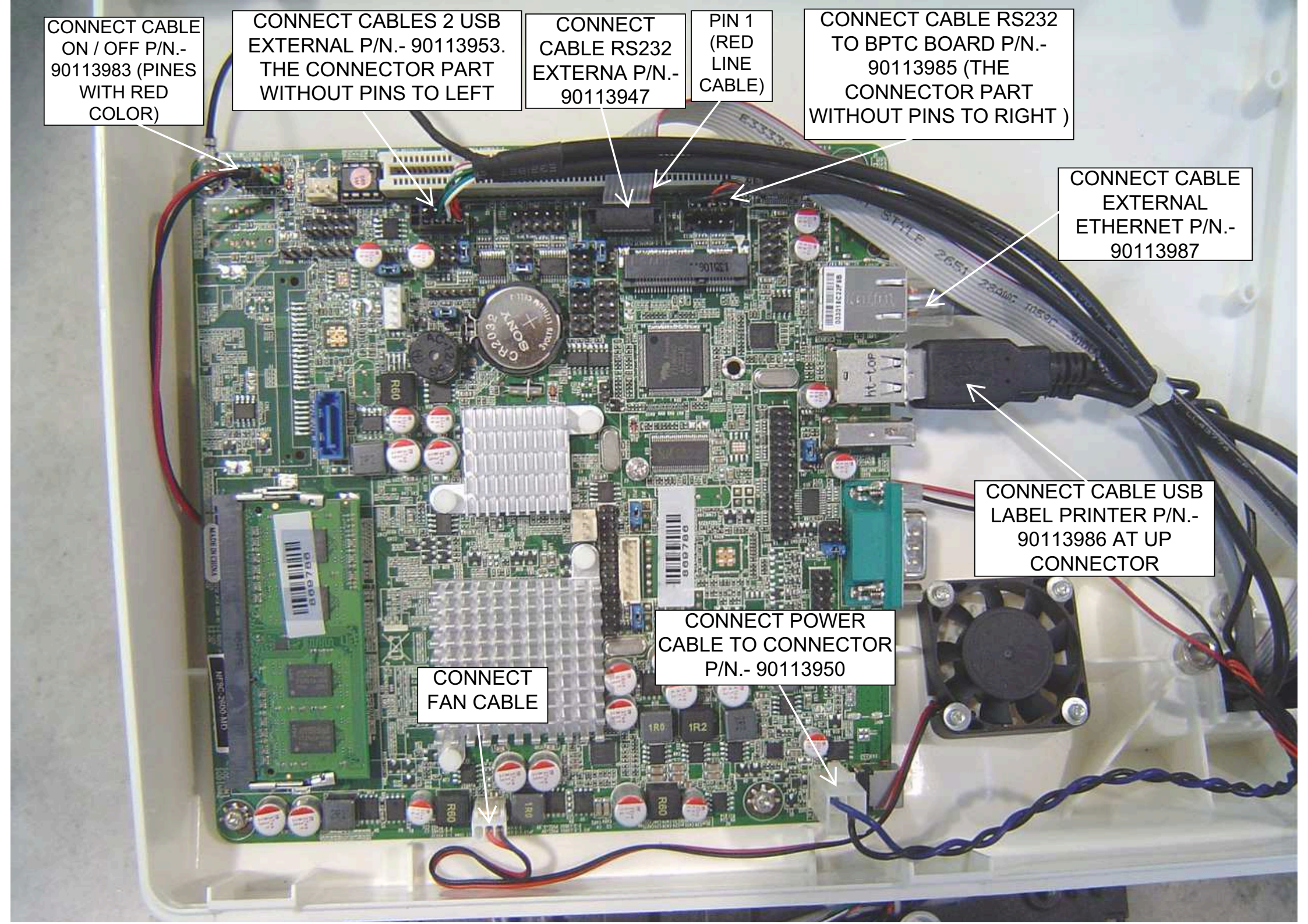
CONNECT CABLE RS232 TO BPTC BOARD P/N.- 90113985 (THE CONNECTOR PART WITHOUT PINS TO RIGHT )

CONNECT CABLE EXTERNAL ETHERNET P/N.- 90113987

CONNECT CABLE USB LABEL PRINTER P/N.- 90113986 AT UP CONNECTOR

CONNECT POWER CABLE TO CONNECTOR P/N.- 90113950

CONNECT FAN CABLE





## CONNECTION CABLES VIEW

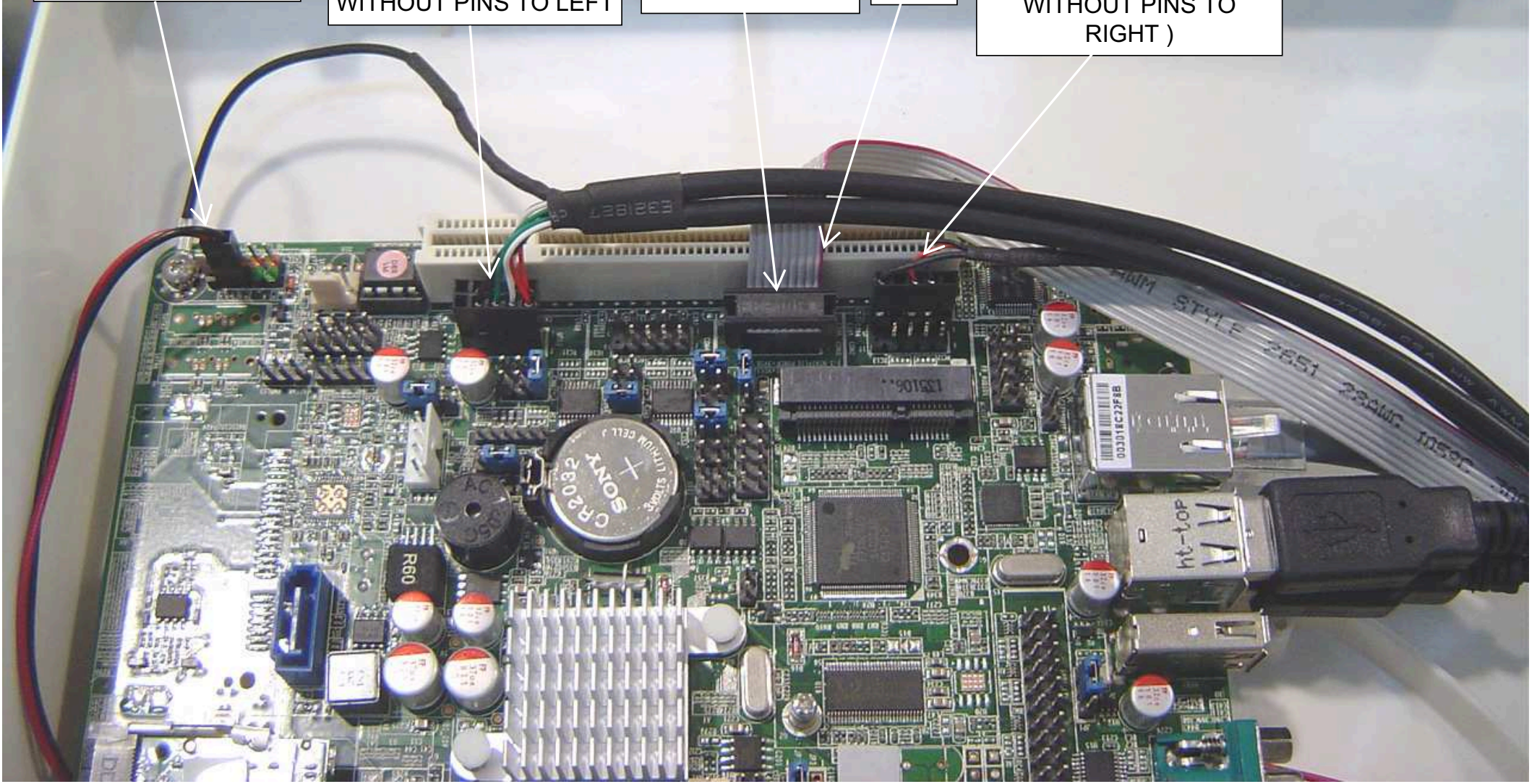
CONNECT CABLE ON /  
OFF P/N.- 90113983  
(PINES WITH RED  
COLOR)

