

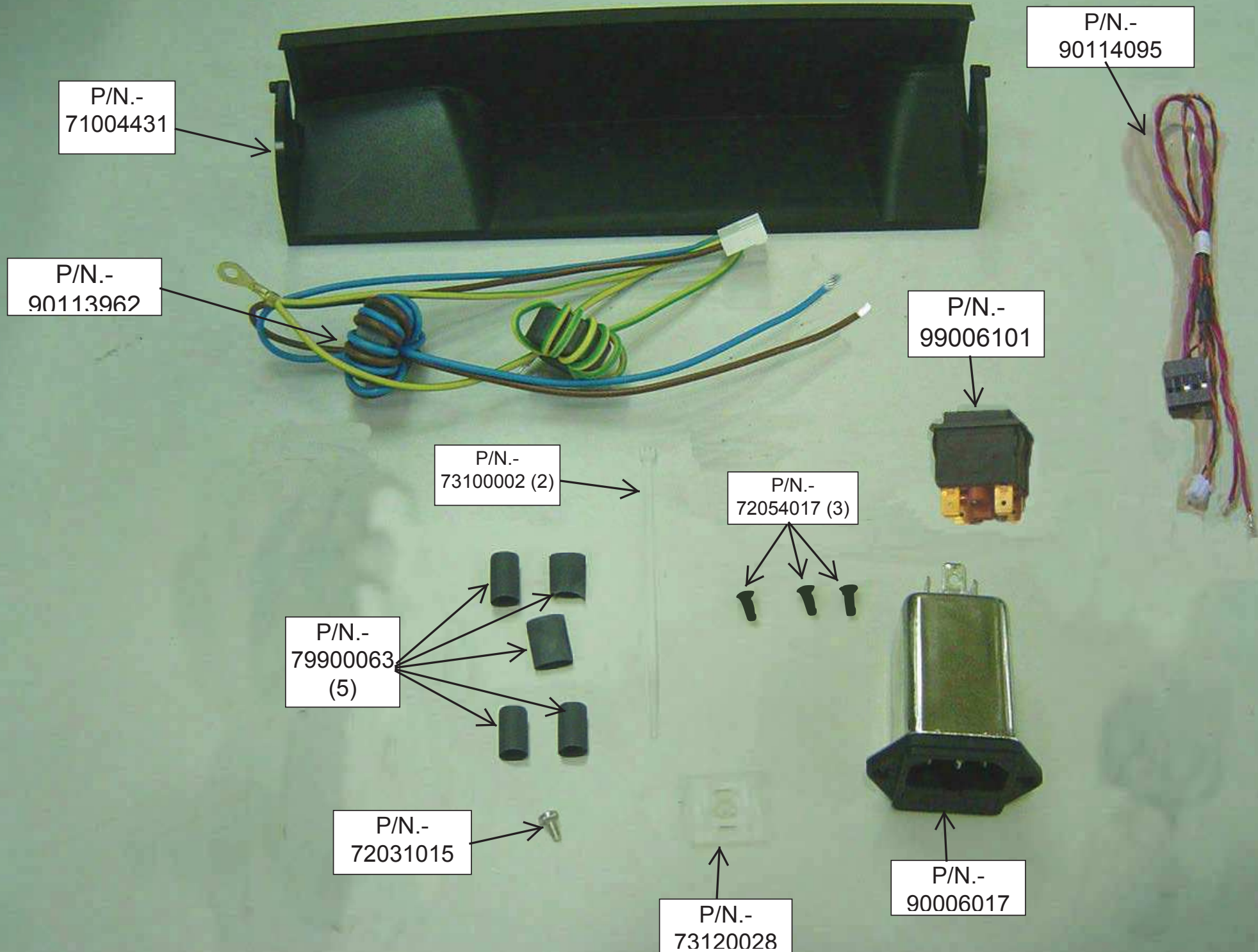
ASSEMBLY P/N.- X13986035 20-PC I 15" IMP-COLUMNNA NEW
TURN (2018)



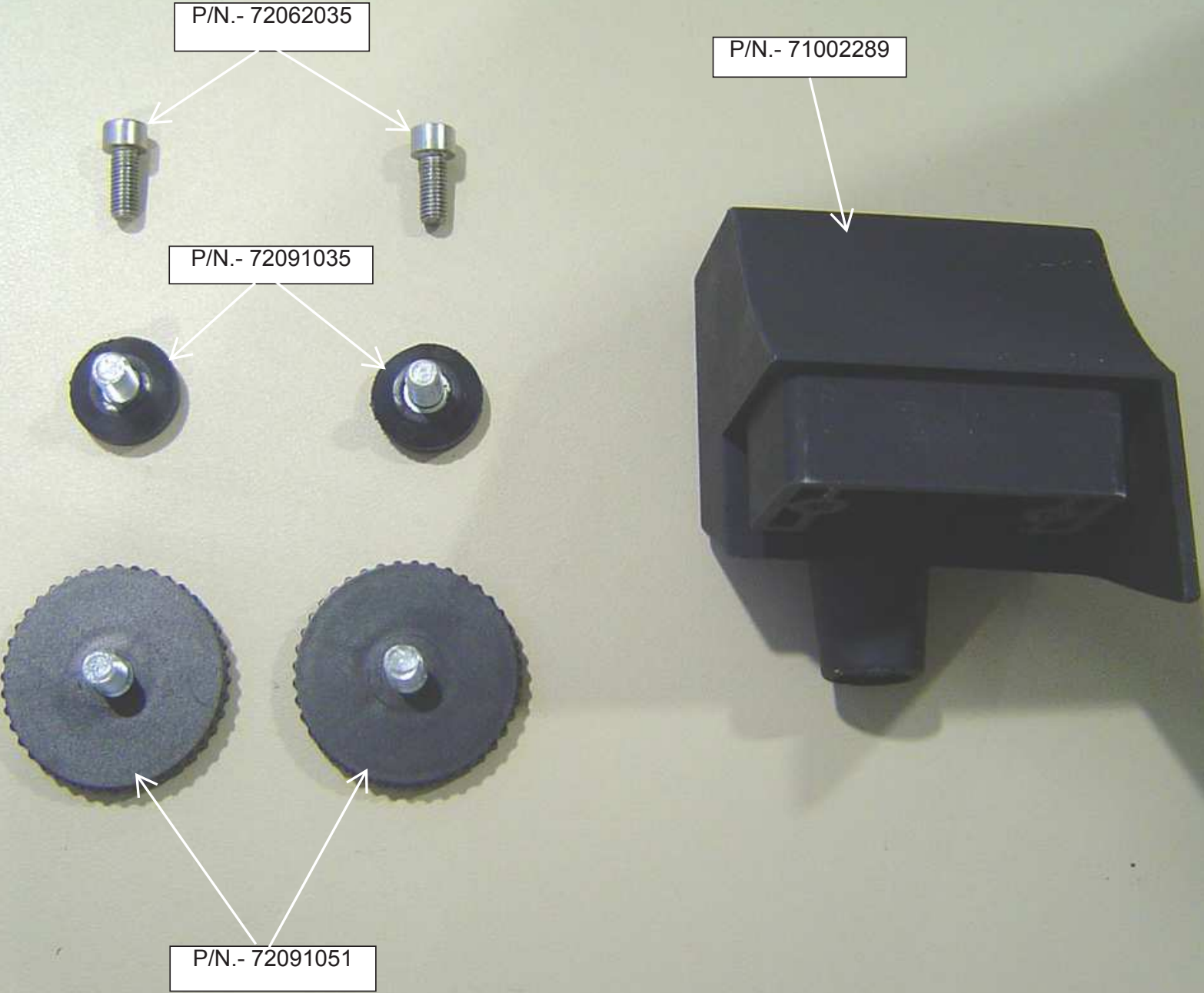
GUIDELINE ASSEMBLY P/N.- X13986035 20-PC I 15" IMP-COLUMN NEW TURN (2018)

1. ASSEMBLY BASE AND POWER ENTRY
2. ASSEMBLY POWER SUPPLIES AND SWITCH BOARD
3. ASSEMBLY SET LOAD CELL
4. ASSEMBLY PICO ITX BOARD AND CONNECTIONS BADGE
5. CONNECT CABLES
6. ASSEMBLY COLUMN
7. ASSEMBLY COVER
8. ASSEMBLY UP CROSS AND PUT PAN SCALE
9. ASSEMBLY SUPPORT OF MONITORS
10. ASSEMBLY 15" FRONT MONITOR
11. ASSEMBLY SUPPORT BACK MONITOR
12. ASSEMBLY AND CONNECT SET BACK MONITOR
13. ASSEMBLY AND CONNECT SET PRINTER
14. CONNECT FINISH

1.- ASSEMBLY BASE AND POWER ENTRY (COMPONENTS)



1.- ASSEMBLY BASE AND POWER ENTRY (COMPONENTS)



1.- ASSEMBLY BASE AND POWER ENTRY (COMPONENTS)

P/N.- 70000456

P/N.- 70000546

P/N.- 70010205

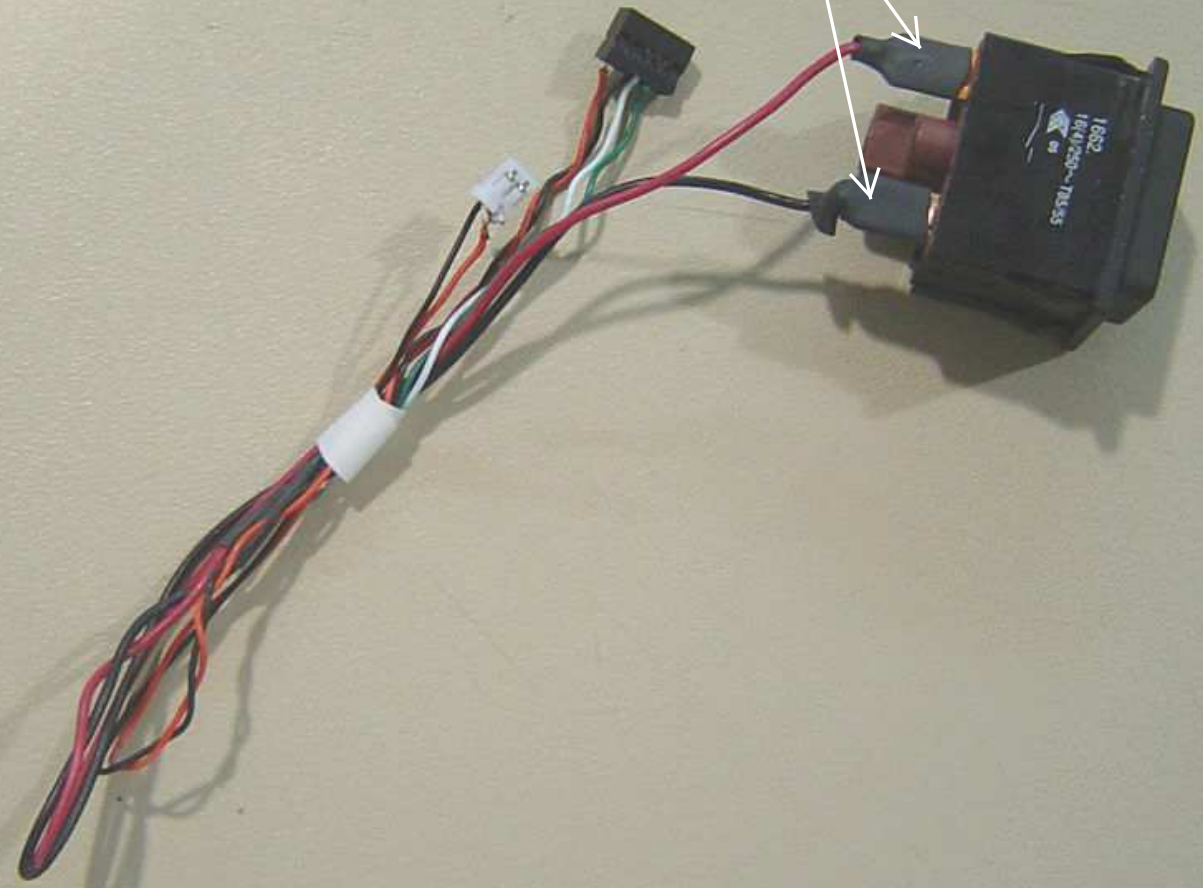


FUSE 3A

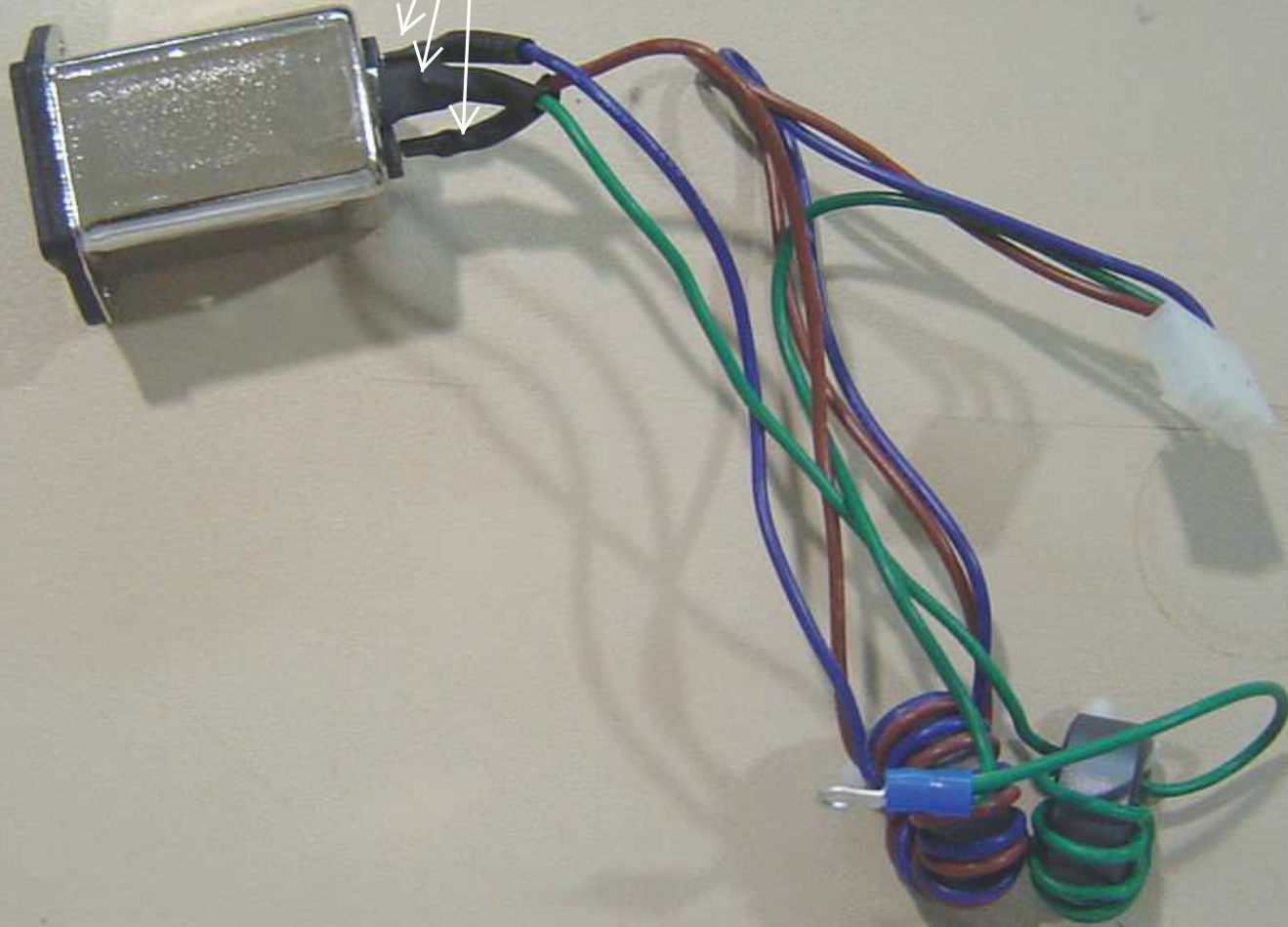


P/N.- 70010155 (2)

SOLDER CABLE P/N.- 90114095
PUTTING SHRINK P/N.-
79900063

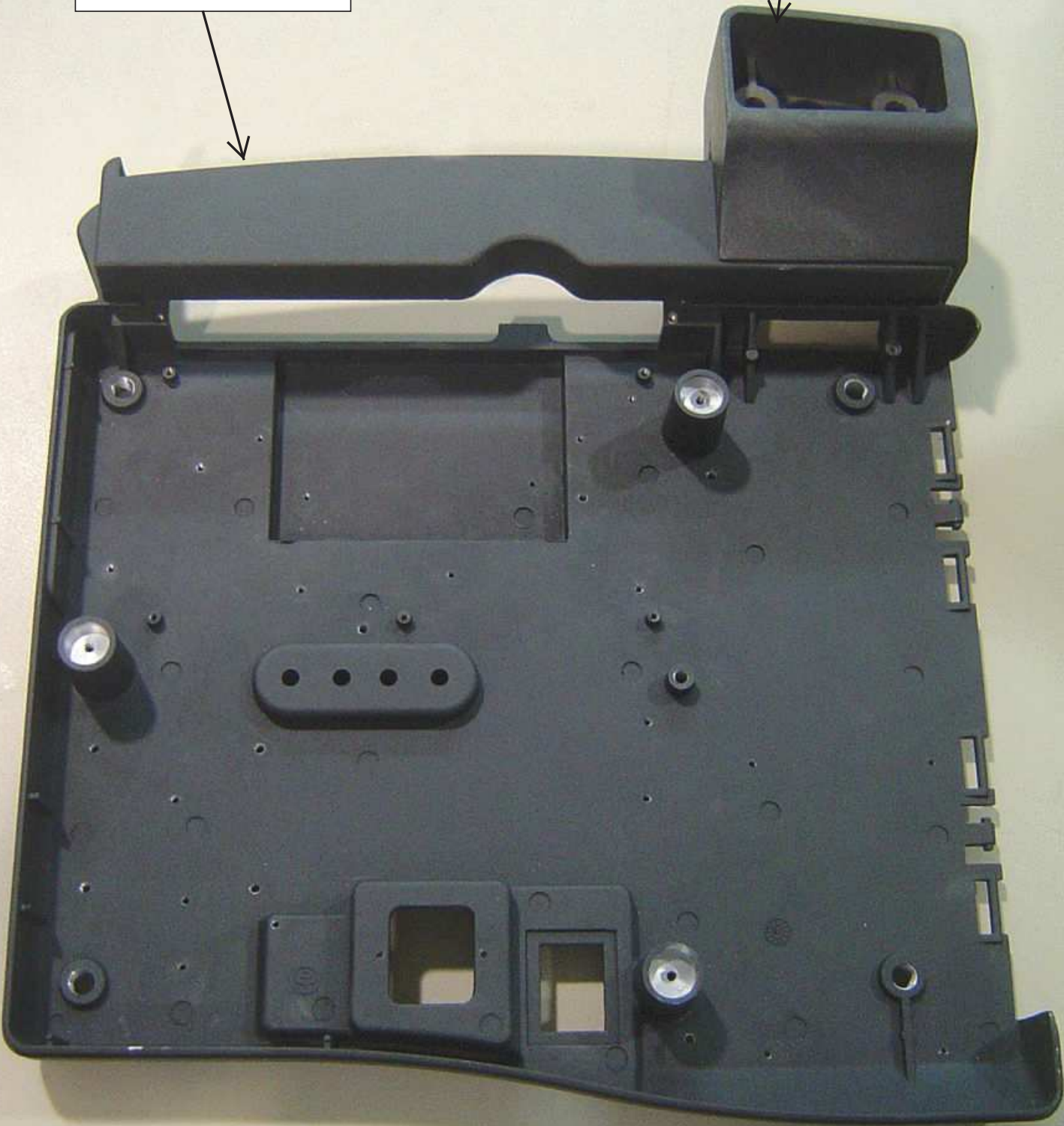


SOLDER THE CABLE P/N.-
90113962 PUTTING SHRINK P/N.-
79900063



P/N.- 71002288

P/N.-
71002289



ASSEMBLY THE
PIECE P/N.- 71004379

TIGHTEN THE
FEET P/N.-
72091051

TIGHTEN THE
FEET P/N.-
72091035

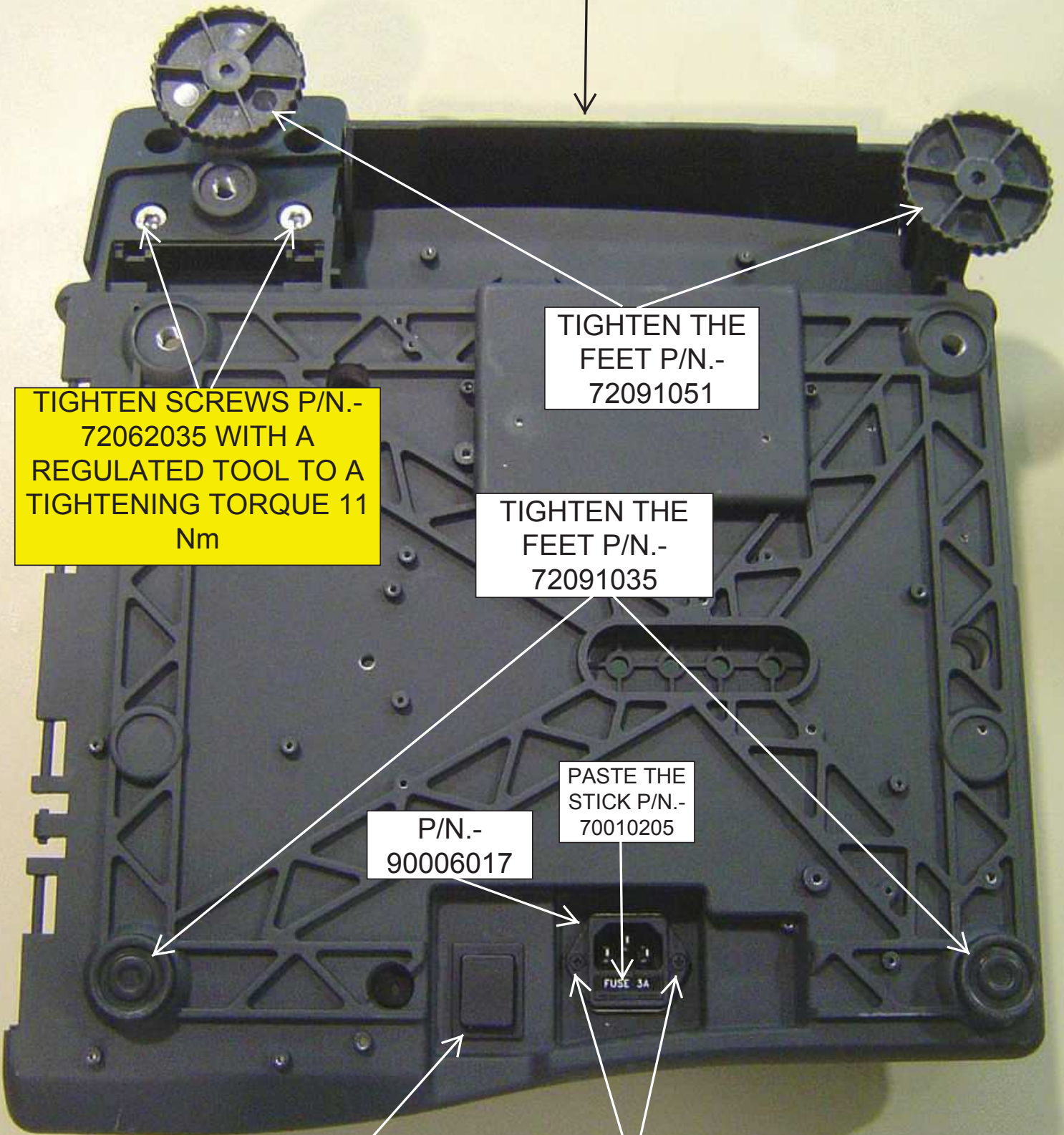
PASTE THE
STICK P/N.-
70010205

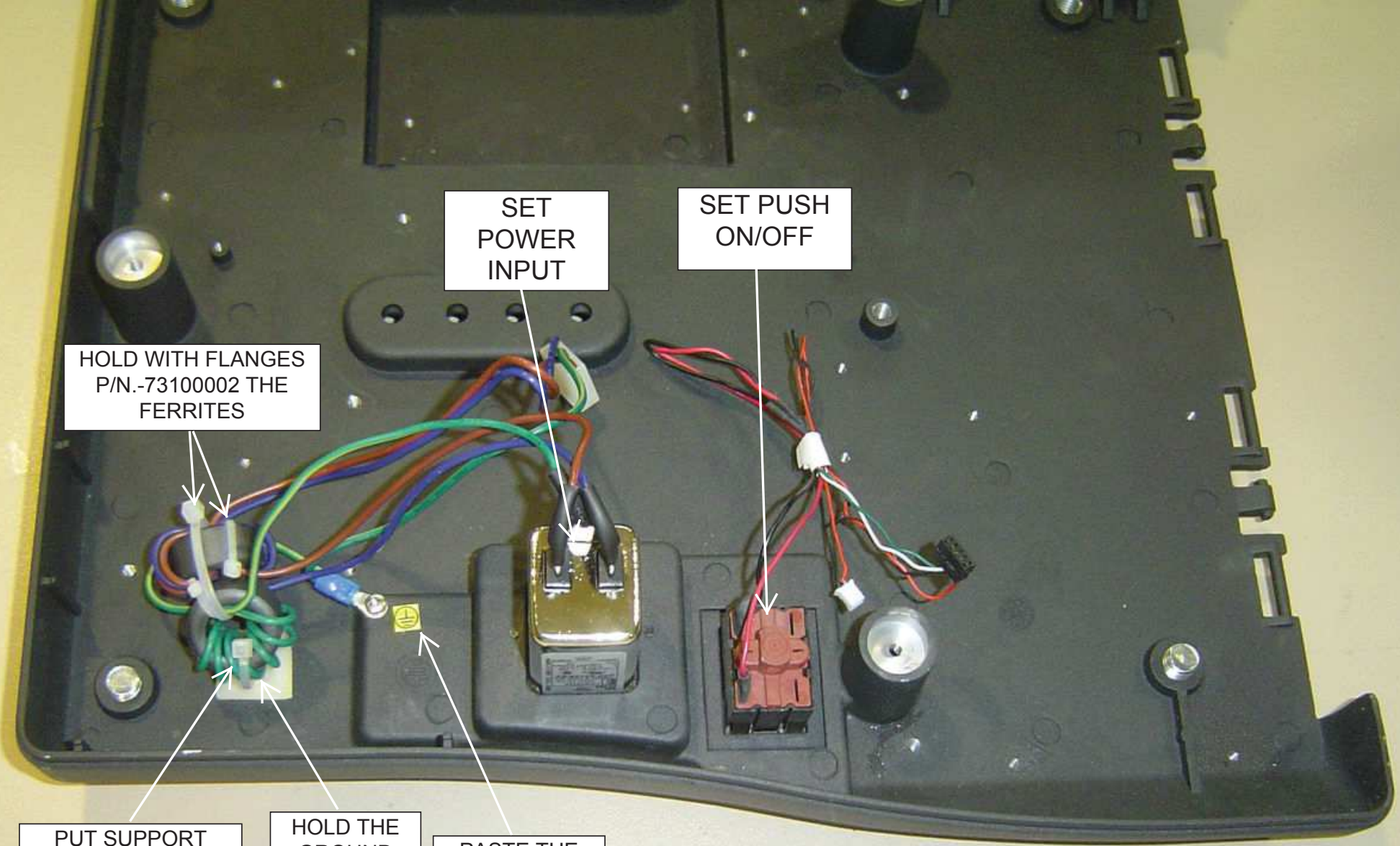
P/N.-
90006017

TIGHTEN SCREWS P/N.-
72062035 WITH A
REGULATED TOOL TO A
TIGHTENING TORQUE 11
Nm

ASSEMBLY THE
SET ON / OFF
PUSH P/N.-
99006101

PASS THE FERRITES AND
CABLES, OF THE SET
POWER INPUT, THROUGH
THE HOLE AND HOLD
WITH SCREWS P/N.-
72054017





SET
POWER
INPUT

SET PUSH
ON/OFF

HOLD WITH FLANGES
P/N.-73100002 THE
FERRITES

PUT SUPPORT
FLANGE P/N.-
73120028 WITH
SCREW P/N.-
72054017

HOLD THE
GROUND
TERMINAL
WITH
SCREW P/N.-
72031015

PASTE THE
STICK P/N.-
70000546

2.- ASSEMBLY POWER SUPPLIES AND SWITCH BOARD (COMPONENTS)

P/N.-
72031015 (2)



P/N.-
73050004
(2)



P/N.-
72031016
(2)



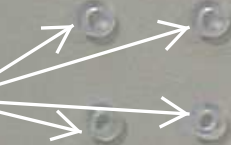
P/N.- 72091008
(NYLON SCREW)



P/N.-
72031026



P/N.-
71100003
(4)



P/N.-
73100002
(2)



P/N.-
71210408
(2)



