

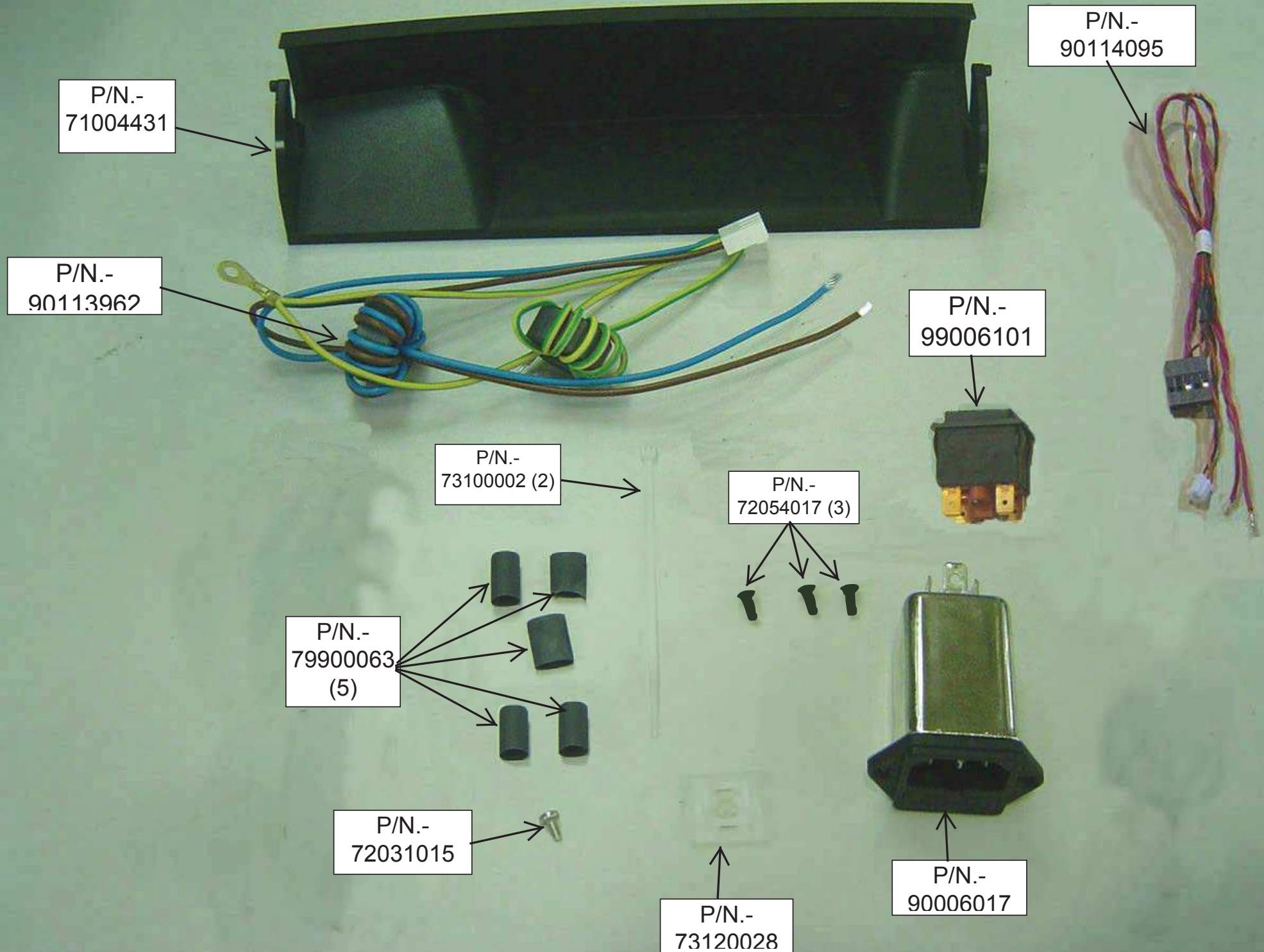
ASSEMBLY P/N.-X13986033 PC-20 RLI 15" IMP/COLUMNNA



**GUIDELINE ASSEMBLY PC-20 RLI 15"  
IMP/COLUMNNA P/N.-X13986033**

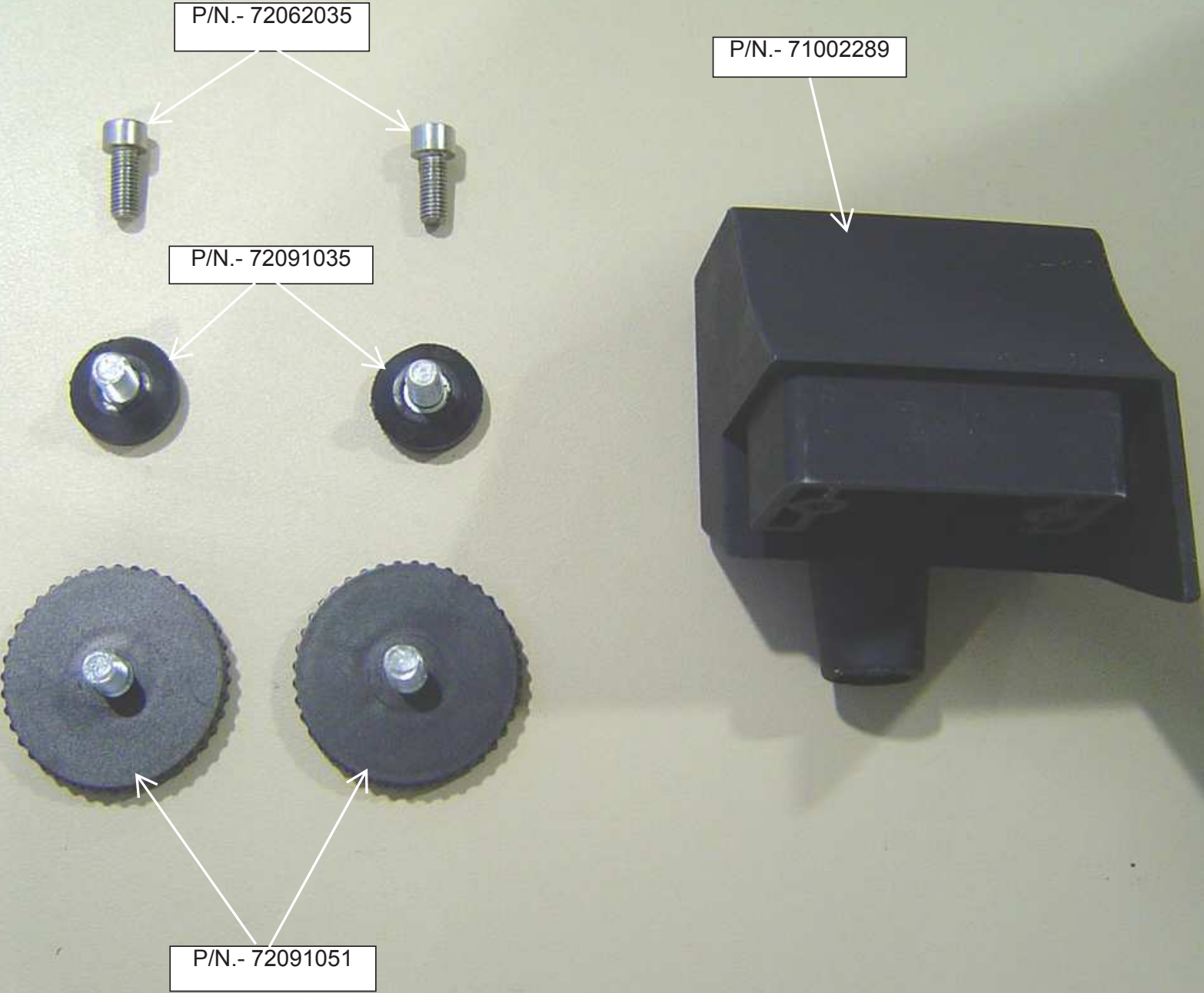
1. ASSEMBLY BASE AND POWER ENTRY
2. ASSEMBLY POWER SUPPLIES AND SWITCH BOARD
3. ASSEMBLY SET LOAD CELL
4. ASSEMBLY PICO ITX BOARD AND CONNECTIONS BADGE
5. CONNECT CABLES
6. ASSEMBLY SET LABEL PRINTER
7. ASSEMBLY DOOR AND COLUMN
8. ASSEMBLY COVER
9. ASSEMBLY UP CROSS AND PUT PAN SCALE
10. ASSEMBLY SUPPORT OF MONITORS
11. ASSEMBLY 15" FRONT MONITOR
12. ASSEMBLY SUPPORT BACK MONITOR
13. ASSEMBLY AND CONNECT SET BACK MONITOR
14. FINISH

# 1.- ASSEMBLY BASE AND POWER ENTRY (COMPONENTS )





# 1.- ASSEMBLY BASE AND POWER ENTRY (COMPONENTS )





# 1.- ASSEMBLY BASE AND POWER ENTRY (COMPONENTS )

P/N.- 70000456

P/N.- 70000546

P/N.- 70010205



FUSE 3A



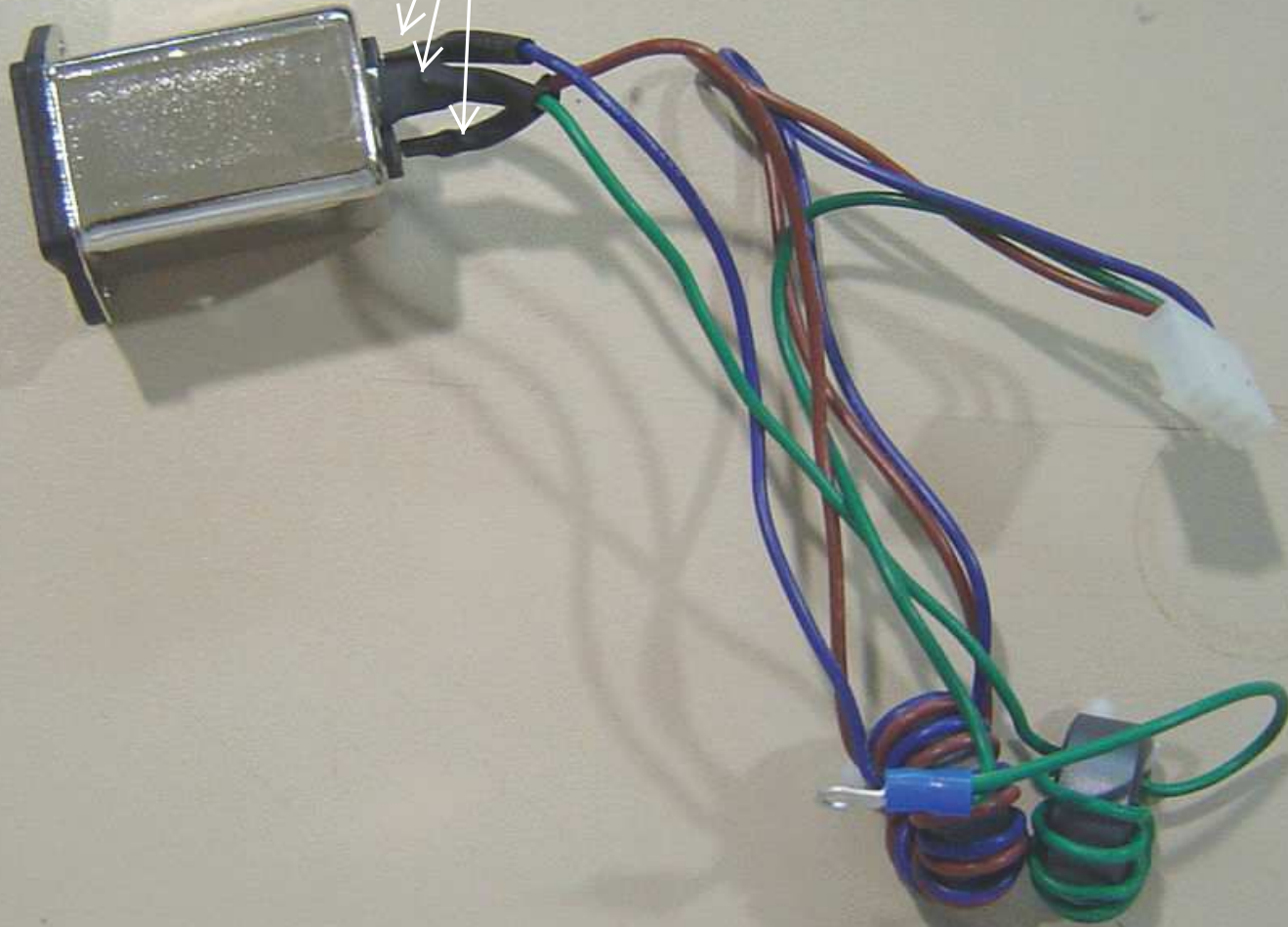
P/N.- 70010155 (2)

SOLDER CABLE P/N.- 90114095  
PUTTING SHRINK P/N.-  
79900063





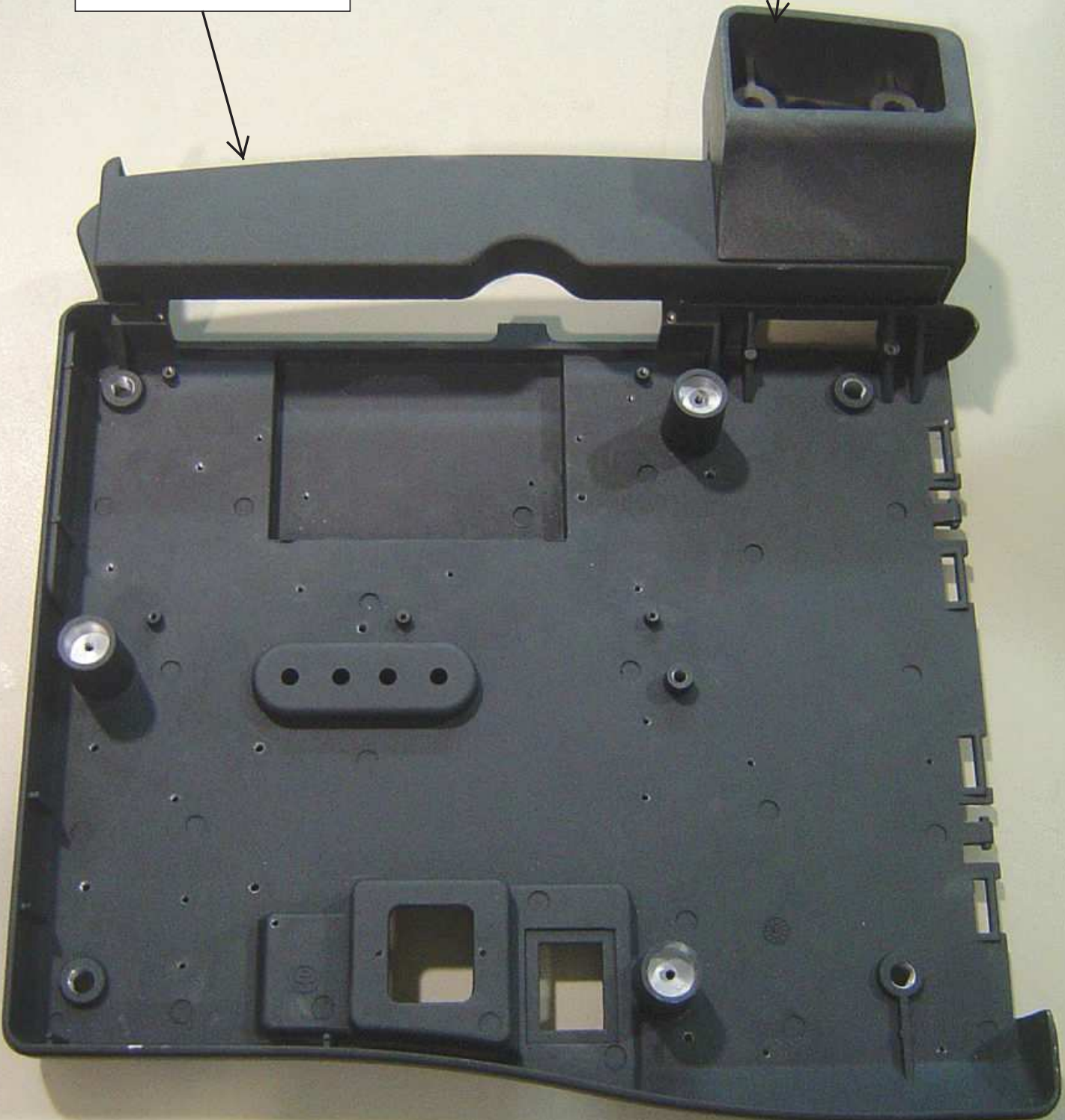
SOLDER THE CABLE P/N.-  
90113962 PUTTING SHRINK P/N.-  
79900063





P/N.- 71002288

P/N.-  
71002289



ASSEMBLY THE  
PIECE P/N.- 71004379

TIGHTEN THE  
FEET P/N.-  
72091051

TIGHTEN SCREWS P/N.-  
72062035 WITH A  
REGULATED TOOL TO A  
TIGHTENING TORQUE 11  
Nm

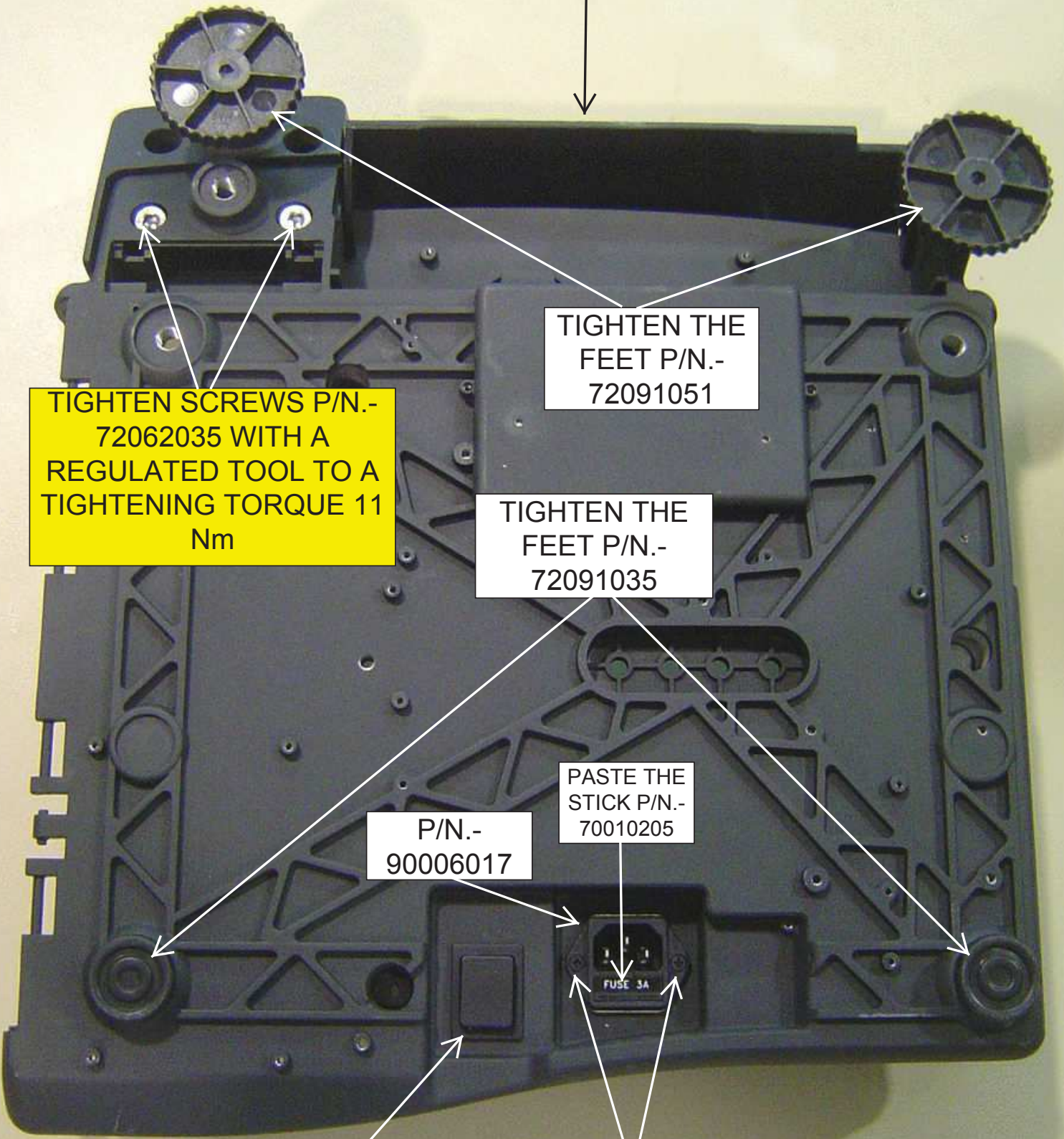
TIGHTEN THE  
FEET P/N.-  
72091035

P/N.-  
90006017

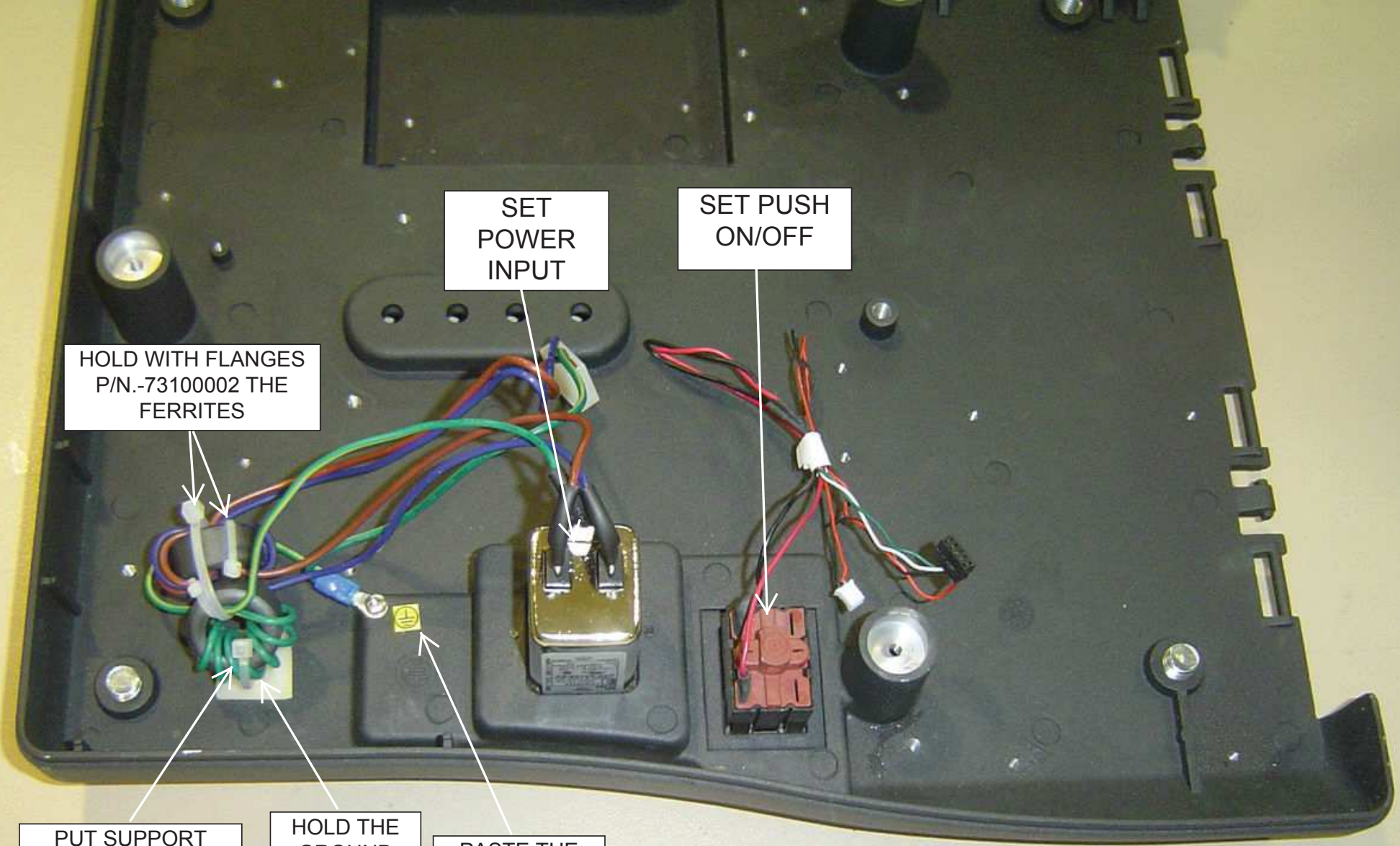
PASTE THE  
STICK P/N.-  
70010205

ASSEMBLY THE  
SET ON / OFF  
PUSH P/N.-  
99006101

PASS THE FERRITES AND  
CABLES, OF THE SET  
POWER INPUT, THROUGH  
THE HOLE AND HOLD  
WITH SCREWS P/N.-  
72054017







SET  
POWER  
INPUT

SET PUSH  
ON/OFF

HOLD WITH FLANGES  
P/N.-73100002 THE  
FERRITES

PUT SUPPORT  
FLANGE P/N.-  
73120028 WITH  
SCREW P/N.-  
72054017

HOLD THE  
GROUND  
TERMINAL  
WITH  
SCREW P/N.-  
72031015

PASTE THE  
STICK P/N.-  
70000546



## 2.- ASSEMBLY POWER SUPPLIES AND SWITCH BOARD (COMPONENTS)

P/N.-  
72031015 (2)



P/N.-  
73050004  
(2)



P/N.-  
72031016  
(2)



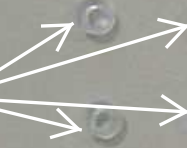
P/N.- 72091008  
(NYLON SCREW )



P/N.-  
72031026



P/N.-  
71100003  
(4)



P/N.-  
73100002  
(2)



P/N.-  
71210408  
(2)



P/N.-  
19052165



P/N.-  
19052167



P/N.-  
90114096



P/N.-  
19052155



CONNECT CABLE  
P/N.- 90114096

CONNECT CABLE  
P/N.- 90113962

P/N.- 72031015

P/N.-  
71210408

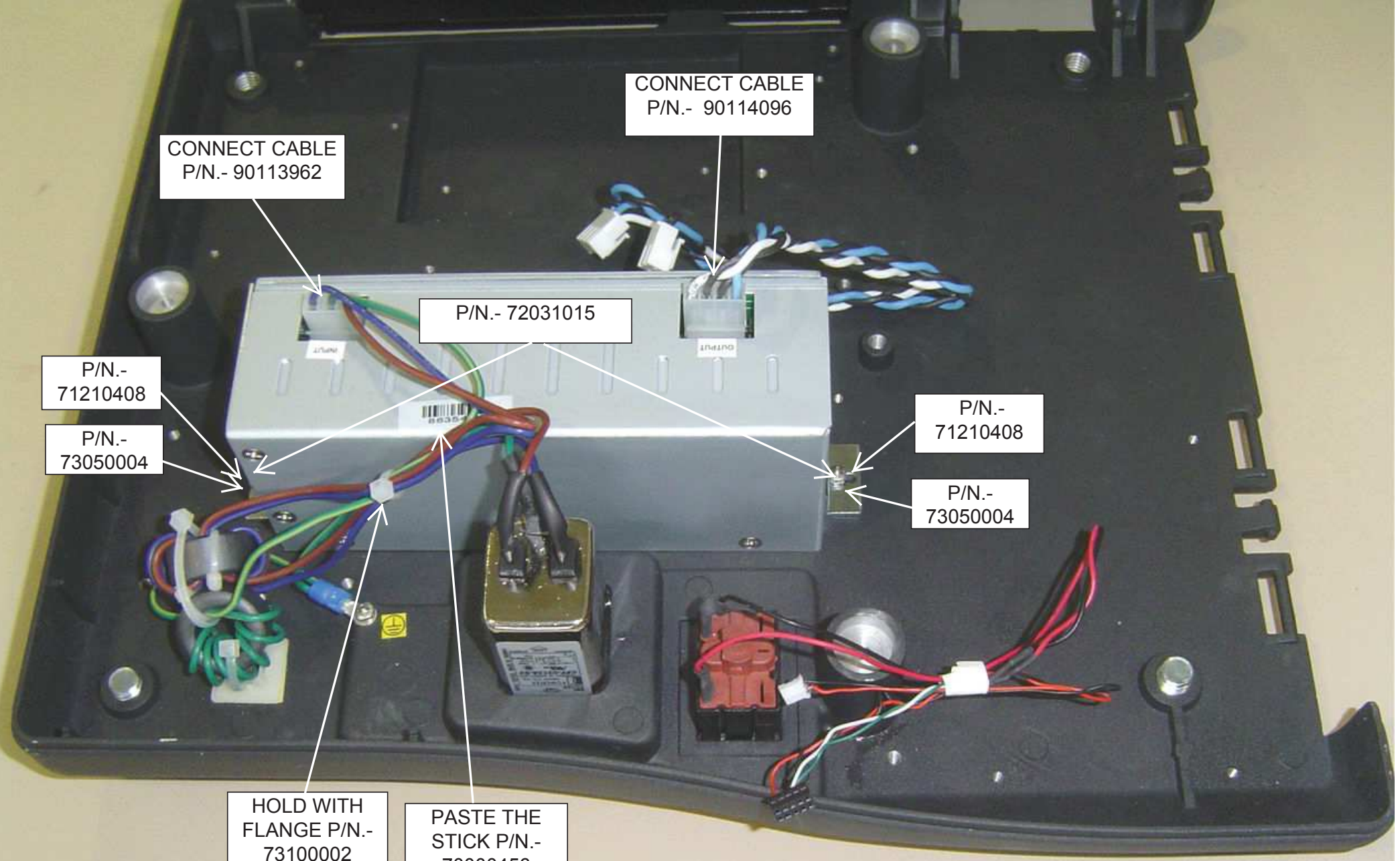
P/N.-  
73050004

P/N.-  
71210408

P/N.-  
73050004

HOLD WITH  
FLANGE P/N.-  
73100002

PASTE THE  
STICK P/N.-  
70000456



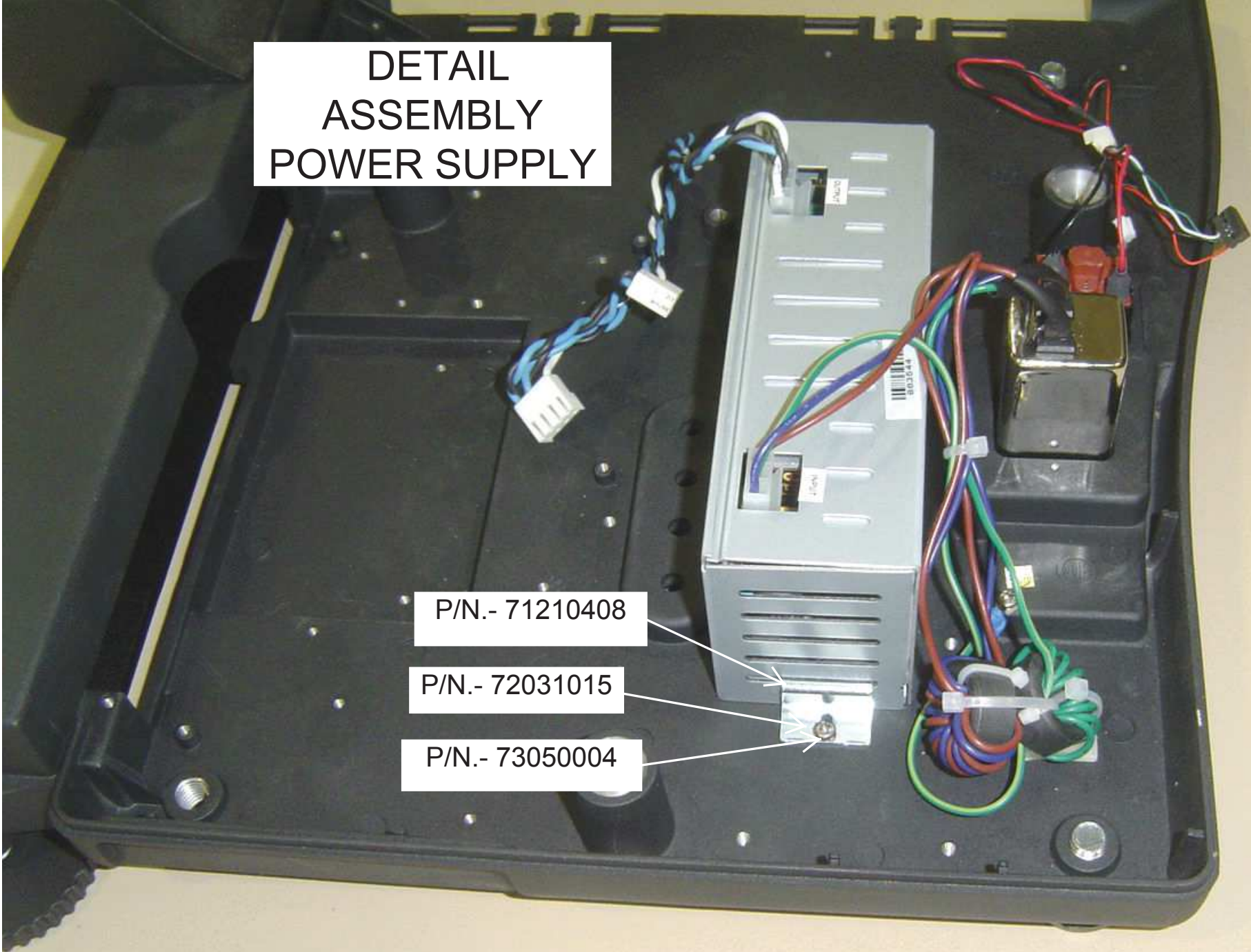


DETAIL  
ASSEMBLY  
POWER SUPPLY

P/N.- 71210408

P/N.- 72031015

P/N.- 73050004



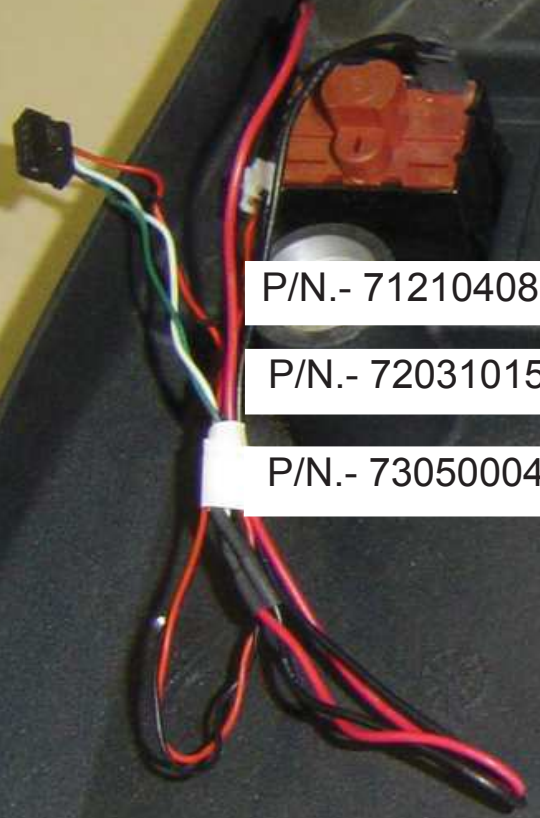


DETAIL  
ASSEMBLY  
POWER SUPPLY

P/N.- 71210408

P/N.- 72031015

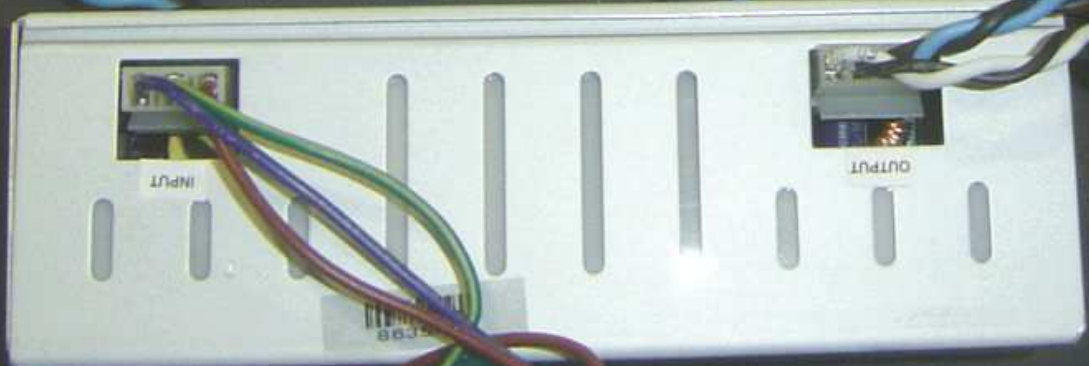
P/N.- 73050004



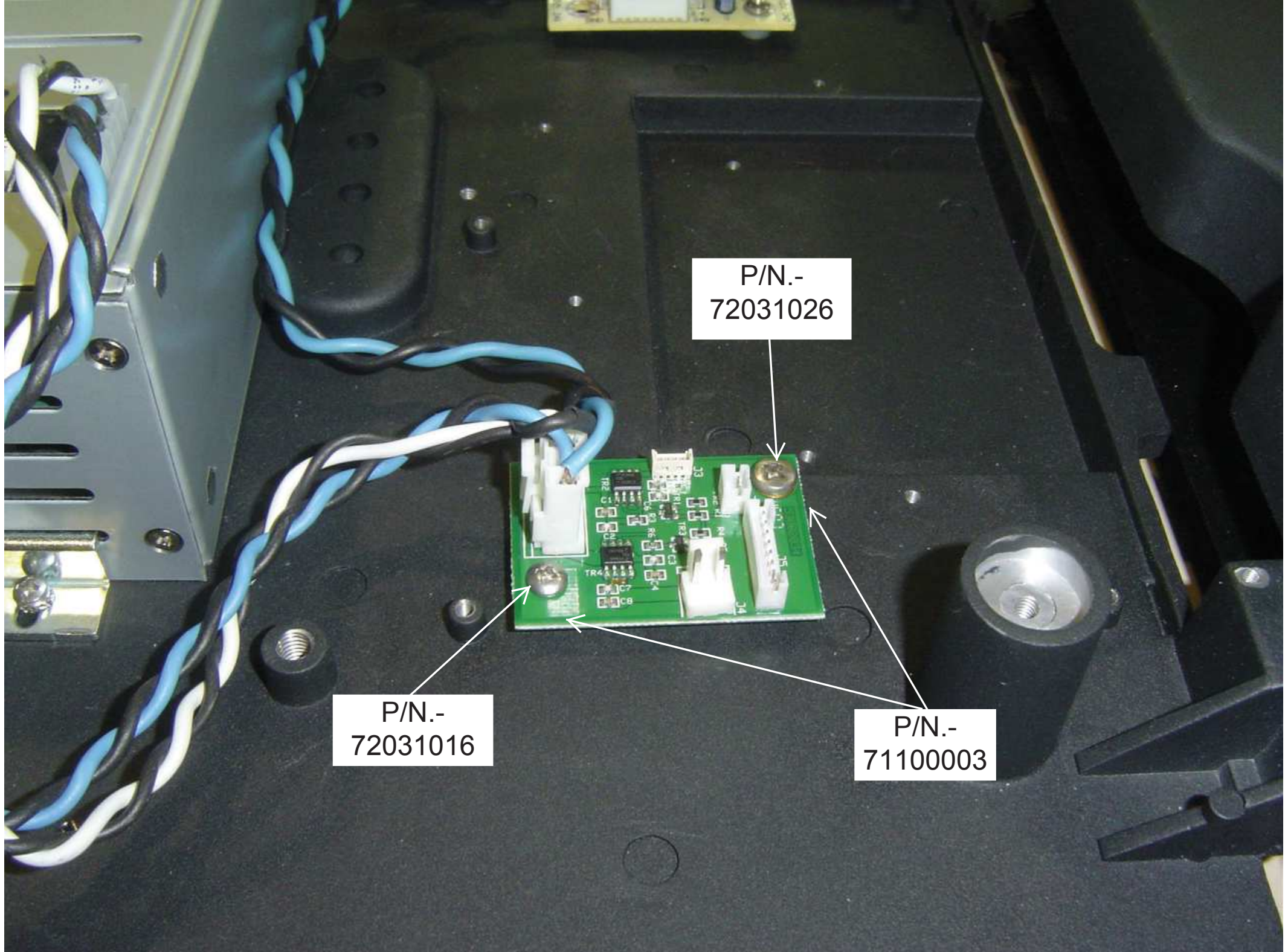
PUT THE POWER SUPPLY P/N.-  
19052165 AND HOLD WITH 2  
SPACERS P/N.- 71100003, SCREW  
P/N.- 72031016 AND SCREW P/N.-  
72091008 (SEE NEXT PICTURE )