CONNECT CABLES 2  
USB EXTERNAL P/N.-  
90113953. THE  
CONNECTOR PART  
WITHOUT PINS TO LEFT

CONNECT CABLE  
RS232 EXTERNA  
P/N.- 90113947

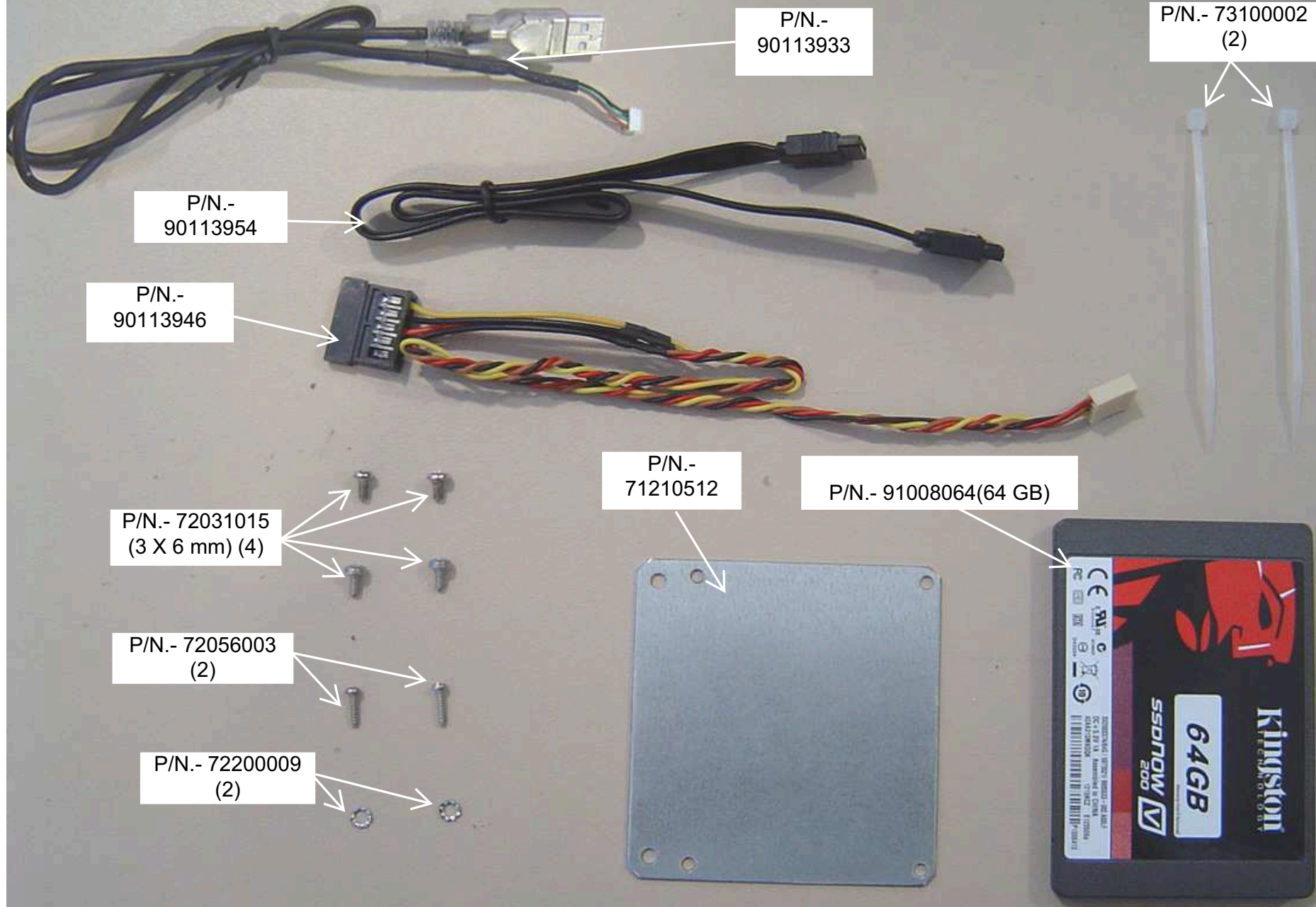
RED  
LINE

CONNECT CABLE RS232  
TO BPTC BOARD P/N.-  
90113985 (THE  
CONNECTOR PART  
WITHOUT PINS TO  
RIGHT )



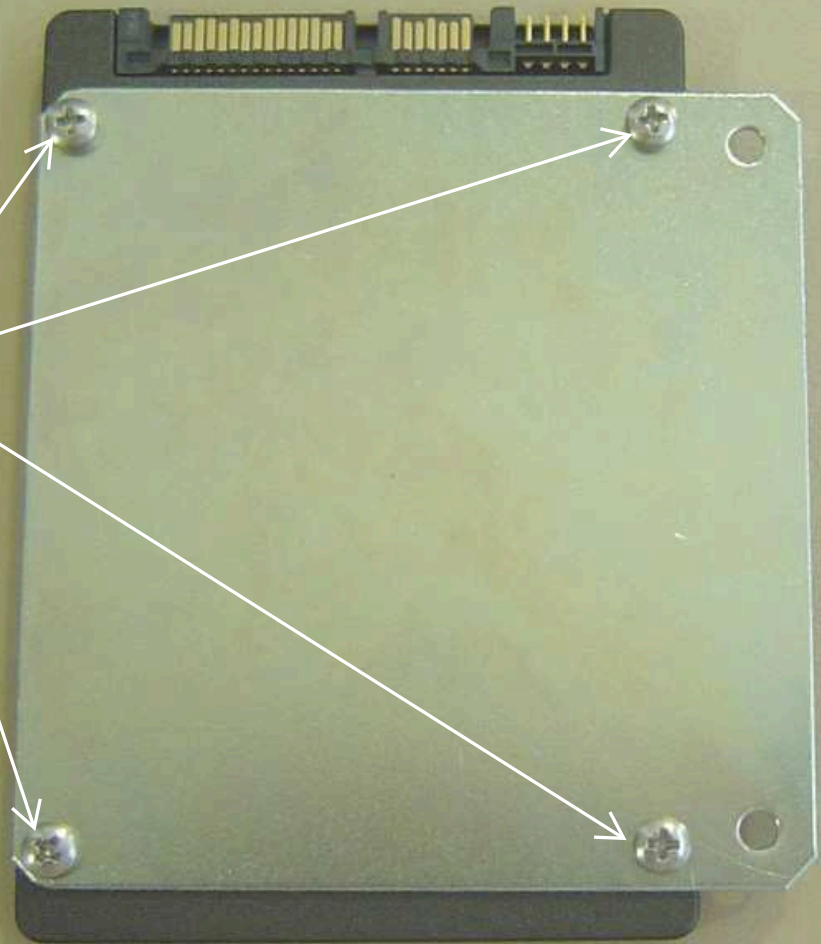


# 13.- ASSEMBLY HARD DISK (COMPONENTS)





HOLD FLASH  
DISK TO  
SUPPORT WITH  
4 SCREWS P/N.-  
72031015 (THIS  
SCREWS HAVE  
TO BE M3 X 6  
mm )