P/N.-
90114096



P/N.-
19052155

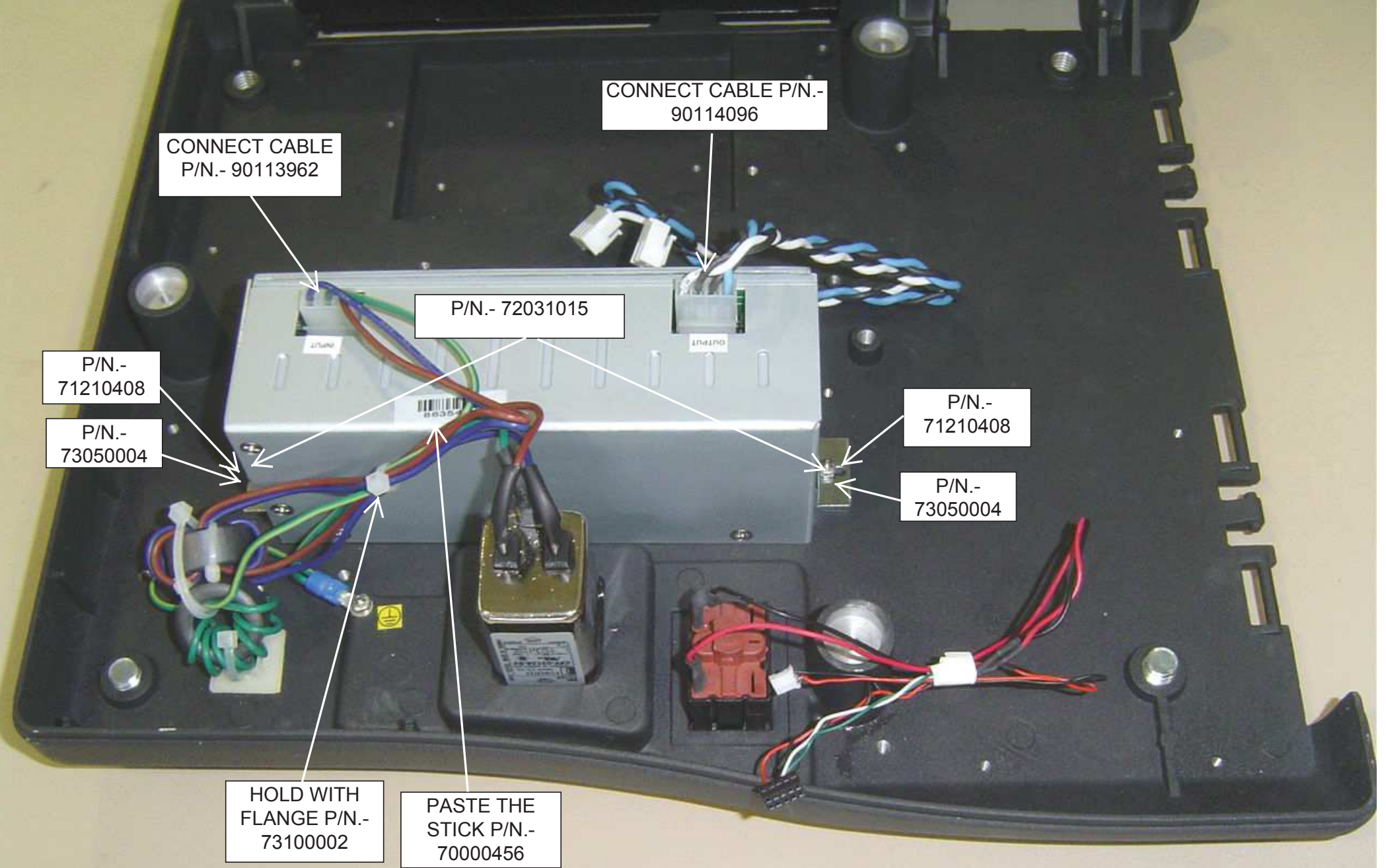


P/N.-
19052165



P/N.-
19052167





CONNECT CABLE P/N.-
90114096

CONNECT CABLE
P/N.- 90113962

P/N.- 72031015

P/N.-
71210408

P/N.-
73050004

P/N.-
71210408

P/N.-
73050004

HOLD WITH
FLANGE P/N.-
73100002

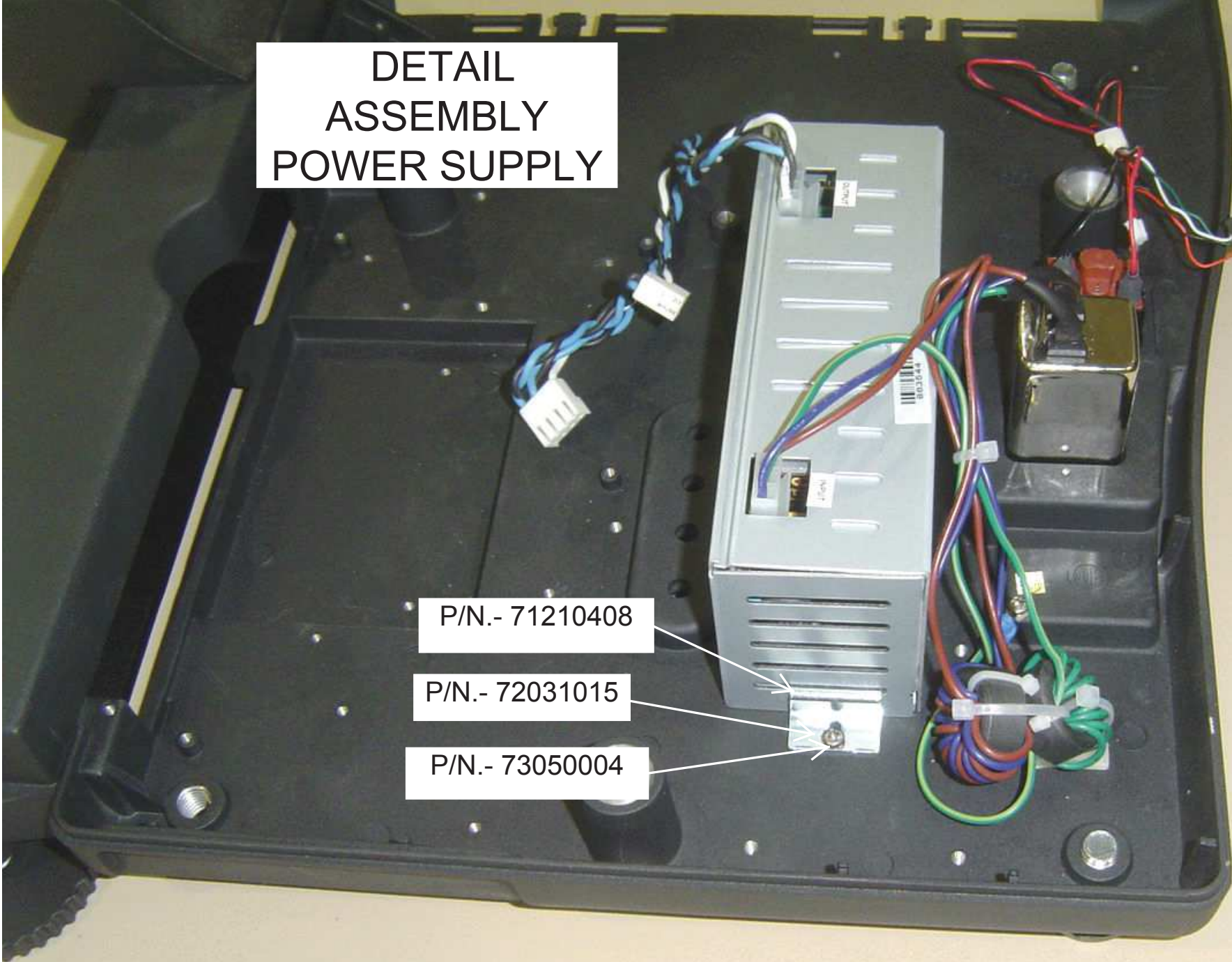
PASTE THE
STICK P/N.-
70000456

DETAIL
ASSEMBLY
POWER SUPPLY

P/N.- 71210408

P/N.- 72031015

P/N.- 73050004

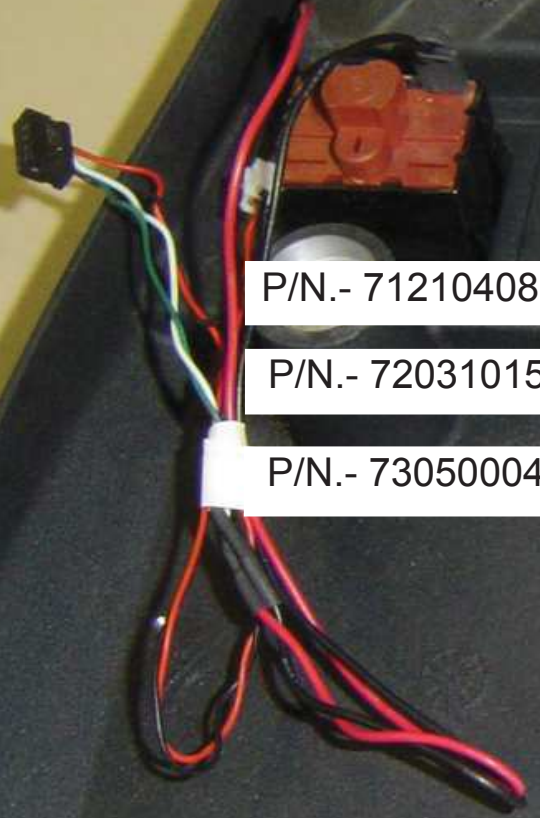


DETAIL
ASSEMBLY
POWER SUPPLY

P/N.- 71210408

P/N.- 72031015

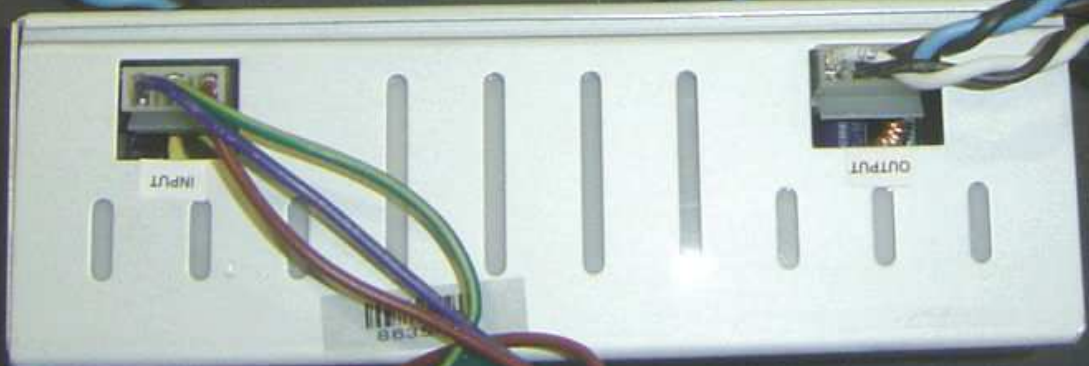
P/N.- 73050004

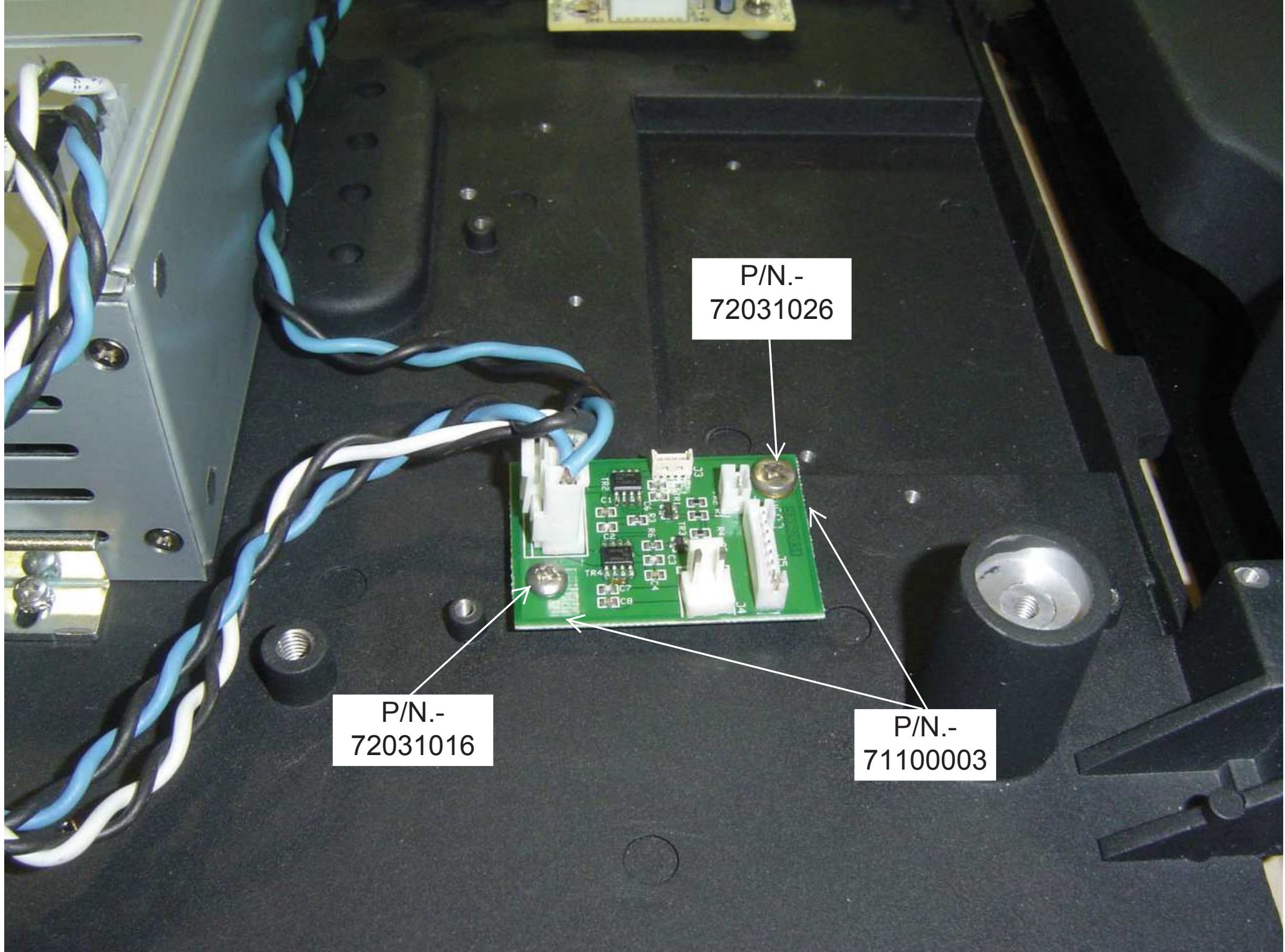


PUT THE POWER SUPPLY P/N.-
19052165 AND HOLD WITH 2
SPACERS P/N.- 71100003, SCREW
P/N.- 72031016 AND SCREW P/N.-
72091008 (SEE NEXT PICTURE)

PUT THE SWITCH BOARD
P/N.- 19052167 AND HOLD
WITH 2 SPACERS P/N.-
71100003, SCREW P/N.-
72031016 AND 72031026
(SEE NEXT PICTURE)

CONNECT CABLE IN
POWER SUPPLY
AND SWITCH
BOARD





P/N.-
72031026

P/N.-
72031016

P/N.-
71100003

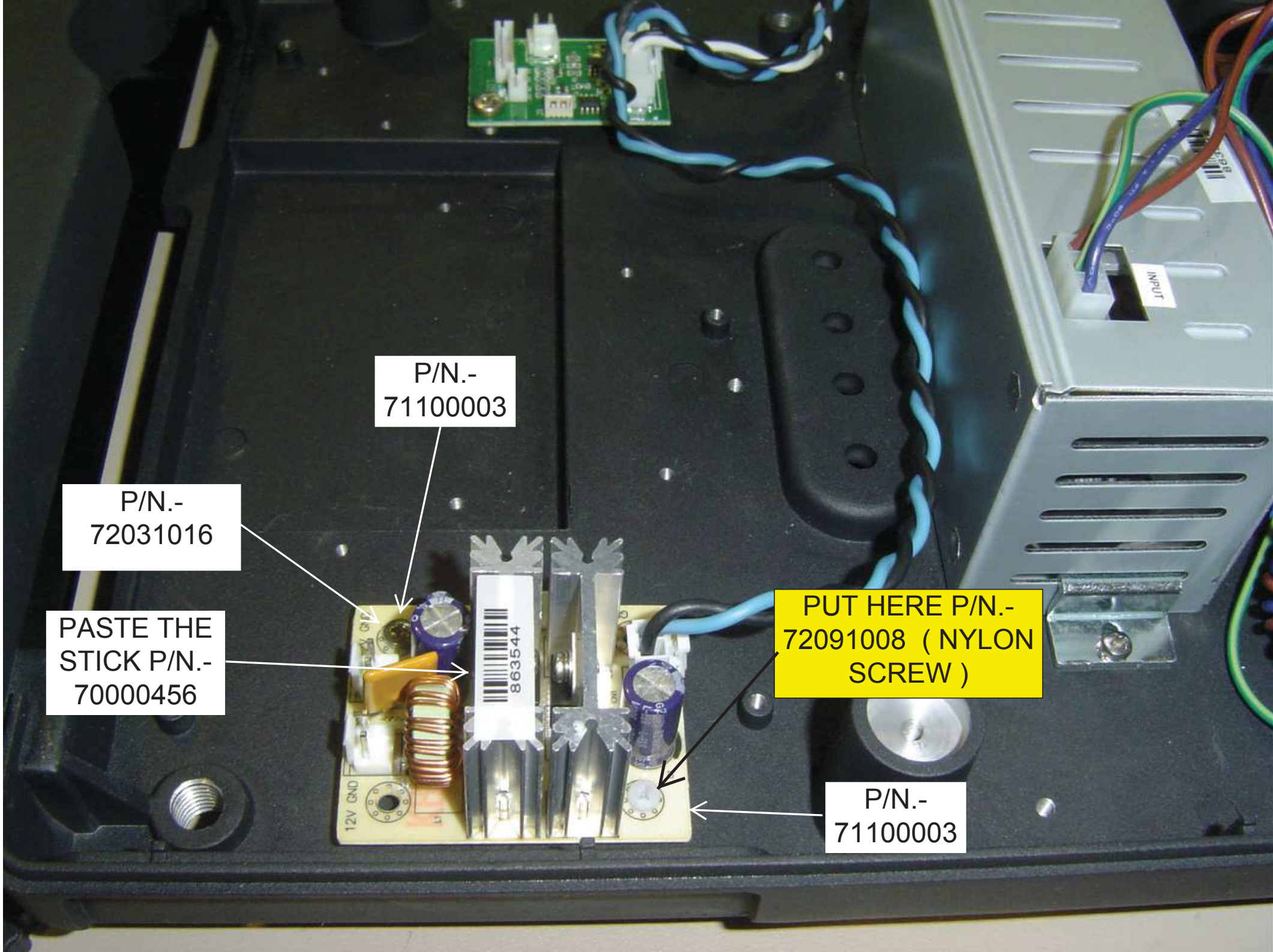
P/N.-
71100003

P/N.-
72031016

PASTE THE
STICK P/N.-
70000456

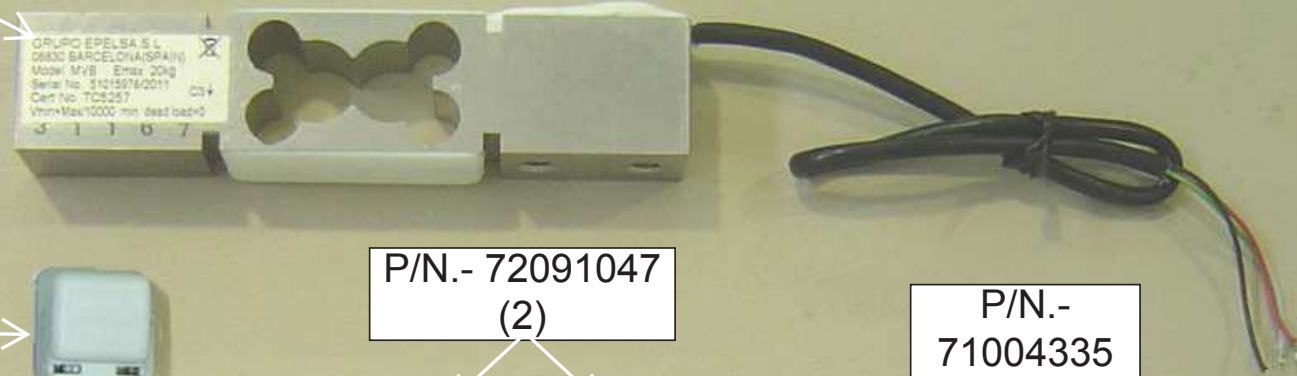
PUT HERE P/N.-
72091008 (NYLON
SCREW)

P/N.-
71100003



3.- ASSEMBLY SET LOAD CELL P/N.- 97003239 (COMPONENTS)

P/N.- 97003224
(FOR 15 Kg)



P/N.-
93002035



P/N.- 72091047
(2)



P/N.-
71004335



P/N.-
71101024



P/N.-
71101022



P/N.- 73003001
(2)



3.- ASSEMBLY SET LOAD CELL P/N.- 97003239 (COMPONENTS)

P/N.-
19016800



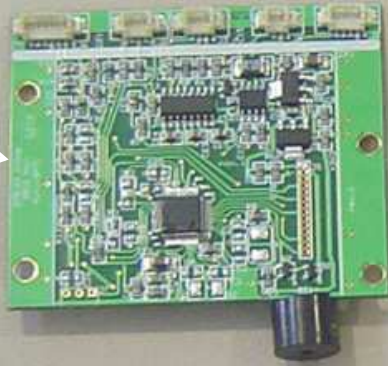
P/N.-
71210520



P/N.-
112583



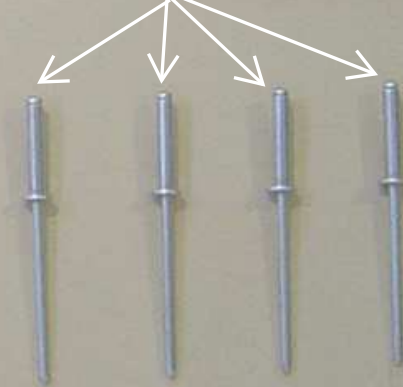
P/N.-
19016900



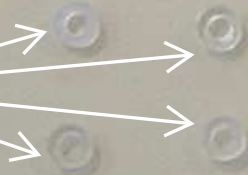
P/N.-
71002295



RIVET P/N.- 72300013
(3 x 16) (4)



P/N.-
71100003 (4)



P/N.-
79900061



3.- ASSEMBLY SET LOAD CELL P/N.- 97003239 (COMPONENTS)

P/N.-
90113984



P/N.-
72012025



P/N.-
71210414



P/N.-
72031015



P/N.-
72102009



P/N.-
73050004



P/N.-
73050007

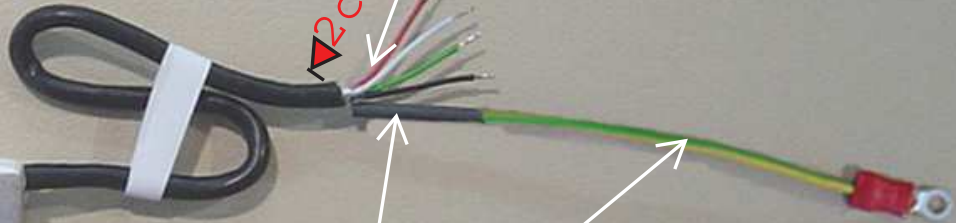




CUT THE WIRES
OF THE LOAD
CELL TO A
LENGTH OF 2 cm

2 cm

SOLDER DE CABLE P/N.-
112583 TO LOAD CELL
GROUND CABLE PUTTING
SHRINK P/N.-
79900061



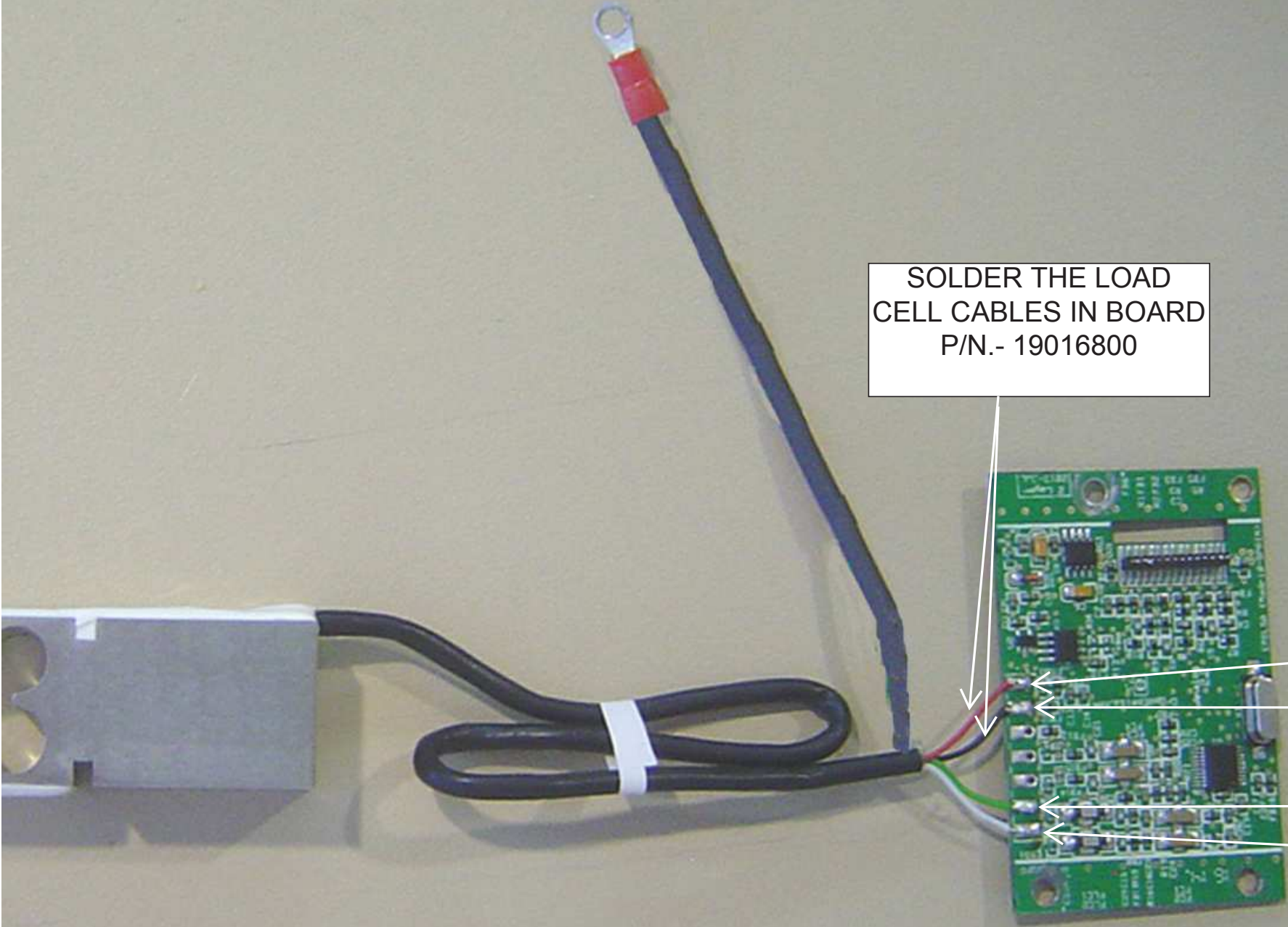
SOLDER THE LOAD
CELL CABLES IN BOARD
P/N.- 19016800

RED

BLACK

GREEN

WHITE

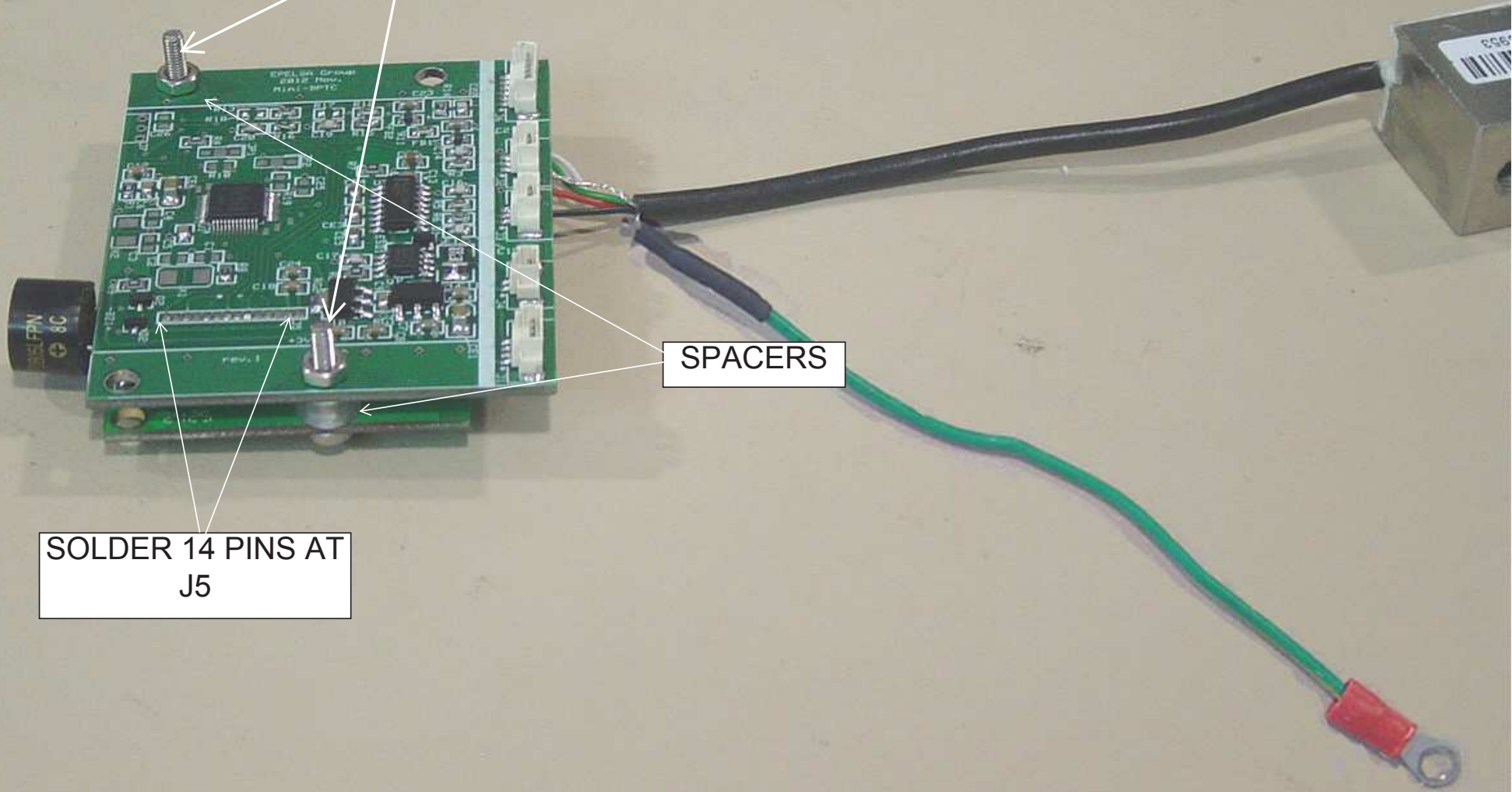


PUT SPACER P/N.- 71100003 AND GUIDE-SCREW TO ASSEMBLY ANALOG BOARD AND BPTC BOARD (P/N.- 19016900). AFTER ASSEMBLY SOLDER PINS IN J5

GUIDE SCREWS

SPACERS

SOLDER 14 PINS AT J5



ASSEMBLY SET DIGITAL LOAD CELL

HOLD ALL
TOGETHER WITH 4
RIVETS

RIVET P/N.-
72300013

P/N.- 71002295

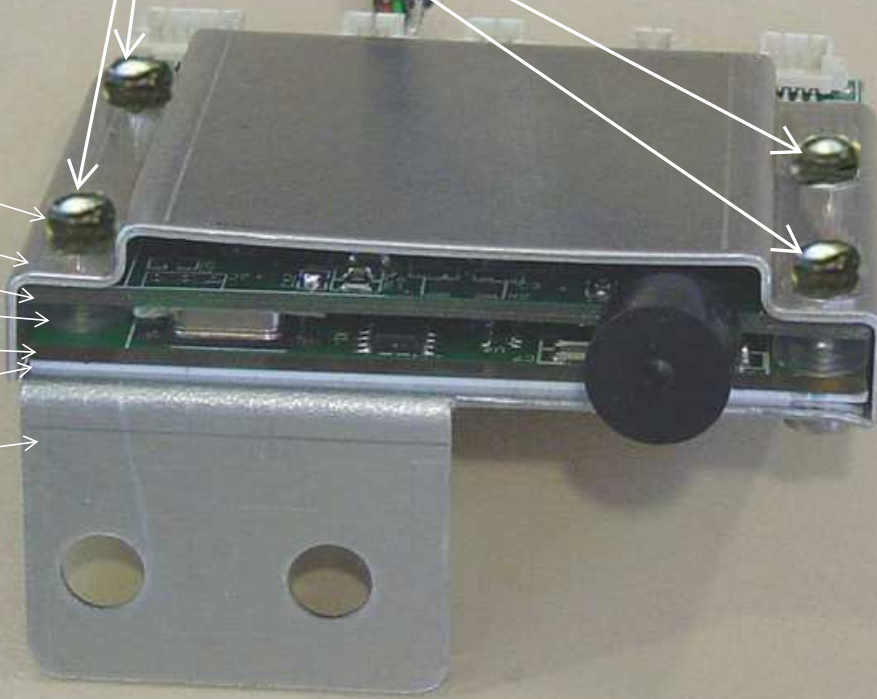
P/N.- 19016900

P/N.- 71100003

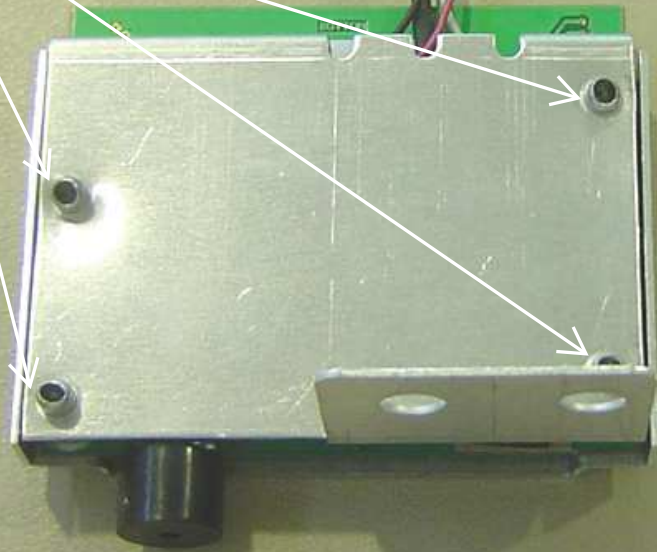
P/N.- 19016800

P/N.- 71004335

P/N.- 71210520



JOIN THE SET
WITH 4 RIVETS



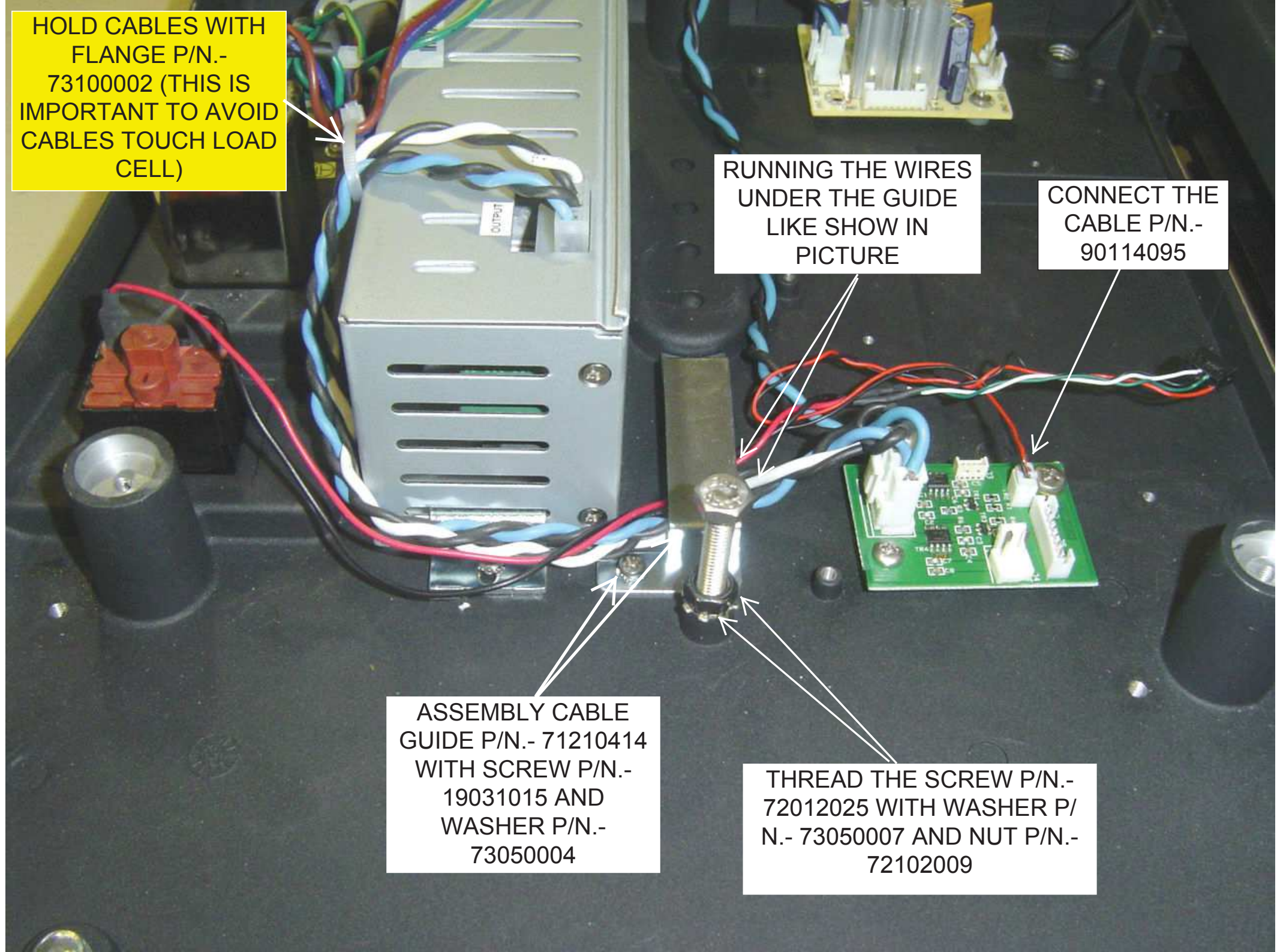
HOLD CABLES WITH
FLANGE P/N.-
73100002 (THIS IS
IMPORTANT TO AVOID
CABLES TOUCH LOAD
CELL)

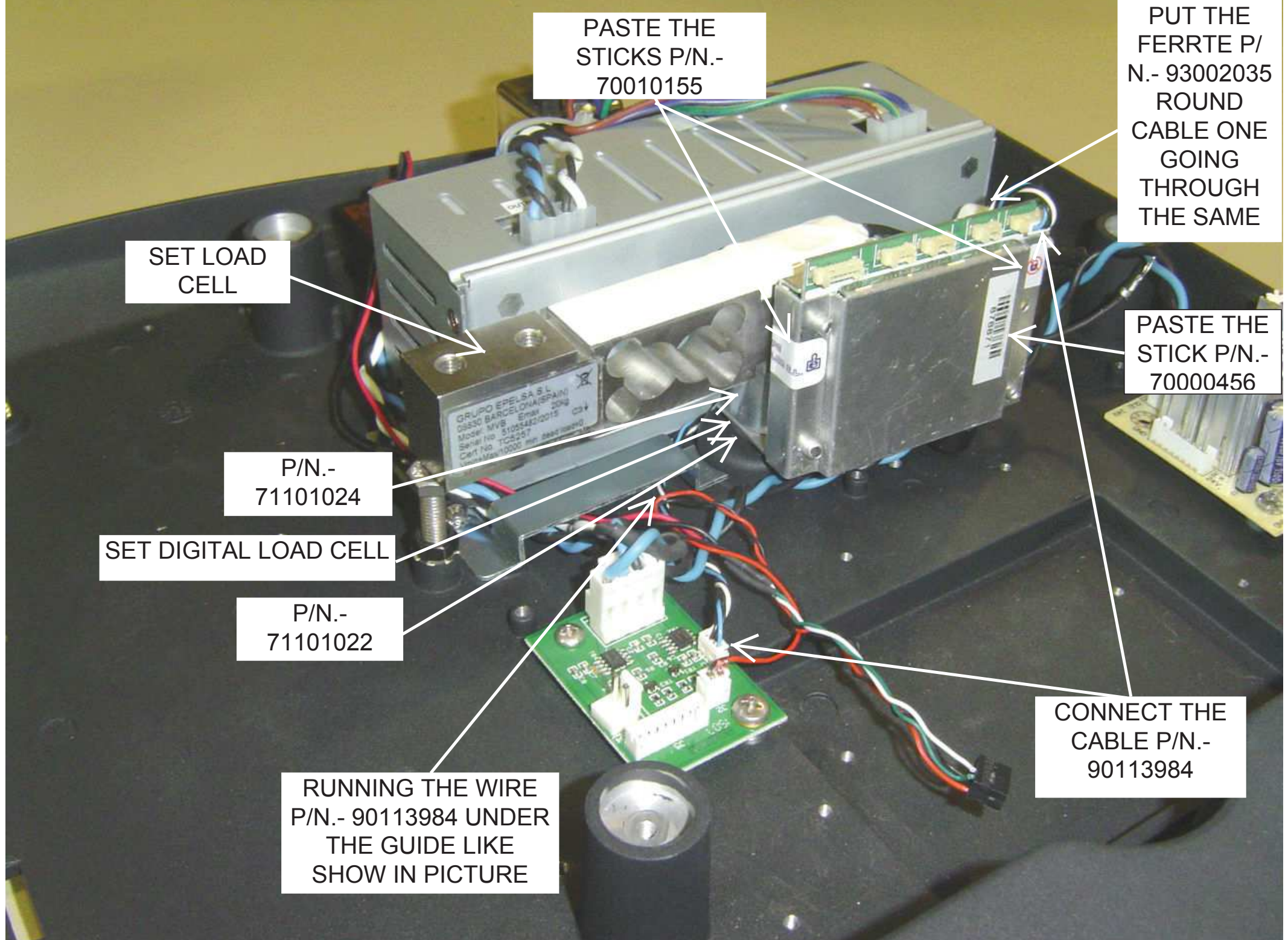
RUNNING THE WIRES
UNDER THE GUIDE
LIKE SHOW IN
PICTURE

