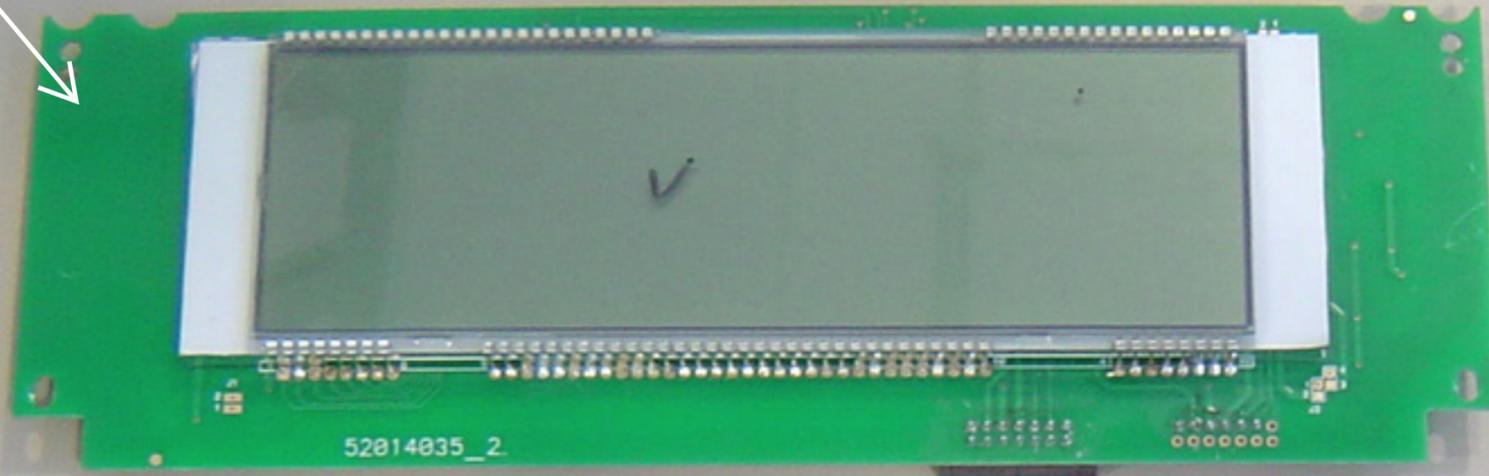
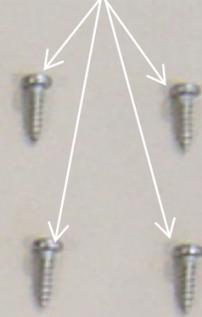


KIT P/N.- 13980463 ASSEMBLY BACK DISPLAY IN SCALE SS 110 KEYS.
COMPONENTS (GUIDELINE)

P/N.- 19138284



P/N.-
72056007
(4)