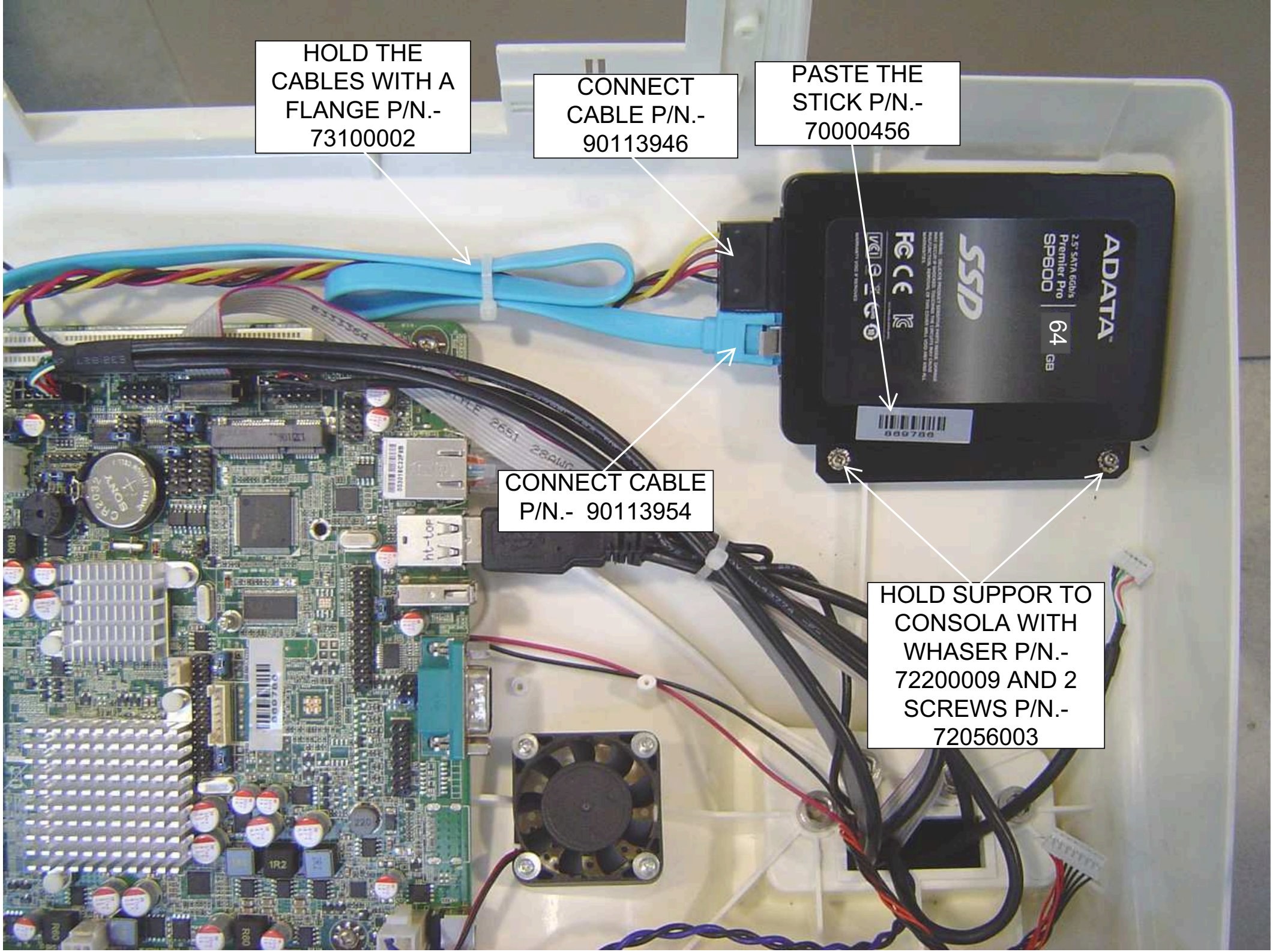
HOLD THE  
CABLES WITH A  
FLANGE P/N.-  
73100002