CONNECT THE
CABLE P/N.-
90114095

ASSEMBLY CABLE
GUIDE P/N.- 71210414
WITH SCREW P/N.-
19031015 AND
WASHER P/N.-
73050004

THREAD THE SCREW P/N.-
72012025 WITH WASHER P/
N.- 73050007 AND NUT P/N.-
72102009





PASTE THE STICKS P/N.- 70010155

PUT THE FERRITE P/N.- 93002035 ROUND CABLE ONE GOING THROUGH THE SAME

SET LOAD CELL

PASTE THE STICK P/N.- 70000456

P/N.- 71101024

SET DIGITAL LOAD CELL

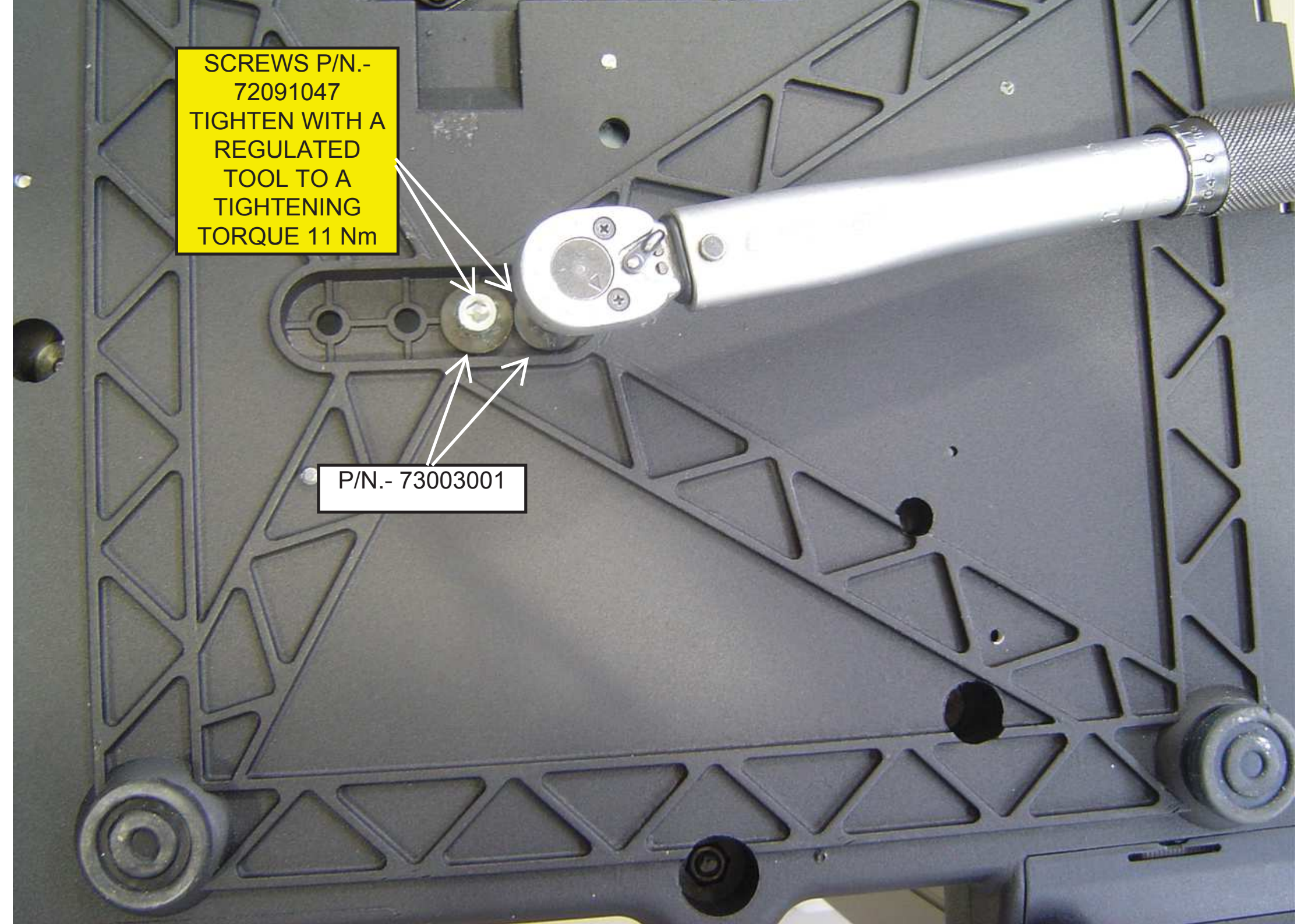
P/N.- 71101022

CONNECT THE CABLE P/N.- 90113984

RUNNING THE WIRE P/N.- 90113984 UNDER THE GUIDE LIKE SHOW IN PICTURE

SCREWS P/N.-
72091047
TIGHTEN WITH A
REGULATED
TOOL TO A
TIGHTENING
TORQUE 11 Nm

P/N.- 73003001

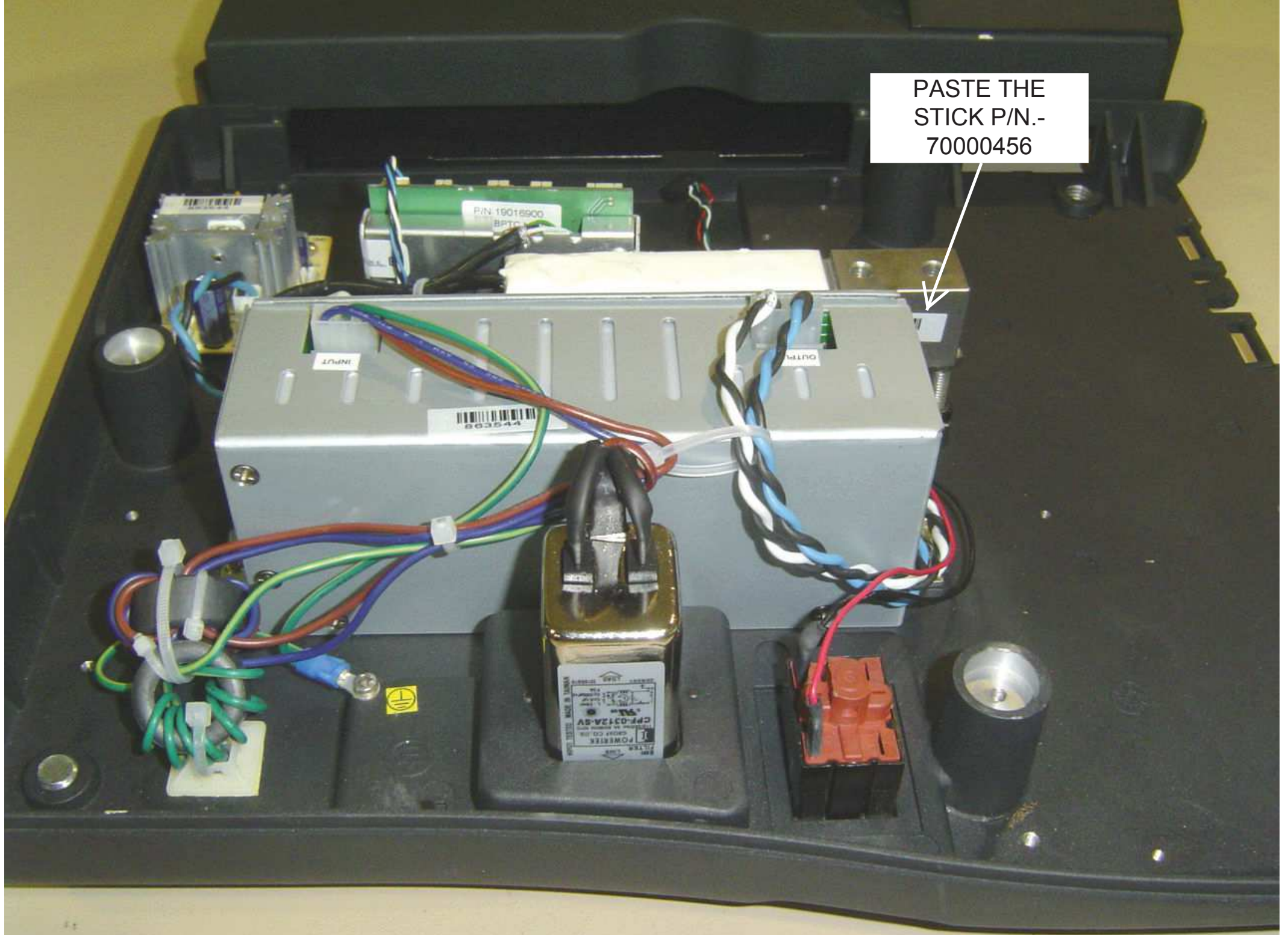


TERMINAL
GROUND
TERMINAL OF
LOAD CELL

OTHER VIEW OF ASSEMBLY THE
FERRITE P/N.- 93002035 AND
HOLD WITH A FLANGE P/N.-
73100002

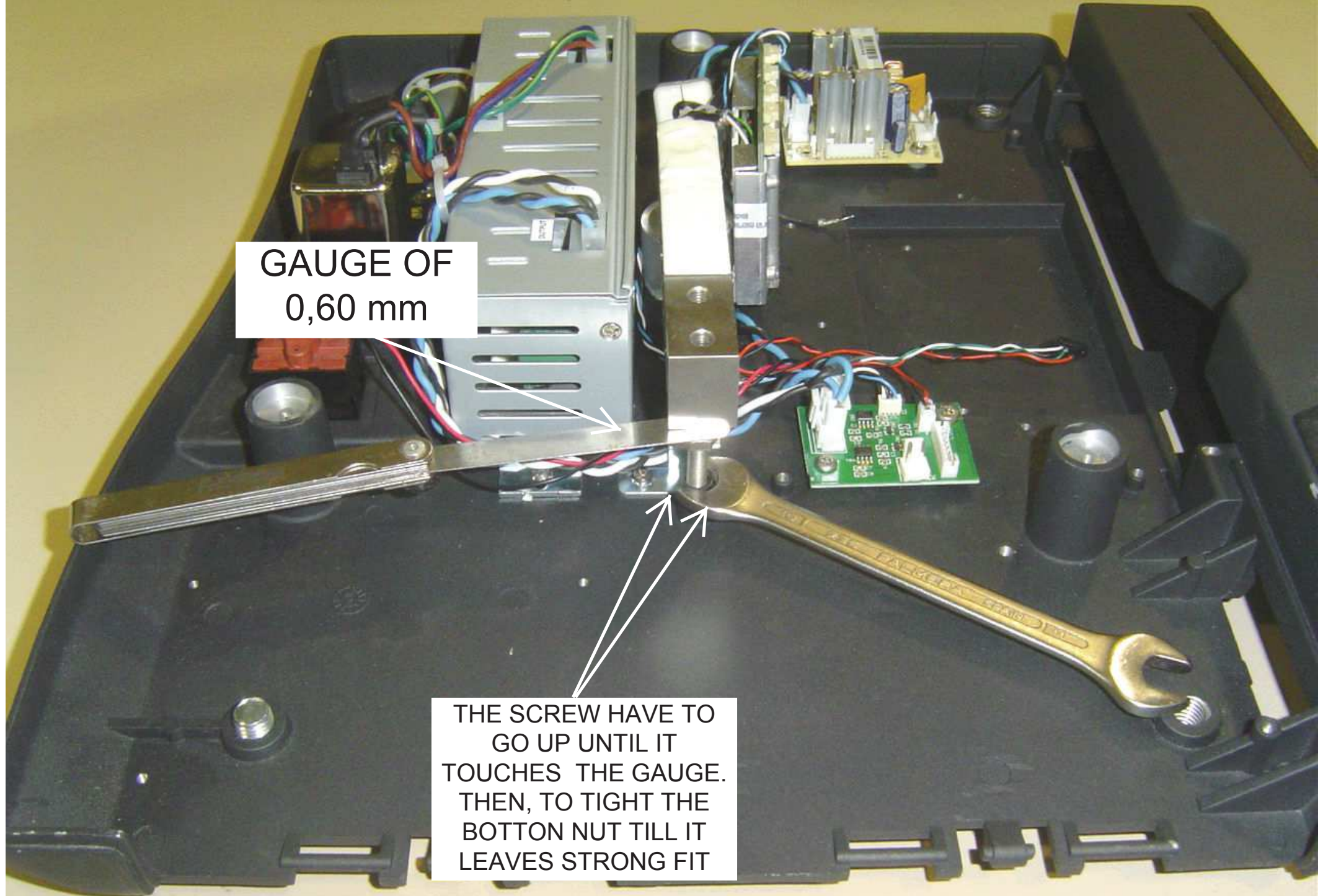


PASTE THE
STICK P/N.-
70000456

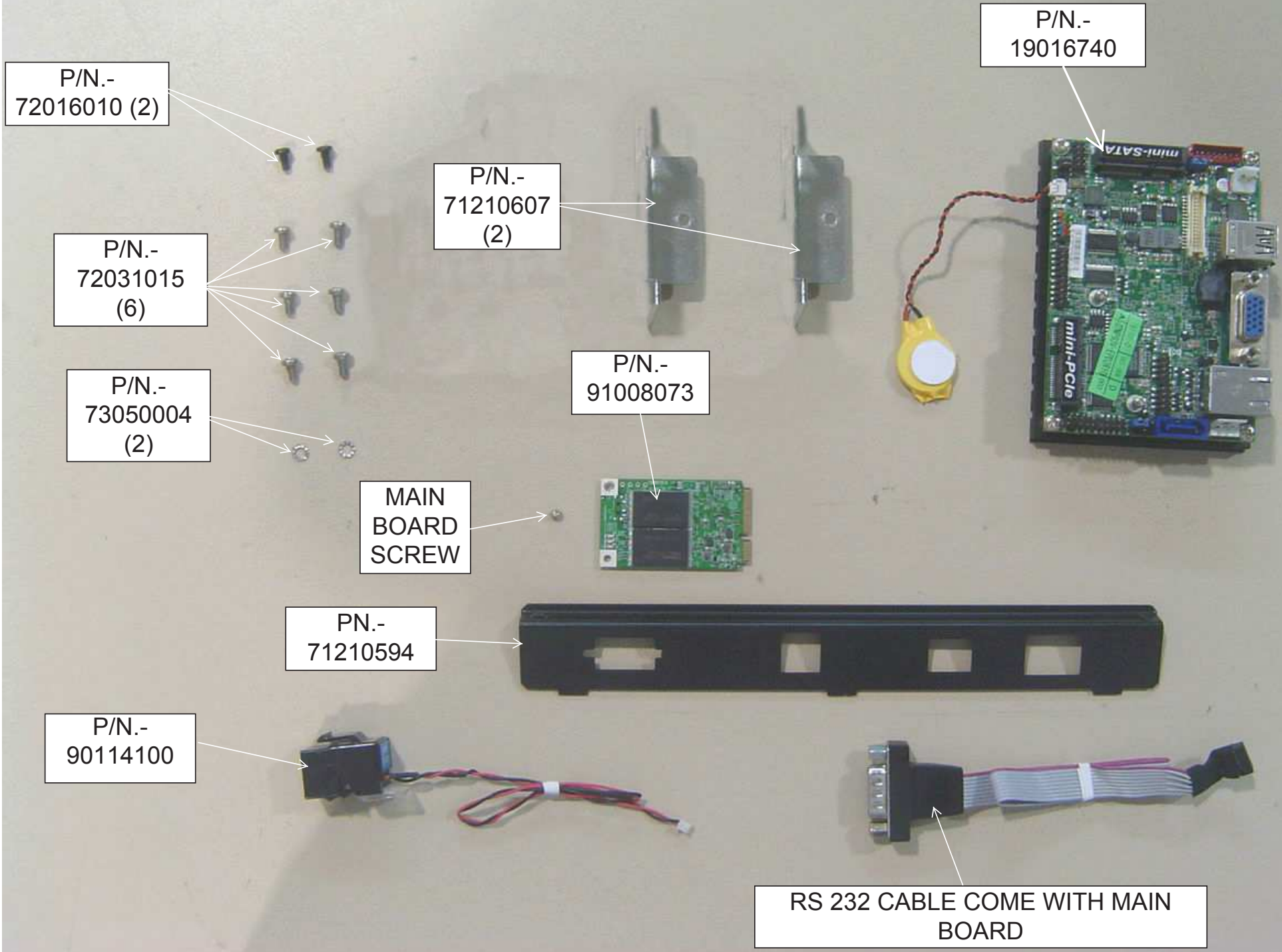


GAUGE OF
0,60 mm

THE SCREW HAVE TO
GO UP UNTIL IT
TOUCHES THE GAUGE.
THEN, TO TIGHT THE
BOTTON NUT TILL IT
LEAVES STRONG FIT

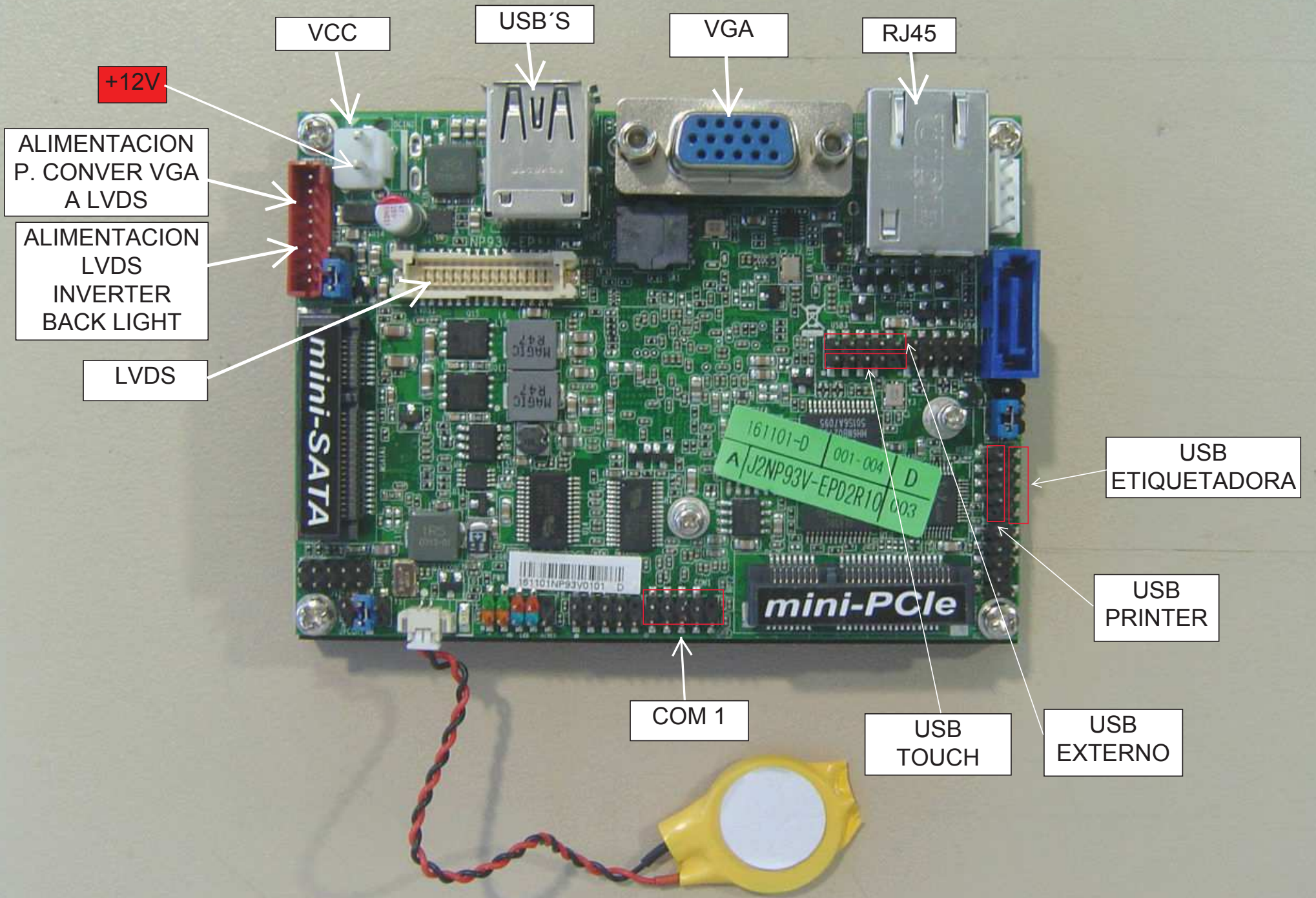


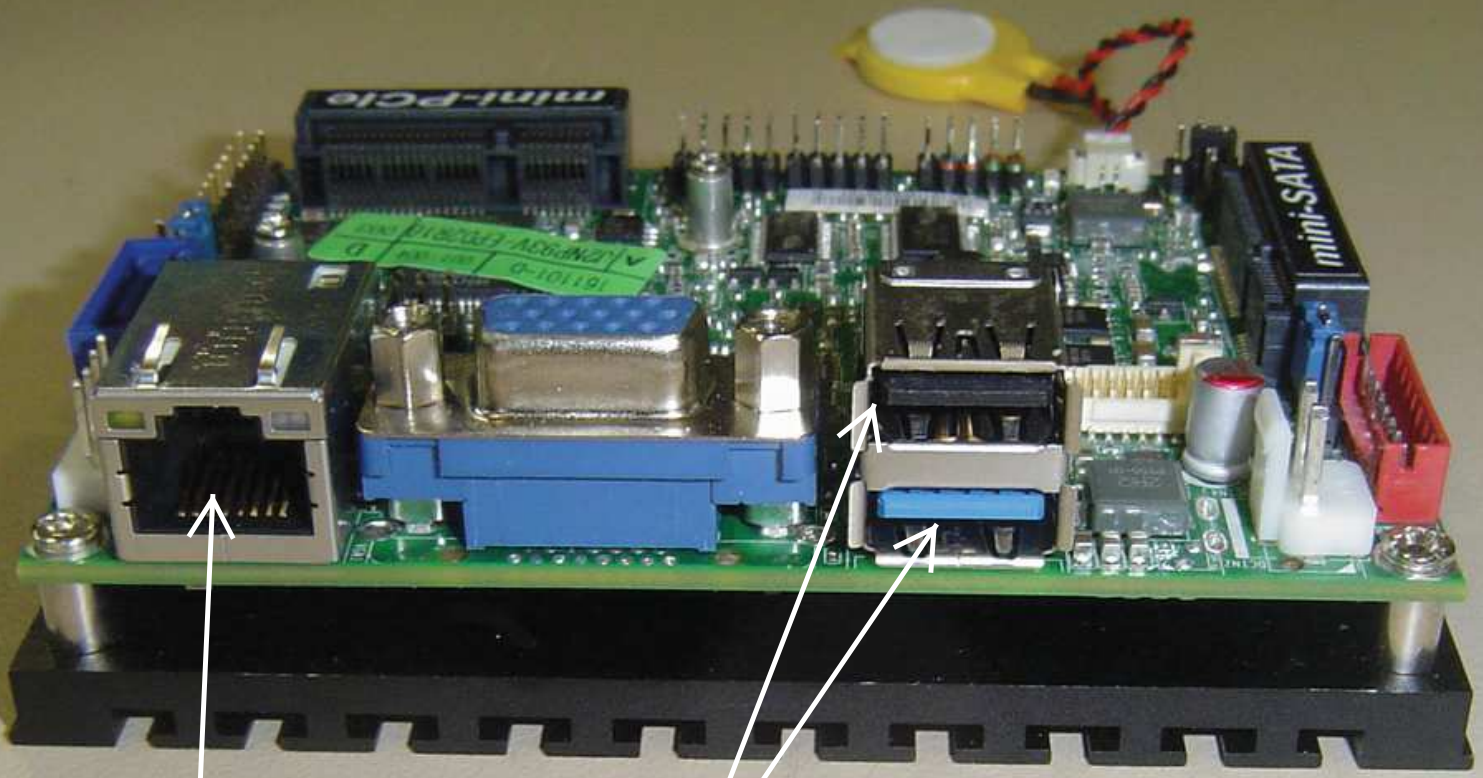
4. ASSEMBLY PICO ITX BOARD AND CONNECTIONS BADGE



CONNECT FLASH
DISK MINI-SATA
AND HOLD WITH
THE SCREW

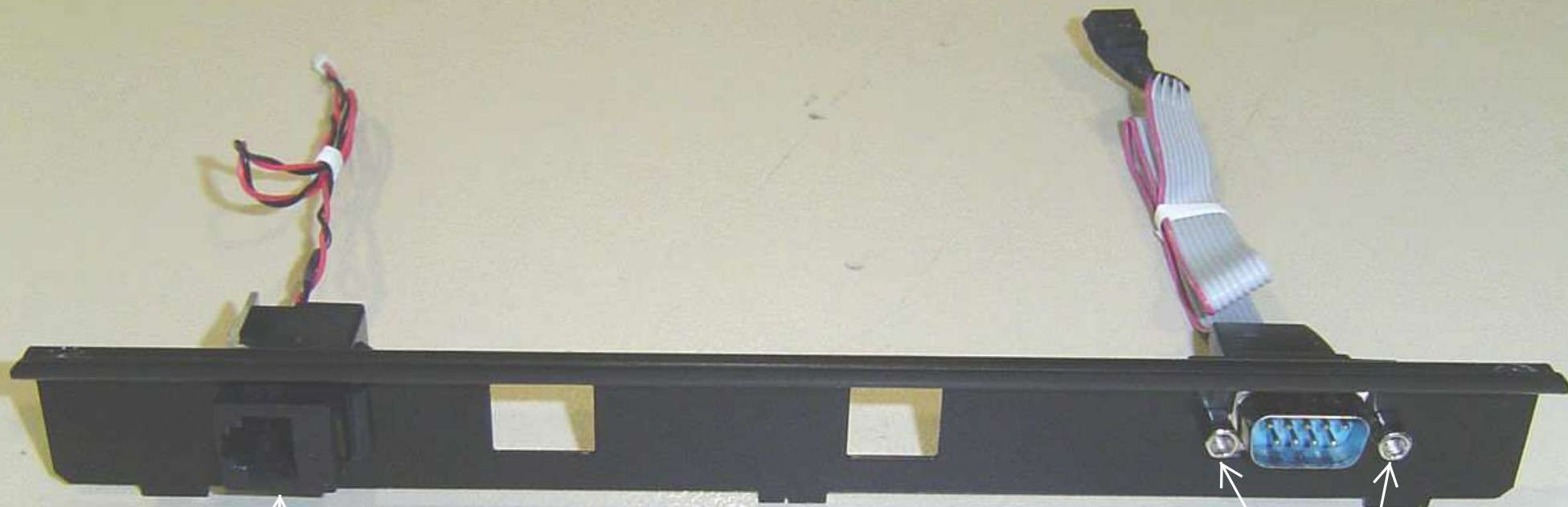






RJ45

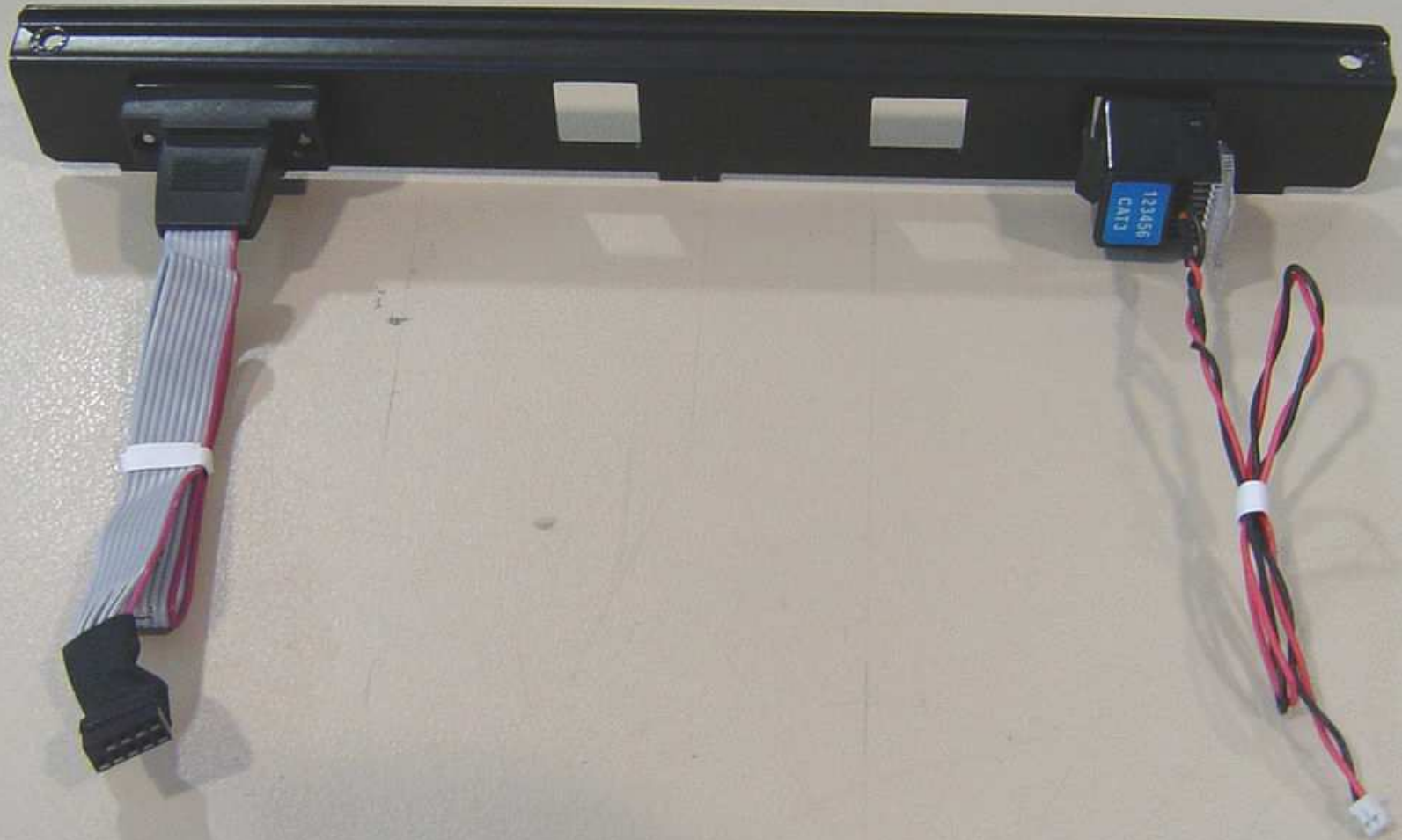
USB'S



ASSEMBLY THE
CONNECTOR OF
CABLE P/N.-
90114100 AT THIS
POSICIÓN

ASSEMBLY THE CONNECTOR
OF RS232 CABLE AT THIS
POSITION AND HOLD WITH
THE TURRETS

BACK VIEW

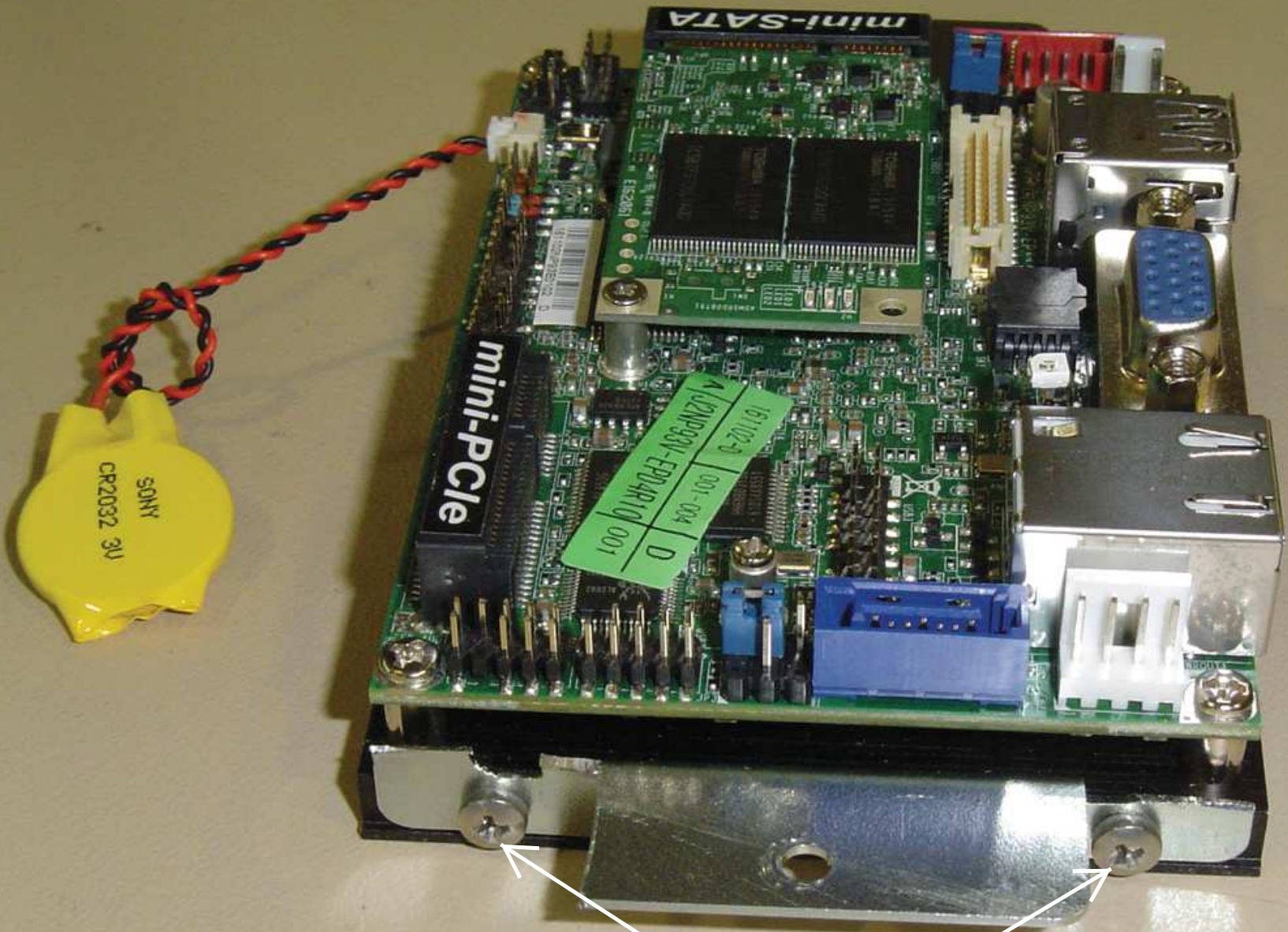


ASSEMBLY THE CONNECTIONS BADGE AND HOLD WITH 2 SCREWS P/N.- 72016010





HOLD THE SUPPORT PN.- 71210607 TO THE MAIN BOARD WITH SCREWS P/N.- 72031015



HOLD THE SUPPORT PN.- 71210607 TO THE MAIN BOARD WITH SCREWS P/N.- 72031015

CONNECT THE
CABLE P/N.-
90114100

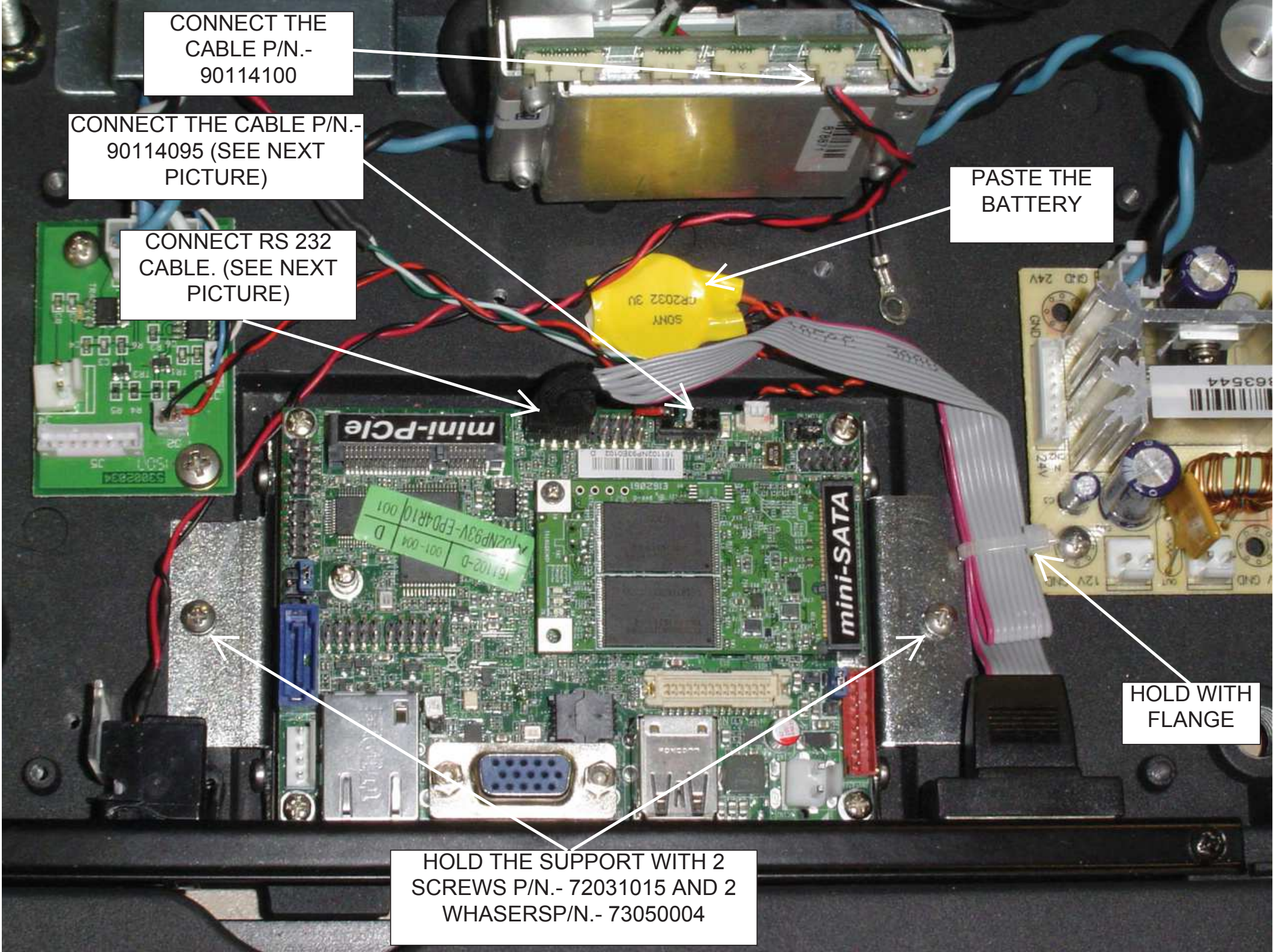
CONNECT THE CABLE P/N.-
90114095 (SEE NEXT
PICTURE)