PUT THE SWITCH BOARD  
P/N.- 19052167 AND HOLD  
WITH 2 SPACERS P/N.-  
71100003, SCREW P/N.-  
72031016 AND 72031026  
(SEE NEXT PICTURE )

CONNECT CABLE IN  
POWER SUPPLY  
AND SWITCH  
BOARD







P/N.-  
72031026

P/N.-  
72031016

P/N.-  
71100003



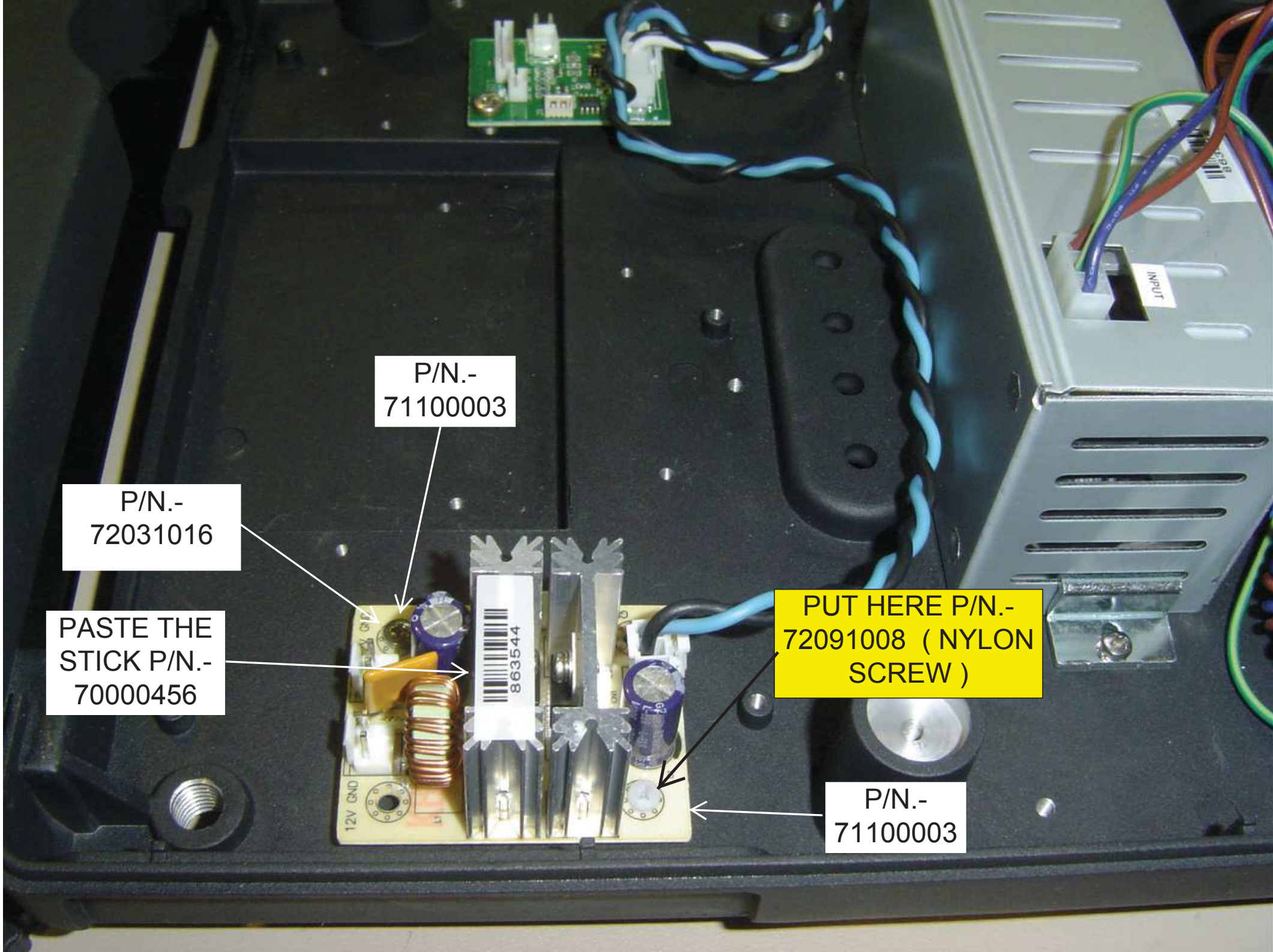
P/N.-  
71100003

P/N.-  
72031016

PASTE THE  
STICK P/N.-  
70000456

PUT HERE P/N.-  
72091008 ( NYLON  
SCREW )

P/N.-  
71100003



### 3.- ASSEMBLY SET LOAD CELL P/N.- 97003239 (COMPONENTS)

P/N.- 97003224 (FOR 15Kg SCALE)



GRUPO EPELSA S.L.  
08330 BARCELONA (SPAIN)  
Model: MVB - Emex 20kg  
Serial No: 51015878/0011  
Cell No: TC5257  
Vmax:Max10000 mm 0002100012  
3 1 1 0 7

P/N.- 72091042 (2)



P/N.- 71004335



P/N.- 71101023



P/N.- 93002035



P/N.- 71101022



P/N.- 73003001 (2)





### 3.- ASSEMBLY SET LOAD CELL P/N.- 97003239 (COMPONENTS)

P/N.-  
19016800



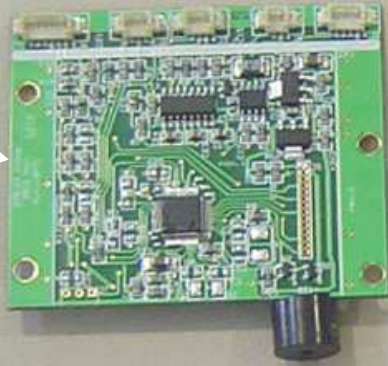
P/N.-  
71210520



P/N.-  
112583



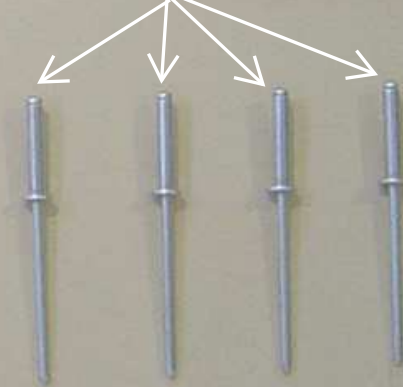
P/N.-  
19016900



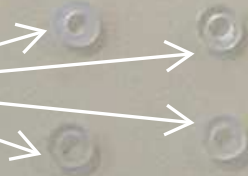
P/N.-  
71002295



RIVET P/N.- 72300013  
(3 x 16) (4)



P/N.-  
71100003 (4)



P/N.-  
79900061



### 3.- ASSEMBLY SET LOAD CELL P/N.- 97003239 (COMPONENTS)

P/N.-  
90113984



P/N.-  
72012039



P/N.-  
71210414



P/N.-  
72031015



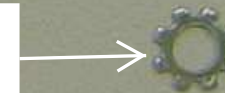
P/N.-  
72102009



P/N.-  
73050004



P/N.-  
73050007



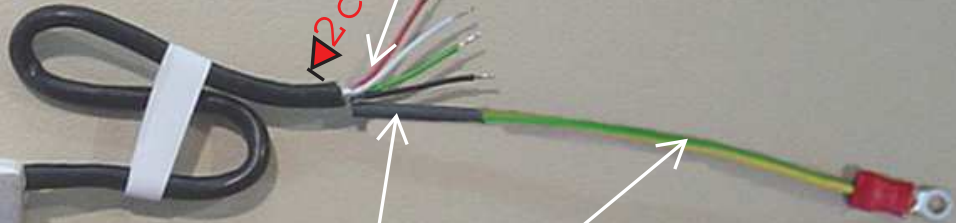




CUT THE WIRES  
OF THE LOAD  
CELL TO A  
LENGTH OF 2 cm

2 cm

SOLDER DE CABLE P/N.-  
112583 TO LOAD CELL  
GROUND CABLE PUTTING  
SHRINK P/N.-  
79900061



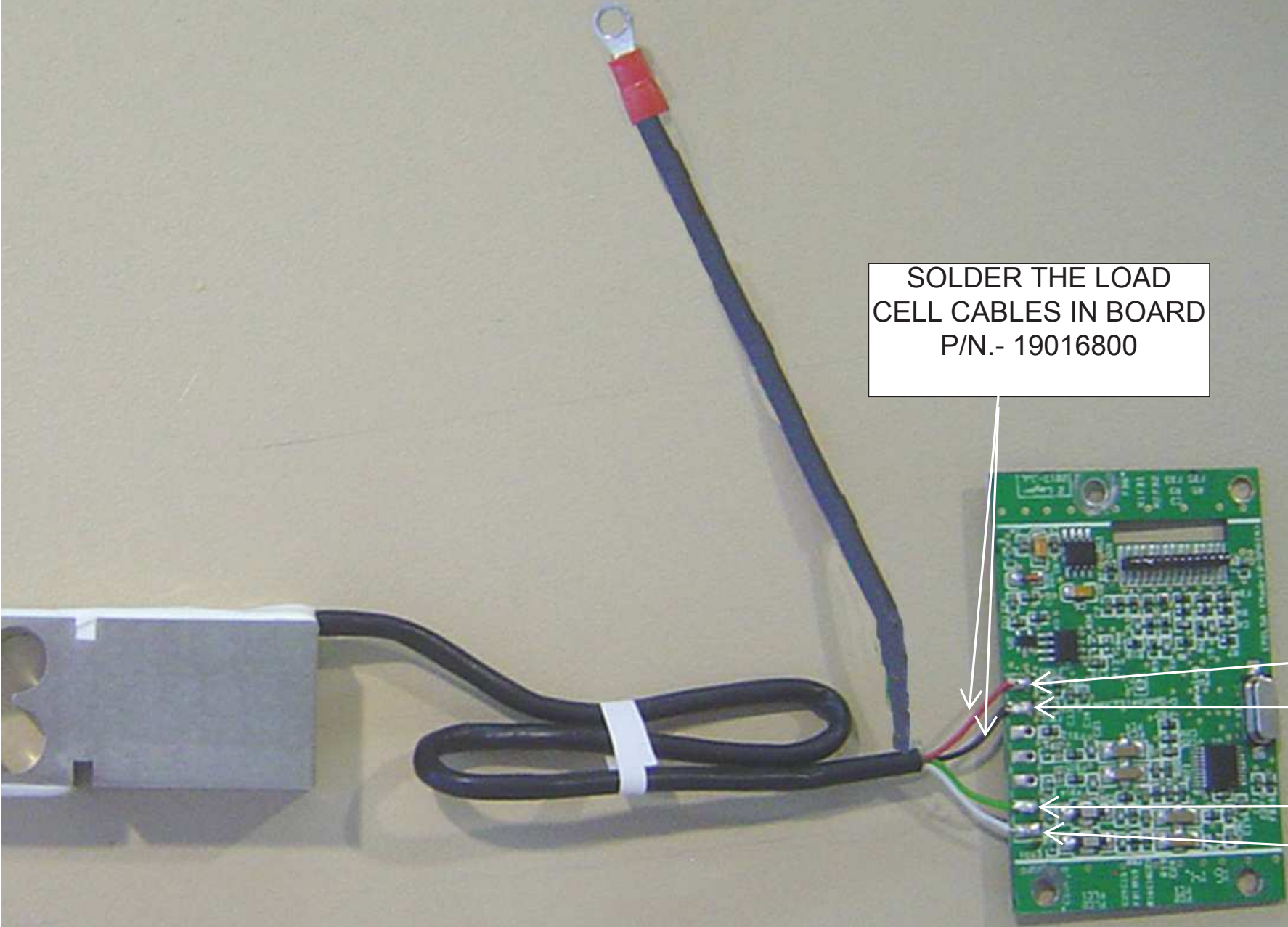
SOLDER THE LOAD  
CELL CABLES IN BOARD  
P/N.- 19016800

RED

BLACK

GREEN

WHITE



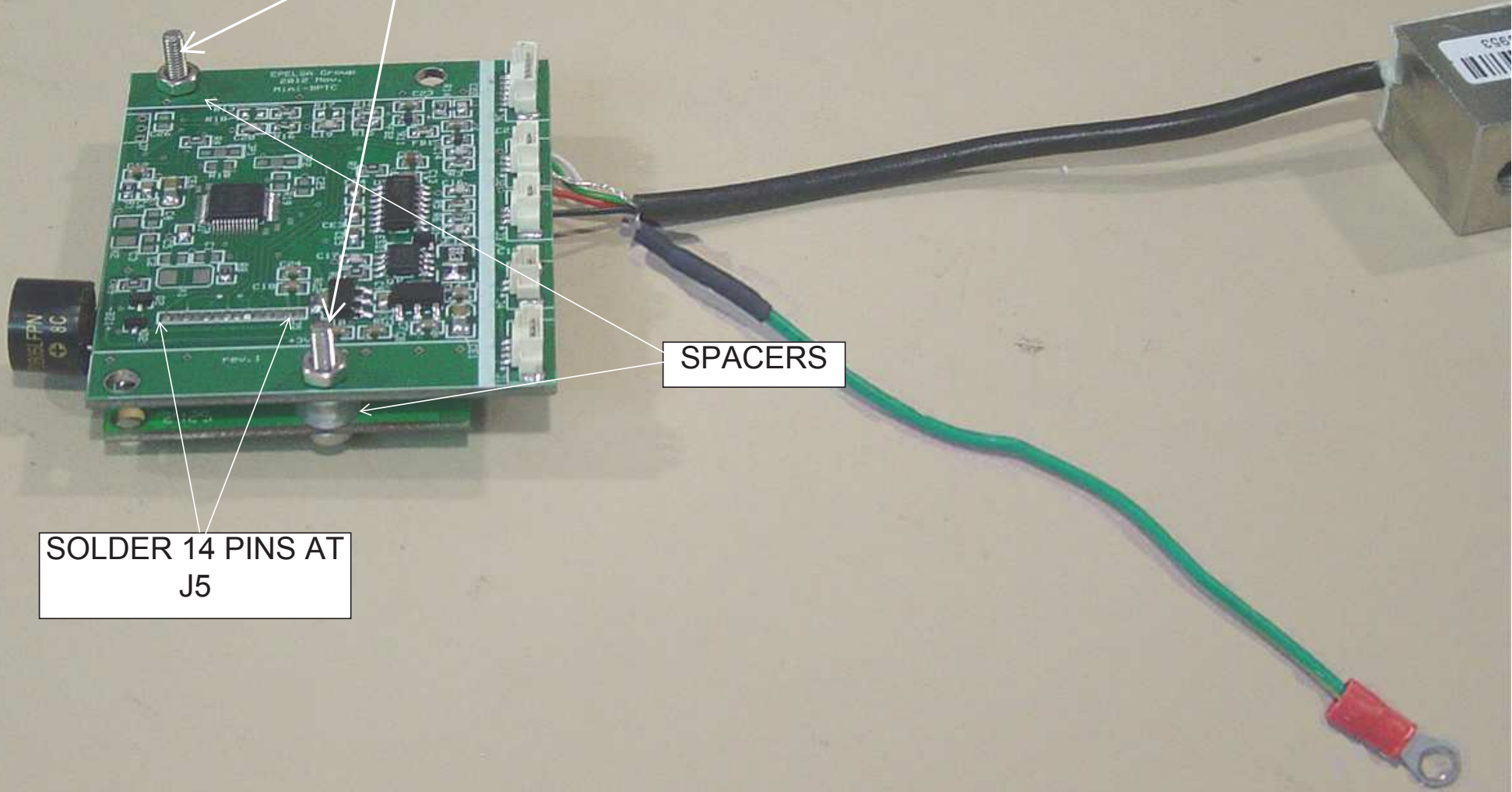


PUT SPACER P/N.- 71100003 AND GUIDE-SCREW TO ASSEMBLY ANALOG BOARD AND BPTC BOARD (P/N.- 19016900). AFTER ASSEMBLY SOLDER PINS IN J5

GUIDE SCREWS

SPACERS

SOLDER 14 PINS AT J5



ASSEMBLY SET DIGITAL LOAD CELL

HOLD ALL  
TOGETHER WITH 4  
RIVETS

RIVET P/N.-  
72300013

P/N.- 71002295

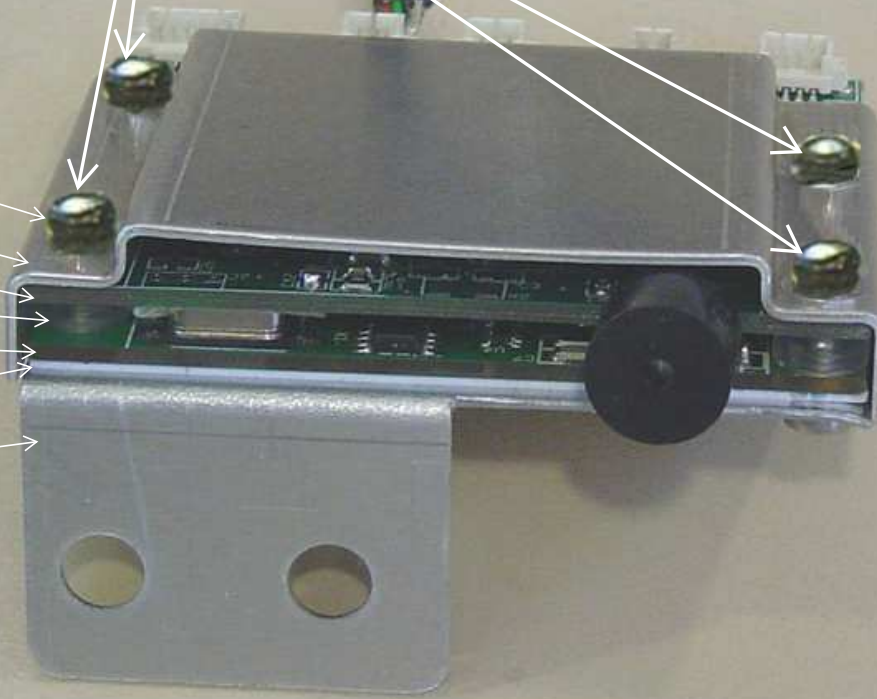
P/N.- 19016900

P/N.- 71100003

P/N.- 19016800

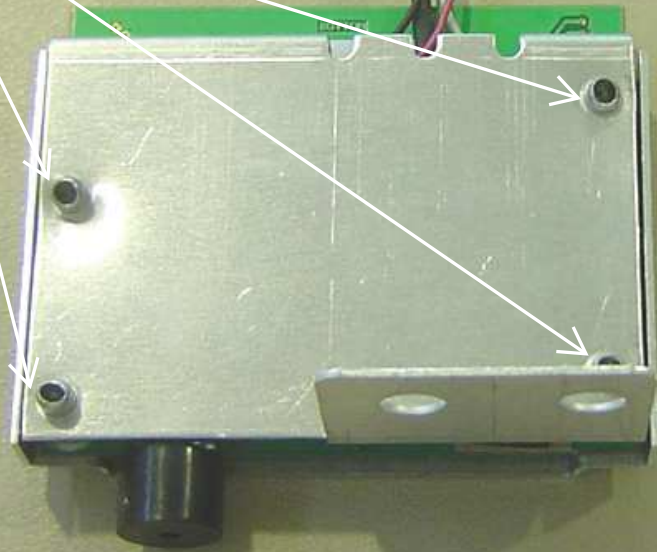
P/N.- 71004335

P/N.- 71210520





JOIN THE SET  
WITH 4 RIVETS

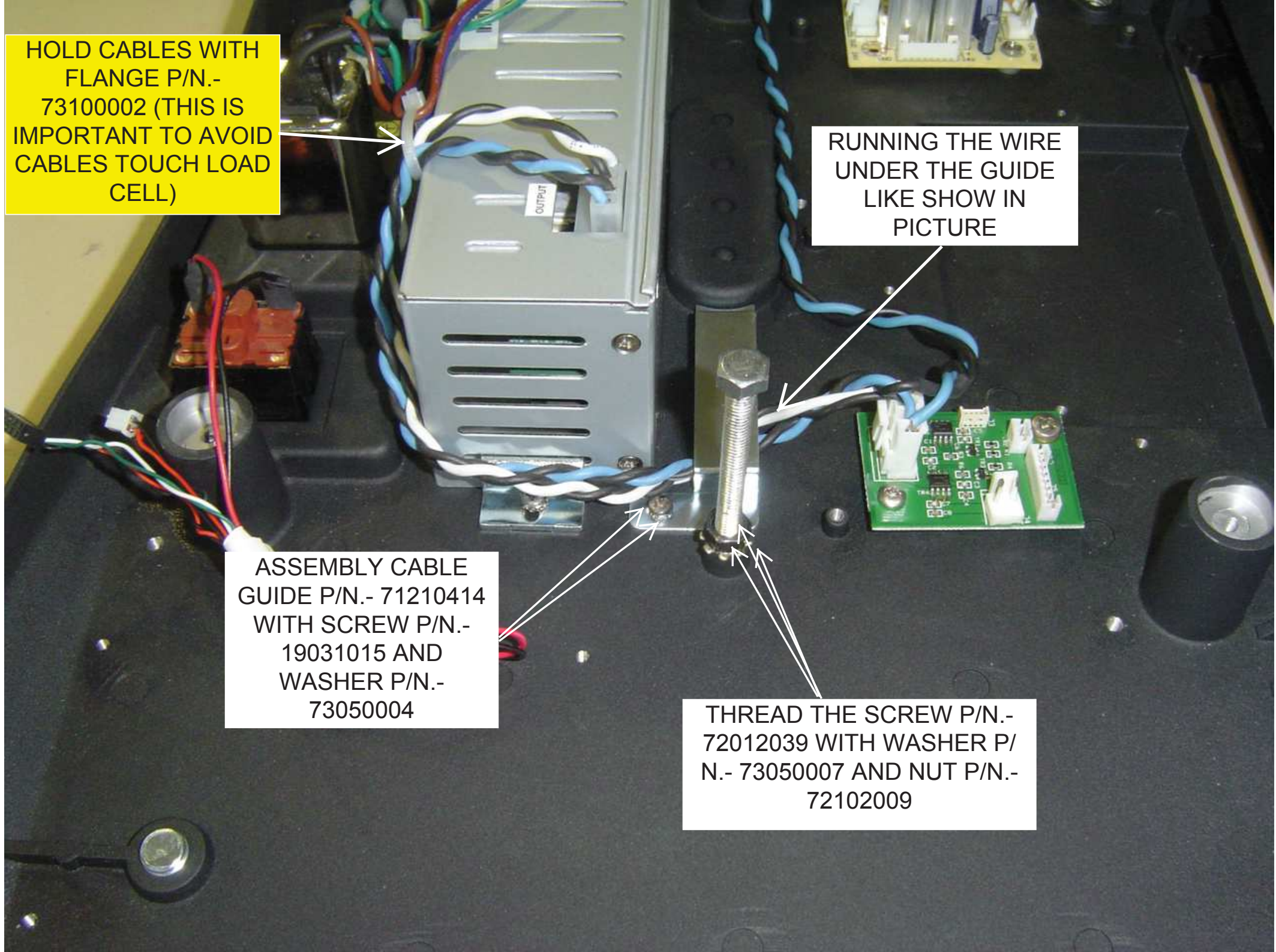


HOLD CABLES WITH  
FLANGE P/N.-  
73100002 (THIS IS  
IMPORTANT TO AVOID  
CABLES TOUCH LOAD  
CELL)

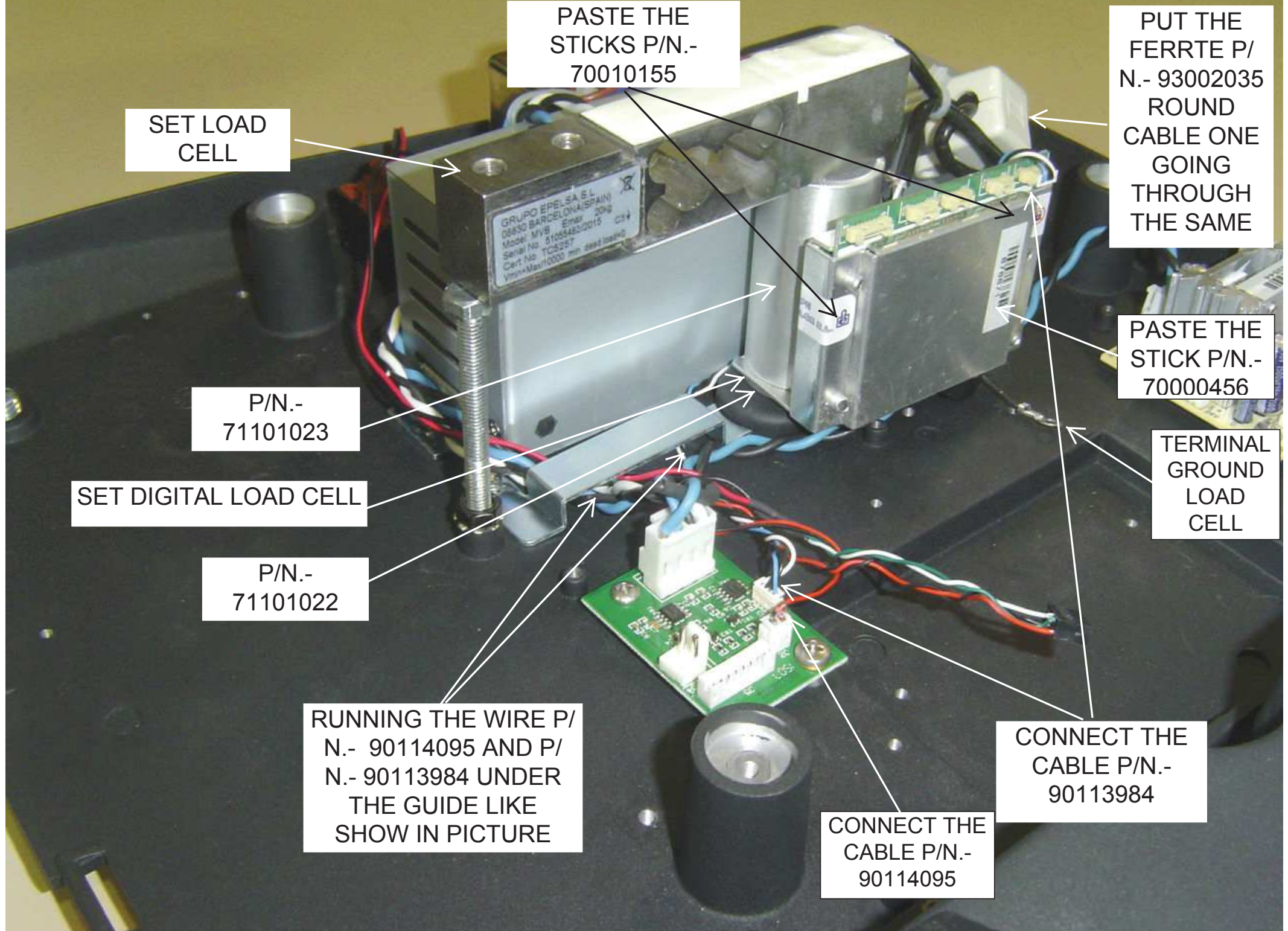
RUNNING THE WIRE  
UNDER THE GUIDE  
LIKE SHOW IN  
PICTURE

ASSEMBLY CABLE  
GUIDE P/N.- 71210414  
WITH SCREW P/N.-  
19031015 AND  
WASHER P/N.-  
73050004

THREAD THE SCREW P/N.-  
72012039 WITH WASHER P/  
N.- 73050007 AND NUT P/N.-  
72102009







PASTE THE STICKS P/N.- 70010155

PUT THE FERRITE P/N.- 93002035 ROUND CABLE ONE GOING THROUGH THE SAME

SET LOAD CELL

PASTE THE STICK P/N.- 70000456

P/N.- 71101023

TERMINAL GROUND LOAD CELL

SET DIGITAL LOAD CELL

P/N.- 71101022

RUNNING THE WIRE P/N.- 90114095 AND P/N.- 90113984 UNDER THE GUIDE LIKE SHOW IN PICTURE

CONNECT THE CABLE P/N.- 90113984

CONNECT THE CABLE P/N.- 90114095

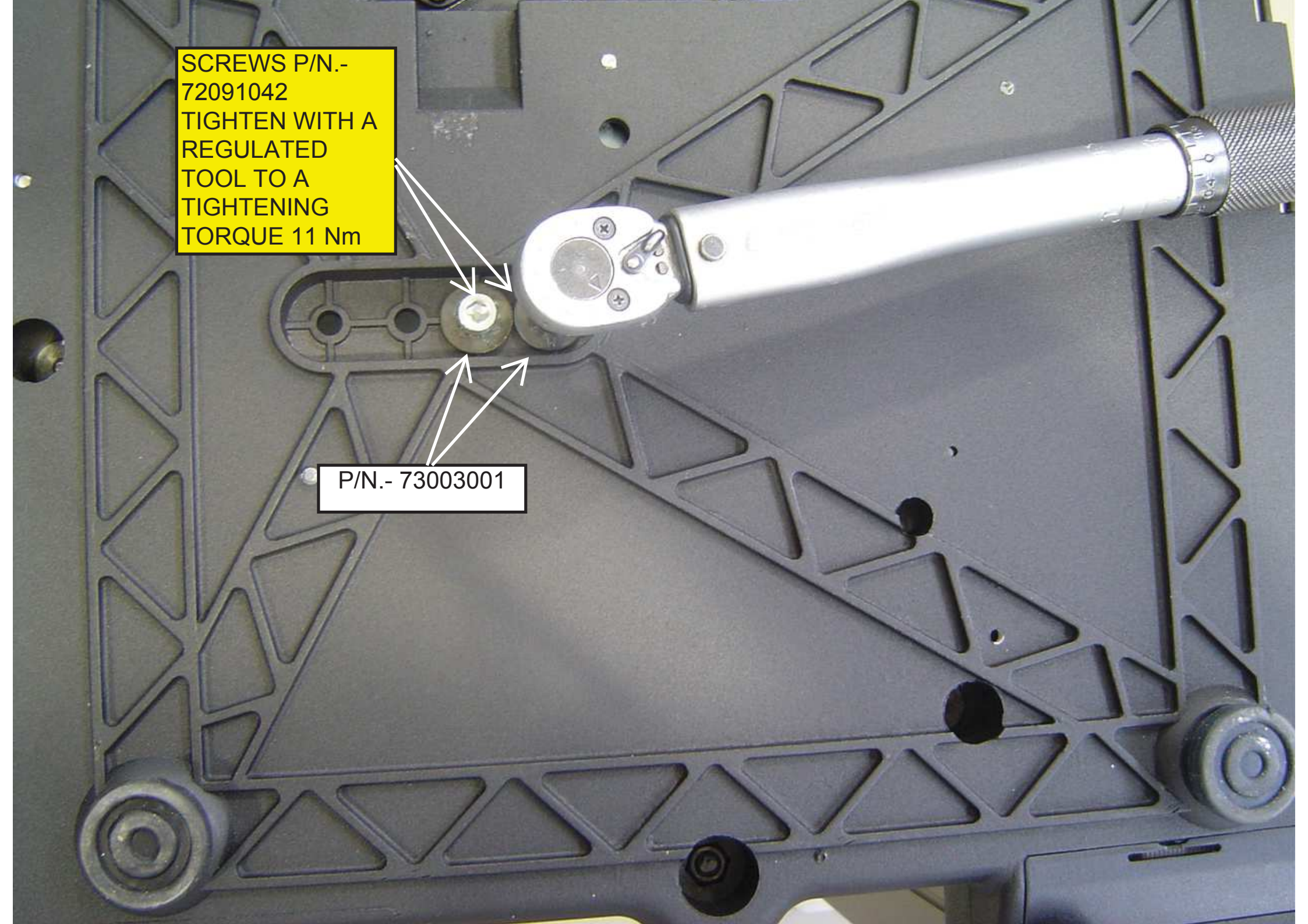
GRUPO EPELSA S.L.  
08850 BARCELONA (SPAIN)  
Model: MVB Embr 20kg  
Serial No: 5105482/2015 C11  
Cert No: TC5257  
Vmax:Max10000 min dead load=0