CONNECT  
CABLE P/N.-  
90113946

PASTE THE  
STICK P/N.-  
70000456

CONNECT CABLE  
P/N.- 90113954

HOLD SUPPORT TO  
CONSOLA WITH  
WHASER P/N.-  
72200009 AND 2  
SCREWS P/N.-  
72056003



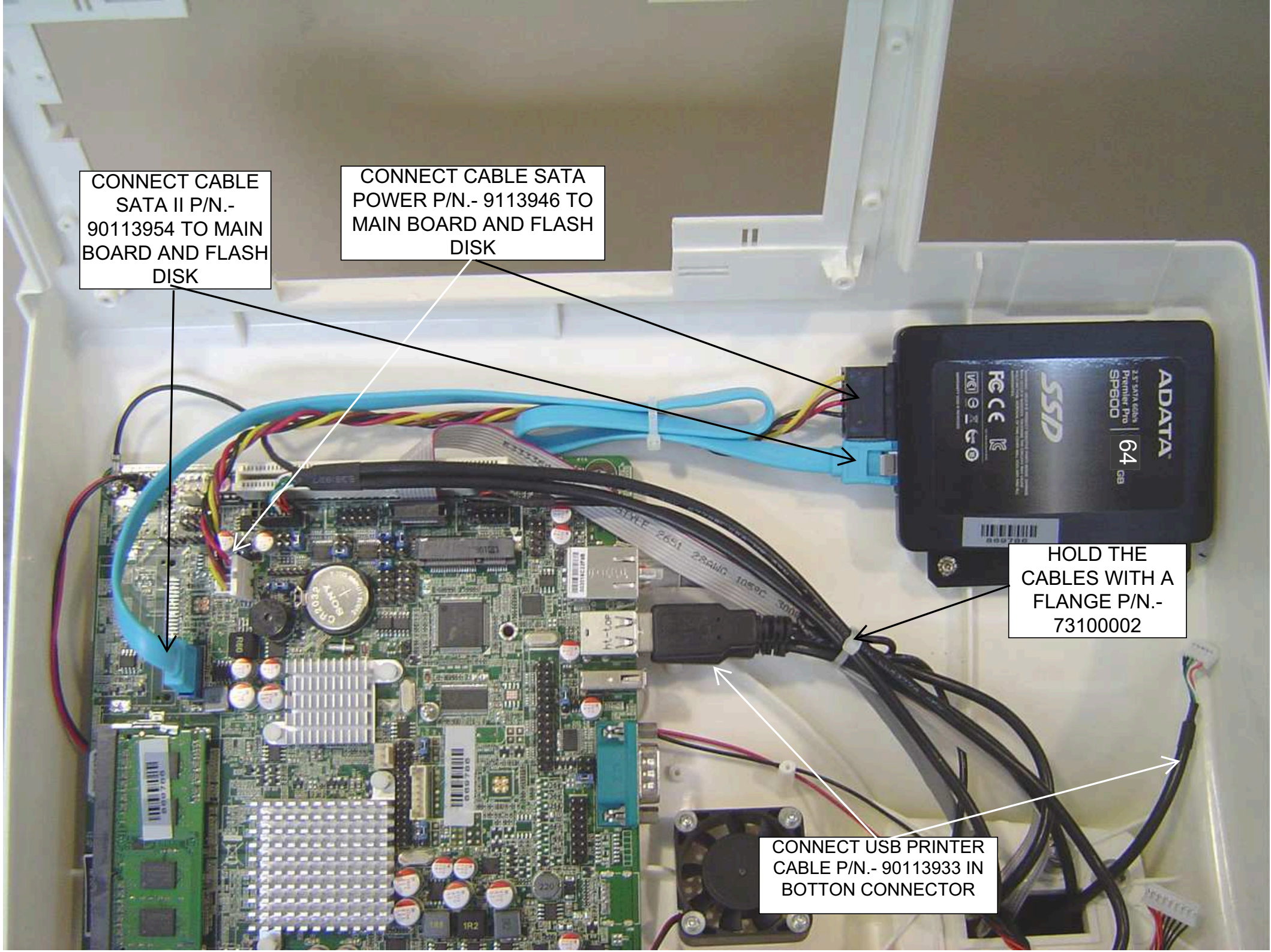


CONNECT CABLE  
SATA II P/N.-  
90113954 TO MAIN  
BOARD AND FLASH  
DISK

CONNECT CABLE SATA  
POWER P/N.- 9113946 TO  
MAIN BOARD AND FLASH  
DISK

HOLD THE  
CABLES WITH A  
FLANGE P/N.-  
73100002

CONNECT USB PRINTER  
CABLE P/N.- 90113933 IN  
BOTTOM CONNECTOR





# 14. CONNECT CONTROL MONITORES CABLES (COMPONENTS)

P/N.-  
90114013



P/N.-  
90113968



P/N.-  
90114010



P/N.-  
90114008





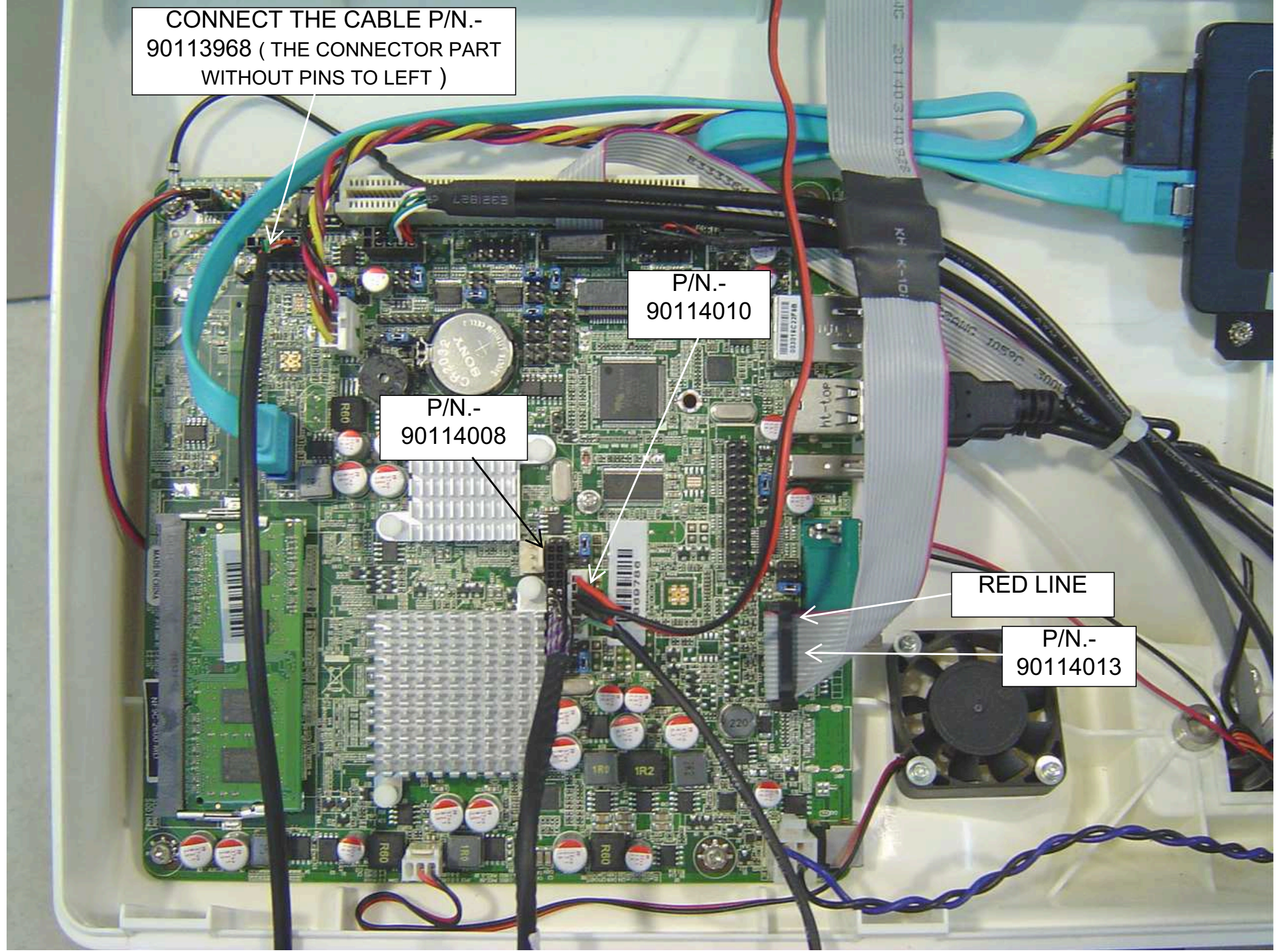
CONNECT THE CABLE P/N.-  
90113968 ( THE CONNECTOR PART  
WITHOUT PINS TO LEFT )