CONNECT RS 232
CABLE. (SEE NEXT
PICTURE)

PASTE THE
BATTERY

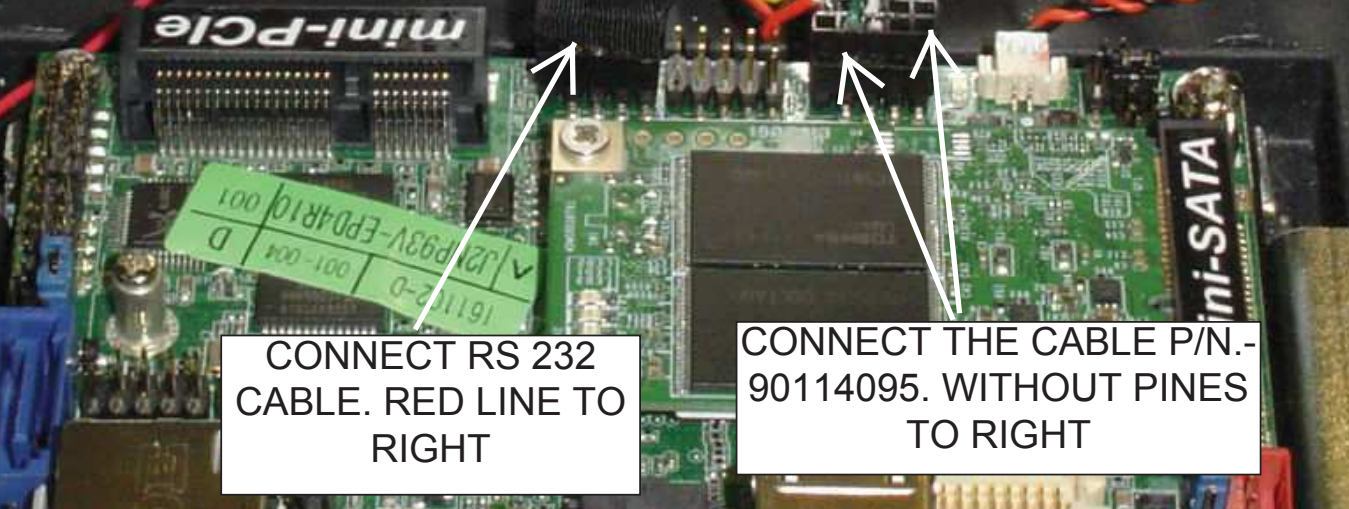
HOLD WITH
FLANGE

HOLD THE SUPPORT WITH 2
SCREWS P/N.- 72031015 AND 2
WHASERS P/N.- 73050004



38630 BARCELONA (SPAIN)
Model: MVB Emax 20kg
Serial No. 51055482/2015
Cert No. TC5257
Vmin*Max/10000 min dead load=0

CONNECT THE
CABLE P/N.-
90114100



CONNECT RS 232
CABLE. RED LINE TO
RIGHT

CONNECT THE CABLE P/N.-
90114095. WITHOUT PINES
TO RIGHT



5.- CONNECT CABLES (COMPONENTS)

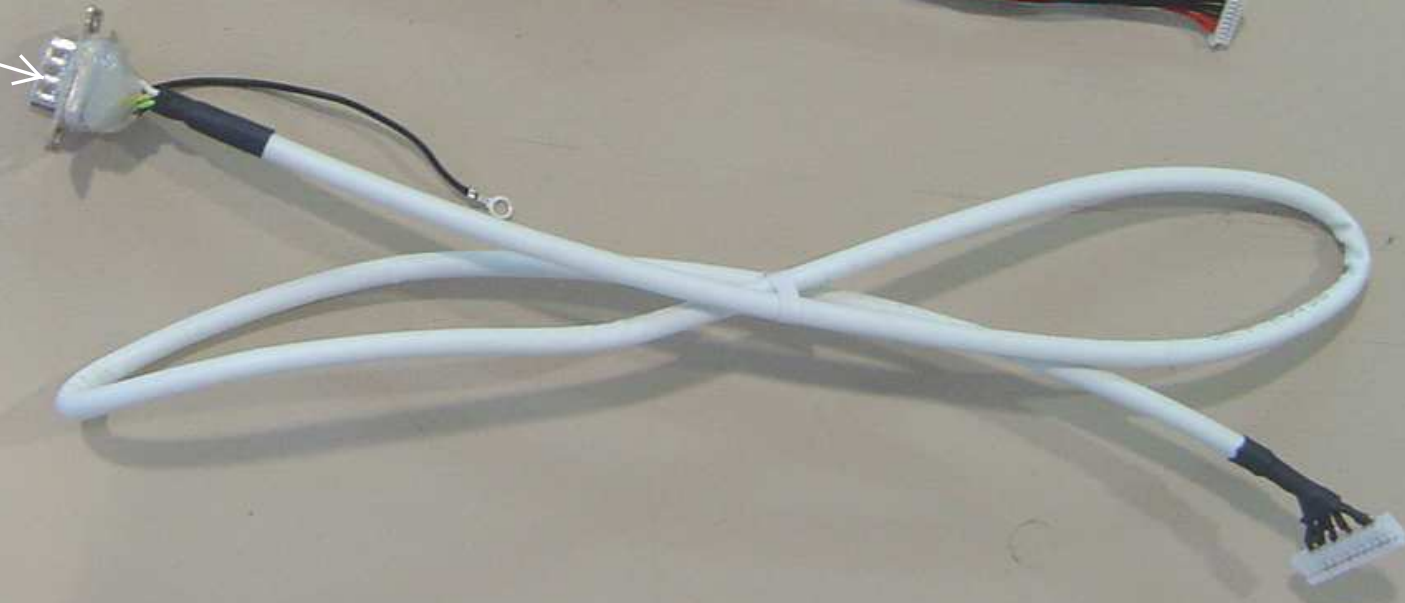
P/N.-
90114089



P/N.-
90114098



P/N.-
90114097



5.- CONNECT CABLES (COMPONENTS)

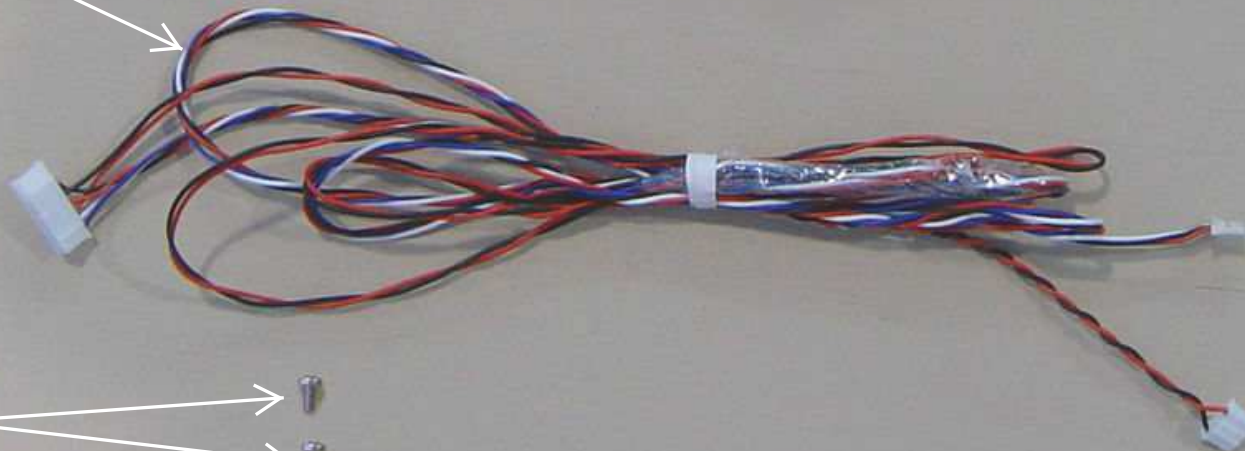
P/N.-
90113910



P/N.-
90114054



P/N.-
90114090

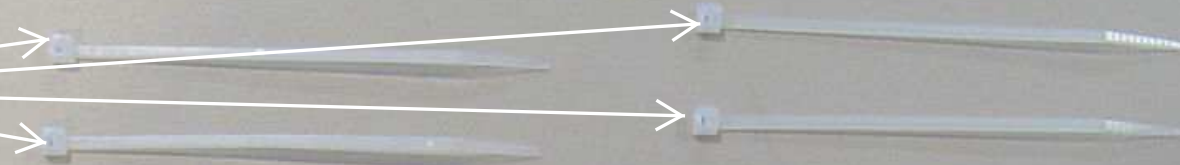


P/N.-
72031015
(2)



5.- CONNECT CABLES (COMPONENTS)

P/N.-
73100002
(4)



P/N.-
90114091



P/N.-
90114099



P/N.-
90114092



CONNECT
CABLE P/N.-
90113910

CONNECT
CABLE P/N.-
90114090

CONNECT
CABLE P/N.-
90114089

12V OUT 12V GND

863544

FY-571Z HS2 REV1.0 2013.03.13

GND 24V

GND 24V

mini-SATA

mini-P

161102-D 001-004 D

161102NP93V-EPD4R1Q 001

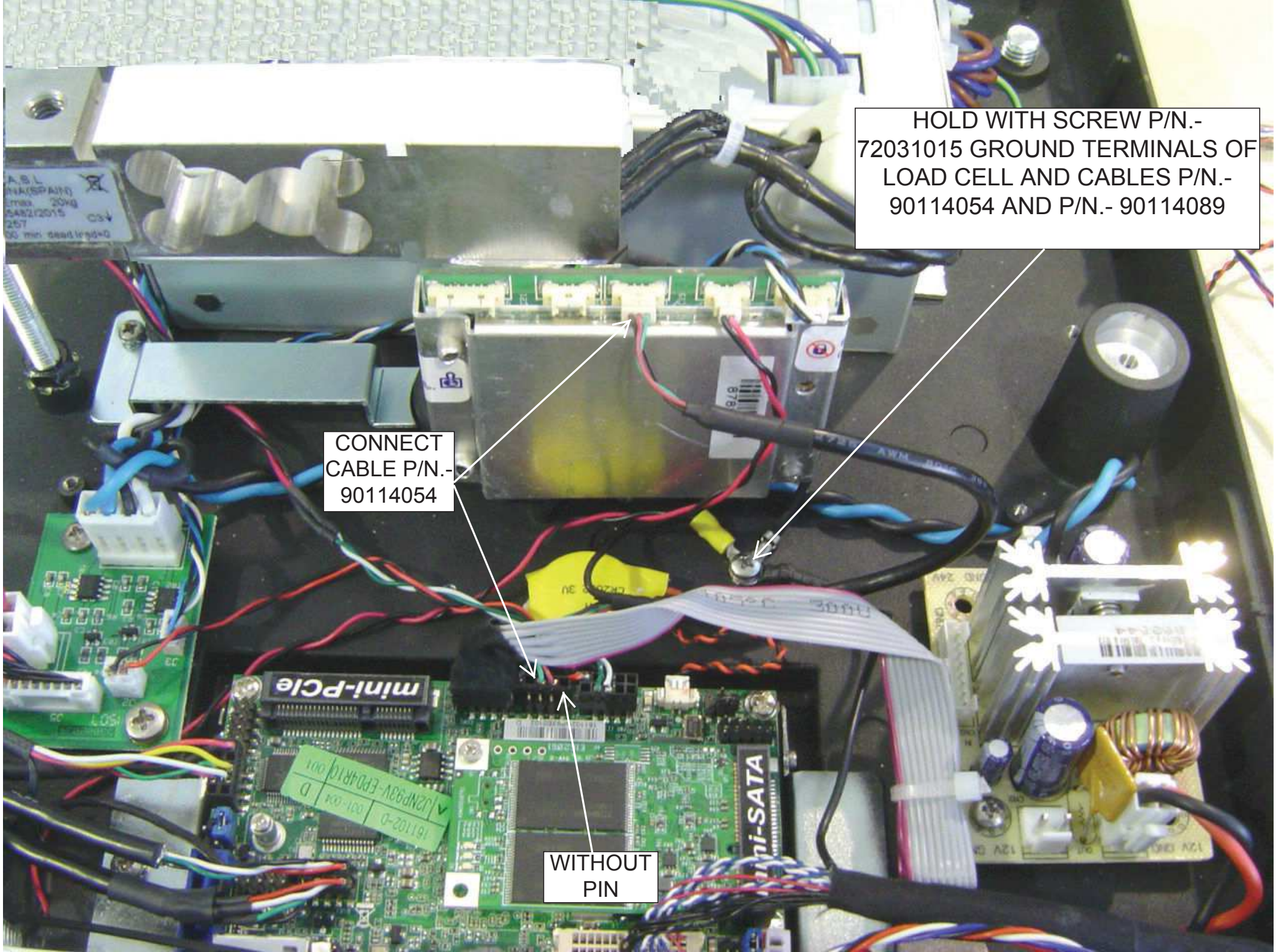
CR2032

CONNECT
CABLE P/N.-
90114054
(SEE NEXT
PICTURE)

HOLD WITH SCREW P/N.-
72031015 GROUND TERMINALS OF
LOAD CELL AND CABLES P/N.-
90114054 AND P/N.- 90114089

CONNECT
CABLE P/N.-
90114054

WITHOUT
PIN



CONNECT
CABLE P/N.-
90114097

CONNECT
CABLE P/N.-
90114091

CONNECT
CABLE P/N.-
90114092

161102-D | 001-004 | D
^/J2NP93V-EPD4R10 | 001

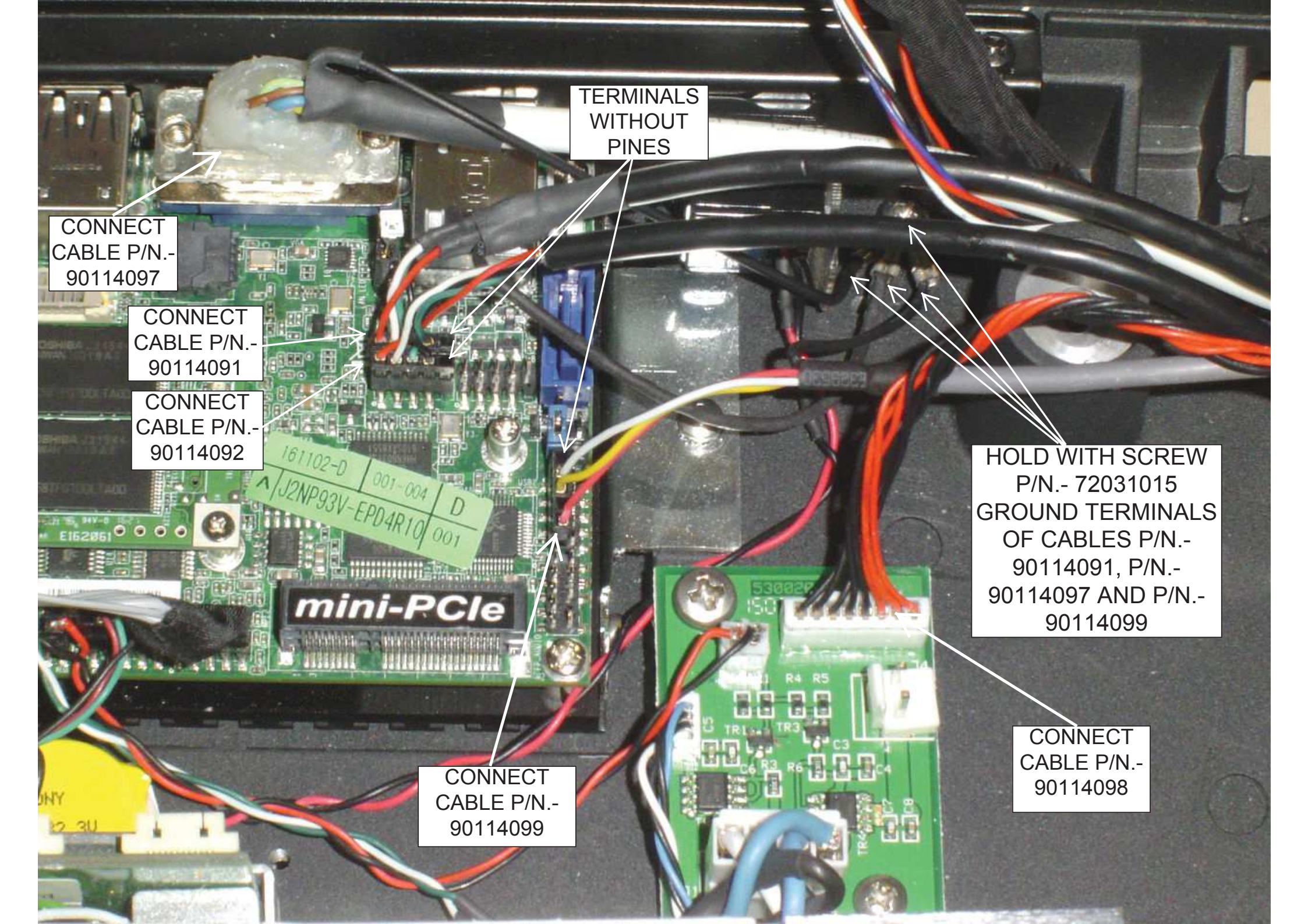
mini-PCle

TERMINALS
WITHOUT
PINES

HOLD WITH SCREW
P/N.- 72031015
GROUND TERMINALS
OF CABLES P/N.-
90114091, P/N.-
90114097 AND P/N.-
90114099

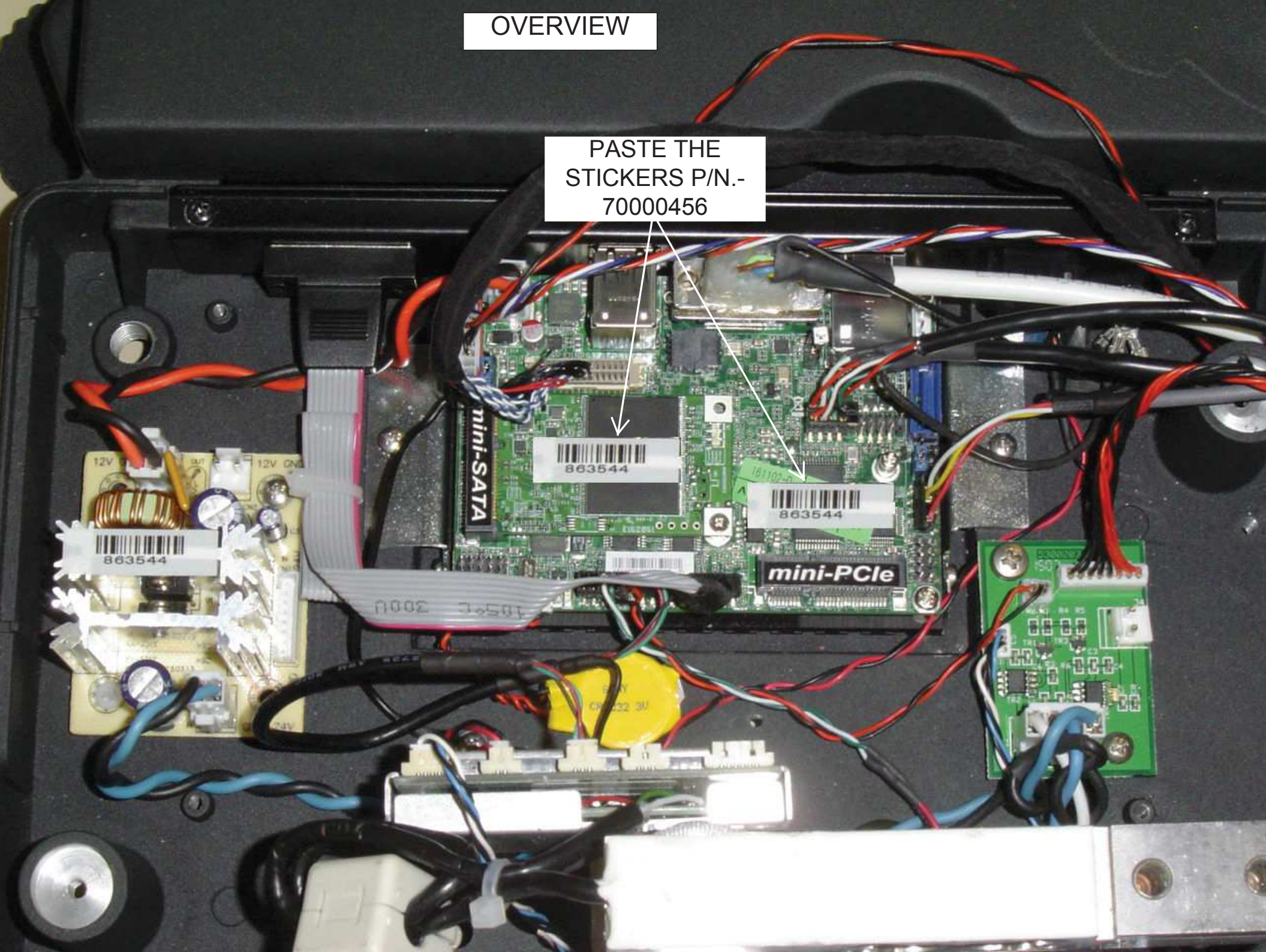
CONNECT
CABLE P/N.-
90114099

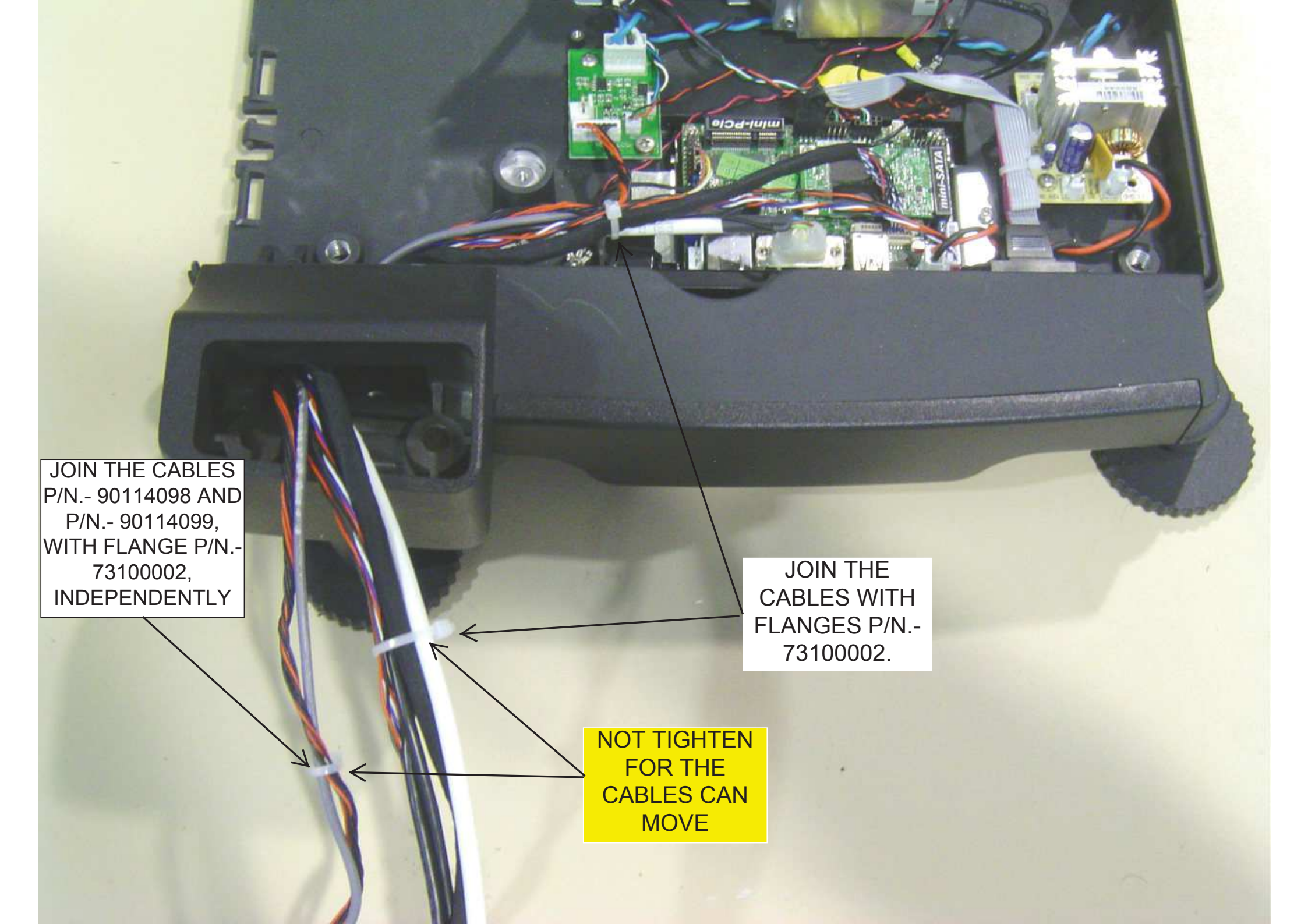
CONNECT
CABLE P/N.-
90114098



OVERVIEW

PASTE THE
STICKERS P/N.-
70000456





JOIN THE CABLES
P/N.- 90114098 AND
P/N.- 90114099,
WITH FLANGE P/N.-
73100002,
INDEPENDENTLY

JOIN THE
CABLES WITH
FLANGES P/N.-
73100002.