LOAD CELL



SCREWS P/N.-  
72091042  
TIGHTEN WITH A  
REGULATED  
TOOL TO A  
TIGHTENING  
TORQUE 11 Nm

P/N.- 73003001



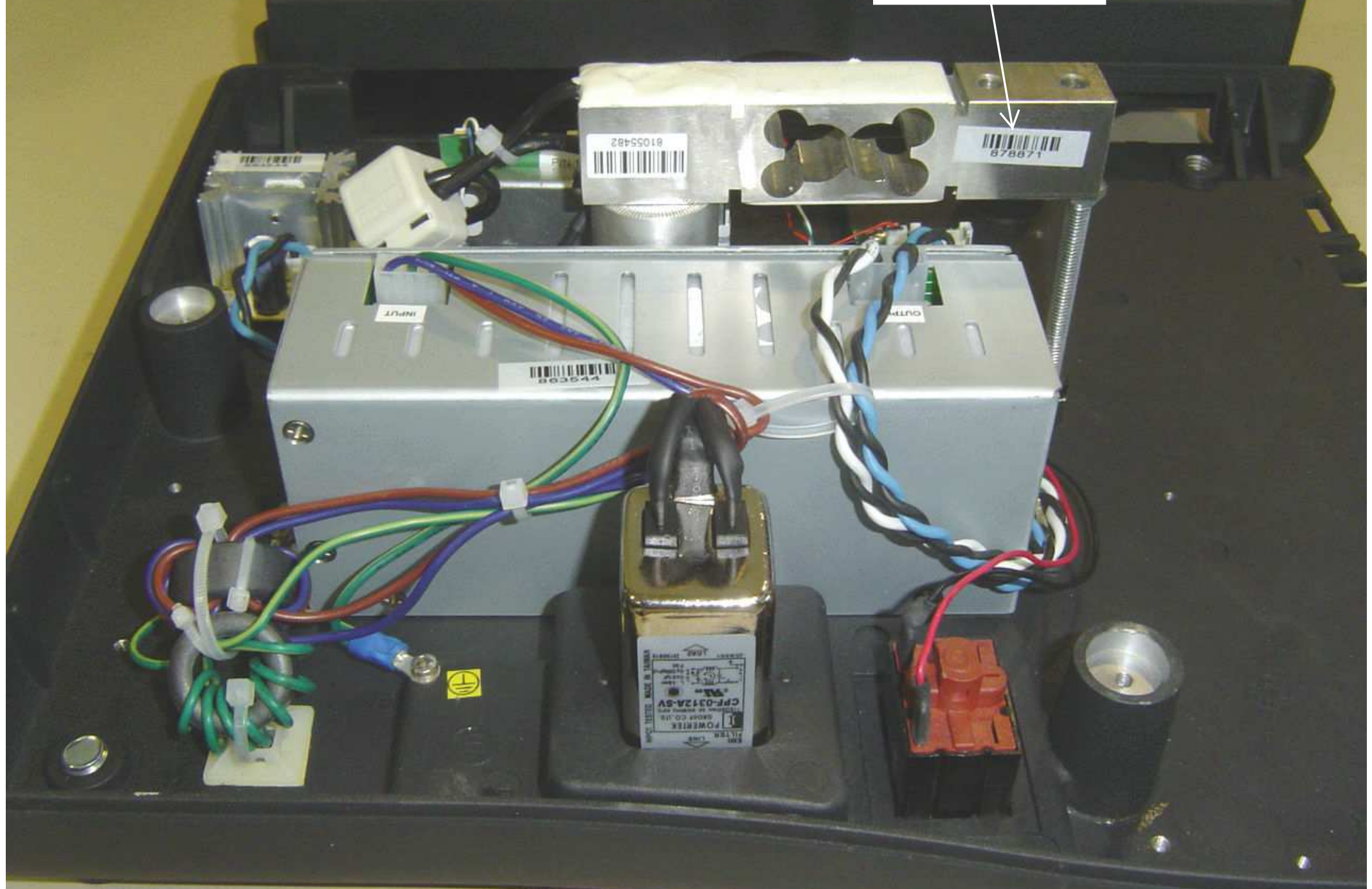


OTHER VIEW OF ASSEMBLY  
THE FERRITE P/N.- 93002035  
AND HOLD WITH A FLANGE  
P/N.- 73100002

TERMINAL  
GROUND  
TERMINAL OF  
LOAD CELL



PASTE THE  
STICK P/N.-  
70000456



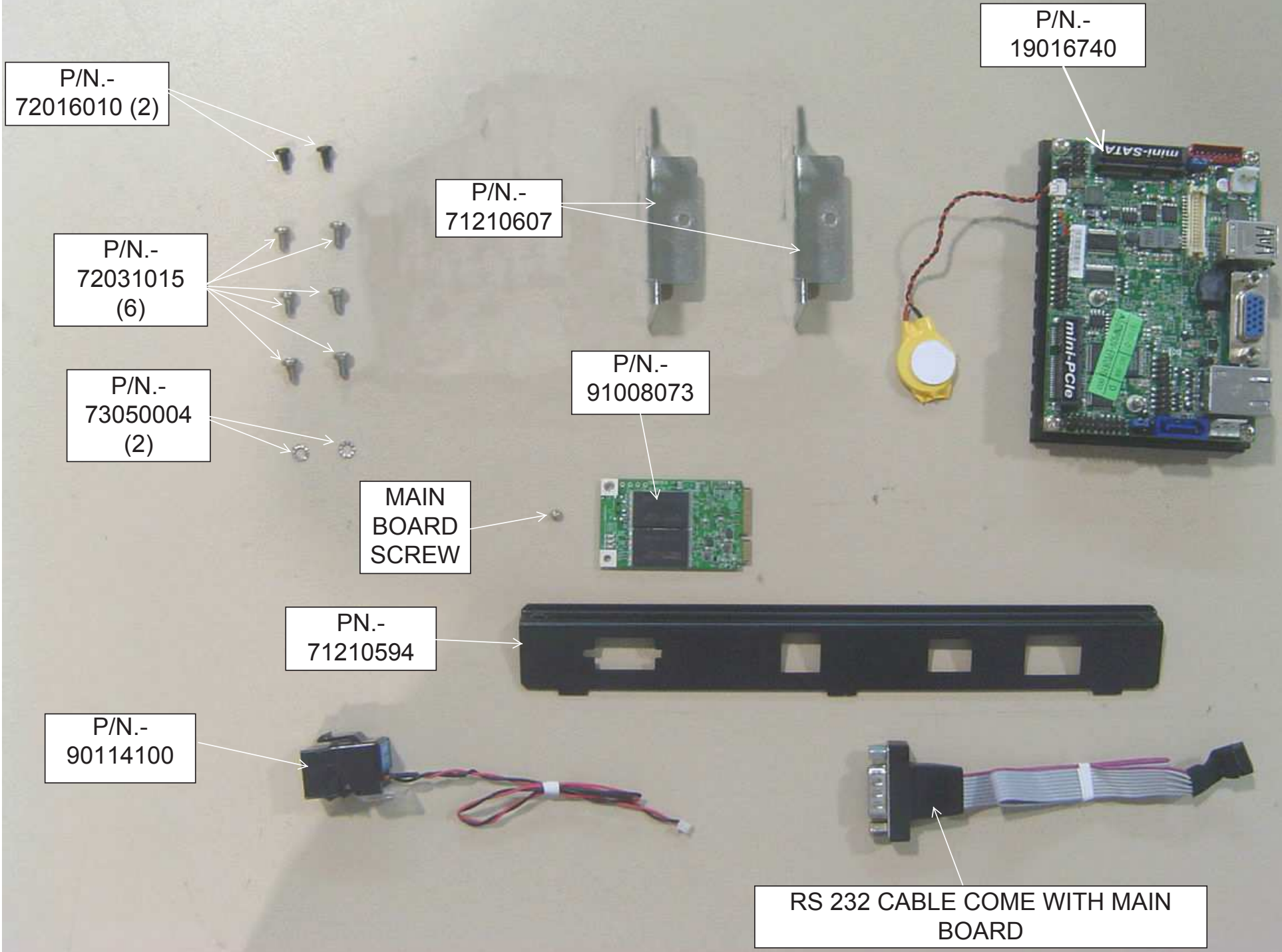


GAUGE OF  
0,60 mm

THE SCREW HAVE TO  
GO UP UNTIL IT  
TOUCHES THE GAUGE.  
THEN, TO TIGHT THE  
BOTTON NUT TILL IT  
LEAVES STRONG FIT



#### 4. ASSEMBLY PICO ITX BOARD AND CONNECTIONS BADGE

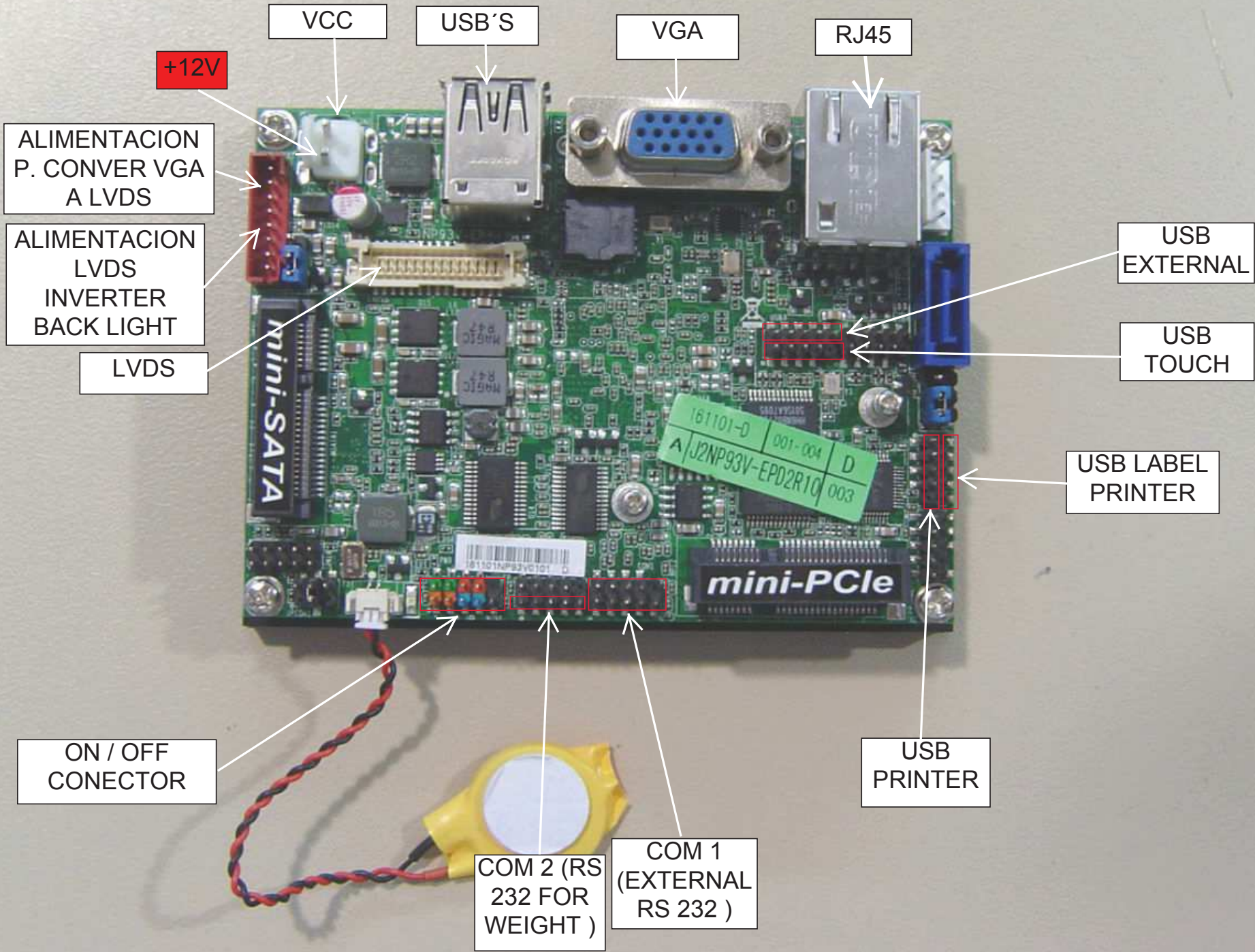




CONNECT FLASH  
DISK MINI-SATA  
AND HOLD WITH  
THE SCREW



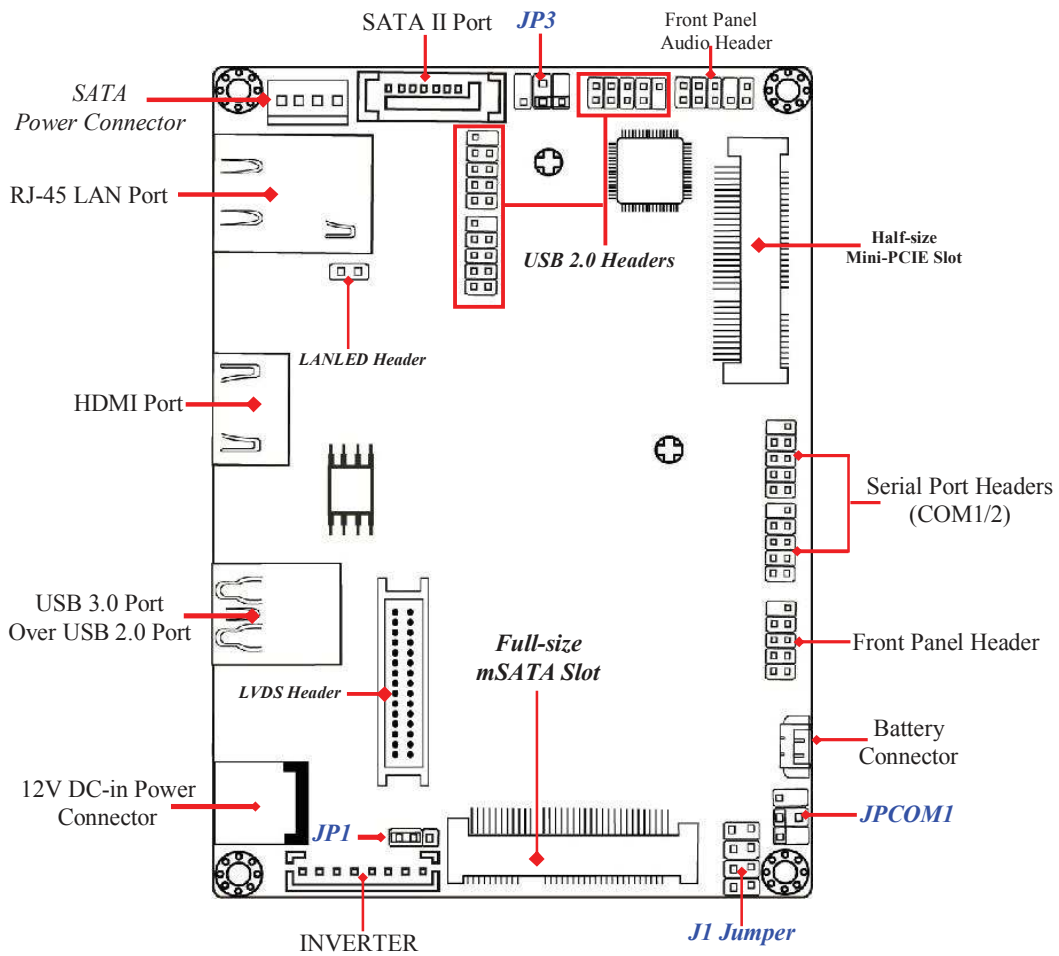






# 1-3 Layout Diagram

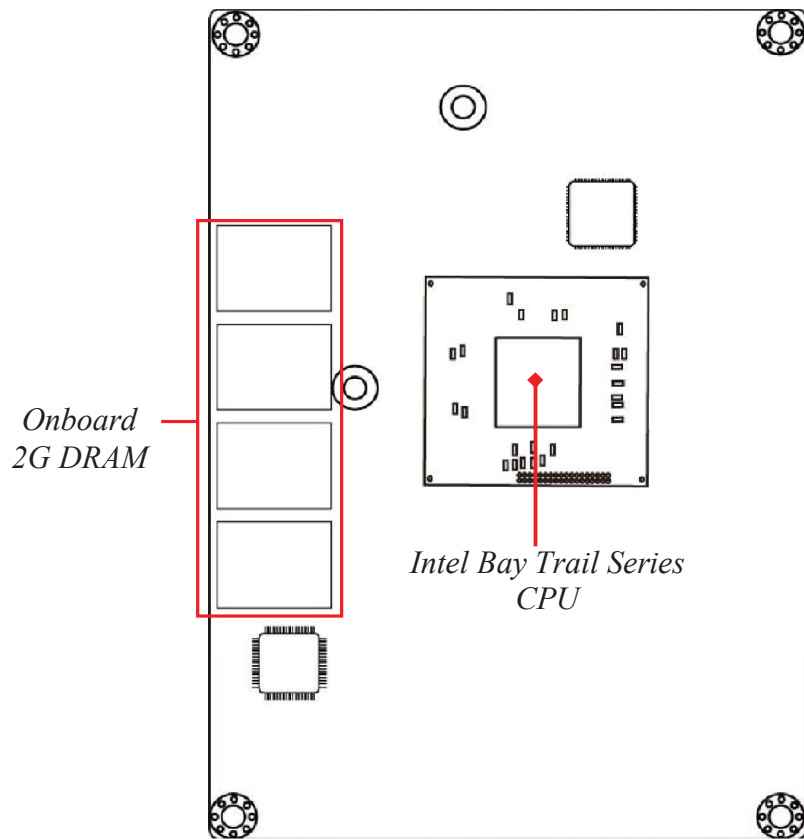
*Internal Diagram-Front Side:*



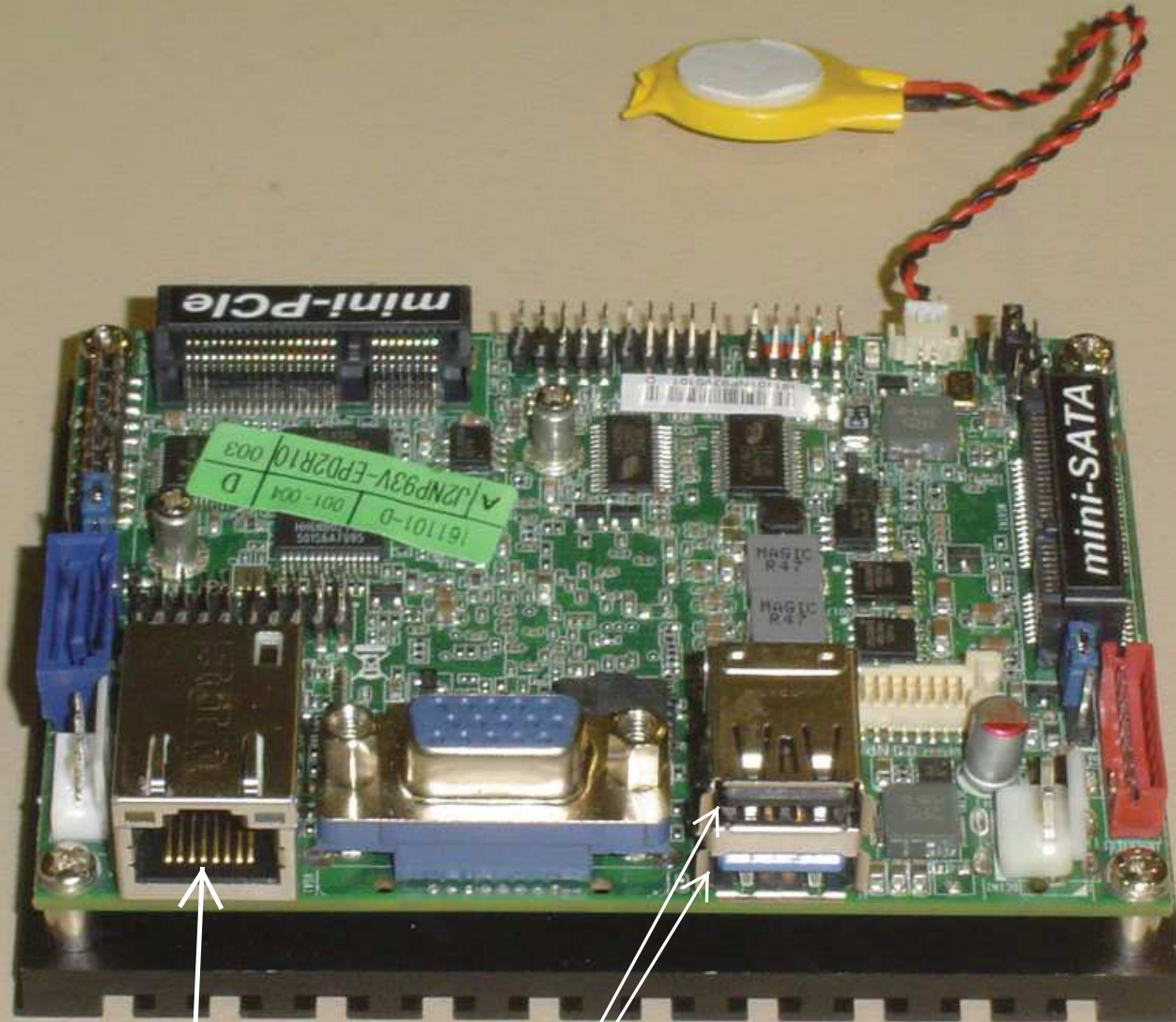
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*Internal Diagram-Back Side:*

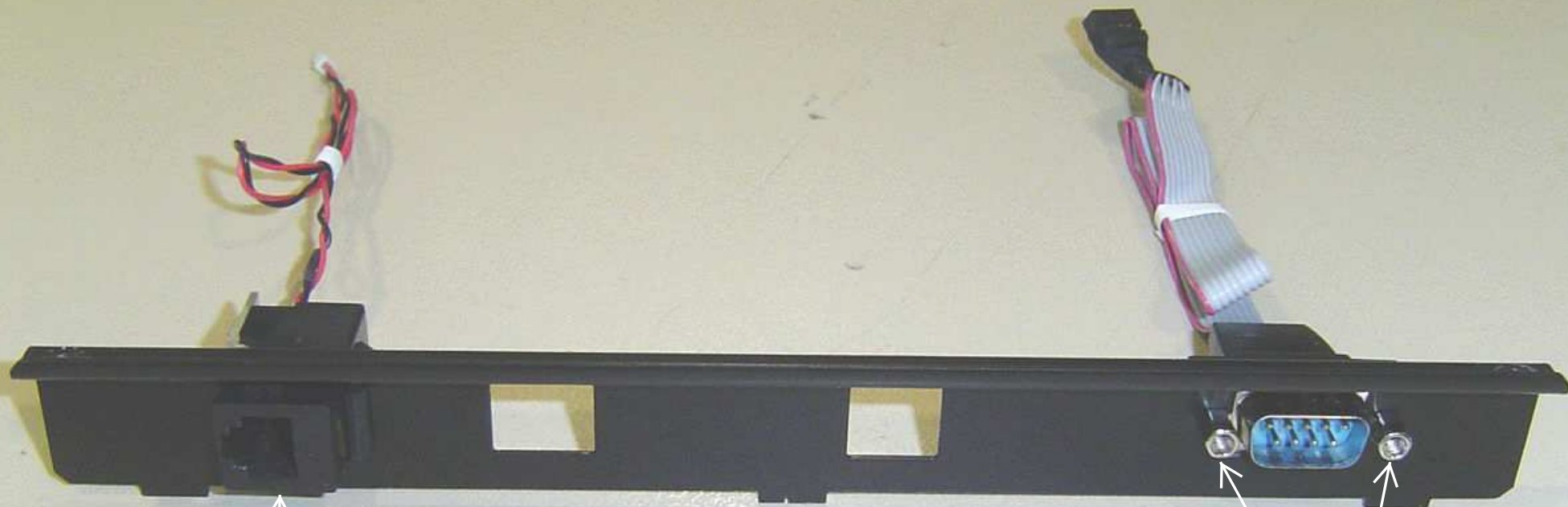






RJ45

USB'S

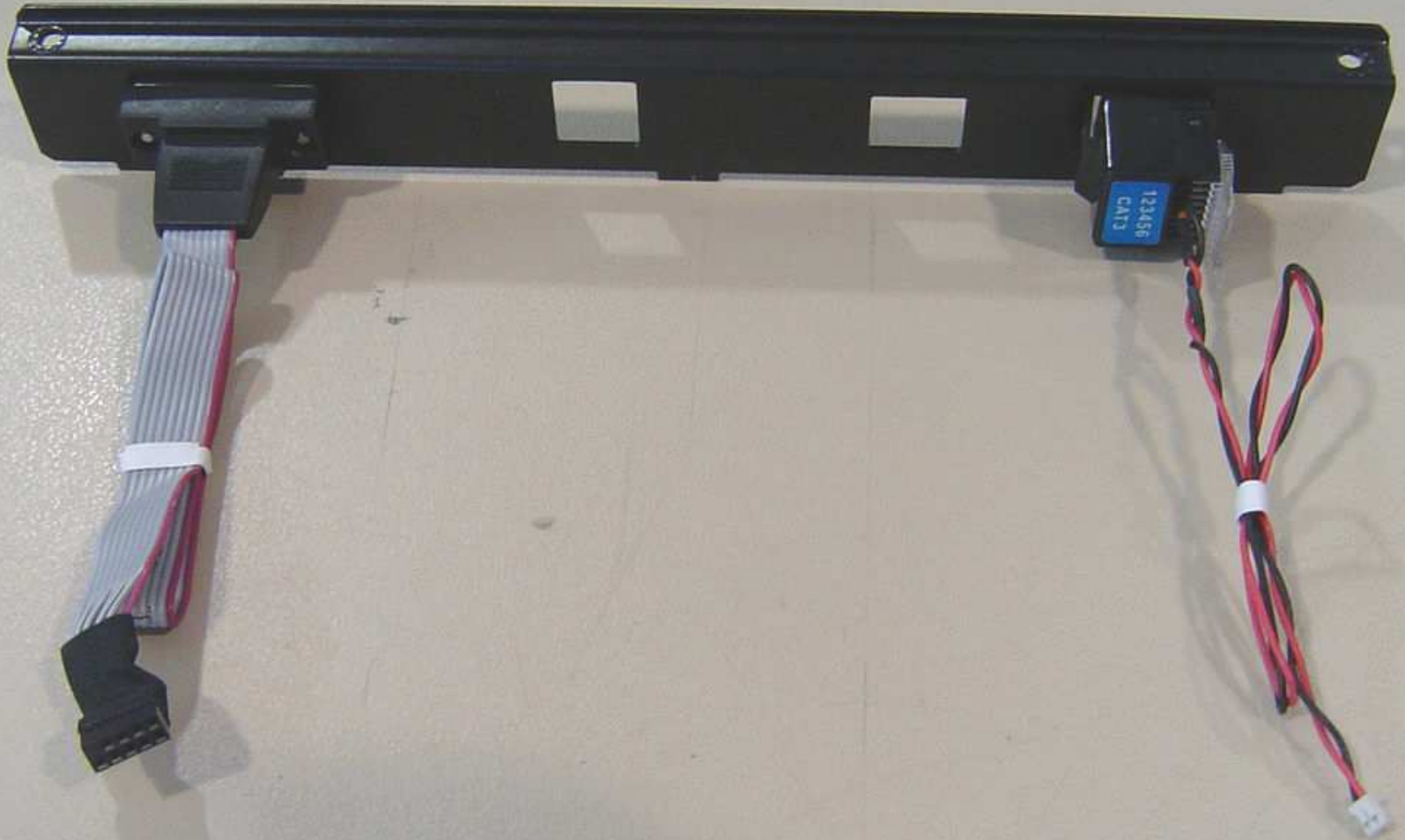


ASSEMBLY THE  
CONNECTOR OF  
CABLE P/N.-  
90114100 AT THIS  
POSICIÓN

ASSEMBLY THE CONNECTOR  
OF RS232 CABLE AT THIS  
POSITION AND HOLD WITH  
THE TURRETS



BACK VIEW



ASSEMBLY THE CONNECTIONS BADGE AND HOLD WITH 2 SCREWS P/N.- 72016010

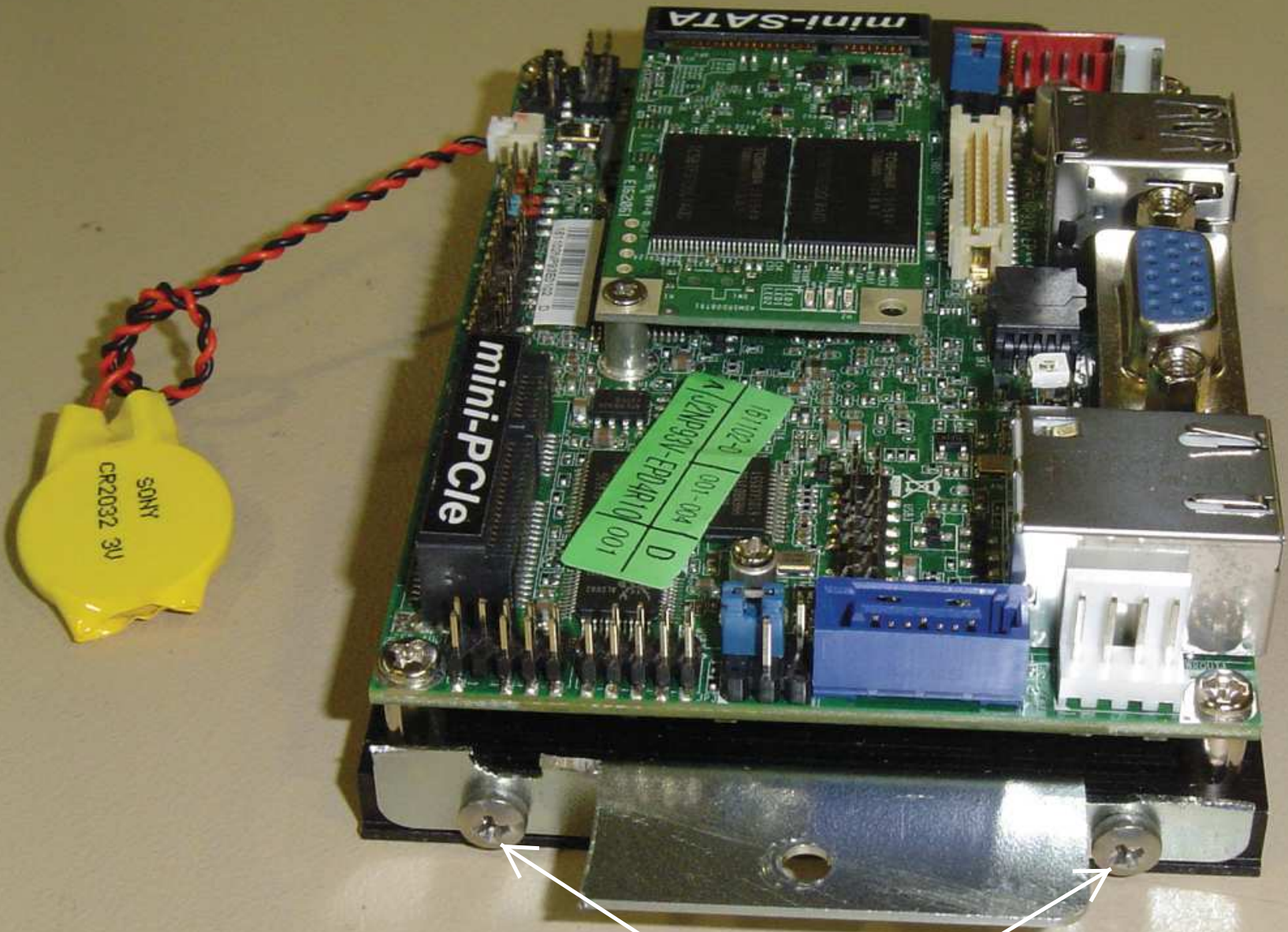






HOLD THE SUPPORT PN.- 71210607 TO THE MAIN BOARD WITH SCREWS P/N.- 72031015





HOLD THE SUPPORT PN.- 71210607 TO THE MAIN BOARD WITH SCREWS P/N.- 72031015



CONNECT THE  
CABLE P/N.-  
90114100

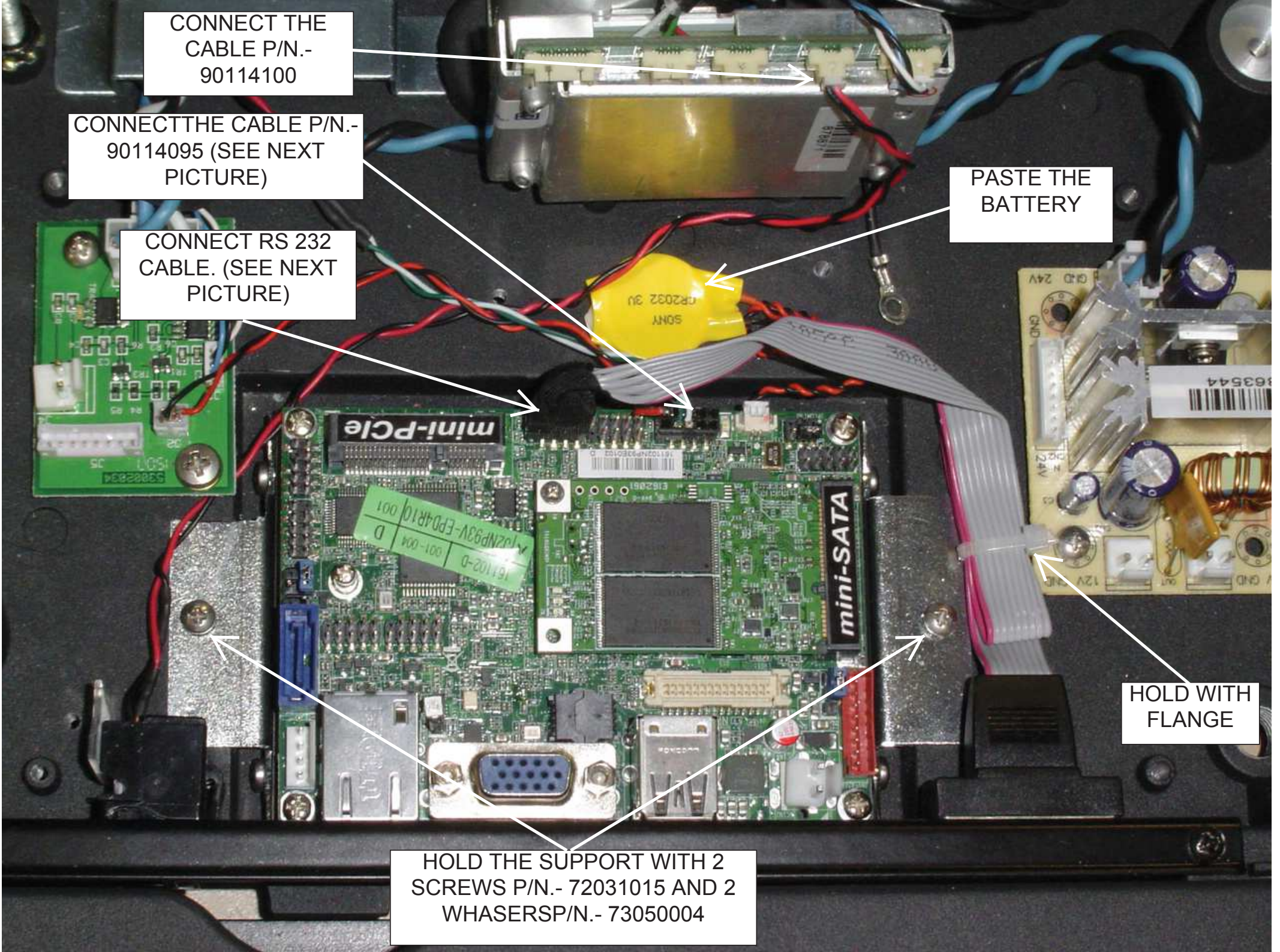
CONNECT THE CABLE P/N.-  
90114095 (SEE NEXT  
PICTURE)

CONNECT RS 232  
CABLE. (SEE NEXT  
PICTURE)

PASTE THE  
BATTERY

HOLD WITH  
FLANGE

HOLD THE SUPPORT WITH 2  
SCREWS P/N.- 72031015 AND 2  
WHASERS P/N.- 73050004





08850 BARCELONA (SPAIN)  
Model: MVB Emax 20kg  
Serial No. 51055482/2015  
Cert No. TC5257  
Vmin=Max/10000 min dead load=0

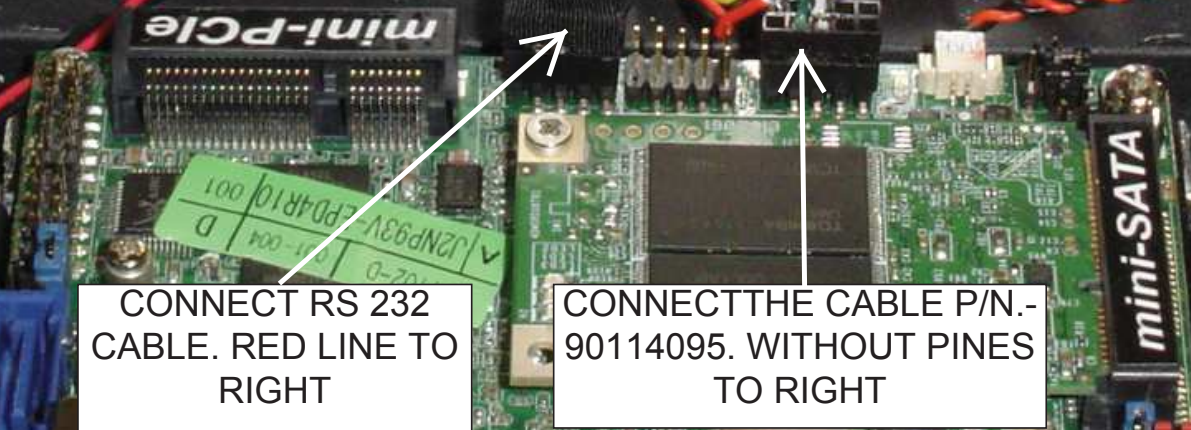
CONNECT THE  
CABLE P/N.-  
90114100



CONNECT RS 232  
CABLE. RED LINE TO  
RIGHT



CONNECT THE CABLE P/N.-  
90114095. WITHOUT PINES  
TO RIGHT





## 5.- CONNECT CABLES (COMPONENTS )

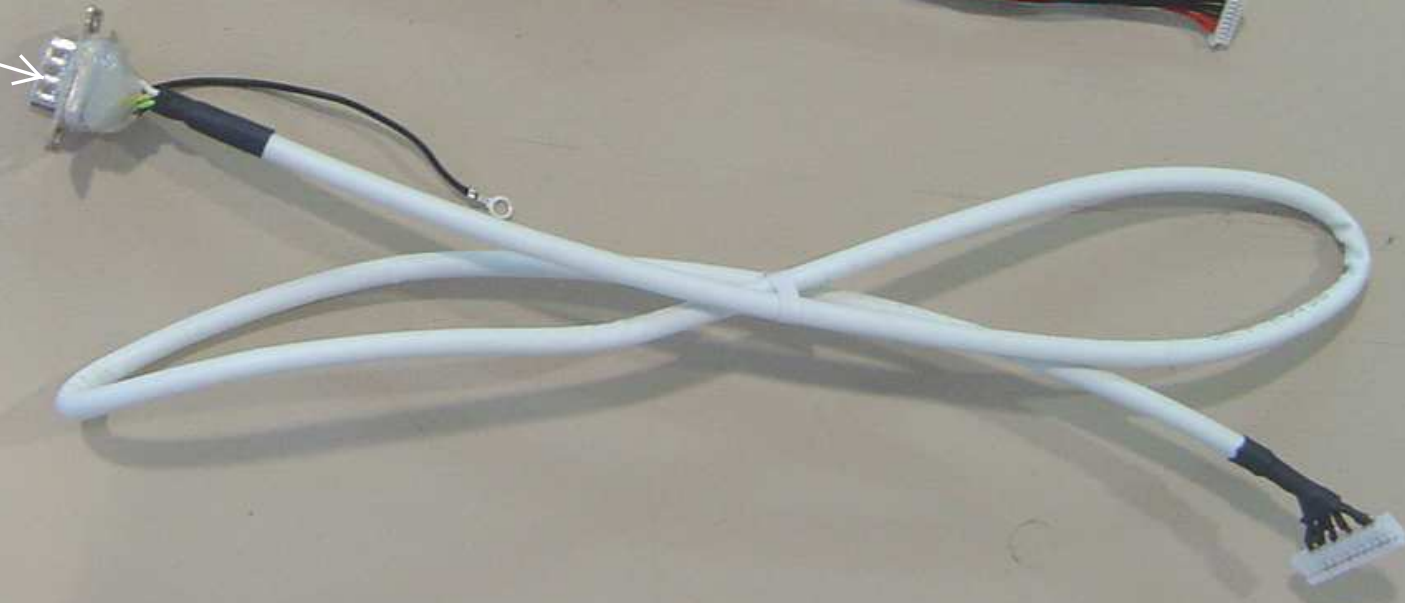
P/N.-  
90114089



P/N.-  
90114098



P/N.-  
90114097



# 5.- CONNECT CABLES (COMPONENTS )

P/N.-  
90113910



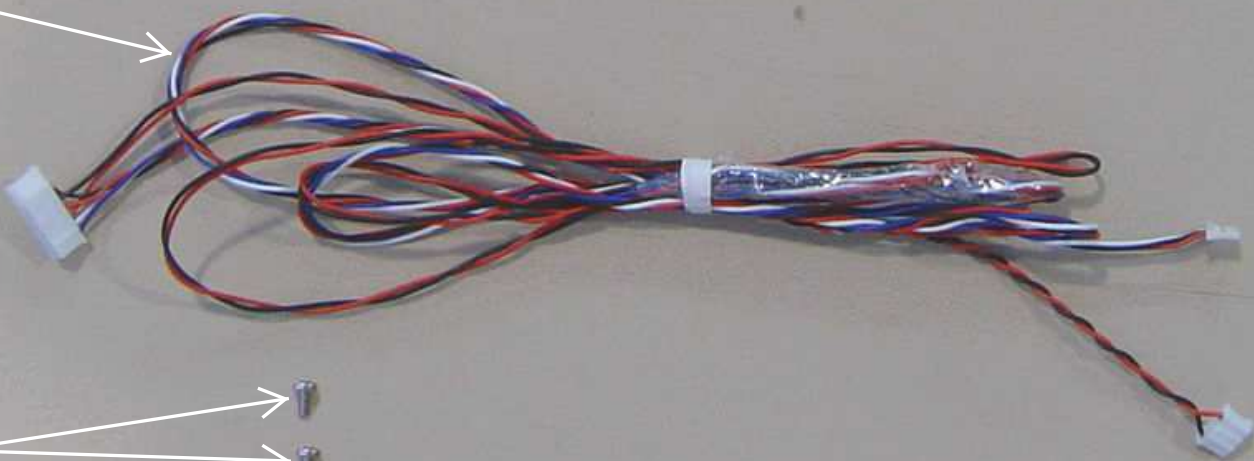
P/N.-  
90114054



P/N.-  
90114055



P/N.-  
90114090



P/N.-  
72031015  
(2)





## 5.- CONNECT CABLES (COMPONENTS )



P/N.-  
90113988



P/N.-  
90114091



P/N.-  
90114099



P/N.-  
90114092





CONNECT  
CABLE P/N.-  
90113910

CONNECT  
CABLE P/N.-  
90114090

CONNECT  
CABLE P/N.-  
90114089

12V 12V GND

863544

FY-571Z HS2  
REV1.0 2013.03.13

GND 24V

GND 24V

mini-SATA

mini-P

161102-D 001-004 D

161102NP93V-EPD4R1Q 001

CONNECT  
CABLE P/N.-  
90114054  
( SEE NEXT  
PICTURE )