P/N.-  
90114010

P/N.-  
90114008

RED LINE

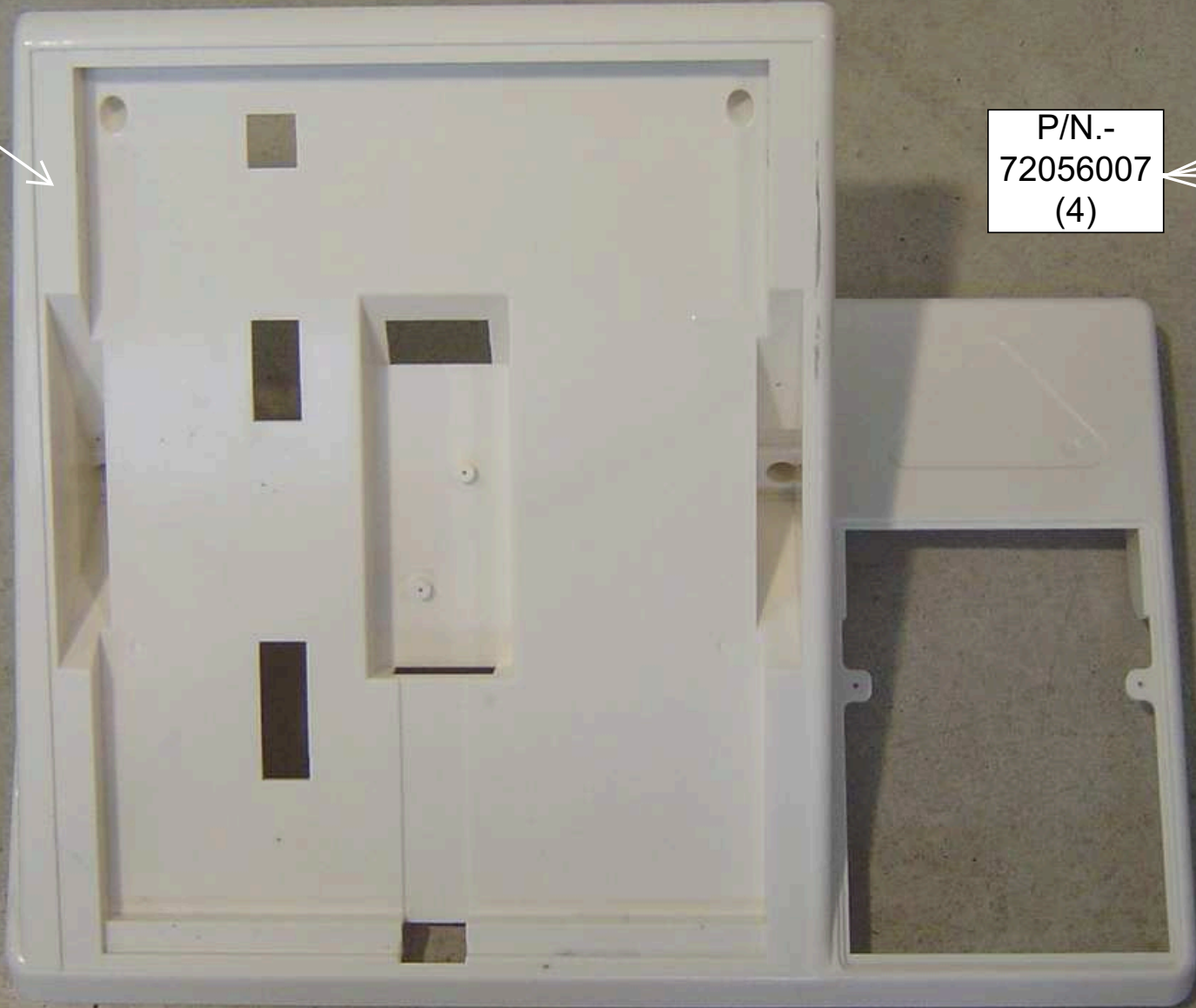
P/N.-  
90114013





# 15.- ASSEMBLY UP CONSOLE AND FRONT 12" TOUCH SCREEN (COMPONENTS )

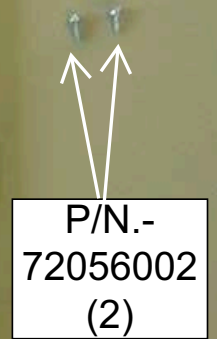
P/N.-  
71004495



P/N.-  
72056007  
(4)