NOT TIGHTEN
FOR THE
CABLES CAN
MOVE

6.- ASSEMBLY COLUMN (COMPONENTS)



P/N.-
71002309



P/N.-
72062035
(2)



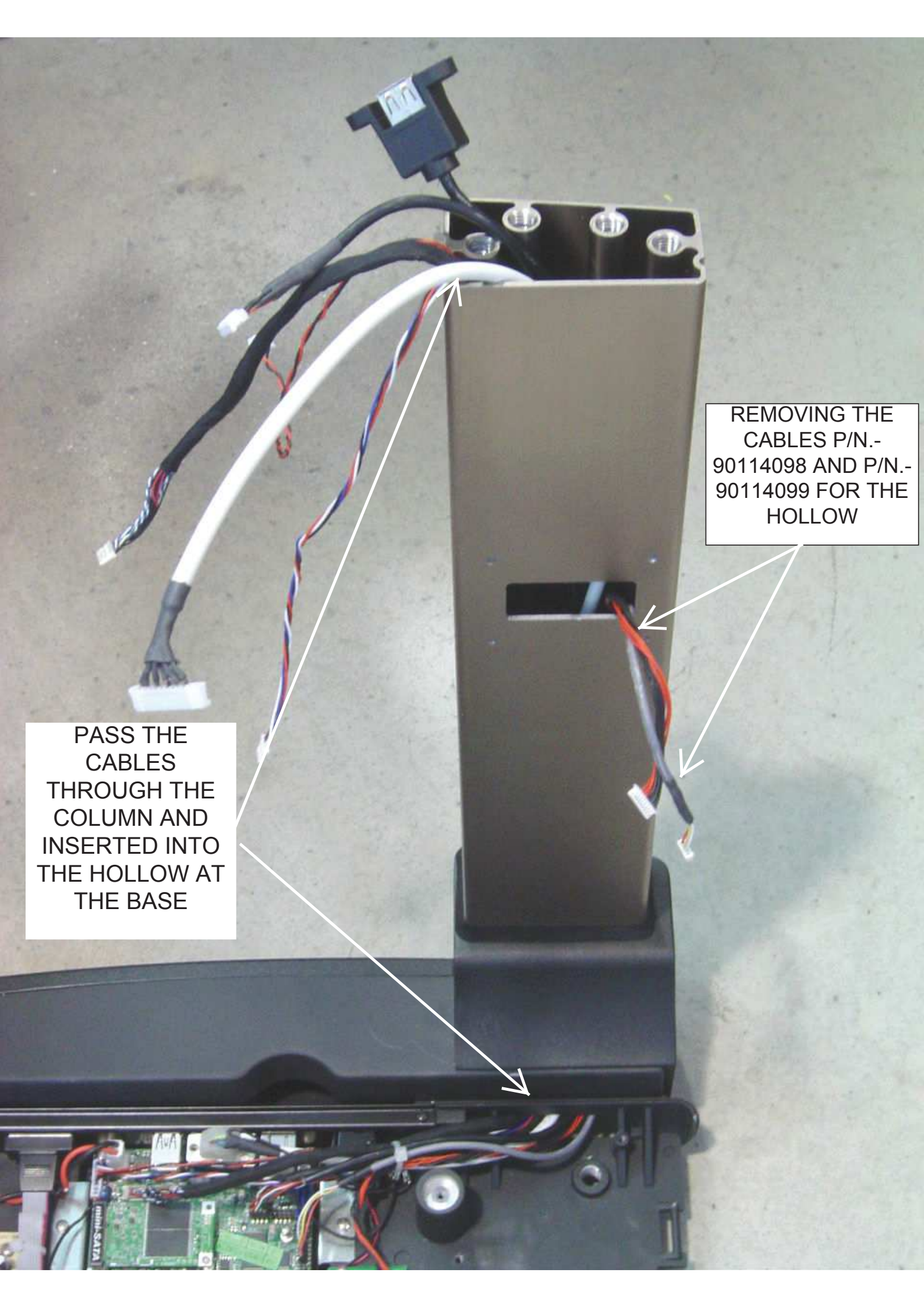
P/N.-
71000080



P/N.-
71001819

INSERT COVER RUBBER,
IN THE RIGHT POSITION,
P/N.- 71000080 IN COLUMN
P/N.- 71002309

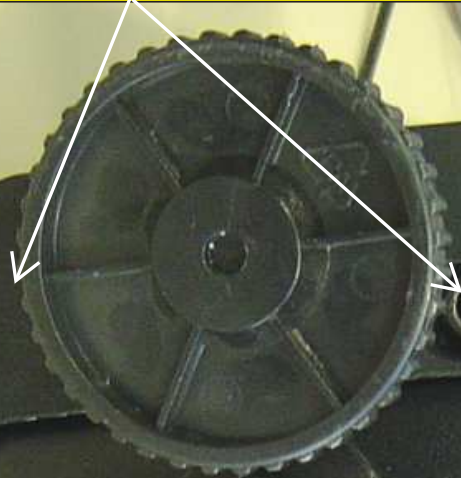




REMOVING THE
CABLES P/N.-
90114098 AND P/N.-
90114099 FOR THE
HOLLOW

PASS THE
CABLES
THROUGH THE
COLUMN AND
INSERTED INTO
THE HOLLOW AT
THE BASE

HOLD THE COLUMN WITH 2 SCREWS P/N.-
72062035. TIGHTEN WITH A REGULATED TOOL
TO A TIGHTENING TORQUE 11 Nm



TO PUT COVER P/N.-
71001819



7. ASSEMBLY COVER (COMPONENTS)

P/N.- 71004341



P/N.-
79000015



P/N.- 71000055 (3)



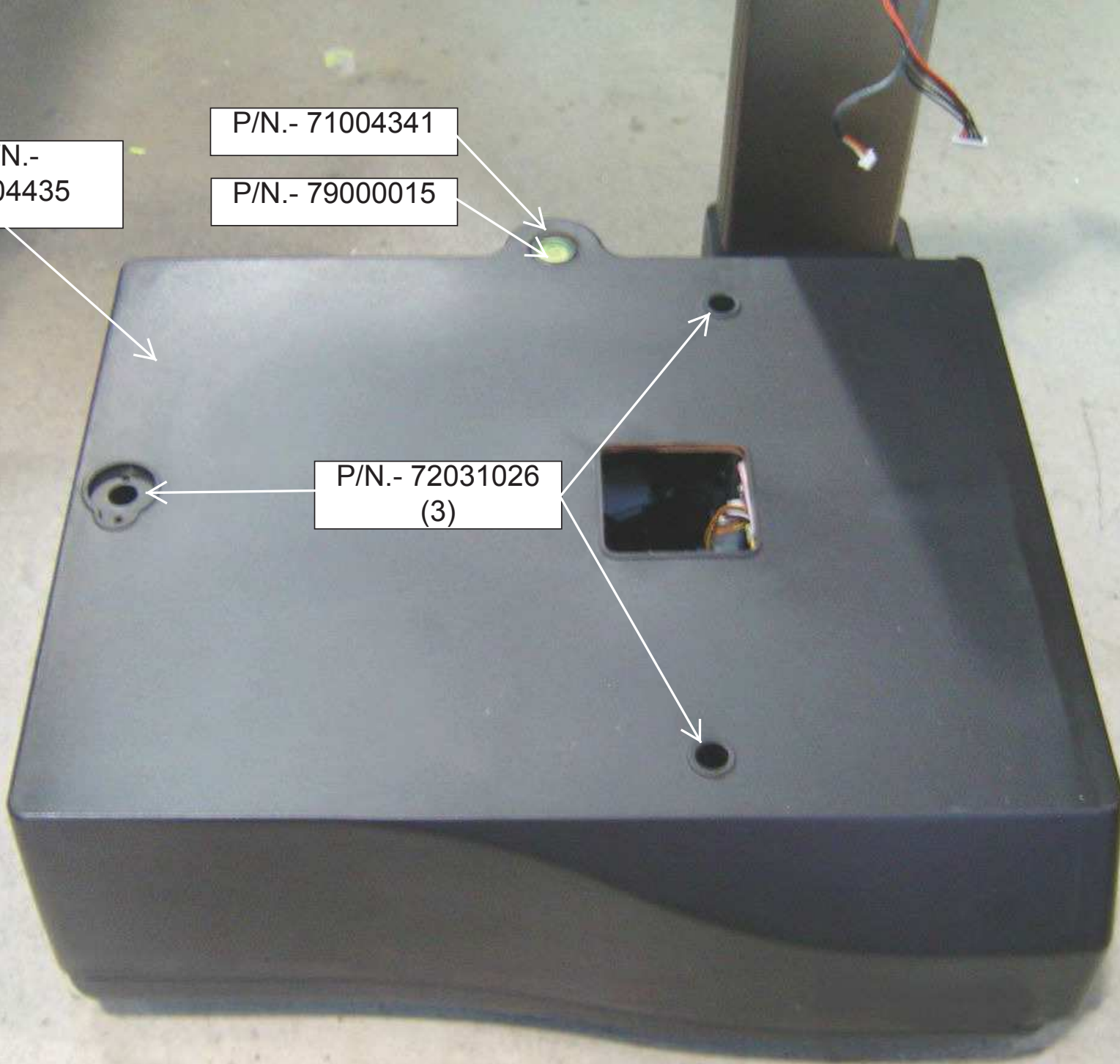
P/N.- 72031026 (3)

P/N.-
71004435

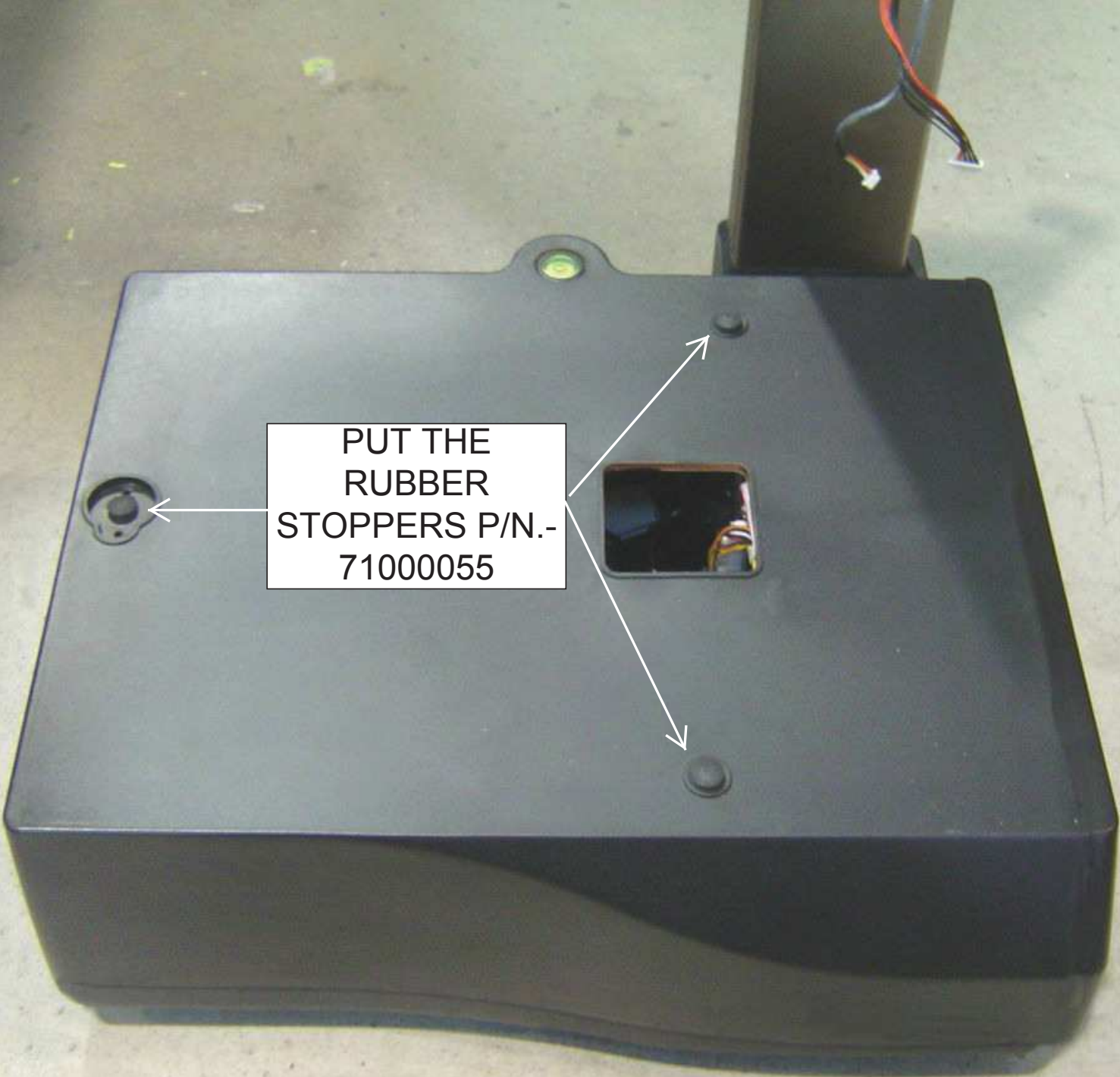
P/N.- 71004341

P/N.- 79000015

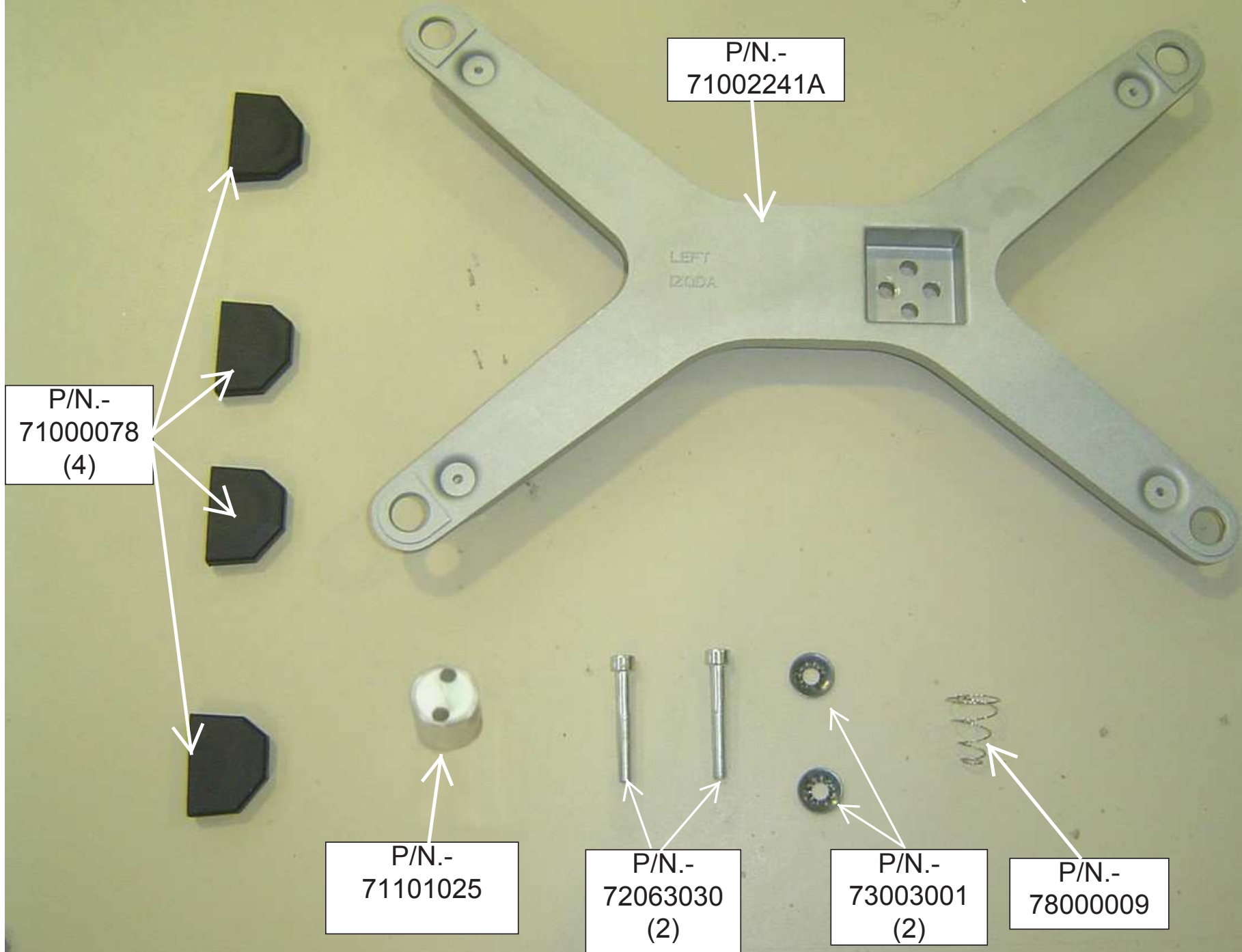
P/N.- 72031026
(3)



PUT THE
RUBBER
STOPPERS P/N.-
71000055



8.- ASSEMBLY UP CROSS AND PUT PAN SCALE (COMPONENTS)



PUT THE
SPACER P/N.-
71101025



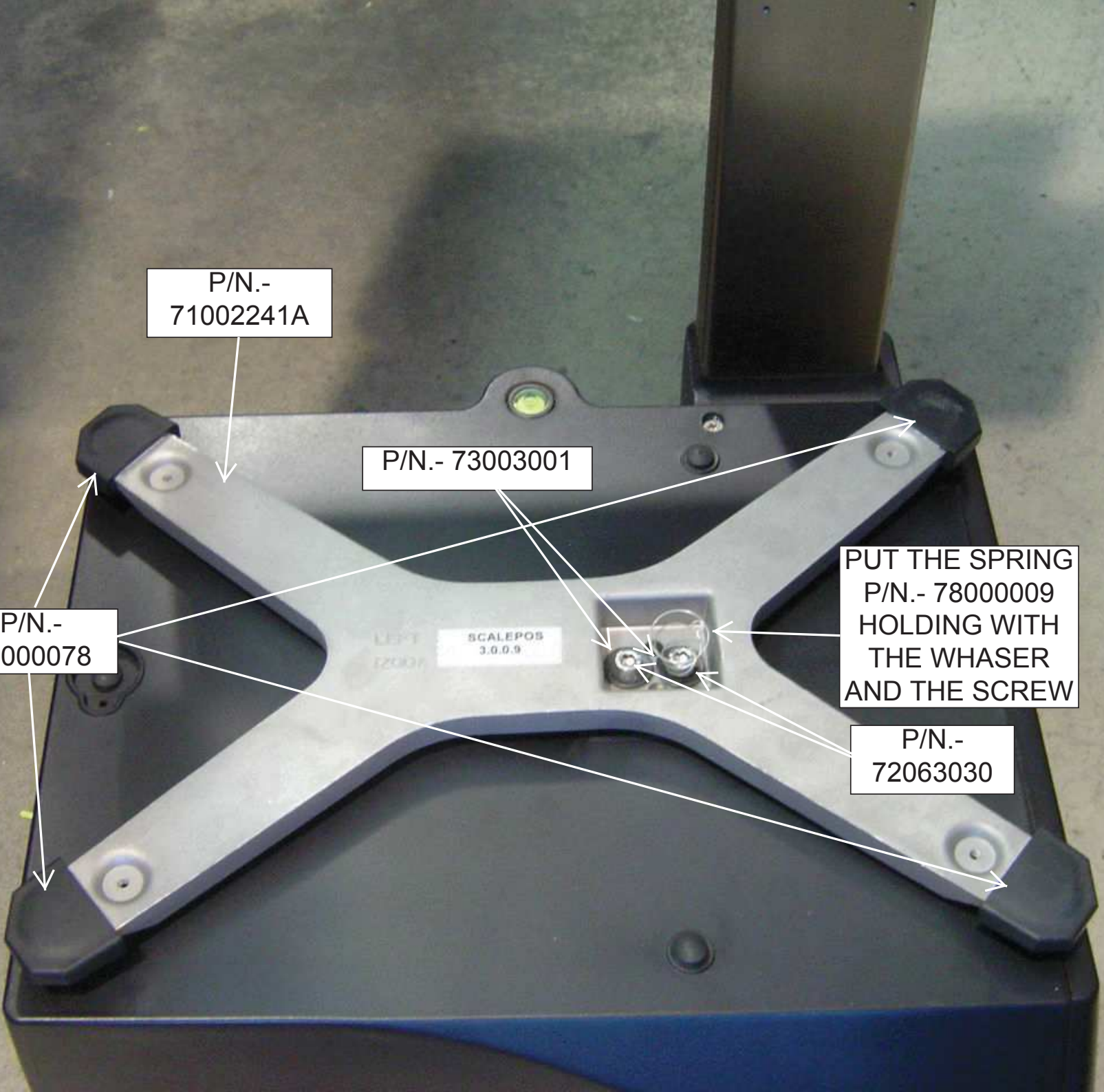
P/N.-
71002241A

P/N.- 73003001

P/N.-
71000078

PUT THE SPRING
P/N.- 78000009
HOLDING WITH
THE WHASER
AND THE SCREW

P/N.-
72063030





SCALEPOS
3.0.0.9

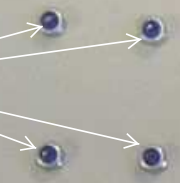
TIGHTEN WITH A
REGULATED
TOOL TO A
TIGHTENING
TORQUE 11 Nm

PUT THE PAN
SCALE P/N.-
71210246



9.- ASSEMBLY SUPPORT OF MONITORS (COMPONENTS)

P/N.-
72190004
(4)



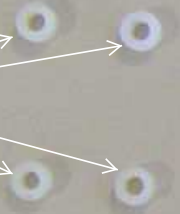
P/N.-
19087300



P/N.-
71000075



P/N.-
71100003
(4)



P/N.-
19087500



P/N.-
72054017
(2)



P/N.-
90114093



P/N.-
72062035
(2)



P/N.-
90114094



9.- ASSEMBLY SUPPORT OF MONITORS (COMPONENTS)



P/N.-
71210588

REF.-
71210622

P/N.-
72190004 (2)

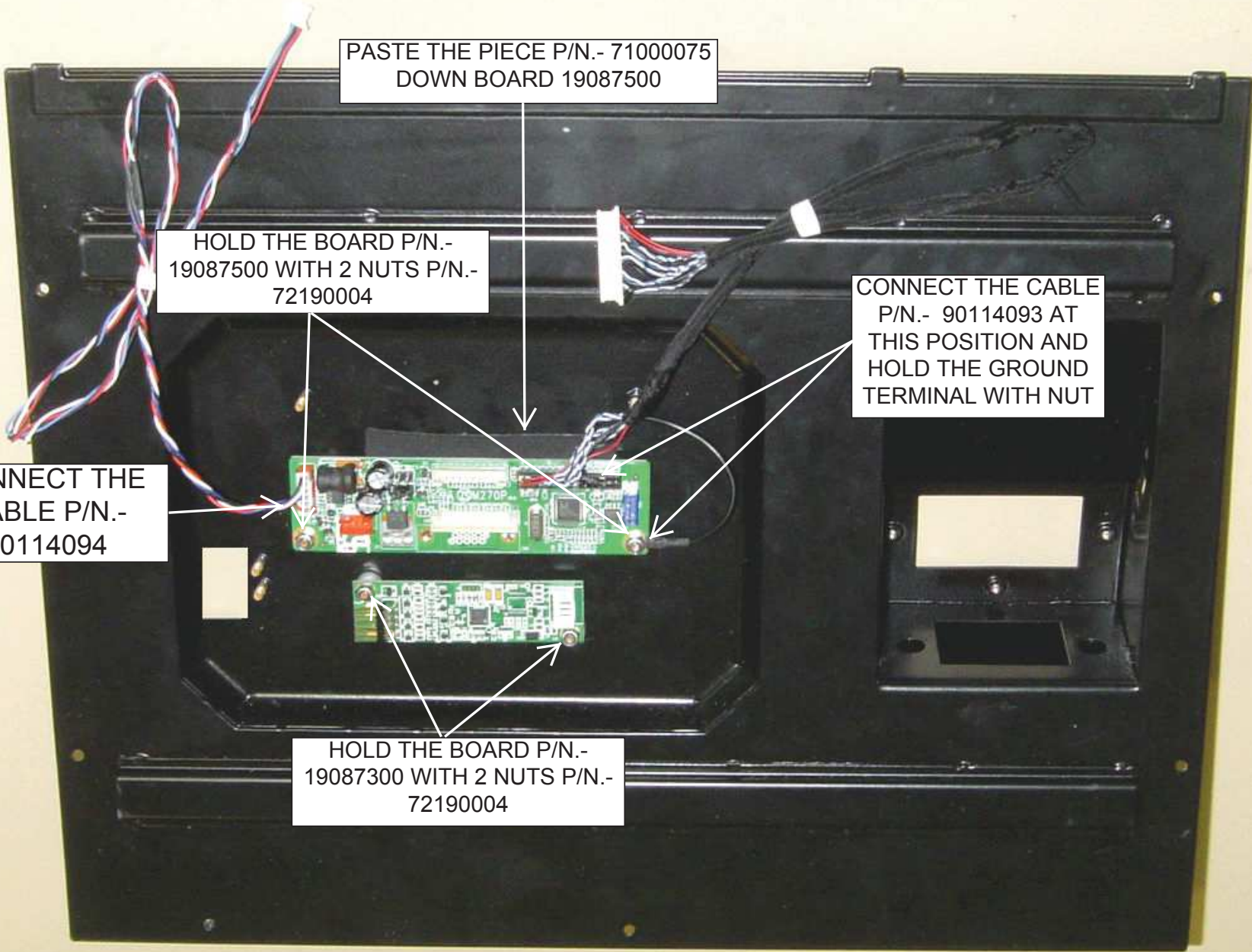
PASTE THE PIECE P/N.- 71000075
DOWN BOARD 19087500

HOLD THE BOARD P/N.-
19087500 WITH 2 NUTS P/N.-
72190004

CONNECT THE CABLE
P/N.- 90114093 AT
THIS POSITION AND
HOLD THE GROUND
TERMINAL WITH NUT

CONNECT THE
CABLE P/N.-
90114094

HOLD THE BOARD P/N.-
19087300 WITH 2 NUTS P/N.-
72190004



CONNECT
THE CABLE
P/N.-
90114097

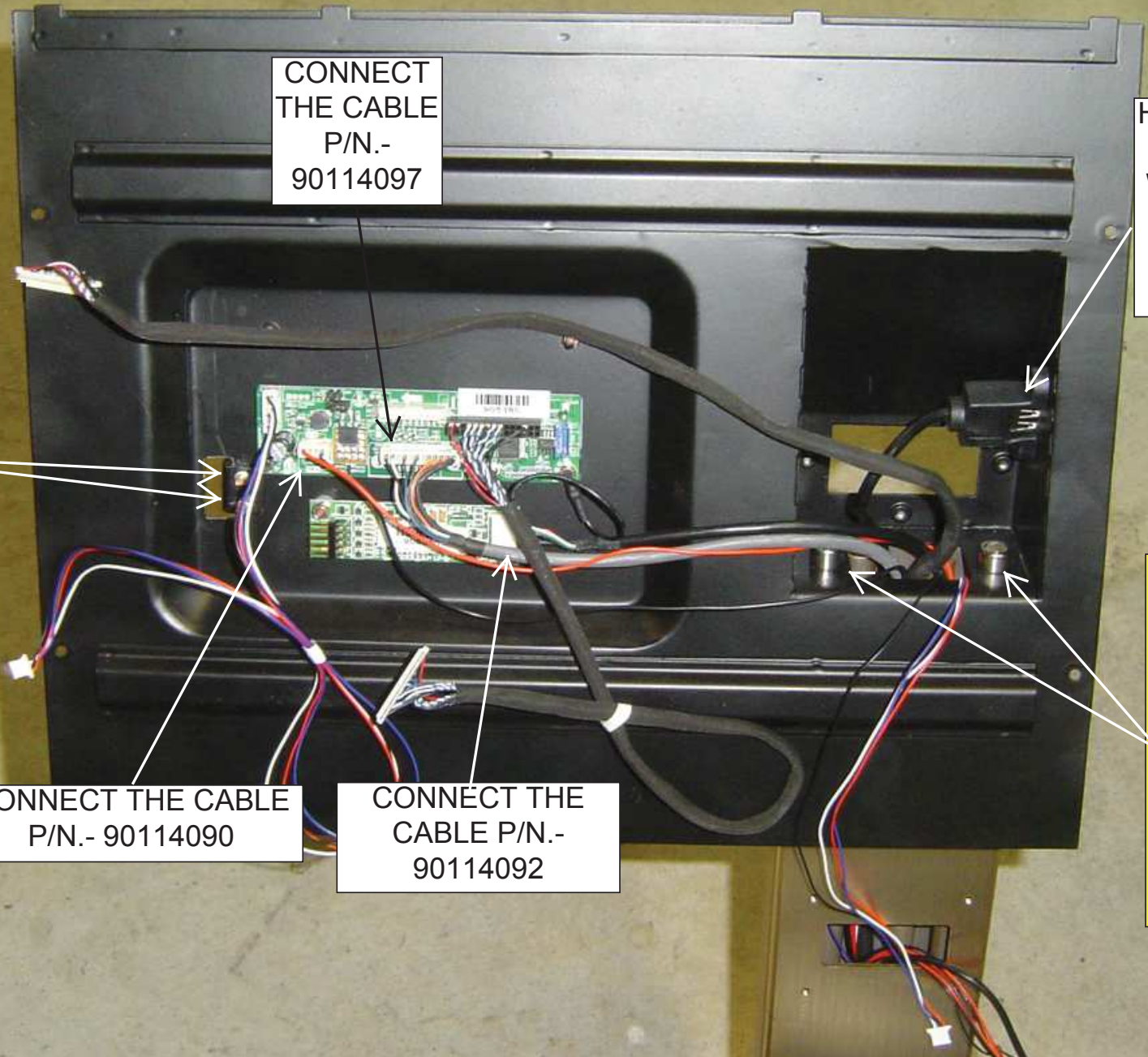
HOLD THE CABLE
P/N.- 90114091
WITH 2 SCREWS
P/N.- 72054017
(SEE NEXT
PICTURE)

HOLD THE
PIECE P/N.-
71210622
WITH 2
NUTS P/N.-
72190004
(SEE NEXT
PICTURES)

CONNECT THE CABLE
P/N.- 90114090

CONNECT THE
CABLE P/N.-
90114092

HOLD THE
PIECE P/N.-
71210588 WITH 2
SCREWS P/N.-
72062035
TIGHTEN WITH A
REGULATED
TOOL TO A
TIGHTENING
TORQUE 11 Nm

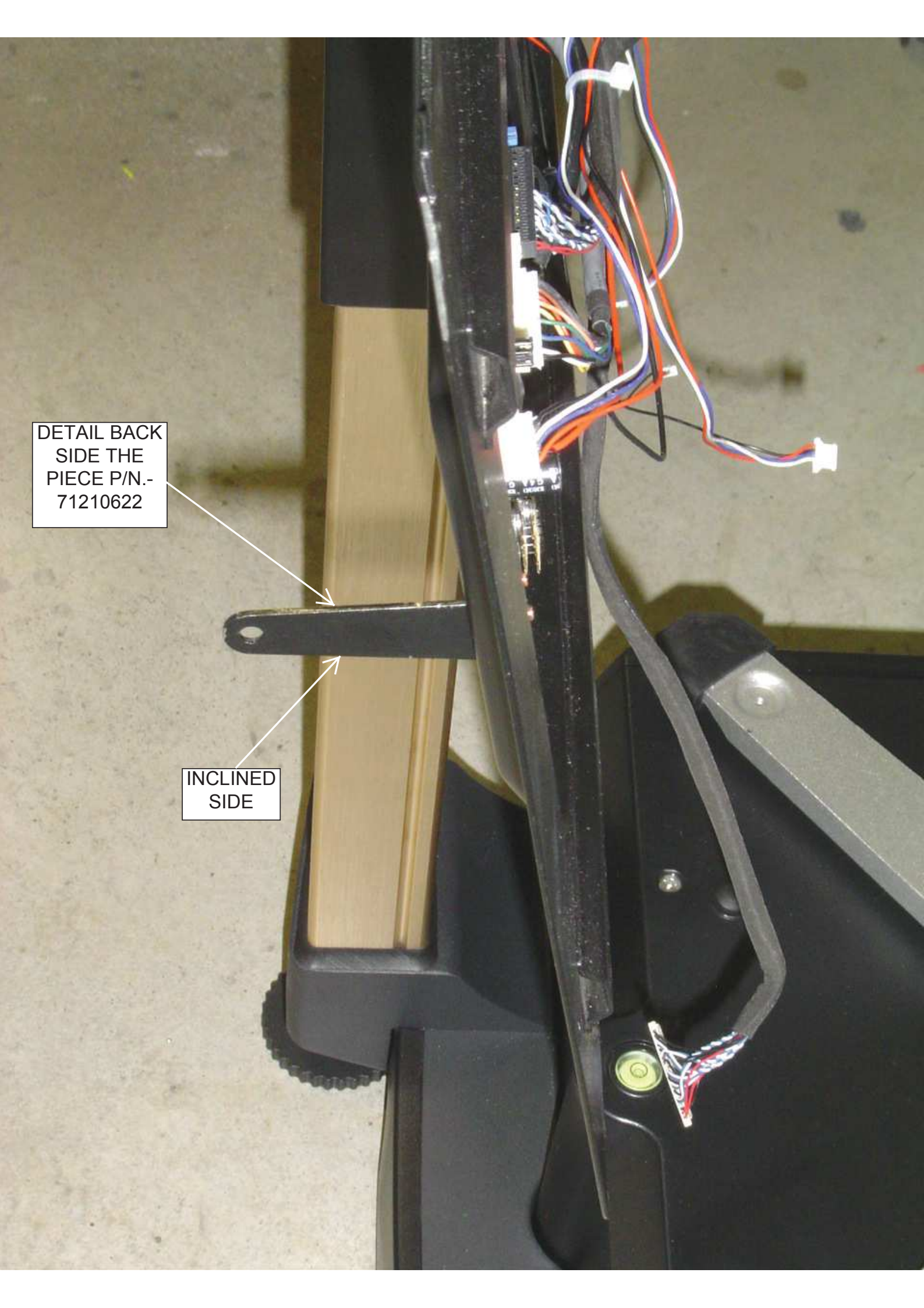


DETAIL OF HOLD
HOLD THE PIECE
P/N.- 71210622
WITH 2 NUTS



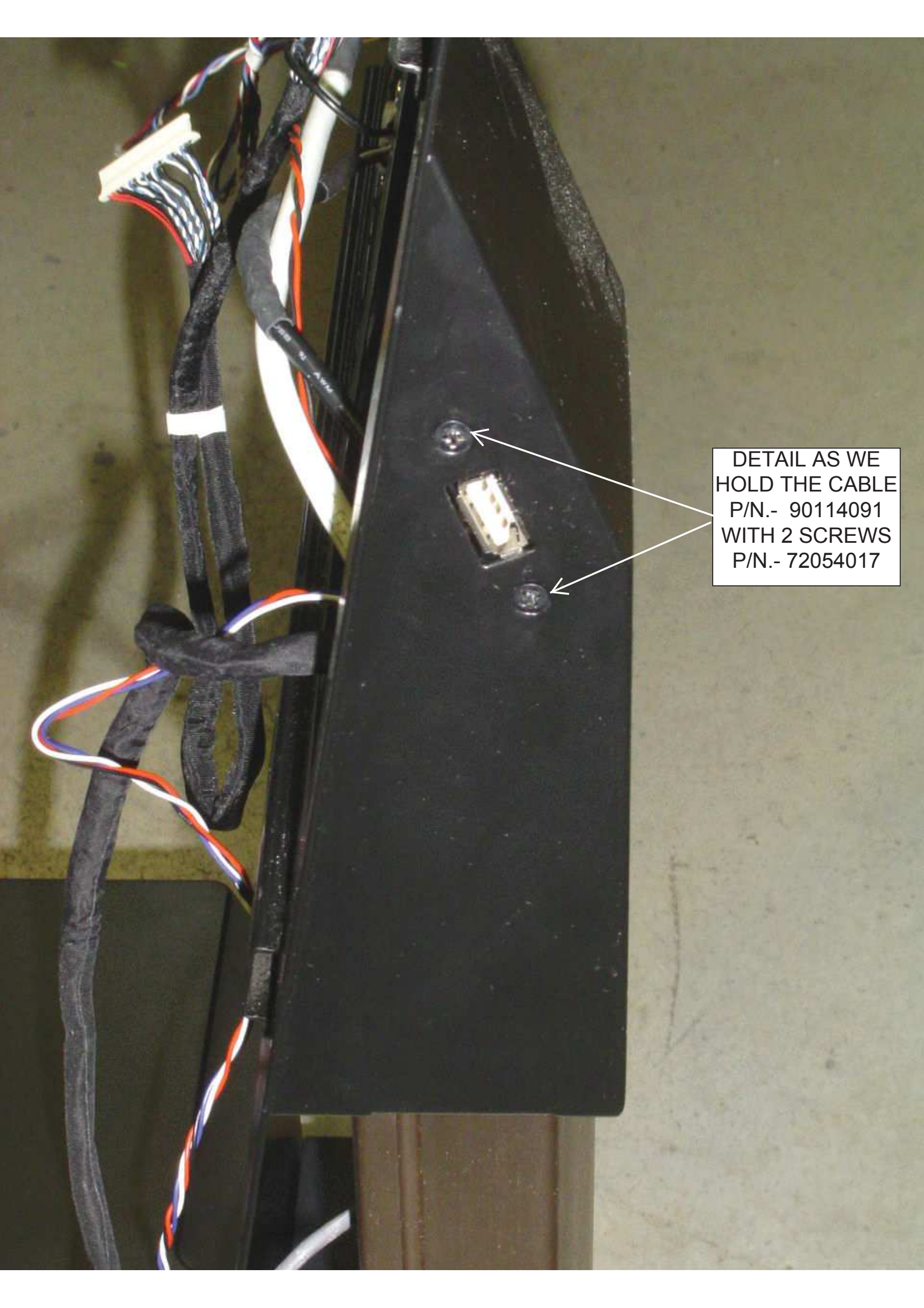
DETAIL BACK
SIDE THE
PIECE P/N.-
71210622