P/N.-
90101161

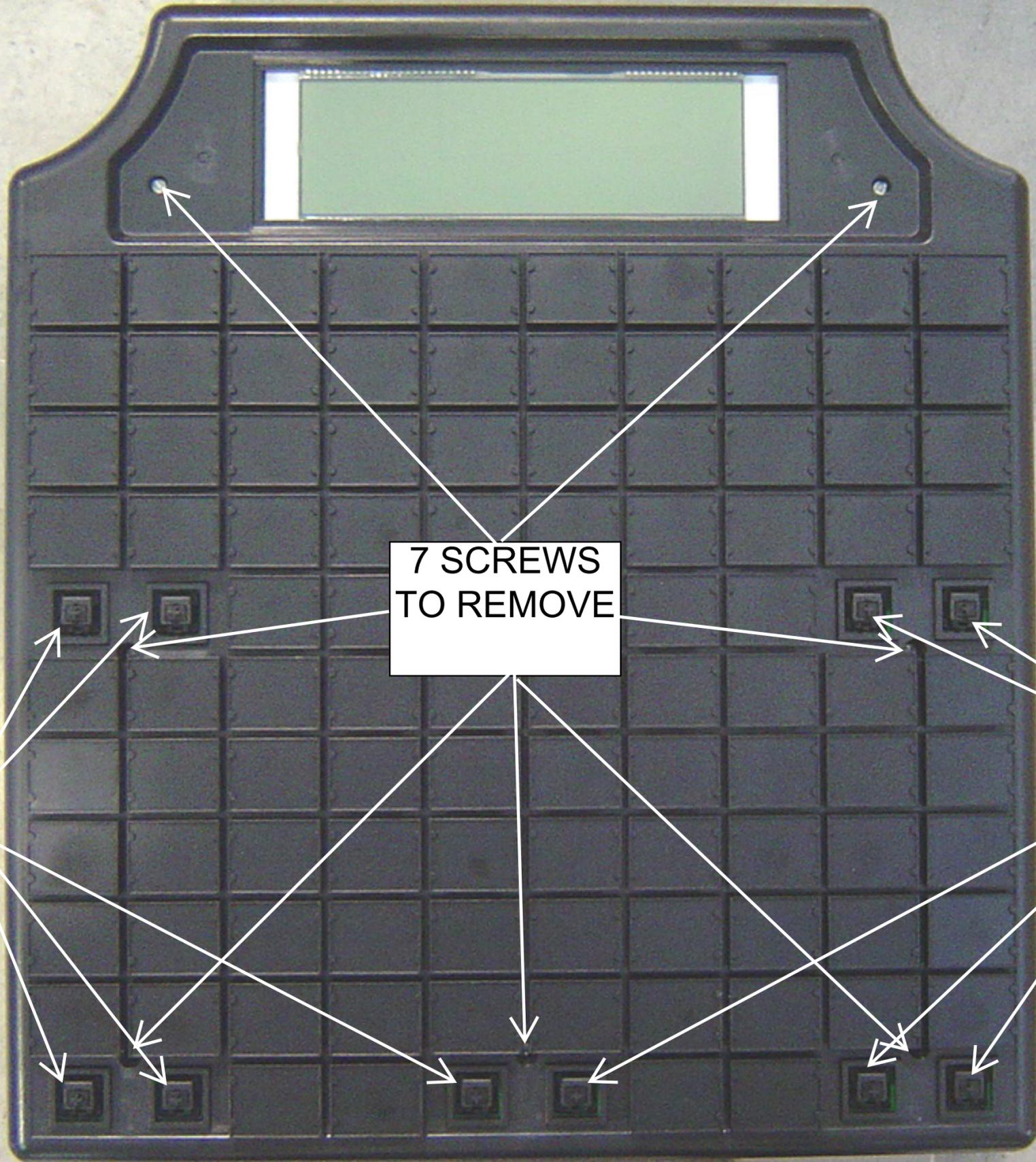


P/N.-
70005187



REMOVE COVER DISPLAY WITH
CARE, TO PREVENT A