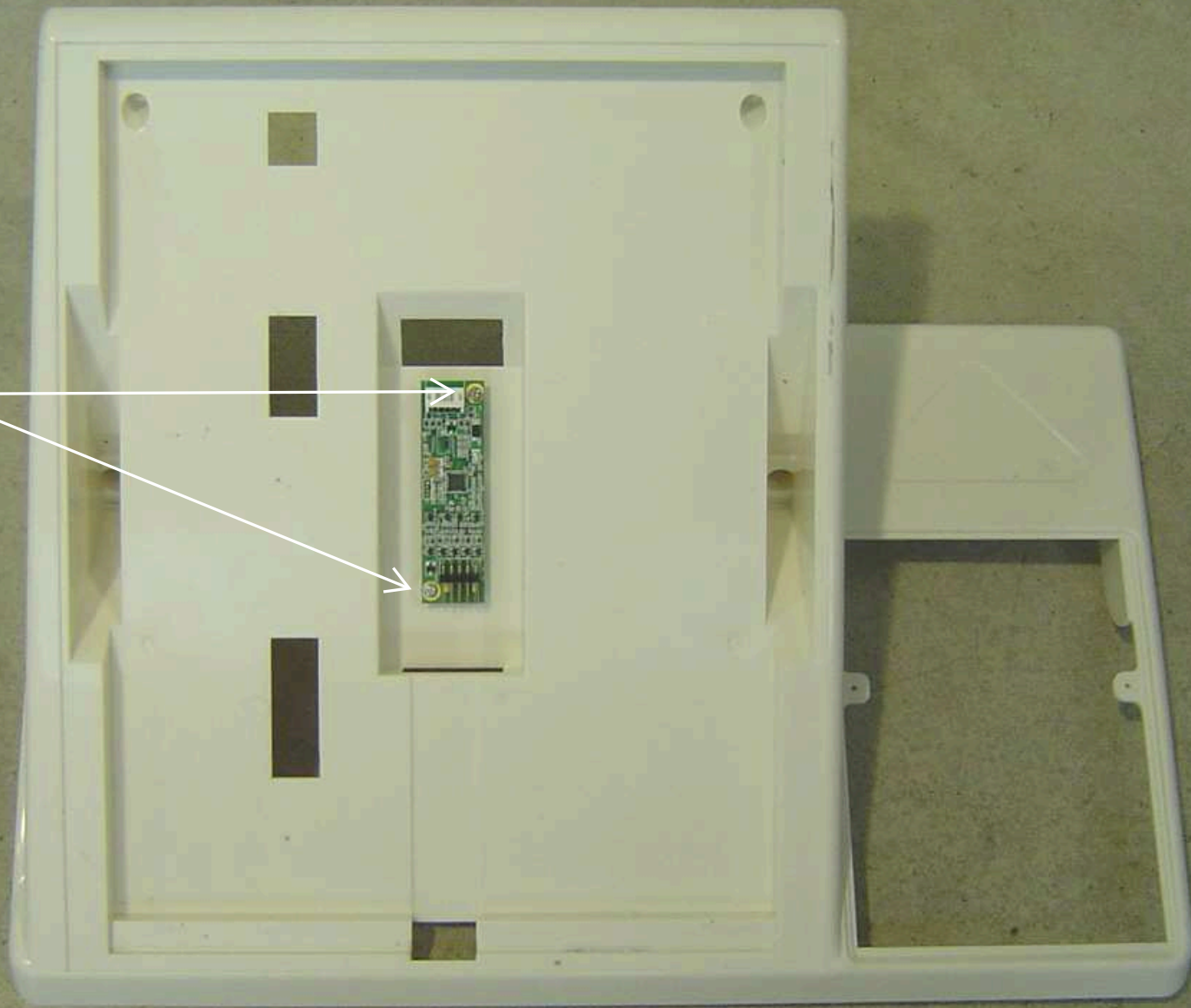


# 15.- ASSEMBLY UP CONSOLE AND FRONT 12" TOUCH SCREEN (COMPONENTS )





TO HOLD THE  
TOUCH  
CONTROL  
BOARD P/N.-  
19087300 TO  
UP CONSOLE  
WITH 2  
SCREWS P/N.-  
72056002





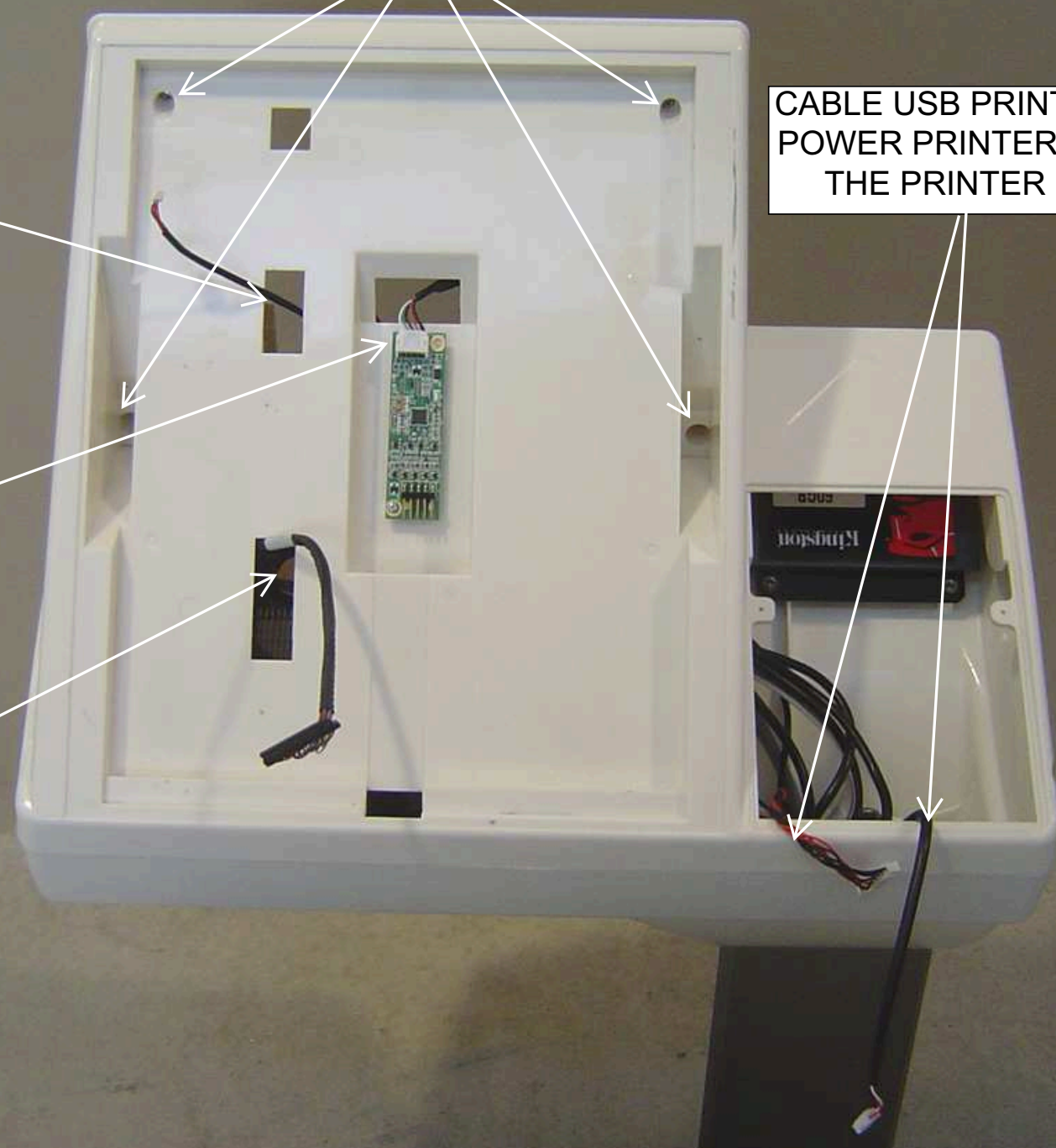
ASSEMBLYUP CONSOLE  
AND HOLD WITH 4 SCREWS  
P/N.- 72056007

PASS THE  
POWER  
BACK LIGHT  
CABLE P/N.-  
90114010  
FOR THE  
HOLE

CONNECT  
THE CABLE  
P/N.-  
90113968

PASS THE LVDS  
CABLE P/N.-  
90114008 FOR  
THE HOLE

CABLE USB PRINTER AND  
POWER PRINTER OUT OF  
THE PRINTER HOLE





CONNECT THE  
POWER CABLE TO  
THE MONITOR

CONNECT THE TOUCH  
ON THE CONTROL  
BOARD. (SEE NEXT  
PICTURE )