INCLINED
SIDE



HOLD THE PIECE P/N.- 71210588
WITH 2 SCREWS P/N.- 72062035
TIGHTEN WITH A REGULATED
TOOL TO A TIGHTENING TORQUE
11 Nm



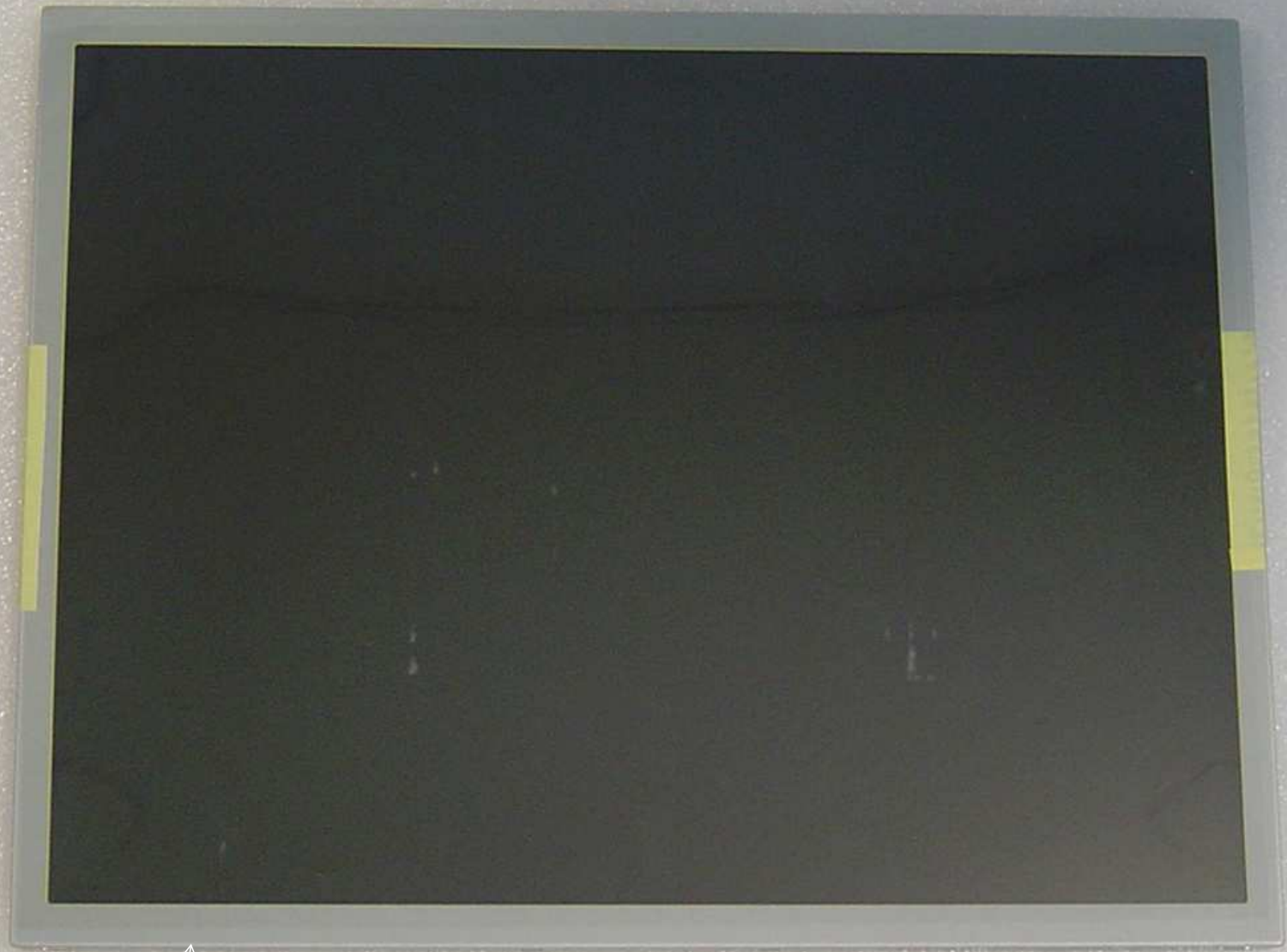


DETAIL AS WE
HOLD THE CABLE
P/N.- 90114091
WITH 2 SCREWS
P/N.- 72054017

10.- ASSEMBLY 15" FRONT MONITOR (COMPONENTS)



P/N.-
71210523 (2)



P/N.-
19017600



P/N.- 72200009
(3 mm)(4)



P/N.- 72031015
(4)

10.- ASSEMBLY 15" FRONT MONITOR (COMPONENTS)

P/N.-
71004463



P/N.- 72201011 (4 mm)
(8)

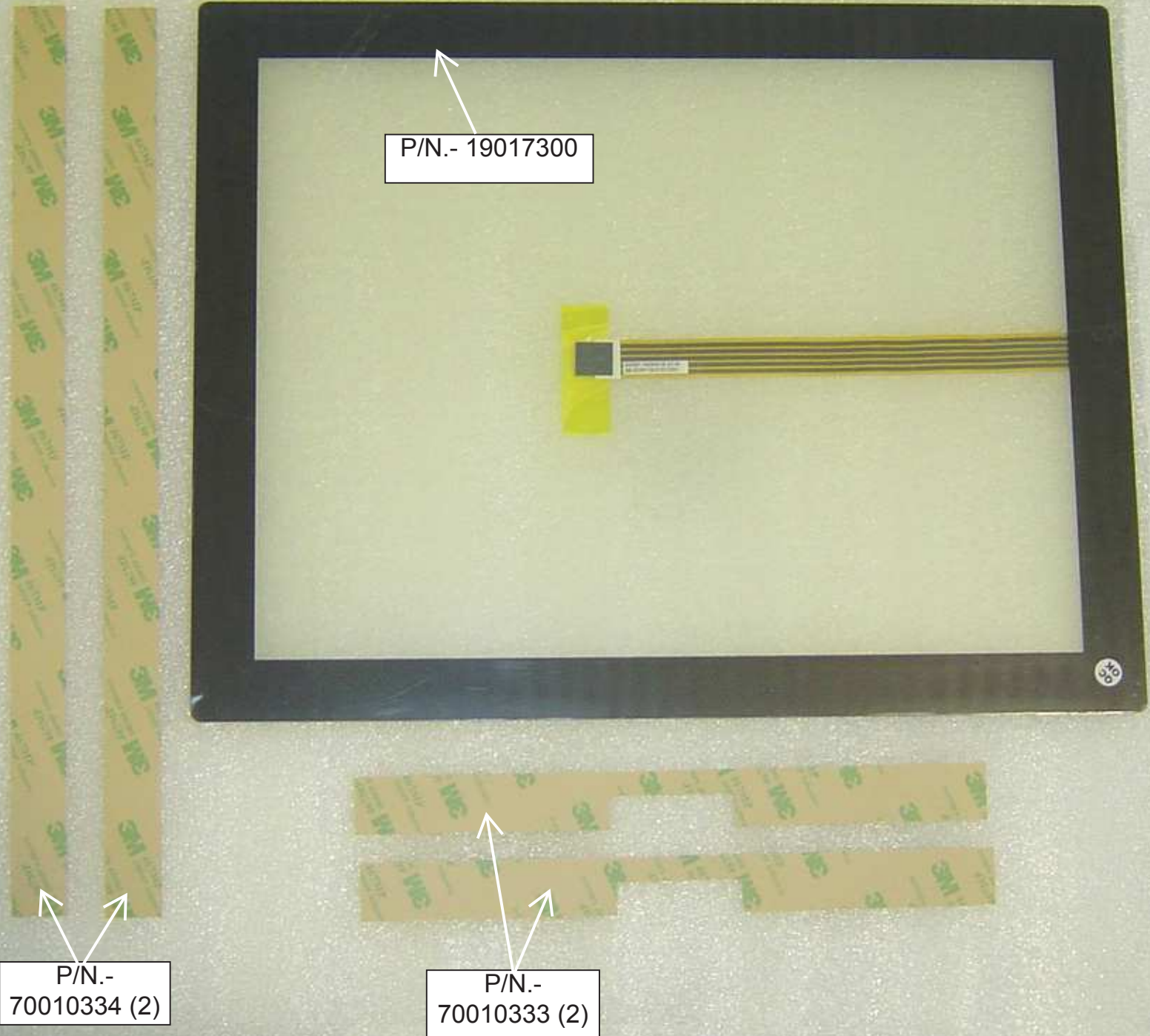


P/N.- 72056007
(8)



P/N.- 72054017
(6)

10.- ASSEMBLY 15" FRONT MONITOR (COMPONENTS)



P/N.- 19017300

P/N.-
70010334 (2)

P/N.-
70010333 (2)

PUT THE
MONITOR
SUPPORT IN
LINE WITH THE
SAME



HOLD THE MONITOR SUPPORT
WITH WASHERS P / N.- 72200009
AND SCREWS P / N.- 72031015



VIEW OTHER SIDE OF
MONITOR

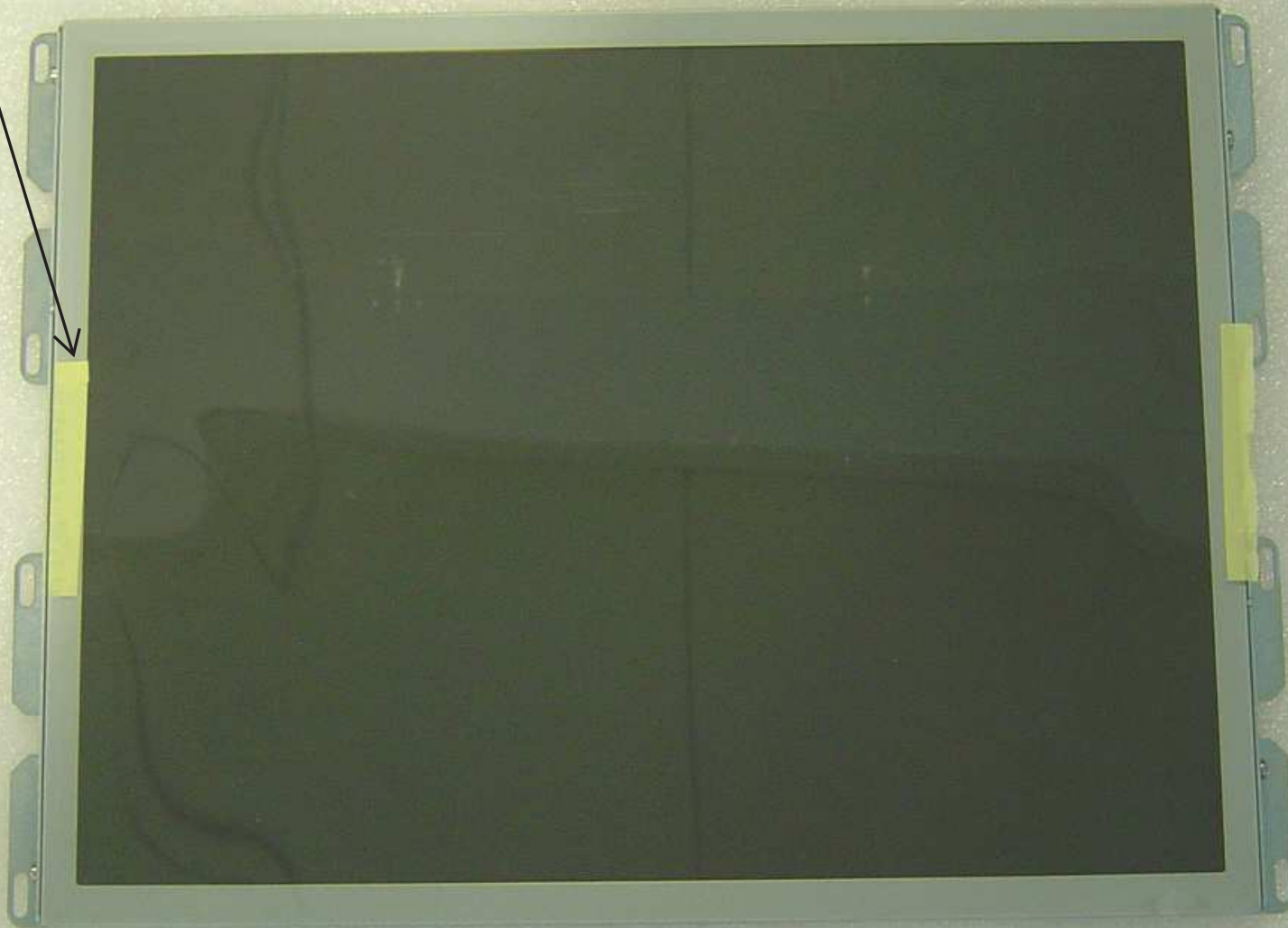
PUT THE
MONITOR
SUPPORT IN
LINE WITH THE
SAME

HOLD THE MONITOR SUPPORT
WITH WASHERS P / N.- 72200009
AND SCREWS P / N.- 72031015



ASSEMBLY VIEW

REMOVE THE
MONITOR PROTECTOR
BEFORE PUTTING IT
ON THE SUPPORT



PUT THE MONITOR IN
THIS POSITION. LOW
TOWERS

HOLD IT WITH 8 WASHERS P / N.- 72201011 AND 8 SCREWS P / N.- 73036007.
BEFORE TIGHTEN THE SCREWS BE SURE THE MONITOR IS CENTERED AND
THE PLATEED BORDERS ARE NOT VIEWED ON THE VISION WINDOW (SEE
NEXT IMAGE)



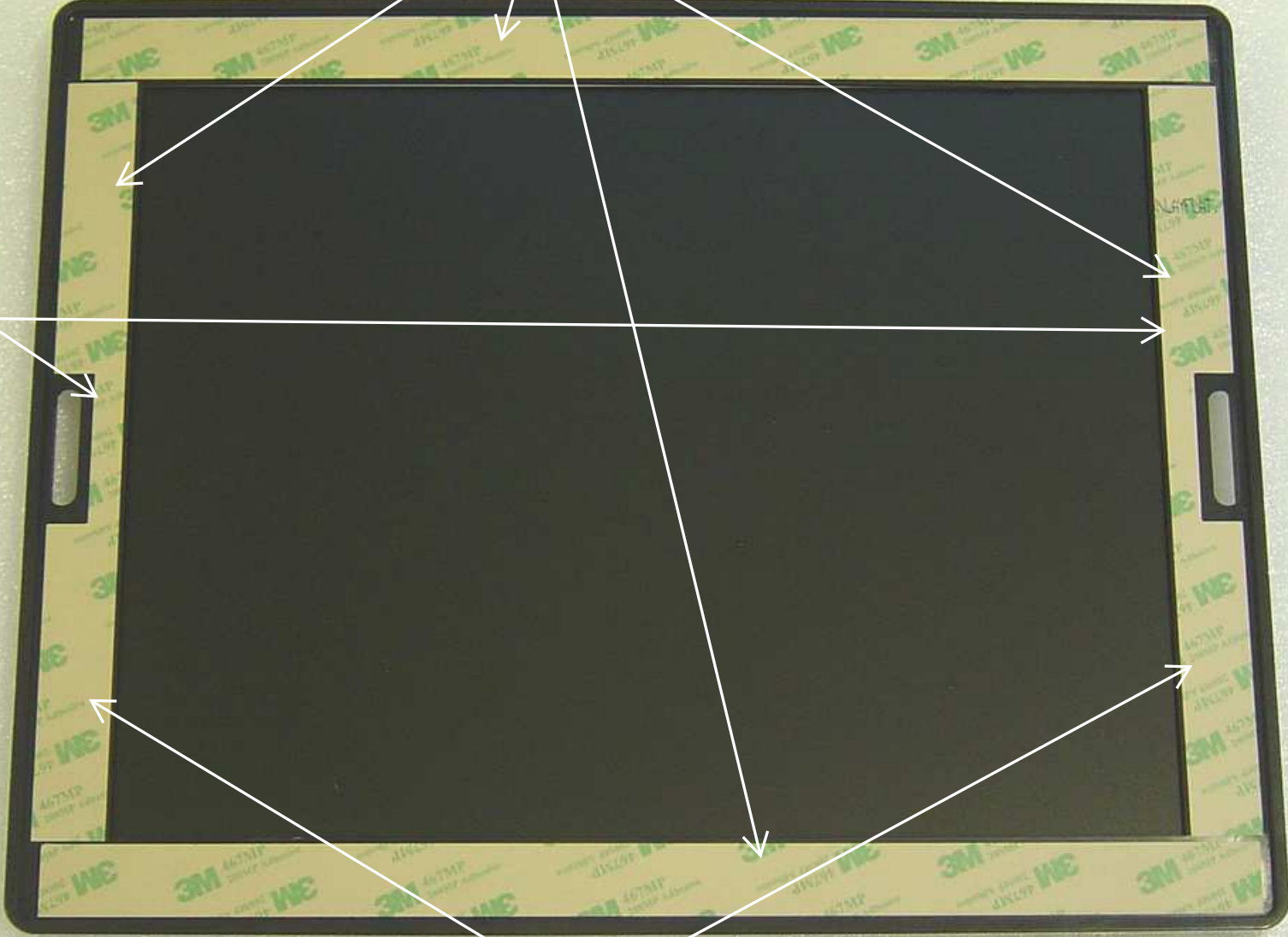
HIGH
TOWERS
SUPPORT

CENTERING THE
MONITOR TO PREVENT
THE VIEW OF THE
PLATED EDGE



TIGHTEN THE ADHESIVE STRIPS P / N.-
70010333 AND 70010334 TO THE
MONITOR HOUSING . ALSO REMOVE THE
PROTECTOR OF THE EXTERNAL PART TO
PICK THE TOUCH

P/N.-
70010334



P/N.-
70010333

OVERVIEW



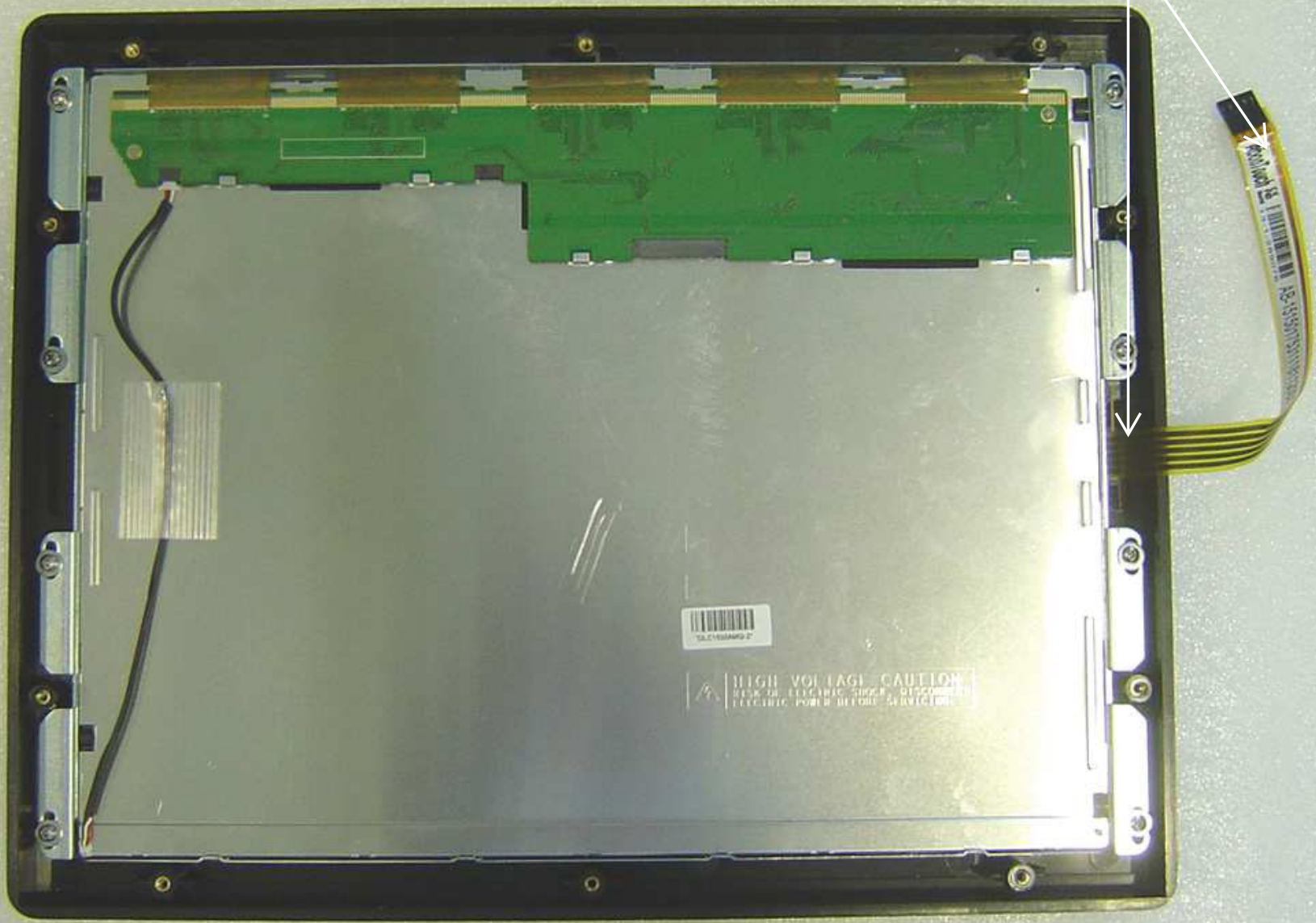
REMOVE THE TOUCH INTERNAL PROTECTOR BEFORE PICKING IT

INSERT THE TOUCH IN THE SPACE OF THE CASE AND PLACE IT IN THE ADHESIVE TAPES. INSERT THE CABLE BY THE HOLLOW OF THE LEFT PART



OVERVIEW BACK
SIDE

TOUCH
CABLE



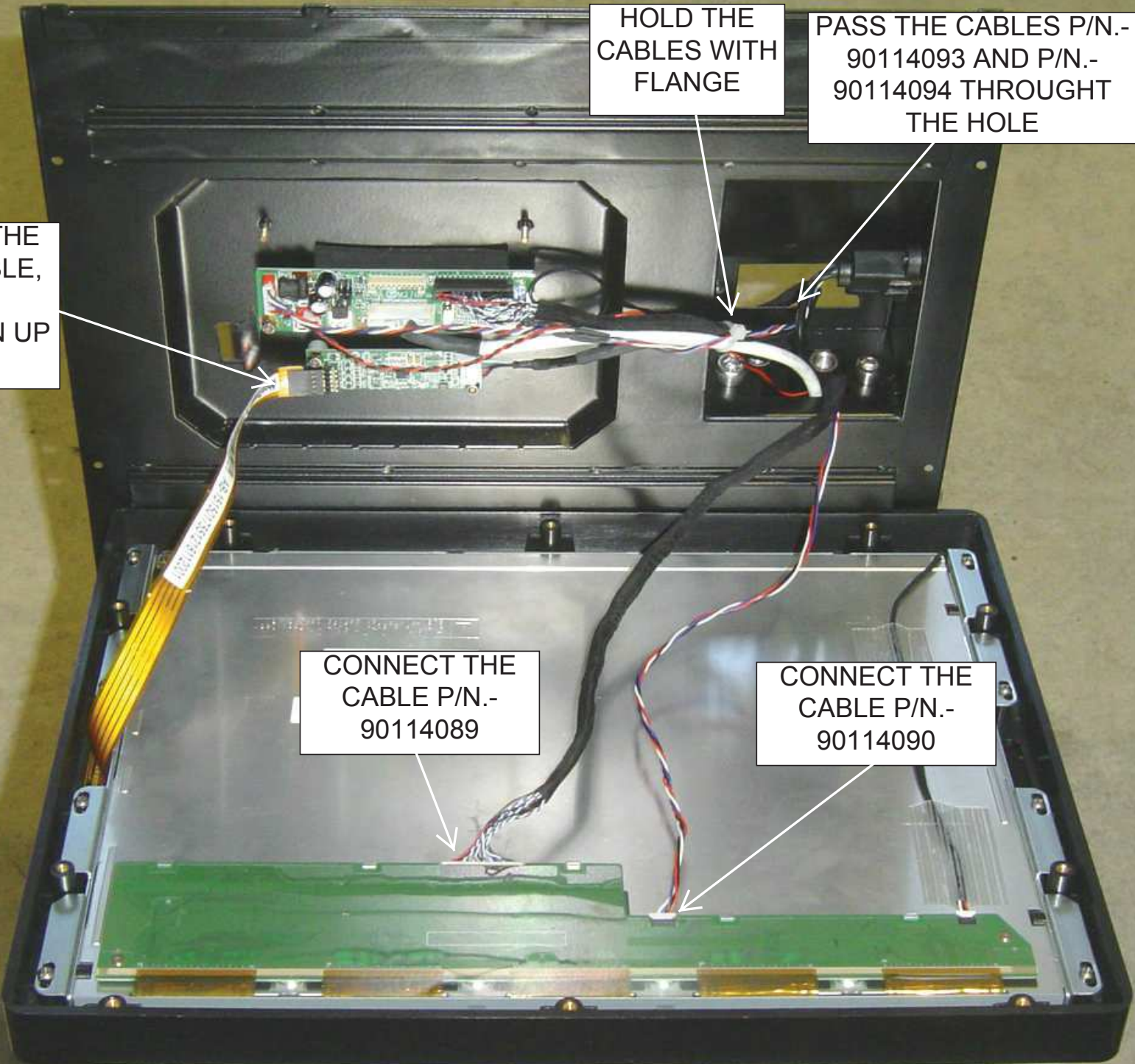
CONNECT THE TOUCH CABLE, AT THIS POSITION, IN UP PINES

HOLD THE CABLES WITH FLANGE

PASS THE CABLES P/N.- 90114093 AND P/N.- 90114094 THROUGH THE HOLE

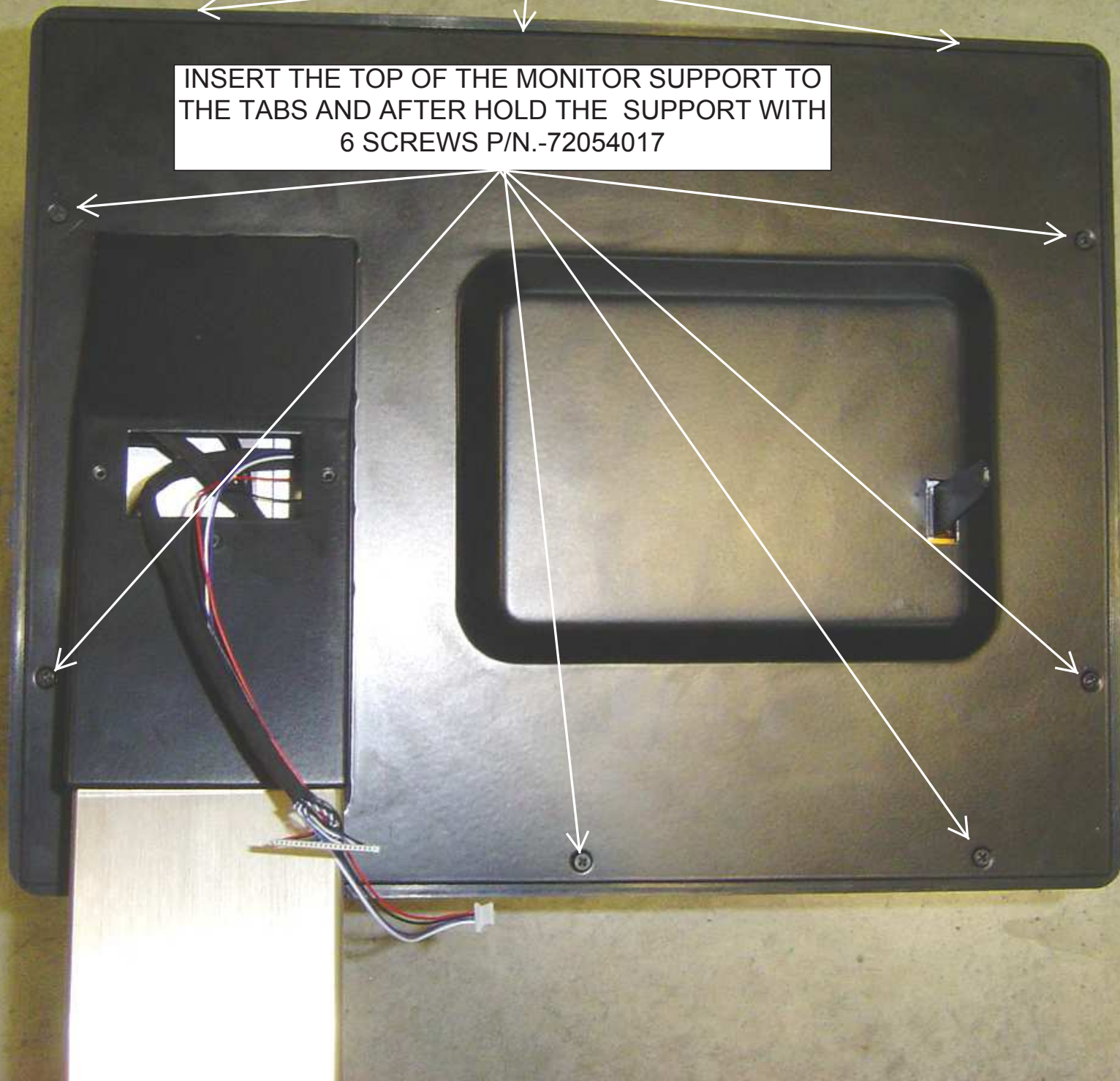
CONNECT THE CABLE P/N.- 90114089

CONNECT THE CABLE P/N.- 90114090

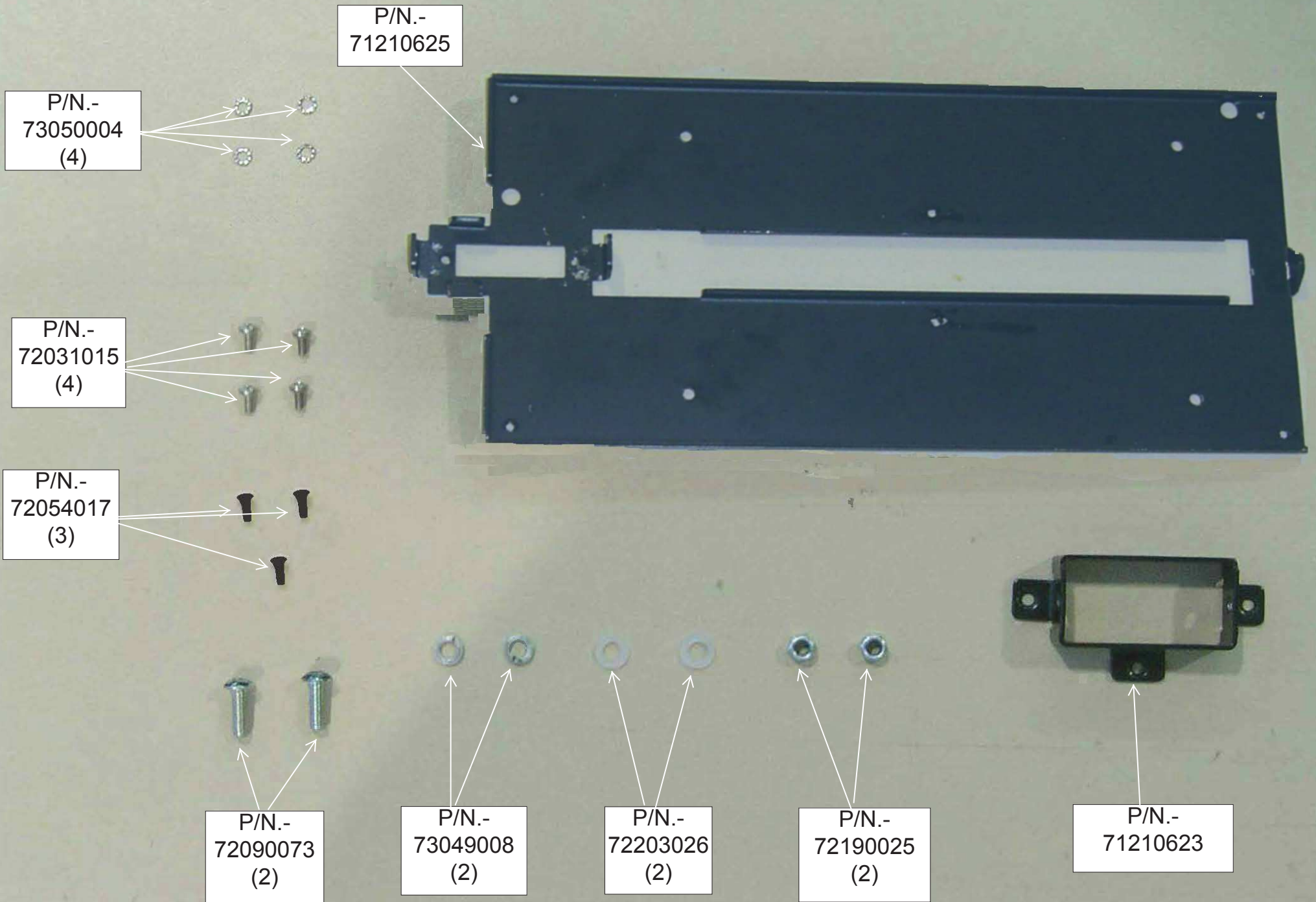


INSERT IN TABS

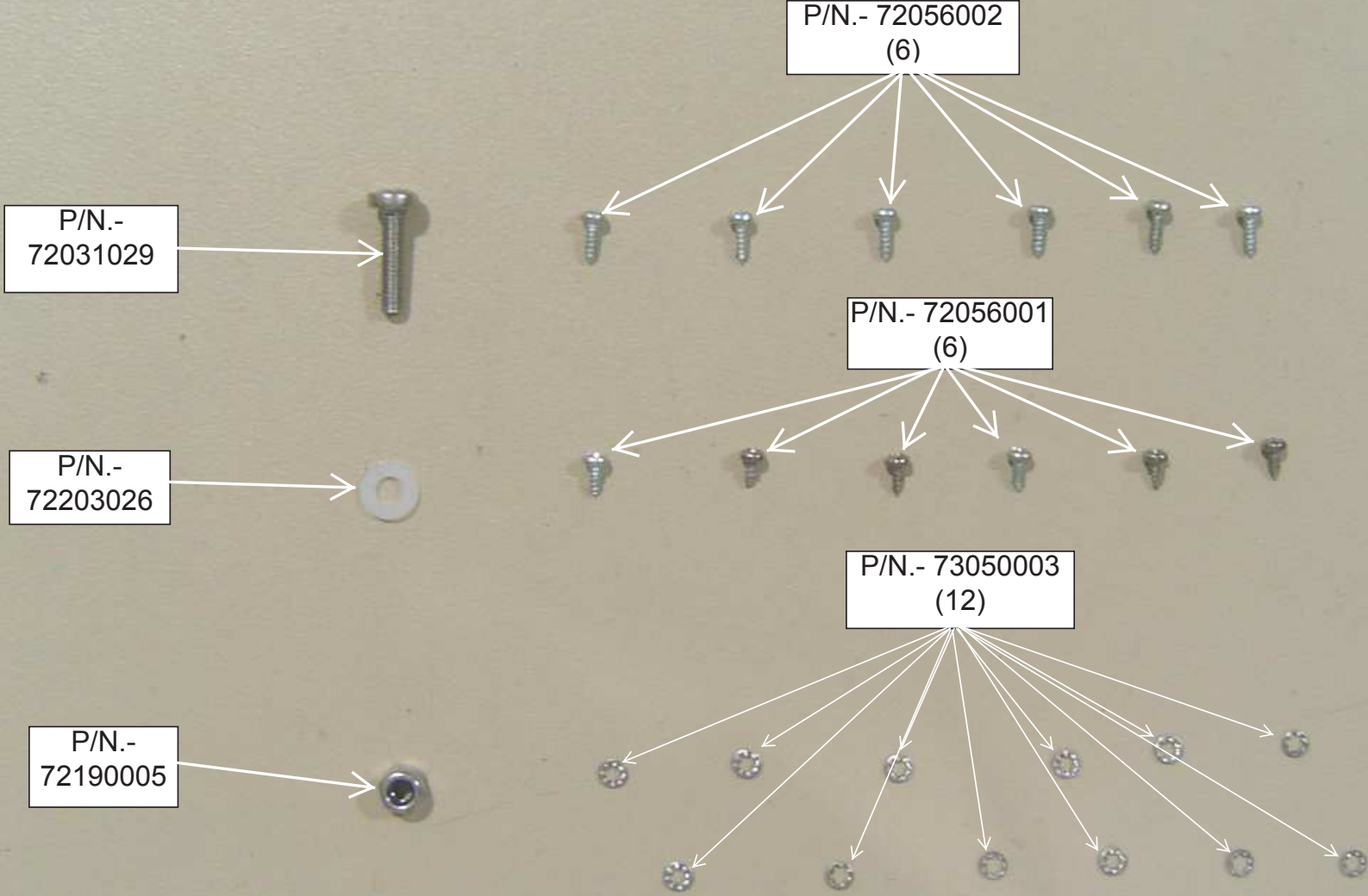
INSERT THE TOP OF THE MONITOR SUPPORT TO THE TABS AND AFTER HOLD THE SUPPORT WITH 6 SCREWS P/N.-72054017