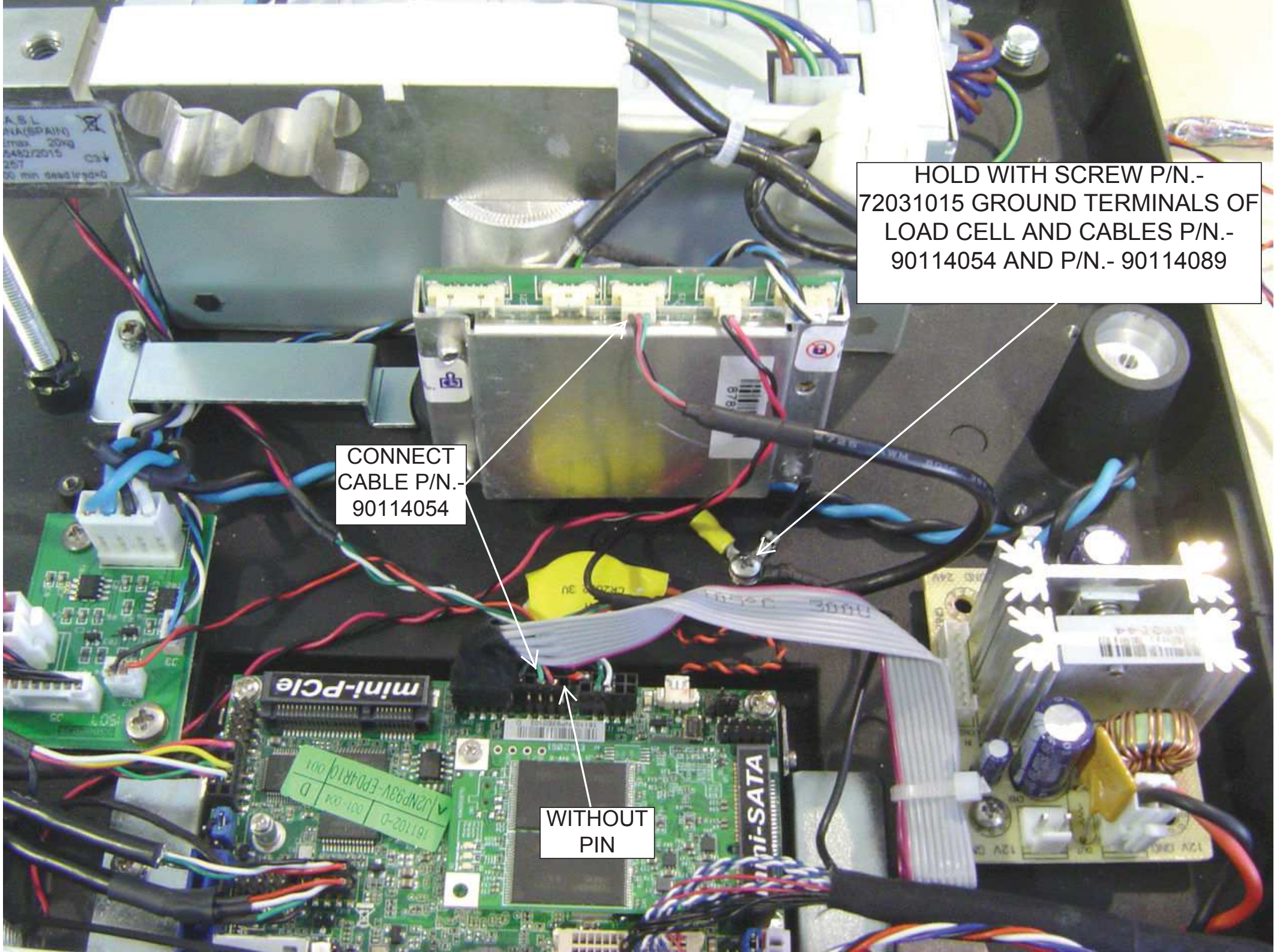


ASL  
NA(SPA110)  
max 20kg  
5482/2015  
257  
0-0464444-0

HOLD WITH SCREW P/N.-  
72031015 GROUND TERMINALS OF  
LOAD CELL AND CABLES P/N.-  
90114054 AND P/N.- 90114089

CONNECT  
CABLE P/N.-  
90114054

WITHOUT  
PIN





CONNECT  
CABLE P/N.-  
90114097

HOLD WITH SCREW P/N.-  
72031015 GROUND TERMINALS OF  
CABLES P/N.- 90114091, P/N.-  
90114097 AND P/N.- 90114099

TERMINALS  
WITHOUT  
PINES

CONNECT  
CABLE P/N.-  
90114091

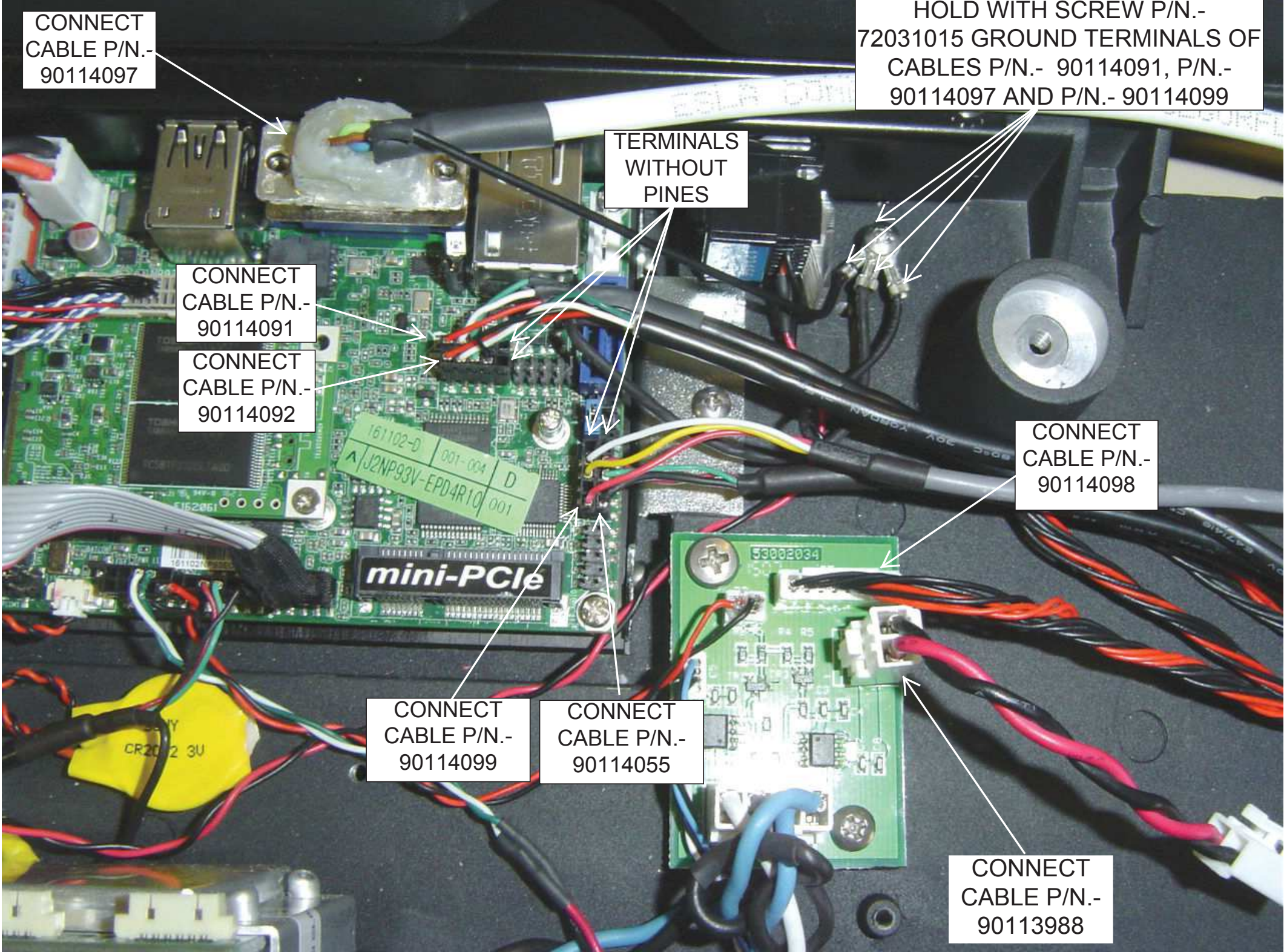
CONNECT  
CABLE P/N.-  
90114092

CONNECT  
CABLE P/N.-  
90114098

CONNECT  
CABLE P/N.-  
90114099

CONNECT  
CABLE P/N.-  
90114055

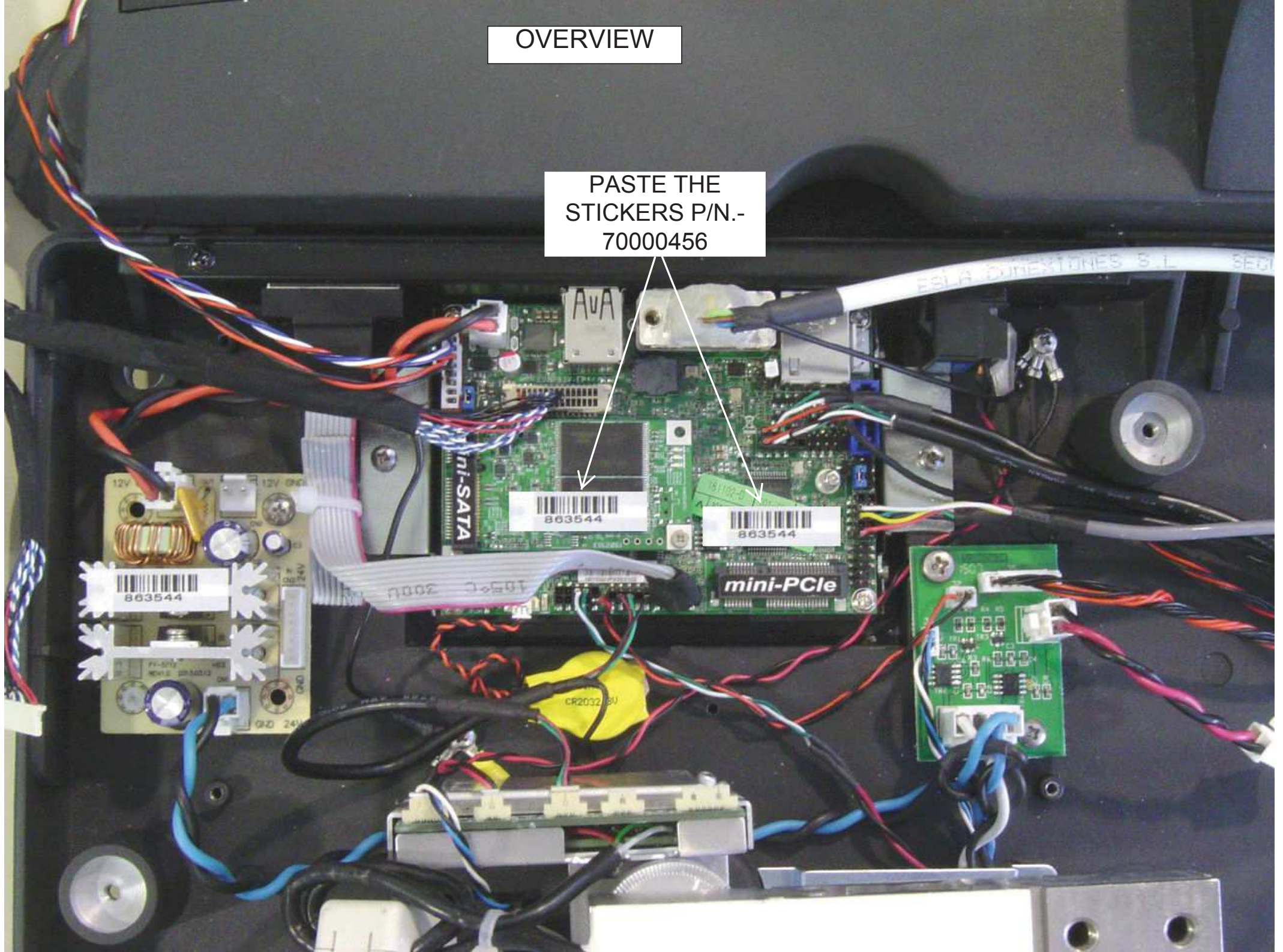
CONNECT  
CABLE P/N.-  
90113988





OVERVIEW

PASTE THE  
STICKERS P/N.-  
70000456





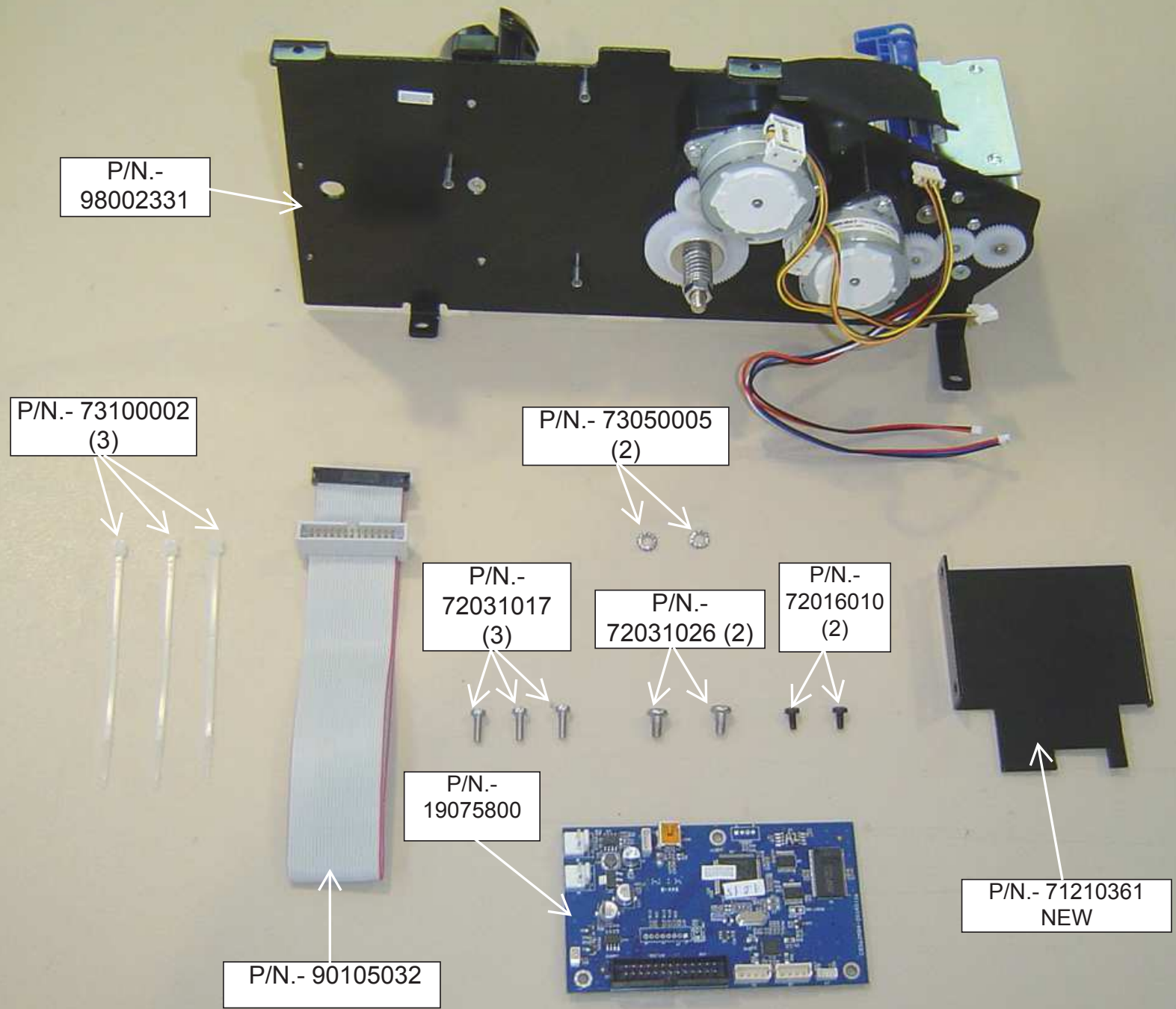
HOLD THE  
CABLES WITH  
FLANGES P/N.-  
73100002.

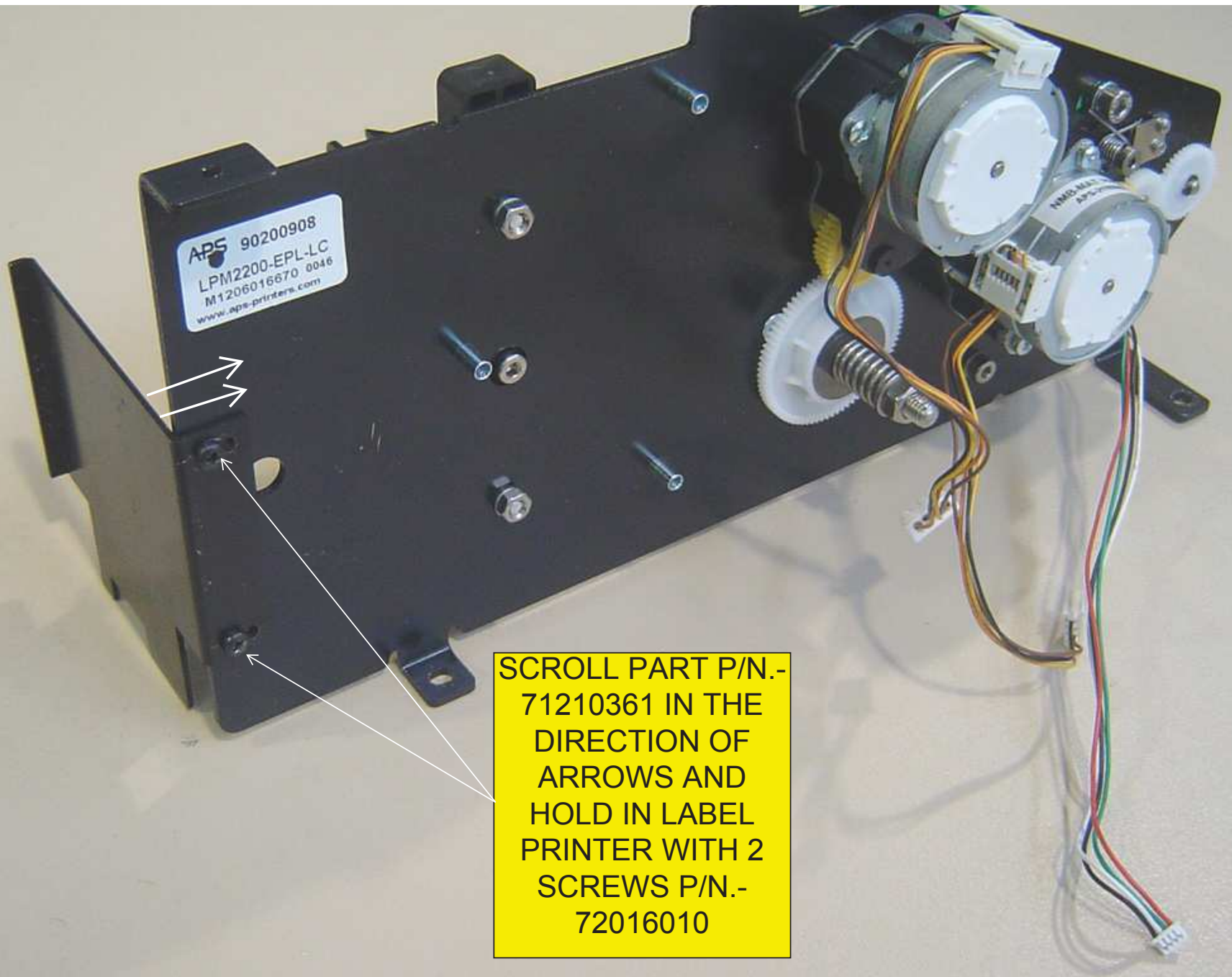
JOIN THE CABLES P/N.-  
90114098 AND P/N.-  
90114099, WITH FLANGE  
P/N.- 73100002,  
INDEPENDENTLY

NOT TIGHTEN  
FOR THE  
CABLES CAN  
MOVE



# 6.- ASSEMBLY SET LABEL PRINTER (COMPONENTS)

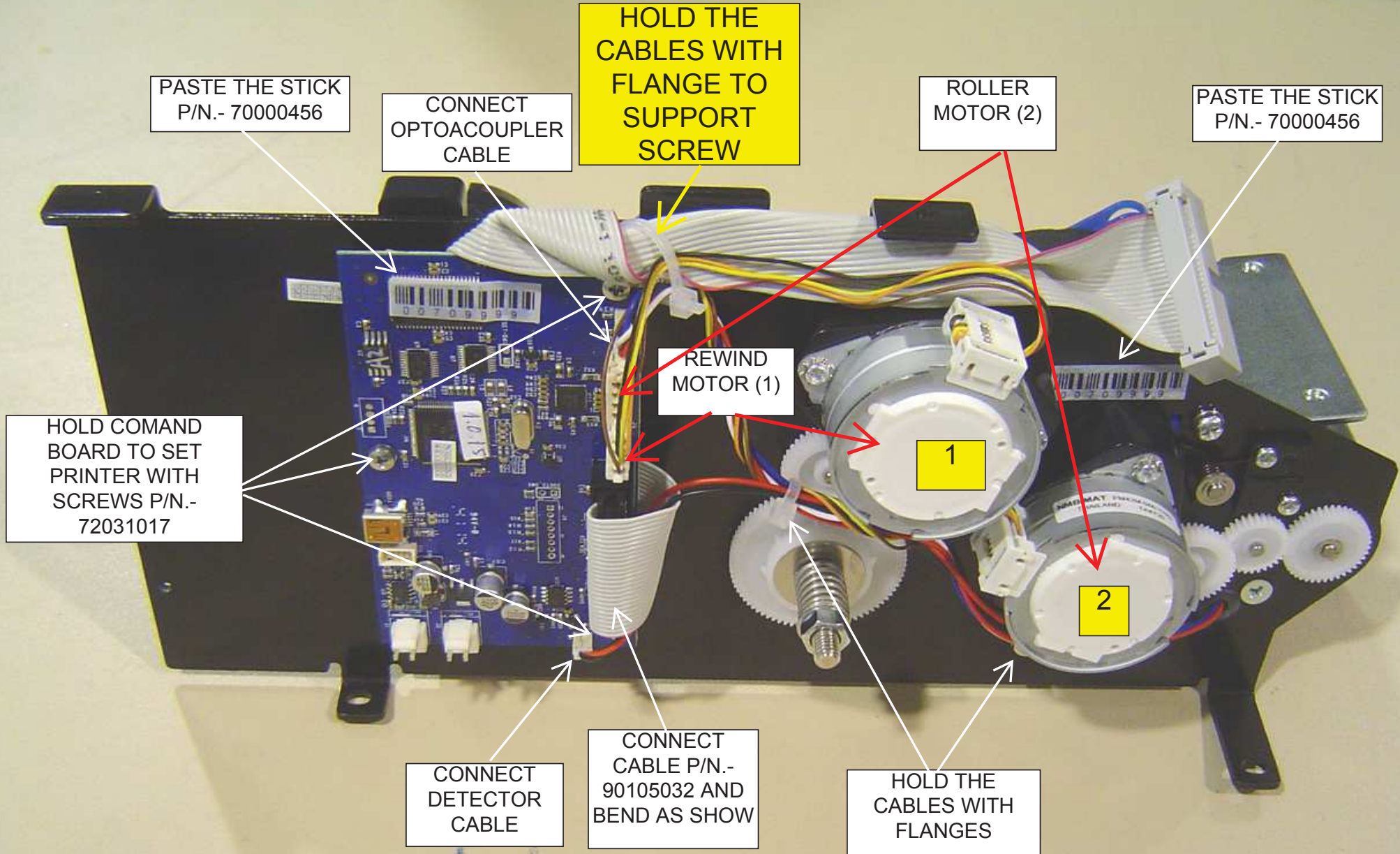




APS 90200908  
LPM2200-EPL-LC  
M1206016670 0046  
www.aps-printers.com

SCROLL PART P/N.-  
71210361 IN THE  
DIRECTION OF  
ARROWS AND  
HOLD IN LABEL  
PRINTER WITH 2  
SCREWS P/N.-  
72016010





PASTE THE STICK  
P/N.- 70000456

CONNECT  
OPTOACOUPLER  
CABLE

HOLD THE  
CABLES WITH  
FLANGE TO  
SUPPORT  
SCREW

ROLLER  
MOTOR (2)

PASTE THE STICK  
P/N.- 70000456

REWIND  
MOTOR (1)

HOLD COMAND  
BOARD TO SET  
PRINTER WITH  
SCREWS P/N.-  
72031017

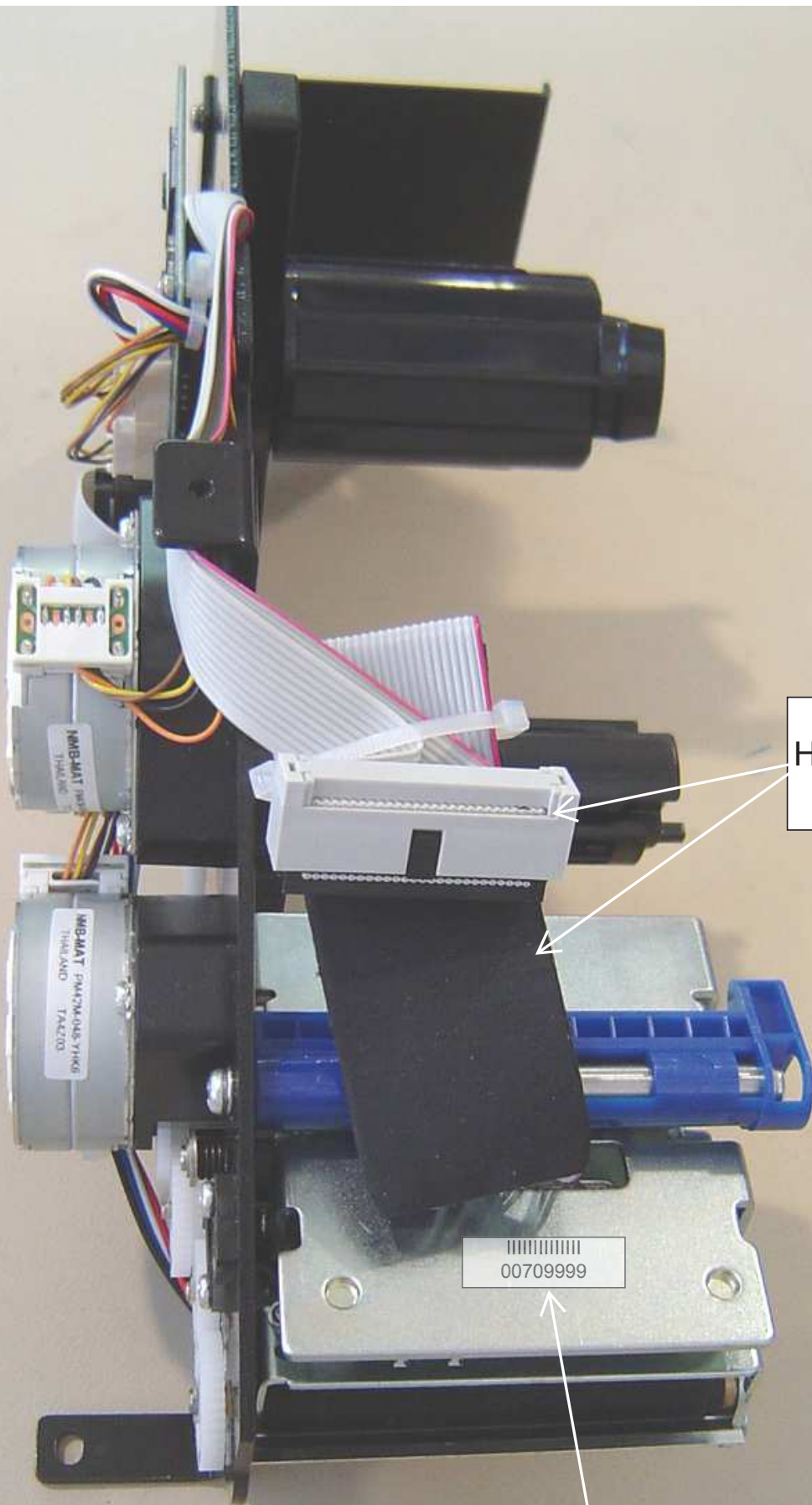
1

2

CONNECT  
DETECTOR  
CABLE

CONNECT  
CABLE P/N.-  
90105032 AND  
BEND AS SHOW

HOLD THE  
CABLES WITH  
FLANGES

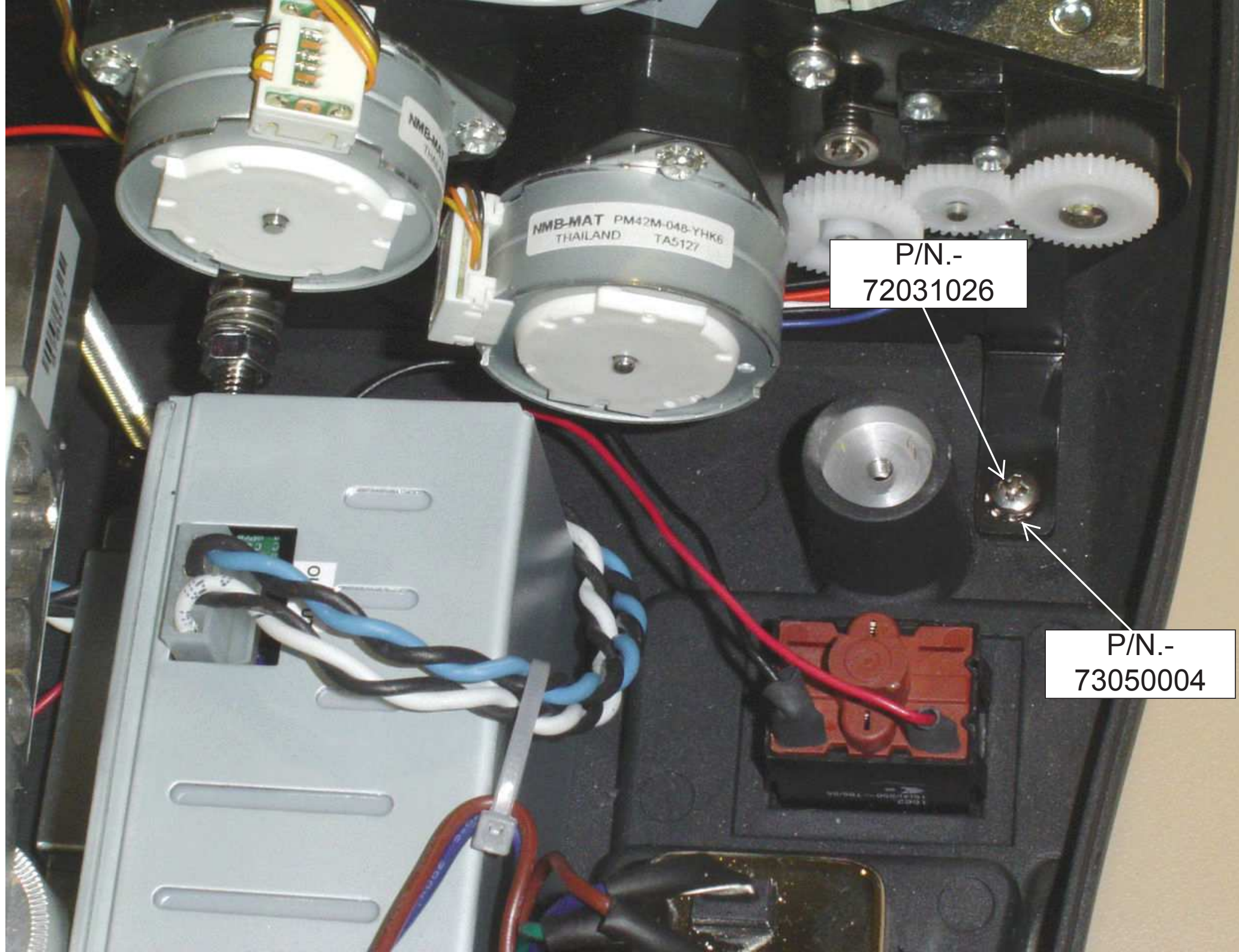


CONNECT  
HEAD PRINTER  
CABLE

00709999

PASTE THE  
STICK P/N.-  
70000456 ON  
HEAD PRINTER





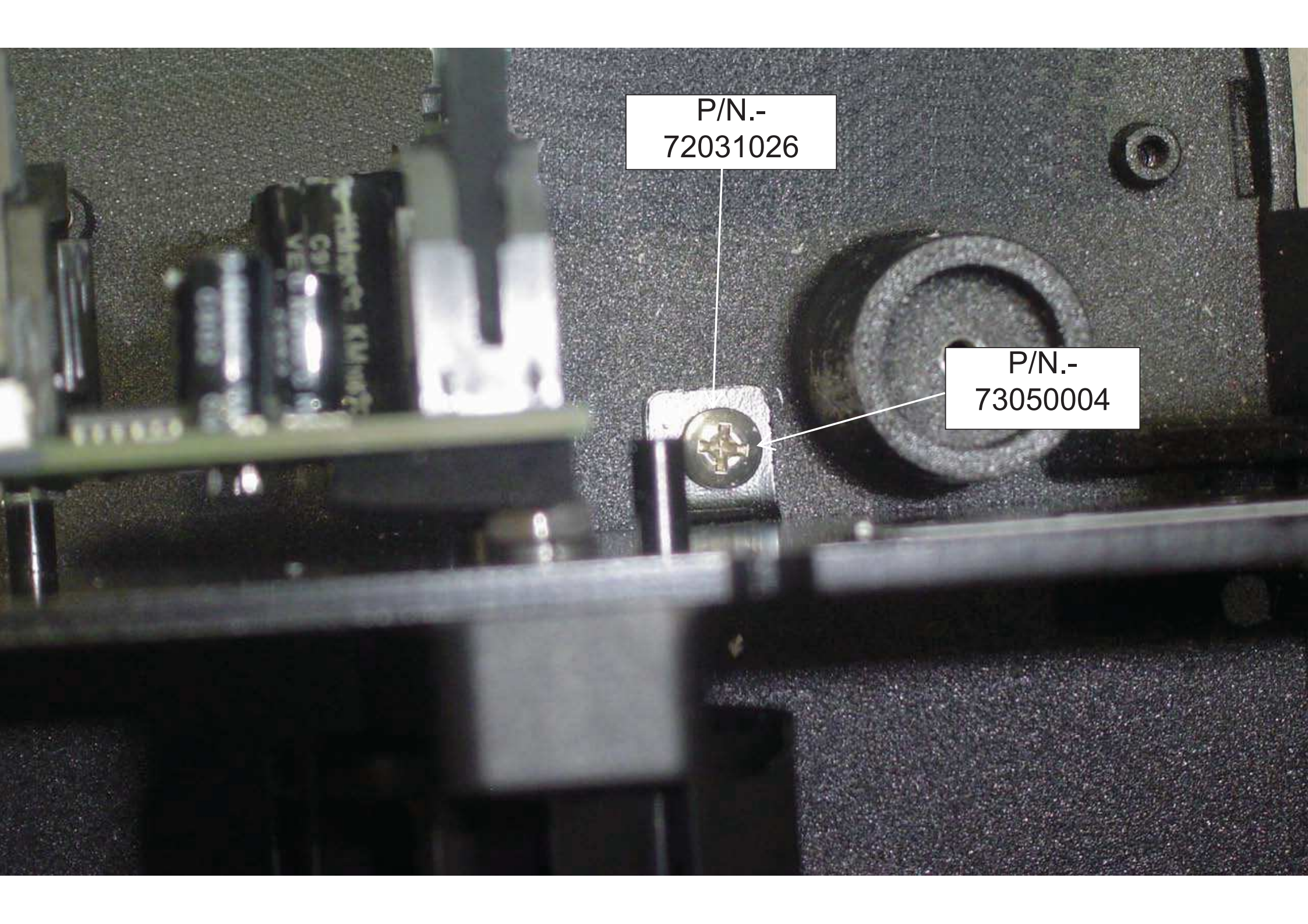
P/N.-  
72031026

P/N.-  
73050004




P/N.-  
72031026

P/N.-  
73050004







TO CONNECT 5  
WAYS CONECTOR  
CABLE P/N.-  
90114055 TO J3 IN  
LABEL PRINTER  
COMAND BOARD

TO CONNECT CABLE  
P/N.- 90113988 TO J4  
IN COMAND BOARD

# 7.- ASSEMBLY DOOR AND COLUMN (COMPONENTS)

P/N.-  
71004438



P/N.-  
72090066  
(3)



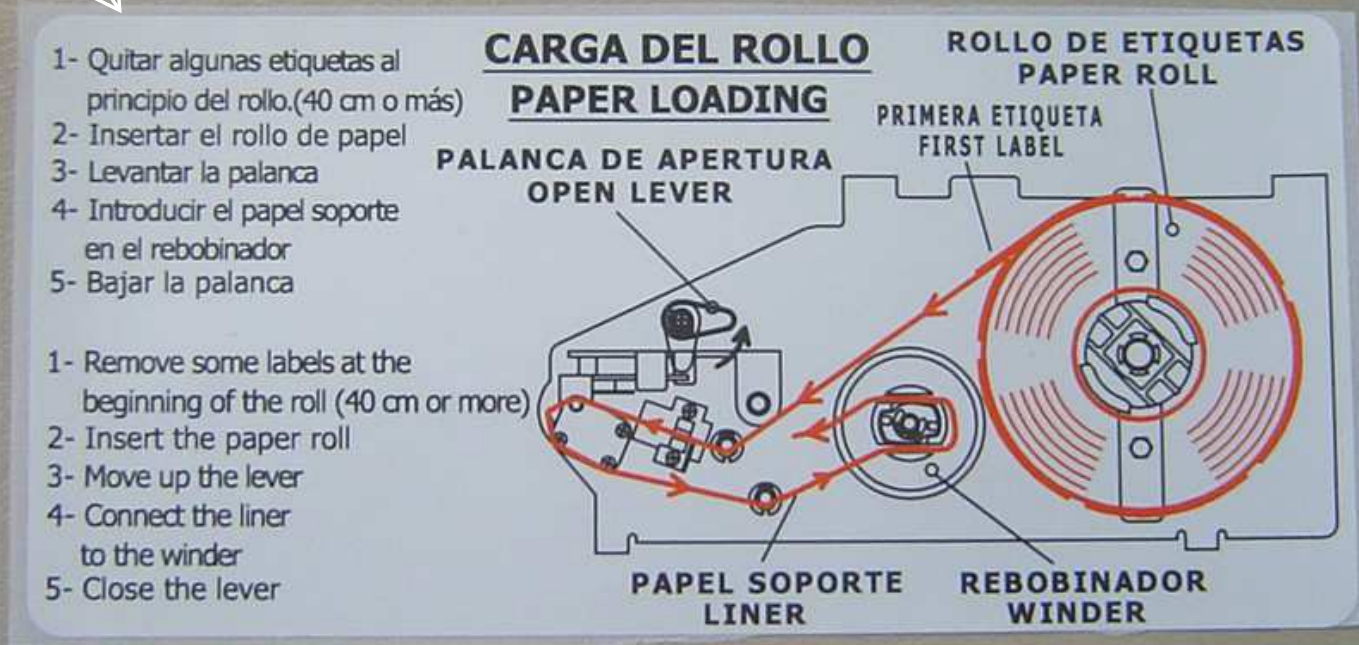
P/N.-  
79202004





# 7.- ASSEMBLY DOOR AND COLUMN (COMPONENTS)

P/N.- 70010321



## 7.- ASSEMBLY DOOR AND COLUMN (COMPONENTS)

P/N.-  
71002310



P/N.-  
72062035  
(2)



P/N.-  
71000080



P/N.-  
71001819



FIT THE SIDE CLOSING DOOR  
INSERT THE OUTSIDE  
TOWARD THE INSIDE

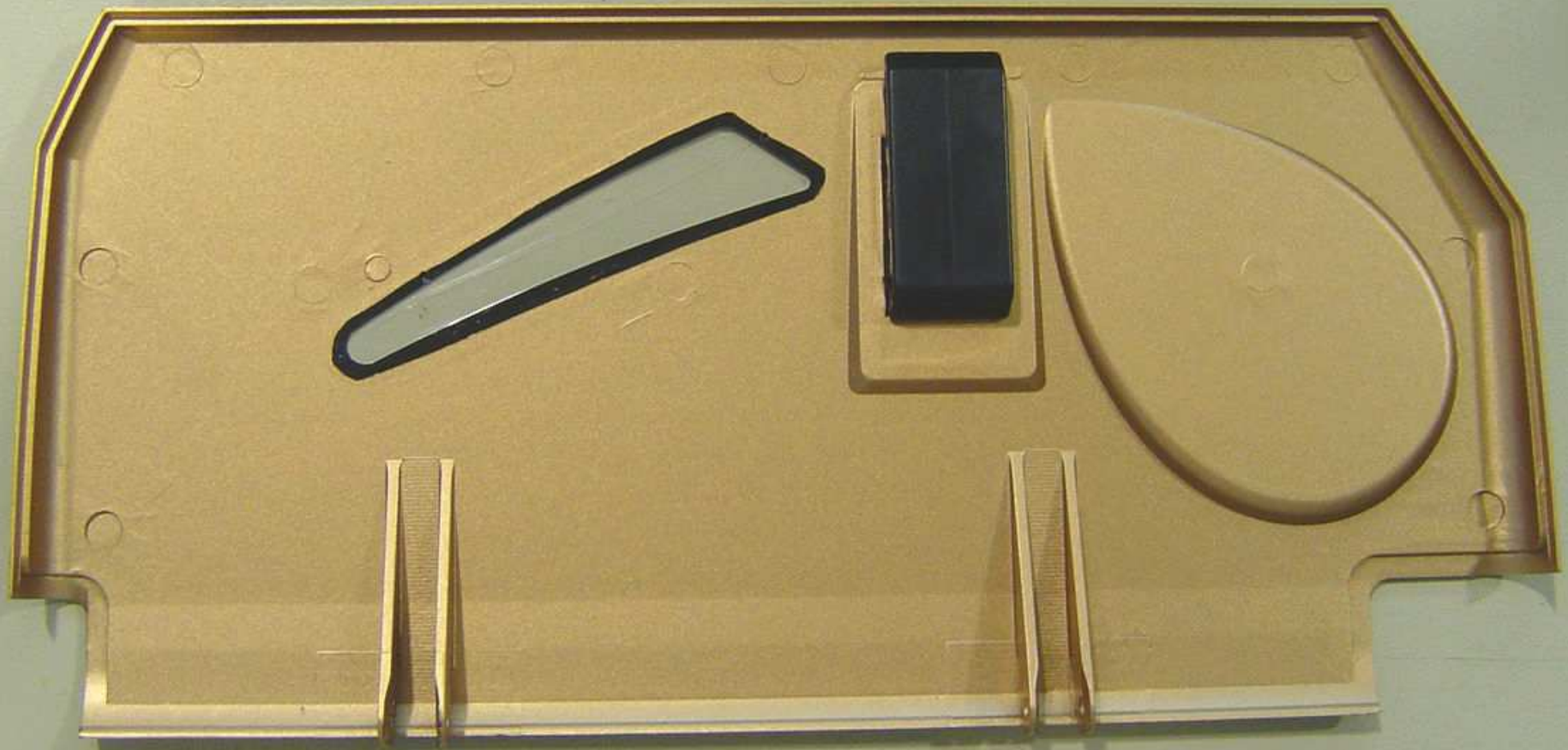


FIT THE SIDE CLOSING DOOR  
INSERT THE OUTSIDE TOWARD  
THE INSIDE (SEE NEXT  
PICTURE )