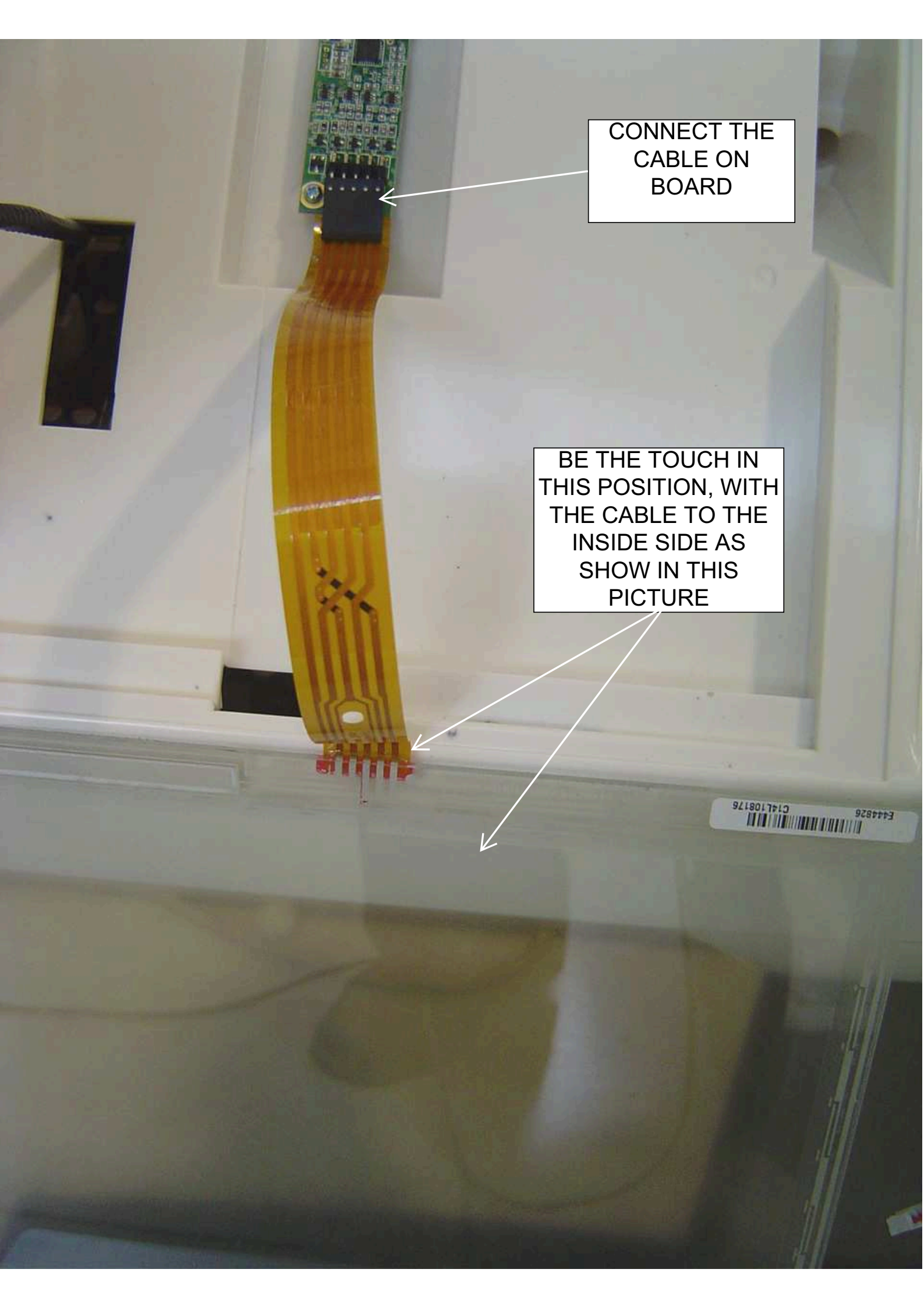
CONNECT THE  
CABLE TO THE  
MONITOR





CONNECT THE  
CABLE ON  
BOARD

BE THE TOUCH IN  
THIS POSITION, WITH  
THE CABLE TO THE  
INSIDE SIDE AS  
SHOW IN THIS  
PICTURE





GENERAL VIEW





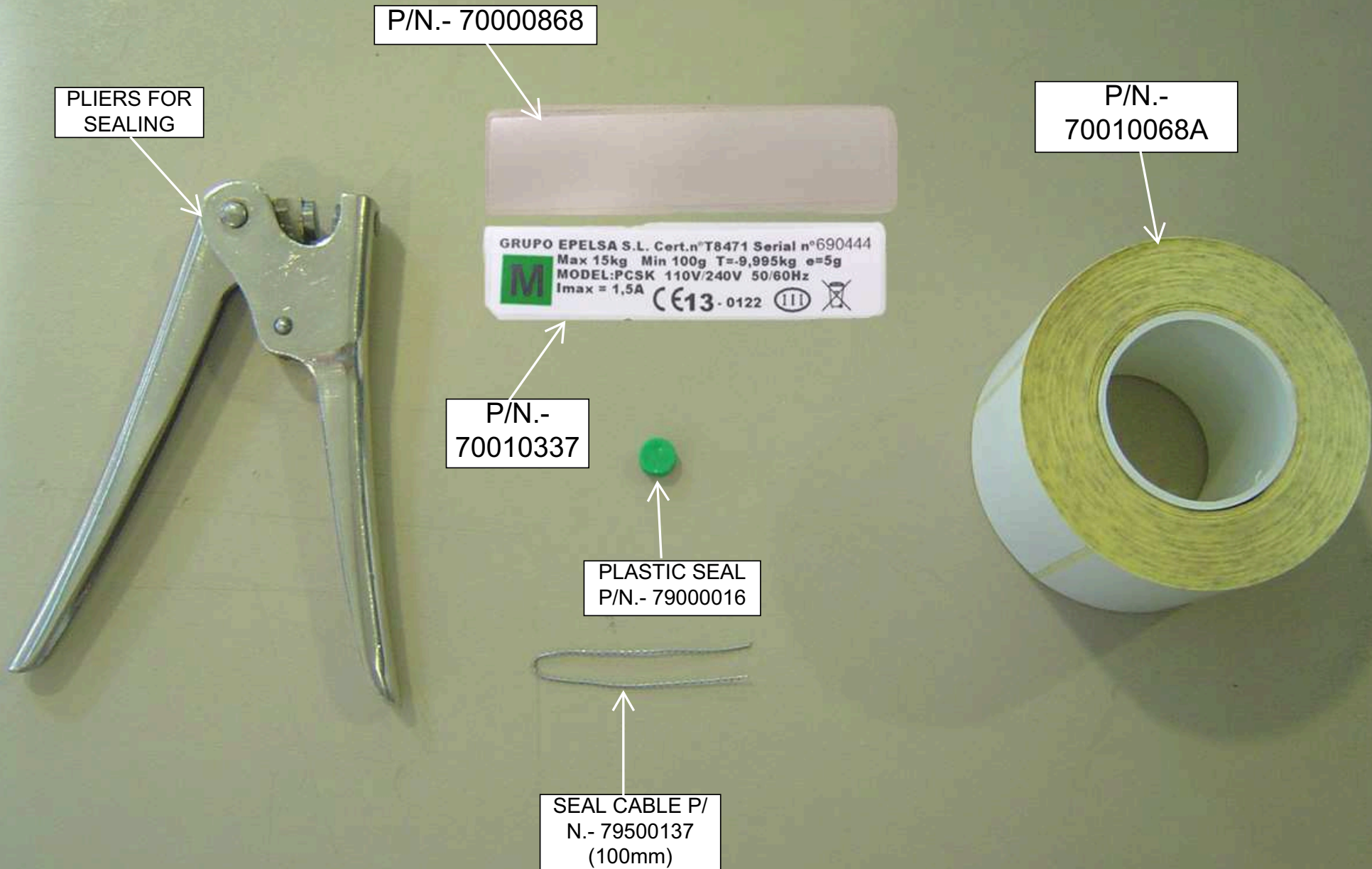
PUT THE MONITOR  
AND UP PUT THE  
TOUCH



INSERT THE  
SURPLUS  
CABLE FOR  
THE HOLE



# 16.- ASSEMBLY COVER AND FINISH (COMPONENTS)





# 16.- ASSEMBLY COVER AND FINISH (COMPONENTS)

P/N.-  
70005216





16.- ASSEMBLY COVER AND FINISH  
(COMPONENTS)