BREAKDOWN OR SCRATCH





7 SCREWS
TO REMOVE

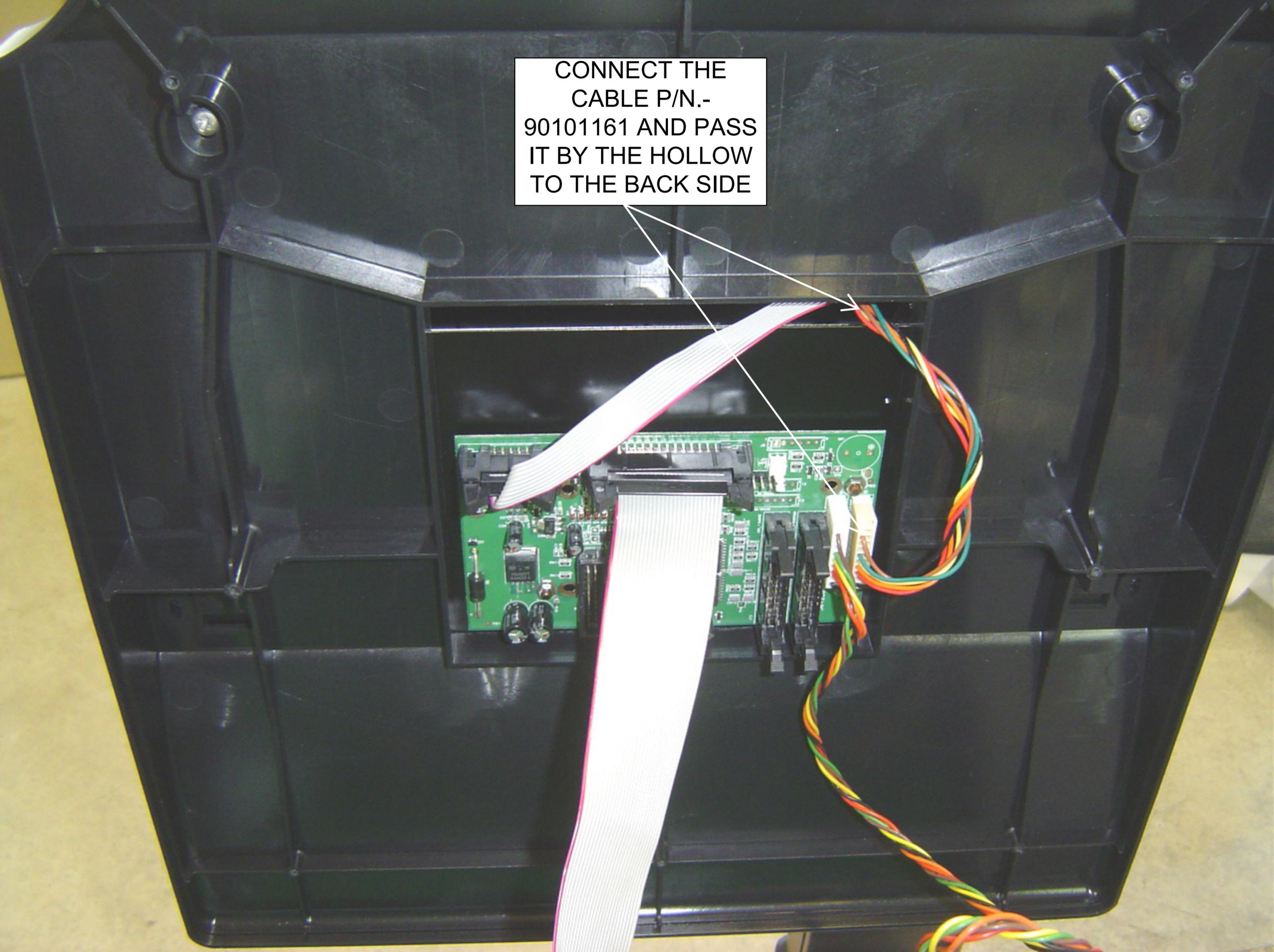
REMOVE THIS
KEY CAPS TO BE
ABLE TO REMOVE
THE SCREWS