DETAILS OF THE  
DOOR MOUNTED



FIT DOOR  
BASE  
PIVOTS



PASTE LABEL P/N.-  
70010321 AT LABEL  
PRINTER DOOR

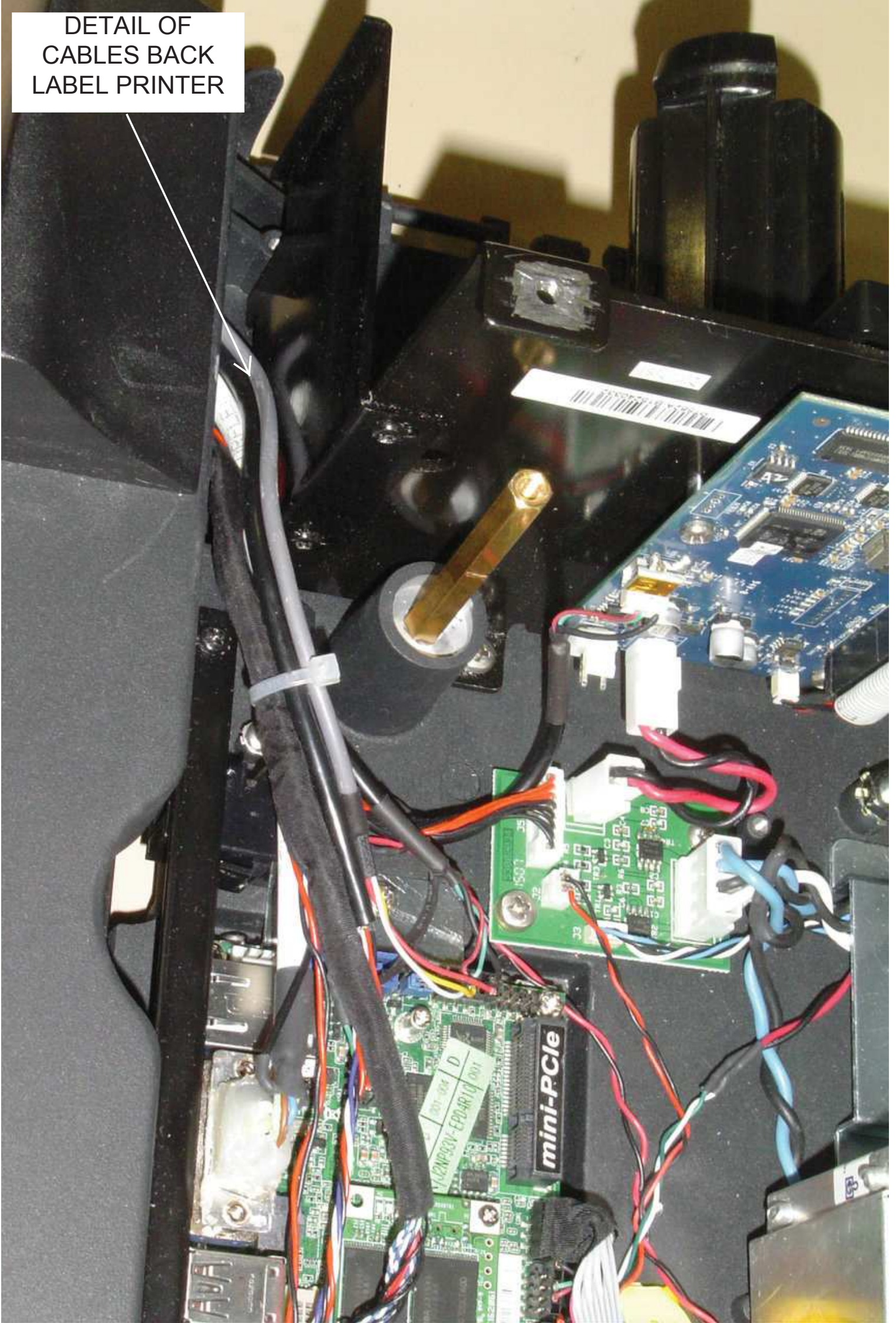




TIGHTEN THE  
RISERS P/N.-  
72090066



DETAIL OF  
CABLES BACK  
LABEL PRINTER



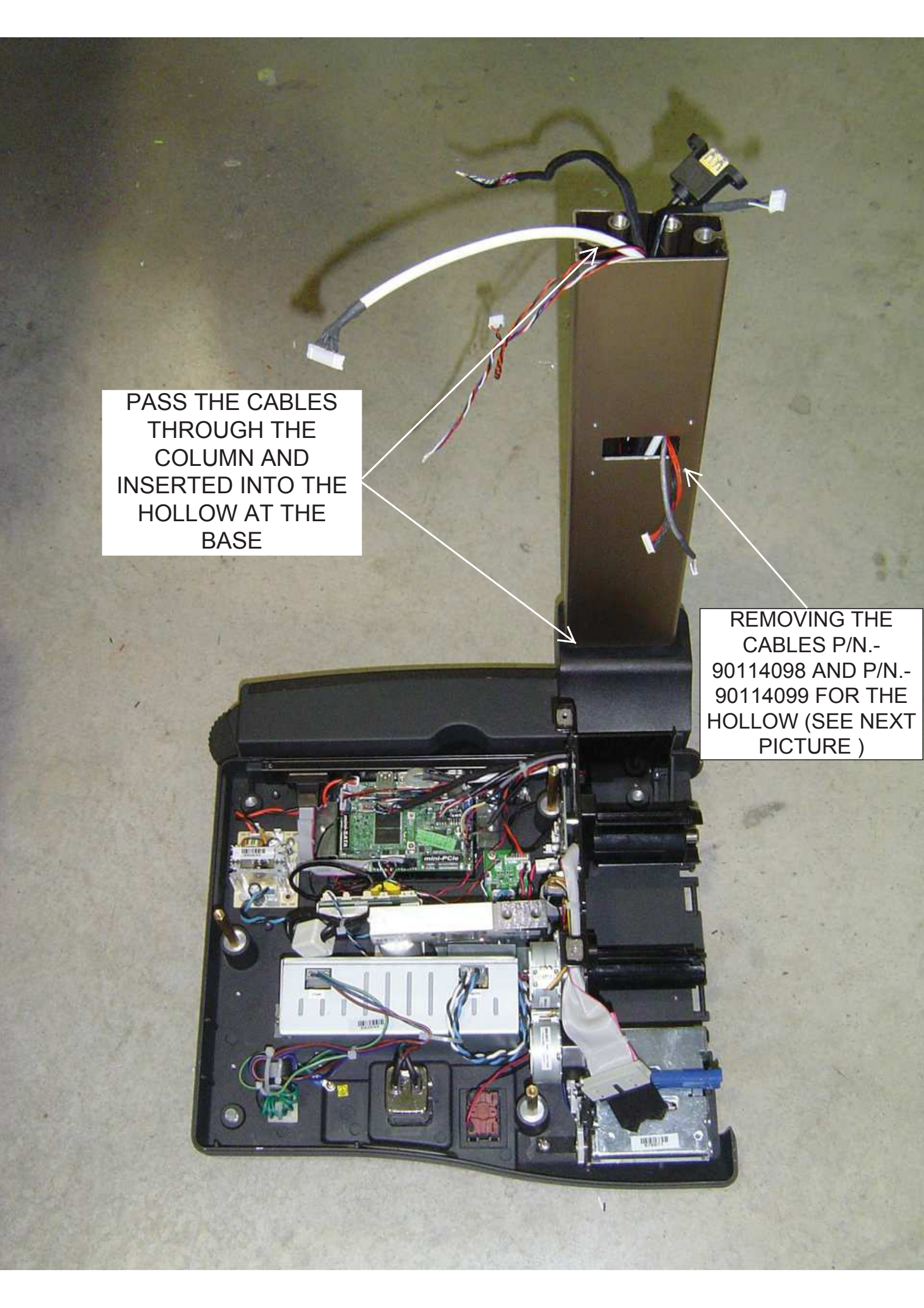


INSERT COVER RUBBER, IN THE  
RIGHT POSITION, P/N.- 71000080 IN  
COLUMN P/N.- 71002310



LONG SIDE

SHORT SIDE



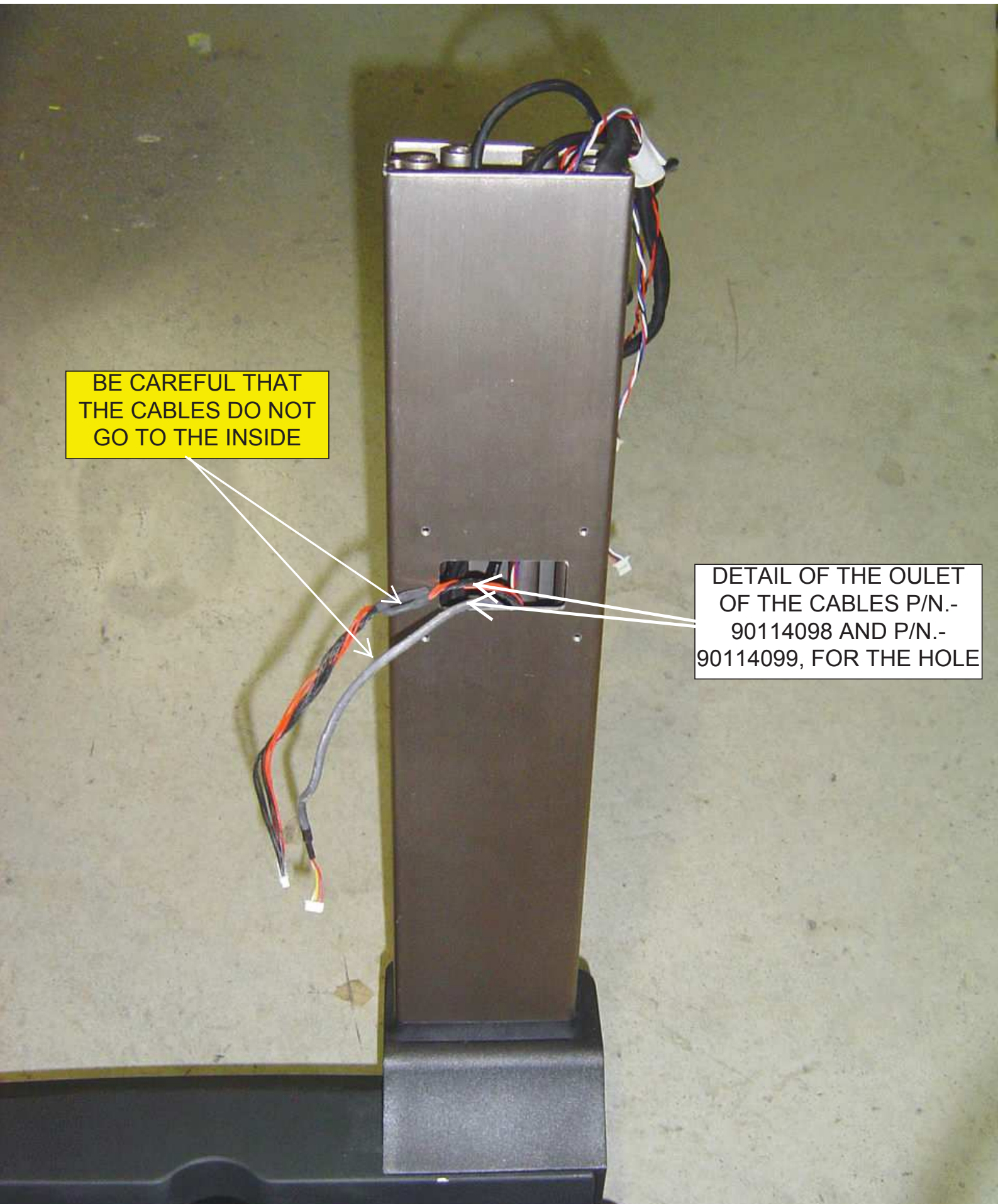
PASS THE CABLES  
THROUGH THE  
COLUMN AND  
INSERTED INTO THE  
HOLLOW AT THE  
BASE

REMOVING THE  
CABLES P/N.-  
90114098 AND P/N.-  
90114099 FOR THE  
HOLLOW (SEE NEXT  
PICTURE )

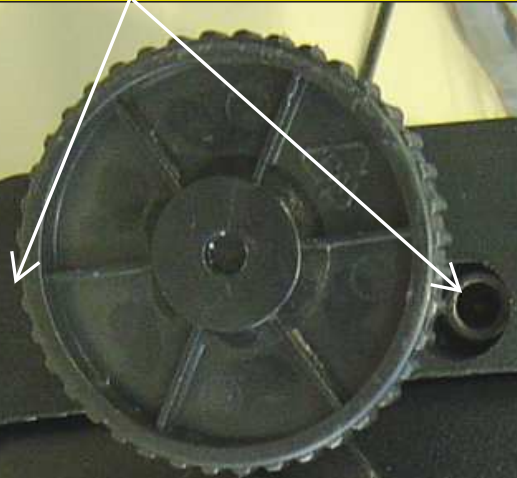


BE CAREFUL THAT  
THE CABLES DO NOT  
GO TO THE INSIDE

DETAIL OF THE OULET  
OF THE CABLES P/N.-  
90114098 AND P/N.-  
90114099, FOR THE HOLE



HOLD THE COLUMN WITH 2 SCREWS P/N.-  
72062035. TIGHTEN WITH A REGULATED TOOL  
TO A TIGHTENING TORQUE 11 Nm

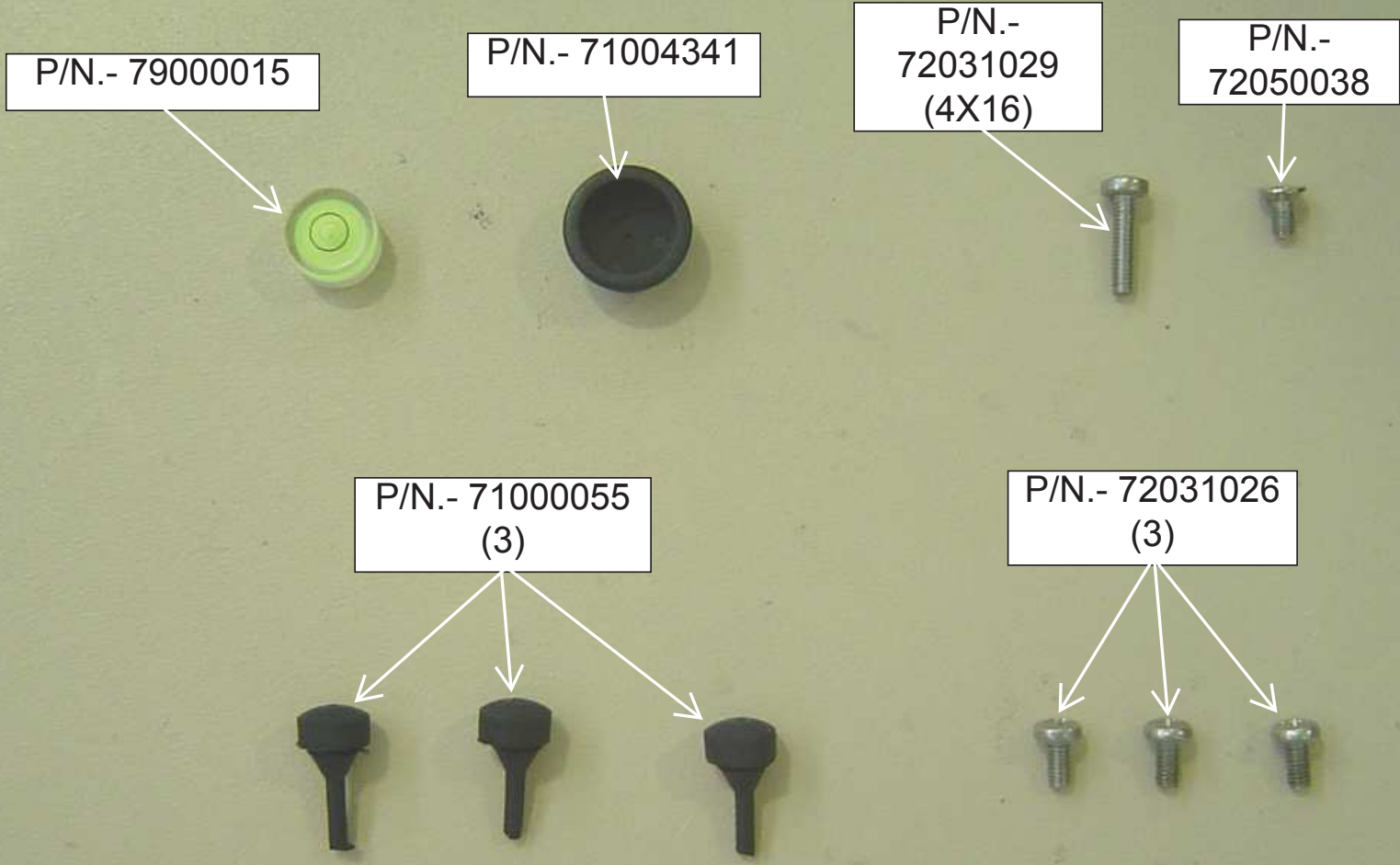


TO PUT COVER P/N.-  
71001819





# 8.- ASSEMBLY COVER (COMPONENTS)



BE CAREFUL AND AVOID CAUGHT THE CABLES WITH THE HOUSING (SEE NEXT PICTURE)

P/N.- 71004437

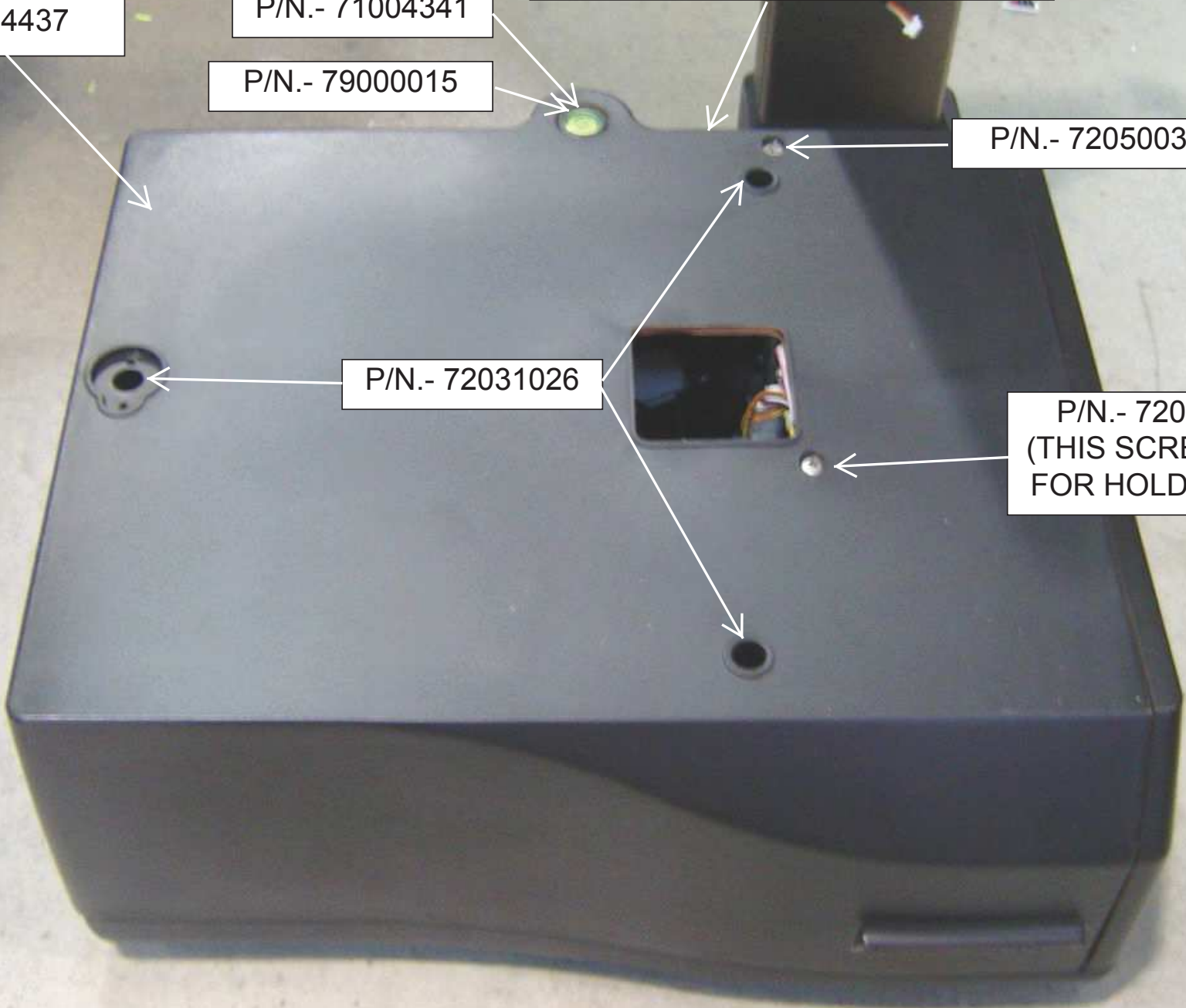
P/N.- 71004341

P/N.- 79000015

P/N.- 72050038

P/N.- 72031026

P/N.- 72031029  
(THIS SCREW IT IS FOR HOLD CABLE)





BE CAREFULL NOT TO  
TAKE THE CABLE  
WITH THE HOUSING

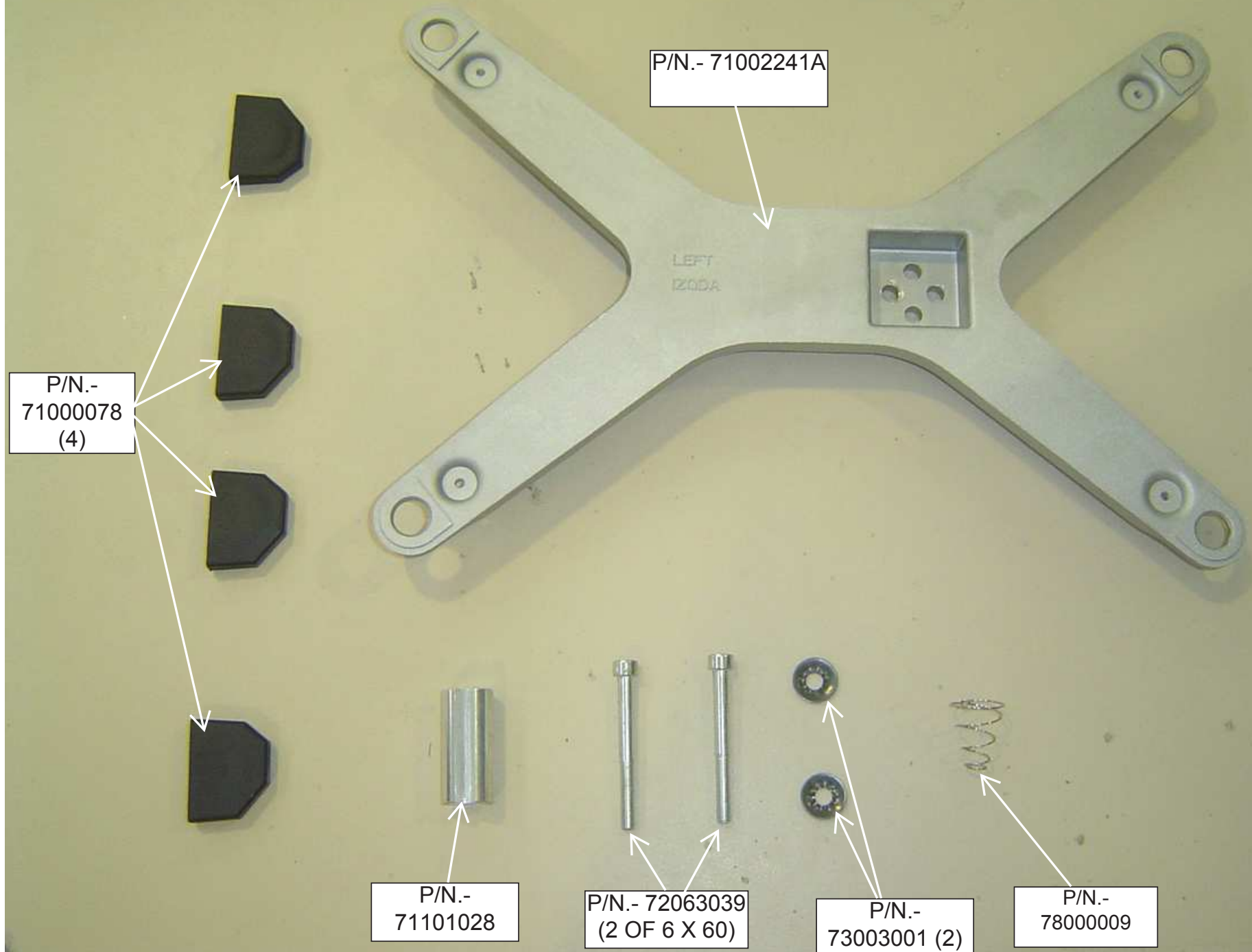


PUT THE  
RUBBER  
STOPPERS P/N.-  
71000055





# 9.- ASSEMBLY UP CROSS AND PUT PAN SCALE (COMPONENTS)



P/N.-  
71101028





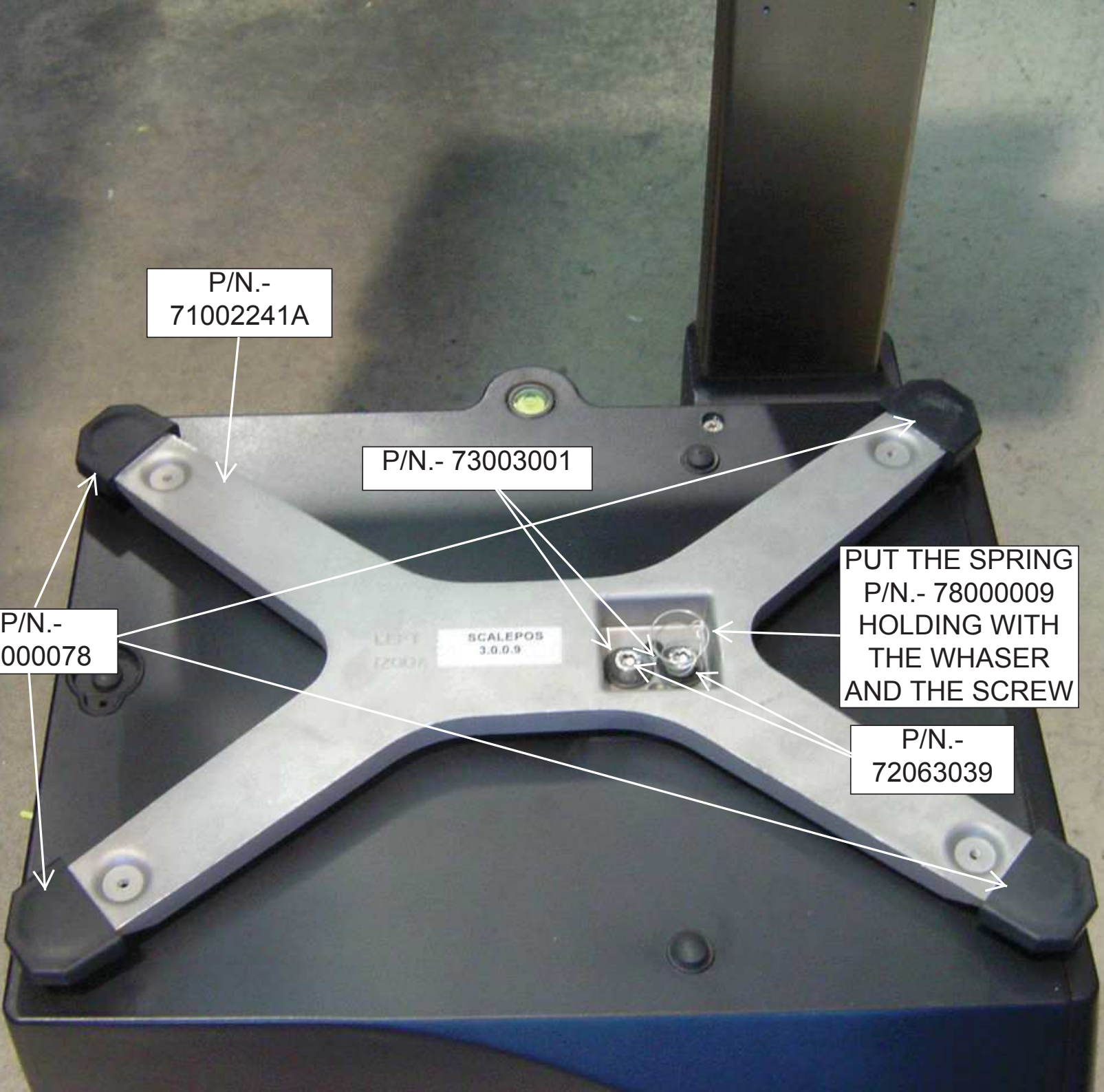
P/N.-  
71002241A

P/N.- 73003001

P/N.-  
71000078

PUT THE SPRING  
P/N.- 78000009  
HOLDING WITH  
THE WHASER  
AND THE SCREW

P/N.-  
72063039





TIGHTEN WITH A  
REGULATED  
TOOL TO A  
TIGHTENING  
TORQUE 11 Nm

SCALEPOS  
3.0.0.9

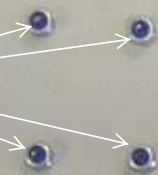


PUT THE PAN  
SCALE P/N.-  
71210246



# 10.- ASSEMBLY SUPPORT OF MONITORS ( COMPONENTS )

P/N.-  
72190004  
(4)



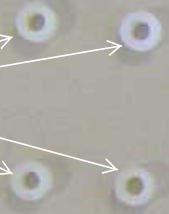
P/N.-  
19087300



P/N.-  
71000075



P/N.-  
71100003  
(4)



P/N.-  
19087500



P/N.-  
72054017  
(2)



P/N.-  
90114093



P/N.-  
72062035  
(2)



P/N.-  
90114094





# 9.- ASSEMBLY SUPPORT OF MONITORS ( COMPONENTS )



P/N.-  
71210588

REF.-  
71210622



P/N.-  
72190004 (2)



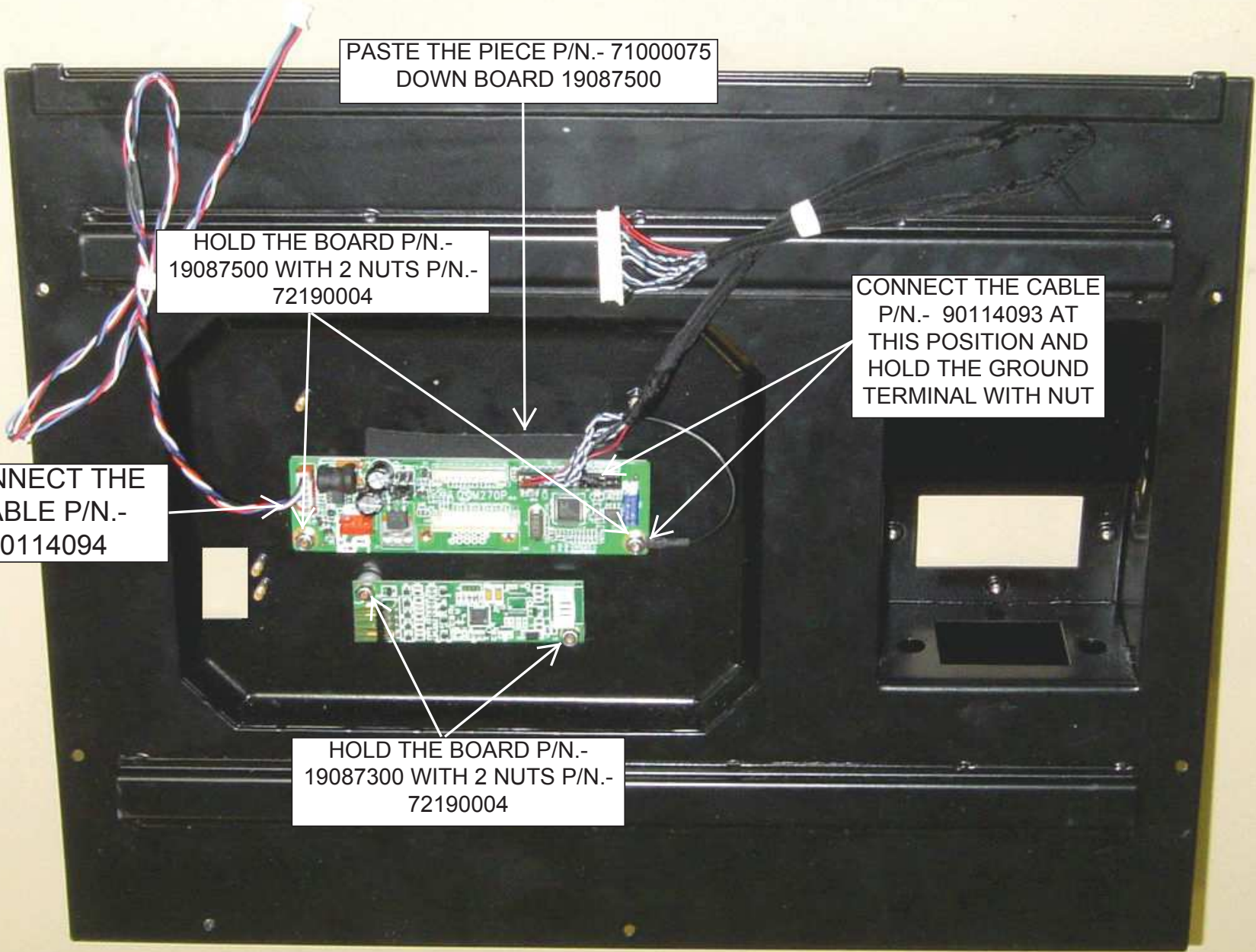
PASTE THE PIECE P/N.- 71000075  
DOWN BOARD 19087500

HOLD THE BOARD P/N.-  
19087500 WITH 2 NUTS P/N.-  
72190004

CONNECT THE CABLE  
P/N.- 90114093 AT  
THIS POSITION AND  
HOLD THE GROUND  
TERMINAL WITH NUT

CONNECT THE  
CABLE P/N.-  
90114094

HOLD THE BOARD P/N.-  
19087300 WITH 2 NUTS P/N.-  
72190004





CONNECT  
THE CABLE  
P/N.-  
90114097

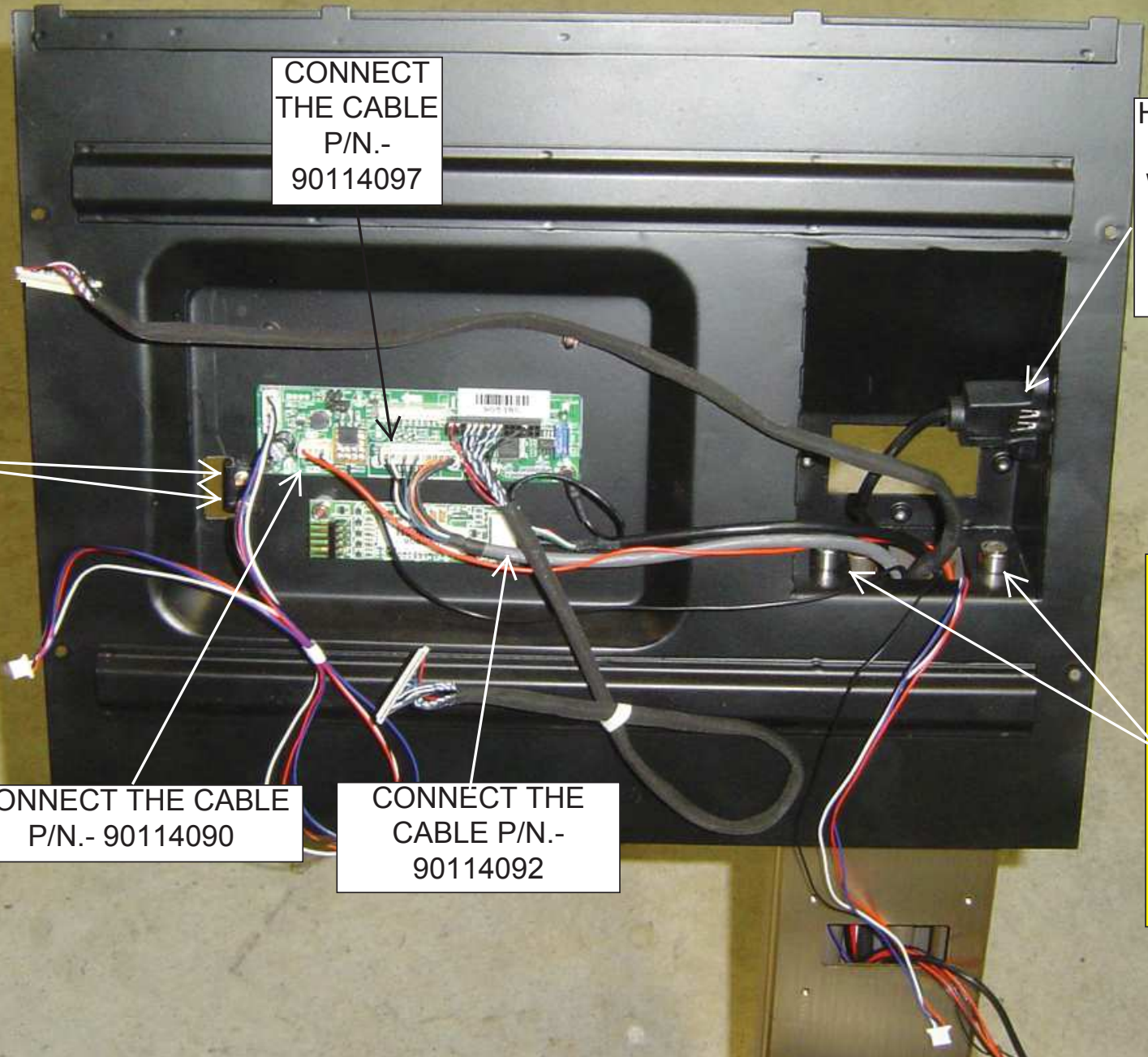
HOLD THE CABLE  
P/N.- 90114091  
WITH 2 SCREWS  
P/N.- 72054017  
(SEE NEXT  
PICTURE )

HOLD THE  
PIECE P/N.-  
71210622  
WITH 2  
NUTS P/N.-  
72190004  
(SEE NEXT  
PICTURES )

CONNECT THE CABLE  
P/N.- 90114090

CONNECT THE  
CABLE P/N.-  
90114092

HOLD THE  
PIECE P/N.-  
71210588 WITH 2  
SCREWS P/N.-  
72062035  
TIGHTEN WITH A  
REGULATED  
TOOL TO A  
TIGHTENING  
TORQUE 11 Nm