11.- ASSEMBLY SUPPORT BACK MONITOR (COMPONENTS)

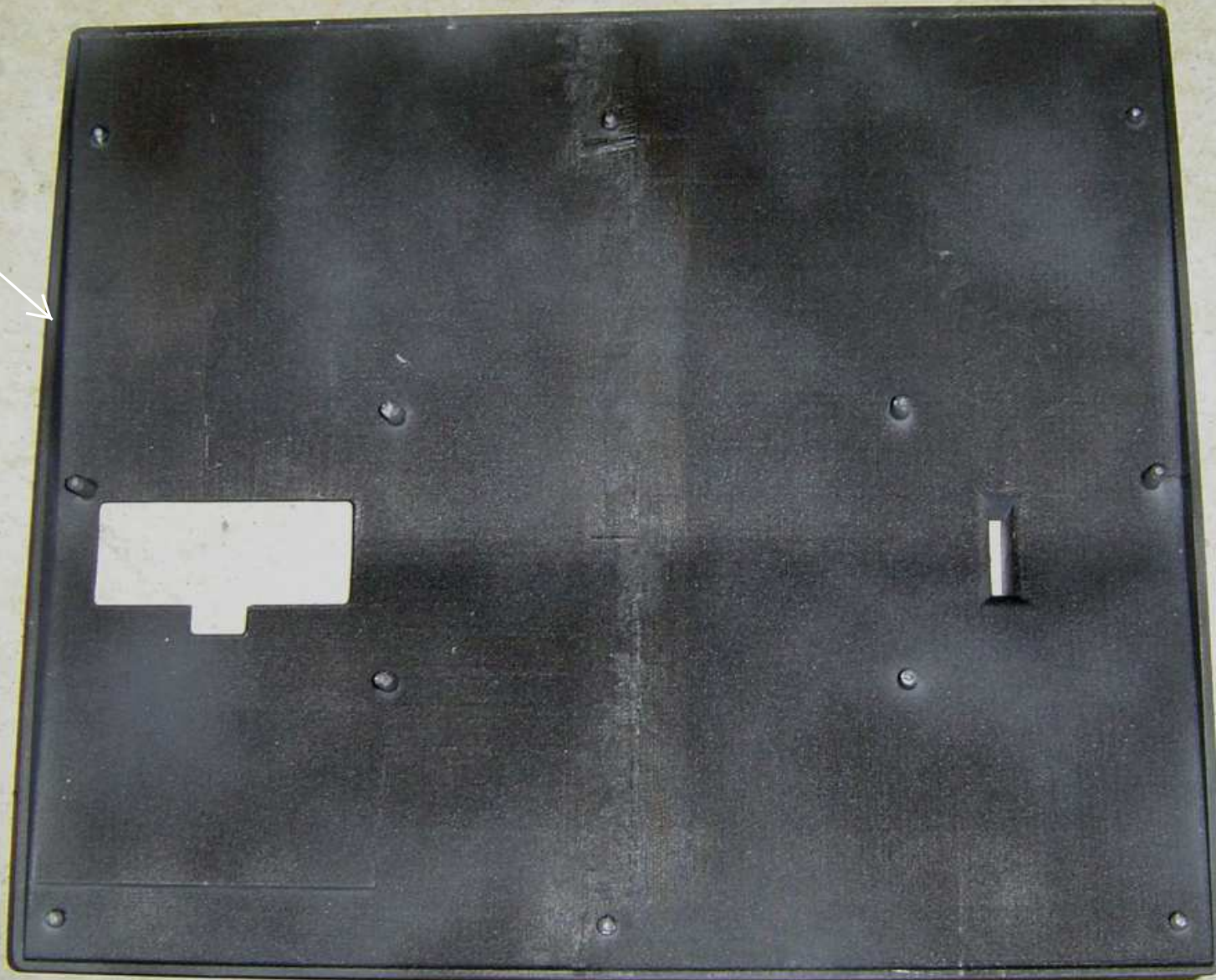


11.- ASSEMBLY SUPPORT BACK MONITOR (COMPONENTS)



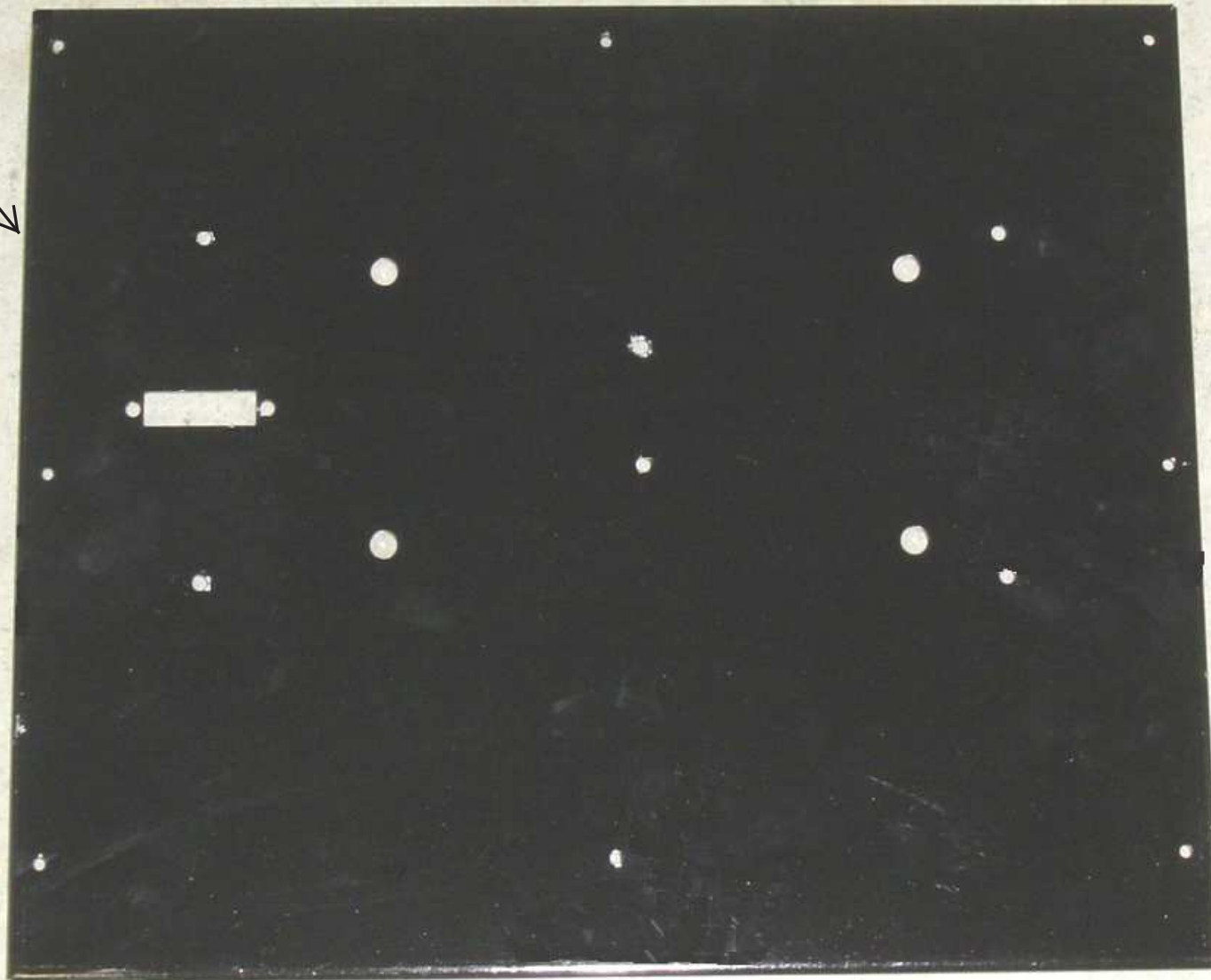
11.- ASSEMBLY SUPPORT BACK MONITOR (COMPONENTS)

P/N.-
71004547



11.- ASSEMBLY SUPPORT BACK MONITOR (COMPONENTS)

P/N.-
71210592

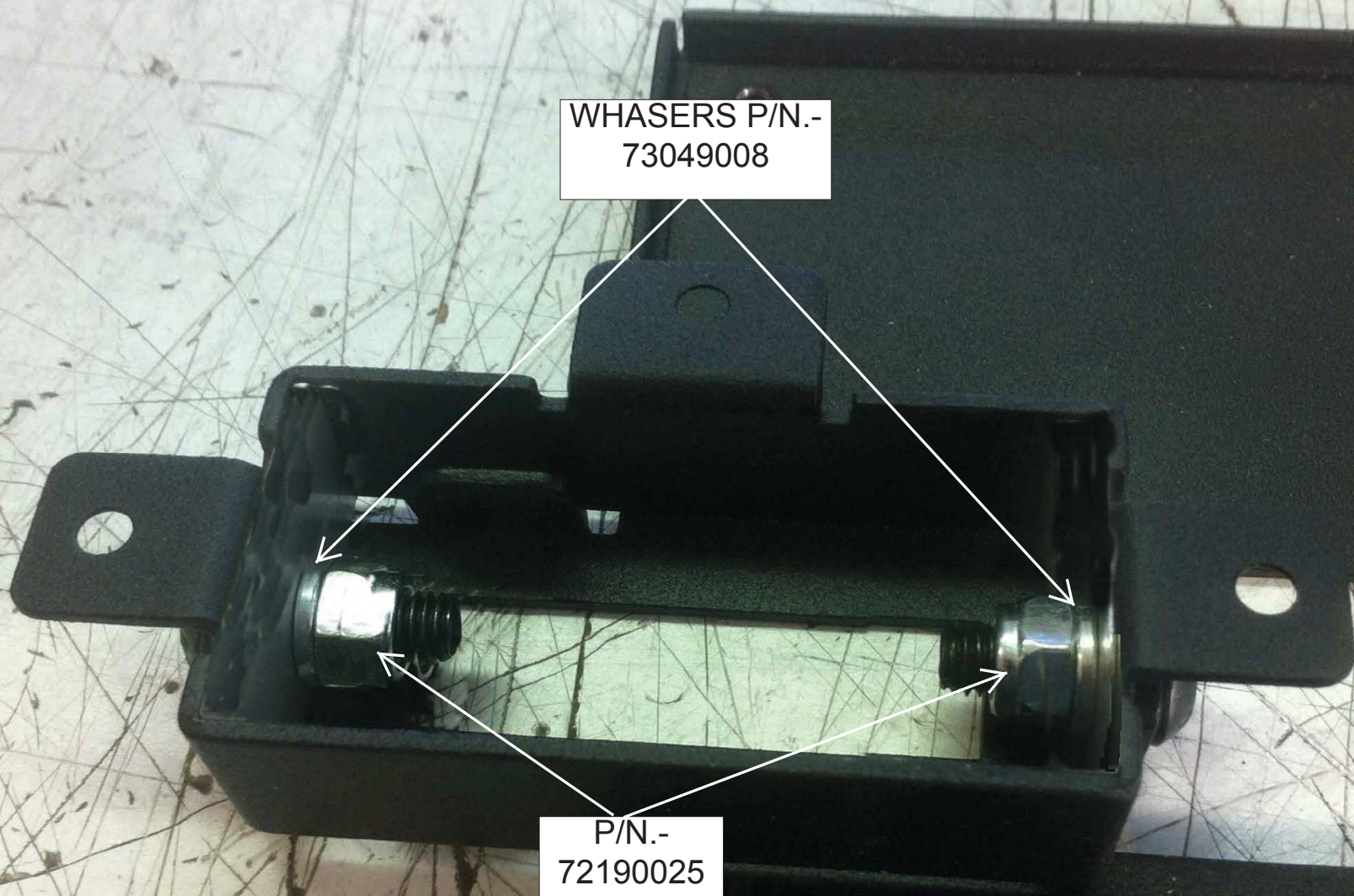


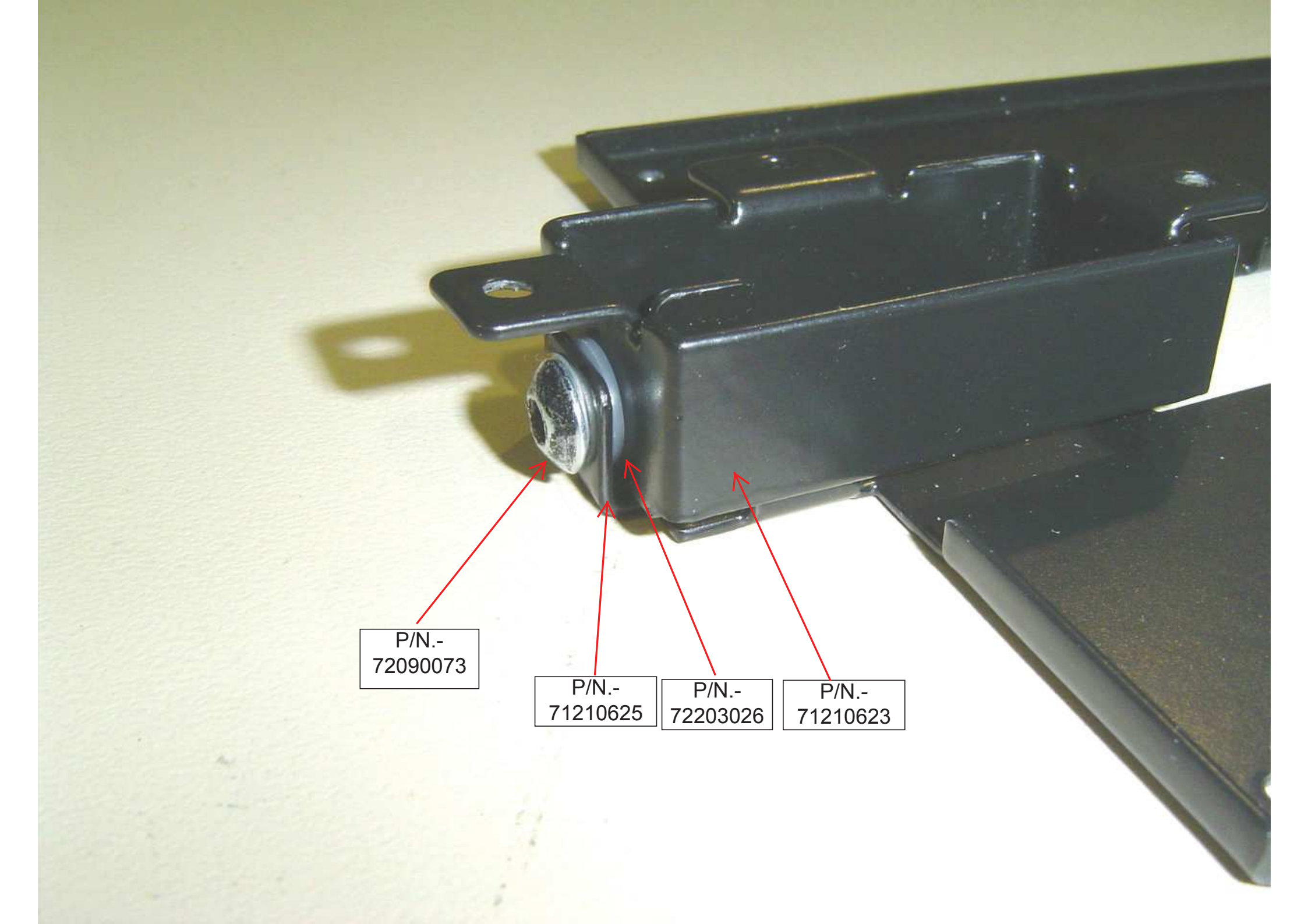
ASSEMBLY THE PIECES P/N.- 71210623 ON PIECE P/N.- 71210625
AND HOLD WITH SCREWS P/N.- 72090073, WHASERS P(N.-
73049008 AND 72203026 AND NUTS 72190025 (SEE NEXT
PICTURES TO VIEW THE POSITION THIS PIECES)



WHASERS P/N.-
73049008

P/N.-
72190025



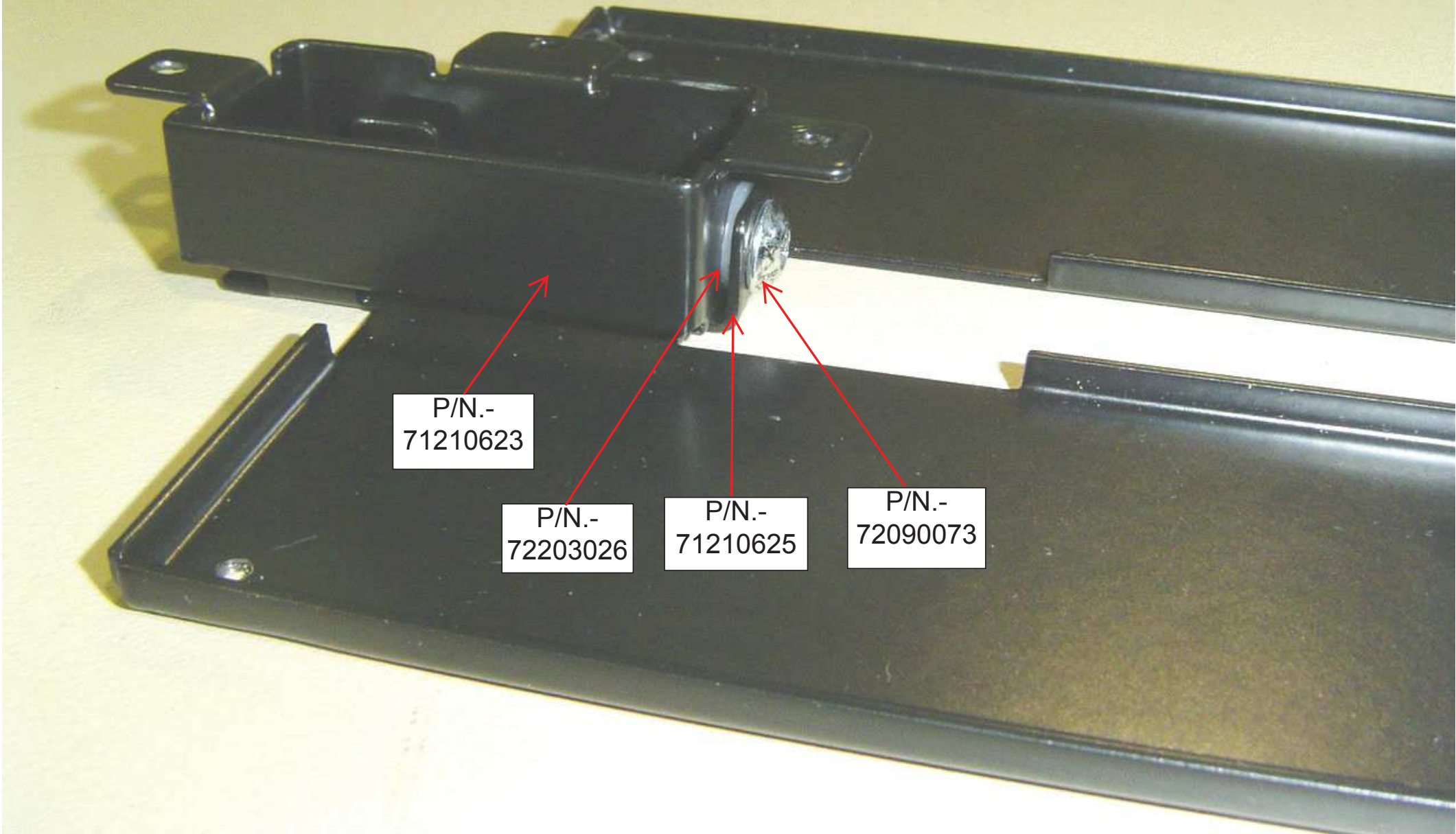


P/N.-
72090073

P/N.-
71210625

P/N.-
72203026

P/N.-
71210623



P/N.-
71210623

P/N.-
72203026

P/N.-
71210625

P/N.-
72090073

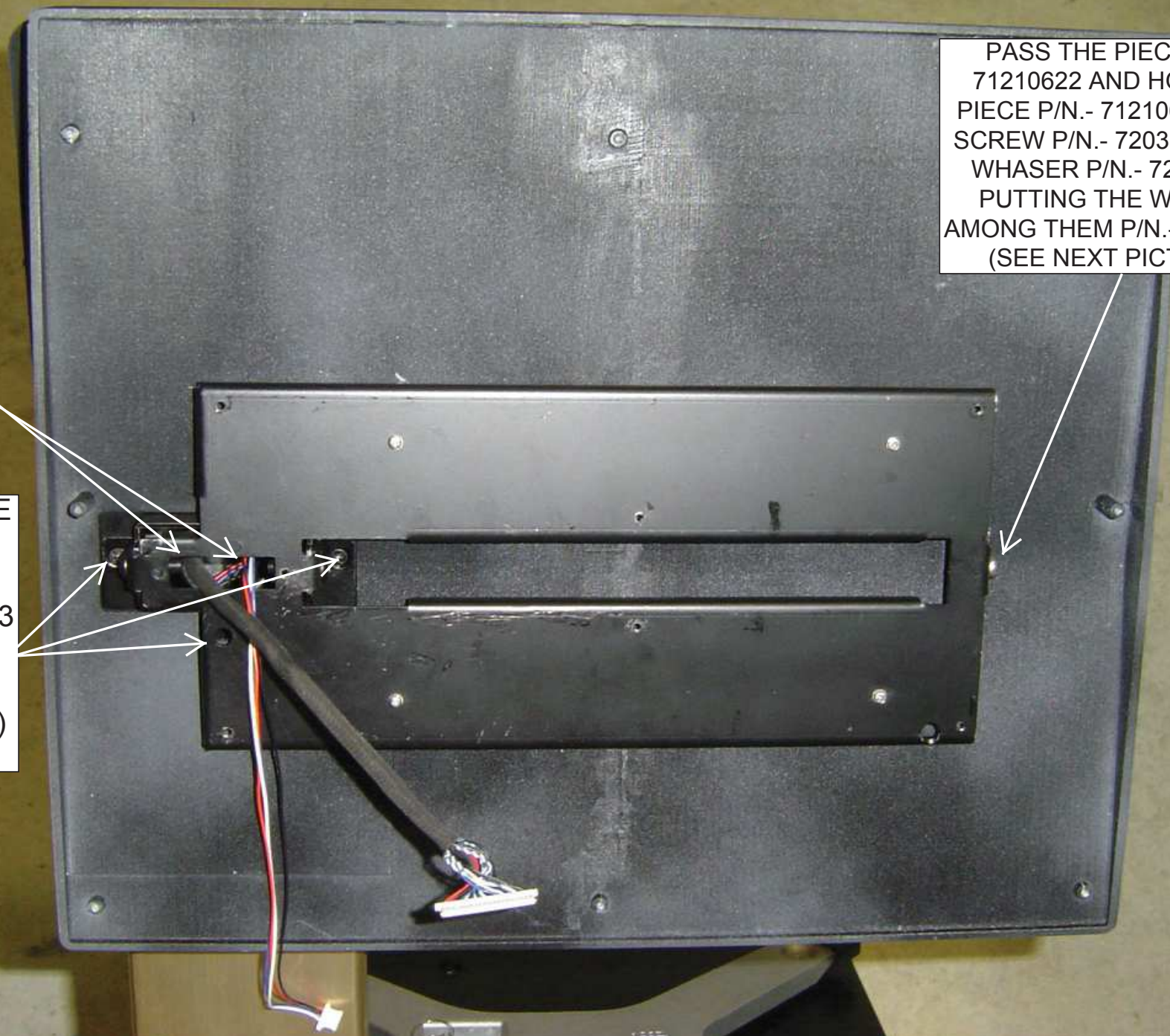
HOLD THE PIECE P/N.-
71210625 TO PIECE P/N.-
71004547 WITH 4 WHASERS
P/N.-73050003 AND 4
SCREWS P/N.- 72056002



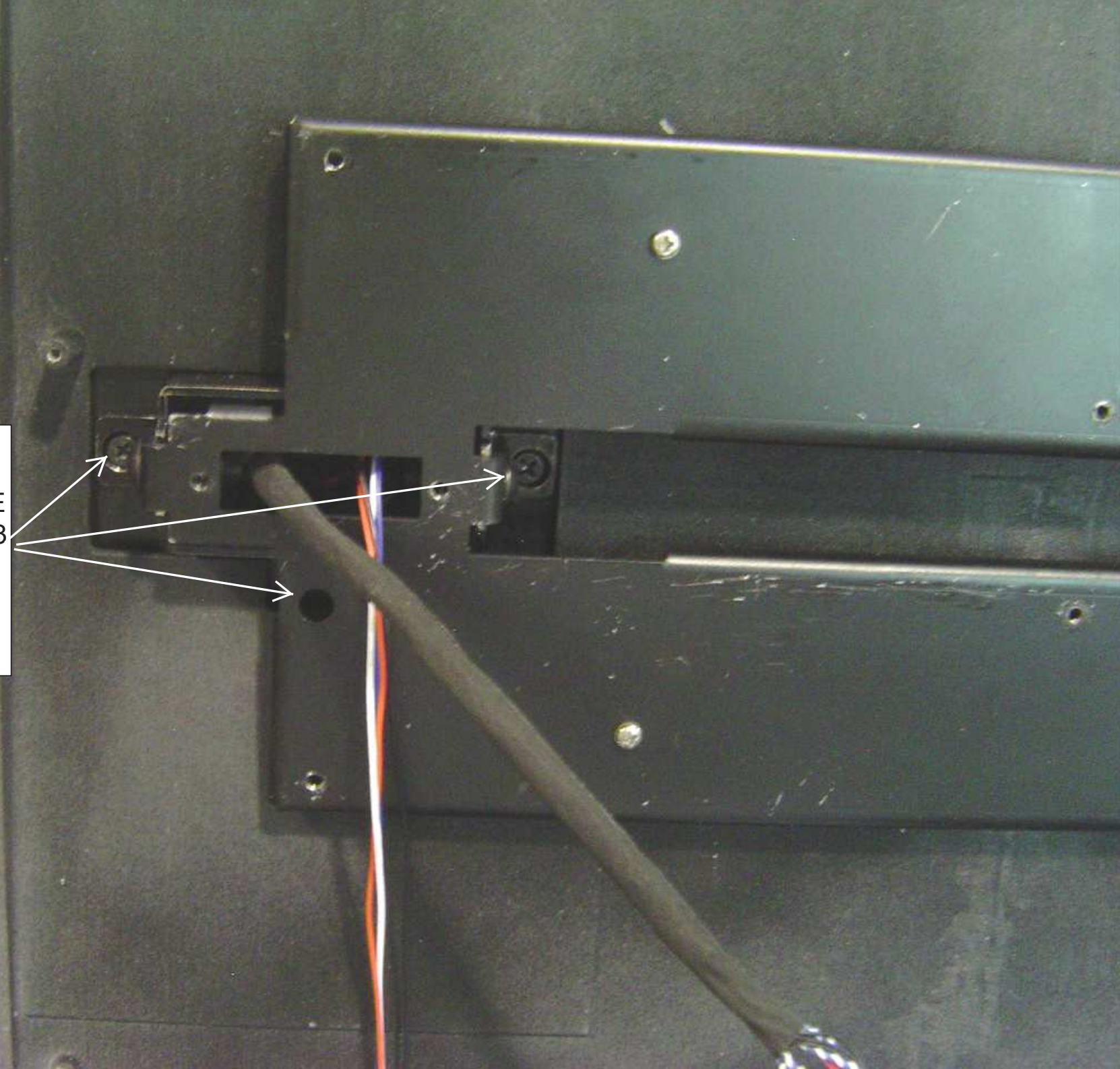
PASS THE PIECE P/N.-
71210622 AND HOLD TO
PIECE P/N.- 71210625 WITH
SCREW P/N.- 72031029 AND
WHASER P/N.- 72190005,
PUTTING THE WHASER
AMONG THEM P/N.- 72200326
(SEE NEXT PICTURE)

PASAR LOS
CABLES POR EL
HUECO

HOLD THE PIECE
P/N.- 71210623
TO THE
SUPPORT WITH 3
SCREWS P/N.-
72054017 (SEE
NEXT PICTURE)



DETAIL HOLD
THE PIECE P/N.-
71210591 TO THE
SUPPORT WITH 3
SCREWS P/N.-
72054017



DETAIL OF HOW TO HOLD THE PIECE P/N.-
71210622 TO THE PIECE P/N.- 71210625 WITH
SCREW P/N.- 72031029 AND WHASER P/N.-
72190005, PUTTING THE WHASER AMONG
THEM P/N.- 72200326

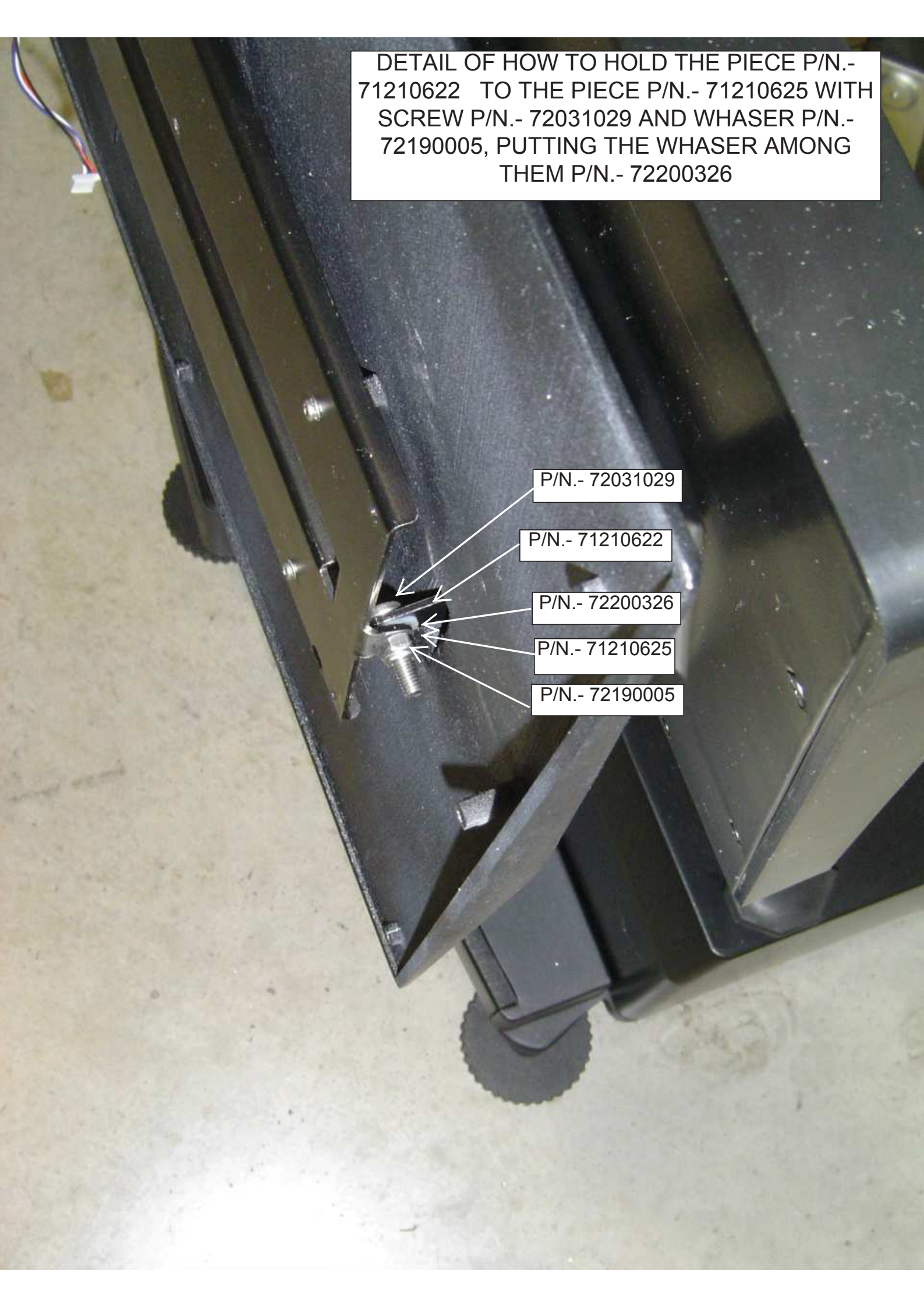
P/N.- 72031029

P/N.- 71210622

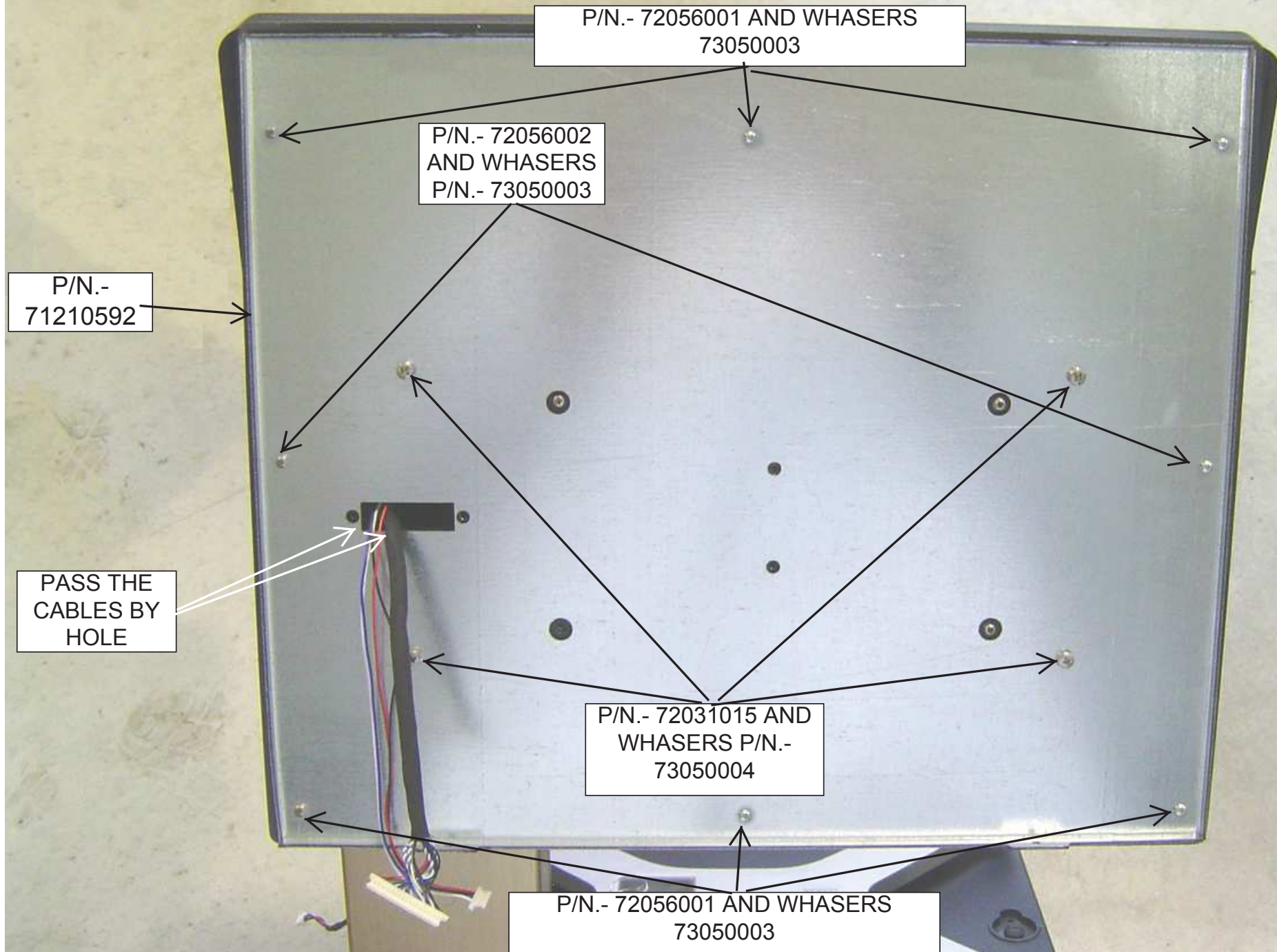
P/N.- 72200326

P/N.- 71210625

P/N.- 72190005



HOLD THE COVER P/N.- 71210592 WITH THE 4 WHASER P/N.- 73050004 AND THE 4 SCREWS P/N.- 72031015. AFTER PUT THE 2 SCREWS P/N.- 72056002 AND 6 SCREWS P/N.- 72056001 WITH THE WHASERS P/N.- 73050003