REMOVE THIS
KEY CAPS TO
BE ABLE TO
REMOVE THE
SCREWS

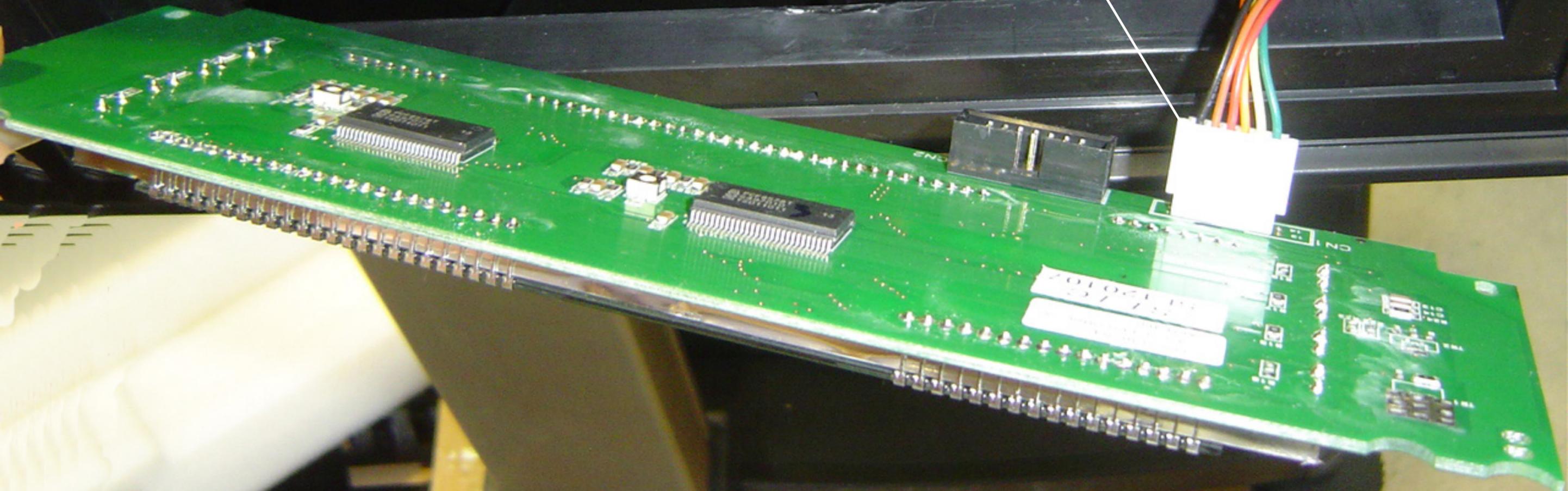
REMOVE THE
BACK COVER



CONNECT THE
CABLE P/N.-
90101161 AND PASS
IT BY THE HOLLOW
TO THE BACK SIDE

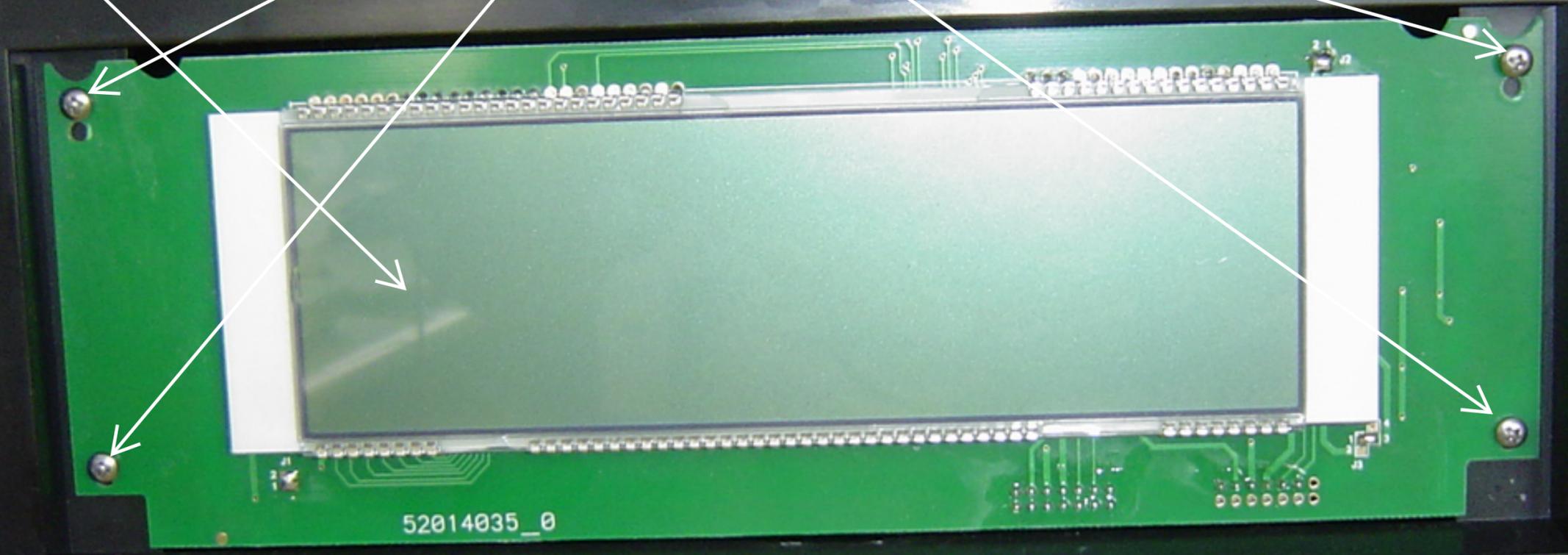


CONNECT THE CABLE
TO THE DISPLAY



HOLD THE DISPLAY TO THE CASE WITH SCREWS. FIRST PLACE IN THE TOP SIDE

REMOVE PLASTIC PROTECTOR OF THE DISPLAY