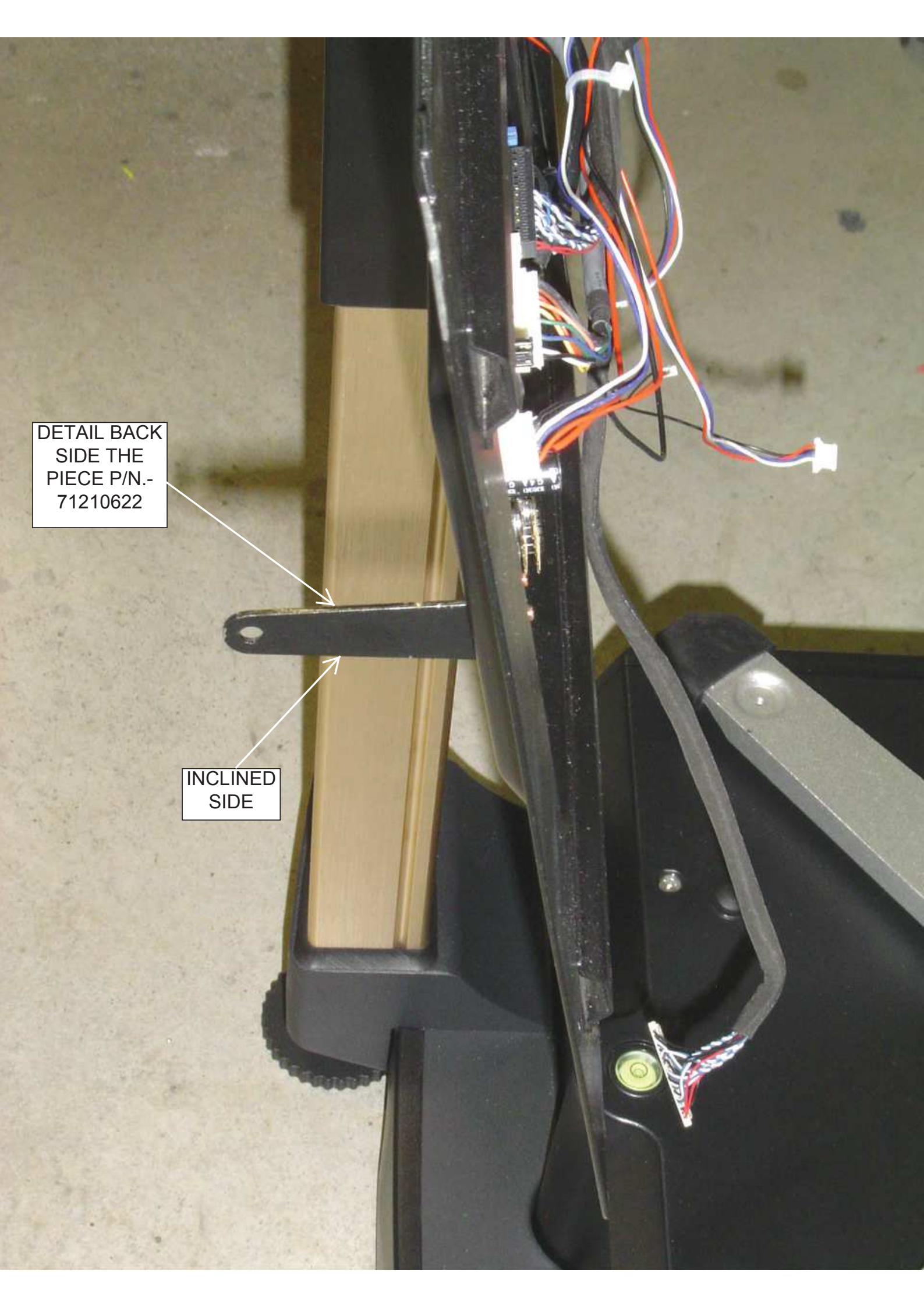
DETAIL OF HOLD  
HOLD THE PIECE  
P/N.- 71210622  
WITH 2 NUTS





DETAIL BACK  
SIDE THE  
PIECE P/N.-  
71210622

INCLINED  
SIDE



HOLD THE PIECE P/N.- 71210588  
WITH 2 SCREWS P/N.- 72062035  
TIGHTEN WITH A REGULATED  
TOOL TO A TIGHTENING TORQUE  
11 Nm





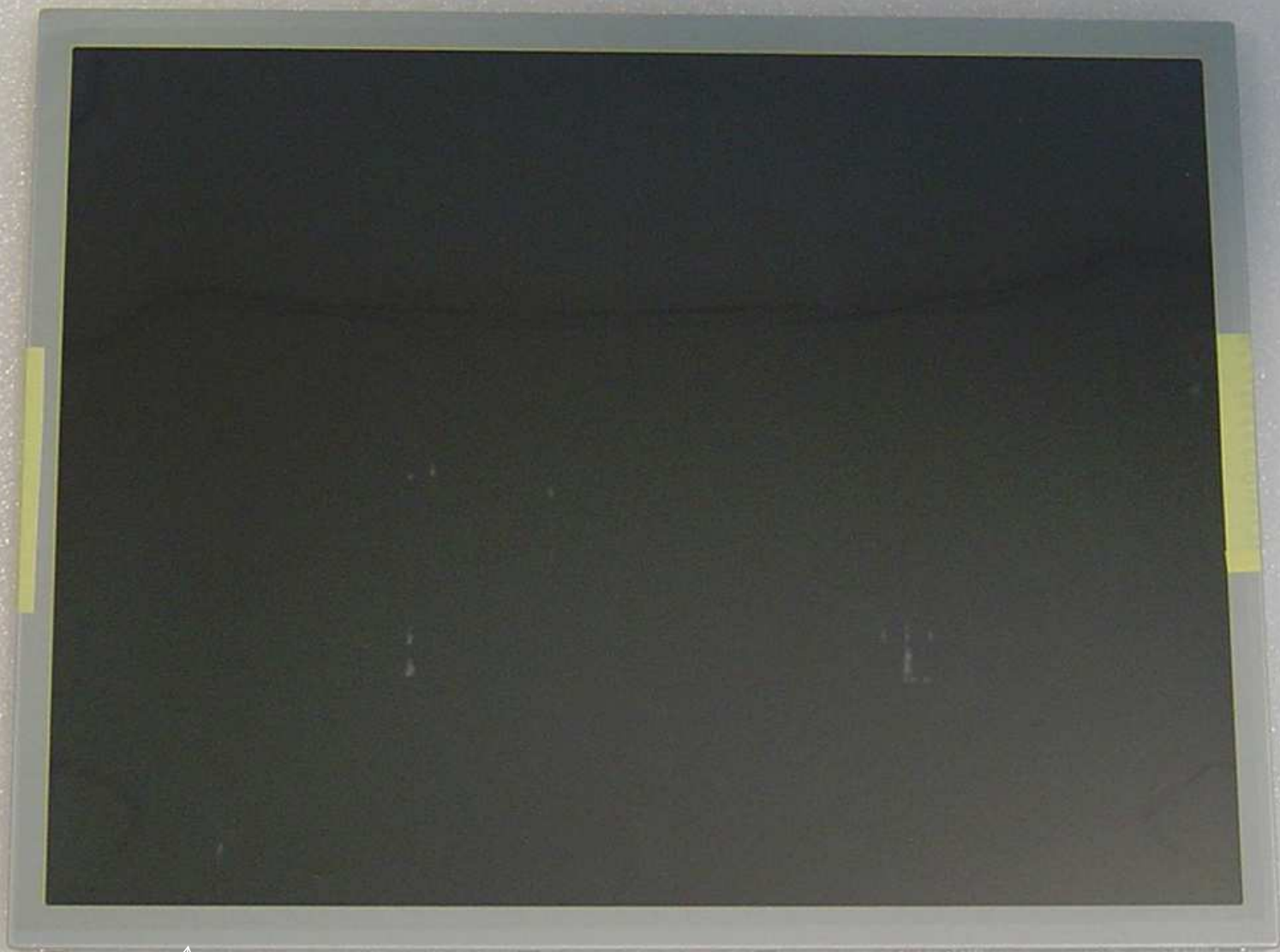


DETAIL AS WE  
HOLD THE  
CABLE P/N.-  
WITH 2 SCREWS  
P/N.- 72054017

# 11.- ASSEMBLY 15" FRONT MONITOR (COMPONENTES)



P/N.-  
71210523 (2)



P/N.-  
19019300



P/N.- 72200009  
(3 mm)(4)



P/N.- 72031015  
(4)



# 11.- ASSEMBLY 15" FRONT MONITOR (COMPONENTS)



P/N.-  
71004463



P/N.- 72201011 (4 mm)  
(8)

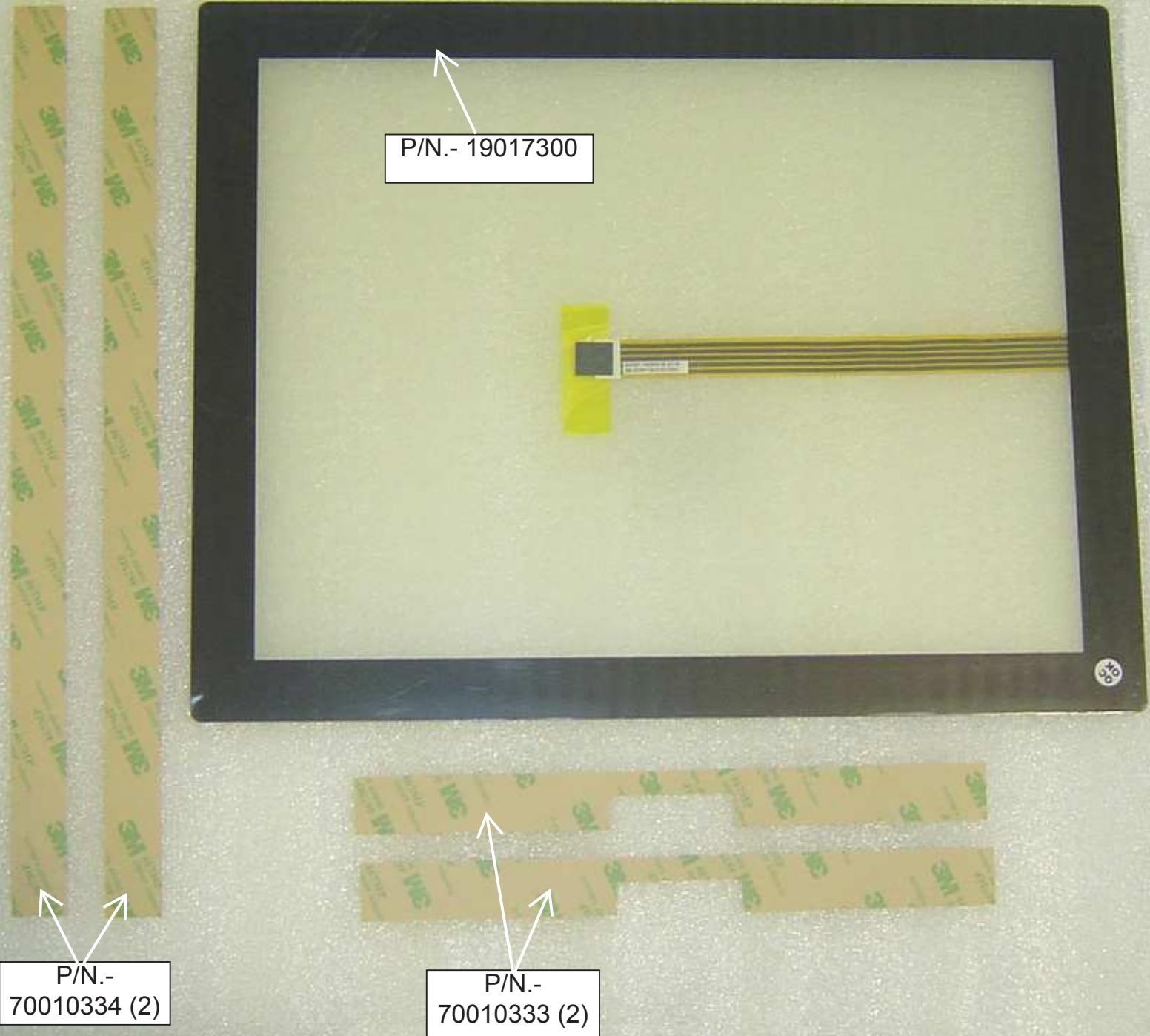


P/N.- 72056007  
(8)



P/N.- 72054017  
(6)

# 11.- ASSEMBLY 15" FRONT MONITOR (COMPONENTS)



P/N.- 19017300

P/N.-  
70010334 (2)

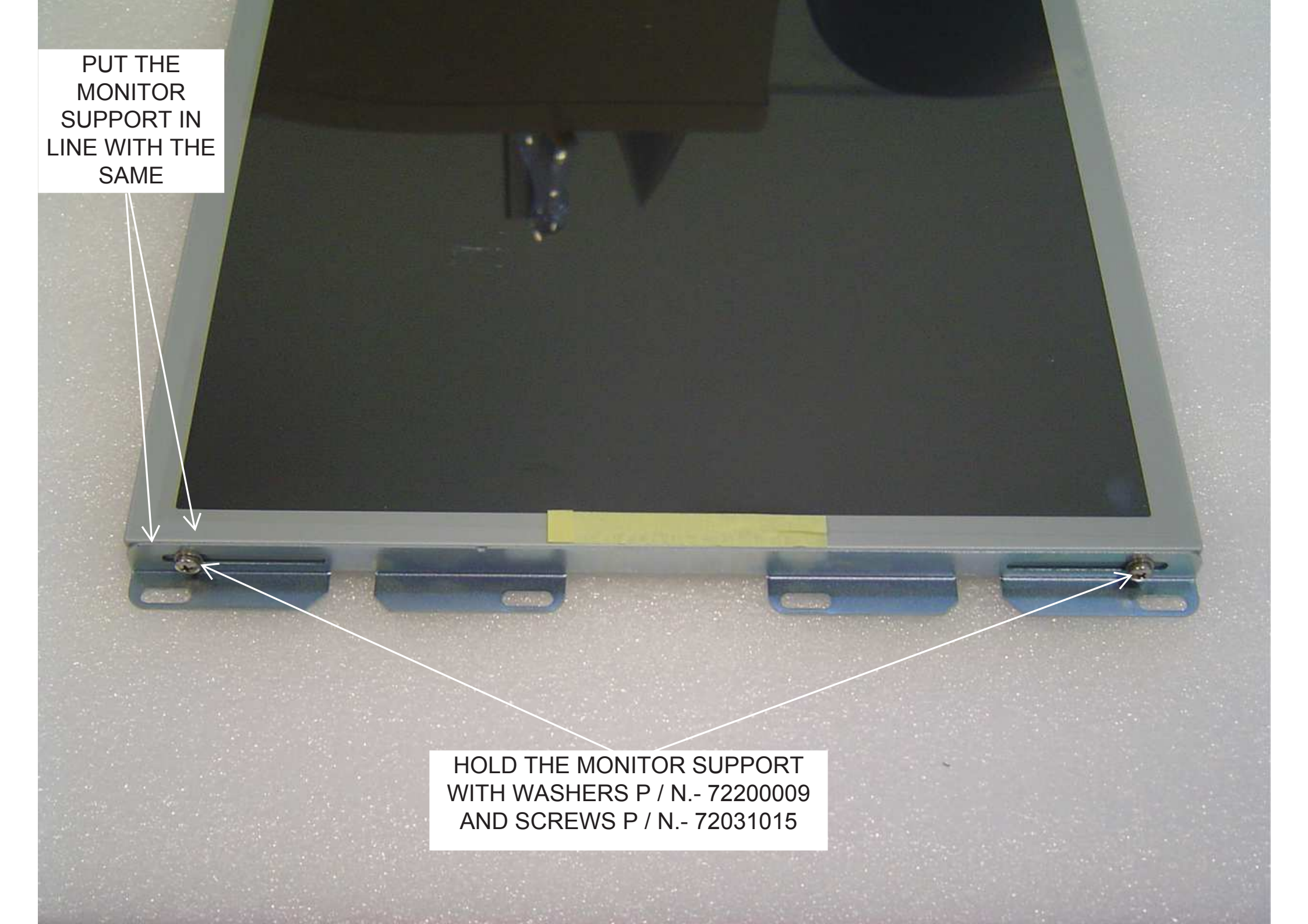
P/N.-  
70010333 (2)



PUT THE  
MONITOR  
SUPPORT IN  
LINE WITH THE  
SAME



HOLD THE MONITOR SUPPORT  
WITH WASHERS P / N.- 72200009  
AND SCREWS P / N.- 72031015



VIEW OTHER SIDE OF  
MONITOR

PUT THE  
MONITOR  
SUPPORT IN  
LINE WITH THE  
SAME

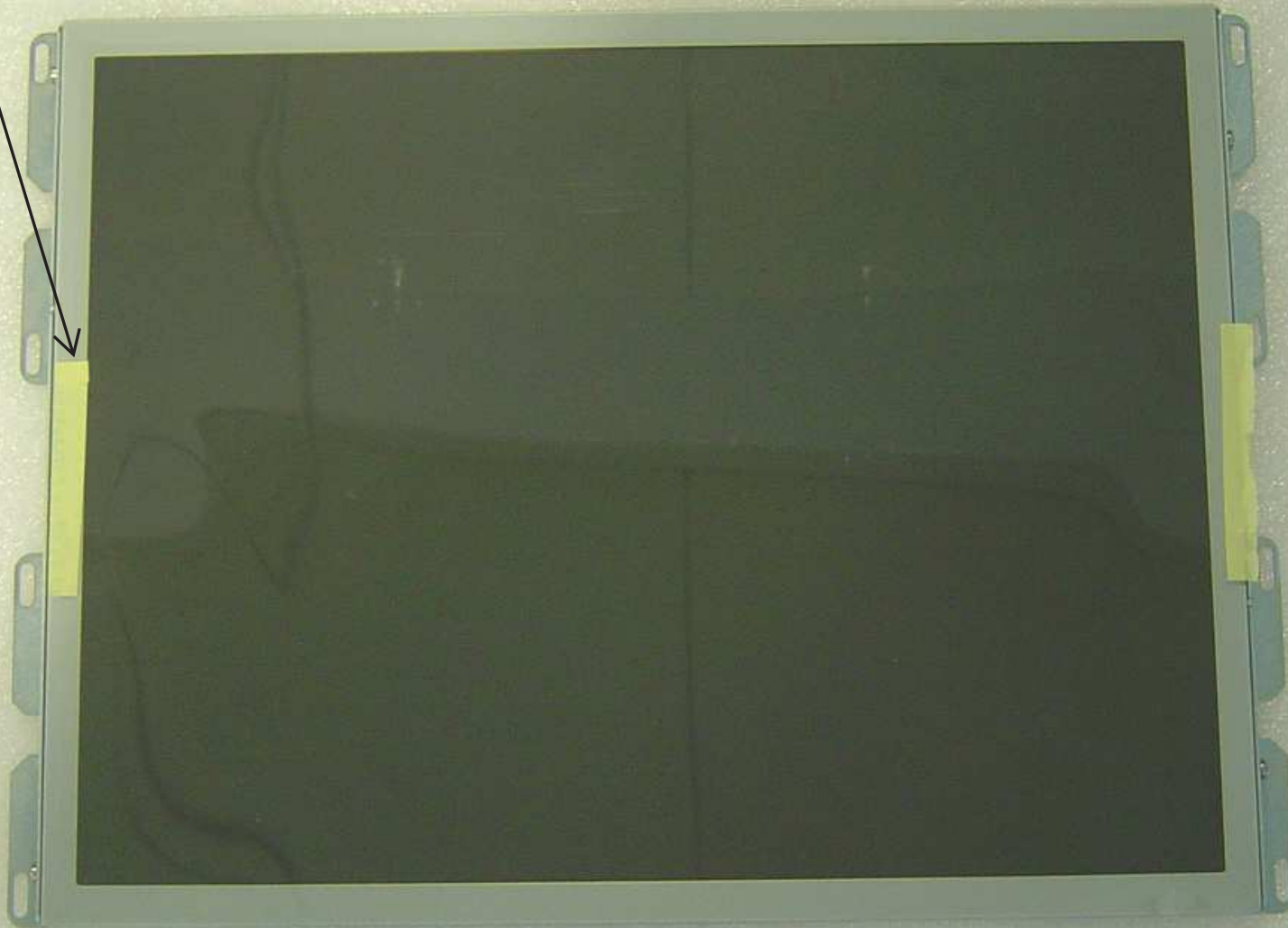
HOLD THE MONITOR SUPPORT  
WITH WASHERS P / N.- 72200009  
AND SCREWS P / N.- 72031015





ASSEMBLY VIEW

REMOVE THE  
MONITOR PROTECTOR  
BEFORE PUTTING IT  
ON THE SUPPORT



PUT THE MONITOR IN  
THIS POSITION. LOW  
TOWERS

HOLD IT WITH 8 WASHERS P / N.- 72201011 AND 8 SCREWS P / N.- 73036007.  
BEFORE TIGHTEN THE SCREWS BE SURE THE MONITOR IS CENTERED AND  
THE PLATEED BORDERS ARE NOT VIEWED ON THE VISION WINDOW (SEE  
NEXT IMAGE)



HIGH  
TOWERS  
SUPPORT

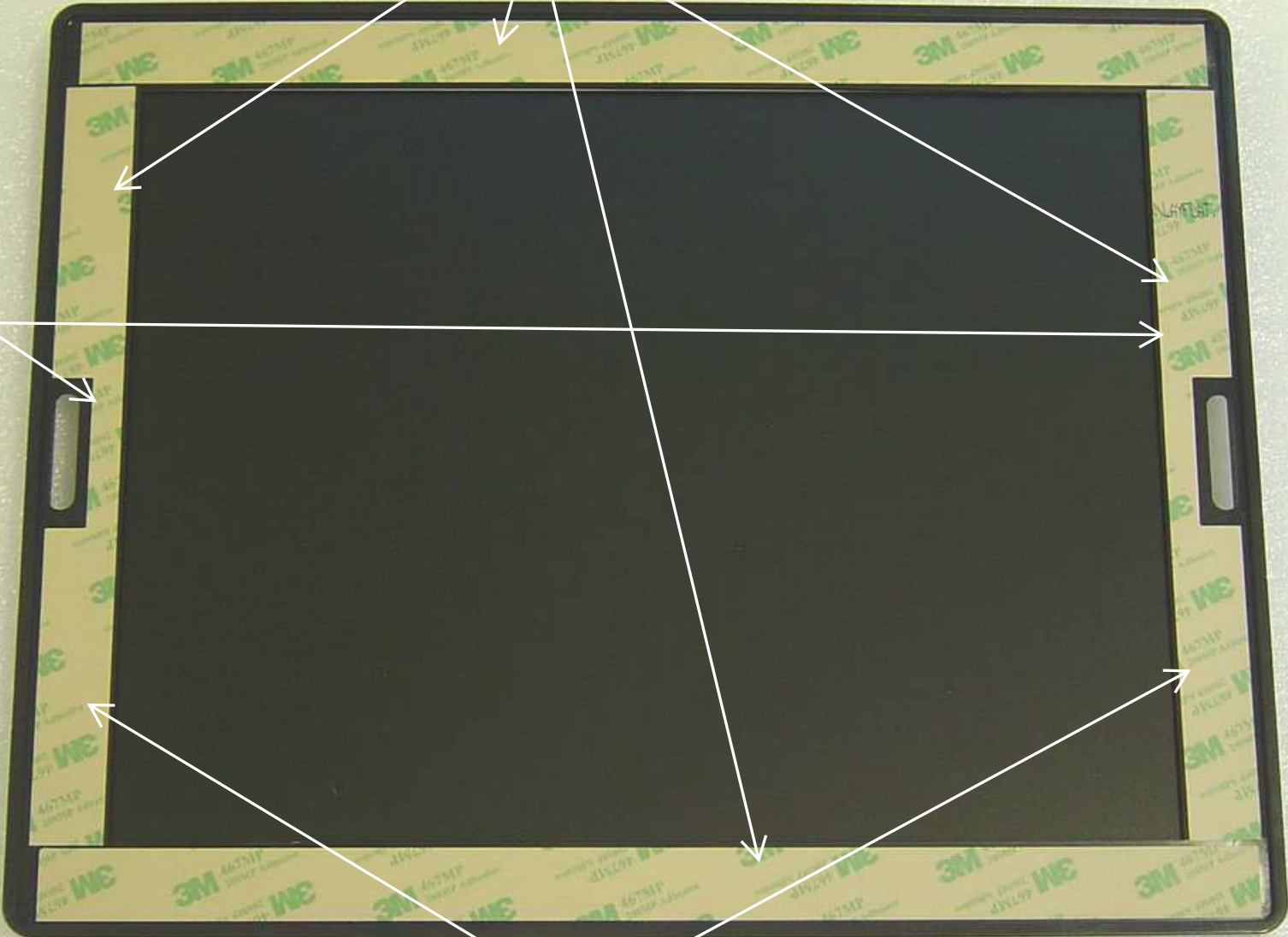


CENTERING THE  
MONITOR TO PREVENT  
THE VIEW OF THE  
PLATED EDGE



TIGHTEN THE ADHESIVE STRIPS P / N.-  
70010333 AND 70010334 TO THE  
MONITOR HOUSING . ALSO REMOVE THE  
PROTECTOR OF THE EXTERNAL PART TO  
PICK THE TOUCH

P/N.-  
70010334



P/N.-  
70010333



OVERVIEW



REMOVE THE TOUCH INTERNAL PROTECTOR BEFORE PICKING IT

INSERT THE TOUCH IN THE SPACE OF THE CASE AND PLACE IT IN THE ADHESIVE TAPES. INSERT THE CABLE BY THE HOLLOW OF THE LEFT PART





OVERVIEW BACK  
SIDE

TOUCH  
CABLE





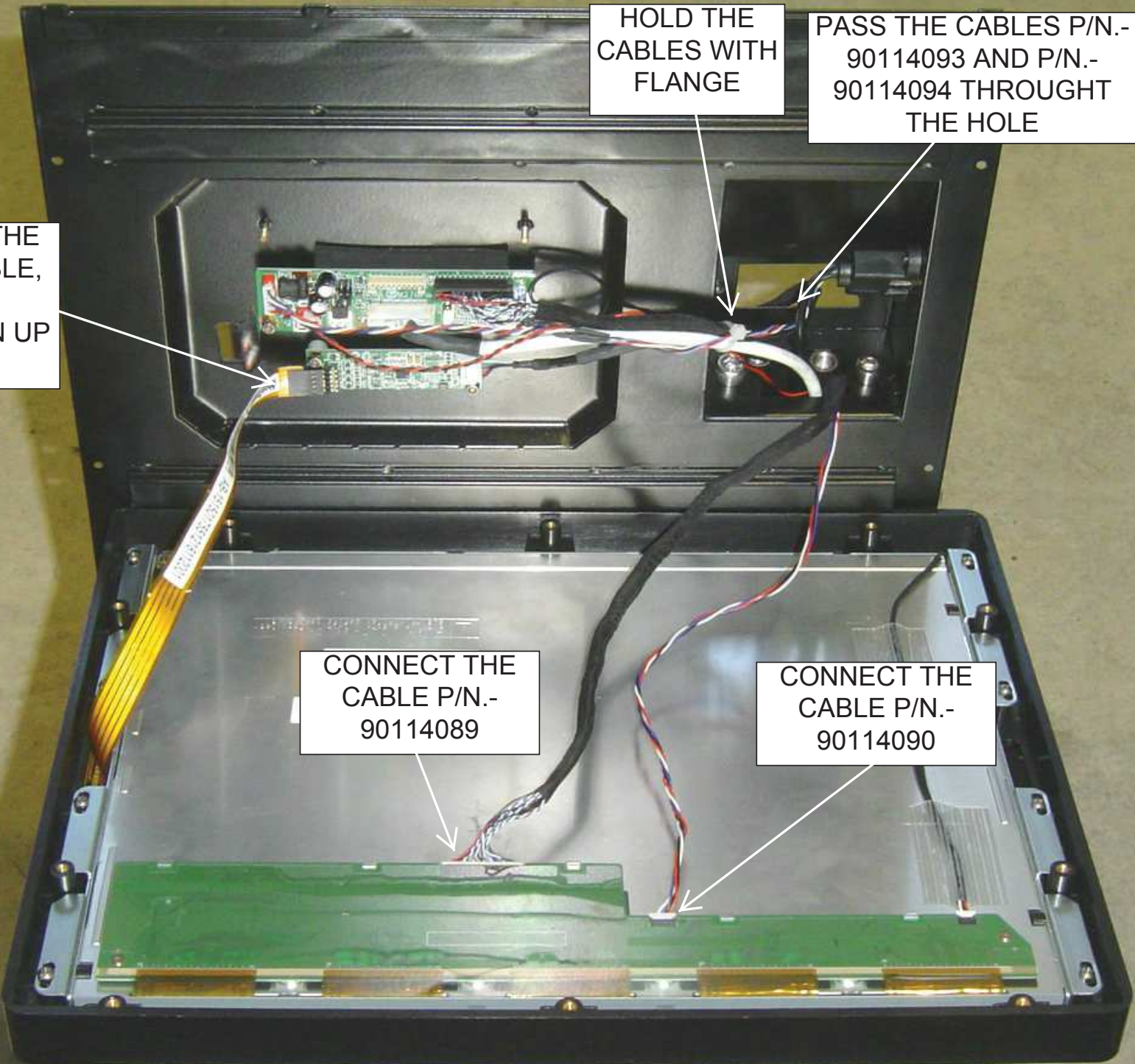
CONNECT THE TOUCH CABLE, AT THIS POSITION, IN UP PINES