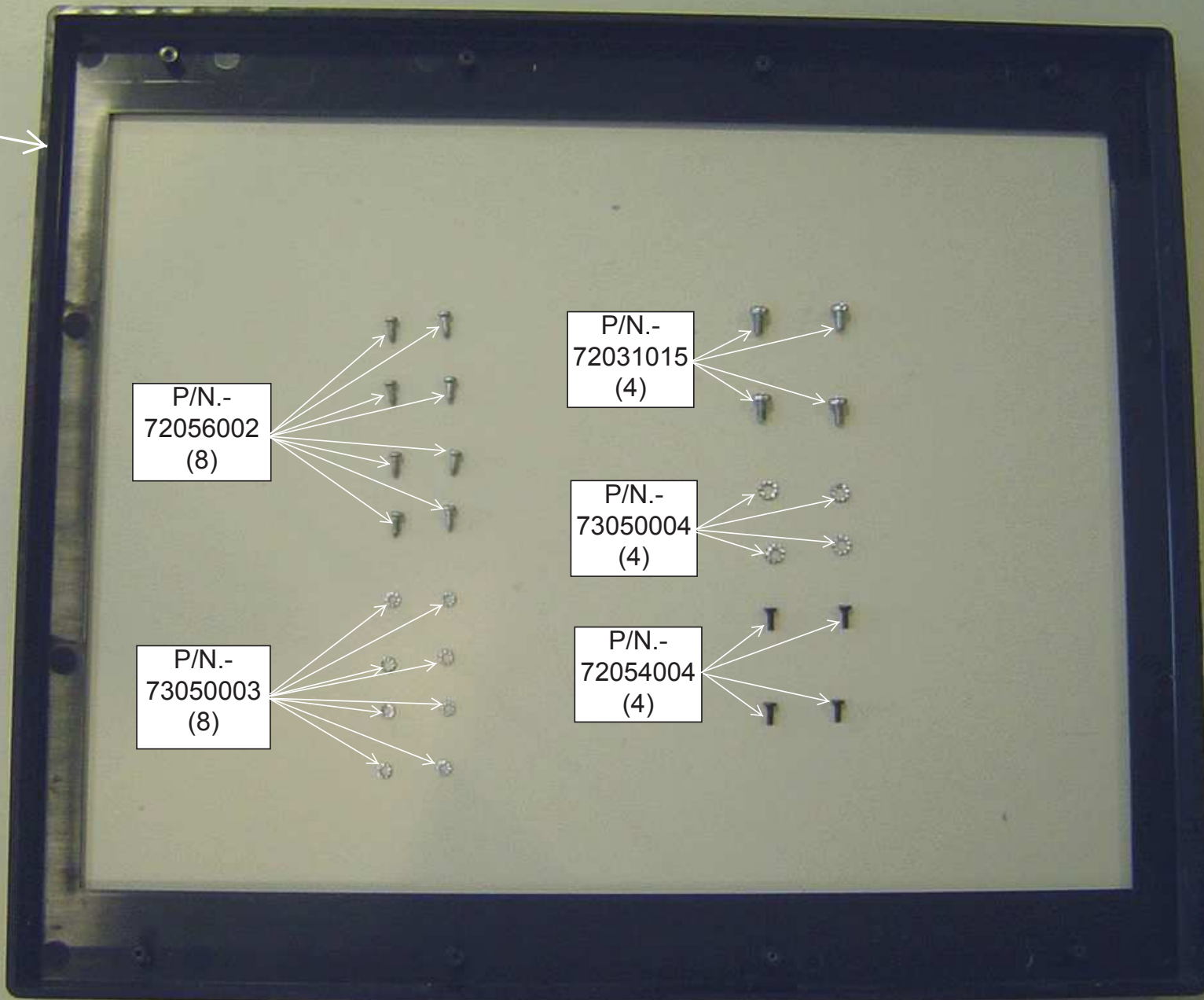
12.- ASSEMBLY AND CONNECT SET BACK MONITOR (COMPONENTS)

P/N.-
19019300



12.- ASSEMBLY AND CONNECT SET BACK MONITOR (COMPONENTS)

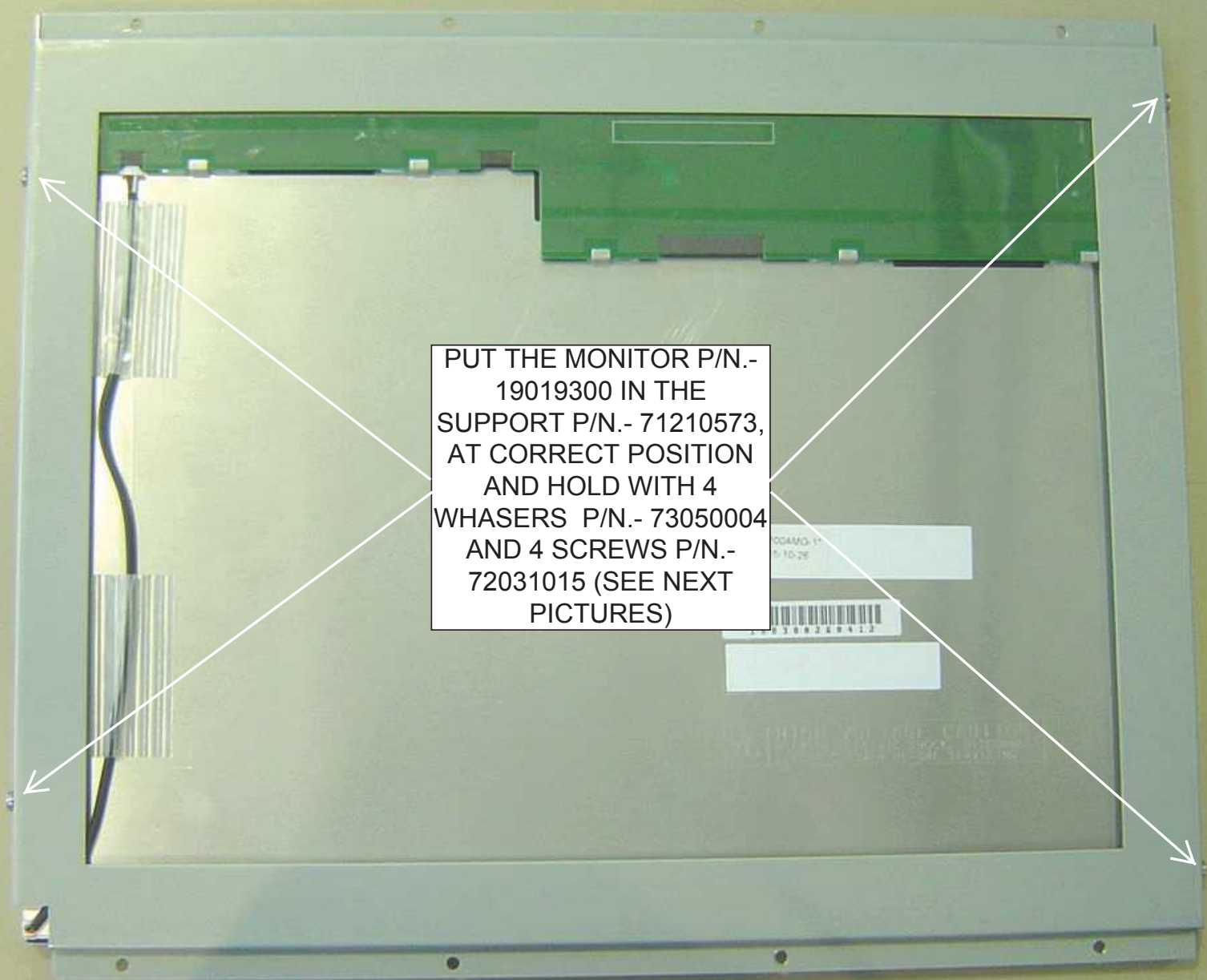
P/N.-
71004527



12.- ASSEMBLY AND CONNECT SET BACK MONITOR (COMPONENTS)

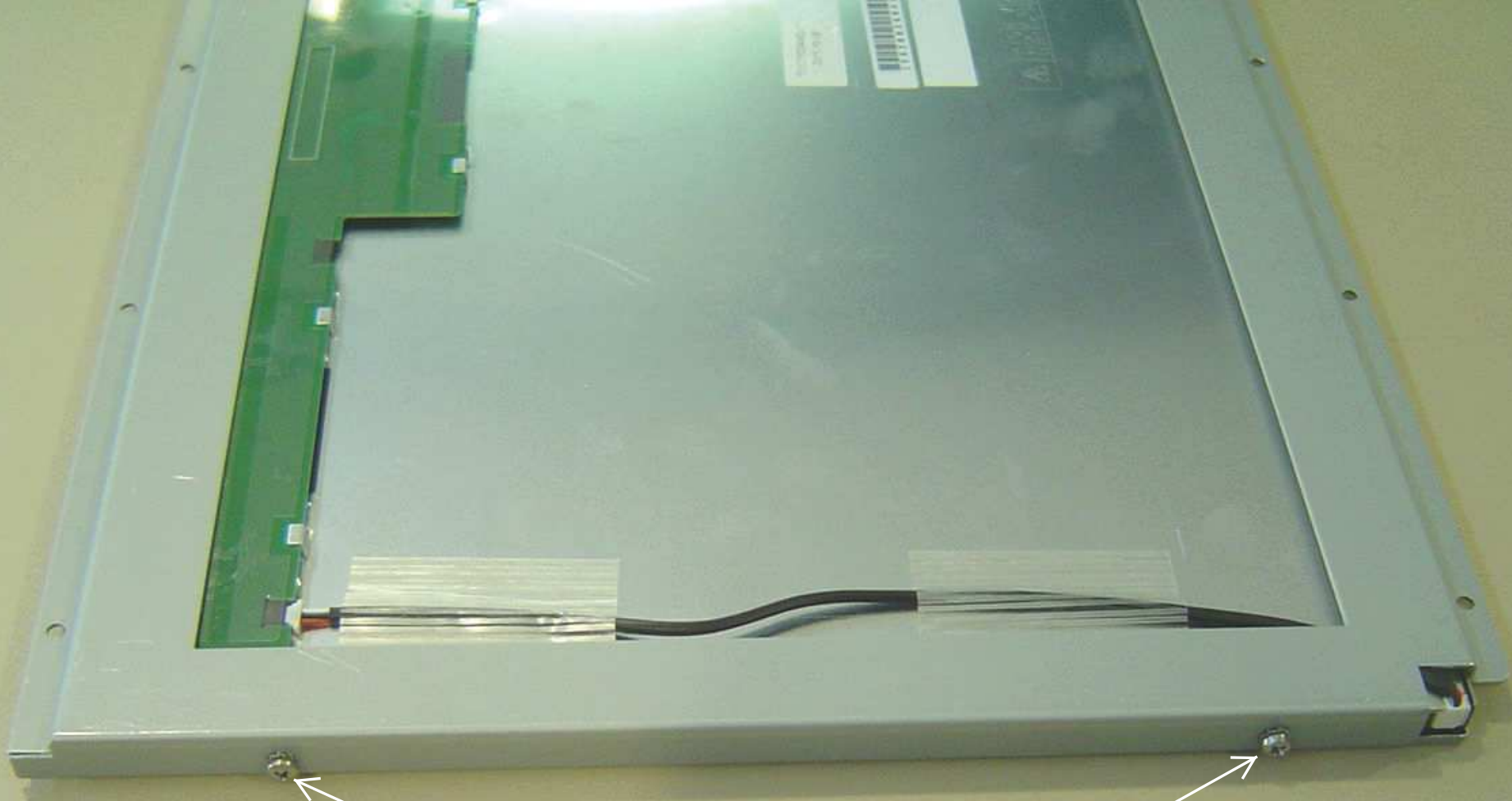
P/N.-
71210573





PUT THE MONITOR P/N.-
19019300 IN THE
SUPPORT P/N.- 71210573,
AT CORRECT POSITION
AND HOLD WITH 4
WHASERS P/N.- 73050004
AND 4 SCREWS P/N.-
72031015 (SEE NEXT
PICTURES)

004MG.11
1.10.2E
29388289412

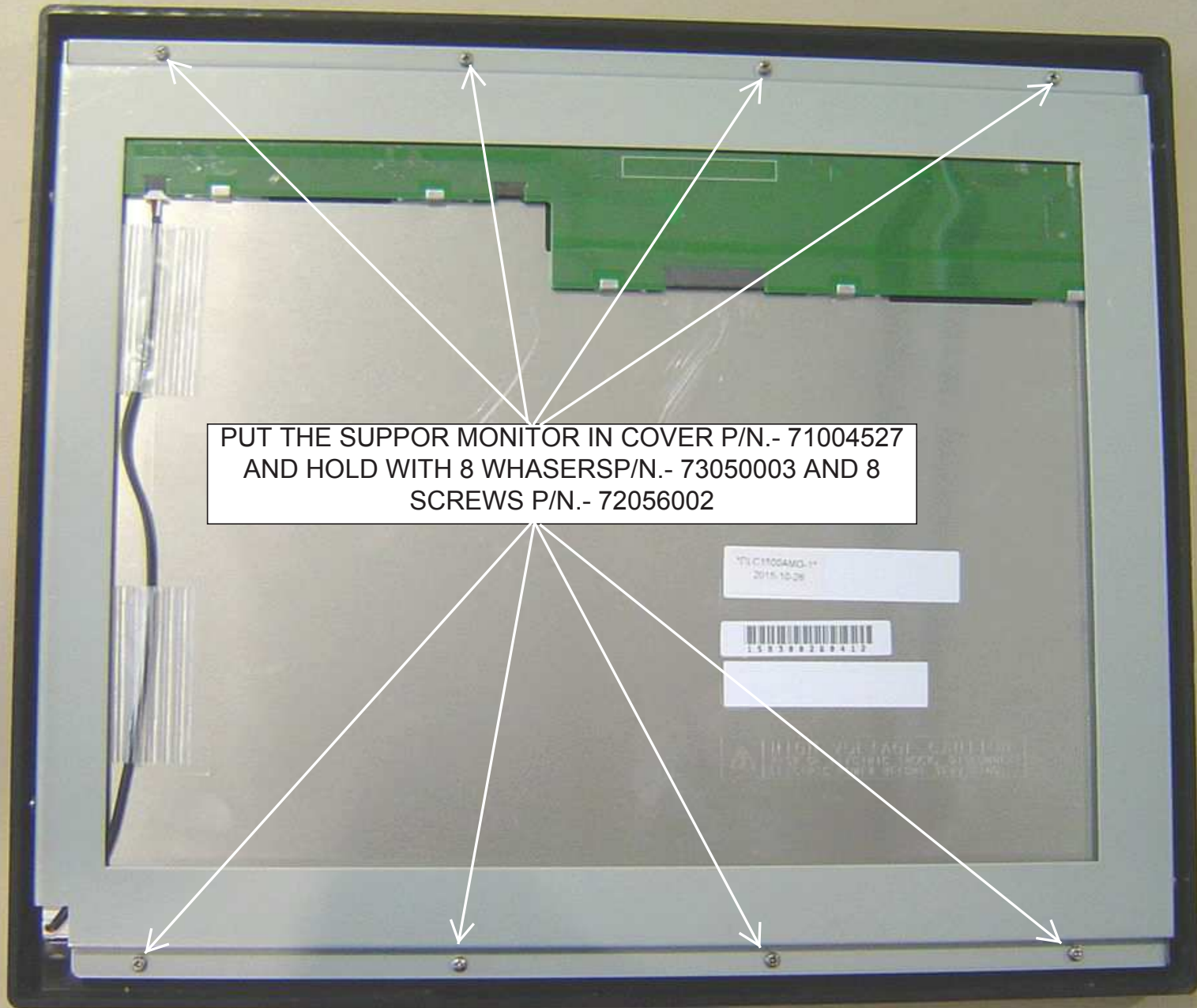


WHASERS P/N.-
73050004 AND
SCREWS P/N.-
72031015



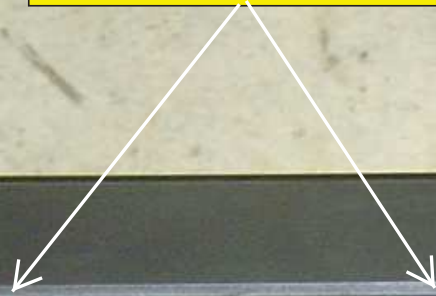
WHASERS P/N.-
73050004 AND
SCREWS P/N.-
72031015


PUTTING THE SUPPORT CENTER, TO AVOID SEE THE EDGE SILVER
(SEE NEXT PICTURE)



PUT THE SUPPOR MONITOR IN COVER P/N.- 71004527
AND HOLD WITH 8 WHASERSP/N.- 73050003 AND 8
SCREWS P/N.- 72056002

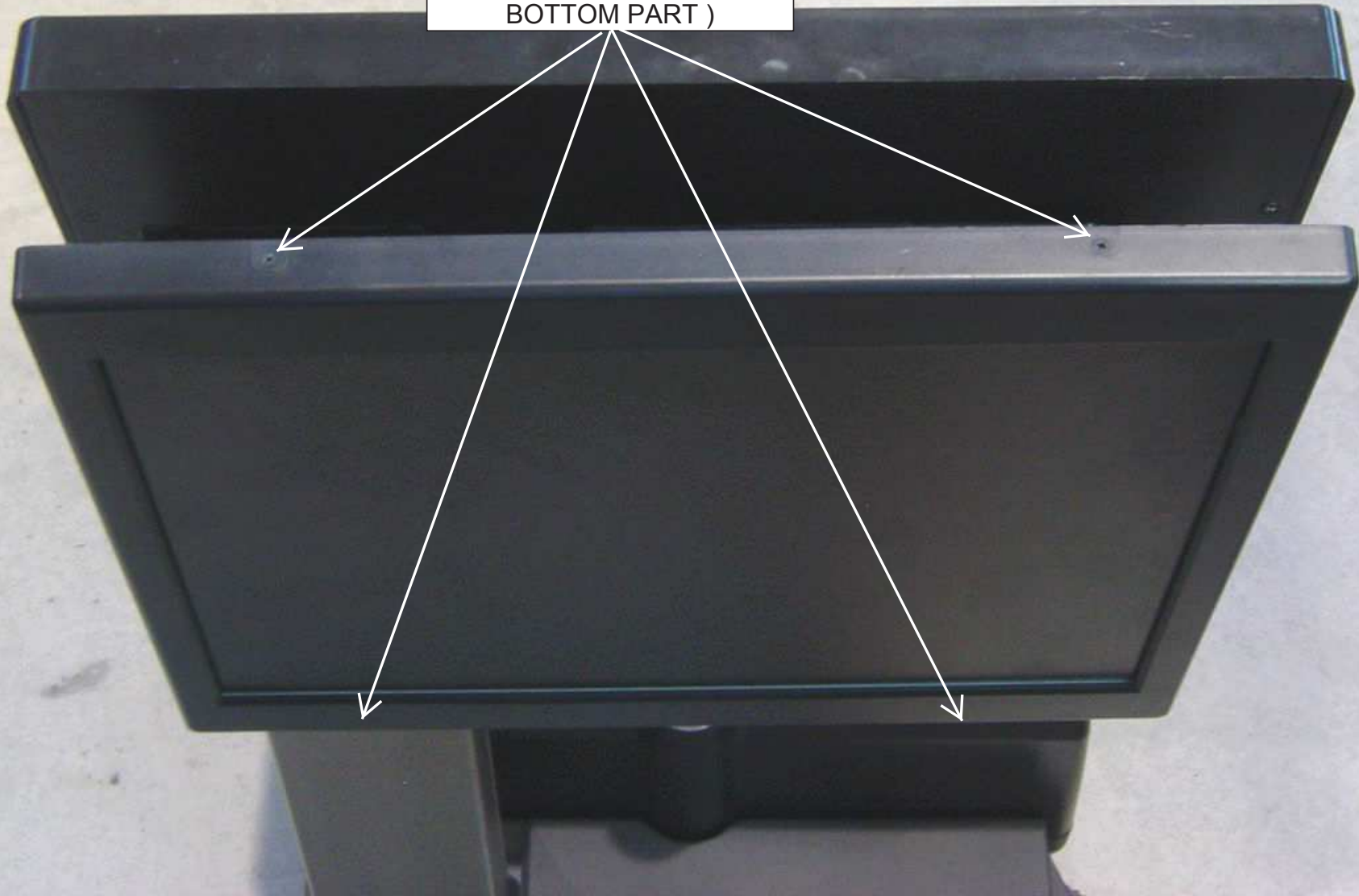
TO PREVENT SEE THE
EDGE SILVER





CONNECT THE
CABLES P/N.-
90114093 AND P/N.-
90114094 TO BACK
MONITOR

ASSEMBLY THE HOUSING
MONITOR AT THE
SUPPORT AND HOLD WITH
4 SCREWS P/N.- 72054004
(SEE NEXT PICTURE FOR
BOTTOM PART)

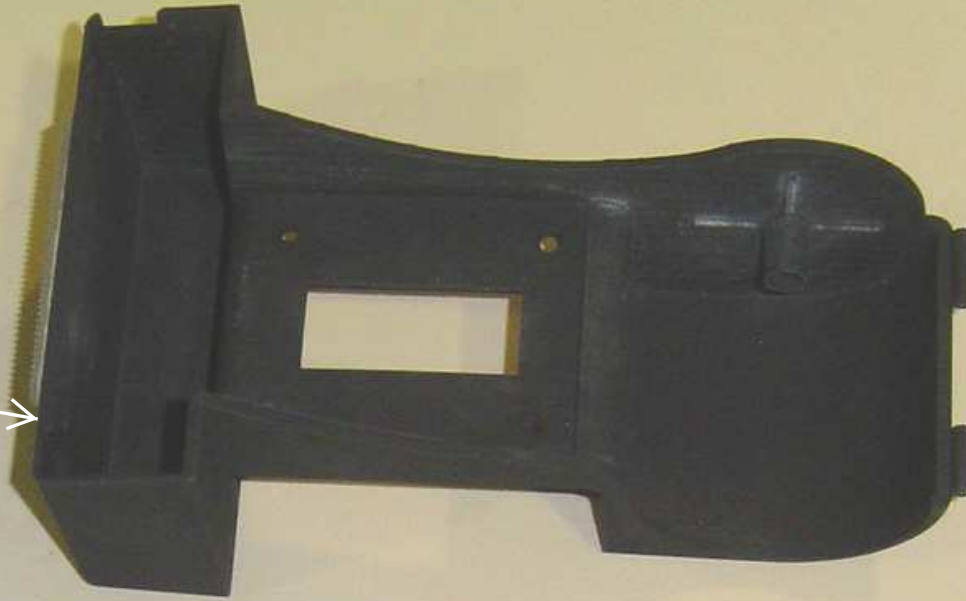




SCREWS P/N.-
72054004

13.- ASSEMBLY SET PRINTER
(COMPONENTS)

P/N.-
71004541



P/N.-
74001007



P/N.-
71004540

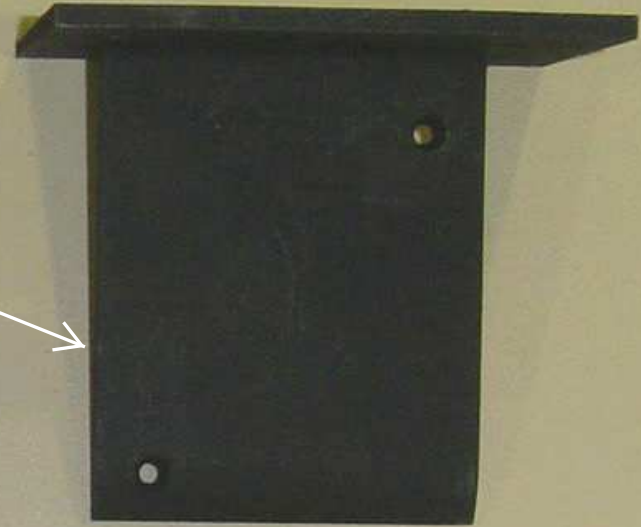


13.- ASSEMBLY SET PRINTER (COMPONENTS)

P/N.-
98001055



P/N.-
71004539



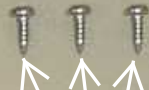
P/N.-
72054017
(2)



P/N.-
72054019
(2)



P/N.-
72056001
(2,2 x 4,5)
(3)



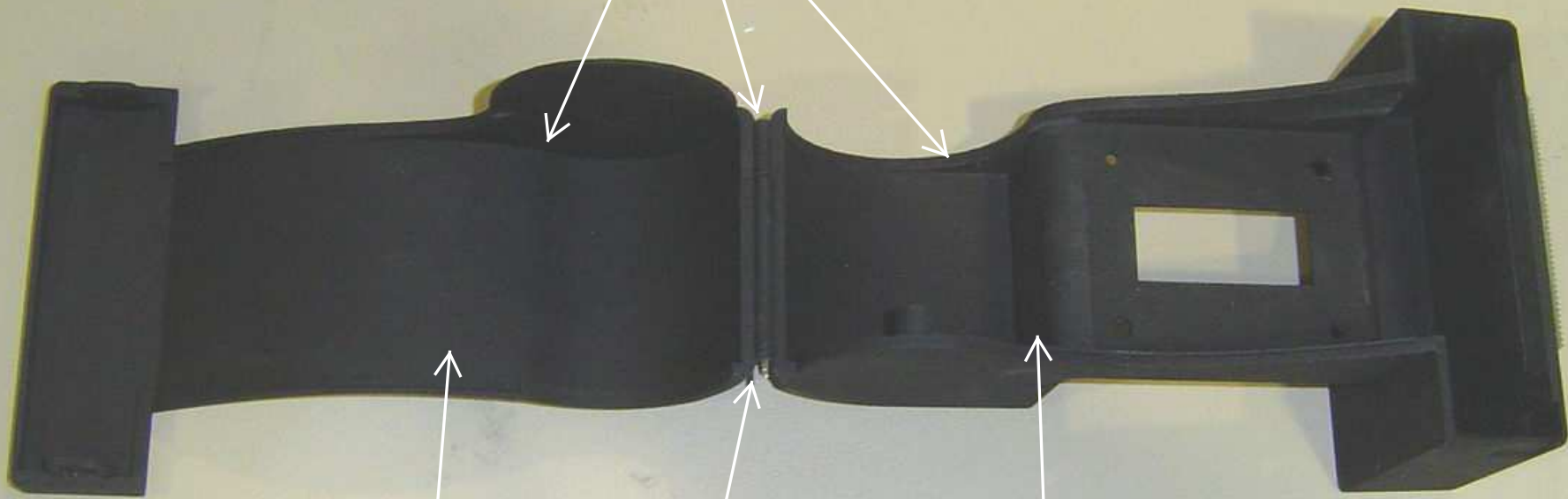
P/N.-
72200009



P/N.-
79001008



JOIN THE PRINTER
CASE P/N.- 71004541
WITH THE COVER P/N.-
71004540 WITH THE
AXLE P/N.- 74001007

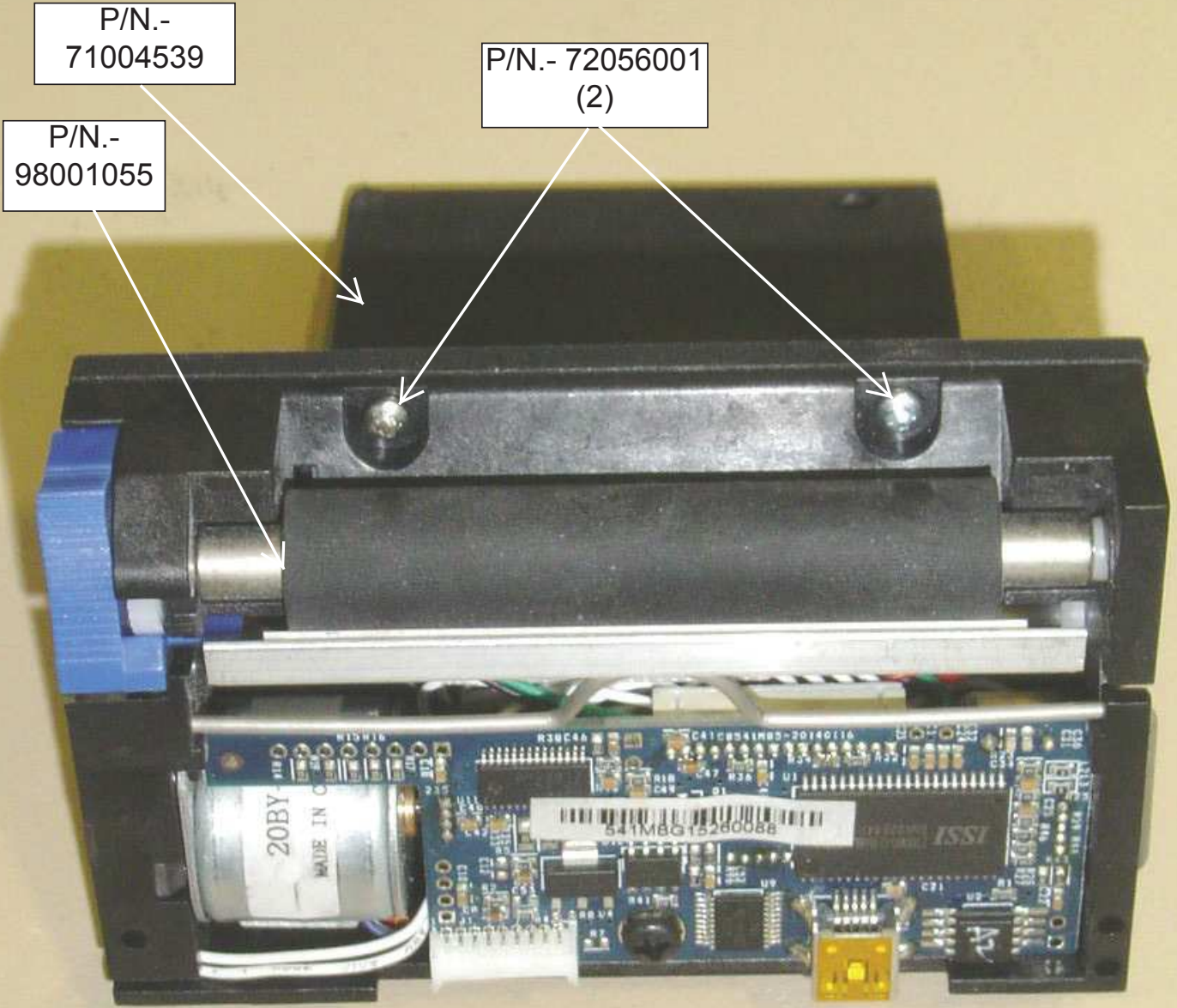


P/N.-
71004540

P/N.-
74001007

P/N.-
71004541

HOLD THE PRINTER P/N.- 98001055 TO THE
SUPPORT P/N.- 71004539 WITH THE
SCREWS P/N.- 72056001



HOLD THE PRINTER WITH THE WHASER
P/N.- 72200009 AND THE SCREW P/N.-
72056001


P/N.-
72200009

P/N.-
72056001



OTHER VIEW OF ASSEMBLY
PRINTER AT SUPPORT





HOLD THE PIECE P/N.-
71004541 TO THE COLUMN
WITH 2 SCREWS P/N.-
72054017, PASSING THE
CABLES

CONNECT THE
CABLE P/N.-90114099
TO PRINTER



CONNECT THE
CABLE P/N.-90114098
TO PRINTER






ASSEMBLY AND HOLD THE
SUPPORT PRINTER TO THE CASE
WITH 2 SCREWS P/N.- 72054019



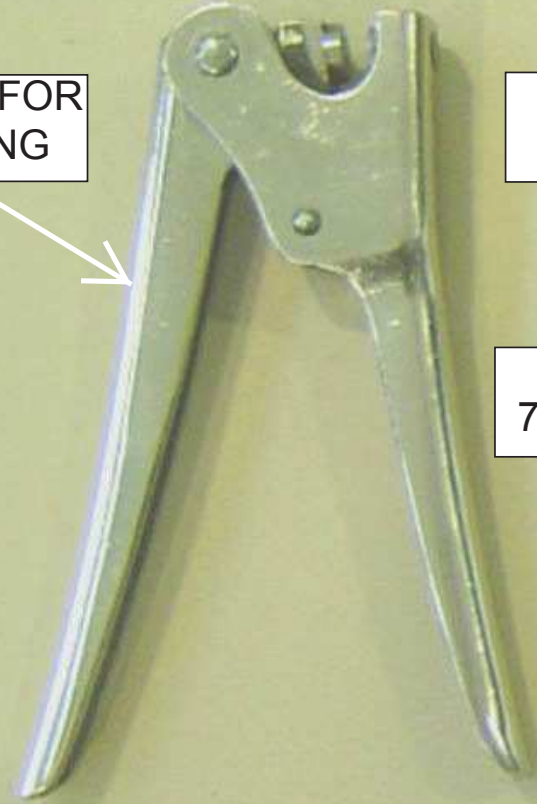
PUT PAPER ROLLER,
MOVING LEVER



CLOSE THE
COVER

14.- FINISH

PLIERS FOR SEALING



P/N.-
70000868



P/N.-
70010374



P/N.-
70000761



SEAL CABLE P/N.-
79500137 (100mm)



PLASTIC SEAL P/N.-
79000016



Man.-G.EPELSA S.L. Cert.nº TB471 Serial nº 888686
C/Punto Nel, 3-28805 Alcalá de Henares-Madrid (Spain)
MODEL:PCSK 110V/240V 50/60Hz I_{max}=1,5A
Max15kg Min100g
T=-9,995kg e=5g



PASTE THE NAME PLATE P/N.-
70010374 AND PASTE UP THE
PROTECTOR P/N.- 70000868

PUT THE CABLE SEAL P/N.-
79500137 AND SEAL P/N.-
79000016, USING PLIERS
FOR SEALING, AFTER
CHECK THE SCALE





AFTER VERIFY
THE SCALE
PASTE THE
LABEL P/N.-
70000761