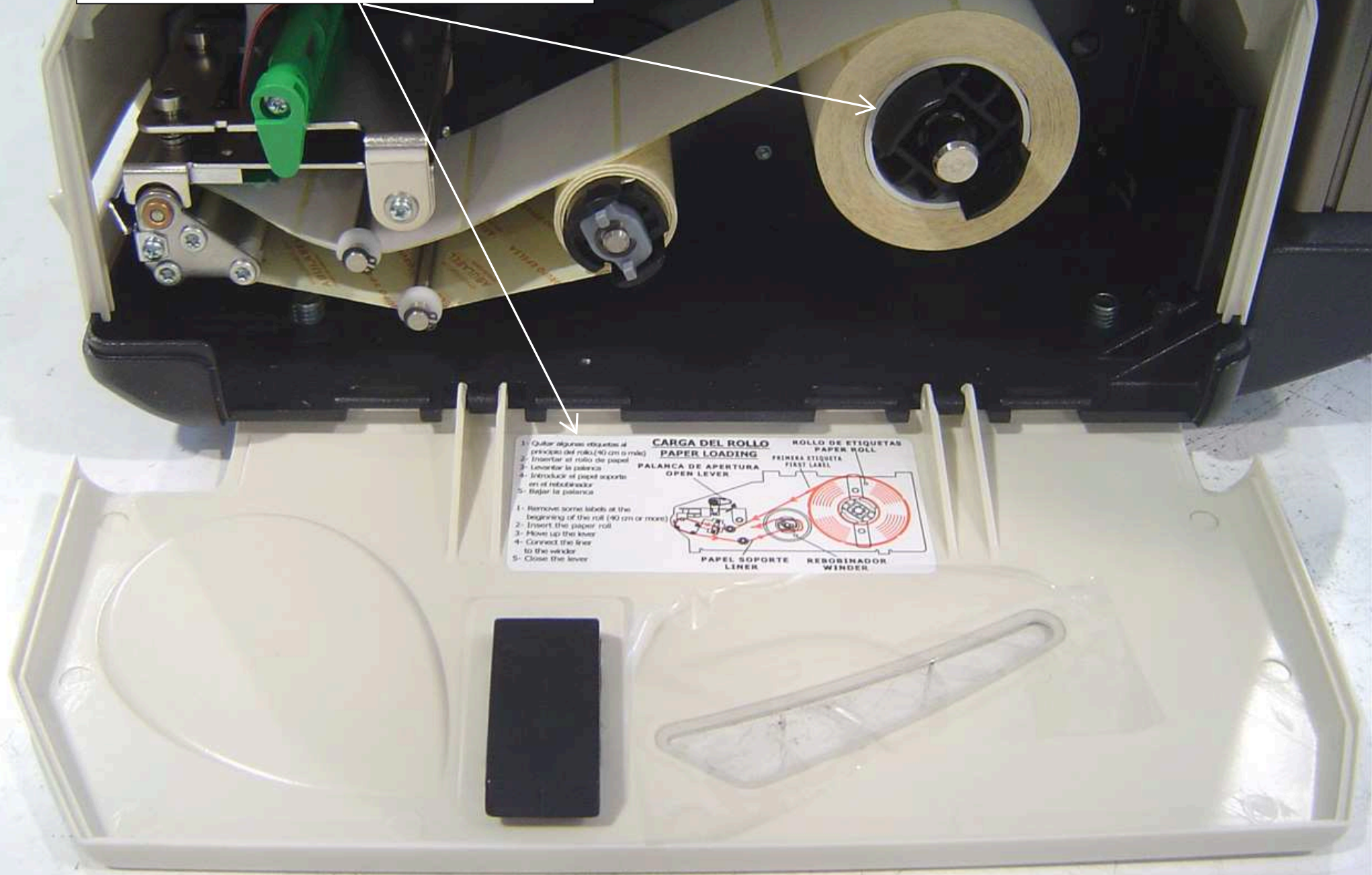


P/N:

-71004456 (WHITE)  
(THIS PIECE NOT  
COME MOUNTED)



PUT THE LABEL ROLL P/N.-  
70010068A AS SHOW IN THE  
DRAWING



1- Quitar algunas etiquetas al principio del rollo (90 cm o más)  
2- Insertar el rollo de papel  
3- Levantar la palanca  
4- Introducir el papel soporte en el rebobinador  
5- Bajar la palanca

**CARGA DEL ROLLO**  
**PAPER LOADING**

ROLLO DE ETIQUETAS  
PAPER ROLL

PALANCA DE APERTURA  
OPEN LEVER

PRIMERA ETIQUETA  
FIRST LABEL

PAPEL SOPORTE  
LINER

REBOBINADOR  
WINDER





PUT THE CABLE SEAL P/N.-  
79500137 AND SEAL P/N.-  
79000016, USING PLIERS FOR  
SEALING, AFTER CHECK THE  
SCALE

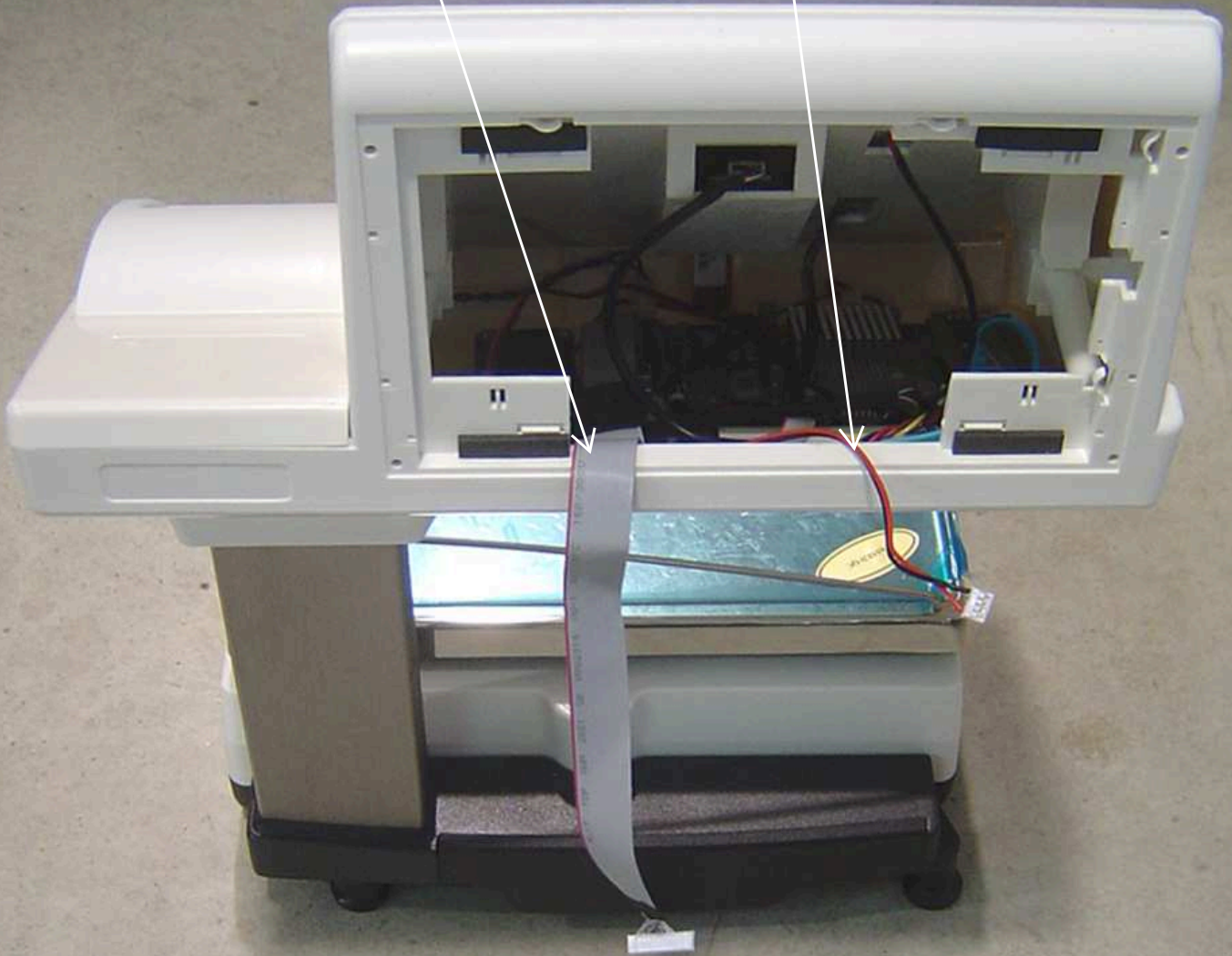




# BACK SIDE

VGA CONTROL  
CABLE P/N.-  
90114013

POWER BACK  
LIGHT CABLE P/N.-  
90114010





REMOVE PLASTIC PROTECTOR TOUCH SCREEN  
ON THE EDGE, TO AVOID PASTE WITH THE  
COVER, AND PASTE THE COVER OF SCREEN