HOLD THE CABLES WITH FLANGE

PASS THE CABLES P/N.- 90114093 AND P/N.- 90114094 THROUGH THE HOLE

CONNECT THE CABLE P/N.- 90114089

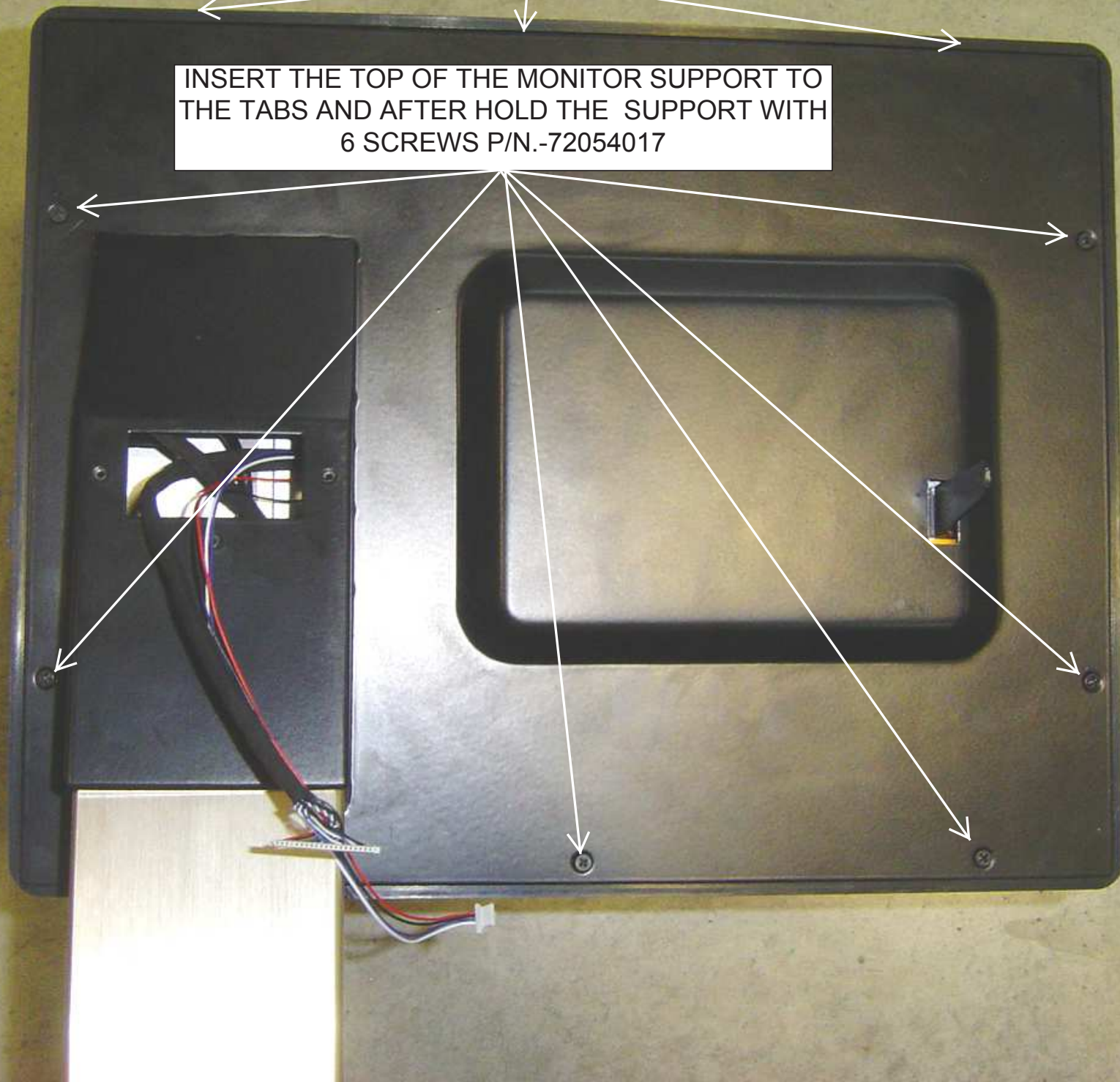
CONNECT THE CABLE P/N.- 90114090



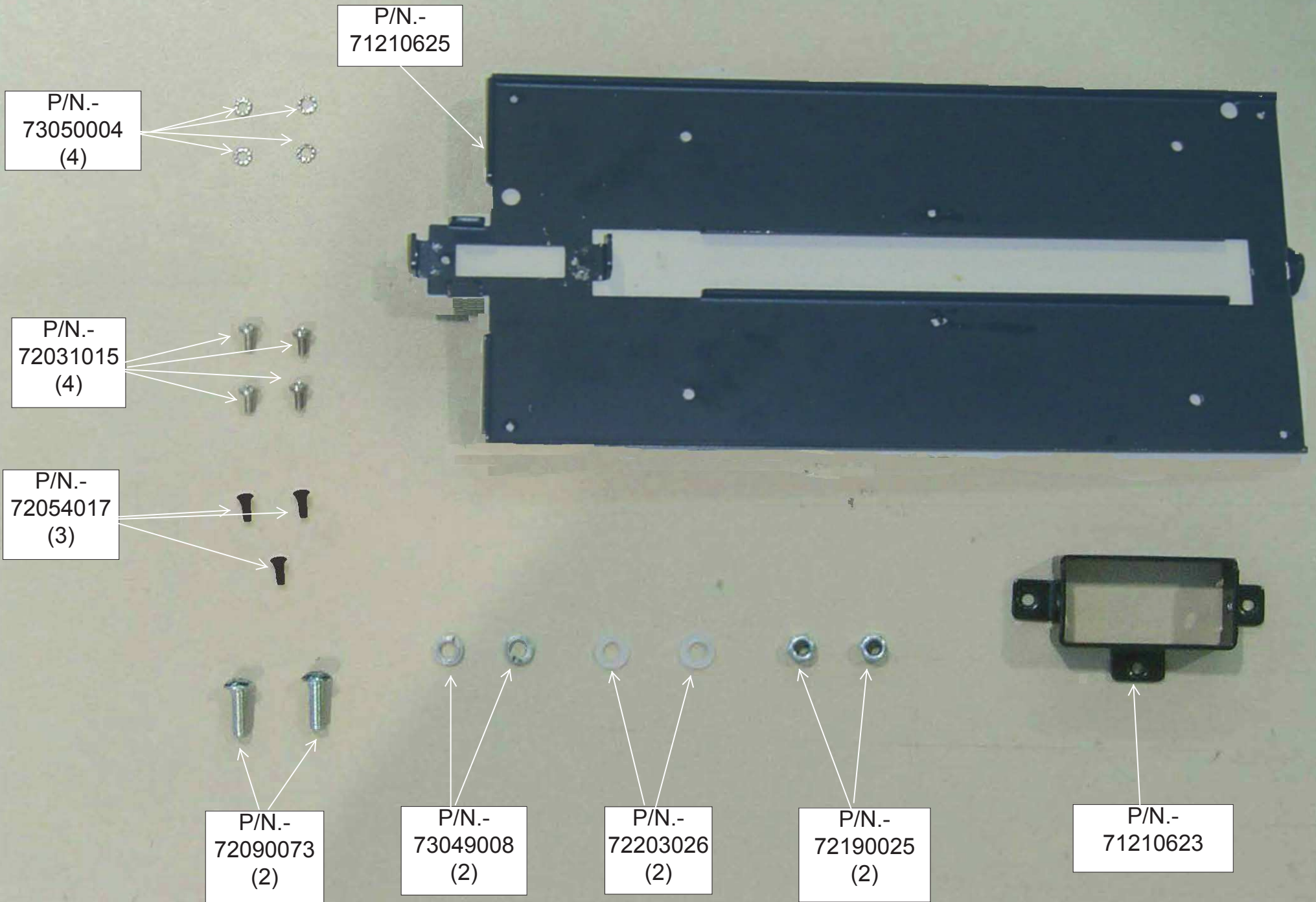


INSERT IN TABS

INSERT THE TOP OF THE MONITOR SUPPORT TO THE TABS AND AFTER HOLD THE SUPPORT WITH 6 SCREWS P/N.-72054017

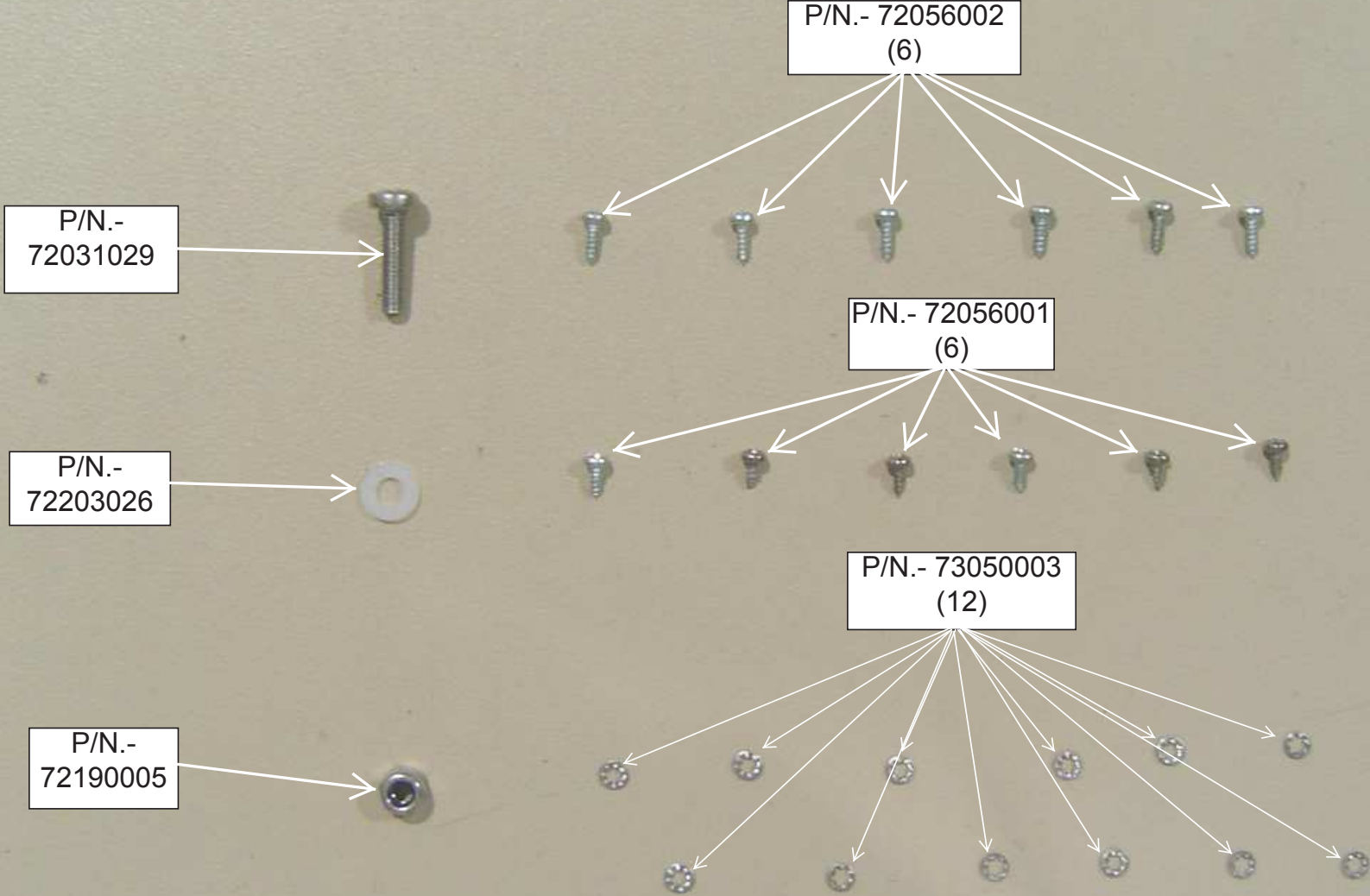


# 11.- ASSEMBLY SUPPORT BACK MONITOR (COMPONENTS)



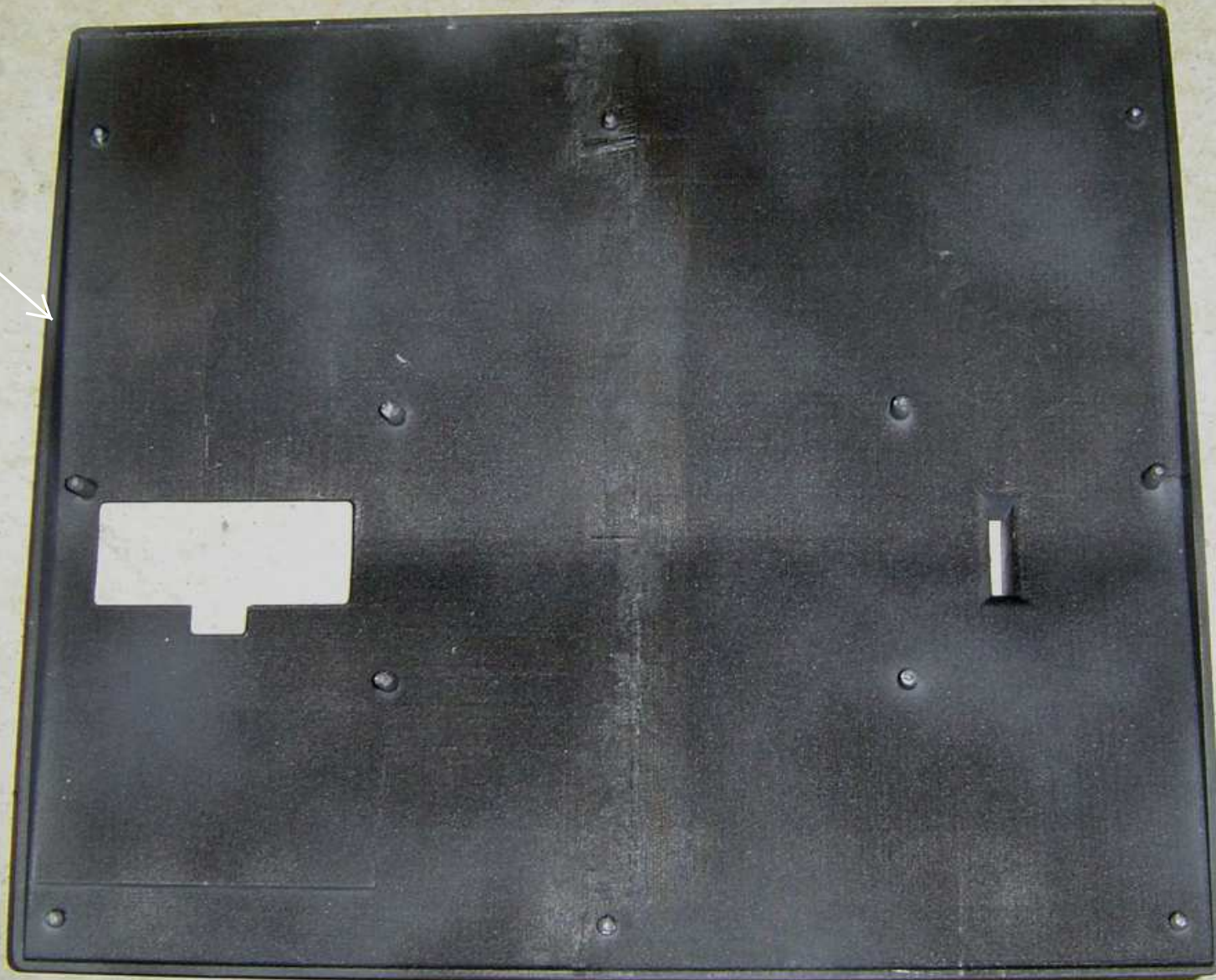


# 11.- ASSEMBLY SUPPORT BACK MONITOR (COMPONENTS)



# 11.- ASSEMBLY SUPPORT BACK MONITOR (COMPONENTS )

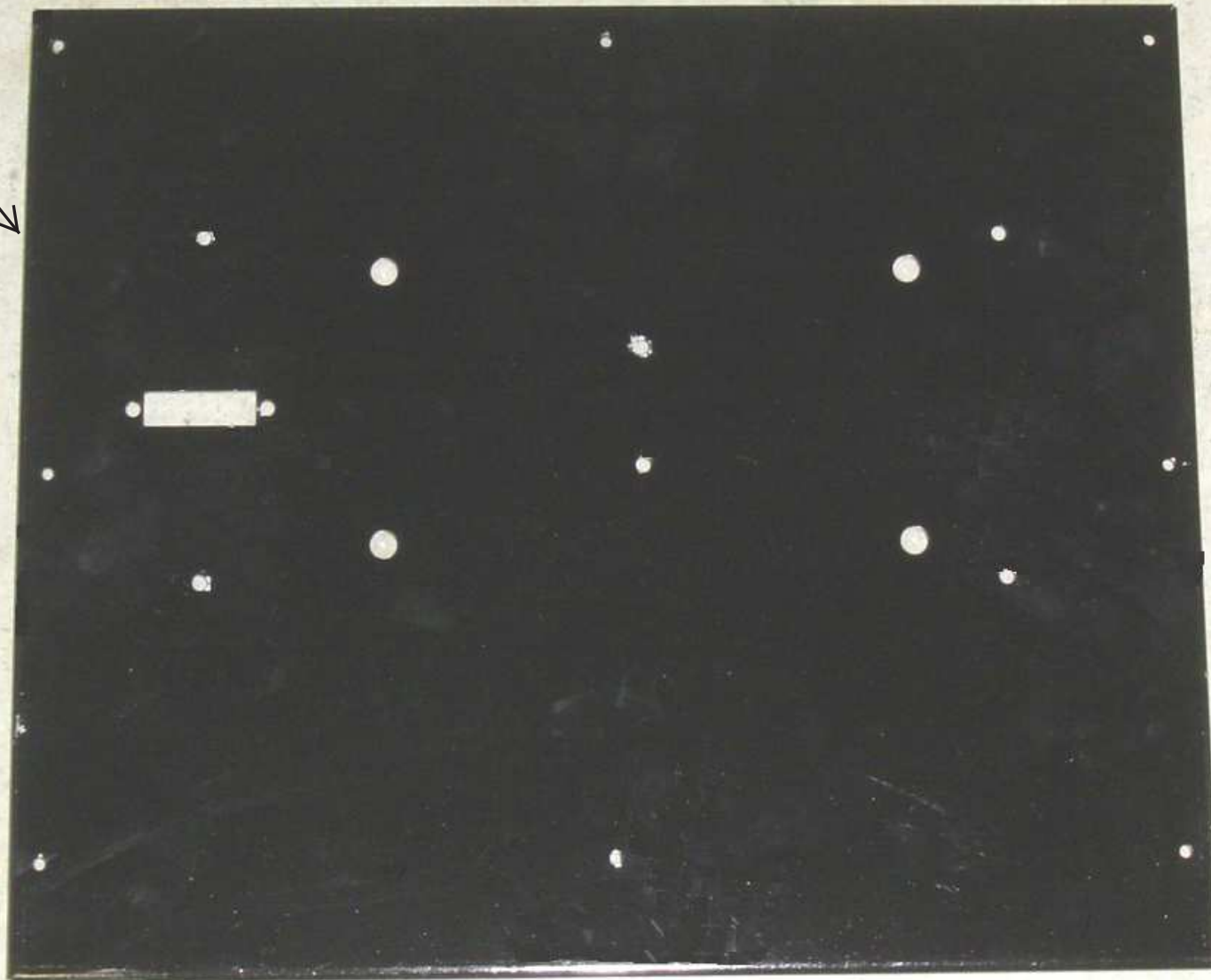
P/N.-  
71004547





# 11.- ASSEMBLY SUPPORT BACK MONITOR (COMPONENTS )

P/N.-  
71210592



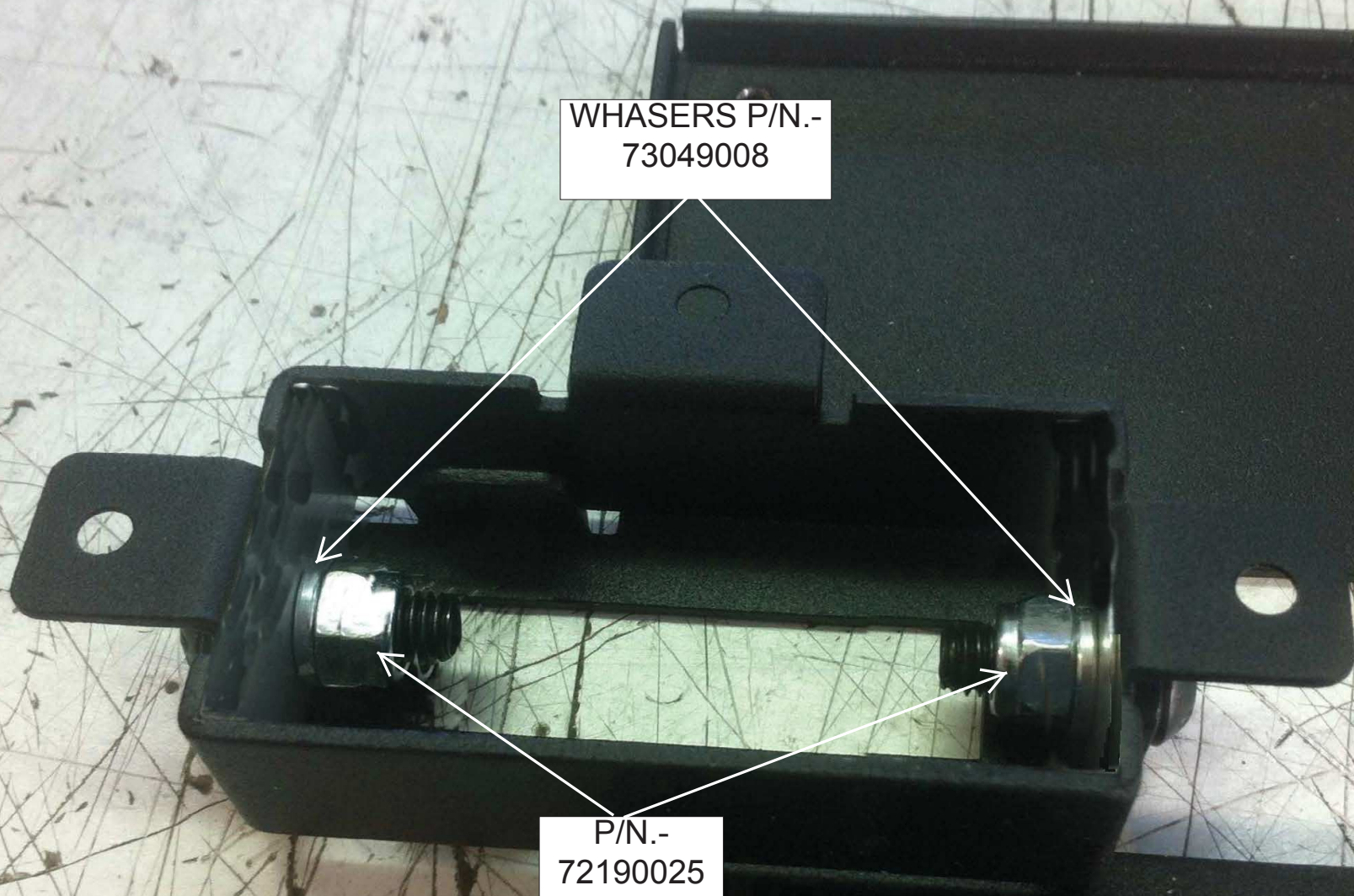
ASSEMBLY THE PIECES P/N.- 71210623 ON PIECE P/N.- 71210625  
AND HOLD WITH SCREWS P/N.- 72090073, WHASERS P(N.-  
73049008 AND 72203026 AND NUTS 72190025 (SEE NEXT  
PICTURES TO VIEW THE POSITION THIS PIECES )

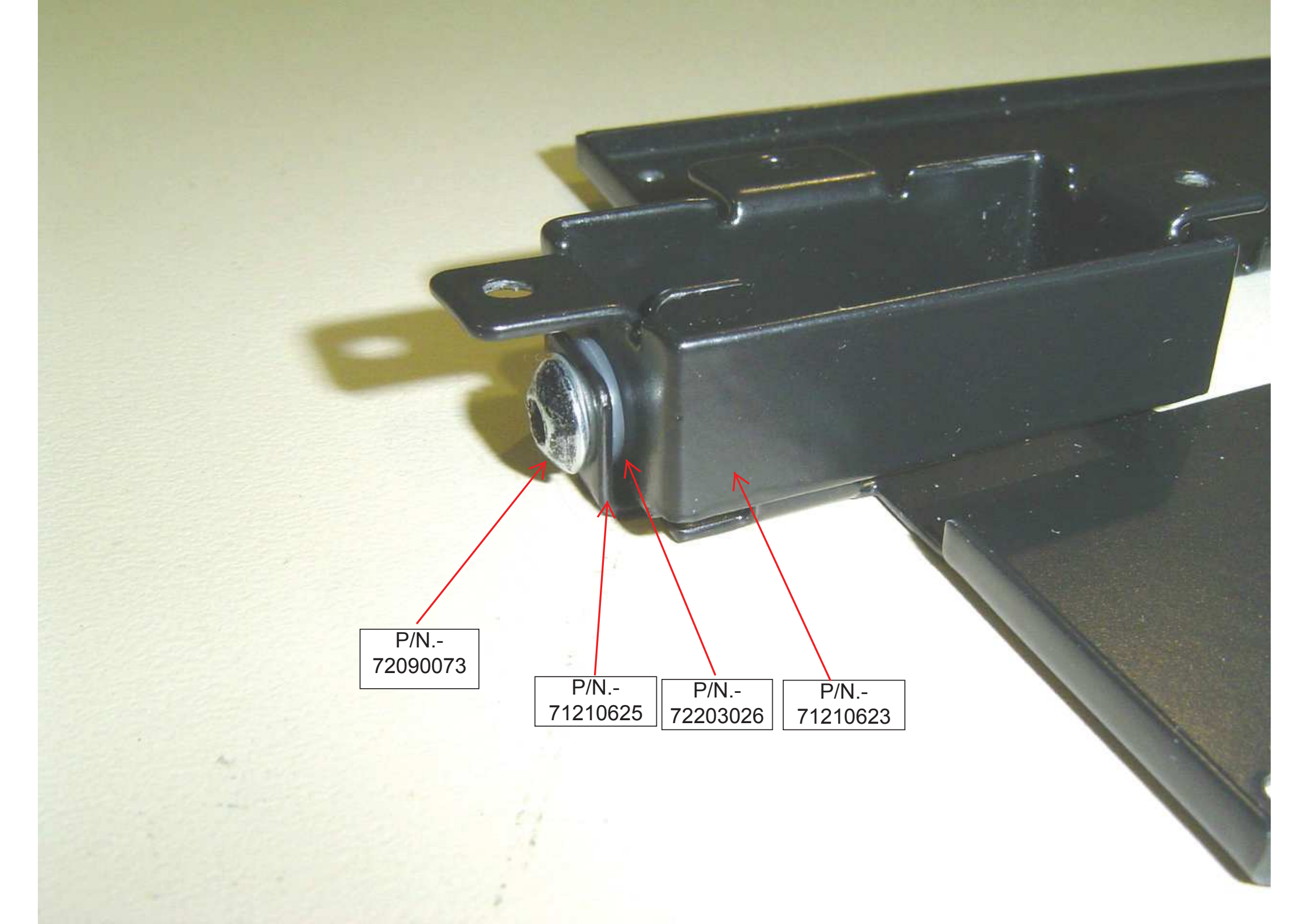




WHASERS P/N.-  
73049008

P/N.-  
72190025





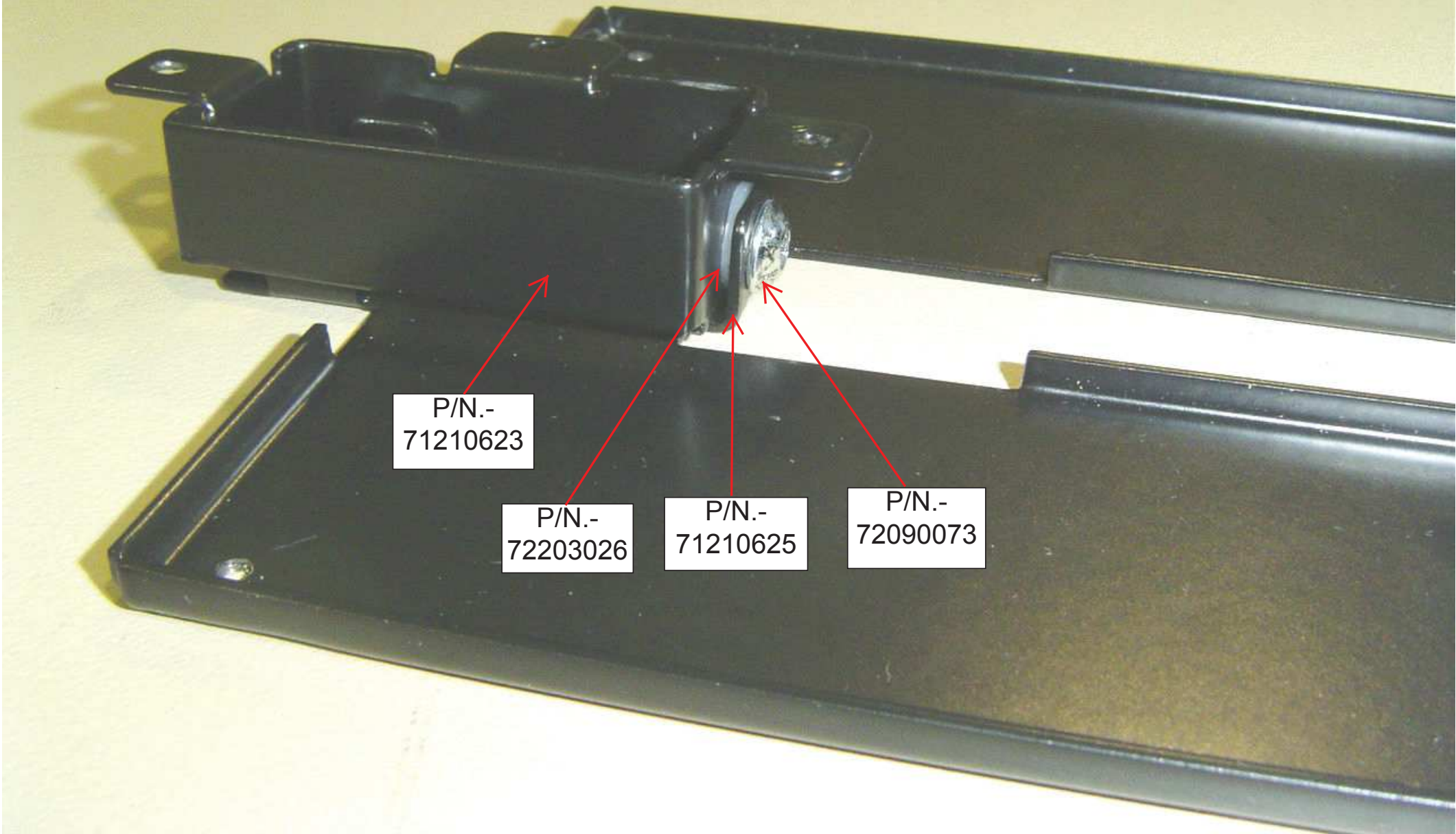
P/N.-  
72090073

P/N.-  
71210625

P/N.-  
72203026

P/N.-  
71210623





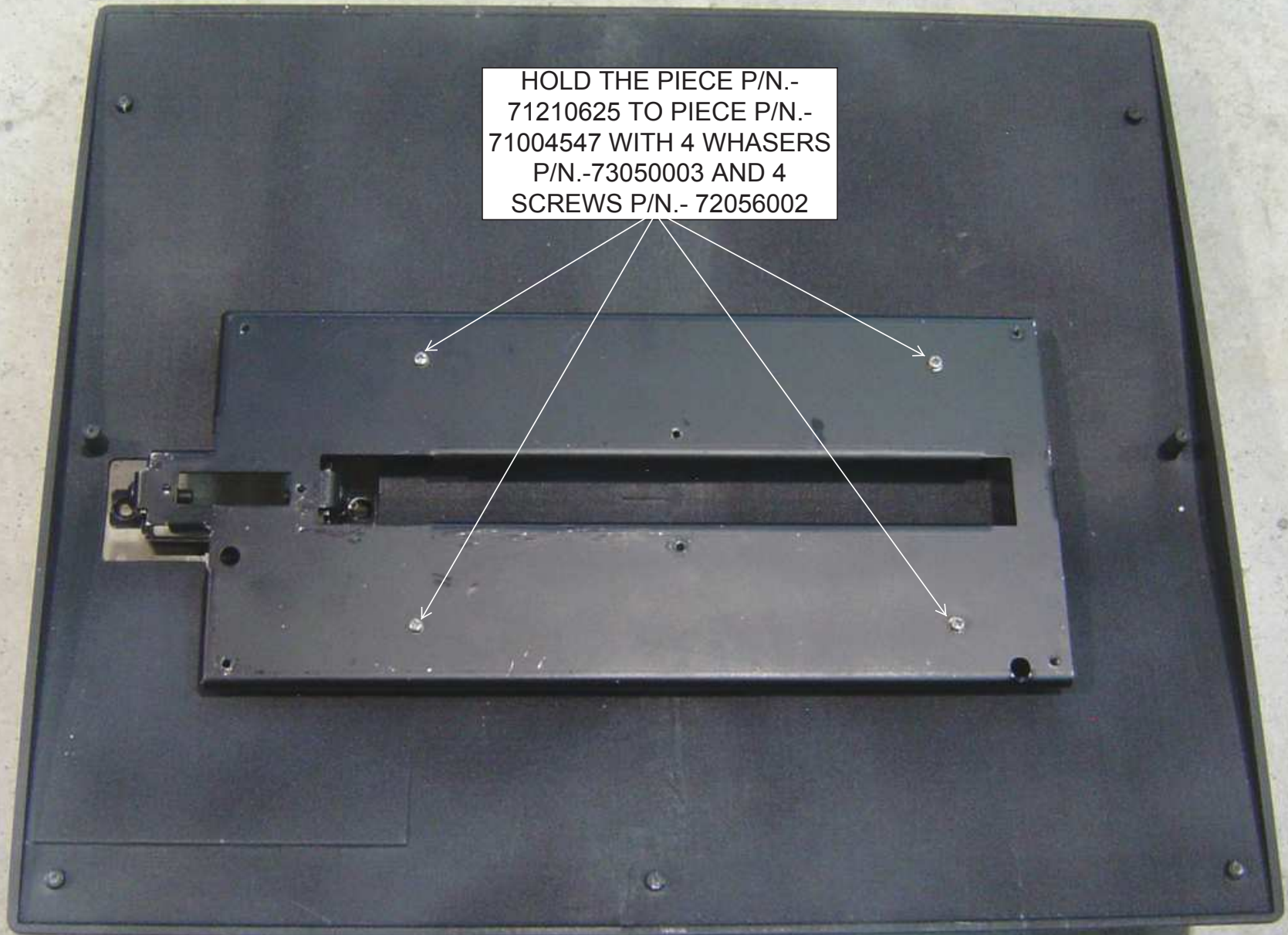
P/N.-  
71210623

P/N.-  
72203026

P/N.-  
71210625

P/N.-  
72090073

HOLD THE PIECE P/N.-  
71210625 TO PIECE P/N.-  
71004547 WITH 4 WHASERS  
P/N.-73050003 AND 4  
SCREWS P/N.- 72056002

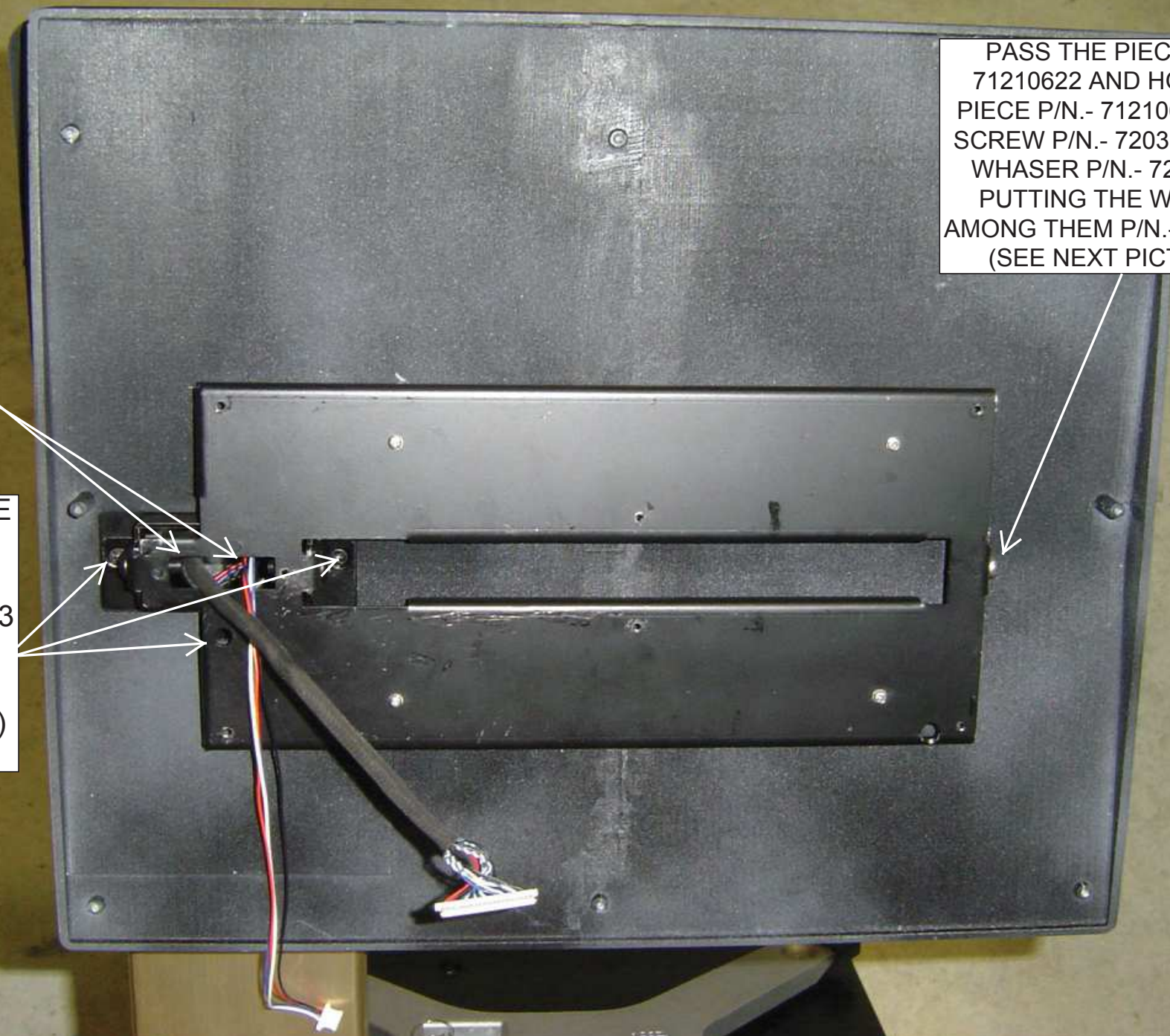




PASS THE PIECE P/N.-  
71210622 AND HOLD TO  
PIECE P/N.- 71210625 WITH  
SCREW P/N.- 72031029 AND  
WHASER P/N.- 72190005,  
PUTTING THE WHASER  
AMONG THEM P/N.- 72200326  
(SEE NEXT PICTURE )

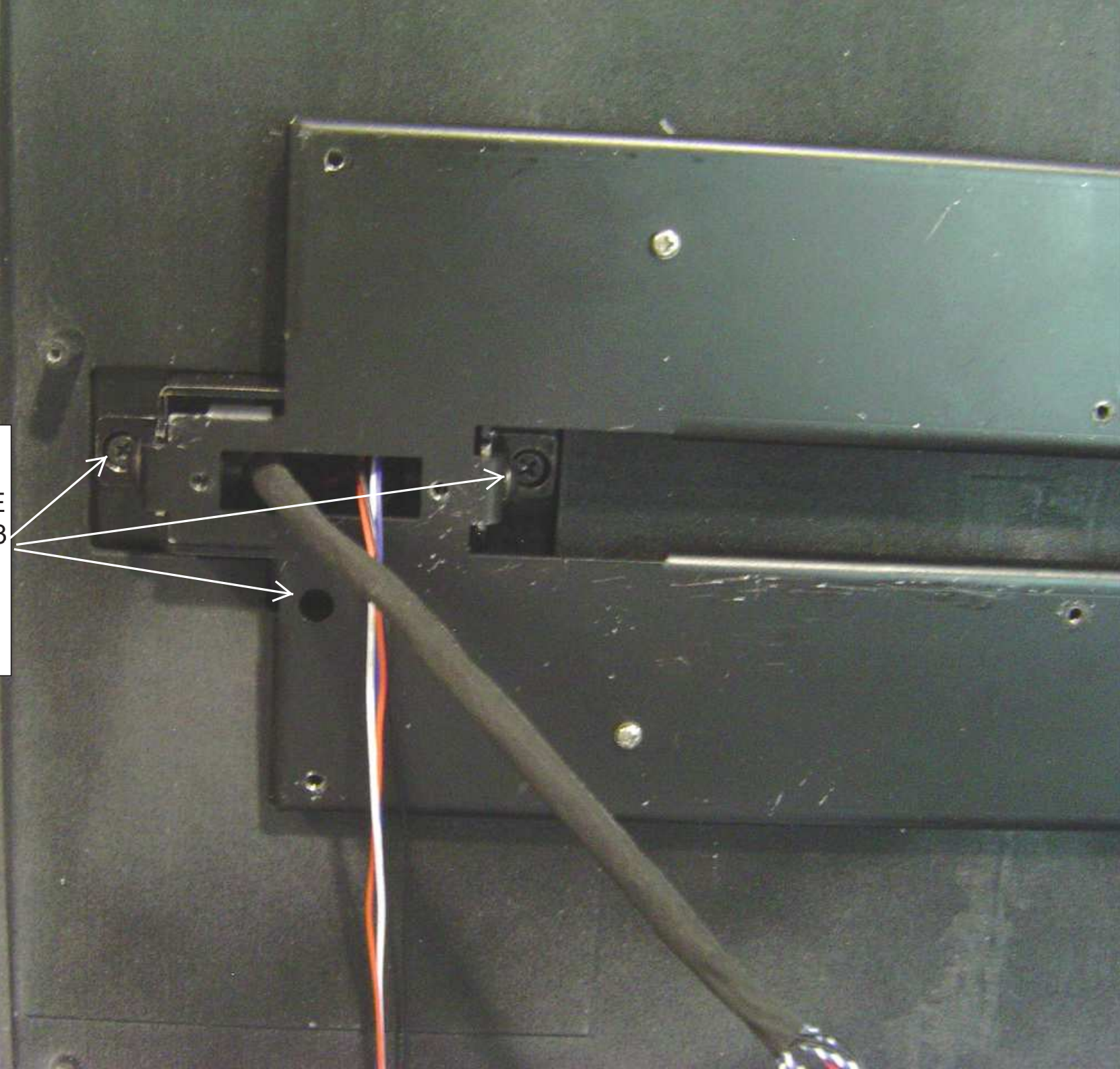
PASAR LOS  
CABLES POR EL  
HUECO

HOLD THE PIECE  
P/N.- 71210623  
TO THE  
SUPPORT WITH 3  
SCREWS P/N.-  
72054017 (SEE  
NEXT PICTURE )





DETAIL HOLD  
THE PIECE P/N.-  
71210591 TO THE  
SUPPORT WITH 3  
SCREWS P/N.-  
72054017





DETAIL OF HOW TO HOLD THE PIECE P/N.-  
71210622 TO THE PIECE P/N.- 71210625 WITH  
SCREW P/N.- 72031029 AND WHASER P/N.-  
72190005, PUTTING THE WHASER AMONG  
THEM P/N.- 72200326

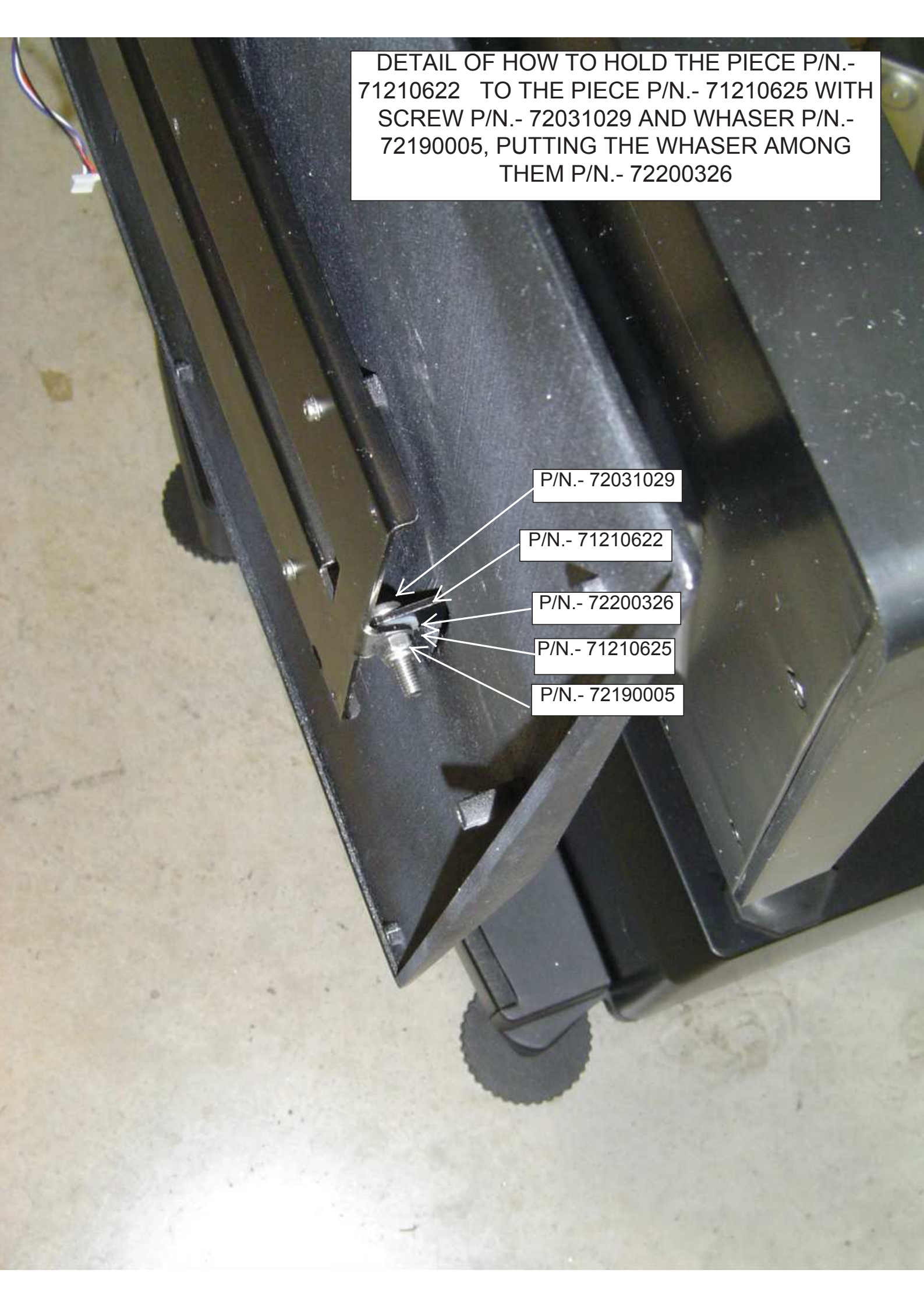
P/N.- 72031029

P/N.- 71210622

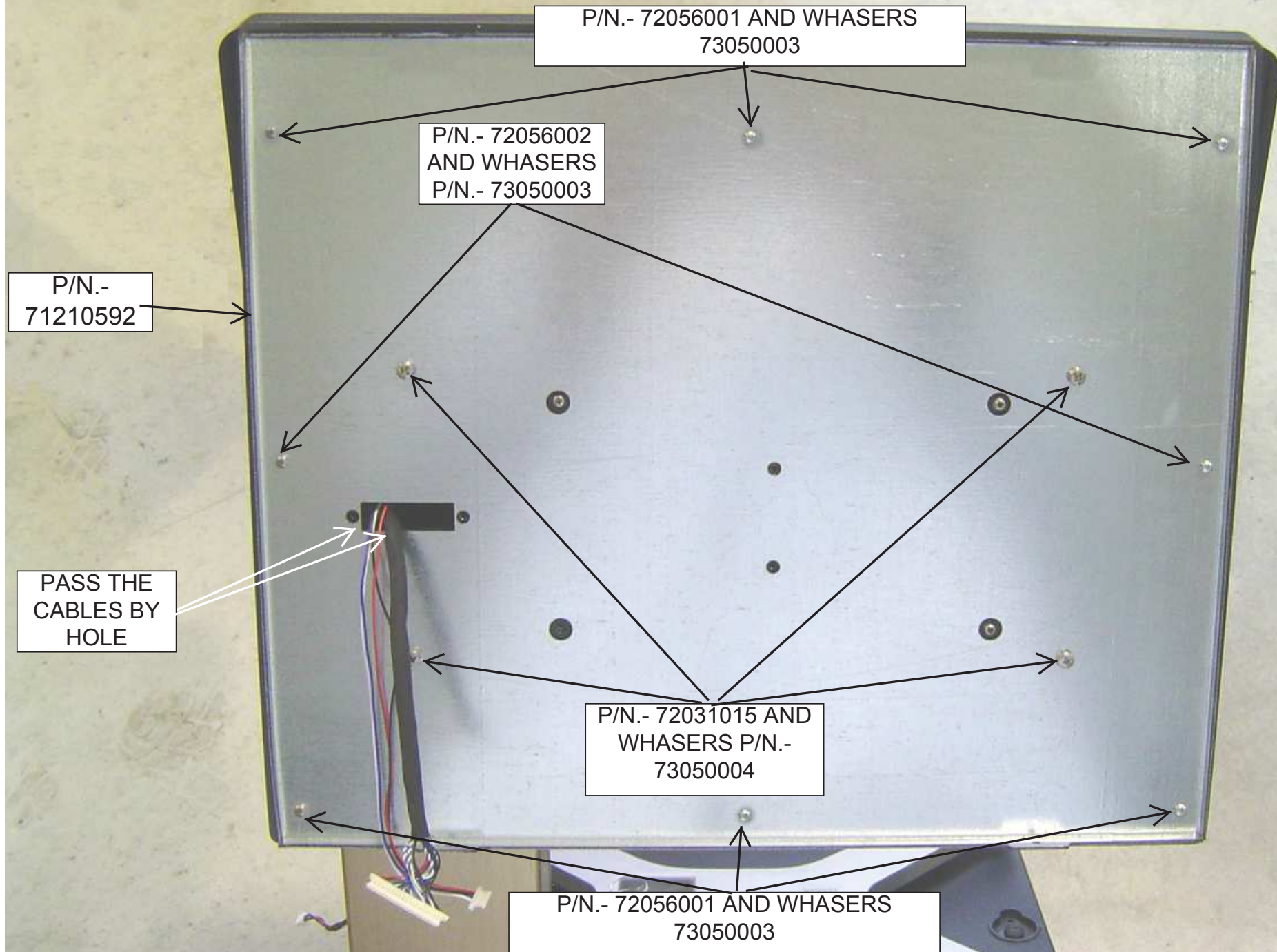
P/N.- 72200326

P/N.- 71210625

P/N.- 72190005



HOLD THE COVER P/N.- 71210592 WITH THE 4 WHASER P/N.- 73050004 AND THE 4 SCREWS P/N.- 72031015. AFTER PUT THE 2 SCREWS P/N.- 72056002 AND 6 SCREWS P/N.- 72056001 WITH THE WHASERS P/N.- 73050003