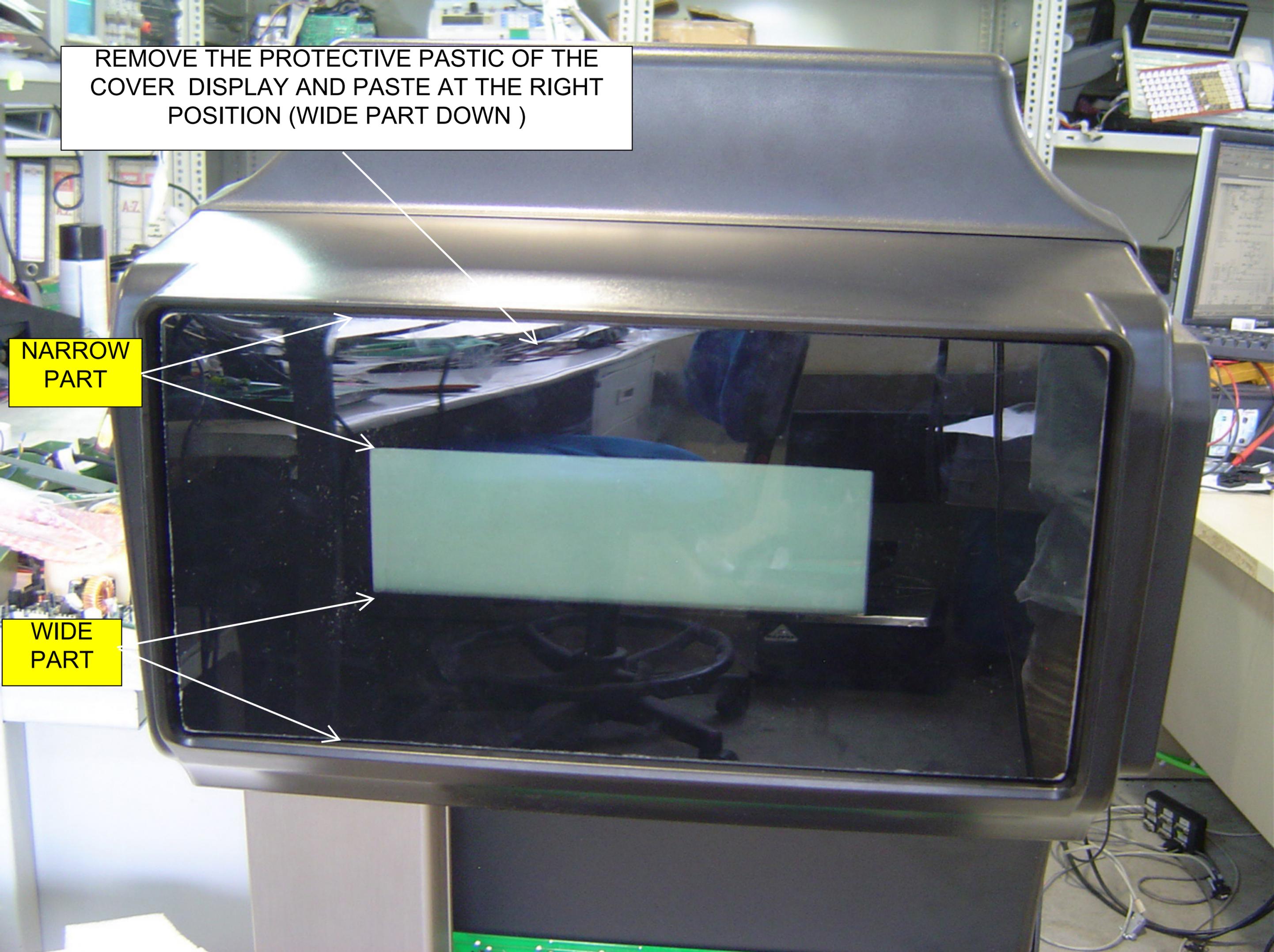


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REMOVE THE PROTECTIVE PASTIC OF THE COVER DISPLAY AND PASTE AT THE RIGHT POSITION (WIDE PART DOWN)

NARROW PART

WIDE PART



PUT THE FRONT OF COVER AND HOLD WITH THE 7
SCREWS, AFTER PASTE THE FRONT COVER DISPLAY AND
PUT THE KEY CAPS

PASTE THE
FRONT
DISPLAY
COVER



PUT THE
KEY CAPS

PUT THE
KEY CAPS