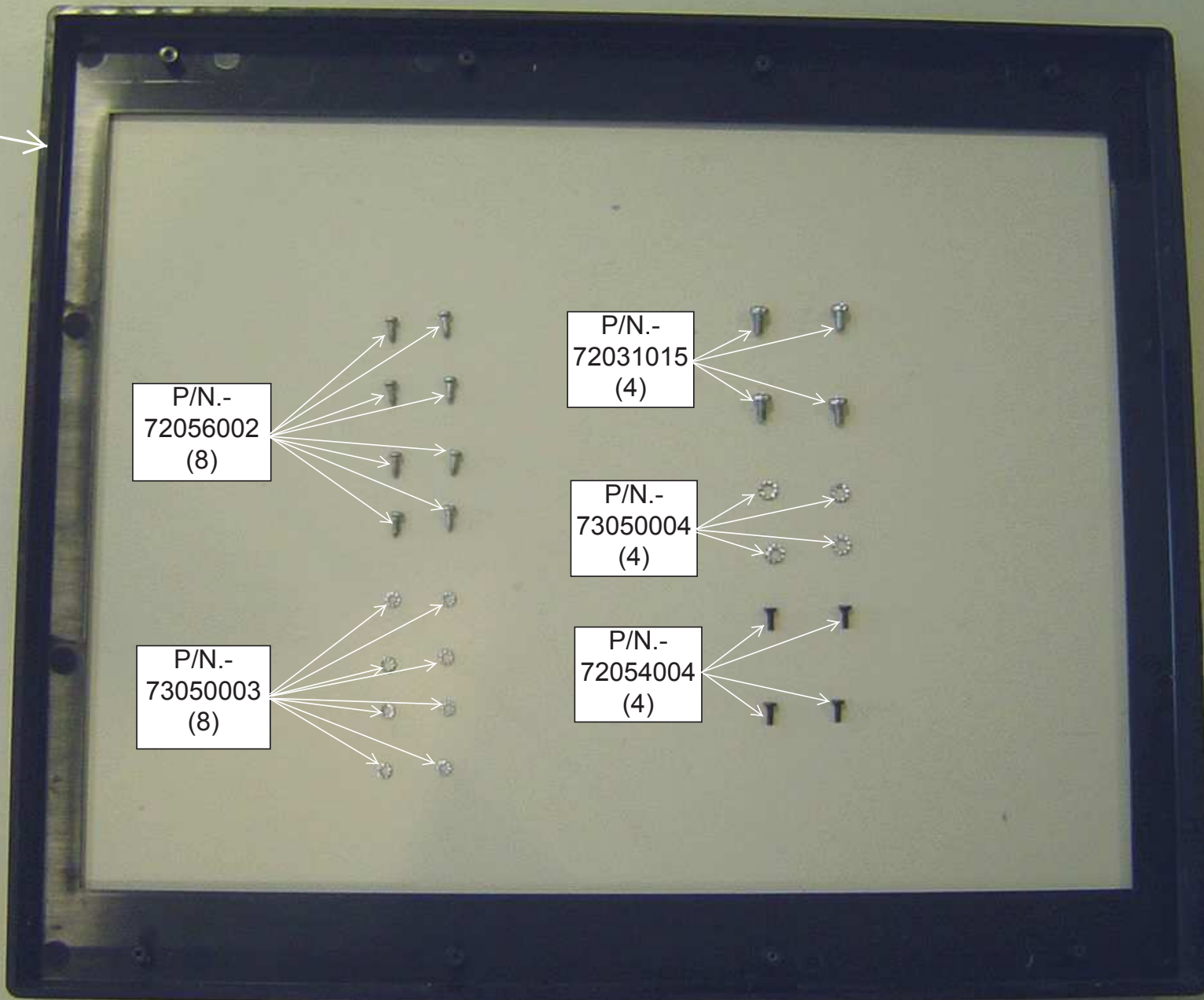
# 13.- ASSEMBLY AND CONNECT SET BACK MONITOR (COMPONENTS )

P/N.-  
19019300



# 13.- ASSEMBLY AND CONNECT SET BACK MONITOR (COMPONENTS )

P/N.-  
71004527



P/N.-  
72056002  
(8)

P/N.-  
72031015  
(4)

P/N.-  
73050004  
(4)

P/N.-  
73050003  
(8)

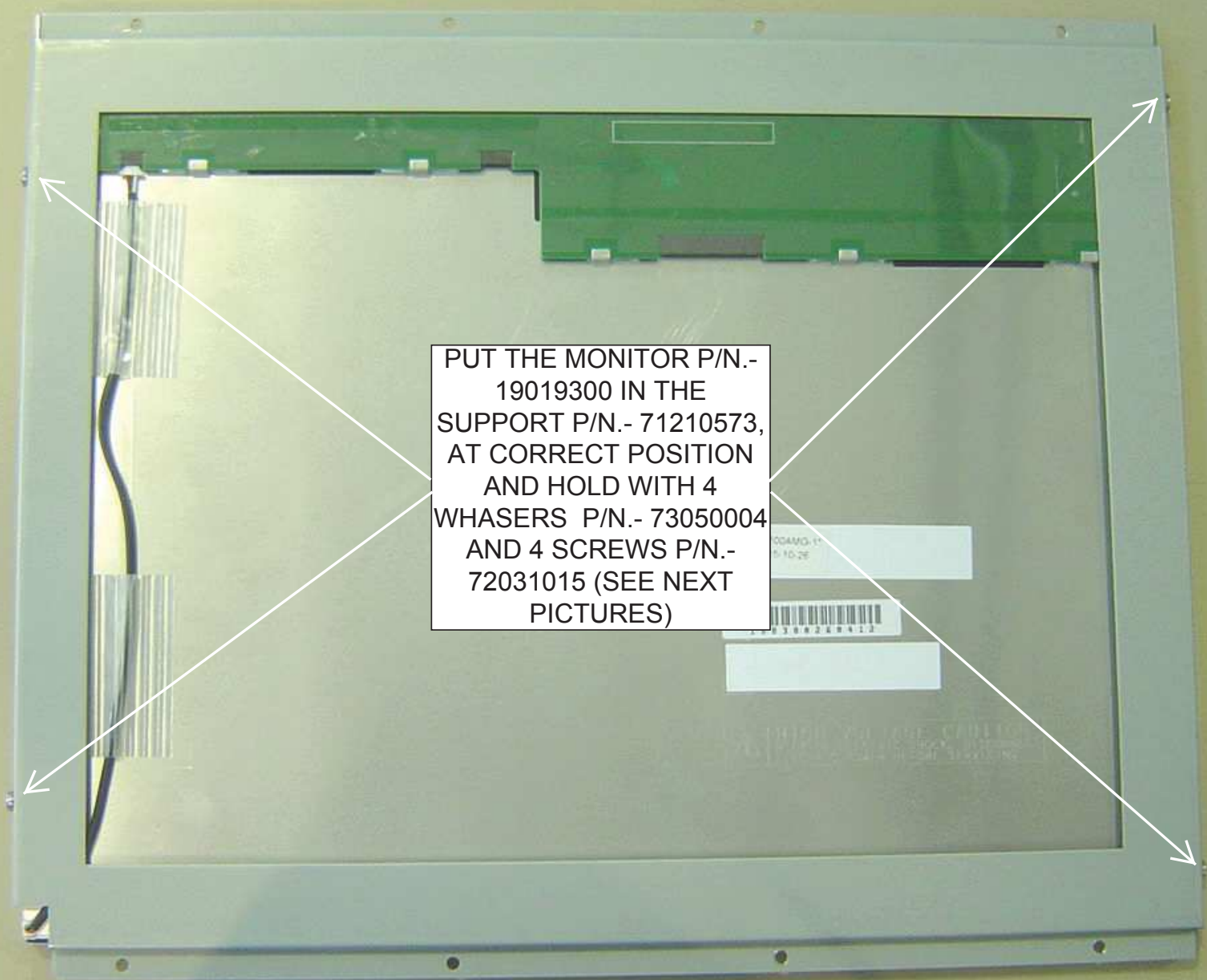
P/N.-  
72054004  
(4)



# 13.- ASSEMBLY AND CONNECT SET BACK MONITOR (COMPONENTS )

P/N.-  
71210573

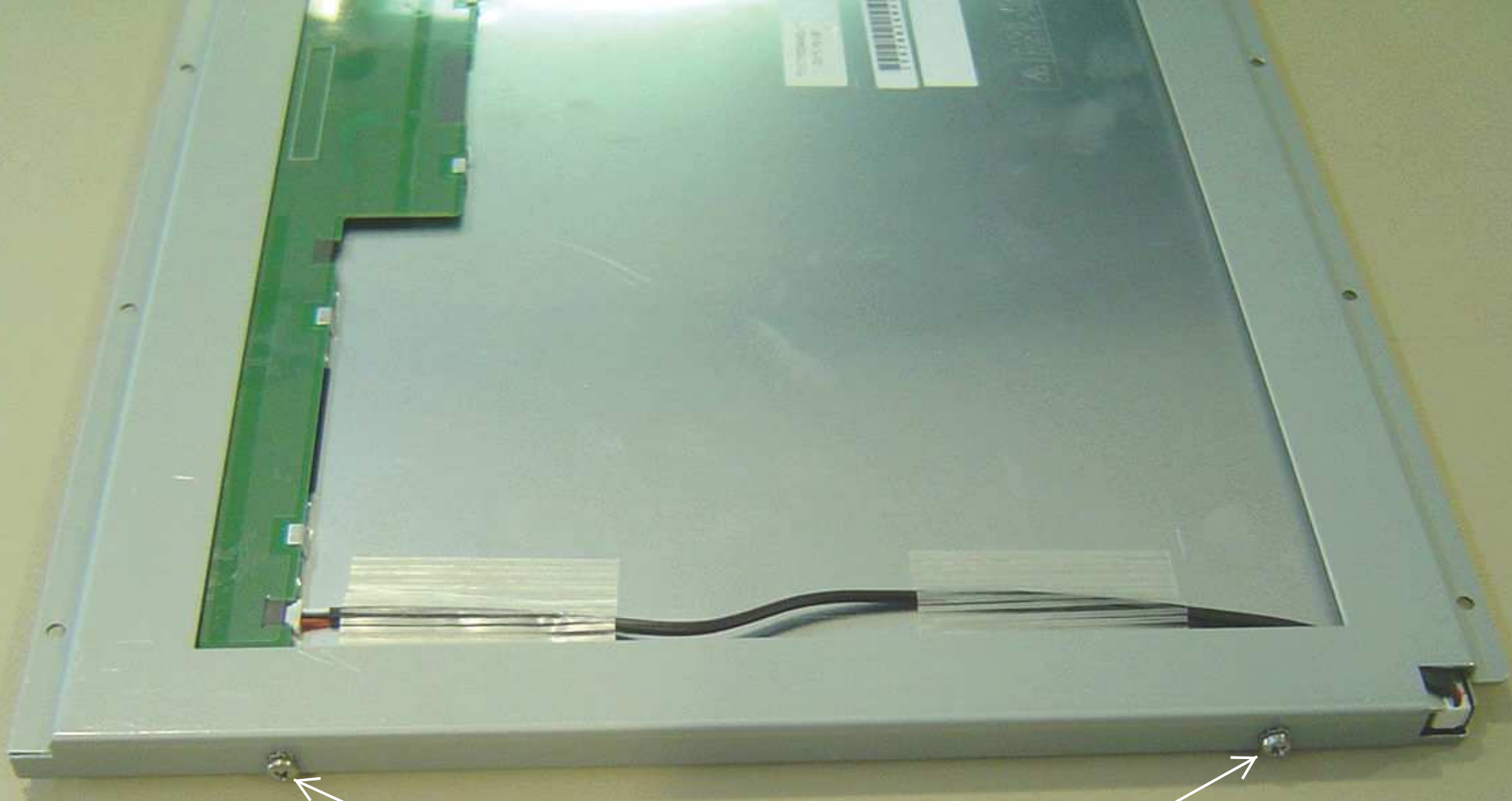




PUT THE MONITOR P/N.-  
19019300 IN THE  
SUPPORT P/N.- 71210573,  
AT CORRECT POSITION  
AND HOLD WITH 4  
WHASERS P/N.- 73050004  
AND 4 SCREWS P/N.-  
72031015 (SEE NEXT  
PICTURES)

004MG.11  
1.10.2E  
2938828412





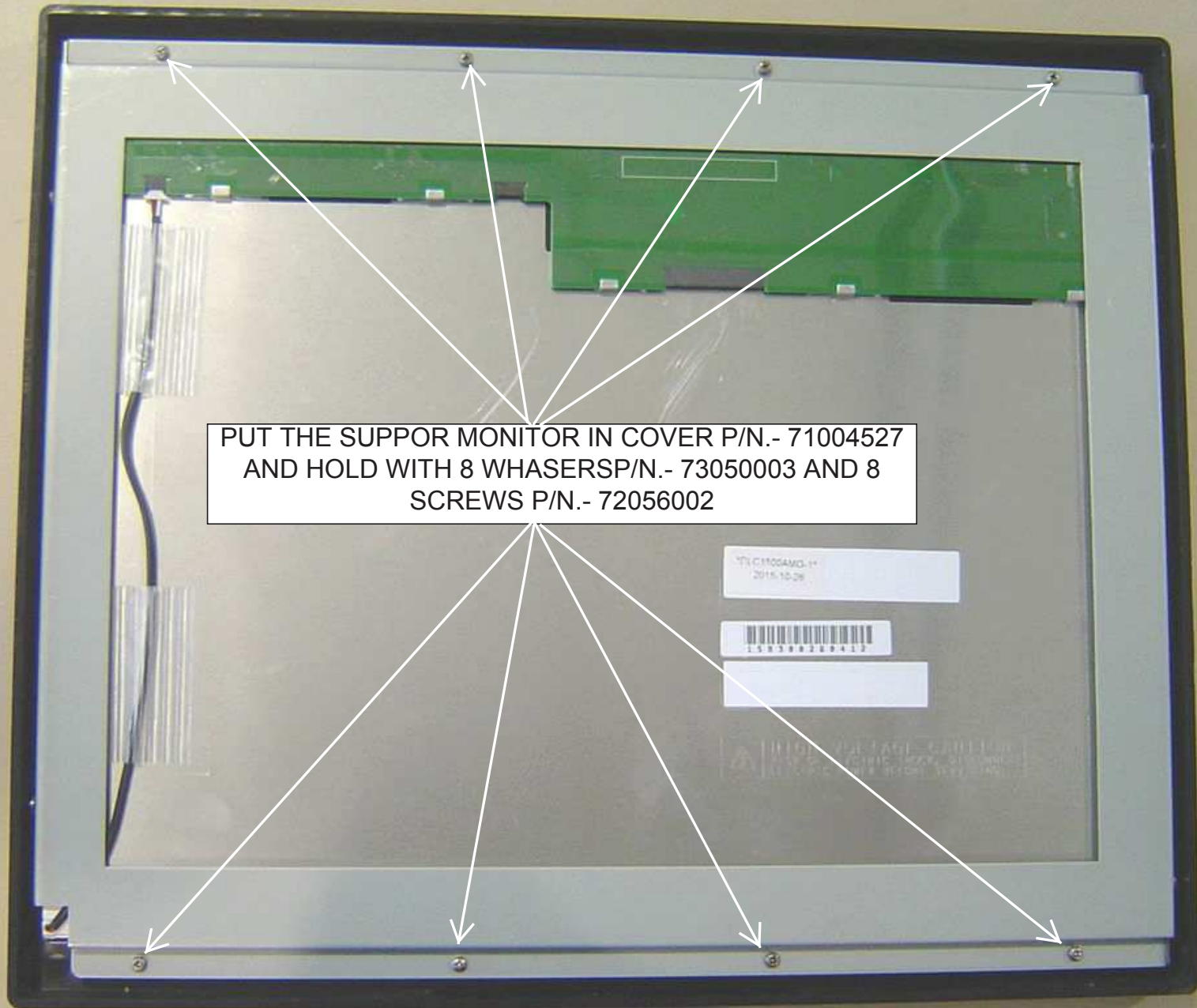
WHASERS P/N.-  
73050004 AND  
SCREWS P/N.-  
72031015



WHASERS P/N.-  
73050004 AND  
SCREWS P/N.-  
72031015



PUTTING THE SUPPORT CENTER, TO AVOID SEE THE EDGE SILVER  
(SEE NEXT PICTURE)



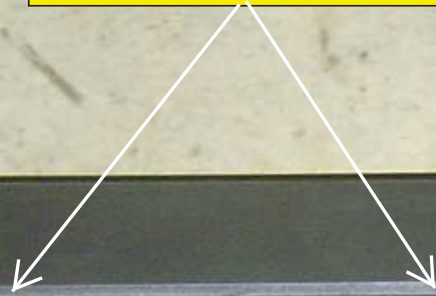
PUT THE SUPPOR MONITOR IN COVER P/N.- 71004527  
AND HOLD WITH 8 WHASERS P/N.- 73050003 AND 8  
SCREWS P/N.- 72056002

TN C1105AMG-H  
2015-10-26




159389389413

TO PREVENT SEE THE  
EDGE SILVER

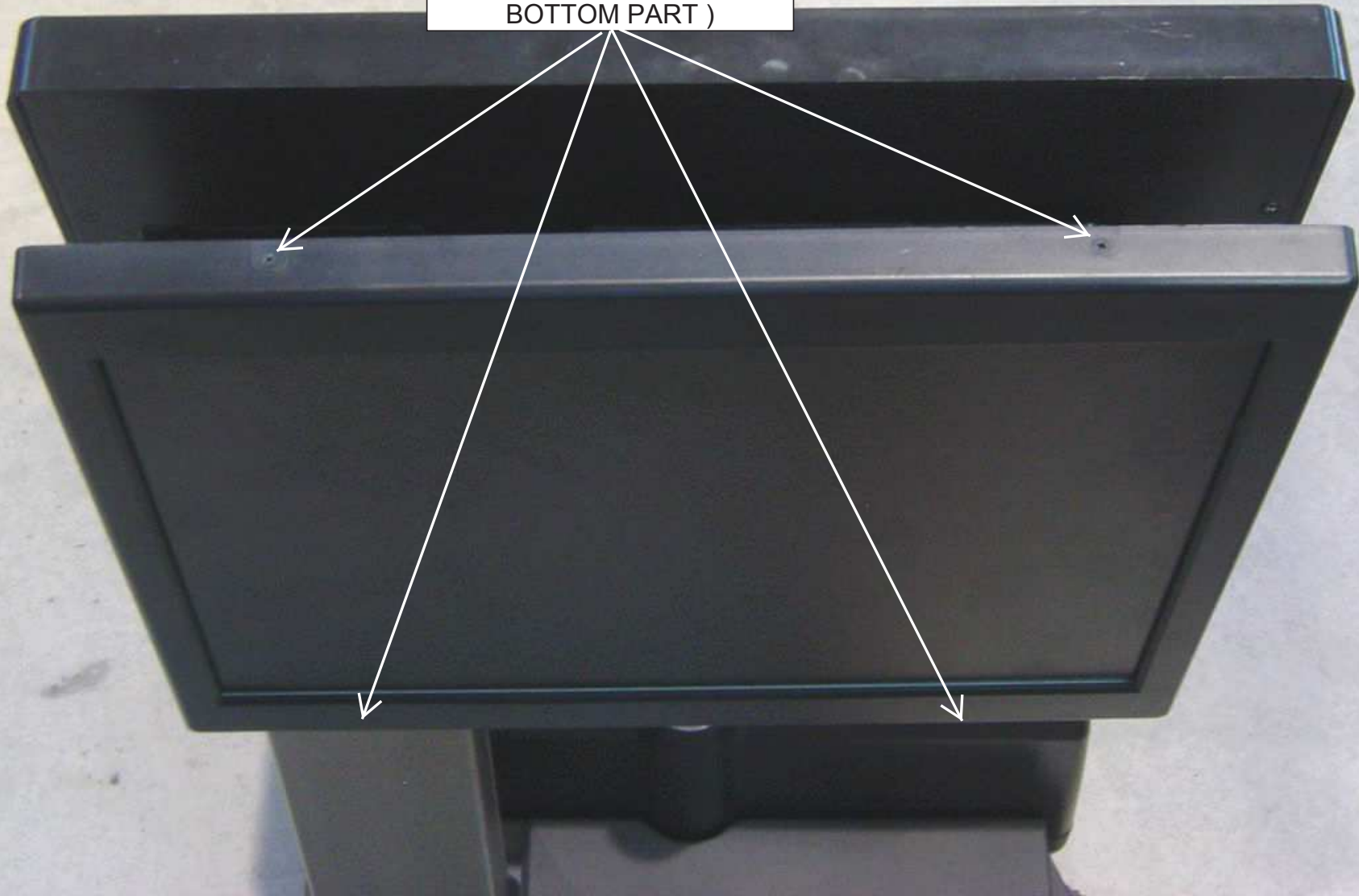






CONNECT THE  
CABLES P/N.-  
90114093 AND P/N.-  
90114094 TO BACK  
MONITOR

ASSEMBLY THE HOUSING  
MONITOR AT THE  
SUPPORT AND HOLD WITH  
4 SCREWS P/N.- 72054004  
(SEE NEXT PICTURE FOR  
BOTTOM PART )



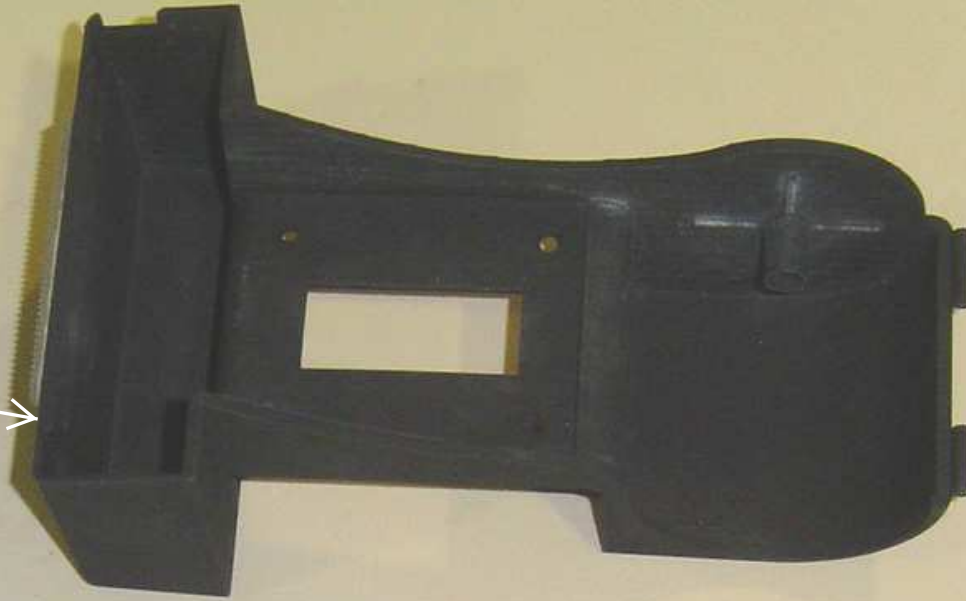




SCREWS P/N.-  
72054004

13.- ASSEMBLY SET PRINTER  
(COMPONENTS)

P/N.-  
71004541



P/N.-  
74001007



P/N.-  
71004540



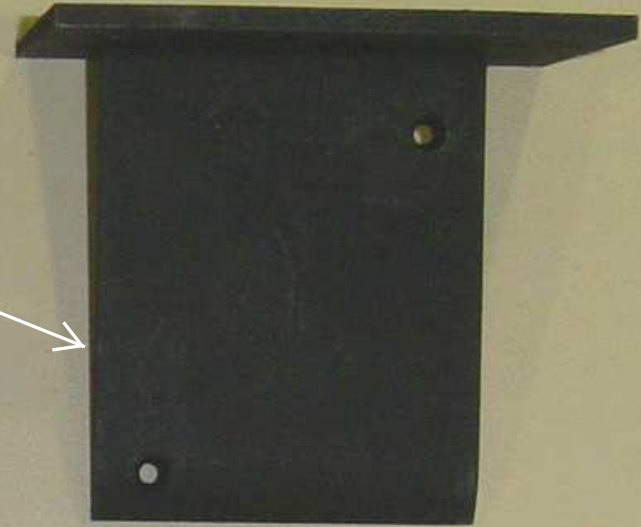


# 13.- ASSEMBLY SET PRINTER (COMPONENTS)

P/N.-  
98001055



P/N.-  
71004539



P/N.-  
72054017  
(2)



P/N.-  
72054019  
(2)



P/N.-  
72056001  
(2,2 x 4,5)  
(3)



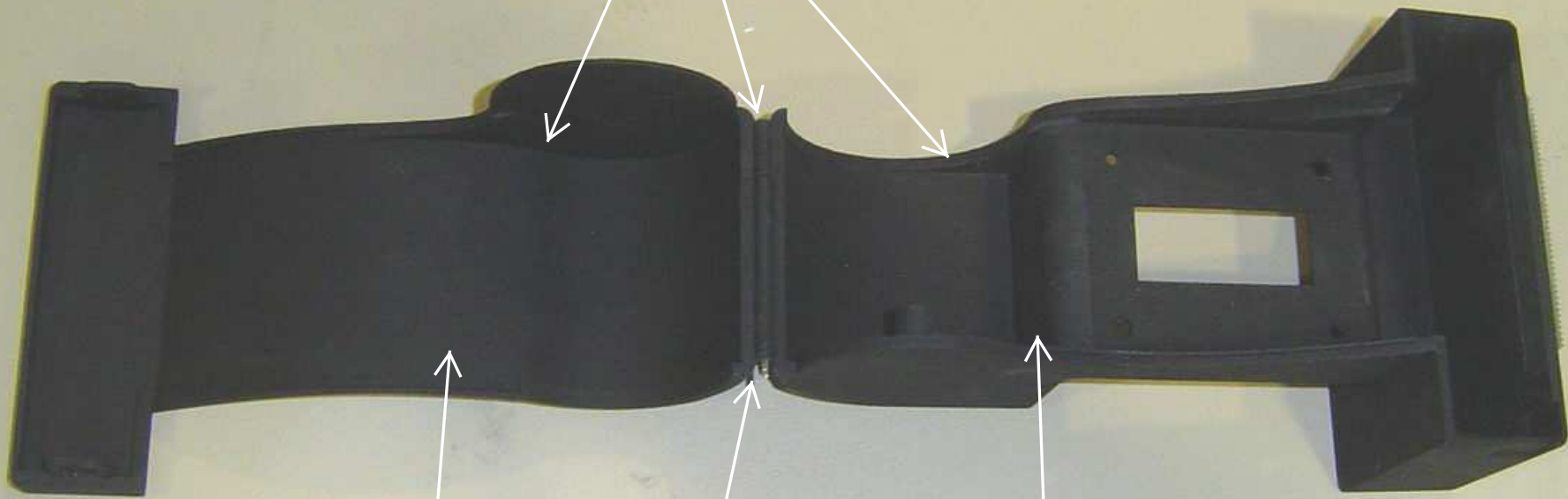
P/N.-  
72200009



P/N.-  
79001008



JOIN THE PRINTER  
CASE P/N.- 71004541  
WITH THE COVER P/N.-  
71004540 WITH THE  
AXLE P/N.- 74001007



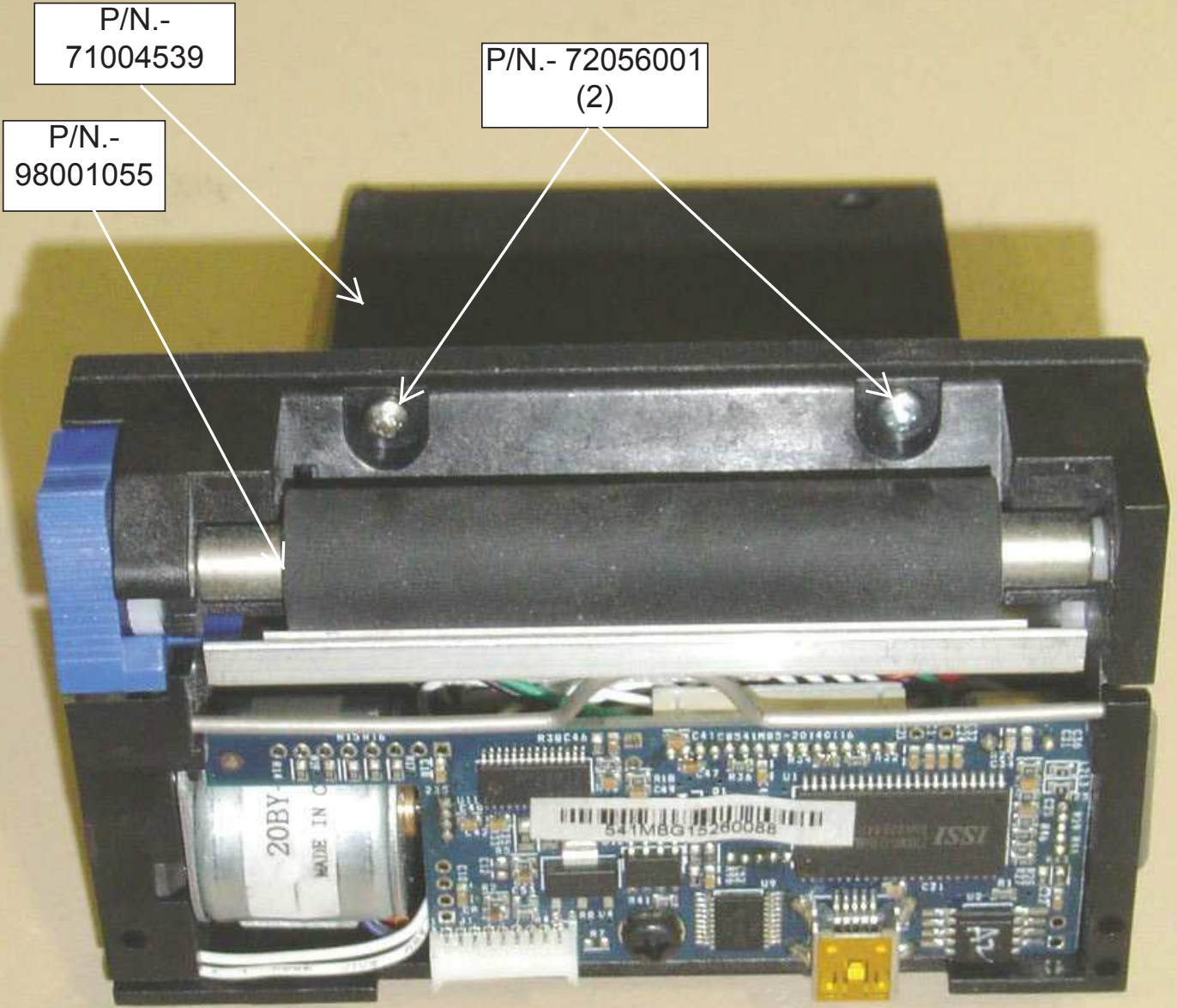
P/N.-  
71004540

P/N.-  
74001007

P/N.-  
71004541



HOLD THE PRINTER P/N.- 98001055 TO THE  
SUPPORT P/N.- 71004539 WITH THE  
SCREWS P/N.- 72056001



HOLD THE PRINTER WITH THE WHASER  
P/N.- 72200009 AND THE SCREW P/N.-  
72056001

P/N.-  
72200009

P/N.-  
72056001




SHCC TN54-8... 707 1331170D



OTHER VIEW OF ASSEMBLY  
PRINTER AT SUPPORT





HOLD THE PIECE P/N.-  
71004541 TO THE COLUMN  
WITH 2 SCREWS P/N.-  
72054017, PASSING THE  
CABLES



CONNECT THE  
CABLE P/N.-90114099  
TO PRINTER



CONNECT THE  
CABLE P/N.-90114098  
TO PRINTER








ASSEMBLY AND HOLD THE  
SUPPORT PRINTER TO THE CASE  
WITH 2 SCREWS P/N.- 72054019



PUT PAPER ROLLER,  
MOVING LEVER

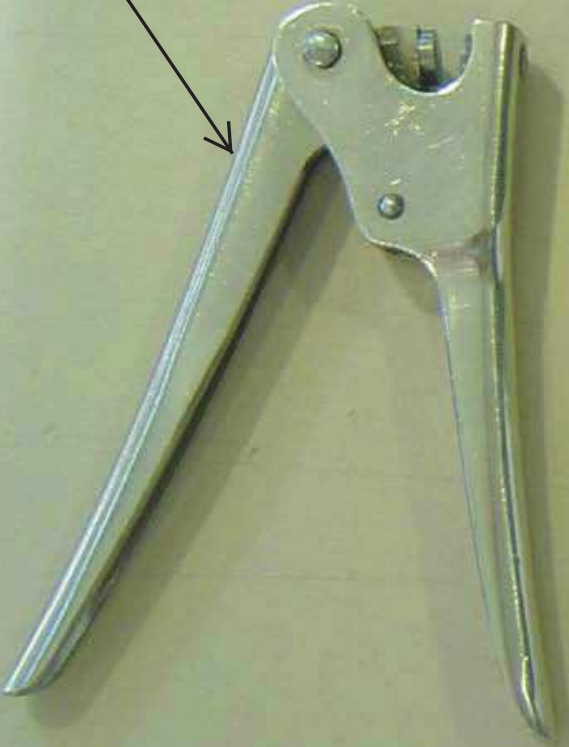




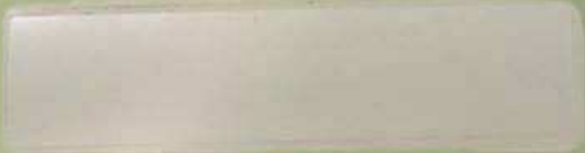
CLOSE THE  
COVER

# 14.- FINISH (COMPONENTS)

PLIERS FOR SEALING



P/N.- 70000868



P/N.- 70000761



P/N.- 70010374



PLASTIC SEAL P/N.- 79000016



P/N.- 70010068A



SEAL CABLE P/N.- 79500137 (100mm)



Man.-G.EPELSA S.L. Cert.nº TB471 Serial nº 888686  
C/Punto Nel, 3-28805 Alcalá de Henares-Madrid (Spain)  
MODEL:PCSK 110V/240V 50/60Hz I<sub>max</sub>=1,5A  
Max15kg Min100g  
T=-9,995kg e=5g

III   M16 0122

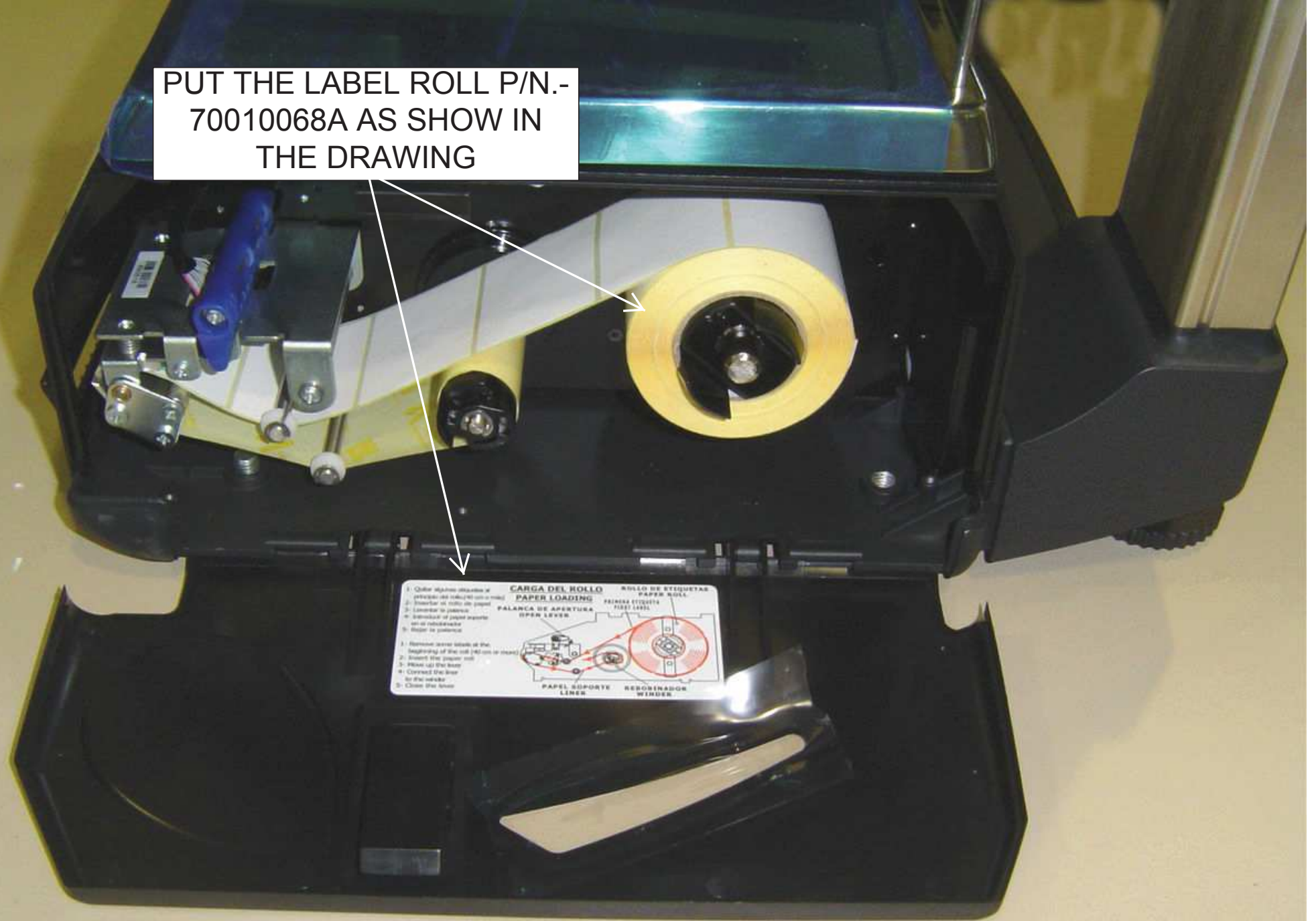
PASTE THE NAME PLATE P/N.-  
70010374 AND PASTE UP THE  
PROTECTOR P/N.- 70000868

PUT THE CABLE SEAL P/N.-  
79500137 AND SEAL P/N.-  
79000016, USING PLIERS  
FOR SEALING, AFTER  
CHECK THE SCALE





PUT THE LABEL ROLL P/N.-  
70010068A AS SHOW IN  
THE DRAWING



AFTER VERIFY  
THE SCALE  
PASTE THE  
LABEL P/N.-  
70000761

